SUZUKI GSX-R750 SERVICE MANUAL



FOREWORD

This manual contains an introductory description on the SUZUKI GSX-R750 and procedures for its inspection/service and overhaul of its main components.

Other information considered as generally known is not included.

Read the GENERAL INFORMATION section to familiarize yourself with the motorcycle and its maintenance. Use this section as well as other sections to use as a guide for proper inspection and service.

This manual will help you know the motorcycle better so that you can assure your customers of fast and reliable service.

- * This manual has been prepared on the basis of the latest specifications at the time of publication. If modifications have been made since then, differences may exist between the content of this manual and the actual motorcycle.
- * Illustrations in this manual are used to show the basic principles of operation and work procedures. They may not represent the actual motorcycle exactly in detail.
- * This manual is written for persons who have enough knowledge, skills and tools, including special tools, for servicing SUZUKI motorcycles. If you do not have the proper knowledge and tools, ask your authorized SUZUKI motorcycle dealer to help you.

A WARNING

Inexperienced mechanics or mechanics without the proper tools and equipment may not be able to properly perform the services described in this manual.

Improper repair may result in injury to the mechanic and may render the motorcycle unsafe for the rider and passenger.

SUZUKI MOTOR CORPORATION

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Section 00

Precautions

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Precautions

Precautions

Warning / Caution / Note

B838H1000001 Please read this manual and follow its instructions carefully. To emphasize special information, the symbol and the words WARNING, CAUTION and NOTE have special meanings. Pay special attention to the messages highlighted by these signal words.

A WARNING

Indicates a potential hazard that could result in death or injury.

Indicates a potential hazard that could result in motorcycle damage.

NOTE

Indicates special information to make maintenance easier or instructions clearer.

Please note, however, that the warnings and cautions contained in this manual cannot possibly cover all potential hazards relating to the servicing, or lack of servicing, of the motorcycle. In addition to the WARNINGS and CAUTIONS stated, you must use good judgement and basic mechanical safety principles. If you are unsure about how to perform a particular service operation, ask a more experienced mechanic for advice.

General Precautions

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A WARNING

- Proper service and repair procedures are important for the safety of the service mechanic and the safety and reliability of the motorcycle.
- When 2 or more persons work together, pay attention to the safety of each other.
- When it is necessary to run the engine indoors, make sure that exhaust gas is forced outdoors.
- When working with toxic or flammable materials, make sure that the area you work in is well ventilated and that you follow all of the material manufacturer's instructions.
- Never use gasoline as cleaning solvent.

- To avoid getting burned, do not touch the engine, engine oil, radiator and exhaust system until they have cooled.
- After servicing the fuel, oil, water, exhaust or brake systems, check all lines and fittings related to the system for leaks.

- If parts replacement is necessary, replace the parts with Suzuki Genuine Parts or their equivalent.
- When removing parts that are to be reused, keep them arranged in an orderly manner so that they may be reinstalled in the proper order and orientation.
- Be sure to use special tools when instructed.
- Make sure that all parts used in reassembly are clean. Lubricate them when specified.
- Use the specified lubricant, bond or sealant.
- When removing the battery, disconnect the negative (–) cable first and then the positive (+) cable.
- When reconnecting the battery, connect the positive (+) cable first and then the negative (–) cable, and replace the terminal cover on the positive (+) terminal.
- When performing service to electrical parts, if the service procedures do not require use of battery power, disconnect the negative (–) cable the battery.
- When tightening the cylinder head or case bolts and nuts, tighten the larger sizes first. Always tighten the bolts and nuts diagonally from the inside toward outside and to the specified tightening torque.
- Whenever you remove oil seals, gaskets, packing, O-rings, locking washers, selflocking nuts, cotter pins, circlips and certain other parts as specified, be sure to replace them with new ones. Also, before installing these new parts, be sure to remove any left over material from the mating surfaces.

- Never reuse a circlip. When installing a new circlip, take care not to expand the end gap larger than required to slip the circlip over the shaft. After installing a circlip, always ensure that it is completely seated in its groove and securely fitted.
- Use a torque wrench to tighten fasteners to the specified torque. Wipe off grease and oil if a thread is smeared with them.
- After reassembling, check parts for tightness and proper operation.
- To protect the environment, do not unlawfully dispose of used motor oil, engine coolant and other fluids: batteries, and tires.
- To protect Earth's natural resources, properly dispose of used motorcycle and parts.

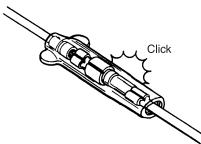
Precautions for Electrical Circuit Service

When handling the electrical parts or servicing FI system, observe the following points for the safety of the systems.

Electrical Parts

Connector / Coupler

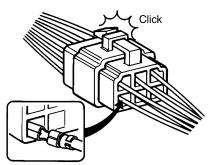
- Faulty FI system is often related to poor electrical contact of connector/coupler. Before servicing individual electronic part, check electrical contact of the connector/coupler.
- When connecting a connector, be sure to push it in until a click is felt.



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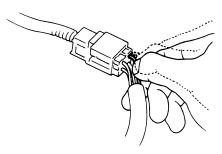
- With a lock type coupler, be sure to release the lock when disconnecting, and push it in fully to engage the lock when connecting.
- When disconnecting the coupler, be sure to hold the coupler body and do not pull the lead wires.
- Inspect each terminal on the connector/coupler for looseness or bending.
- Push in the coupler straightly. An angled or skewed insertion may cause the terminal to be deformed, possibly resulting in poor electrical contact.

- Inspect each terminal for corrosion and contamination. The terminals must be clean and free of any foreign material which could impede proper terminal contact.
- Before refitting the sealed coupler, make sure its seal rubber is positioned properly. The seal rubber may possibly come off the position during disconnecting work and if the coupler is refitted with the seal rubber improperly positioned, it may result in poor water sealing.



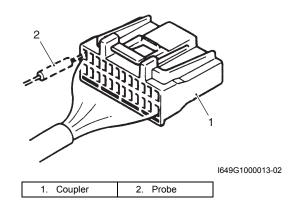
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• Inspect each lead wire circuit for poor connection by shaking it by hand lightly. If any abnormal condition is found, repair or replace.



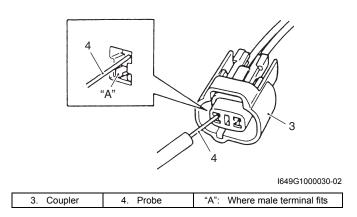
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• When taking measurements at electrical connectors using a tester probe, be sure to insert the probe from the wire harness side (rear) of the connector/coupler.



00-3 Precautions:

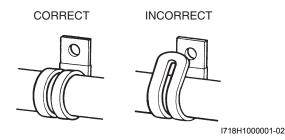
- When connecting meter probe from the terminal side of the coupler (where connection from harness side not being possible), use extra care not to force and cause the male terminal to bend or the female terminal to open. Connect the probe as shown to avoid opening of female terminal. Never push in the probe where male terminal is supposed to fit.
- Check the male connector for bend and female connector for excessive opening. Also check the coupler for locking (looseness), corrosion, dust, etc.



 Avoid applying grease or other similar material to connector/coupler terminals to prevent electric trouble.

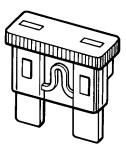
Clamp

- Clamp the wire harness at such positions as indicated in "Wiring Harness Routing Diagram in Section 9A (Page 9A-5)".
- Bend the clamp properly so that the wire harness is clamped securely.
- In clamping the wire harness, use care not to allow it to hang down.
- Do not use wire or any other substitute for the band type clamp.



Fuse

- When a fuse is blown, always investigate the cause to correct it and then replace the fuse.
- Do not use a fuse of different capacity.
- Do not use wire or any other substitute for the fuse.



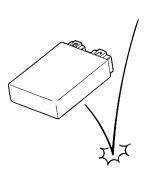
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Switch

Never apply grease material to switch contact points to prevent damage.

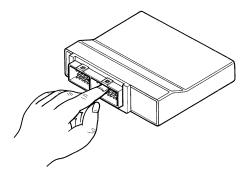
ECM / Various sensors

• Since each component is a high-precision part, great care should be taken not to apply any severe impacts during removal and installation.



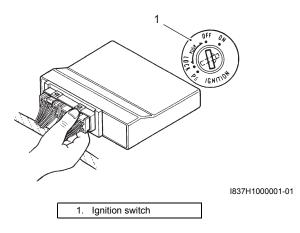
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• Be careful not to touch the electrical terminals of the electronic parts (ECM, etc.). The static electricity from your body may damage them.



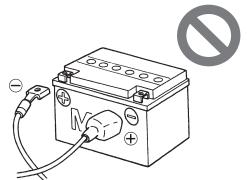
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• When disconnecting and connecting the coupler, make sure to turn OFF the ignition switch, or electronic parts may get damaged.



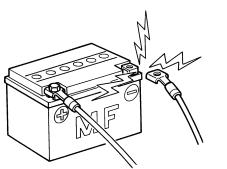
Battery

 Battery connection in reverse polarity is strictly prohibited. Such a wrong connection will damage the components of the FI and ABS systems instantly when reverse power is applied.



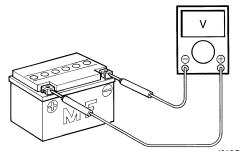
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 Removing any battery terminal of a running engine is strictly prohibited. The moment such removal is made, damaging counter electromotive force will be applied to the electronic unit which may result in serious damage.



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 Before measuring voltage at each terminal, check to make sure that battery voltage is 11 V or higher. Terminal voltage check with a low battery voltage will lead to erroneous diagnosis.



I310G1000012-02

- Never connect any tester (voltmeter, ohmmeter, or whatever) to the electronic unit when its coupler is disconnected. Otherwise, damage to electronic unit may result.
- Never connect an ohmmeter to the electronic unit with its coupler connected. If attempted, damage to ECM or sensors may result.
- Be sure to use a specified voltmeter/ohmmeter. Otherwise, accurate measurements may not be obtained and personal injury may result.

Electrical Circuit Inspection Procedure

While there are various methods for electrical circuit inspection, described here is a general method to check for open and short circuit using an ohmmeter and a voltmeter.

Open circuit check

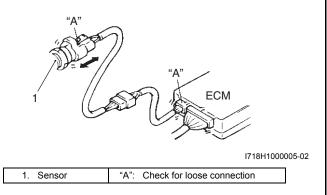
Possible causes for the open circuit are as follows. As the cause can exist in the connector/coupler or terminal, they need to be checked carefully.

- · Loose connection of connector/coupler.
- Poor contact of terminal (due to dirt, corrosion or rust, poor contact tension, entry of foreign object etc.).
- Wire harness being open.
- Poor terminal-to-wire connection.

When checking system circuits including an electronic control unit such as ECM, ABS control unit/HU, etc., it is important to perform careful check, starting with items which are easier to check.

1) Disconnect the negative (–) cable from the battery.

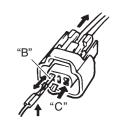
 Check each connector/coupler at both ends of the circuit being checked for loose connection. Also check for condition of the coupler lock if equipped.



 Using a test male terminal, check the female terminals of the circuit being checked for contact tension.

Check each terminal visually for poor contact (possibly caused by dirt, corrosion, rust, entry of foreign object, etc.). At the same time, check to make sure that each terminal is fully inserted in the coupler and locked.

If contact tension is not enough, rectify the contact to increase tension or replace. The terminals must be clean and free of any foreign material which could impede proper terminal contact.

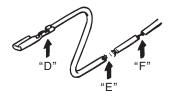


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"B": Check contact tension by inserting and removing.

"C": Check each terminal for bend and proper alignment.

4) Using continuity inspect or voltage check procedure as described below, inspect the wire harness terminals for open circuit and poor connection. Locate abnormality, if any.



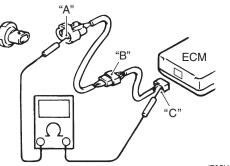
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"D":	Looseness of crimping	
"E":	Open	
"F":	Thin wire (A few strands left)	

Continuity check

1) Measure resistance across coupler "B" (between "A" and "C" in figure).

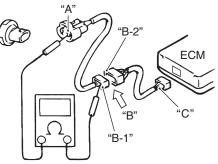
If no continuity is indicated (infinity or over limit), the circuit is open between terminals "A" and "C".



I705H1000006-02

2) Disconnect the coupler "B" and measure resistance between couplers "A" and "B-1".

If no continuity is indicated, the circuit is open between couplers "A" and "B-1". If continuity is indicated, there is an open circuit between couplers "B-2" and "C" or an abnormality in coupler "B-2" or coupler "C".



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Voltage check

If voltage is supplied to the circuit being checked, voltage check can be used as circuit check.

- 1) With all connectors/couplers connected and voltage applied to the circuit being checked, measure voltage between each terminal and body ground.
- 2) If measurements were taken as shown in the figure and results were listed in the following, it means that the circuit is open between terminals "A" and "B".

Voltage between

"A" and body ground: Approx. 5 V "B" and body ground: Approx. 5 V

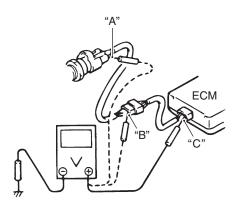
"C" and body ground: 0 V

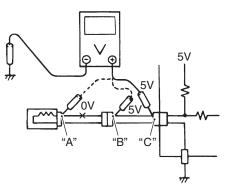
 Also, if measured values are as listed following, a resistance (abnormality) exists which causes the voltage drop in the circuit between terminals "A" and "B".

Voltage between

"A" and body ground: Approx. 5 V "B" and body ground: Approx. 5 V – 2 V voltage drop

"C" and body ground: 3 V – 2 V voltage drop





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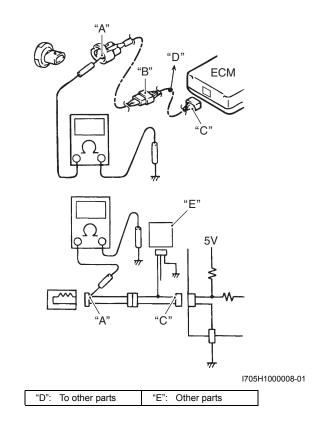
Short circuit check (Wire harness to ground)

- 1) Disconnect the negative (–) cable from the battery.
- 2) Disconnect the connectors/couplers at both ends of the circuit to be checked.

NOTE

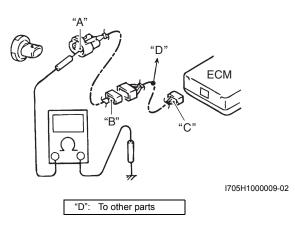
If the circuit to be checked branches to other parts as shown, disconnect all connectors/ couplers of those parts. Otherwise, diagnosis will be wrong.

 Measure resistance between terminal at one end of circuit ("A" terminal in figure) and body ground. If continuity is indicated, there is a short circuit to ground between terminals "A" and "C".



00-7 Precautions:

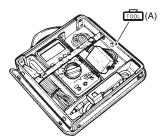
4) Disconnect the connector/coupler included in circuit (coupler "B") and measure resistance between terminal "A" and body ground. If continuity is indicated, the circuit is shorted to ground between terminals "A" and "B".



Using The Multi-Circuit Testers

- Use the Suzuki multi-circuit tester set.
- · Use well-charged batteries in the tester.
- Be sure to set the tester to the correct testing range.

Special tool

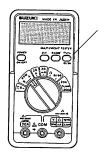


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Using the testers

- Incorrectly connecting the (+) and (–) probes may cause the inside of the tester to be burned.
- If the voltage and current are not known, make measurements using the highest range.
- When measuring the resistance with the multi-circuit tester (1), ∞ will be shown as 10.00 M Ω and "1" flashes in the display.
- Check that no voltage is applied before making the measurement. If voltage is applied the tester may be damaged.
- After using the tester, turn the power off.

Special tool fool: 09900–25008 (Multi-circuit tester set)



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NOTE

- When connecting the multi-circuit tester, use the needle pointed probe to the back side of the lead wire coupler and connect the probes of tester to them.
- Use the needle pointed probe to prevent the rubber of the water proof coupler from damage.
- When using the multi-circuit tester, do not strongly touch the terminal of the ECM coupler with a needle pointed tester probe to prevent terminal damage.

Special tool rooi (A): 09900–25009 (Needle pointed probe set)



I649G1000025-03

Section 0

General Information

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General Information

General Description

Symbols

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Listed in the table below are the symbols indicating instructions and other information necessary for servicing. The meaning of each symbol is also included in the table.

Symbol	Definition		
	Torque control required.		
	Data beside it indicate specified torque.		
Apply oil. Use engine oil unless otherwise specified.			
	(Mixture of engine oil and SUZUKI MOLY PASTE in a ratio of 1:1).		
λΩH	Apply SUZUKI SUPER GREASE "A" or equivalent.		
	99000-25010		
F MH	Apply SUZUKI MOLY PASTE or equivalent.		
	99000-25140		
ÆGH	Apply SUZUKI SILICONE GREASE or equivalent.		
A	99000-25100		
1207B	Apply SUZUKI BOND "1207B" or equivalent.		
-12070	99000-31140		
1303	Apply THREAD LOCK SUPER "1303" or equivalent.		
99000-32030			
-1322	Apply THREAD LOCK SUPER "1322" or equivalent.		
	99000-32110		
1360	Apply THREAD LOCK SUPER "1360" or equivalent.		
0.000	99000-32130		
LLC	Use engine coolant or equivalent.		
	99000-99032-11X		
FORK	Use fork oil or equivalent.		
	99000-99001-SS5		
SEAL	Apply MUFFLER SEAL LOCTITE "5920" (commercially available) or equivalent.		
BF	Apply or use brake fluid.		
TOOL	Use special tool.		
8	Do not reuse.		
	Note on reassembly.		

Abbreviations C: B838H10101002 CKP Sensor: Crankshaft Position Sensor (CKPS) **A**: CKT: Circuit ABDC: After Bottom Dead Center CLP Switch: Clutch Lever Position Switch (Clutch **AC:** Alternating Current Switch) ACL: Air Cleaner, Air Cleaner Box CMP Sensor: Camshaft Position Sensor (CMPS) **API:** American Petroleum Institute CO: Carbon Monoxide ATDC: After Top Dead Center **CPU:** Central Processing Unit ATM Pressure: Atmospheric Pressure, Atmospheric D: Pressure Sensor (APS, AP Sensor) DC: Direct Current A/F: Air Fuel Mixture **DMC:** Dealer Mode Coupler B: DOHC: Double Over Head Camshaft **BARO:** Barometric pressure (Atmospheric pressure) **DRL:** Daytime Running Light **BBDC:** Before Bottom Dead Center DTC: Diagnostic Trouble code BTDC: Before Top Dead Center B+: Battery Positive Voltage

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E:

ECM: Engine Control Module Engine Control Unit (ECU) (FI Control Unit) ECT Sensor: Engine Coolant Temperature Sensor (ECTS) Water Temp. Sensor (WTS) **EVAP:** Evaporative Emission EXC System: Exhaust Control System (EXCS) EXC Valve: Exhaust Control Valve (EXCV) EXCV Actuator: Exhaust Control Valve Actuator (EXCVA) **F**: FI: Fuel Injection, Fuel Injector FP: Fuel pump FPR: Fuel Pressure Regulator FP Relay: Fuel Pump Relay G: **GEN:** Generator GND: Ground GP Switch: Gear Position Switch H: HC: Hydrocarbons HO2 sensor: Heated Oxygen Sensor (HO2S) 1: IAP Sensor: Intake Air Pressure Sensor (IAPS) **IAT Sensor:** Intake Air Temperature Sensor (IATS) **IG:** Ignition ISC Valve: Idle Speed Control Valve (ISCV) J: JASO: Japanese Automobile Standards Organization L: LCD: Liquid Crystal Display **LED:** Light Emitting Diode (Malfunction Indicator Lamp) LH: Left Hand М: MAL-CODE: Malfunction Code (Diagnostic Code) Max: Maximum MIL: Malfunction Indicator Lamp (LED) Min: Minimum N: NOx: Nitrogen Oxides **O**: OHC: Over Head Camshaft **OPS:** Oil Pressure Switch P: PAIR: Pulsed Secondary Air Injection PCM: Power Control Module PCV: Positive Crankcase Ventilation (Crankcase Breather) R: RH: Right Hand ROM: Read Only Memory

S:

SAE: Society of Automotive Engineers

SDS: Suzuki Diagnosis System

- SRAD: Suzuki Ram Air Direct
- STC System: Secondary Throttle Control System (STCS)
- STP Sensor: Secondary Throttle Position Sensor (STPS)
- ST Valve: Secondary Throttle Valve (STV)
- STV Actuator: Secondary Throttle Valve Actuator (STVA)
- Т:
- TO Sensor: Tip-over Sensor (TOS)
- TP Sensor: Throttle Position Sensor (TPS)

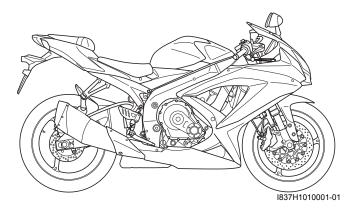
Vehicle Side View

NOTE

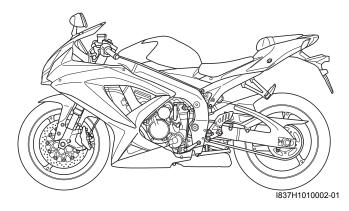
Difference between illustrations and actual motorcycles may exist depending on the markets.

SUZUKI GSX-R750 (2008-model)

Right Side

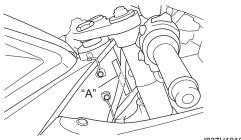


Left Side

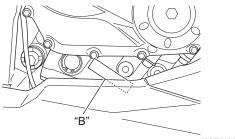


Vehicle Identification Number

B838H10101004 The frame serial number or V.I.N. (Vehicle Identification Number) "A" is stamped on the right side of the steering head tube. The engine serial number "B" is located on the lower crankcase. These numbers are required especially for registering the machine and ordering spare parts.



I837H1010003-02



I837H1010004-01

Fuel and Oil Recommendation

B838H10101005

Fuel (For USA and Canada)

Use only unleaded gasoline of at least 90 pump octane (R/2 + M/2).

Gasoline containing MTBE (Meltyl Tertiary Butyl Ether), less than 10% ethanol, or less than 5% methanol with appropriate cosolvents and corrosion inhibitor is permissible.

Fuel (For Other Countries)

Gasoline used should be graded 95 octane (Research Method) or higher. Unleaded gasoline is recommended.

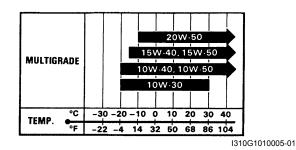
Engine Oil (For USA)

Oil quality is a major contributor to your engine's performance and life. Always select good quality engine oil.

Suzuki recommends the use of SUZUKI PERFORMANCE 4 MOTOR OIL or equivalent engine oil. Use of SF/SG or SH/SJ in API with MA in JASO. Suzuki recommends the use of SAE 10W-40 engine oil. If SAE 10W-40 engine oil is not available, select and alternative according to the chart.

Engine Oil (For Other Countries)

Oil quality is a major contributor to your engine's performance and life. Always select good quality engine oil. Use of SF/SG or SH/SJ in API with MA in JASO. Suzuki recommends the use of SAE 10W-40 engine oil. If SAE 10W-40 engine oil is not available, select an alternative according to the chart.



Brake Fluid

Specification and classification: DOT 4

A WARNING

Since the brake system of this motorcycle is filled with a glycol-based brake fluid by the manufacturer, do not use or mix different types of fluid such as silicone-based and petroleum-based fluid for refilling the system, otherwise serious damage will result.

Do not use any brake fluid taken from old or used or unsealed containers. Never reuse brake fluid left over from a previous servicing, which has been stored for a long period.

Front Fork Oil

Use fork oil SS-05 or equivalent fork oil.

Engine Coolant Recommendation

B838H10101006

Engine Coolant

Use an anti-freeze/engine coolant compatible with an aluminum radiator, mixed with distilled water only.

Water for mixing

Use distilled water only. Water other than distilled water can corrode and clog the aluminum radiator.

Anti-freeze / Engine coolant

The engine coolant perform as a corrosion and rust inhibitor as well as anti-freeze. Therefore, the engine coolant should be used at all times even though the atmospheric temperature in your area does not go down to freezing point.

Suzuki recommends the use of SUZUKI COOLANT antifreeze/engine coolant. If this is not available, use an equivalent which is compatible with an aluminum radiator.

Liquid amount of water / Engine coolant

Solution capacity (total) 2 650 ml (2.8/2.3 US/Imp qt)

For engine coolant mixture information, refer to "Engine Coolant Description in Section 1F (Page 1F-1)".

Mixing of anti-freeze/engine coolant should be limited to 60%. Mixing beyond it would reduce its efficiency. If the anti-freeze/engine coolant mixing ratio is below 50%, rust inhabiting performance is greatly reduced. Be sure to mix it above 50% even though the atmospheric temperature does not go down to the freezing point.

BREAK-IN Procedures

B838H10101007 During manufacture only the best possible materials are used and all machined parts are finished to a very high standard but it is still necessary to allow the moving parts to "BREAK-IN" before subjecting the engine to maximum stresses. The future performance and reliability of the engine depends on the care and restraint exercised during its early life. The general rules are as follows.

1) Keep to these break-in engine speed limits:

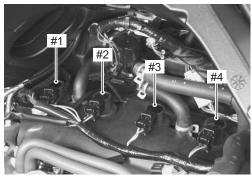
Speed limits

Initial 800 km (500 miles): Below 7 500 r/min Up to 1 600 km (1 000 miles): Below 11 000 r/min Over 1 600 km (1 000 miles): Below 15 000 r/min

 Upon reaching an odometer reading of 1 600 km (1 000 miles) you can subject the motorcycle to full throttle operation. However, do not exceed 15 000 r/ min at any time.

Cylinder Identification

The four cylinders of this engine are identified as #1, 2, 3 and #4 cylinder, as counted from left to right (as viewed by the rider on the seat).



I837H1010008-01

Country and Area Codes

The following codes stand for the applicable country(-ies) and area(-s).

B838H10101009

Code	Country or Area	Effective Frame No.
GSX-R750 K8 (E-02)	U.K.	JS1CW111100100001 -
GSX-R750 K8 (E-19)	E.U.	JS1CW111100100001 -
GSX-R750U2 K8 (E-19)	E.U.	JS1CW211100100001 -
GSX-R750 K8 (E-03)	U.S.A (Except for California)	JS1GR7LA 82100001 –
GSX-R750 K8 (E-24)	Australia	JS1CW111200100001 -
GSX-R750 K8 (E-28)	Canada	JS1GR7LA 82100001 –
GSX-R750 K8 (E-33)	California (U.S.A)	JS1GR7LA 82100001 –

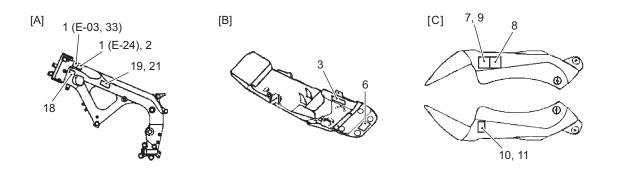
Wire Color Symbols

Symbol	Wire Color	Symbol	Wire Color
В	Black	G/W	Green with White tracer
BI	Blue	G/Y	Green with Yellow tracer
Br	Brown	Gr/B	Gray with Black tracer
Dbr	Dark brown	Gr/R	Gray with Red tracer
Dg	Dark green	Gr/W	Gray with White tracer
G	Green	Gr/Y	Gray with Yellow tracer
Gr	Gray	Lg/Bl	Light green with Blue tracer
Lbl	Light blue	Lg/G	Light green with Green tracer
Lg	Light green	Lg/W	Light green with White tracer
0	Orange	Ö/B	Orange with Black tracer
Р	Pink	O/BI	Orange with Blue tracer
R	Red	O/G	Orange with Green tracer
W	White	O/R	Orange with Red tracer
Y	Yellow	O/W	Orange with White tracer
B/BI	Black with Blue tracer	O/Y	Orange with Yellow tracer
B/Br	Black with Brown tracer	P/B	Pink with Black tracer
B/G	Black with Green tracer	P/W	Pink with White tracer
B/Lg	Black with Light green tracer	R/B	Red with Black tracer
B/O	Black with Orange tracer	R/BI	Red with Blue tracer
B/R	Black with Red tracer	R/Y	Red with Yellow tracer
B/W	Black with White tracer	W/B	White with Black tracer
B/Y	Black with Yellow tracer	W/BI	White with Blue tracer
BI/B	Blue with Black tracer	W/G	White with Green tracer
BI/G	Blue with Green tracer	W/R	White with Red tracer
BI/W	Blue with White tracer	W/Y	White with Yellow tracer
BI/Y	Blue with Yellow tracer	Y/B	Yellow with Black tracer
Br/B	Brown with Black tracer	Y/BI	Yellow with Blue tracer
Br/Y	Brown with Yellow tracer	Y/G	Yellow with Green tracer
G/B	Green with Black tracer	Y/R	Yellow with Red tracer
G/BI	Green with Blue tracer	Y/W	Yellow with White tracer
G/R	Green with Red tracer		

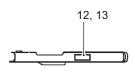
General Information: 0A-6

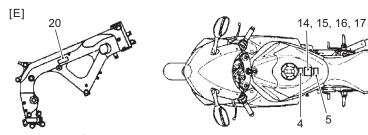
Warning, Caution and Information Labels Location

B838H10101011



[D]





I838H1010001-01

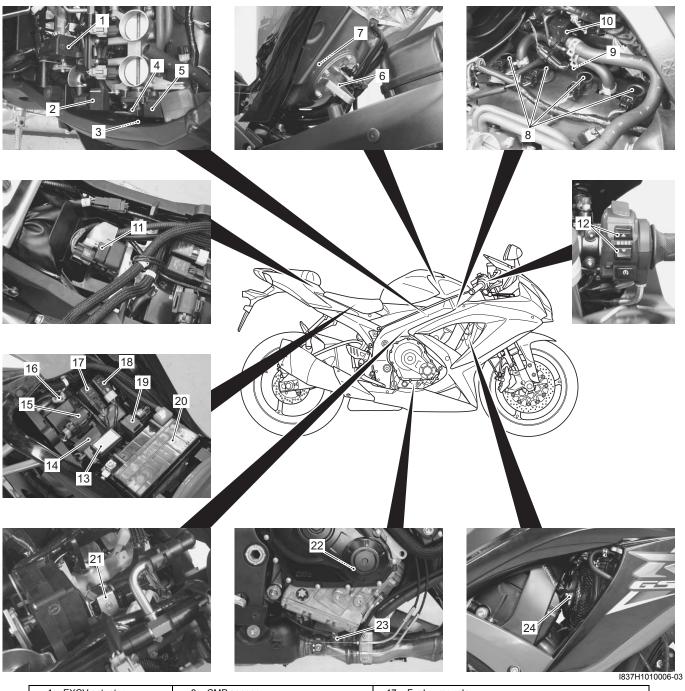
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) (For GSX-R750UF E-19)
n/French) (For E-28)
/German/Italian/Swedish) (For E-19)
SX-R750UF E-19)
-19)
)

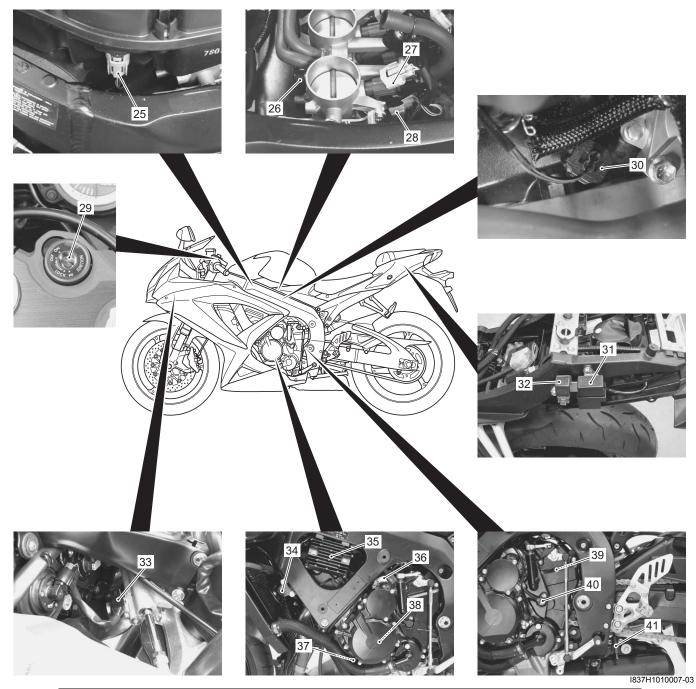
Component Location

Electrical Components Location

B838H10103001



1. EXCV actuator	9. CMP sensor	17. Fuel pump relay
2. IAP sensor	10. PAIR control solenoid valve	18. Cooling fan relay
3. TP sensor	11. Starter relay/Main fuse	19. AP sensor
4. STP sensor	12. Drive mode selector	20. Battery
5. STV actuator	13. Fuse box	21. EVAP system purge control solenoid valve (E-33 only)
6. Fuel pump	14. ECM	22. CKP sensor
7. Fuel level gauge	15. TO sensor	23. HO2 sensor
8. Ignition coil	16. Mode select switch coupler	24. Cooling fan



25. IAT sensor	31. Head light relay	37. Oil pressure switch
26. ISC valve	32. Turn signal/Side-stand relay	38. Generator
27. Secondary fuel injector	33. Steering damper solenoid valve	39. GP switch
28. Primary fuel injector	34. Horn	40. Speed sensor
29. Ignition switch	35. Regulator/Rectifier	41. Side-stand switch
30. ECT sensor	36. Starter motor	

Specifications

Specifications

NOTE

B838H10107001

These specifications are subject to change without notice.

Dimensions and dry mass

Item	Specification	Remark
Overall length	2 040 mm (80.3 in)	
Overall width	715 mm (28.1 in)	
Overall height	1 125 mm (44.3 in)	
Wheelbase	1 405 mm (55.3 in)	
Ground clearance	130 mm (5.1 in)	
Seat height	810 mm (31.9 in)	
	168 kg (370 lbs)	E-33
Dry mass	167 kg (368 lbs)	Others

Engine

Item	Specification	Remark
Туре	4-stroke, Liquid-cooled, DOHC	
Number of cylinders	4	
Bore	70.0 mm (2.756 in)	
Stroke	48.7 mm (1.917 in)	
Displacement	750 cm³ (45.8 cu. in)	
Compression ratio	12.5 : 1	
Fuel system	Fuel injection system	
Air cleaner	Paper element	
Starter system	Electric	
Lubrication system	Wet sump	
Idle speed	1 200 ± 100 r/min	

Drive train

lte	em	Specification	Remark
Clutch		Wet multi-plate type	
Transmission		6-speed constant mesh	
Gearshift pattern		1-down, 5-up	
Primary reduction	n ratio	1.761 (74/42)	
	Low	2.785 (39/14)	
	2nd	2.052 (39/19)	
Gear ratios	3rd	1.714 (36/21)	
Gearratios	4th	1.500 (36/24)	
	5th	1.347 (31/23)	
Тор		1.208 (29/24)	
Final reduction ra	itio	2.647 (45/17)	
Drive chain		RK 525ROZ5Y, 116 links	

<u>Chassis</u>

ltem	Specification	Remark
Front suspension	Inverted telescopic, coil spring, oil damped	
Rear suspension	Link type, coil spring, oil damped	
Front suspension stroke	120 mm (4.7 in)	
Rear wheel travel	130 mm (5.1 in)	
Caster	23° 45'	
Trail	97 mm (3.8 in)	
Steering angle	27° (right & left)	
Turning radius	3.4 m (11.2 ft)	
Front brake	Disc brake, twin	
Rear brake	Disc brake	
Front tire size	120/70ZR17M/C (58W), tubeless	
Rear tire size	180/55ZR17M/C (73W), tubeless	

Electrical

Item			Remark
Ignition type	Electronic ignition (Transistorized)		
Ignition timing		5° B.T.D.C. at 1 200 r/min	
Spark plug		NGK CR9EIA-9 or DENSO IU27D	
Battery		12 V 36.0 kC (10 Ah)/10 HR	
Generator		Three-phase A.C. generator	
Main fuse		30 A	
Fuse		15/10/15/15/10/10 A	
Headlight	High	12 V 60 W (HB3) x 2	
neadiigint	Low	12 V 55 W (H11)	
Position light		12 V 5 W	
Brake light/Taillight		LED	
License plate light	e plate light 12 V 5 W		
Turn signal light		12 V 21 W	
Speedometer light		LED	
Tachometer light		LED	
Fuel level indicator light		LED	
Turn signal indicator light			
Neutral indicator light			
High beam indicator light	h beam indicator light LED		
	Oil pressure/Coolant temperature/		
FI indicator light/Sd indica			
Engine R.P.M. indicator lig	jht	LED	
Immobilizer indicator light		nobilizer indicator light LED E-02	

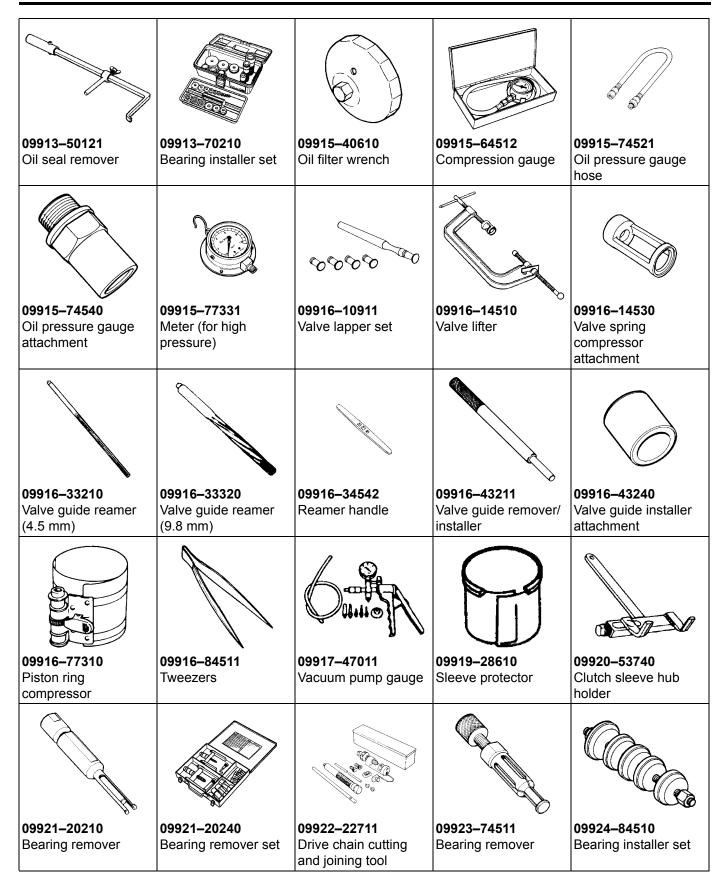
Capacities

	ltem	Specification Re	
Fuel tank		16 L (4.2/3.5 US/Imp gal)	E-33
Fuel tallk		17 L (4.5/3.7 US/Imp gal)	Others
	Oil change	2 200 ml (2.3/1.9 US/Imp qt)	
Engine oil	With filter change	2 500 ml (2.6/2.2 US/Imp qt)	
	Overhaul	2 900 ml (3.1/2.6 US/Imp qt)	
Engine coola	nt	2650 L (2.8/2.3 US/Imp qt)	

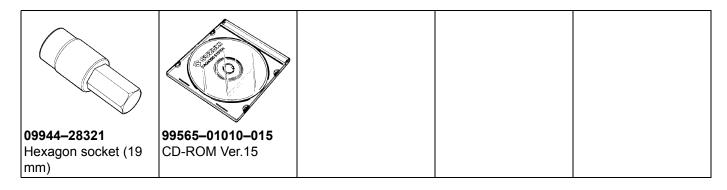
Special Tools and Equipment

Special Tool

Special Tool				B838H10108002
		P		
09900–06104 Snap ring pliers	09900–06107 Snap ring pliers	09900–06108 Snap ring pliers	09900–18740 Hexagon socket (24 mm)	09900–20102 Vernier calipers (1/20 mm, 200 mm)
09900–20202 Micrometer (1/100 mm, 25 – 50 mm)	09900–20203 Micrometer (1/100 mm, 50 – 75 mm)	09900–20205 Micrometer (0 – 25 mm)	09900–20530 Cylinder gauge set	09900–20602 Dial gauge (1/1000 mm, 1 mm)
09900–20605 Dial calipers (1/100 mm, 10 – 34 mm)	09900–20607 Dial gauge (1/100 mm, 10 mm)	09900–20701 Magnetic stand	09900–20803 Thickness gauge	09900–20805 Tire depth gauge
	0.000 000 000 000 000 000 000 000 000 0	Contraction of the second seco		
09900–21304 V-block (100 mm)	09900–22301 Plastigauge (0.025 – 0.076 mm)	09900–22302 Plastigauge (0.051 – 0.152 mm)	09900–22401 Small bore gauge (10 – 18 mm)	09900–22403 Small bore gauge (18 – 35 mm)
09900–25008 Multi-circuit tester set	09900–25009 Needle pointed probe set	09900–28630 TPS test wire harness	09904–41010 SDS set	09913–10750 Compression gauge adapter



Comment of Comment				
09924–84521 Bearing installer set	09925–18011 Steering bearing installer	09930–10121 Spark plug wrench set	09930–11920 Torx bit (JT40H)	09930–11940 Bit holder
				0
09930–11950 Torx wrench	09930–30104 Rotor remover sliding shaft	09930–34980 Rotor remover	09930–44520 Rotor holder	09930–44530 Rotor holder
	O CO			
09930–82720 Mode select switch	09940–14911 Steering stem nut wrench	09940–14940 Swingarm pivot thrust adjuster socket wrench	09940–14960 Steering nut wrench socket	09940–14980 Engine mounting adjust wrench
09940–30221 Front fork assembling tool	09940–40211 Fuel pressure gauge adapter	09940–40220 Fuel pressure gauge hose attachment	09940–52841 Front fork inner rod holder	09940–52861 Front fork oil seal installer
Contraction of the second seco	M		a de la car	
09940–92720 Spring scale	09940–94922 Front fork spring stopper plate	09940–94930 Front fork spacer holder	09941–34513 Steering race installer	09943–74111 Fork oil level gauge



Maintenance and Lubrication

Precautions

Precautions for Maintenance

The "Periodic Maintenance Schedule Chart" lists the recommended intervals for all the required periodic service work necessary to keep the motorcycle operating at peak performance and economy. Maintenance intervals are expressed in terms of kilometers, miles and months for your convenience.

NOTE

More frequent servicing may be required on motorcycles that are used under severe conditions.

General Description

Recommended Fluids and Lubricants

B838H10201001 Refer to "Fuel and Oil Recommendation in Section 0A (Page 0A-3)" and "Engine Coolant Recommendation in Section 0A (Page 0A-4)".

Scheduled Maintenance

Periodic Maintenance Schedule Chart

B838H10205001

NOTE

I = Inspect and clean, adjust, replace or lubricate as necessary.

R = Replace.

T = Tighten.

	Interval					
ltem	km	1 000	6 000	12 000	18 000	24 000
nem	miles	600	4 000	7 500	11 000	14 500
	months	2	12	24	36	48
Air cleaner element		—		I	R	I
Exhaust pipe bolts and muffler bolts		Т	_	Т	—	Т
Exhaust control valve		I	_	I	—	I
Valve clearance		—	_	_	—	I
Spark plugs		—	I	R	I	R
Fuel line		—	I	I	I	I
Evaporative emission control system				1		I
(E-33 only)		_	_	I		I
Engine oil		R	R	R	R	R
Engine oil filter		R			R	—
Throttle cable play		I		_	I	I
PAIR (air supply) system		—				I
Throttle valve synchronization		l (E-33 only)	_	I	—	I
Engine coolant			Replace every 2 years.			
Radiator hose		—		I		I
Clutch cable play		—	I	I		I
Drive chain		I	I	I	I	I
		Clean	and lubricat	te every 1 00	00 km (600 i	miles).
Brakes		I	I	I	I	I
Brake fluid		—	I		I	I
	Replace every 2 years.					
Brake hoses					Ι	I
			Repla	ace every 4	years.	

	Interval					
Item	km	1 000	6 000	12 000	18 000	24 000
item	miles	600	4 000	7 500	11 000	14 500
	months	2	12	24	36	48
Tires		_		I		
Steering		I	—	I	—	
Front fork		_	—	I	—	
Rear suspension			—	I	—	
Chassis bolts and nuts		Т	Т	Т	Т	Т

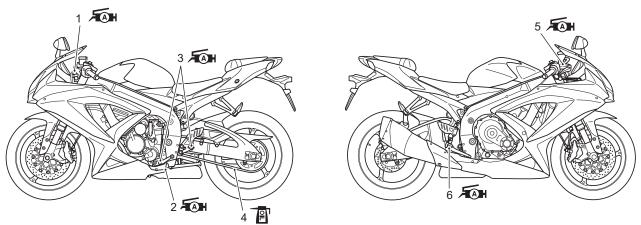
Lubrication Points

B838H10205002

Proper lubrication is important for smooth operation and long life of each working part of the motorcycle. Major lubrication points are indicated as follows.

NOTE

- Before lubricating each part, clean off any rusty spots and wipe off any grease, oil, dirt or grime.
- Lubricate exposed parts which are subject to rust, with a rust preventative spray whenever the motorcycle has been operated under wet or rainy conditions.



1. Clutch lever holder	5. Brake lever holder
2. Side stand pivot and spring hook	6. Brake pedal pivot and footrest pivot
3. Gearshift lever pivot and footrest pivot	Apply grease.
4. Drive chain	Pı: Apply oil.

I837H1020001-01

Repair Instructions

Air Cleaner Element Replacement

B838H10206001

<u>Replace air cleaner element</u> Every 18 000 km (11 000 miles, 36 months)

Refer to "Air Cleaner Element Removal and Installation in Section 1D (Page 1D-6)".

Air Cleaner Element Inspection

B838H10206002

Inspect air cleaner element Every 6 000 km (4 000 miles, 12 months)

Inspection

- Remove the air cleaner element. Refer to "Air Cleaner Element Removal and Installation in Section 1D (Page 1D-6)".
- 2) Inspect the air cleaner element for clogging. If it is clogged with dirt, replace it with a new one.

Do not blow the air cleaner element with compressed air.

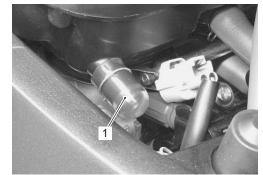
NOTE

If driving under dusty conditions, replace the air cleaner element more frequently. Make sure that the air cleaner is in good condition at all times. The life of the engine depends largely on this component.



I837H1020002-01

3) Drain water from the air cleaner box by removing the drain plug (1).



I837H1020003-01

4) Reinstall the removed parts.

Exhaust Pipe Bolt and Muffler Bolt Inspection B838H10206003

Tighten exhaust pipe bolts and muffler bolts Initially at 1 000 km (600 miles, 2 months) and every 12 000 km (7 500 miles, 24 months) thereafter

Check the exhaust pipe bolts and muffler bolts to the specified torque.

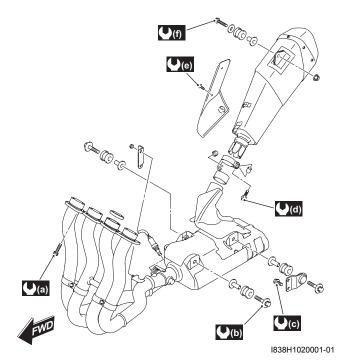
Tightening torque

Exhaust pipe bolt (a): 23 N·m (2.3 kgf-m, 16.5 lbf-ft) Exhaust pipe mounting bolt (b): 23 N·m (2.3 kgf-m, 16.5 lbf-ft)

Exhaust pipe bracket bolt (c): 25 N·m (2.5 kgf-m, 18.0 lbf-ft)

Muffler connecting bolt (d): 23 N·m (2.3 kgf-m, 16.5 lbf-ft)

Muffler cover bolt (e): 5.5 N·m (0.55 kgf-m, 4.0 lbf-ft) Muffler mounting bolt (f): 25 N·m (2.5 kgf-m, 18.0 lbf-ft)



Exhaust Control Valve Inspection

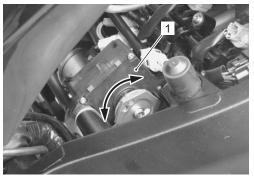
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Inspect exhaust control valve

Initially at 1 000 km (600 miles, 2 months) and every 12 000 km (7 500 miles, 24 months) thereafter

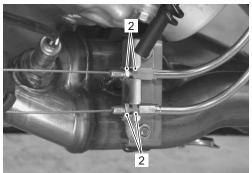
Inspect exhaust control valve as follows:

- 1) Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- 2) Check the exhaust control valve actuator (1) for its smooth movement when the ignition switch is turned on. If the exhaust valve actuator does not move smoothly, check exhaust valve actuator electrical circuit. Refer to "EXCVA Inspection in Section 1K (Page 1K-9)".





- 3) Remove the right under cowling. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- Check the lock-nuts (2) for tightness. If the lock-nuts (2) are loose, tighten them after adjusting the cable length. Refer to "EXCV Cable Removal and Installation in Section 1K (Page 1K-6)".



I837H1020006-02

Valve Clearance Inspection and Adjustment

Inspect valve clearance

Initially every 24 000 km (14 500 miles, 48 months)

Inspection

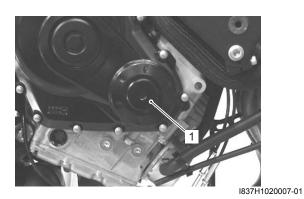
Valve clearance adjustment must be checked and adjusted, a) at the time of periodic inspection, b) when the valve mechanism is serviced, and c) when the camshafts are removed for servicing.

- 1) Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- Remove the air cleaner box. Refer to "Air Cleaner Box Removal and Installation in Section 1D (Page 1D-7)".
- Remove the cylinder head cover. Refer to "PAIR Reed Valve Removal and Installation in Section 1B (Page 1B-7)".

NOTE

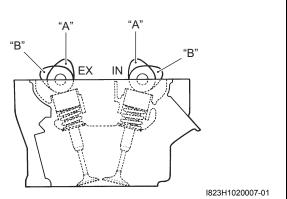
The valve clearance specification of intake and exhaust valve is different.

<u>Valve clearance (When cold)</u> IN: 0.08 – 0.18 mm (0.003 – 0.007 in) EX: 0.18 – 0.28 mm (0.007 – 0.011 in) 4) Remove the valve timing inspection cap (1).

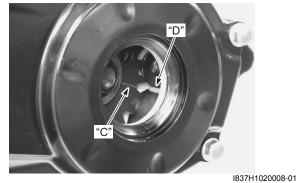


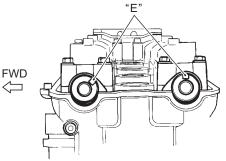
NOTE

- The cam must be at positions, "A" or "B", when checking or adjusting the valve clearance. Clearance readings should not be taken with the cam in any other position than these two positions.
- The valve clearance should be taken when each cylinder is at Top Dead Center (TDC) of compression stroke.
- The clearance specification is for COLD state.
- To turn the crankshaft for valve clearance checking, be sure to use a wrench, and rotate in the normal running direction.



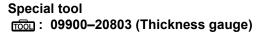
5) Turn the crankshaft to bring the line "C" on the CKP sensor rotor to the rib "D" behind the clutch cover and also to bring the notches "E" on the left ends of both camshafts (EX and IN) to the positions as shown.

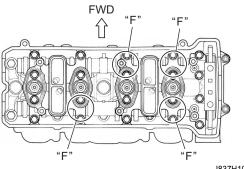




I837H1020009-01

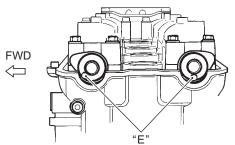
6) In this condition, read the valve clearance at the valves "F" (IN and EX of No. 4 cylinder, EX of No. 3 and IN of No. 2). If the clearance is out of specification, adjust the clearance.





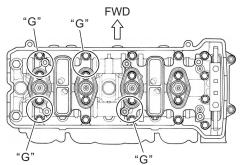
I837H1020010-01

7) Turn the crankshaft 360 degrees (one rotation) to bring the line on the CKP sensor rotor to the rib behind the clutch cover and also to bring the notches "E" to the position as shown.



I837H1020011-01

8) Read the clearance at the rest of the valves "G" and adjust the clearance if necessary.



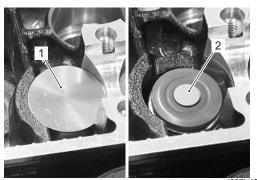
I837H1020012-01

Cam	Notch "E" position		
position	Exhaust camshaft	Intake camshaft	
"F"	← FWD 🕜	← FWD 🖑	
"G"	← FWD 😡	← FWD 💮	
		I837H1020013-0	

Adjustment

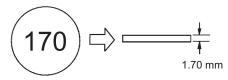
The clearance is adjusted by replacing the existing tappet shim with a thicker or thinner shim.

- 1) Remove the intake or exhaust camshaft. Refer to "Engine Top Side Disassembly in Section 1D (Page 1D-25)".
- 2) Remove the tappet (1) and shim (2) by fingers or magnetic hand.



I837H1020048-01

3) Check the figures printed on the shim. These figures indicate the thickness of the shim, as illustrated.

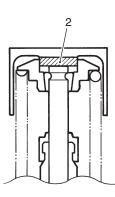


I837H1020014-01

- 4) Select a replacement shim that will provide a clearance within the specified range. For the purpose of this adjustment, a total of 21 sizes of tappet shim are available ranging from 1.20 to 2.20 mm in steps of 0.05 mm.
- 5) Fit the selected shim (2) to the valve stem end, with numbers toward tappet. Be sure to check shim size with micrometer to ensure its size.

NOTE

- Be sure to apply engine oil to tappet shim top and bottom faces.
- When seating the tappet shim, be sure the figure printed surface faces the tappet.



I718H1020002-02

TAPPET SHIM SELECTION TABLE [INTAKE] TAPPET SHIM NO. (12892-05C00-XXX) TAPPET SHIM SET (12800-05830)

215 220	2.15 2.20	2.05 2.10	2.10 2.15		2.20																		Match clearance in verucal countin with present shift size in nonzonial column				
210	2.10	2.00	2.05		2.20																	:40 10	III SUII				
205	2.05	1.95	2.00		2.15	2.20																	brese				
200	2.00	1.90	1.95		2.10	2.15	2.20													9	E IS	41	I WIRLI		E	Ē	Ξ
195	1.95	1.85	1.90		2.05	2.10	2.15	2.20												(NGIN		Solurin		0.23 mm	1.70 mm	00.1
190	1.90	1.80	1.85	Ð	2.00	2.05	2.10	2.15	2.20											: L:	це. ЧСО-	SIZE.	lical		-		
185	1.85	1.75	1.80	SPECIFIED CLEARANCE/NO ADJUSTMENT REQUIRED	1.95	2.00	2.05	2.10	2.15	2.20		-								HOW TO USE THIS CHART:	Measure valve clearance. "ENGINE IS COLD"	Measure present shim size	la vel	Щ	iïō	e Poor	nsen
180	1.80	1.70	1.75	JENT R	1.90	1.95	2.00	2.05	2.10	2.15	2.20		_							THIS	alve c	resent	lance	EXAMPLE	ance	im siz	ה הב
175	1.75	1.65	1.70	JUSTA	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20		_						USE	sure v	sure p	n ciea	. Щ	Valve clearance is	Present shim size	SUILLI SIZE IO DE ASEA
170	1.70	1.60	1.65	E/NO AE	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20							W TO	Meas	Meas	Malc	colul	Valve	Pres	
165	1.65	1.55	1.60	RANCE	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20		_				요.	_: :	= =	Ë				
160	1.60	1.50	1.55	O CLEA	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20												
155	1.55	1.45	1.50	ECIFIEI	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20											
150	1.50	1.40	1.45	SPE	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20										
145	1.45	1.35	1.40		1.55	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20		_							
140	1.40	1.30	1.35		1.50	1.55	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20		_						
135	1.35	1.25	1.30		1.45	1.50	1.55	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20		_					
130	1.30	1.20	1.25		1.40	1.45	1.50	1.55	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20						
125	1.25	$\left/ \right.$	1.20		1.35	1.40	1.45	1.50	1.55	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20		-			
120	1.20	\square	/		1.30	1.35	1.40	1.45	1.50	1.55	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20				
SUFFIX NO.	PRESENT SHIM SIZE (mm)	0.00 – 0.02	0.03 – 0.07	0.08 – 0.18	0.19 – 0.28	0.29 – 0.33	0.34 – 0.38	0.39 – 0.43	4 – 0.48	9 – 0.53	0.54 – 0.58	0.59 - 0.63	0.64 – 0.68	0.69 – 0.73	4 – 0.78	0.79 – 0.83	0.84 – 0.88	9 – 0.93	4 – 0.98	0.99 – 1.03	1.04 – 1.08	1.09 – 1.13	4 – 1.18				
MEASUBED	VALVE CLEARANCE (mm)	10.0	0.0	0.0	0.1	0.2	0.3	0.3	0.44	0.49	0.5	0.5	9.0	0.6	0.74	0.7	0.8	0.89	0.94	i6 [.] 0	1.0	1.0	1.14			18371	14.0

(INTAKE SIDE)

I837H1020015-02

																							0+001:00	ואמוכוד טפמומורכפ וודעפו וניסו כטומוווד אוונד טופאפו וגאווודו אובים וווידו אבע וודווטוובטוונמו בסלווישה				
5830)	220	2.20	2.05	2.10	2.15																		ک 2. 0					
30-00	215	2.15	2.00	2.05	2.10		2.20																i. 6					
۲ (128	210	2.10	1.95	2.00	2.05		2.20														:		-40 -40					
M SET	205	2.05	1.90	1.95	2.00		2.15	2.20													-	COLD COLD		bi asa				
L SHIN	200	2.00	1.85	1.90	1.95		2.10	2.15	2.20													н С	dtion			Ĕ	Ē	Ē
TAPPET SHIM SET (12800-05830)	195	1.95	1.80	1.85	1.90		2.05	2.10	2.15	2.20											(NGN	2001-10	nun		0.33 mm	1.70 mm	1.80 mm
TA	190	1.90	1.75	1.80	1.85	G	2.00	2.05	2.10	2.15	2.20										i E	ц 	size.	נורמו כ		0	、 — 、	_
	185	1.85	1.70	1.75	1.80	EQUIRE	1.95	2.00	2.05	2.10	2.15	2.20									CHAR	earan	snim			ı ۵		sea
	180	1.80	1.65	1.70	1.75	ENT RE	1.90	1.95	2.00	2.05	2.10	2.15	2.20								HOW TO USE THIS CHART:	Measure valve clearance. "ENGINE IS COLD"	Measure present shim size	allce	FXAMPI F	Valve clearance is	Present shim size	Snim size to de used
	175	1.75	1.60	1.65	1.70	JUSTM	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20							USE	ure va	ure pr	ו כופמו		clear	int shi	SIZE I
	170	1.70	1.55	1.60	1.65	NO AD	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20						× 10	Meas	Meas	כסויושט	COID	Valve	Prese	NIII
	165	1.65	1.50	1.55	1.60	ANCE/	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20					бн.		= =	É				
	160	1.60	1.45	1.50	1.55	SPECIFIED CLEARANCE/NO ADJUSTMENT REQUIRED	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20											
	155	1.55	1.40	1.45	1.50	CIFIED	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20										
	150	1.50	1.35	1.40	1.45	SPE	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20									
	145	1.45	1.30	1.35	1.40		1.55	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20								
	140	1.40	1.25	1.30	1.35		1.50	1.55	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20							
	135	1.35	1.20	1.25	1.30		1.45	1.50	1.55	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20						
	130	1.30	7	1.20	1.25		1.40	1.45	1.50	1.55	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20					
	125	1.25	/	\square	1.20		1.35	1.40	1.45	1.50	1.55	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20				
	120	1.20		\square	/		1.30	1.35	1.40	1.45	1.50	1.55	1.60	1.65	1.70	1.75	1.80	1.85	1.90	1.95	2.00	2.05	2.10	2.15	2.20			
	SUFFIX NO.	PRESENT SHIM SIZE (mm)	0.07	0.12	0.17	- 0.28	- 0.38	- 0.43	- 0.48	- 0.53	- 0.58	0.63	0.68	0.73	0.78		0.88	0.93	0.98	1.03	1.08	1.13	1.18	- 1.23	1.28			
	MEACUIDED	MEASORED VALVE CLEARANCE (mm)	0.03 - 0.07	0.08 – 0.12	0.13 – 0.17	0.18 -	0.29 -	0.39 -	0.44 -	0.49 -	0.54 -	0.59 – 0.63	0.64 – 0.68	0.69 – 0.73	0.74 - 0.78	0.79 – 0.83	0.84 - 0.88	0.89 – 0.93	0.94 - 0.98	0.99 - 1.03	1.04 -	1.09 -	1.14 -	1.19 -	1.24 –		18371	H10

(EXHAUST SIDE)

TAPPET SHIM SELECTION TABLE [EXHAUST] TAPPET SHIM NO. (12892-05C00-XXX) Maintenance and Lubrication: 0B-8

I837H1020016-02

0B-9 Maintenance and Lubrication:

- Install the camshafts and cam chain tension adjuster. Refer to "Engine Top Side Assembly in Section 1D (Page 1D-27)".
- 7) Rotate the engine so that the tappet is depressed fully. This will squeeze out oil trapped between the shim and the tappet that could cause an incorrect measurement, then check the clearance again to confirm that it is within the specified range.
- After finishing the tappet clearance adjustment, reinstall the removed parts. Refer to "Engine Top Side Assembly in Section 1D (Page 1D-27)".

Spark Plug Replacement

B838H10206006

<u>Replace spark plug</u> Every 12 000 km (7 500 miles, 24 months)

Refer to "Ignition Coil / Plug Cap and Spark Plug Removal and Installation in Section 1H (Page 1H-6)".

Spark Plug Inspection and Cleaning

B838H10206007

<u>Inspect spark plug</u> Every 6 000 km (4 000 miles, 12 months)

Heat Range

- 1) Remove the spark plugs. Refer to "Ignition Coil / Plug Cap and Spark Plug Removal and Installation in Section 1H (Page 1H-6)".
- 2) Check spark plug heat range by observing electrode color. If the electrode of the spark plug is wet appearing or dark color, replace the spark plug with hotter type one. If it is white or glazed appearing, replace the spark plug with colder type one.

Heat range

	Hot type	Standard	Cold type
NGK	CR8EIA-9	CR9EIA-9	CR10EIA-9
ND	IU24D	IU27D	IU31D

3) After finishing the spark plug inspection, reinstall the removed parts.

Tightening torque

Spark plug: 11 N·m (1.1 kgf-m, 8.0 lbf-ft)

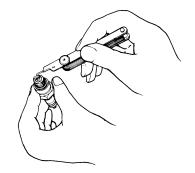
Spark Plug Gap

- Remove the spark plugs. Refer to "Ignition Coil / Plug Cap and Spark Plug Removal and Installation in Section 1H (Page 1H-6)".
- 2) Measure the spark plug gap using a wire gauge. If it is not within the specification, replace the spark plug.

- To prevent the damage of iridium center electrode, use a wire gauge to check the gap.
- Never adjust the spark plug gap.

Spark plug gap

0.8 - 0.9 mm (0.031 - 0.035 in)



I823H1020005-01

3) After finishing the spark plug inspection, reinstall the removed parts.

Tightening torque Spark plug: 11 N⋅m (1.1 kgf-m, 8.0 lbf-ft)

Electrodes Condition

- Remove the spark plugs. Refer to "Ignition Coil / Plug Cap and Spark Plug Removal and Installation in Section 1H (Page 1H-6)".
- Check the worn or burnt condition of the electrodes. If it is extremely worn or burnt, replace the spark plug. And also replace the spark plug if it has a broken insulator, or damaged thread.

Confirm the thread size and reach when replacing the plug. If the reach is too short, carbon will be deposited on the screw portion of the plug hole and engine damage may result.

3) After finishing the spark plug inspection, reinstall the removed parts.

Tightening torque Spark plug: 11 N⋅m (1.1 kgf-m, 8.0 lbf-ft)

Fuel Line Inspection

B838H10206008

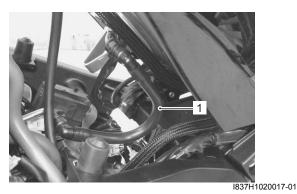
Inspect fuel line Every 6 000 km (4 000 miles, 12 months)

Inspect the fuel line in the following procedures:

- 1) Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- Inspect the fuel feed hose (1) for damage and fuel leakage. If any defects are found, the fuel feed hose must be replaced.

A WARNING

When disconnecting the fuel feed hose from E-33 model, drain fuel from the fuel tank first to prevent fuel leakage.



3) After finishing the fuel feed hose inspection, reinstall the removed parts.

Evaporative Emission Control System Inspection (E-33 only)

B838H10206009

Inspect evaporative emission control system Every 12 000 km (7 500 miles, 24 months)

Inspect the evaporative emission control system periodically (E-33 only). Refer to "Evaporative Emission Control System Inspection (Only for E-33) in Section 1B (Page 1B-15)".

Engine Oil and Filter Replacement

B838H10206010

Replace engine oil

Initially at 1 000 km (600 miles, 2 months) and every 6 000 km (4 000 miles, 12 months) thereafter

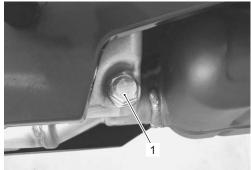
Replace oil filter

Initially at 1 000 km (600 miles, 2 months) and every 18 000 km (11 000 miles, 36 months) thereafter

Oil should be changed while the engine is warm. Oil filter replacement at the above intervals, should be done together with the engine oil change.

Engine Oil Replacement

- 1) Place the motorcycle on the side-stand.
- Place an oil pan below the engine, and drain engine oil by removing the oil drain plug (1) and filler cap (2).



1837H1020018-01

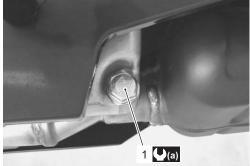


I837H1020019-01

3) Tighten the oil drain plug (1) to the specified torque.

Replace the gasket washer with a new one.

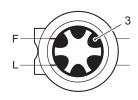
Tightening torque Oil drain plug (a): 23 N⋅m (2.3 kgf-m, 16.5 lbf-ft)



I837H1020020-01

- 4) Pour new oil through the oil filler. When performing an oil change (without oil filter replacement), the engine will hold about 2.2 L (2.3/1.9 US/Imp qt) of oil. Use of SF/SG or SH/SJ in API with MA in JASO.
- 5) Start up the engine and allow it to run for several minutes at idling speed.
- 6) Turn off the engine and wait about three minutes.

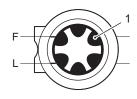
 Hold the motorcycle vertically and check the oil level through the inspection window (3). The oil level should be between the low level "L" and full level "F".



I815H1020023-01

Oil Level Inspection

- 1) Place the motorcycle on the side-stand.
- 2) Start up the engine and allow it to run for several minutes at idle speed.
- 3) Turn off the engine and wait about three minutes.
- Hold the motorcycle vertically and check the oil level through the inspection window (1). The oil level should be between the low level "L" and full level "F".



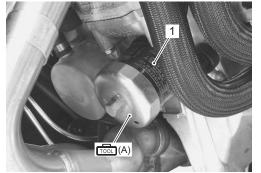
I815H1020024-01

Oil Filter Replacement

- 1) Remove the left side cowling. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 2) Drain engine oil as described in the engine oil replacement procedure.
- 3) Remove the oil filter (1) using the special tool.

Special tool

(A): 09915-40610 (Oil filter wrench)



I837H1020021-01

4) Apply engine oil lightly to the O-ring of new oil filter, before installation.

ONLY USE A GENUINE SUZUKI MOTORCYCLE OIL FILTER. Other manufacturer's oil filters may differ in thread specifications (thread diameter and pitch), filtering performance and durability which may lead to engine damage or oil leaks. Also, do not use a genuine Suzuki automobile oil filter on this motorcycle.

5) Install the new oil filter. Turn it by hand until you feel that the oil filter O-ring contacts the oil filter mounting surface. Then, tighten the oil filter two full turns (or to specified torque) using the special tool.

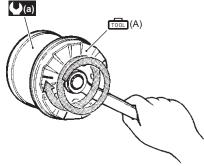
NOTE

To properly tighten the oil filter, use the special tool. Never tighten the oil filter by hand only.

Special tool

Tightening torque

Oil filter (a): 20 N·m (2.0 kgf-m, 14.5 lbf-ft)



I823H1020041-01

6) Add new engine oil and check the oil level is as described in the engine oil replacement procedure.

Necessary amount of engine oil Oil change: 2 200 ml (2.3/1.9 US/Imp qt)

Oil and filter change: 2 500 ml (2.6/2.2 US/Imp qt) Engine overhaul: 2 900 ml (3.1/2.6 US/Imp qt)

Throttle Cable Play Inspection and Adjustment

B838H10206011

Inspect throttle cable play

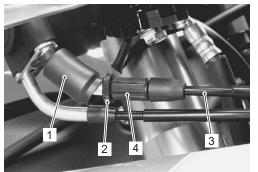
Initially at 1 000 km (600 miles, 2 months) and every 6 000 km (4 000 miles, 12 months) thereafter

Inspect and adjust the throttle cable play "a" as follows:

Throttle cable play "a" 2.0 – 4.0 mm (0.08 – 0.16 in)



- 1) Remove the rubber boot (1).
- Loosen the lock-nut (2) of the throttle pulling cable (3).
- 3) Turn the adjuster (4) in or out until the throttle cable play "a" (at the throttle grip) is between 2 4 mm (0.08 0.16 in).
- 4) Tighten the lock-nut (2) while holding the adjuster (4).



I837H1020023-01

5) Install the rubber boot firmly.

A WARNING

After the adjustment is completed, check that handlebar movement does not raise the engine idle speed and that the throttle grip returns smoothly and automatically.

PAIR System Inspection

B838H10206012

Inspect PAIR system Every 12 000 km (7 500 miles, 24 months)

Inspect the PAIR (air supply) system periodically. Refer to "PAIR System Inspection in Section 1B (Page 1B-9)".

Throttle Valve Synchronization

B838H10206013

B838H10206014

Inspect throttle valve synchronization

Initially at 1 000 km (600 miles, 2 months) (E-33 only) and every 12 000 km (7 500 miles, 24 months)

Inspect the throttle valve synchronization periodically. Refer to "Throttle Valve Synchronization in Section 1D (Page 1D-16)".

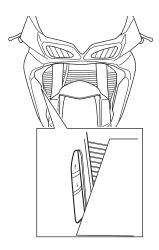
Cooling System Inspection

Inspect cooling system Every 6 000 km (4 000 miles, 6 months)

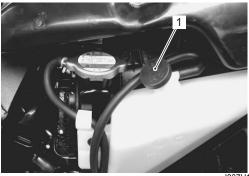
Replace engine coolant Every 2 years

Engine Coolant Level Inspection

- 1) Hold the motorcycle vertically.
- 2) Check the engine coolant level by observing the "F" and "L" lines on the engine coolant reservoir tank. If the level is below the "L" line, add engine coolant to the "F" line from the engine coolant reservoir tank filler (1) behind the right side cowling. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".



I837H1020024-01



I837H1020025-02

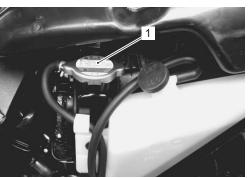
Engine Coolant Change

Refer to "Engine Coolant Description in Section 1F (Page 1F-1)".

A WARNING

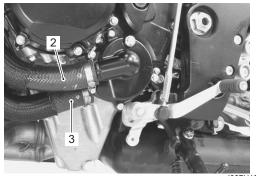
Do not open the radiator cap when the engine is hot, as you may be injured by escaping hot liquid or vapor. Engine coolant may be harmful if swallowed or if it comes in contact with skin or eyes. If engine coolant gets into the eyes or in contact with the skin, flush thoroughly with plenty of water. If swallowed, induce vomiting and call physician immediately.

- Remove the under cowlings. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 2) Remove the radiator cap (1).



I837H1020026-01

3) Drain engine coolant by disconnecting the water pump inlet hose (2) and outlet hose (3).



I837H1020027-02

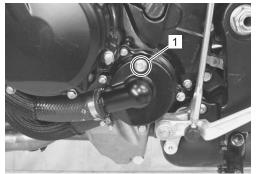
- 4) Flush the radiator with fresh water if necessary.
- 5) Reconnect the water pump inlet hose.
- 6) Pour the specified engine coolant up to the radiator inlet.

Engine coolant capacity (excluding reservoir) 2 400 ml (2.5/2.1 US/Imp qt)

- 7) Bleed air from the cooling circuit.
- 8) After changing engine coolant, reinstall the removed parts.

Air Bleeding From the Cooling Circuit

- 1) Remove the right under cowling. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 2) Add engine coolant up to the radiator inlet.
- 3) Support the motorcycle upright.
- 4) Slowly swing the motorcycle, right and left, to bleed the air trapped in the cooling circuit.
- 5) Add engine coolant up to the radiator inlet.
- 6) Start up the engine and bleed air from the radiator inlet completely.
- 7) Add engine coolant up to the radiator inlet.
- 8) Repeat the procedures 5) to 6) until no air bleeds from the radiator inlet.
- 9) Loosen the air bleeder bolt (1) and check the engine coolant flows out.



I837H1020028-02

- 10) Tighten the air bleeder bolt securely.
- 11) Close the radiator cap securely.
- 12) After warming up and cooling down the engine several times, add the engine coolant up to the full level of the reservoir.

Make sure that the radiator is filled with engine coolant up to the reservoir full level.

13) Reinstall the removed parts.

Radiator Hose Inspection

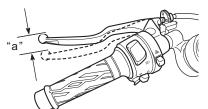
Check the radiator hoses for crack, damage or engine coolant leakage. Refer to "Water Hose Inspection in Section 1F (Page 1F-6)".

Clutch Cable Play Inspection and Adjustment B838H10206015

Inspect clutch cable play Every 6 000 km (4 000 miles, 12 months)

Inspect and adjust the clutch cable play "a" as follows.

<u>Clutch cable play "a"</u> 10 – 15 mm (0.4 – 0.6 in)



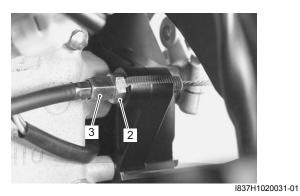
I837H1020029-01

- 1) Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- 2) Turn in the adjuster (1) all the way into the clutch lever assembly.



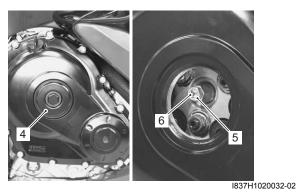
1837H1020030-01

3) Loosen the lock-nut (2) and turn the clutch cable adjuster (3) to obtain proper cable play.

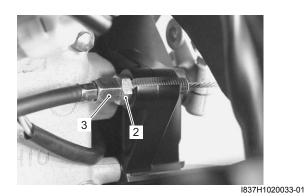


4) Remove the clutch release adjuster cap (4).

- 5) Loosen the lock-nut (5) and turn out the adjusting screw (6) two or three rotations.
- 6) From that position, slowly turn in the adjusting screw(6) until resistance is felt.
- 7) From this position, turn out the adjusting screw (6) 1/ 2 rotation, and tighten the lock-nut (5) while holding the screw (6).



- 8) Turn the cable adjuster (3) to obtain 10 15 mm (0.4 0.6 in) of free play "a" at the clutch lever end.
- 9) Tighten the lock-nut (2).



10) Reinstall the fuel tank.

Drive Chain Inspection and Adjustment B838H10206016

Inspect drive chain

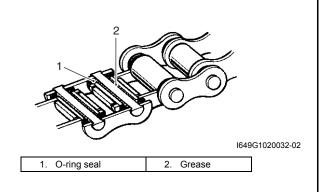
Initially at 1 000 km (600 miles, 2 months) and every 6 000 km (4 000 miles, 12 months) thereafter

Drive Chain Visual Check

- 1) With the transmission in neutral, support the motorcycle using a jack and turn the rear wheel slowly by hand.
- 2) Visually check the drive chain for the possible defects listed as follows. If any defects are found, the drive chain must be replaced. Refer to "Drive Chain Replacement in Section 3A (Page 3A-7)".
 - Loose pins
 - Damaged rollers
 - · Dry or rusted links
 - · Kinked or binding links
 - · Excessive wear
 - · Improper chain adjustment
 - Missing O-ring seals

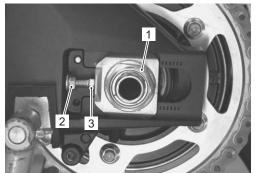
NOTE

When replacing the drive chain, replace the drive chain and sprockets as a set.



Drive Chain Length Inspection

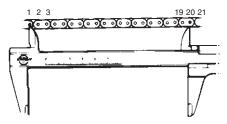
- 1) Loosen the axle nut (1).
- 2) Loosen the left and right chain adjuster lock-nuts (2).
- 3) Give tension to the drive chain fully by turning both chain adjuster bolts (3).



I838H1020002-01

4) Count out 21 pins (20 pitches) on the chain and measure the distance between the two points. If the distance exceeds the service limit, the chain must be replaced.

Drive chain 20-pitch length Service limit: 319.4 mm (12.57 in)



I649G1020034-02

5) After finishing the drive chain length inspection, adjust the drive chain slack.

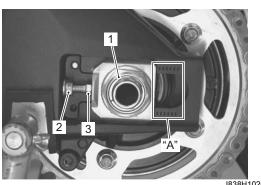
Drive Chain Slack Adjustment

- 1) Support the motorcycle with a jack.
- 2) Loosen the axle nut (1).
- 3) Loosen the left and right chain adjuster lock-nuts (2).

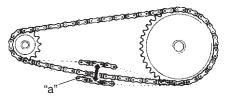
4) Loosen or tighten both chain adjuster bolts (3) until there is 20 – 30 mm (0.8 – 1.2 in) of slack "a" at the middle of the chain between the engine and rear sprockets as shown in the figure.

The reference marks "A" on both sides of the swingarm and the edge of each chain adjuster must be aligned to ensure that the front and rear wheels are correctly aligned.

<u>Drive chain slack "a"</u> Standard: 20 – 30 mm (0.8 – 1.2 in)



I838H1020003-01



I649G1020036-02

5) After adjusting the drive chain, tighten the axle nut(1) to the specified torque.

Tightening torque Rear axle nut: 100 N⋅m (10.0 kgf-m, 72.5 lbf-ft)

- 6) Tighten both chain adjuster lock-nuts (2) securely.
- 7) Recheck the drive chain slack after tightening the axle nut.

Drive Chain Cleaning and Lubricating B838H10206017

<u>Clean and lubricate drive chain</u> Every 1 000 km (600 miles)

Clean and lubricate the drive chain in the following procedures:

1) Clean the drive chain with kerosine. If the drive chain tends to rust quickly, the intervals must be shortened.

Do not use trichloroethylene, gasoline or any similar solvent.

These fluids have too great a dissolving power for this chain and they can damage the O-rings. Use only kerosine to clean the drive chain.

2) After cleaning and drying the chain, oil it with a heavyweight motor oil.

${\rm \ \, \underline{\wedge}} \ \, \textbf{CAUTION}$

- Do not use any oil sold commercially as "drive chain oil". Such oil can damage the O-rings.
- The standard drive chain is a RK 525ROZ5Y. SUZUKI recommends to use this standard drive chain as a replacement.



I837H1020036-02

Brake System Inspection

B838H10206018

Inspect brake system

Initially at 1 000 km (600 miles, 2 months) and every 6 000 km (4 000 miles, 12 months) thereafter

Inspect brake hose and brake fluid Every 6 000 km (4 000 miles, 12 months)

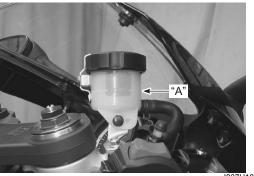
A WARNING

- The brake system of this motorcycle is filled with a glycol-based brake fluid. Do not use or mix different types of fluid such as silicone-based and petroleum-based fluids. Do not use any brake fluid taken from old, used or unsealed containers. Never reuse brake fluid left over from the last servicing or stored for a long period of time.
- Brake fluid, if it leaks, will interfere with safe running and immediately discolor painted surfaces. Check the brake hoses and hose joints for cracks and oil leakage before riding.

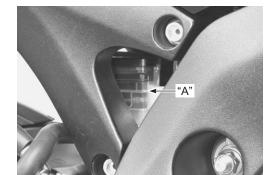
Brake Fluid Level Check

- 1) Keep the motorcycle upright and place the handlebars straight.
- 2) Check the brake fluid level by observing the lower limit lines "A" on the front and rear brake fluid reservoirs. When the brake fluid level is below the lower limit line, replenish with brake fluid that meets the following specification.

BF: Brake fluid (DOT 4)



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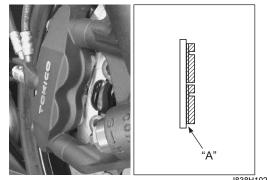


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Brake Pads Check

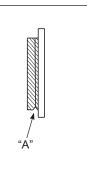
The extent of brake pad wear can be checked by observing the grooved limit line "A" on the pad. When the wear exceeds the grooved limit line, replace the pads with new ones. Refer to "Front Brake Pad Replacement in Section 4B (Page 4B-2)" and "Rear Brake Pad Replacement in Section 4C (Page 4C-2)".

Replace the brake pad as a set, otherwise braking performance will be adversely affected.









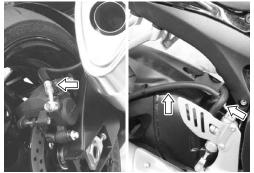
1837H1020040-01

Front and Rear Brake Hose Inspection

Inspect the brake hoses and hose joints for crack, damage or brake oil leakage. If any defects are found, replace the brake hose with a new one. Refer to "Front Brake Hose Removal and Installation in Section 4A (Page 4A-9)" and "Rear Brake Hose Removal and Installation in Section 4A (Page 4A-9)".



I837H1020041-02



I837H1020042-02

Brake Pedal Height Inspection and Adjustment

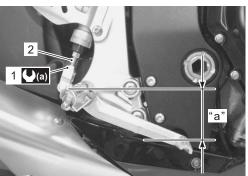
 Inspect the brake pedal height "a" between the pedal top face and footrest. Adjust the brake pedal height if necessary.

<u>Brake pedal height "a"</u> Standard: 65 – 75 mm (2.6 – 3.0 in)

- 2) Loosen the lock-nut (1).
- 3) Turn the push rod (2) until the brake pedal becomes 65 75 mm (2.6 3.0 in) "a" below the top of the footrest.

4) Tighten the lock-nut (1) securely.

Tightening torque Rear master cylinder rod lock-nut (a): 18 N·m (1.8 kgf-m, 13.0 lbf-ft)



I837H1020043-01

Brake Hose Replacement

<u>Replace brake hose</u> Every 4 years

Refer to "Front Brake Hose Removal and Installation in Section 4A (Page 4A-9)" and "Rear Brake Hose Removal and Installation in Section 4A (Page 4A-9)".

Brake Fluid Replacement

Replace brake fluid Every 2 years

Refer to "Brake Fluid Replacement in Section 4A (Page 4A-7)".

Air Bleeding from Brake Fluid Circuit

Refer to "Air Bleeding from Brake Fluid Circuit in Section 4A (Page 4A-5)".

Rear Brake Light Switch Adjustment

Refer to "Rear Brake Light Switch Inspection and Adjustment in Section 4A (Page 4A-4)".

Tire Inspection

B838H10206019

<u>Inspect tire</u> Every 6 000 km (4 000 miles, 12 months)

Tire Tread Condition

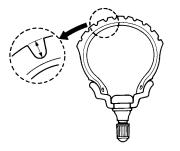
Operating the motorcycle with excessively worn tires will decrease riding stability and consequently invite a dangerous situation. It is highly recommended to replace a tire when the remaining depth of tire tread reaches the following specification.

Special tool mol: 09900–20805 (Tire depth gauge)

Tire tread depth (Service limit)

Front: 1.6 mm (0.06 in)

Rear: 2.0 mm (0.08 in)



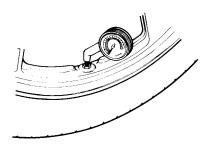
I310G1020068-02

Tire Pressure

If the tire pressure is too high or too low, steering will be adversely affected and tire wear increased. Therefore, maintain the correct tire pressure for good roadability, or shorter tire life will result. Cold inflation tire pressure is as follows.

Cold inflation tire pressure

	Solo riding Dual riding		Solo riding			g
	kPa	kgf/cm ²	psi	kPa	kgf/cm ²	psi
Front	250	2.50	36	250	2.50	36
Rear	290	2.90	42	290	2.90	42



I310G1020069-02

The standard tire fitted on this motorcycle is 120/70 ZR17 M/C (58W) for front and 180/55 ZR17 M/C (73W) for rear. The use of tires other than those specified may cause instability. It is highly recommended to use the specified tires.

Tire type

BRIDGESTONE

- Front: BT016F E
- Rear: BT016R E

Steering System Inspection

B838H10206020

<u>Inspect steering system</u> Initially at 1 000 km (600 miles, 2 months) and every 12 000 km (7 500 miles, 24 months) thereafter

Steering should be adjusted properly for smooth turning of handlebars and safe running. Overtighten steering prevents smooth turning of the handlebars and too loose steering will cause poor stability.

- 1) Check that there is no play in the front fork.
- Support the motorcycle so that the front wheel is off the ground, with the wheel facing straight ahead, grasp the lower fork tubes near the axle and pull forward.

If play is found, readjust the steering. Refer to "Steering Tension Adjustment in Section 6B (Page 6B-11)".



I838H1020005-01

Front Fork Inspection

B838H10206021

Inspect front fork Every 12 000 km (7 500 miles, 24 months)

Inspect the front forks for oil leakage, scoring or scratches on the outer surface of the inner tubes. Replace any defective parts, if necessary. Refer to "Front Fork Disassembly and Assembly in Section 2B (Page 2B-5)".



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Rear Suspension Inspection

B838H10206022

Inspect rear suspension Every 12 000 km (7 500 miles, 24 months)

Inspect the rear shock absorber for oil leakage and check that there is no play in the swingarm. Replace any defective parts, if necessary. Refer to "Rear Shock Absorber Removal and Installation in Section 2C (Page 2C-3)", "Cushion Lever Removal and Installation in Section 2C (Page 2C-6)" and "Swingarm Removal and Installation in Section 2C (Page 2C-10)".



I837H1020046-01



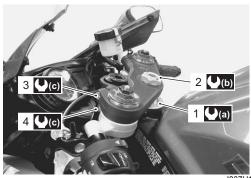
Chassis Bolt and Nut Inspection

B838H10206023

Tighten chassis bolt and nut

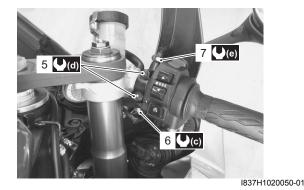
Initially at 1 000 km (600 miles, 2 months) and every 6 000 km (4 000 miles, 12 months) thereafter

Check that all chassis bolts and nuts are tightened to their specified torque.

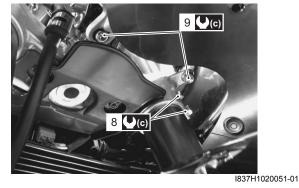


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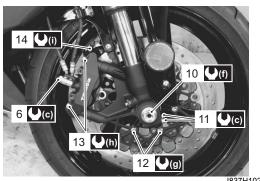
1 ∪(a)	Steering stem lock-nut 90 N·m (9.0 kgf-m, 65.0 lb-ft)
2 🔾 (b)	Steering stem head nut 90 N·m (9.0 kgf-m, 65.0 lb-ft)
3 ()(c)	Front fork upper clamp bolt 23 N·m (2.3 kgf-m, 16.5 lb-ft)
4 () (C)	Handlebar clamp bolt 23 N·m (2.3 kgf-m, 16.5 lb-ft)



5 ()(d)	Front brake master cylinder mounting bolt 10 N·m (1.0 kgf-m, 7.0 lb-ft)
6 🛡 (C)	Brake hose union bolt 23 N·m (2.3 kgf-m, 16.5 lb-ft)
7 Ų(e)	Front master cylinder air bleeder valve 6 N·m (0.6 kgf-m, 4.5 lb-ft)

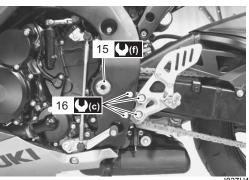


8 🛡 (C)	Front fork lower clamp bolt 23 N·m (2.3 kgf-m, 16.5 lb-ft)
9 🛡(C)	Steering damper bolt/nut 23 N·m (2.3 kgf-m, 16.5 lb-ft)



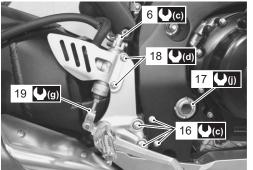
I837H1020052-01

6 (c)	Brake hose union bolt 23 N·m (2.3 kgf-m, 16.5 lb-ft)
10 (f)	Front axle bolt 100 N·m (10.0 kgf-m, 72.5 lb-ft)
11 Ų(C)	Front axle pinch bolt 23 N·m (2.3 kgf-m, 16.5 lb-ft)
12 🔾(g)	Front brake disc bolt 18 N·m (1.8 kgf-m, 13.0 lb-ft)
13 🔾(h)	Front brake caliper mounting bolt 39 N·m (3.9 kgf-m, 28.0 lb-ft)
14 🔾 (i)	Brake caliper air bleeder valve 7.5 N·m (0.75 kgf-m, 5.5 lb-ft)



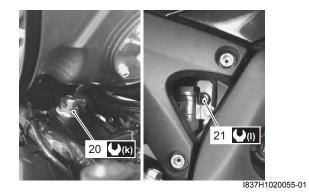
I837H1020053-01

15 (f)	Swingarm pivot nut 100 N·m (10.0 kgf-m, 72.5 lb-ft)
16 () (C)	Front footrest bracket mounting bolt 23 N·m (2.3 kgf-m, 16.5 lb-ft)

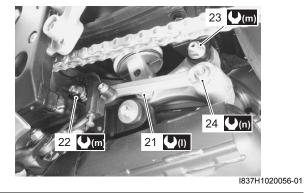


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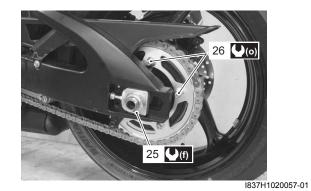
6	∪ (c)	Brake hose union bolt 23 N·m (2.3 kgf-m, 16.5 lb-ft)
16	(c)	Front footrest bracket mounting bolt 23 N·m (2.3 kgf-m, 16.5 lb-ft)
17	(j)	Swingarm pivot lock-nut 90 N·m (9.0 kgf-m, 65.0 lb-ft)
18	U (d)	Rear brake master cylinder mounting bolt 10 N·m (1.0 kgf-m, 7.0 lb-ft)
19	U (g)	Rear brake master cylinder rod lock-nut 18 N·m (1.8 kgf-m, 13.0 lb-ft)



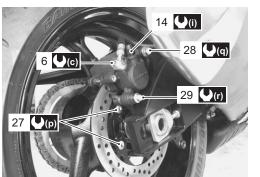
20 🔍(k)	Rear shock absorber bracket nut 115 N·m (11.5 kgf-m, 83.0 lb-ft)
21 🔍 ()	Rear shock absorber mounting bolt/nut 50 N·m (5.0 kgf-m, 36.0 lb-ft)



21 ()	Rear shock absorber mounting bolt/nut 50 N·m (5.0 kgf-m, 36.0 lb-ft)
22 🔾 (m)	Cushion rod bolt/nut (Front) 98 N·m (9.8 kgf-m, 71.0 lb-ft)
23 🔍 (m)	Cushion lever mounting bolt/nut 98 N·m (9.8 kgf-m, 71.0 lb-ft)
24 🔍 (n)	Cushion rod bolt/nut (Rear) 78 N·m (7.8 kgf-m, 56.5 lb-ft)



25 🛡 (f)	Rear axle nut 100 N·m (10.0 kgf-m, 72.5 lb-ft)
26 () (0)	Rear sprocket nut 60 N·m (6.0 kgf-m, 43.0 lb-ft)



l837H1020058-01

6 Ų(C)	Brake hose union bolt 23 N·m (2.3 kgf-m, 16.5 lb-ft)
14 (i)	Brake caliper air bleeder valve 7.5 N·m (0.75 kgf-m, 5.5 lb-ft)
27 (p)	Rear brake disc bolt 35 N·m (3.5 kgf-m, 25.5 lb-ft)
28 🔍(q)	Rear brake caliper sliding pin 33 N·m (3.3 kgf-m, 24.0 lb-ft)
29 🔍(r)	Rear brake caliper mounting bolt 18 N·m (1.8 kgf-m, 13.0 lb-ft)

Compression Pressure Check

Refer to "Compression Pressure Check in Section 1D (Page 1D-3)".

Oil Pressure Check

B838H10206025 Refer to "Oil Pressure Check in Section 1E (Page 1E-5)".

SDS Check

Refer to "SDS Check in Section 1A (Page 1A-17)".

Specifications

Tightening Torque Specifications

Tightening torque Note **Fastening part** kgf-m N⋅m lbf-ft @(Page 0B-3) Exhaust pipe bolt 23 2.3 16.5 @ (Page 0B-3) 23 2.3 16.5 Exhaust pipe mounting bolt Exhaust pipe bracket bolt 25 2.5 18.0 @ (Page 0B-3) Muffler connecting bolt 23 2.3 16.5 @ (Page 0B-3) Muffler cover bolt 5.5 0.55 4.0 @ (Page 0B-3) Muffler mounting bolt 18.0 @(Page 0B-3) 25 2.5 @ (Page 0B-9) / Spark plug 11 1.1 8.0 @(Page 0B-9) / @ (Page 0B-9) @(Page 0B-10) Oil drain plug 23 2.3 16.5 20 2.0 14.5 @(Page 0B-11) Oil filter Rear axle nut 100 10.0 72.5 @(Page 0B-16) @ (Page 0B-18) Rear master cylinder rod lock-nut 18 1.8 13.0

NOTE

The specified tightening torque is described in the following. "Chassis Bolt and Nut Inspection (Page 0B-20)"

Reference:

For the tightening torque of fastener not specified in this section, refer to "Tightening Torque List in Section 0C (Page 0C-9)".

B838H10207001

Special Tools and Equipment

Recommended Service Material

B838H10208001				
	Note	roduct or Specification	SUZUKI recommended pro	Material
	☞(Page 0B-17)	—	DOT 4	Brake fluid
•	@(Page 0B-17)		DOT 4	Brake fluid

NOTE

Required service material is also described in the following. "Lubrication Points (Page 0B-2)"

Special Tool

		B838H10208002
09900–20803	09900–20805	
Thickness gauge ☞(Page 0B-5)	Tire depth gauge ☞(Page 0B-19)	
09915–40610 Oil filter wrench ☞(Page 0B-11) / ☞(Page 0B-11)		

Service Data

Specifications

Service Data

Valve + Guide

Unit: mm (in)

Item		Standard	Limit
Valve diam.	IN.	29.0 (1.14)	—
	EX.	23.0 (0.91)	—
Valve clearance (when cold)	IN.	0.08 - 0.18 (0.003 - 0.007)	
	EX.	0.18 – 0.28 (0.007 – 0.011)	—
Valve guide to valve stem clearance	IN.	0.010 - 0.037 (0.0004 - 0.0015)	—
valve guide to valve sterri clearance	EX.	0.030 - 0.057 (0.0012 - 0.0022)	—
Valve guide I.D.	IN. & EX.	4.500 – 4.512 (0.1772 – 0.1776)	—
Valve stem O.D.	IN.	4.475 – 4.490 (0.1762 – 0.1768)	—
valve stelli O.D.	EX.	4.455 - 4.470 (0.1754 - 0.1760)	—
Valve stem deflection	IN. & EX.	_	0.25 (0.010)
Valve stem runout	IN. & EX.	—	0.05 (0.002)
Valve seat width	IN. & EX.	0.9 – 1.1 (0.035 – 0.043)	—
Valve head radial runout	IN. & EX.	—	0.03 (0.001)
Valve spring free length	IN. & EX.		37.1 (1.46)
Valve spring tension	IN. & EX.	142 – 157 N (14.5 – 16.0 kgf, 31.9 – 35.3 lbs) at length 33.55 mm (1.321 in)	

Camshaft + Cylinder Head

Unit: mm (in)

ltem		Standard		
Com hoight	IN.	36.58 - 36.63 (1.440 - 1.442)	36.28 (1.428)	
Cam height	EX.	35.98 - 36.03 (1.417 - 1.419)	35.68 (1.405)	
Camshaft journal oil clearance	IN. & EX.	0.032 - 0.066 (0.0013 - 0.0026)	0.150 (0.0059)	
Camshaft journal holder I.D.	IN. & EX.	24.012 – 24.025 (0.9454 – 0.9459)	—	
Camshaft journal O.D.	IN. & EX.	23.959 – 23.980 (0.9433 – 0.9441)	—	
Camshaft runout				
Cam chain pin (at arrow "3")		—		
Cylinder head distortion		0.20 (0.008)		

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Cylinder + Piston + Piston Ring Unit: mm (in)

			0 4 1 1	
ltem			Standard	Limit
Compression pressure	1 300 – 1 700 kPa (13 – 17 kgf/cm², 185 – 242 psi)			1 000 kPa (10 kgf/cm², 142 psi)
Compression pressure difference	_			200 kPa (2 kgf/cm ² , 28 psi)
Piston-to-cylinder clearance		(0.030 - 0.040 (0.0012 - 0.0016)	0.120 (0.0047)
Cylinder bore		70	0.000 – 70.015 (2.7559 – 2.7565)	No nicks or Scratches
Piston diam.	69.965 – 69.980 (2.7545 – 2.7551) Measure 15 mm (0.6 in) from the skirt end.			69.880 (2.7512)
Cylinder distortion			—	0.20 (0.008)
Piston ring free end gap	1st	IR	Approx. 9.2 (0.36)	7.3 (0.29)
Fistori ning nee end gap	2nd	R	Approx. 7.3 (0.29)	5.8 (0.23)
Piston ring end gap	1st	IR	0.06 - 0.21 (0.002 - 0.008)	0.50 (0.020)
riston ning end gap	2nd	R	0.06 - 0.18 (0.002 - 0.007)	0.50 (0.020)
Piston ring-to-groove clearance	1st		—	0.180 (0.0071)
i istori ning-to-groove clearance	21	nd	—	0.150 (0.0059)
	1st		1.01 – 1.03 (0.0398 – 0.0406)	—
Piston ring groove width	21	nd	0.81 – 0.83 (0.0319 – 0.0327)	—
	C	Dil	1.51 – 1.53 (0.0594 – 0.0602)	—
Piston ring thickness	1	st	0.97 - 0.99 (0.0382 - 0.0390)	—
	21	nd	0.77 – 0.79 (0.0303 – 0.0311)	—
Piston pin bore		15	5.002 – 15.008 (0.5906 – 0.5909)	15.030 (0.5917)
Piston pin O.D.		14	1.995 – 15.000 (0.5903 – 0.5512)	14.980 (0.5898)

Conrod + Crankshaft

Unit: mm (in)

Item	Standard		Limit
Conrod small end I.D.	15	5.010 – 15.018 (0.5909 – 0.5913)	15.040 (0.5921)
Conrod big end side clearance		0.10 - 0.20 (0.004 - 0.008)	0.30 (0.012)
Conrod big end width		9.95 - 20.00 (0.7854 - 0.7874)	—
Crank pin width		20.10 – 20.15 (0.7913 – 0.7933)	—
Conrod big end oil clearance	0.032 - 0.056 (0.0013 - 0.0022)		0.080 (0.0031)
Crank pin O.D.		2.976 – 33.000 (1.2983 – 1.2992)	—
Crankshaft journal oil clearance		0.010 – 0.028 (0.0004 – 0.0011)	0.080 (0.0031)
Crankshaft journal O.D.	31	1.982 – 32.000 (1.2591 – 1.2598)	—
Crankshaft thrust bearing thickness	Right side	2.425 – 2.450 (0.0955 – 0.0965)	—
-	Left side	2.350 - 2.500 (0.0925 - 0.0984)	—
Crankshaft thrust clearance	0.055 - 0.110 (0.0022 - 0.0043)		—
Crankshaft runout		_	0.05 (0.002)

Balancer

Unit: mm (in)

Item	Standard	Limit
Balancer shaft journal oil clearance	0.028 - 0.052 (0.0011 - 0.0020)	0.080 (0.0031)
Balancer shaft journal O.D.	22.976 – 22.992 (0.9046 – 0.9052)	—

Oil Pump

Item	Standard	Limit
Oil pressure (at 60 °C, 140 °F)	100 – 400 kPa (1.0 – 4.0 kgf/cm ² , 14 – 57 psi) at 3 000 r/min	—

Clutch

Unit: mm (in)

Item		Limit	
Clutch drive plate thickness	No. 1, 2 & 3	2.72 – 2.88 (0.107 – 0.113)	2.42 (0.095)
Clutch drive plate claw width	No. 1, 2 & 3	13.85 – 13.96 (0.5453 – 0.5496)	13.05 (0.5138)
Clutch driven plate distortion		—	0.10 (0.004)
Clutch spring free length		53.2 (2.09)	
Clutch lifter adjusting pin screw	0.2 - 0.4 (0.008 - 0.016)		
height		_	
Wave spring washer height		4.30 (0.169)	
Clutch lever play		—	
Clutch release screw		—	

Drive Train

Unit: mm (in) Except ratio

Item			Standard	Limit
Primary reduction ratio		1.761 (74/42)		—
Final reduction ratio		2.647 (45/17)		
	Low	2.785 (39/14)		—
	2nd	2.052 (39/19)		—
Gear ratios	3rd		1.714 (36/21)	—
Geal Tallos	4th		1.500 (36/24)	—
	5th		—	
	Тор			
Gearshift fork to groove clearance		0.1 – 0.3 (0.004 – 0.012)		0.5 (0.02)
Gearshift fork groove w	idth		5.0 - 5.1 (0.197 - 0.201)	—
Gearshift fork thickness			4.8 - 4.9 (0.189 - 0.193)	—
		Туре	RK 525ROZ5Y	—
Drive chain		Links	116 links	—
		20-pitch		319.4 (12.57)
		length	—	319.4 (12.57)
Drive chain slack (on side-stand)		20-30 (0.8-1.2)		—
Gearshift lever height		65 - 75 (2.6 - 3.0)		—

Thermostat + Radiator + Fan + Coolant

ltem		Note	
Thermostat valve opening temperature	Approx. 82 °C (180 °F)		_
Thermostat valve lift	Over	8 mm (0.31 in) and at 95 °C (203 °F)	_
	20 °C (68 °F)	Approx. 2.45 kΩ	_
ECT sensor resistance	50 °C (122 °F)	Approx. 0.811 kΩ	_
	80 °C (176 °F)	Approx. 0.318 kΩ	_
	110 °C (230 °F)	Approx. 0.142 kΩ	—
Radiator cap valve opening pressure	108 – 137 kPa (1.1 – 1.4 kgf/cm², 15.4 – 19.5 psi)		_
Cooling fan operating temperature	$OFF \rightarrow ON$	Approx. 105 °C (221 °F)	_
	$ON \rightarrow OFF$	Approx. 100 °C (212 °F)	—
Engine coolant type	Use an anti-freeze/coolant compatible with aluminum radiator, mixed with distilled water only, at the ratio of 50:50.		_
Engine coolant including reserve	Reserve tank side	Approx. 250 ml (0.3/0.2 US/Imp qt)	_
	Engine side	Approx. 2 400 ml (2.5/2.1 US/lmp qt)	

Injector + Fuel Pump + Fuel Pressure Regulator

Item	Specification	Note
Injector resistance	11 – 13 Ω at 20 °C (68 °F)	
Fuel pump discharge amount	167 ml (5.6/5.9 US/Imp oz) and more/10 sec.	
Fuel pressure regulator operating set pressure	Approx. 300 kPa (3.0 kgf/cm ² , 43 psi)	

ltem		Note			
CKP sensor resistance		142 – 194 Ω			
CKP sensor peak voltage		When cranking			
IAP sensor input voltage		4.5 – 5.5 V			
IAP sensor output voltage		Approx. 2.7 V at idle speed			
TP sensor input voltage		4.5 – 5.5 V			
	Closed	Approx. 1.1 V			
TP sensor output voltage	Opened	Approx. 4.3 V			
ECT sensor input voltage		4.5 – 5.5 V			
ECT sensor output voltage		0.15 – 4.85 V			
ECT sensor resistance	ŀ	Approx. 2.45 kΩ at 20 °C (68 °F)			
IAT sensor input voltage		4.5 – 5.5 V			
IAT sensor output voltage		0.15 – 4.85 V			
IAT sensor resistance	ŀ	Approx. 2.58 kΩ at 20 °C (68 °F)			
AP sensor input voltage		4.5 – 5.5 V			
AP sensor output voltage	Арр	prox. 3.6 V at 100 kPa (760 mmHg)			
TO sensor resistance		16.5 – 22.3 kΩ			
TO concernications	Normal	0.4 – 1.4 V			
TO sensor voltage	Leaning	3.7 – 4.4 V	When leaning 65°		
GP switch voltage		0.6 V and more	From 1st to Top		
Injector voltage		Battery voltage			
Ignition coil primary peak voltage		80 V and more			
		0.4 V and less at idle speed			
HO2 sensor output voltage	0.6 V and more at 5 000 r/min				
HO2 sensor heater resistance		6.7 – 9.5 Ω at 23 °C (73 °F)			
PAIR control solenoid valve	20				
resistance	20	– 24 Ω at 20 – 30 °C (68 – 86 °F)			
STP sensor input voltage		4.5 – 5.5 V			
	Closed	Approx. 0.6 V			
STP sensor output voltage	Opened	Approx. 3.9 V			
STVA resistance		Approx. 6.5 Ω			
EXCVA position sensor input					
voltage		4.5 – 5.5 V			
EXCVA position sensor output	Closed	0.45 – 1.4 V			
voltage	Opened	3.6 – 4.55 V			
EXCVA position sensor resistance	Approx. 3.1 kΩ		At adjustment position		
EVAP system purge control solenoid valve resistance	Approx. 32 Ω at 20 °C (68 °F)		E-33 only		
ISC valve resistance		Approx. 80 Ω at 20 °C (68 °F)			
Steering damper solenoid valve resistance					
Steering damper solenoid valve voltage		Approx. 10 V	When battery fully charged		

0C-6 Service Data:

Throttle Body

Item	Specification	
Bore size	42 mm (1.65 in)	
I.D. No.	38H1 (For E-33), 38H0 (For the others)	
Idle r/min	1 200 ± 100 r/min	
Throttle cable play	2.0 – 4.0 mm (0.08 – 0.16 in)	

Electrical

Unit: mm

	ltem			Note			
Firing orde	er						
Spark plug		Spark plug			Туре	NGK: CR9EIA-9 DENSO: IU27D	
			Gap	0.8 - 0.9 (0.031 - 0.035)			
Spark per				Over 8 (0.3) at 1 atm.			
	or resistance			142 – 194 Ω			
CKP sens	or peak voltage			0.28 V and more	When cranking		
lanition or	il resistance		Primary	1.1 – 1.9 Ω	Terminal – Terminal		
Ignition co	in resistance		Secondary	6.4 – 9.6 kΩ	Plug cap – Terminal		
	il primary peak v	/oltage		80 V and more	When cranking		
Generator	coil resistance			0.2 – 1.0 Ω			
	maximum outpu		Approx. 400 W at 5 000 r/min				
Generator engine is	[·] no-load voltage cold)	(When	65 V (AC) and more at 5 000 r/min				
Regulated	l voltage			14.0 – 15.5 V at 5 000 r/min			
Starter mo	otor brush length		Standard	10.0 (0.39)			
Startar rol			Limit	6.5 (0.26) 3 – 6 Ω			
Slarler rei	ay resistance Type desigi	action		YT12A-BS			
Battery	Capaci			12 V 36.0 kC (10 Ah)/10 HR			
Dattery	Standard electr			1.320 at 20 °C (68 °F)			
		HI	1.320 at 20 °C (68 °F)				
	Headlight	LO					
	Ignitio	-					
Fuse size	•		15 A 10 A				
	Fuel						
	Fan			15 A			
	Main		30 A				

Wattage Unit: W

Item		Specif	ication
item		E-02, 19, 24	The other countries
Headlight	HI	60 x 2	\leftarrow
•	LO	55	\leftarrow
Position light		5	\leftarrow
Brake light/Taillight		LED	\leftarrow
Turn signal light		21 x 4	\leftarrow
License plate light		5	\leftarrow
Combination meter light		LED	\leftarrow
Turn signal indicator light		LED	\leftarrow
High beam indicator light		LED	\leftarrow
Neutral position indicator I	0	LED	\leftarrow
FI indicator light/Oil pressu			
indicator light/Engine cool		LED	\leftarrow
indicator light/Sd indicator light			
Fuel level indicator light		LED	\leftarrow
Engine RPM indicator ligh	t	LED	\leftarrow
Immobilizer indicator light		LED	

Brake + Wheel

Unit: mm (in)

Item		Standard			
Rear brake pedal height		65 – 75 (2.6 – 3.0)	_		
Brake disc thickness	Front Rear	4.8 – 5.2 (0.19 – 0.20)	4.5 (0.18)		
Brake disc runout		—	0.30 (0.012)		
Master cylinder bore	Front	17.460 - 17.503 (0.6874 - 0.6891)	—		
Master cylinder bore	Rear	14.000 - 14.043 (0.5512 - 0.5529)	—		
Master cylinder piston diam.	Front	17.417 – 17.444 (0.6857 – 0.6868)	—		
Master cylinder pistori diam.	Rear	13.957 – 13.984 (0.5495 – 0.5506)	—		
	Front	Leading 30.280 - 30.330 (1.1921 - 1.1941)	—		
Brake caliper cylinder bore	FION	Trailing 32.080 – 32.130 (1.2630 – 1.2650)	—		
	Rear	38.180 - 38.256 (1.5031 - 1.5061)	—		
	Front	Leading 30.167 – 30.200 (1.1877 – 1.1890)	—		
Brake caliper piston diam.	TION	Trailing 31.967 – 32.000 (1.2585 – 1.2598)	—		
	Rear	38.098 - 38.148 (1.4999 - 1.5019)	—		
Brake fluid type		DOT 4	—		
Wheel rim runout	Axial		2.0 (0.08)		
Wheel Init futiout	Radial	—	2.0 (0.00)		
Wheel rim size	Front	17 M/C x MT 3.50	—		
	Rear	17 M/C x MT 5.50	—		
Wheel axle runout	Front		0.25 (0.010)		
	Rear		0.23 (0.010)		

Tire

ltem		Standard			
Cold inflation tire pressure	Front	250 kPa (2.50 kgf/cm ² , 36 psi)	—		
(Solo riding)	Rear	290 kPa (2.90 kgf/cm ² , 42 psi)	—		
Cold inflation tire pressure	Front	250 kPa (2.50 kgf/cm ² , 36 psi)	—		
(Dual riding)	Rear	290 kPa (2.90 kgf/cm ² , 42 psi)	—		
Tire size	Front	120/70 ZR17M/C (58 W)	—		
	Rear	180/55 ZR17M/C (73 W)	—		
Tire type Front		BRIDGESTONE BT016F E	—		
The type	Rear	BRIDGESTONE BT016R E	—		
Tire tread depth	Front	—	1.6 mm (0.06 in)		
(Recommended depth)	Rear	—	2.0 mm (0.08 in)		

0C-8 Service Data:

Suspension Unit: mm (in)

Item		Limit	
Front fork stroke		120 (4.7)	_
Front fork spring free length		264.6 (10.42)	259 (10.2)
Front fork oil level (Without spring,		115 (4.5)	
outer tube fully compressed)		113 (4.5)	_
Front fork oil type		ORK OIL SS-05 or an equivalent fork oil	—
Front fork oil capacity (Each leg)		418 ml (14.1/14.7 US/Imp oz)	—
Front fork inner tube O.D		41 (1.6)	—
Front fork spring adjuster		7 turns in from softest position	—
	Rebound	1-3/4 turns out from stiffest position	—
Front fork damping force adjuster	Compression	Lo: 2-1/2 turns from stiffest position	
		Hi: 2 turns from stiffest position	_
Rear shock absorber spring pre-set length		—	
Rear shock absorber damping force	Rebound	1-3/4 turns from stiffed position	—
	Comprossion	Lo: 2 turns from stiffest position	
adjuster	Compression	Hi: 3 turns from stiffest position	
Rear wheel travel		—	
Swingarm pivot shaft runout		0.3 (0.01)	

Fuel + Oil

ltem		Specification			
	Use only unlead + M/2).	Use only unleaded gasoline of at least 90 pump octane (R/2 + M/2).			
Fuel type	than 10% ethar	ining MTBE (Methyl Tertiary Butyl Ether), less nol, or less than 5% methanol with	E-03, 28, 33		
		solvents and corrosion inhibitor is permissible.			
		Gasoline used should be graded 95 octane (Research Method) or higher. Unleaded gasoline is recommended.			
	Including	16 L (4.2/3.5 US/Imp gal)	E-33		
	reserve	17 L (4.5/3.7 US/Imp gal)	Others		
Fuel tank capacity	Fuel level indicator light lighting	Approx. 3.5 L (0.9/0.8 US/Imp gal)			
Engine oil type	SAE 10W-	SAE 10W-40, API SF/SG or SH/SJ with JASO MA			
	Change	2 200 ml (2.3/1.9 US/Imp qt)			
Engine oil capacity	Filter change	2 500 ml (2.6/2.2 US/Imp qt)			
	Overhaul	2 900 ml (3.1/2.6 US/Imp qt)			

Tightening Torque List

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En	a	ir	ıe
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Item			N·m	kgf-m	lb-ft
Exhaust pipe bolt	23	2.3	16.5		
Exhaust pipe mounting bolt		23	2.3	16.5	
Exhaust pipe bracket bolt	25	2.5	18.0		
Muffler connecting bolt			23	2.3	16.5
Muffler cover bolt			5.5	0.55	4.0
Muffler mounting bolt			25	2.5	18.0
Speed sensor rotor bolt			25	2.5	18.0
Speed sensor bolt			4.5	0.45	3.0
Engine sprocket nut			115	11.5	83.0
Engine mounting bolt (Cylinder)			55	5.5	39.8
Engine mounting nut (Crankcase)			75	7.5	54.0
Engine mounting thrust adjuster			23	2.3	16.5
Engine mounting thrust adjuster lock-nut			45	4.5	32.5
Engine mounting pinch bolt			23	2.3	16.5
Cylinder head cover bolt			14	1.4	10.0
Spark plug			11	1.1	8.0
Cam chain guide No. 2 bolt			10	1.0	7.0
Cam chain guide No. 1 bolt			23	2.3	16.5
Camshaft journal holder bolt			10	1.0	7.0
Cam chain tension adjuster service cap			23	2.3	16.5
Cam chain tension adjuster mounting bolt			10	1.0	7.0
Cam chain tensioner bolt			23	2.3	16.5
CKP sensor rotor/Cam chain drive sprocke	t bolt		54	5.4	39.0
Quinden hand halt	[M]	10]	31 N·m (3.1 kgf-m,	22.5 lb-ft) then turr	1 in 1/6 (60°) turn
Cylinder head bolt		16]	10	1.0	7.0
Water jacket plug			9.5	0.95	6.9
Clutch cover bolt			10	1.0	7.0
Clutch sleeve hub nut			95	9.5	68.5
Clutch spring set bolt			10	1.0	7.0
Clutch release adjuster cap			11	1.1	8.0
Clutch lifter adjuster lock-nut			23	2.3	16.5
Starter idle gear cover bolt			10	1.0	7.0
Valve timing inspection cap			11	1.1	8.0
Starter clutch bolt			13	1.3	9.5
Generator cover bolt			10	1.0	7.0
Generator rotor bolt			120	12.0	87.0
Generator stator set bolt			11	1.1	8.0
Gearshift cam stopper bolt			10	1.0	7.0
Gearshift cam stopper plate bolt			13	1.3	9.5
Oil pressure switch			14	1.4	10.0
Oil filter			20	2.0	14.5
Crankshaft journal bolt	[N	19]		13.0 lb-ft) then turr	
		Initial	6	0.6	4.5
	[M6]	Final	11	1.1	8.0
Crankcase bolt		Initial	15	1.5	11.0
	[M8]	Final	26	2.6	19.0
		Initial	15	1.5	11.0
Crankcase bolt (Inner hexagon)	[M8]	Final	22	2.2	16.0
	ГN /	16]	10	1.0	7.0
			18	1.0	13.0
Oil gallery plug [M10] [M12] [M16]			18		11.0
				1.5	
	10]	35	3.5	25.5	
Oil drain plug			23	2.3	16.5
Piston cooling oil jet bolt			10	1.0	7.0
Oil pump mounting bolt			10	1.0	7.0
Conrod cap bolt			15 N·m (1.5 kgf-m,	11.0 lb-ft) then turn	i in 1/4 (90°) turn

0C-10 Service Data:

Item	N⋅m	kgf-m	lb-ft
Breather cover bolt	10	1.0	7.0
Oil pan bolt	10	1.0	7.0
Oil cooler mounting bolt	10	1.0	7.0
Driveshaft bearing case bolt (LH and RH)	12	1.2	8.7
Gearshift arm stopper	19	1.9	13.5
Gearshift cam stopper bolt	10	1.0	7.0
Gearshift cam stopper plate bolt	13	1.3	9.5
Driveshaft retainer bolt	12	1.2	8.7
Gearshift cam bearing retainer screw	10	1.0	7.0
Starter motor mounting bolt	10	1.0	7.0
Starter motor lead wire mounting nut	6	0.6	4.5
Starter motor housing bolt	3.5	0.35	2.5
Regulator/rectifier mounting bolt	10	1.0	7.0

FI System

Item	N⋅m	kgf-m	lb-ft
CMP sensor bolt	10	1.0	7.0
TP sensor mounting screw	3.5	0.35	2.5
STP sensor mounting screw	3.5	0.35	2.5
ISC valve mounting screw	2	0.2	1.5
CKP sensor mounting screw	8	0.8	6.0
HO2 sensor	25	2.5	18.0
Fuel delivery pipe mounting screw	3.5	0.35	2.5
Fuel pump mounting bolt	10	1.0	7.0
EXCVA pulley mounting bolt	5	0.5	3.5
EXCV cable bracket mounting bolt	5.5	0.55	4.0
IAT sensor mounting bolt	1.3	0.13	1.0

Cooling System

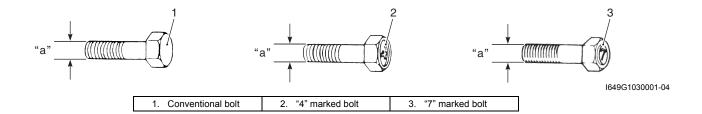
Item	N⋅m	kgf-m	lb-ft
Impeller securing bolt	8	0.8	6.0
Water pump case screw	5.5	0.55	4.0
Water pump mounting bolt	10	1.0	7.0
ECT sensor	18	1.8	13.0
Thermostat connector bolt	10	1.0	7.0
Thermostat cover bolt	10	1.0	7.0
Water inlet connector bolt	10	1.0	7.0
Water pump air bleeder bolt	13	1.3	9.5

Chassis			
Item	N·m	kgf-m	lb-ft
Steering stem head nut	90	9.0	65.0
Steering stem lock-nut	90	9.0	65.0
Steering damper bolt	23	2.3	16.5
Steering damper nut	23	2.3	16.5
Front fork upper clamp bolt	23	2.3	16.5
Front fork lower clamp bolt	23	2.3	16.5
Front fork cap bolt	35	3.5	25.5
Front fork inner rod lock-nut	20	2.0	14.5
Front fork damper rod bolt	35	3.5	25.5
Front axle bolt	100	10.0	72.5
Front axle pinch bolt	23	2.3	16.5
Handlebar clamp bolt	23	2.3	16.5
Master cylinder holder bolt (Upper and Lower)	10	1.0	7.0
Front brake caliper mounting bolt	39	3.9	28.0
Front brake caliper housing bolt	22	2.2	16.0
Front brake pad mounting pin	16	1.6	11.5
Brake hose union bolt	23	2.3	16.5
Air bleeder valve (Front caliper)	7.5	0.75	5.5
Air bleeder valve (Rear caliper)	7.5	0.75	5.5
Air bleeder valve (Front master cylinder)	6.0	0.6	4.5
Brake disc bolt (Front)	18	1.8	13.0
Brake disc bolt (Rear)	35	3.5	25.5
Rear brake caliper mounting bolt	18	1.8	13.0
Rear brake pad mounting pin	16	1.6	11.5
Rear brake master cylinder mounting bolt	10	1.0	7.0
Rear brake master cylinder rod lock-nut	18	1.8	13.0
Rear brake caliper sliding pin	33	3.3	24.0
Brake lever pivot bolt	1	0.1	0.7
Brake lever pivot bolt lock-nut	6	0.6	4.5
Swingarm pivot shaft	15	1.5	11.0
Swingarm pivot nut	100	10.0	72.5
Swingarm pivot lock-nut	90	9.0	65.0
Cushion lever mounting nut	98	9.8	71.0
Cushion rod mounting nut (Front side)	98	9.8	71.0
Cushion rod mounting nut (Rear side)	78	7.8	56.5
Rear shock absorber mounting nut (Upper and Lower)	50	5.0	36.0
Rear axle nut	100	10.0	72.5
Rear sprocket nut	60	6.0	43.0
Rear combination light mounting bolt	2.8	0.28	2.0
License plate light mounting nut	5	0.5	3.5
Side-stand nut	40	4.0	29.0
Side-stand bolt	50	5.0	36.0
Side-stand bracket mounting bolt	50	5.0	36.0
Bank sensor bolt	18	1.8	13.0
Footrest bracket bolt	23	2.3	16.5
Footrest guard screw	4.5	0.45	3.0
Footrest holder bolt	35	3.5	25.5
Seat rail mounting bolt	50	5.0	36.0
Cowling brace mounting bolt	23	2.3	16.5
Under cowl screw	5.5	0.55	4.0
Rear view mirror mounting bolt	<u> </u>	1.0	7.0

0C-12 Service Data:

Tightening Torque Chart For other bolts and nuts not listed in the preceding page, refer to this chart:

Bolt Diameter	Conven	tional or "4" ma	rked bolt		"7" marked bolt	t
"a" (mm)	N⋅m	kgf-m	lb-ft	N⋅m	kgf-m	lb-ft
4	1.5	0.15	1.0	2.3	0.23	1.5
5	3	0.3	2.0	4.5	0.45	3.0
6	5.5	0.55	4.0	10	1.0	7.0
8	13	1.3	9.5	23	2.3	16.5
10	29	2.9	21.0	50	5.0	36.0
12	45	4.5	32.5	85	8.5	61.5
14	65	6.5	47.0	135	13.5	97.5
16	105	10.5	76.0	210	21.0	152.0
18	160	16.0	115.5	240	24.0	173.5



Section 1

Engine

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Precautions

Precautions

Precautions for Engine

Refer to "General Precautions in Section 00 (Page 00-1)" and "Precautions for Electrical Circuit Service in Section 00 (Page 00-2)".

Engine General Information and Diagnosis

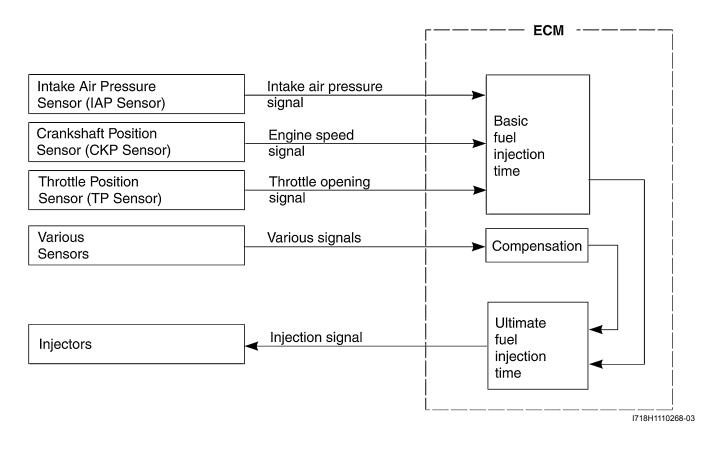
General Description

Injection Timing Description

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Injection Time (Injection Volume)

The factors to determine the injection time include the basic fuel injection time, which is calculated on the basis of the intake air pressure, engine speed and throttle opening angle, and various compensations. These compensations are determined according to the signals from various sensors that detect the engine and driving conditions.



Compensation of Injection Time (Volume)

The following different signals are output from the respective sensors for compensation of the fuel injection time (volume).

Signal	Descriptions		
ATMOSPHERIC PRESSURE SENSOR SIGNAL	When atmospheric pressure is low, the sensor sends the signal to the ECM and reduce the injection time (volume).		
ENGINE COOLANT TEMPERATURE SENSOR SIGNAL	When engine coolant temperature is low, injection time (volume) is increased.		
INTAKE AIR TEMPERATURE SENSOR SIGNAL	When intake air temperature is low, injection time (volume) is increased.		
HEATED OXYGEN SENSOR SIGNAL	Air/fuel ratio is compensated to the theoretical ratio from density of oxygen in exhaust gasses. The compensation occurs in such a way that more fuel is supplied if detected air/fuel ratio is lean and less fuel is supplied if it is rich.		
BATTERY VOLTAGE SIGNAL	ECM operates on the battery voltage and at the same time, it monitors the voltage signal for compensation of the fuel injection time (volume). A longer injection time is needed to adjust injection volume in the case of low voltage.		
ENGINE RPM SIGNAL	At high speed, the injection time (volume) is increased. This is the compensation of the SRAD.		
STARTING SIGNAL	When starting engine, additional fuel is injected during cranking engine.		
ACCELERATION SIGNAL/DECELERATION SIGNAL	During acceleration, the fuel injection time (volume) is increased, in accordance with the throttle opening speed and engine rpm. During deceleration, the fuel injection time (volume) is decreased.		

Injection Stop Control

Signal	Descriptions
TIP-OVER SENSOR SIGNAL (FUEL SHUT-OFF)	When the motorcycle tips over, the tip-over sensor sends a signal to the ECM. Then, this signal cuts OFF current supplied to the fuel pump, fuel injectors and ignition coils.
OVER-REV. LIMITER SIGNAL	The fuel injectors stop operation when engine rpm reaches rev. limit rpm. The fuel cut-off circuit is incorporated in this ECM in order to prevent over-running of engine. When engine speed reaches 14 500 r/min, this circuit cuts off fuel at the fuel injectors. But under no load, the clutch lever is pulled or the gear position is in neutral, this circuit cuts off fuel when engine speed reaches 14 100 r/min. A CAUTION
	Under no load, the engine can run over 14 100 r/min through the fuel cut-off circuit is effective, which may possibly cause engine damage. Do not run the engine without load over 14 100 r/min at anytime.

Self-Diagnosis Function

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The self-diagnosis function is incorporated in the ECM. The function has two modes, "User mode" and "Dealer mode". The user can only be notified by the LCD (DISPLAY) panel and LED (FI indicator light). To check the function of the individual FI system devices, the dealer mode is provided. In this check, the special tool is necessary to read the code of the malfunction items.

User Mode

	Malfunction	LCD (DISPLAY) INDICATION "A"	FI INDICATOR LIGHT INDICATION "B"	INDICATION MODE
	"NO"	Coolant temperature	—	
"YES"	Engine can start	*1	FI indicator light turns ON.	Each 2 sec. Coolant temperature or "FI" is indicated.
	Engine can not start	"FI" letter *2	FI indicator light turns ON and blinks.	"FI" is indicated continuously.

*1

When one of the signals is not received by ECM, the fail-safe circuit works and injection is not stopped. In this case, "FI" and coolant temperature are indicated in the LCD panel and motorcycle can run.

*2

The injection signal is stopped, when the camshaft position sensor signal, crankshaft position sensor signal, tip-over sensor signal, #1, #2, #3 and #4 injector signals, fuel pump relay signal or ignition switch signal is not sent to ECM. In this case, "FI" is indicated in the LCD panel. Motorcycle does not run. **"CHEC":**

The LCD panel indicates "CHEC" when no communication signal from the ECM is received for 5 seconds. **For Example:**

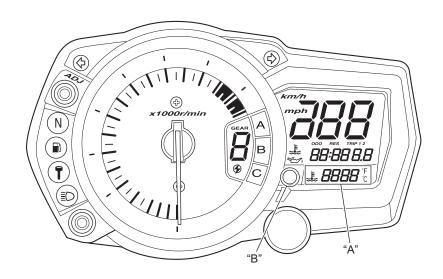
The ignition switch is turned ON, and the engine stop switch is turned OFF. In this case, the speedometer does not receive any signal from ECM, and the panel indicates "CHEC". If CHEC is indicated, the LCD does not indicate the trouble code. It is necessary to check the wiring harness between ECM and speedometer couplers. The possible cause of this indication is as follows:

Engine stop switch is in OFF position. Side-stand/ignition inter-lock system is not working. Ignition fuse is burnt. **"Sd":**

The LCD panel indicates "Sd" when the steering damper solenoid malfunction, battery abnormal voltage and speed sensor malfunction occurred.

NOTE

Until starting the engine, the FI indicator light turns ON. The FI indicator light is also turned ON when engine temperature is high or oil pressure is low or the steering damper solenoid malfunction is detected.



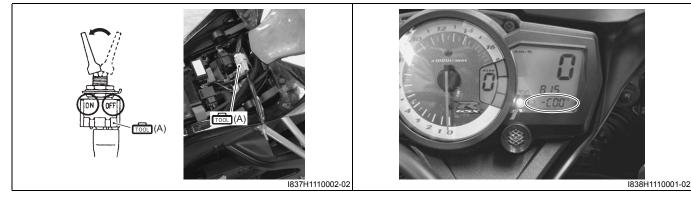
Dealer Mode

The defective function is memorized in the computer. Use the special tool's coupler to connect to the mode select switch. The memorized malfunction code is displayed on LCD (DISPLAY) panel. Malfunction means that the ECM does not receive signal from the devices. These affected devices are indicated in the code form.

Before checking the malfunction code, do not disconnect the ECM coupler. If the coupler from the ECM is disconnected, the malfunction code memory is erased and the malfunction code can not be checked.

Special tool

(A): 09930-82720 (Mode select switch)

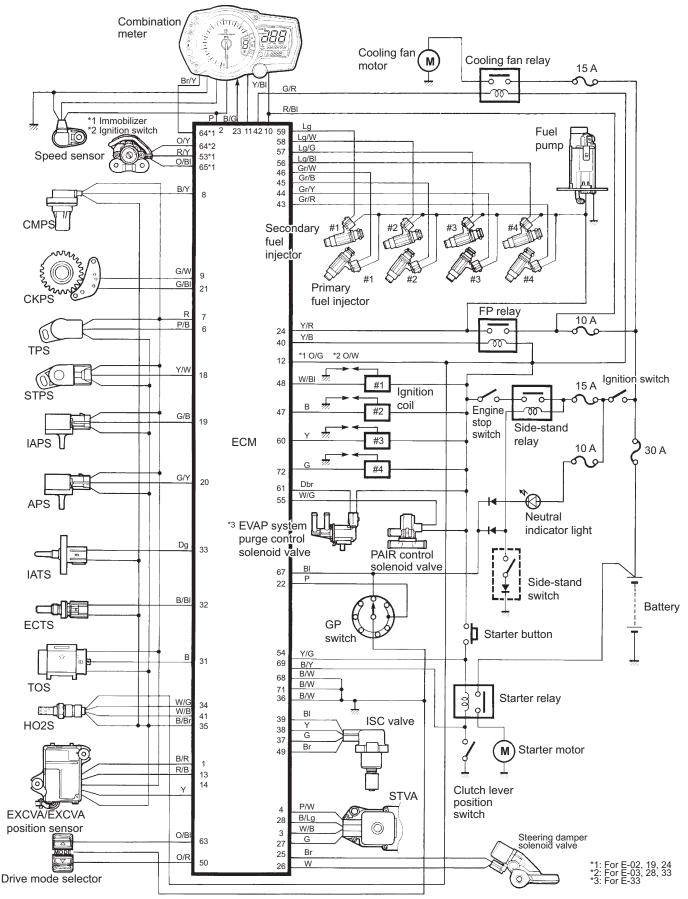


Malfunction	LCD (display) indication	FI light indication	Indication mode
"NO"	C00		_
YES	C** code is indicated from small numeral to large one.	FI indicator light turns OFF.	For each 2 sec., code is indicated.

Schematic and Routing Diagram

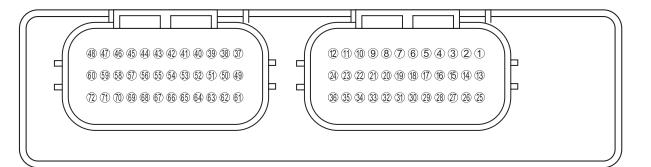
FI System Wiring Diagram

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Terminal Alignment of ECM Coupler

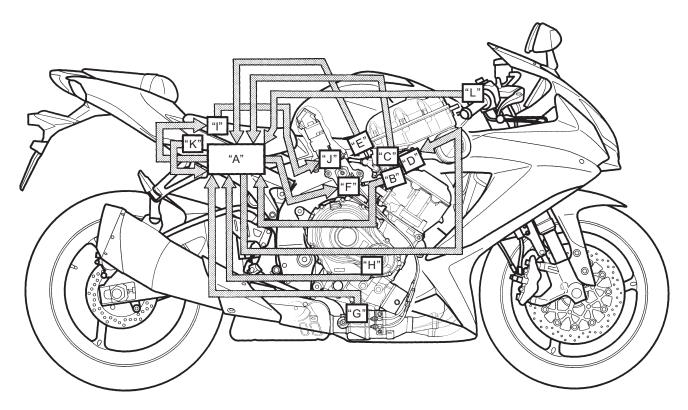


			1837H1110004-0
TERMINAL NO.	CIRCUIT	TERMINAL NO.	
1	EXCVA power (MO+)	37	ISC valve signal (ISC, 2A)
2	Speed sensor signal	38	ISC valve signal (ISC, 1B)
3	STVA signal (STVA, 2A)	39	ISC valve signal (ISC, 1A)
4	STVA signal (STVA, 1A)	40	Fuel pump relay (FP relay)
5	—	41	HO2 sensor heater (HO2SH)
6	TP sensor signal (TPS)	42	Cooling fan relay (FAR)
7	Power source for sensors (VCC)	43	Primary injector #4 (#41)
8	CMP sensor (CMPS+)	44	Primary injector #3 (#31)
9	CKP sensor (CKPS+)	45	Primary injector #2 (#21)
10	Power source for back-up	46	Primary injector #1 (#11)
11	Tachometer	47	Ignition coil #2
12	Power source (+B)	48	Ignition coil #1
13	EXCVA power (MO–)	49	ISC valve signal (ISC, 2B)
14	EXCVA position sensor (MPS)	50	Drive mode selector 2 (DMS 2)
15		51	
16		52	
17	_	53	Immobilizer communication (For E-02, 19, 24)
18	STP sensor (STPS)	54	Starter switch
19	IAP sensor signal (IAPS)	55	PAIR control solenoid (PAIR)
20	AP sensor signal (APS)	56	Secondary injector #4 (#42)
21	CKP sensor signal (CKPS-)	57	Secondary injector #3 (#32)
22	Gear position switch signal (GP)	58	Secondary injector #2 (#22)
23	Serial data for speedometer	59	Secondary injector #1 (#12)
24	Power source for fuel injectors (VM)	60	Ignition coil #3
			EVAP system purge control solenoid
25	Steering damper solenoid (SSO–)	61	valve (For E-33)
26	Steering damper solenoid (SSO+)	62	Serial data for self-diagnosis
27	STVA signal (STVA, 2B)	63	Drive mode selector 1 (DMS 1)
28	STVA signal (STVA, 1B)	64	Immobilizer indicator (For E-02, 19, 24)/ Ignition switch signal (For E-03, 28, 33)
29	—	65	Immobilizer communication (For E-02, 19, 24)
30	_	66	<u> </u>
31	TO sensor signal (TOS)	67	Neutral signal
32	ECT sensor signal (ECTS)	68	General ground (E1)
33	IAT sensor signal (IATS)	69	Clutch lever switch
34	HO2 sensor (HO2S)	70	Mode select switch
35	Sensor ground (E2)	70	Ignition system ground (E3)
00	ECM ground (E1)	72	Ignition coil #4

Component Location

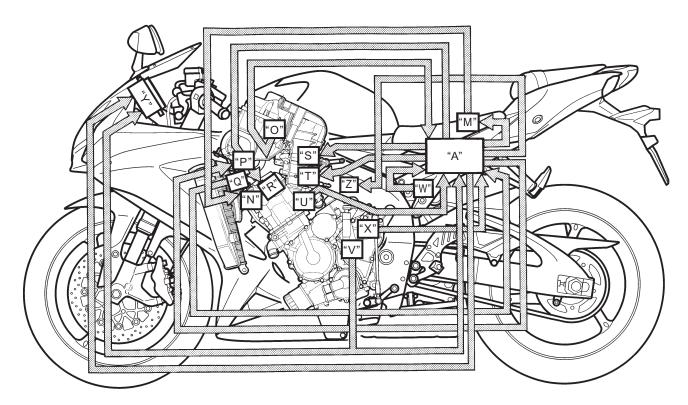
FI System Parts Location

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"A": ECM	"E": Intake air pressure sensor (IAPS)	"I": Fuel pump relay (FP relay)
"B": Throttle position sensor (TPS)	"F": Exhaust control valve actuator (EXCVA)	"J": Fuel pump (FP)
"C": Secondary throttle position sensor (STPS)	"G": Heated oxygen sensor (HO2S)	"K": Tip-over sensor (TOS)
"D": Secondary throttle valve actuator (STVA)	"H": Crankshaft position sensor (CKPS)	"L": Drive mode selector



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"A": ECM	"Q": Camshaft position sensor (CMPS)	"V": Speed sensor
"M": Cooling fan relay	"R": Ignition coil (IG coil)	"W": Atmospheric pressure sensor (APS)
"N": Cooling fan	"S": Secondary fuel injector	"X": Gear position switch (GP switch)
"O": Intake air temperature sensor (IATS)	"T": Primary fuel injector	"Y": Combination meter
"P": PAIR control solenoid valve	"U": Engine coolant temperature sensor (ECTS)	"Z": EVAP system purge control solenoid valve (E-33 only)

Diagnostic Information and Procedures

Engine Symptom Diagnosis

Condition	Possible cause	Correction / Reference Item
Engine will not start or is	Valve clearance out of adjustment.	Adjust.
hard to start	Worn valve guide or poor seating of	Repair or replace.
(Compression too low)	valve.	
, , , , , , , , , , , , , , , , , , ,	Mistimed valve.	Adjust.
	Excessively worn piston ring.	Replace.
	Worn-down cylinder bore.	Replace.
	Too slow Starter motor cranking.	Refer to "Starting System Diagram in Section
	5	1I (Page 1I-1)".
	Poor seating of spark plug.	Retighten.
Engine will not start or is	Fouled spark plug.	Clean.
hard to start (Plug not	Wet spark plug.	Clean and dry.
sparking)	Defective ignition coil.	Replace.
	Defective CKP sensor.	Replace.
	Defective ECM.	Replace.
	Open-circuited wiring connection.	, Repair or replace.
Engine will not start or is	Clogged fuel filter or fuel hose.	Clean or replace.
hard to start (No fuel	Defective fuel pump.	Replace.
reaching the intake	Defective fuel pressure regulator.	Replace.
manifold)	Defective fuel injector.	Replace.
	Defective fuel pump relay.	Replace.
	Defective ECM.	Replace.
	Open-circuited wiring connection.	Check and repair.
Engine will not start or is	TP sensor out of adjustment.	Adjust.
hard to start (Incorrect	Defective fuel pump.	Replace.
fuel/air mixture)	Defective fuel pressure regulator.	Replace.
	Defective TP sensor.	Replace.
	Defective CKP sensor.	Replace.
	Defective IAP sensor.	Replace.
	Defective ECM.	Replace.
	Defective ECT sensor.	Replace.
	Defective IAT sensor.	Replace.
	Defective AP sensor.	Replace.
	Clogged ISC valve air passage way.	Repair or replace.
Engine idles poorly	Valve clearance out of adjustment.	Adjust.
	Poor seating of valve.	Replace or repair.
	Defective valve guide.	Replace.
	Worn down camshaft.	Replace.
	Too wide spark plug gap.	Adjust or replace.
	Defective ignition coil/plug cap.	Replace.
	Defective CKP sensor.	Replace.
	Defective ECM.	Replace.
	Defective TP sensor.	Replace.
	Defective fuel pump.	Replace.
	Imbalanced throttle valve.	Adjust.
	Damaged or cranked vacuum hose.	Replace.
	Damaged or clogged ISC valve.	Repair or replace.
	ISC incorrect learning.	Reset learned value.

Condition	Possible cause	Correction / Reference Item
Engine stalls often	Defective IAP sensor or circuit.	Repair or replace.
(Incorrect fuel/air mixture)		Clean or replace.
(Defective fuel pump.	Replace.
	Defective fuel pressure regulator.	Replace.
	Defective ECT sensor.	Replace.
	Defective thermostat.	Replace.
	Defective IAT sensors.	Replace.
	Damaged or cracked vacuum hose.	Replace.
	Damaged or cogged ISC valve.	Replace or repair.
Engine stalls often (Fuel	Defective fuel injector.	Replace.
injector improperly	No injection signal from ECM.	Repair or replace.
operating)	Open or short circuited wiring	Repair or replace.
operating)	connection.	
	Defective battery or low battery voltage.	Replace or recharge.
Engine stalls often	Defective ECM.	Replace.
(Control circuit or sensor	Defective fuel pressure regulator.	Replace.
improperly operating)	Defective TP sensor.	-
impropeny operating)	Defective IAT sensors.	Replace.
	Defective CMP sensors.	Replace.
		Replace.
	Defective CKP sensor. Defective ECT sensor.	Replace.
		Replace.
	Defective fuel pump relay.	Replace.
	Defective ISC valve.	Replace.
	ISC inconnect learning.	Reset learned value.
Engine stalls often	Fouled spark plug.	Clean.
(Engine internal parts	Defective CKP sensor or ECM.	Replace.
improperly operating)	Clogged fuel hose.	Clean.
· · · · · · · · · · · · · · · · · · ·	Out of valve clearance adjustment.	Adjust.
Noisy engine (Excessive	Too large valve clearance.	Adjust.
valve chatter)	Weakened or broken valve spring.	Replace.
	Worn tappet or cam surface.	Replace.
	Worn or burnt camshaft journal.	Replace.
Noisy engine (Noise	Worn down piston or cylinder.	Replace.
seems to come from	Combustion chamber fouled with	Clean.
piston)	carbon.	
	Worn piston pin or piston pin bore.	Replace.
	Worn piston ring or ring groove.	Replace.
Noisy engine (Noise	Stretched cam chain.	Replace.
seems to come from cam	Worn sprocket.	Replace.
chain)	Cam chain tension adjuster not working.	Repair or replace.
Noisy engine (Noise	Worn splines of countershaft or hub.	Replace.
seems to come from	Worn teeth of clutch plate.	Replace.
clutch)	Distorted clutch plate.	Replace.
	Worn clutch release bearing.	Replace.
	Weakened clutch damper.	Replace the primary driven gear.
	Worn clutch lifter related parts.	Replace related parts as a set.
Noisy engine (Noise	Rattling bearing due to wear.	Replace.
seems to come from	Worn or burnt big-end bearing.	Replace.
crankshaft)	Worn or burnt journal bearing.	Replace.
	Too large thrust clearance.	Replace thrust bearing.
Noisy engine (Noise	Worn and burnt journal bearings.	Replace.
seems to come from		
balancer)		-
Noisy engine (Noise	Worn or rubbing gear.	Replace.
seems to come from	Worn spline.	Replace.
transmission)	Worn or rubbing primary gear.	Replace.
	Worn bearing.	Replace.

Condition	Possible cause	Correction / Reference Item
Noisy engine (Noise	Too much play on pump shaft bearing.	Replace.
seems to come from	Worn or damaged impeller shaft.	Replace.
water pump)	Worn or damaged mechanical seal.	Replace.
	Contact between pump case and	Replace.
	impeller.	
Engine runs poorly in	Weakened valve spring.	Replace.
high speed range	Worn camshaft.	Replace.
	Valve timing out of adjustment.	Adjust.
electrical parts)	Too narrow spark plug gap.	Adjust.
electrical parts)	Ignition not advanced sufficiently due to	Replace ECM.
	poorly. working timing advance circuit.	
	Defective ignition coil.	Replace.
	Defective CKP sensor.	Replace.
	Defective ECM.	Replace.
	Clogged air cleaner element.	Clean.
	Clogged fuel hose, resulting in	Clean and prime.
	inadequate fuel. supply to injector.	
	Defective fuel pump.	Replace.
	Defective TP sensor.	Replace.
	Defective STP sensor or STVA.	Replace.
Engine runs poorly in	Clogged air cleaner element.	Clean or replace.
high speed range	Defective throttle valve.	Adjust or replace.
(Defective air flow	Defective secondary throttle valve.	Adjust or replace.
system)	Sucking air from throttle body joint.	Repair or replace.
	Defective ECM.	Replace.
	Imbalancing throttle valve	Adjust.
	synchronization.	
	Defective STP sensor or STVA.	Replace.
Engine runs poorly in	Low fuel pressure.	Repair or replace.
high speed range	Defective TP sensor.	Replace.
(Defective control circuit	Defective IAT sensors.	Replace.
or sensor)	Defective CMP sensor.	Replace.
	Defective CKP sensor.	Replace.
	Defective GP sensor.	Replace.
	Defective IAP sensor.	Replace.
	Defective ECM.	Replace.
	TP sensor out of adjustment.	Adjust.
	Defective STP sensor and/or STVA.	Replace.
	Defective EXCVA.	Replace.
Engine lacks power	Loss of valve clearance.	Adjust.
(Defective engine internal/	Weakened valve spring.	Replace.
electrical parts)	Valve timing out of adjustment.	Adjust.
	Worn piston ring or cylinder.	Replace.
	Poor seating of valve.	Repair.
	Fouled spark plug.	Clean or replace.
	Incorrect spark plug.	Adjust or replace.
	Clogged fuel injector.	Replace.
	Defective secondary fuel injector.	Replace.
	TP sensor out of adjustment.	Adjust.
	Clogged air cleaner element.	Replace.
	Imbalancing throttle valve	Adjust.
	synchronization.	· · · · · ·
	Sucking air from throttle valve or	Retighten or replace.
	vacuum hose.	
	Too much engine oil.	Drain out excess oil.
	Defective fuel pump or ECM.	Replace.
	Defective CKP sensor and ignition coil.	Replace.
	Defective STP sensor or STVA.	Replace.
	Delective STF Selisor OF STVA.	Inchiace.

1A-12 Engine General Information and Diagnosis:

Condition	Possible cause	Correction / Reference Item
Engine lacks power	Low fuel pressure.	Repair or replace.
(Defective control circuit	Defective TP sensor.	Replace.
or sensor)	Defective IAT sensor.	Replace.
	Defective CKP sensor.	Replace.
	Defective GP switch.	Replace.
	Defective IAP sensor.	Replace.
	Defective AP sensor.	Replace.
	TP sensor out of adjustment.	Adjust.
	Defective STP sensor and/or STVA.	Replace.
	Defective EXCVA.	Replace.
Engine overheats	Heavy carbon deposit on piston crown.	Clean.
(Defective engine internal	Not enough oil in the engine.	Add oil.
parts)	Defective oil pump or clogged oil circuit.	Replace or clean.
	Sucking air from intake pipe.	Retighten or replace.
	Use of incorrect engine oil.	Change.
	Defective cooling system.	See radiator section.
Engine overheats (Lean	Short-circuited IAP sensor/lead wire.	Repair or replace.
fuel/air mixture)	Short-circuited IAT sensor/lead wire.	Repair or replace.
	Sucking air from intake pipe joint.	Repair or replace.
	Defective fuel injector.	Replace.
	Defective ECT sensor.	Replace.
Engine overheats (Other	Ignition timing is too advanced due to	Replace.
factors)	defective timing advance system (ECT	
	sensor, GP switch, CKP sensor or	
	ECM).	
	Too tight drive chain.	Adjust.
	ISC inconnect learning.	Reset learned value.
Dirty or heavy exhaust	Too much engine oil.	Check with inspection window, drain out
smoke		excess oil.
	Worn piston ring or cylinder.	Replace.
	Worn valve guide.	Replace.
	Scored or scuffed cylinder wall.	Replace.
	Worn valve stem.	Replace.
	Defective stem seal.	Replace.
	Worn oil ring side rail.	Replace.

Self-Diagnostic Procedures

B838H11104002

Use of Mode Select Switch

NOTE

- Do not disconnect the coupler from ECM, battery cable from battery, ECM ground wire from engine or main fuse before confirming DTC (Diagnostic Trouble Code) stored in memory. Such disconnection will erase memorized information in ECM memory.
- DTC stored in ECM memory can be checked by the special tool.
- Before checking DTC, read self-diagnosis function "User mode and dealer mode" (Refer to "Self-Diagnosis Function (Page 1A-3)".) carefully to have good understanding as to what functions are available and how to use it.
- Be sure to read "Precautions for Electrical Circuit Service" (Refer to "Precautions for Electrical Circuit Service in Section 00 (Page 00-2)".) before inspection and observe what is written there.
- 1) Remove the front seat. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 2) Connect the special tool to the mode select switch coupler at the wiring harness.

Special tool

(A): 09930-82720 (Mode select switch)



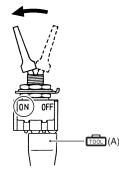
I837H1110128-01

- 3) Start the engine or crank the engine for more than 4 seconds.
- 4) Turn the special tool's switch ON.

5) Check the DTC to determine the malfunction part. Refer to "DTC Table (Page 1A-21)".

Special tool

(A): 09930-82720 (Mode select switch)



I718H1110006-04



I838H1110003-02

6) After repairing the trouble, turn OFF the ignition switch and turn ON again. If DTC is indicated (C00), the malfunction is cleared.

NOTE

- Even though DTC (C00) is indicated, the previous malfunction history DTC still remains stored in the ECM. Therefore, erase the history DTC memorized in the ECM using SDS.
- DTC is memorized in the ECM also when the lead wire coupler of any sensor is disconnected. Therefore, when a lead wire coupler has been disconnected at the time of diagnosis, erase the stored history DTC using SDS. Refer to "Use of SDS Diagnosis Reset Procedures (Page 1A-15)".
- Turn the ignition switch OFF and disconnect the special tool from the mode select switch coupler.
- 8) Reinstall the front seat.

1A-14 Engine General Information and Diagnosis:

Use of SDS

NOTE

- Do not disconnect the coupler from ECM, battery cable from battery, ECM ground wire from the engine or main fuse before confirming DTC (Diagnostic Trouble Code) stored in memory. Such disconnection will erase the memorized information in ECM memory.
- DTC stored in ECM memory can be checked by SDS.
- Be sure to read "Precautions for Electrical Circuit Service in Section 00 (Page 00-2)" before inspection and observe what is written there.
- 1) Remove the front seat. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 2) Set up the SDS tools. (Refer to the SDS operation manual for further details.)

Special tool

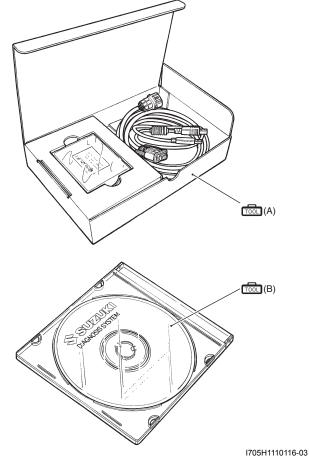
```
.

(A): 09904–41010 (SDS Set)

(B): 99565–01010–015 (CD-ROM Ver.15)
```



I838H1110006-01



3) Click the DTC inspection button (1).

Diagnostic troubleshooting menu	
Data monitor 1	
DTC inspection	
Show data when trouble	
Active control	
Quit	
	I705H111000

4) Start the engine or crank the engine for more than 4 seconds.

5) Check the DTC to determine the malfunction part. Refer to "DTC Table (Page 1A-21)".

NOTE

- Read the DTC (Diagnostic Trouble Code) and show data when trouble (displaying data at the time of DTC) according to instructions displayed on SDS.
- Not only SDS is used for detecting Diagnostic Trouble Codes but also for reproducing and checking on screen the failure condition as described by customers using the trigger. (Refer to "Show Data When Trouble (Displaying Data at the Time of DTC) (Page 1A-16)".)
- How to use trigger. (Refer to the SDS operation manual for further details.)
- After repairing the trouble, clear to delete history code (Past DTC). Refer to "Use of SDS Diagnosis Reset Procedures (Page 1A-15)".
- 7) Close the SDS tool and turn the ignition switch OFF.
- 8) Disconnect the SDS tool and install the front seat.

Use of SDS Diagnosis Reset Procedures B838H11104003 NOTE

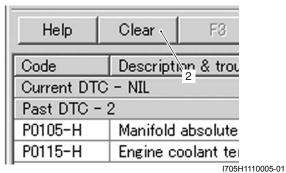
The malfunction code is memorized in the ECM also when the lead wire coupler of any sensor is disconnected. Therefore, when a lead wire coupler has been disconnected at the time of diagnosis, erase the stored malfunction history code using SDS.

- 1) After repairing the trouble, turn OFF the ignition switch and turn ON again.
- 2) Click the DTC inspection button (1).

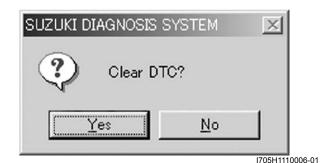
Data n	nonitor	1	
DTC in	spection		
Show o	lata when	trouble	
Active	control		
Quit			

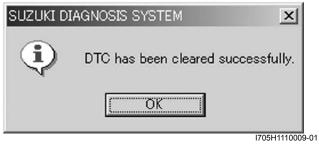
3) Check the DTC.

- The previous malfunction history code (Past DTC) still remains stored in the ECM. Therefore, erase the history code memorized in the ECM using SDS tool.
- 5) Click "Clear" (2) to delete history code (Past DTC).

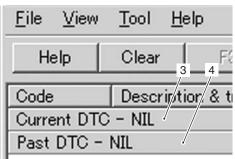


6) Follow the displayed instructions.





7) Check that both "Current DTC" (3) and "Past DTC"(4) are deleted (NIL).



I705H1110008-01

- 8) Close the SDS tool and turn the ignition switch OFF.
- 9) Disconnect the SDS tool and install the front seat.

Show Data When Trouble (Displaying Data at the Time of DTC)

Use of SDS

ECM stores the engine and driving conditions (in the form of data as shown in the figure) at the moment of the detection of a malfunction in its memory. This data is called "Show data when trouble".

Therefore, it is possible to know engine and driving conditions (e.g., whether the engine was warm or not, where the motorcycle was running or stopped) when a malfunction was detected by checking the show data when trouble. This show data when trouble function can record the maximum of two Diagnostic Trouble Codes in the ECM.

Also, ECM has a function to store each show data when trouble for two different malfunctions in the order of occurrence as the malfunction is detected. Utilizing this function, it is possible to know the order of malfunctions that have been detected. Its use is helpful when rechecking or diagnosing a trouble.

Failure #1	
------------	--

P0105-H Manifold absolute pressure circuit malfunction 1

-

Item	Pre-detect	Detect poi	Post-dete	
Engine speed	0	0	0	
Throttle position	27.9	27.9	27.9	
Manifold absolute pressure 1	135.2	144.3	145.6	
Engine coolant / oil temperature	24.0	24.0	24.0	
Gear position	N	N	N	
Secondary throttle actuator position sensor	96.1	96.1	98.4	

1) Click "Show data when trouble" (1) to display the data.

Diagnostic troubleshooting me	nu
Data monitor	
DTC inspection	1
Show data when trouble	
Active control	
Quit	
	I718H1110269-02

B838H11104004

I837H1110167-01

2) Click the drop down button (2), either "Failure #1" or "Failure #2" can be selected.

Failure #2	lfunction
Item	Pre-d
Engine speed	
Throttle position	
Manifold absolute pressure 1	
Engine coolant / oil temperature	
Gear position	
Secondary throttle actuator position sensor	

I718H1110270-01

SDS Check

B838H11104005

Using SDS, sample the data at the time of new and periodic vehicle inspections.

After saving the sampled data in the computer, file them by model and by user.

The periodically filed data help improve the accuracy of troubleshooting since they can indicate the condition of vehicle functions that has changed with time.

For example, when a vehicle is brought in for service but the troubleshooting of a failure is not easy, comparing the current data value to past filed data value at time of normal condition can allow the specific engine failure to be determined.

Also, in the case of a customer vehicle which is not periodically brought in for service with no past data value having been saved, if the data value of a good vehicle condition have been already saved as a master (STD), comparison between the same models helps to facilitate the troubleshooting.

1) Remove the front seat. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".

2) Set up the SDS tool. (Refer to the SDS operation manual for further details.)

```
Special tool

 : 09904–41010 (SDS set)

 : 99565–01010–015 (CD-ROM Ver.15)
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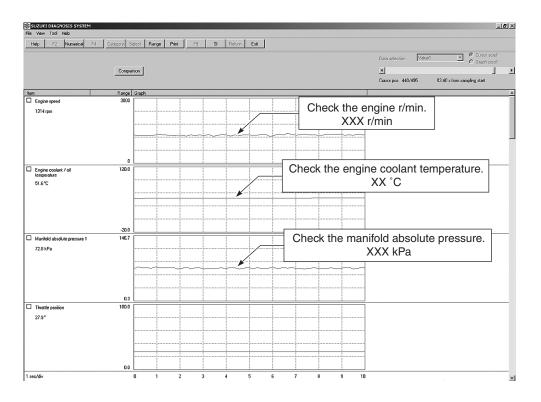
NOTE

• Before taking the sample of data, check and clear the Past DTC.

• A number of different data under a fixed condition as shown should be saved or filed as sample.

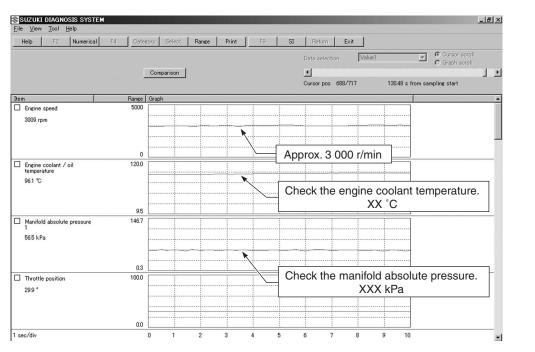
Sample

Data sampled from cold starting through warm-up



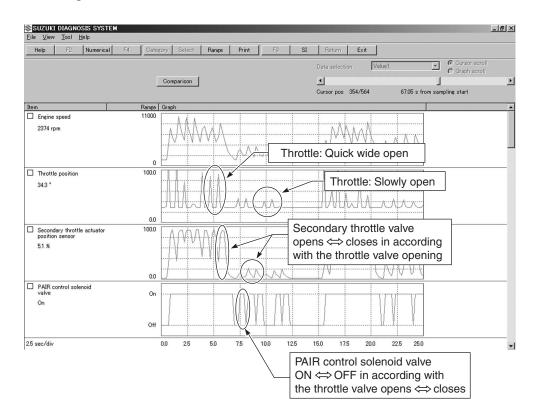
I837H1110131-01

Data at 3 000 r/min under no load



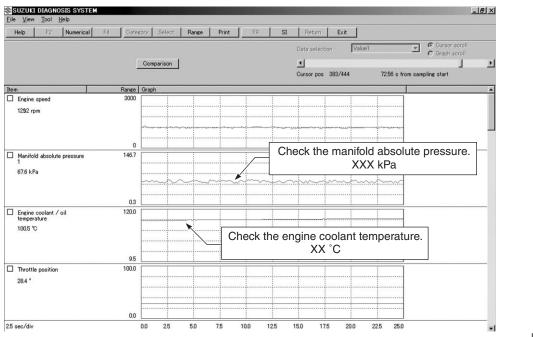
I837H1110168-01

Data at the time of racing



I823H1110210-02

Data of intake negative pressure during idling (100 °C)



I837H1110132-01

SUZUKI DIAGNOSIS SYSTEM File View Tool Help _8× Help F2 Numerical F4 Category Select Range Print F3 S1 Return Exit C Graph scroll Value1 Cursor pos 62/267 Comparison • 11.59 s from sampling start Item Engine speed Range Grap 3000 1624 rpm Check the manifold absolute pressure. Manifold absolute pressure 1 146.7 XXX kPa 69.6 kPa K 0.3 Engine coolant / oil temperature 29.0°C -20.0 100.0 Throttle position 27.9* 0.0 0.5 sec/div 0.0 0.5 1.0 1.5 2.0 2.5 3.0 3.5 4.0 4.5 5.0 -1

I837H1110134-01

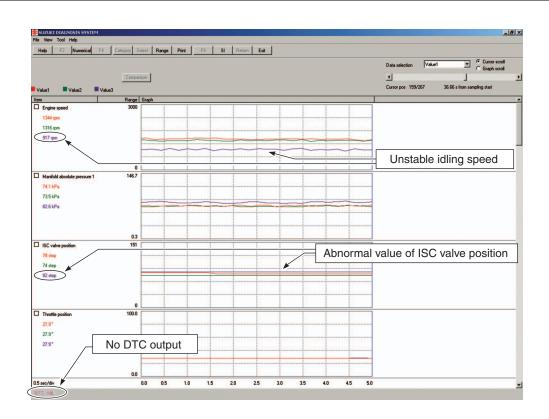
Data of manifold absolute pressure operation at the time of starting

Example of Trouble

Three data; value 3 (current data 3), value 1 (past data 1) and value 2 (past data 2); can be made in comparison by showing them in the graph. Read the change of value by comparing the current data to the past data that have been saved under the same condition, then you may determine how changes have occurred with the passing of time and identify what problem is currently occurring.

NOTE

With DTC not output, if the engine idling speed and ISC valve stepping position are found to be abnormal than the data saved previously, the possible cause may probably lie in the hardware side such as ISC valve air inlet hose crumple, bend, etc.



I837H1110135-02

B838H11104006

DTC Table

Code	Malfunction Part	Remarks
C00	None	No defective part
C11 (P0340)	Complet position concer (CMDC)	
☞(Page 1A-30)	Camshaft position sensor (CMPS)	
C12 (P0335)	Crankshaft position consor (CKPS)	Rick up coil signal signal gonorator
(Page 1A-33)	Crankshaft position sensor (CKPS)	Pick-up coil signal, signal generator
C13 (P0105-H/L)	Intake air pressure sensor (IAPS)	
Page 1A-36)	Indre all pressure sensor (IAF3)	
C14 (P0120-H/L)	Throttle position sensor (TPS)	*1
(Page 1A-45)		
C15 (P0115-H/L)	Engine coolant temperature sensor (ECTS)	
예(Page 1A-52)		
C21 (P0110-H/L)	Intake air temperature sensor (IATS)	
예(Page 1A-57)		
C22 (P1450-H/L)	Atmospheric pressure sensor (APS)	
예(Page 1A-62)		
C23 (P1651-H/L)	Tip-over sensor (TOS)	
☞(Page 1A-71)		
C24 (P0351)	Ignition signal #1 (IG coil #1)	For #1 cylinder
(Page 1A-78)		

1A-22 Engine General Information and Diagnosis:

Code	Malfunction Part	Remarks
C25 (P0352)	Ignition signal #2 (IG coil #2)	For #2 cylinder
@ (Page 1A-78)		
C26 (P0353) ☞(Page 1A-78)	Ignition signal #3 (IG coil #3)	For #3 cylinder
C27 (P0354)		East HA as the days
☞(Page 1A-78)	Ignition signal #4 (IG coil #4)	For #4 cylinder
C28 (P1655)	Secondary throttle valve actuator (STVA)	
☞(Page 1A-78) C29 (P1654-H/L)		
@ (Page 1A-82)	Secondary throttle position sensor (STPS)	
C31 (P0705)	Gear position signal (GP switch)	
@(Page 1A-89)		
C32 (P0201) ☞(Page 1A-91)	Primary Injector signal #1	For #1 cylinder
C33 (P0202)		
☞(Page 1A-91)	Primary Injector signal #2	For #2 cylinder
C34 (P0203)	Primary Injector signal #3	For #3 cylinder
☞(Page 1A-91) C35 (P0204)		
@ (Page 1A-91)	Primary Injector signal #4	For #4 cylinder
C36 (P1764)	Secondary Injector signal #1	For #1 cylinder
@ (Page 1A-94)		
C37 (P1765) ☞(Page 1A-94)	Secondary Injector signal #2	For #2 cylinder
C38 (P1766)	Secondary Injector signal #2	For #2 outindor
@(Page 1A-94)	Secondary Injector signal #3	For #3 cylinder
C39 (P1767) ☞(Page 1A-94)	Secondary Injector signal #4	For #4 cylinder
C40 (P0505/P0506/		
P0507)	Idle speed control valve (ISC valve)	
☞(Page 1A-97) C41 (P0230-H/L,		
P2505)	Fuel pump control system (FP control system),	
@(Page 1A-101) /	ECM/PCM power input signal	Fuel pump, fuel pump relay
@(Page 1A-104)		
C42 (P1650) ☞(Page 1A-106)	Ignition switch signal (Anti-theft)	Ignition switch for E-03, 28, 33/immobilizer for E-02, 19, 24
C44 (P0130,		L-02, 13, 2 4
P0135)	Heated oxygen sensor (HO2S)	
@(Page 1A-106)		
C46 (P1657-H/L, P1658)	Exhaust control valve actuator (EXCVA)	
@ (Page 1A-112)		
C49 (P1656)	PAIR control solenoid valve	
☞(Page 1A-126)		
C60 (P0480) ☞(Page 1A-129)	Cooling fan control system	Cooling fan relay
C62 (P0443)		
@(Page 1A-132)	EVAP system purge control solenoid valve	E-33 only
C91 (P0500)	Vehicle speed sensor	
☞(Page 1A-135) C93 (P1769)	· · · · · · · · · · · · · · · · · · ·	
☞(Page 1A-138)	Steering damper solenoid valve	
	1	

In the LCD (DISPLAY) panel, the malfunction code is indicated from small code to large code.

*1 To get the proper signal from the throttle position sensor, the sensor basic position is indicated in the LCD (DISPLAY) panel. The malfunction code is indicated in three digits. In front of the three digits, a line appears in any of the three positions, upper, middle or lower line. If the indication is upper or lower line when engine rpm is 1 200 r/min, slightly turn the throttle position sensor and bring the line to the middle.

Fail-Safe Function Table

B838H11104007

FI system is provided with fail-safe function to allow the engine to start and the motorcycle to run in a minimum performance necessary even under malfunction condition.

ltem	Fail-Safe Mode	Starting Ability	Running Ability
	When camshaft position signal has failed	"NO"	"YES"
CMP sensor	during running, the ECM determines the	Motorcycle can run,	but once engine
	cylinder positions as # to be the same as	stops, engine can n	
	before occurrence of such a failure.		
IAP sensor	Intake air pressure value is fixed to 101 KPa	"YES"	"YES"
IAP Sensor	(760 mmHg).	TES	TES
	The throttle opening is fixed to full open		
TP sensor	position.	"YES"	"YES"
	Ignition timing is also fixed.	_	_
	Engine coolant temperature value is fixed to		
ECT sensor	80 °C (176 °F).	"YES"	"YES"
	Cooling fan is fixed on position.	120	. 20
	Intake air temperature value is fixed to 40 °C		
IAT sensor	(104 °F).	"YES"	"YES"
	Atmospheric pressure is fixed to 101 kPa		
AP sensor		"YES"	"YES"
	(760 mmHg).	"YES"	"YES"
	#1 fuel-cut	-	
	(primary side and secondary side)	#2, #3 & #4 Cy	linders can run.
	#2 fuel-cut	"YES"	"YES"
Ignition signal	(primary side and secondary side)		linders can run.
ignition orginal	#3 fuel-cut	"YES"	"YES"
	(primary side and secondary side)		linders can run.
	#4 fuel-cut	"YES"	"YES"
	(primary side and secondary side)	#1, #2 & #3 cy	linders can run.
		"YES"	"YES"
	_		linders can run.
		"YES"	"YES"
B · · · · · ·	—	#1, #3 & #4 cv	linders can run.
Primary injection signal		"YES"	"YES"
	—	#1, #2 & #4 cv	linders can run.
		"YES"	"YES"
	—	-	linders can run.
			"YES"
	—	<u> </u>	linders can run.
		#2, #3 & #4 Cy	"YES"
	_	<u> </u>	
Secondary injection signal		#1, #3 & #4 Cy	linders can run. "YES"
	_	<u> </u>	-
		#1, #2 & #4 Cy	linders can run.
	_		"YES"
		#1, #2 & #3 cy	linders can run.
	Secondary throttle valve is fixed to full close	<i></i>	
STV actuator	position. When motor disconnection or lock	"YES"	"YES"
	occurs, power from ECM is shut off.		
STP sensor	Secondary throttle valve is fixed to full open	"YES"	"YES"
	position.		
Gear position signal	Gear position signal is fixed to 6th gear.	"YES"	"YES"
HO2 sensor	Feedback compensation is inhibited. (Air/	"YES"	"YES"
	fuel ratio is fixed to normal.)	IES	IES
	ECM stops controlling PAIR control solenoid	"N/EO"	"N/EO"
PAIR control solenoid valve	valve.	"YES"	"YES"
	EXCV actuator is fixed to full open position.		
EXCV actuator	When motor disconnection or lock occurs,	"YES"	"YES"
	power from ECM is shut off.		
ISC valve	When motor disconnection or lock occurs,	"YES"	"YES"
	power from ECM is shut off.		1

1A-24 Engine General Information and Diagnosis:

Item	Fail-Safe Mode	Starting Ability	Running Ability
EVAP system purge control solenoid valve (E-33 only)	ECM stops controlling EVAP system purge control solenoid valve.	"YES"	"YES"
Vehicle speed sensor	ECM stops controlling steering damper solenoid valve.	"YES"	"YES"
Steering damper solenoid valve	ECM stops controlling steering damper solenoid valve.	"YES"	"YES"

The engine can start and can run even if the signal in the table is not received from each sensor. But, the engine running condition is not complete, providing only emergency help (by fail-safe circuit). In this case, it is necessary to bring the motorcycle to the workshop for complete repair.

When two ignition signals or two injector signals are not received by ECM, the fail-safe circuit can not work and ignition or injection is stopped.

FI System Troubleshooting

Customer Complaint Analysis

Record details of the problem (failure, complaint) and how it occurred as described by the customer. For this purpose, use of such an inspection form such as following will facilitate collecting information to the point required for proper analysis and diagnosis.

NOTE

This form is a standard sample. The form should be modified according to conditions and characteristic of each market.

EXAMPLE: CUSTOMER PROBLEM INSPECTION FORM				
User name: Model: VIN:				
Date of issue: Date Reg.: Date of problem: Mileage:				

Malfunction indicator light condition (LED)	□ Always ON / □ Sometimes ON / □ Always OFF / □ Good condition		
Malfunction display/code	User mode: 🗆 No display / 🗆 Malfunction display (
(LCD)	Dealer mode: No code / Malfunction code ()		

PROBLEM	SYMPTOMS
Difficult Starting	Poor Driveability
No cranking	Hesitation on acceleration
□ No initial combustion	Back fire / After fire
□ No combustion	□ Lack of power
Poor starting at	Surging
(□ cold / □ warm / □ always)	□ Abnormal knocking
□ Other	Engine rpm jumps briefly
	□ Other
Poor Idling	Engine Stall when
Poor fast Idle	Immediately after start
Abnormal idling speed	Throttle valve is opened
(□ High / □ Low) (r/min)	Throttle valve is closed
□ Unstable	Load is applied
Hunting (r/min to r/min)	□ Other
□ Other	
OTHERS:	

MOTOF	RCYCLE/ENVIRONMENTAL CONDITION WHEN PROBLEM OCCURS			
	Environmental condition			
Weather	🗖 Fair / 🗖 Cloudy / 🗖 Rain / 🗖 Snow / 🗖 Always / 🗖 Other			
Temperature	□ Hot / □ Warm / □ Cool / □ Cold (°C / °F) / □ Always			
Frequency	□ Always / □ Sometimes (times / day, month) / □ Only once			
	Under certain condition			
Road	□ Urban / □ Suburb / □ Highway / □ Mountainous (□ Uphill / □ Downhill)			
	□ Tarmacadam / □ Gravel / □ Other			
	Motorcycle condition			
Engine condition	ine condition Cold / D Warming up phase / D Warmed up / D Always / D Other at starting			
☐ Immediately after start / ☐ Racing without load / ☐ Engine speed (r/min)				
Motorcycle condition	dition During driving: Constant speed / Accelerating / Decelerating			
	□ Right hand corner / □ Left hand corner			
	□ At stop / □ Motorcycle speed when problem occurs (km/h, mile/h)			
	□ Other:			

Visual Inspection

Prior to diagnosis using the mode select switch or SDS, perform the following visual inspections. The reason for visual inspection is that mechanical failures (such as oil leakage) cannot be displayed on the screen with the use of mode select switch or SDS.

- Engine oil level and leakage. Refer to "Engine Oil and Filter Replacement in Section 0B (Page 0B-10)".
- Engine coolant level and leakage. Refer to "Cooling Circuit Inspection in Section 1F (Page 1F-4)".
- Fuel level and leakage. Refer to "Fuel Line Inspection in Section 0B (Page 0B-10)".
- Clogged air cleaner element. Refer to "Air Cleaner Element Inspection in Section 0B (Page 0B-3)".
- Battery condition.
- Throttle cable play. Refer to "Throttle Cable Play Inspection and Adjustment in Section 0B (Page 0B-12)".
- Vacuum hose looseness, bend and disconnection.
- Broken fuse.
- FI indicator light operation. Refer to "Combination Meter Inspection in Section 9C (Page 9C-3)".
- Each warning indicator light operation. Refer to "Combination Meter Inspection in Section 9C (Page 9C-3)".
- Speedometer operation. Refer to "Speedometer Inspection in Section 9C (Page 9C-5)".
- Exhaust gas leakage and noise. Refer to "Exhaust System Inspection in Section 1K (Page 1K-14)".
- Each coupler disconnection.
- Clogged radiator fins. Refer to "Radiator Inspection and Cleaning in Section 1F (Page 1F-5)".

Malfunction Code and Defective Condition Table

Malfunct Code		Detected Item	Detected Failure Condition	Check For
C00		NO FAULT		
C11 P0340)	CMP sensor	The signal does not reach ECM for 3 sec. or more, after receiving the starter signal.	CMP sensor wiring and mechanical parts CMP sensor, intake cam pin, wiring/coupler connection
C12 P0335	5	CKP sensor	The signal does not reach ECM for 3 sec. or more, after receiving the starter signal.	CKP sensor wiring and mechanical parts CKP sensor, lead wire/couple connection
C13			The sensor should produce following voltage. $0.5 V \le Sensor voltage < 4.85 V$ In other than the above range, C13 (P0105) is indicated.	IAP sensor, lead wire/coupler connection
	н	IAP sensor	Sensor voltage is higher than specified value.	IAP sensor circuit shorted to VCC or ground circuit open
P0105	L		Sensor voltage is lower than specified value.	IAP sensor circuit open or shorted to ground or VCC circuit open
C14	•	TP sensor	The sensor should produce following voltage. $0.2 V \le Sensor voltage < 4.8 V$ In other than the above range, C14 (P0120) is indicated.	TP sensor, lead wire/coupler connection
	Н		Sensor voltage is higher than specified value.	TP sensor circuit shorted to VCC or ground circuit open
P0120	L		Sensor voltage is lower than specified value.	TP sensor circuit open or shorted to ground or VCC circuit open
C15	•	ECT sensor	The sensor voltage should be the following. $0.15 \text{ V} \leq \text{Sensor voltage} < 4.85 \text{ V}$ In other than the above range, C15 (P0115) is indicated.	ECT sensor, lead wire/couple connection
P0115	Н	ECT Sensor	Sensor voltage is higher than specified value.	ECT sensor circuit open or ground circuit open
10110	L		Sensor voltage is lower than specified value.	ECT sensor circuit shorted to ground
C21		IAT sensor	The sensor voltage should be the following. $0.15 \text{ V} \leq \text{Sensor voltage} < 4.85 \text{ V}$ In other than the above range, C21 (P0110) is indicated.	IAT sensor, lead wire/coupler connection
P0110 H	н		Sensor voltage is higher than specified value.	IAT sensor circuit open or ground circuit open
	L		Sensor voltage is lower than specified value.	IAT sensor circuit shorted to ground
C22			The sensor voltage should be the following. $0.5 V \le Sensor voltage < 4.85 V$ In other than the above range, C22 (P1450) is indicated.	AP sensor, lead wire/coupler connection
	Н	AP sensor	Sensor voltage is higher than specified value.	AP sensor circuit shorted to VCC or ground circuit open
P1450			Sensor voltage is lower than specified value.	AP sensor circuit open or shorted to ground or VCC circuit open

Malfunct Code	ion	Detected Item	Detected Failure Condition	Check For
C23		TO sensor	The sensor voltage should be the following for 2 sec. and more, after ignition switch is turned ON. 0.2 V \leq Sensor voltage < 4.8 V In other than the above value, C23 (P1651) is indicated.	TO sensor, lead wire/coupler connection
	Н		Sensor voltage is higher than specified value.	TO sensor circuit shorted to VCC or ground circuit open
P1651	L		Sensor voltage is lower than specified value.	TO sensor circuit open or shorted to ground or VCC circuit open
C24/C2 C26/C2	7	Ignition signal	CKP sensor (pick-up coil) signal is produced, but signal from ignition coil is interrupted 8 times or more continuously. In this case, the	Ignition coil, wiring/coupler connection, power supply from
P0351/P0 P0353/P0			code C24 (P0351), C25 (P0352), C26 (P0353) or C27 (P0354) is indicated.	
C28 P1655		STV actuator	When no actuator control signal is supplied from the ECM, communication signal does not reach ECM or operation voltage does not reach STVA motor, C28 (P1655) is indicated. STVA can not operate properly or its motor locked.	STVA motor, STVA lead wire/ coupler connection
C29			The sensor should produce following voltage. 0.15 V \leq Sensor voltage < 4.85 V In other than the above range, C29 (P1654) is indicated.	STP sensor, lead wire/coupler connection
D1654	Н	STP sensor	Sensor voltage is higher than specified value.	STP sensor circuit shorted to VCC or ground circuit open
P1654	L		Sensor voltage is lower than specified value.	STP sensor circuit open or shorted to ground or VCC circuit open
C31 P0705		Gear position signal	Gear position signal voltage should be higher than the following for 3 seconds and more. Gear position sensor voltage ≥ 0.6 V If lower than the above value, C31 (P0705) is indicated.	GP switch, wiring/coupler connection, gearshift cam, etc.
C32/C3 C34/C3 P0201/P0 P0203/P0	5 202	Primary fuel injector	CKP sensor (pickup coil) signal is produced, but fuel injector signal is interrupted 4 times or more continuously. In this case, the code C32 (P0201), C33 (P0202), C34 (P0203) or C35 (P0204) is indicated.	Primary fuel injector, wiring/ coupler connection, power supply to the injector
C36/C37 C38/C39 P1764/P1765 P1766/P1767		Secondary fuel injector	Some failure exists in the fuel injector signal in a high load, high revolution condition. In this case, the code C36 (P1764), C37 (P1765), C38 (P1766) or C39 (P1767) is indicated.	Secondary fuel injector, wiring/ coupler connection, power supply to the injector
C40/P0505			The circuit voltage of motor drive is unusual.	ISC valve circuit open or shorted to ground Power source circuit open
C40/P0506		ISC valve	Idle speed is lower than the desired idle speed.	Air passage clogged ISC valve is fixed ISC valve preset position is incorrect
C40/P05	07		Idle speed is higher than the desired idle speed.	ISC valve hose connection ISC valve is fixed ISC valve preset position is incorrect

Malfuncti Code	ion	Detected Item	Detected Failure Condition	Check For
C41			No voltage is applied to the fuel pump, although fuel pump relay is turned ON, or voltage is applied to fuel pump although fuel pump relay is turned OFF.	Fuel pump relay, lead wire/ coupler connection, power source to fuel pump relay and fuel injectors
H P0230		FP relay	Voltage is applied to fuel pump although fuel pump relay is turned OFF.	Fuel pump relay switch circuit shorted to power source Fuel pump relay (switch side)
	L		No voltage is applied to the fuel pump, although fuel pump relay is turned ON.	Fuel pump relay circuit open or short Fuel pump relay (coil side)
C41/P25	05	ECM/PCM power input signal	No voltage is applied to the ECM.	Lead wire/coupler connection of ECM terminal to fuel fuse
C42 P1650		Ignition switch	Ignition switch signal is not input to the ECM. * When the I.D. agreement is not verified. * ECM does not receive communication signal from the immobilizer antenna.	Ignition switch, lead wire/ coupler, etc. * Immobilizer/anti-theft system
C44/P01	30	HO2 sensor	HO2 sensor output voltage is not input to ECM during engine operation and running condition. (Sensor voltage > 1.0 V) C44 (P0130) is indicated.	HO2 sensor is circuit open or shorted to the power source
C44/P01	35		The Heater can not operate so that heater operation voltage is not supply to the oxygen heater circuit, C44 (P0135) is indicated.	Heated circuit open or shorted to ground Battery voltage supply to the HO2 sensor
C46		EXCV actuator	EXCVA position sensor produces following voltage. $0.1 V \le$ sensor voltage < 4.9 V In other than the above range, C46 (P1675) is indicated. When no actuator control signal is supplied from the ECM, communication signal does not reach ECM or operation voltage does not reach EXCVA motor, C46 (P1658) is indicated. EXCVA can not operate.	EXCVA, EXCVA lead wire/ coupler
P1657	Н		EXCVA position sensor voltage is higher than specified value.	EXCVA position sensor circuit shorted to VCC or ground circuit open
L			EXCVA position sensor voltage is lower than specified value.	EXCVA position sensor circuit open or shorted to ground or VCC circuit open
P1658			When no operation voltage reaches EXCVA motor, C46 (P1658) is indicated. EXCVA motor can not be operated.	EXCVA, EXCVA motor lead wire/coupler
C49		PAIR control solenoid	PAIR control solenoid valve voltage is not	PAIR control solenoid valve,
P1656		valve	input to ECM.	lead wire/coupler connection
C60 P0480		Cooling fan relay	Cooling fan relay signal is not input to ECM.	Cooling fan relay, lead wire/ coupler connection
C62 P0443		EVAP system purge control solenoid valve (E-33 only)	EVAP system purge control solenoid valve voltage is not input to ECM.	EVAP system purge control solenoid valve, lead wire/ coupler connection

Malfunction Code		Detected Item	Detected Failure Condition	Check For
C91			Speedometer does not receive signal from the	
P0500		Vehicle speed sensor for more than 6 sec. When the motorcycle is running. ECM does not receive signal from the vehicle speed sensor for more than 6 sec. when the		Speed sensor and speedometer wiring/coupler connection between ECM and speedometer
C93			Steering damper control current does not flow to the solenoid valve. With IG turned ON, ECM detects a failure of internal circuit element. Solenoid current does not converge to the target value. Battery voltage is 10 V or below with the engine running.	Steering damper solenoid valve circuit interrupter element shorted, feedback current convergence failure, low battery voltage
P1769		Steering damper solenoid valve	Steering damper control current is higher than specified value. An abnormal current is detected during the vehicle standstill. Solenoid current is 0.7 A or above.	Steering damper solenoid valve circuit shorted to VCC
1 1709		Steering damper control current is lower than specified value. With IG turned ON, ECM detects a discontinuity. An abnormal current is detected during the vehicle standstill.	Steering damper solenoid valve circuit open or shorted	

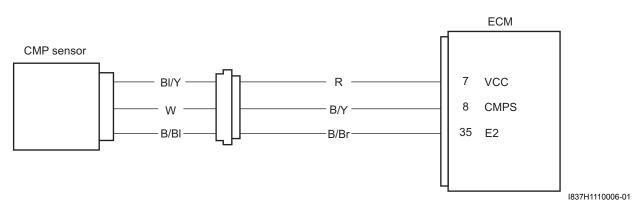
* : Immobilizer system equipped model only. (E-02, 19, 24)

DTC "C11" (P0340): CMP Sensor Circuit Malfunction

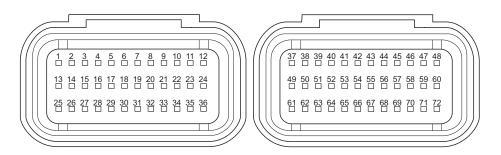
Detected Condition and Possible Cause

Detected Condition	Possible Cause
The signal does not reach ECM for 3 sec. or more, after	CMP sensor circuit open or short.
receiving the starter signal.	CMP sensor malfunction.
	ECM malfunction.

Wiring Diagram



ECM coupler (Harness side)



I837H1110007-02

Troubleshooting

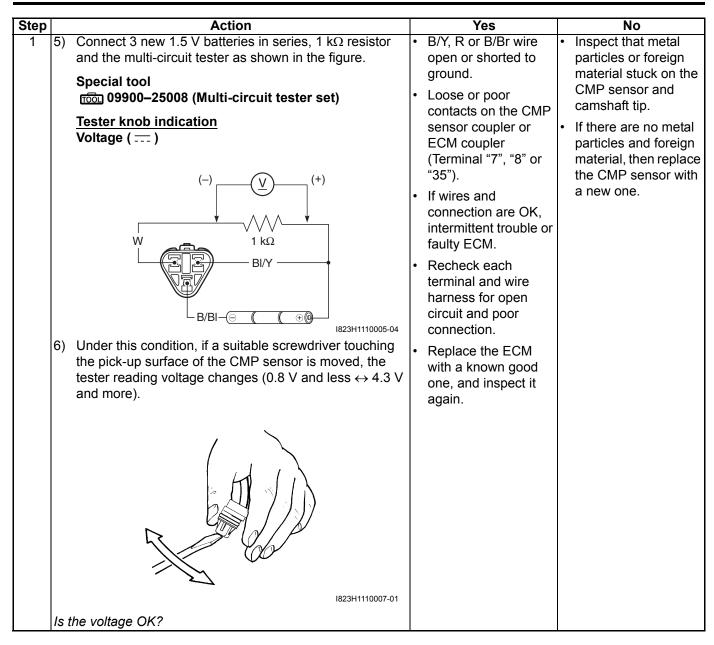
When using the multi-circuit tester, do not strongly touch the terminal of the ECM coupler with a needle pointed tester probe to prevent terminal damage.

NOTE

After repairing the trouble, clear the DTC using SDS tool. Refer to "Use of SDS Diagnosis Reset Procedures (Page 1A-15)".

Sten	Action	Yes	No
Step 1	Action 1) Turn the ignition switch OFF. 2) Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)". 3) Remove the air cleaner box. Refer to "Air Cleaner Box Removal and Installation in Section 1D (Page 1D-7)". 4) Check the CMP sensor coupler (1) for loose or poor contacts. If OK, remove the CMP sensor. Refer to "CMP Sensor Removal and Installation in Section 1C (Page 1C-2)". 5)	 Yes B/Y, R or B/Br wire open or shorted to ground. Loose or poor contacts on the CMP sensor coupler or ECM coupler (Terminal "7", "8" or "35"). If wires and connection are OK, intermittent trouble or faulty ECM. Recheck each terminal and wire harness for open circuit and poor connection. Replace the ECM with a known good one, and inspect it again. 	 No Inspect that metal particles or foreign material stuck on the CMP sensor and camshaft tip. If there are no metal particles and foreign material, then replace the CMP sensor with a new one.

1A-32 Engine General Information and Diagnosis:

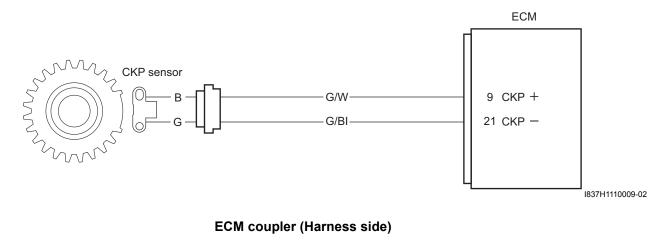


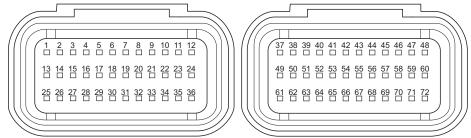
DTC "C12" (P0335): CKP Sensor Circuit Malfunction

Detected Condition and Possible Cause

Detected Condition	Possible Cause
The signal does not reach ECM for 3 sec. or more, after	Metal particles or foreign material being stuck on the
receiving the starter signal.	CKP sensor and rotor tip.
	 CKP sensor circuit open or short.
	CKP sensor malfunction.
	ECM malfunction.

Wiring Diagram





I837H1110007-02

B838H11104011

Troubleshooting

When using the multi-circuit tester, do not strongly touch the terminal of the ECM coupler with a needle pointed tester probe to prevent terminal damage.

NOTE

After repairing the trouble, clear the DTC using SDS tool. Refer to "Use of SDS Diagnosis Reset Procedures (Page 1A-15)".

1A-34 Engine General Information and Diagnosis:

Step		Action	Yes	No
1	1)	Turn the ignition switch OFF.	Go to Step 2.	Replace the CKP
	2)	Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".		sensor with a new one.
	3)	Check the CKP sensor coupler (1) for loose or poor contacts. If OK, then measure the CKP sensor resistance.		
	4)	Image: Second state of the		
		Special tool roon (A): 09900–25008 (Multi-circuit tester set)		
		<u>Tester knob indication</u> Resistance (Ω)		
		<u>CKP sensor resistance</u> 142 – 194 Ω (B – G)		
		10000000000000000000000000000000000000		

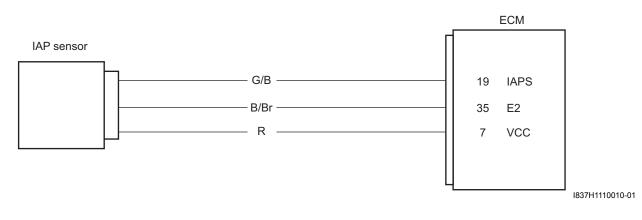
1 5) If OK, then check the continuity between each terminal and ground. Go to Step 2. Replace the CKP sensor with a new one Special tool Special tool Special tool Special tool Special tool ∞ Ω (Infinity) (B – Ground, G – Ground) Special tool Special tool Special tool Special tool Image: Special tool CKP sensor peak voltage tool QKP sensor peak voltage tool Output Special tool CKP sensor peak voltage Output QKP sensor peak voltage Output Output CKP sensor peak voltage Output Output Output Output Output Output Output	Step		Action	Yes	No
Special tool (m) (A): 09900-25008 (Multi-circuit tester set) CKP sensor continuity * Ω (Infinity) (B - Ground, G - Ground) Image: Special tool (m) (B) (B) (B) (B) (B) (B) (B) (B) (B) (B		5)	If OK, then check the continuity between each terminal		Replace the CKP
imp (A): 09900-25008 (Multi-circuit tester set) CKP sensor continuity Imp (A): 09900-25008 (Multi-circuit tester set) Special tool Imp (A): 09900-25008 (Multi-circuit tester set) Special tool Imp (A): 09900-25008 (Multi-circuit tester set) Tester knob indication Voltage (T): OKP sensor peak voltage 0.28 V and more ((+) terminal: B - (-) terminal: G) Imp (A): 09900-25008 (Multi-circuit tester set) Tester knob indication Voltage (T): OKP sensor pack voltage 0.28 V and more ((+) terminal: B - (-) terminal: G) Imp (A): 09900-25008 (Multi-circuit tester set) Differentiation Differentiation Voltage (T): OKP sensor pack voltage 0.28 V and more ((+) terminal: B - (-) terminal: G) Imp (A): Imp (A): Imp (A): Imp (A): (C): Imp (A):			and ground.		sensor with a new one.
imp (A): 09900-25008 (Multi-circuit tester set) CKP sensor continuity Imp (A): 09900-25008 (Multi-circuit tester set) Special tool Imp (A): 09900-25008 (Multi-circuit tester set) Special tool Imp (A): 09900-25008 (Multi-circuit tester set) Tester knob indication Voltage (T): OKP sensor peak voltage 0.28 V and more ((+) terminal: B - (-) terminal: G) Imp (A): 09900-25008 (Multi-circuit tester set) Tester knob indication Voltage (T): OKP sensor pack voltage 0.28 V and more ((+) terminal: B - (-) terminal: G) Imp (A): 09900-25008 (Multi-circuit tester set) Differentiation Differentiation Voltage (T): OKP sensor pack voltage 0.28 V and more ((+) terminal: B - (-) terminal: G) Imp (A): Imp (A): Imp (A): Imp (A): (C): Imp (A):			Special tool		
CKP sensor continuity • Ω (Infinity) (B – Ground, G – Ground) Image: Sensor Continuity (B – Ground, G – Ground) Image: Sensor Continuity (B – Ground, G – Ground) Image: Sensor Continuity (C): Image: Sensor Context (C): Image: Sensor (C): Imater (C): <td< td=""><td></td><td></td><td>•</td><td></td><td></td></td<>			•		
a Ω (Infinity) (B – Ground, G – Ground) Image: Constraint of the second seco					
2 1. Crank the engine several seconds with the starter motor, and measure the CKP sensor optication coupler. • G or B wire of the harness side open or shorted to ground. • Lose or poor contacts on the CKP sensor and rote to the sensor exclusion of the CKP sensor and rote to ground. • Lose or poor contacts on the CKP sensor and rote to ground. • Lose or poor contacts on the CKP sensor and rote to ground. • Inspect that metal particles or foreign material stuck on the CKP sensor and rote to ground. • Lose or poor contacts on the CKP sensor and rote to ground. • Lose or poor contacts on the CKP sensor and rote to ground. • If there are no metal particles or foreign material stuck on the CKP sensor coupler or ECM coupler or the CKP sensor coupler or ECM coupler or the CKP sensor with a new one. Refer to "ECM coupler or faulty ECM. • If there are no metal and wire and sensor with a new one. Refer to "ECM removal and installation in Section to (Page 1C-3)". • Repeat the 1) test procedures several times and measure the highest peak voltage. • Reprint the highest peak voltage. • Repeat the 1) test procedures several times and negating in section is contained in the CKP sensor with a new one. Refer to "ECM removal and installation in Section to (Page 1C-1)".					
 Are the resistance and continuity OK? 1) Crank the engine several seconds with the starter motor, and measure the CKP sensor peak voltage at the coupler. Special tool Special tool (Multi-circuit tester set): Tester knob indication Voltage (-::) CKP sensor peak voltage ((+) terminal: B - (-) terminal: G) CKP sensor peak voltage ((+) terminal: B - (-) terminal: G) Are the 1) test procedures several times and measure the highest peak voltage. 			∞ Ω (infinity) (B – Ground, G – Ground)		
 2 1) Crank the engine several seconds with the starter motor, and measure the CKP sensor peak voltage at the coupler. Special tool mice (A): 09900–25008 (Multi-circuit tester set) Tester knob indication Voltage (==) CKP sensor peak voltage 0.28 V and more ((+) terminal: B – (–) terminal: G) If the wires and connection are OK, intermittent trouble or faulty ECM. Recheck each terminal and wire harness for open circuit and poor connection. Repleat the 1) test procedures several times and measure the highest peak voltage. Bastriniont-ot C (Page 1C-1)". G or B wire of the harness side open or shored to ground. Inspect that metal particles or foreign material stuck on the CKP sensor and rote tip. If there are no metal particles and foreign material, then replace the CKP sensor with a new one. Refer to "CKP Sensor Removal and Installation in Section 1C (Page 1C-1)". 					
 and measure the CKP sensor peak voltage at the coupler. Special tool (1) (2) 09900–25008 (Multi-circuit tester set) Tester knob indication Voltage (==) CKP sensor peak voltage (2=) If the wires and connection are OK, intermittent trouble or faulty ECM. Recheck each terminal and wire harness for open circuit and poor connection. Replace the ECM with a known good one, and inspect it again. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)". 		Are	e the resistance and continuity OK?		
 coupler. Special tool CAP sensor peak voltage 0.28 V and more ((+) terminal: B - (-) terminal: G) CKP sensor peak voltage 0.28 V and more ((+) terminal: B - (-) terminal: G) If the wires and connection are OK, intermittent trouble or faulty ECM. Recheck each terminal and wire harness for open circuit and poor connection. Replace the ECM with a known good one, and inspect it again. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)". approximation in the installation in the instal	2	1)			
 Special tool Special tool<				-	
 Special tool (A): 09900-25008 (Multi-circuit tester set) Tester knob indication Voltage () CKP sensor peak voltage 0.28 V and more ((+) terminal: B - (-) terminal: G) If the wires and connection are OK, intermittent trouble or faulty ECM. Recheck each terminal and wire harness for open circuit and poor connection. Replace the ECM with a known good one, and inspect it again. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)". If these are no metal particles and foreign material, then replace the CKP sensor with a new one. Refer to "CKP Sensor Removal and Installation in Section 1C (Page 1C-1)". 			coupler.	shorted to ground.	material stuck on the
 CMC (A): 09900-25008 (Multi-Circuit tester set) Tester knob indication Voltage () CKP sensor peak voltage 0.28 V and more ((+) terminal: B - (-) terminal: G) If the wires and connection are OK, intermittent trouble or faulty ECM. Recheck each terminal and wire harness for open circuit and poor connection. Replace the ECM with a known good one, and inspect it again. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)". If there are no metal particles and foreign material, then replace the CKP sensor with a new one. Refer to "CKP Sensor removal and Installation in Section 1C (Page 1C-1)". 			Special tool		
 Tester knob indication Voltage () <u>CKP sensor peak voltage</u> 0.28 V and more ((+) terminal: B – (–) terminal: G) If the wires and connection are OK, intermittent trouble or faulty ECM. Recheck each terminal and wire harness for open circuit and poor connection. Replace the ECM with a known good one, and inspect it again. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)". Particles and foreign material, then replace the CKP sensor with a new one. Refer to "CKP Sensor Removal and Installation in Section 1C (Page 1C-1)". 			1001 (A): 09900–25008 (Multi-circuit tester set)		
Voltage (==) (Terminal "9" or "21"). <u>CKP sensor peak voltage</u> (Terminal "9" or "21"). 0.28 V and more If the wires and connection are OK, intermittent trouble or faulty ECM. ((+) terminal: B - (-) terminal: G) Repeat the 1) test procedures several times and measure the highest peak voltage. LESTHITIONI4-01			Tester knob indication	-	
 <u>CKP sensor peak voltage</u> 0.28 V and more ((+) terminal: B – (-) terminal: G) If the wires and connection are OK, intermittent trouble or faulty ECM. Recheck each terminal and wire harness for open circuit and poor connection. Replace the ECM with a known good one, and inspect it again. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)". Repeat the 1) test procedures several times and measure the highest peak voltage. 					
 a number of the stand connection are OK, intermittent trouble or faulty ECM. a new one. Refer to "CKP Sensor Removal and Installation in Section 1C (Page 1C-3)". a new one. Refer to "CKP Sensor Removal and Installation in Section 1C (Page 1C-3)". 					
 connection are OK, intermittent trouble or faulty ECM. Recheck each terminal and wire harness for open circuit and poor connection. Replace the ECM with a known good one, and inspect it again. Refer to "ECM Removal and Installation in Section 1C (Page 1C-3)". Repeat the 1) test procedures several times and measure the highest peak voltage. 					
 faulty ECM. Recheck each terminal and wire harness for open circuit and poor connection. Replace the ECM with a known good one, and inspect it again. Refer to "ECM Removal and Installation in Section 1C (Page 1C-3)". Repeat the 1) test procedures several times and measure the highest peak voltage. 					
 Recheck each terminal and wire harness for open circuit and poor connection. Replace the ECM with a known good one, and inspect it again. Refer to "ECM Removal and Installation in Section 1C (Page 1C-3)". Repeat the 1) test procedures several times and measure the highest peak voltage. 					Removal and
 2) Repeat the 1) test procedures several times and measure the highest peak voltage. 10 (Page 1C-3): 10 (Page 1C-3): 10 (Page 1C-3): 10 (Page 1C-3): 					Installation in Section
 2) Repeat the 1) test procedures several times and measure the highest peak voltage. with a known good one, and inspect it again. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)". 				terminal and wire harness for open circuit and poor	1C (Page 1C-3)".
Is the voltage OK?		2)	Repeat the 1) test procedures several times and	with a known good one, and inspect it again. Refer to "ECM Removal and Installation in Section	
		ls i	the voltage OK?		

DTC "C13" (P0105-H/L): IAP Sensor Circuit Malfunction

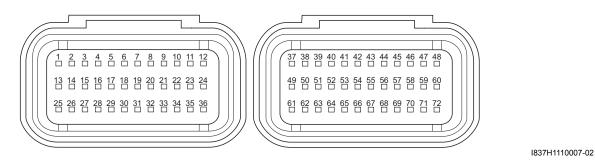
Detected Condition and Possible Cause

		Detected Condition	Possible Cause
C13		IAP sensor voltage is not within the following range. 0.5 V ≤ Sensor voltage < 4.85 V NOTE Note that atmospheric pressure varies depending on weather conditions as well as altitude. Take that into consideration when inspecting voltage.	 Clogged vacuum passage between throttle body and IAP sensor. Air being drawn from vacuum passage between throttle body and IAP sensor. IAP sensor circuit open or shorted to ground. IAP sensor malfunction. ECM malfunction.
P0105	Η	Sensor voltage is higher than specified value.	IAP sensor circuit is open or shorted to VCC or ground circuit open.
	L Sensor voltage is lower than specified value.		 IAP sensor circuit is shorted to ground or VCC circuit open.

Wiring Diagram



ECM coupler (Harness side)



Troubleshooting

${\rm \ } h \, \text{CAUTION}$

When using the multi-circuit tester, do not strongly touch the terminal of the ECM coupler with a needle pointed tester probe to prevent terminal damage.

NOTE

After repairing the trouble, clear the DTC using SDS tool. Refer to "Use of SDS Diagnosis Reset Procedures (Page 1A-15)".

Step		Action	Yes	No
1	1)	Turn the ignition switch OFF.	Go to Step 3.	 Loose or poor
	2)	Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".		contacts on the ECM coupler.
	3)			 Open or short circuit in the R or B/Br wire.
	4)	Image: Constraint of the sensor coupler.		
	5)	Turn the ignition switch ON.		
	6)	Measure the input voltage between the R wire and ground. If OK, then measure the voltage between the R wire and B/Br wire.		
		Special tool (A): 09900–25008 (Multi-circuit tester set)		
		Tester knob indication Voltage ()		
		IAP sensor input voltage		
		4.5 – 5.5 V		
		((+) terminal: R – (–) terminal: Ground, (+) terminal: R – (–) terminal: B/Br)		
		I823H1110016-05		
	ls f	he voltage OK?		

C13 (Use of mode select switch)

P0105-H for IAP sensor (Use of SDS)

Step		Action	Yes	No
1	1)	Turn the ignition switch OFF.	Go to Step 3.	G/B wire shorted to
	2)	Lift and support the fuel tank. Refer to "Fuel Tank		VCC, or B/Br wire open.
		Removal and Installation in Section 1G (Page 1G-9)".		
	3)	Check the IAP sensor coupler (1) for loose or poor		
		contacts.		
		If OK, then check the IAP sensor lead wire continuity.		
		The sector is the LAD encoded of the sector is the LAD encoded of the sector is the se		
		Disconnect the IAP sensor coupler.		
	5)	Check the continuity between the R wire and G/B wire. If the sound is not heard from the tester, the circuit condition is OK.		
		Special tool rool (A): 09900–25008 (Multi-circuit tester set)		
		Tester knob indication Continuity (•))))		

Step		Action	Yes	No
1	6)	Disconnect the ECM coupler. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)".	Go to Step 3.	G/B wire shorted to VCC, or B/Br wire open.
	7)	Insert the needle pointed probes to the lead wire coupler.		
	8)	Check the continuity between the G/B wire and terminal "19".		
		If OK, then check the continuity between the B/Br wire and terminal "35".		
		Special tool (A): 09900–25008 (Multi-circuit tester set) (B): 09900–25009 (Needle pointed probe set)		
		Tester knob indication Continuity test (•))))		
		ECM couplers (Harness side)		
		(Black) (Gray) (B37H1110017-01		
	ls t	he continuity OK?		

P0105-L for IAP sensor (Use of SDS)

Ctor.		Action	Vaa	Na
Step 1	1)	Action Turn the ignition switch OFF.	Yes Go to Step 2.	No R and G/B wire open, G/
		-	60 10 Step 2.	B wire shorted to
	2)	Lift and support the fuel tank. Refer to "Fuel Tank		ground.
	~ `	Removal and Installation in Section 1G (Page 1G-9)".		9.00.00
	3)	Check the IAP sensor coupler (1) for loose or poor		
		contacts.		
		If OK, then check the IAP sensor lead wire continuity.		
L		I823H1110019-02		

Step		Action	Yes	No
1	6)	Disconnect the ECM coupler. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)".	Go to Step 2.	R and G/B wire open, G/ B wire shorted to
	7)	Insert the needle pointed probes to the lead wire coupler.		ground.
	8)	Check the continuity between the R wire and terminal "7". Also, check the continuity between the G/B wire and terminal "19".		
		Special tool roon (A): 09900–25008 (Multi-circuit tester set) roon (B): 09900–25009 (Needle pointed probe set)		
		Tester knob indication Continuity (•))))		
		ECM couplers (Harness side)		
		(Black) (Gray) 1837H1110019-02		
	ls t	he continuity OK?		

1A-42 Engine General Information and Diagnosis:

Step		Action	Yes	No
2	1)	Connect the ECM coupler.	Go to Step 3.	Loose or poor
	2)	Turn the ignition switch OFF.		contacts on the ECM
	3)	Lift and support the fuel tank. Refer to "Fuel Tank		coupler.
		Removal and Installation in Section 1G (Page 1G-9)".		 Open or short circuit in the R or B/Br wire.
	4)	Check the IAP sensor coupler (1) for loose or poor		In the R of B/Br wire.
		contacts.		
		If OK, then measure the IAP sensor input voltage.		
		B/Br wire. Special tool roon (A): 09900–25008 (Multi-circuit tester set)		
		<u>Tester knob indication</u> Voltage ()		
		IAP sensor input voltage 4.5 – 5.5 V ((+) terminal: R – (–) terminal: Ground, (+) terminal: R – (–) terminal: B/Br)		
		IB23H111016-05		
	ls t	he voltage OK?		

 (4) Kult the engine at the speed and measure the IAP sensor output voltage between the G/B wire and B/Br wire. Special tool (A): 09900-25008 (Multi-circuit tester set) (B): 09900-25009 (Needle pointed probe set) <u>Tester knob indication</u> Voltage () <u>IAP sensor output voltage</u> Approx. 2.7 V at idle speed ((+) terminal: B/Br) 	Step	Action	Yes	No
	3	 Turn the ignition switch OFF. Connect the ECM coupler and IAP sensor coupler. Insert the needle pointed probes to the lead wire coupler. Run the engine at idle speed and measure the IAP sensor output voltage between the G/B wire and B/Br wire. Special tool (A): 09900–25008 (Multi-circuit tester set) (B): 09900–25009 (Needle pointed probe set) Tester knob indication Voltage () IAP sensor output voltage Approx. 2.7 V at idle speed	Go to Step 4.	 Check the vacuum hose for crack or damage. Open or short circuit in the G/B wire. If vacuum hose and wire are OK, replace the IAP sensor with a new one. Refer to "IAP Sensor Removal and Installation in Section 1C

1A-44 Engine General Information and Diagnosis:

Step		Action	Yes	No
4	1)	Turn the ignition switch OFF.	G/B, R or B/Br wire	If check result is not
	2)	Remove the IAP sensor. Refer to "IAP Sensor Removal and Installation in Section 1C (Page 1C-3)".	open or shorted to ground, or poor "19", "7" or "35"	satisfactory, replace the IAP sensor with a new one. Refer to "IAP
	3)	Connect the vacuum pump gauge to the vacuum port of the IAP sensor.	connection.	Sensor Removal and Installation in Section
	4)	Arrange 3 new 1.5 V batteries (1) in series (check that total voltage is $4.5 - 5.0$ V) and connect (–) terminal to the ground terminal "B" and (+) terminal to the VCC terminal "A".	 If wire and connection are OK, intermittent trouble or faulty ECM. 	1C (Page 1C-3)".
	5)	ground. Also, check if voltage reduces when vacuum is applied by using vacuum pump gauge.	 Recheck each terminal and wire harness for open circuit and poor 	
		Special tool (A): 09917–47011 (Vacuum pump gauge) (B): 09900–25008 (Multi-circuit tester set)	connection.Replace the ECM with a known good	
		<u>Tester knob indication</u> Voltage ()	one, and inspect it again. Refer to "ECM Removal and Installation in Section	
		real of the second sec	1C (Page 1C-1)".	
		ALTITUDE (Reference) ATOMOSPHERIC OUTPUT		
		ALTITUDE (Reference) ADMOSPHERIC VOLTAGE M ft kPa mmHg V		
		0-610 0-2000 100-94 760-707 3.1-3.6		
		611 - 1 524 2 001 - 5 000 94 - 85 707 - 634 2.8 - 3.4 1 525 - 2 438 5 001 - 8 000 85 - 76 634 - 567 2.6 - 3.1		
		2 439 - 3 048 8 001 - 10 000 76 - 70 567 - 526 2.4 - 2.9		
		I823H1110023-02		
	ls t	he voltage OK?		

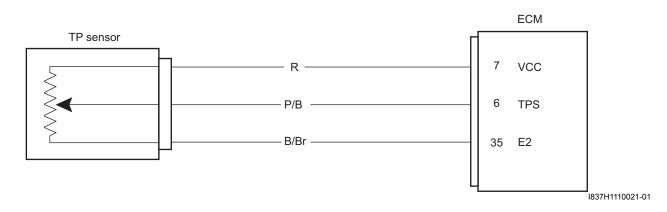
DTC "C14" (P0120-H/L): TP Sensor Circuit Malfunction

Detected Condition and Possible Cause

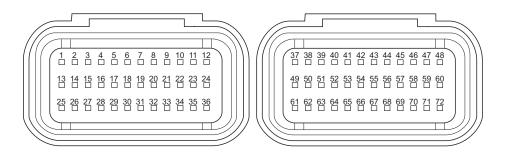
B838H11104013

		Detected Condition	Possible Cause
	Output voltage is not within the following		 TP sensor maladjusted.
		range.	 TP sensor circuit open or short.
C14		Difference between actual throttle opening and opening calculated by ECM is larger	 TP sensor malfunction.
		than specified value.	ECM malfunction.
		$0.2 V \leq Sensor voltage < 4.8 V$	
	Н	Sensor voltage is higher than specified	TP sensor circuit is shorted to VCC or ground circuit is
P0120		value.	open.
10120	I	Sensor voltage is lower than specified	TP sensor circuit is open or shorted to ground or VCC
	L	value.	circuit is open.

Wiring Diagram



ECM coupler (Harness side)



I837H1110007-02

Troubleshooting

When using the multi-circuit tester, do not strongly touch the terminal of the ECM coupler with a needle pointed tester probe to prevent terminal damage.

NOTE

After repairing the trouble, clear the DTC using SDS tool. Refer to "Use of SDS Diagnosis Reset Procedures (Page 1A-15)".

C14 (Use of mode select switch)

Step	1	Action	Yes	No
1	1)	Turn the ignition switch OFF.	Go to Step 3.	Loose or poor
		Lift and support the fuel tank. Refer to "Fuel Tank		contacts on the ECM coupler.
		Removal and Installation in Section 1G (Page 1G-9)".		•
	3)	Remove the right under cowling. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".		 Open or short circuit in the R or B/Br wire.
	4)	Check the TP sensor coupler (1) for loose or poor		
		contacts. If OK, then measure the TP sensor input voltage.		
		Test		
	5)	Disconnect the TP sensor coupler.		
	6)	Turn the ignition switch ON.		
	7)	Measure the input voltage between the R wire and		
		ground. If OK, then measure the input voltage between the R wire and B/Br wire.		
		Special tool real (A): 09900–25008 (Multi-circuit tester set)		
		<u>Tester knob indication</u> Voltage ()		
		TP sensor input voltage		
		4.5 – 5.5 V		
		((+) terminal: R – (–) terminal: Ground, (+) terminal: R		
		– (–) terminal: B/Br)		
		1823H1110026-04		
	ls t	he voltage OK?		
		-		

P0120-H (Use of SDS)

Step		Action	Yes	No
1	1)	Turn the ignition switch OFF.	Go to Step 3.	P/B wire shorted to
	2)	Lift and support the fuel tank. Refer to "Fuel Tank		VCC, or B/Br wire open.
		Removal and Installation in Section 1G (Page 1G-9)".		
	3)	Remove the right under cowling. Refer to "Exterior Parts		
		Removal and Installation in Section 9D (Page 9D-11)".		
	4)			
		contacts. If OK, then check the TP sensor lead wire continuity.		
		If OK, then check the TP sensor lead wire continuity.		
	5)	Image: Second state of the sensor coupler.		
		Check the continuity between the P/B wire and R wire.		
	0)	If the sound is not heard from the tester, the circuit condition is OK.		
		Special tool roon (A): 09900–25008 (Multi-circuit tester set)		
		Tester knob indication		
		Continuity (•)))		
		(A) (•)) (•) (•) (•) (•) (•) (•) (•) (•) (•)		

1A-48 Engine General Information and Diagnosis:

Step		Action	Yes	No
1	7)	Disconnect the ECM coupler. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)".	Go to Step 3.	P/B wire shorted to VCC, or B/Br wire open.
	8)	Check the continuity between the P/B wire and terminal "6". Also, check the continuity between the B/Br wire and terminal "35".		
		Special tool food (A): 09900–25008 (Multi-circuit tester set) food (B): 09900–25009 (Needle pointed probe set)		
		Tester knob indication Continuity (•))))		
		ECM coupler (Harness side)		
		(Black) (Gray)		
		I837H1110024-01		
	ls i	the continuity OK?		

P0120-L (Use of SDS)

Step		Action	Yes	No
1	1)	Turn the ignition switch OFF.	Go to Step 2.	R and P/B wire open, or
	2)	Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".		P/B wire shorted to ground.
	3)	Remove the right under cowling. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".		
	4)	Check the TP sensor coupler (1) for loose or poor contacts. If OK, then check the TP sensor lead wire continuity.		
		Image: Non-State Image: Non-State Image: Non-State Image: Non-State Image: Non-State Image: Non-State		
	5)	Disconnect the TP sensor coupler.		
	6)	Also, check the continuity between the P/B wire and B/Br wire. If the sound is not heard from the tester, the circuit		
		condition is OK.		
		Special tool 1001 (A): 09900–25008 (Multi-circuit tester set)		
		Tester knob indication Continuity test (•))))		
		I823H1110029-03		

Step		Action	Yes	No
1	7)	Disconnect the ECM coupler. Refer to "ECM Removal	Go to Step 2.	R and P/B wire open, or
	ŕ	and Installation in Section 1C (Page 1C-1)".	•	P/B wire shorted to
	8)	Check the continuity between the P/B wire and terminal		ground.
	- /	"6". Also, check the continuity between the R wire and		
		terminal "7".		
		Special tool		
		roon (A): 09900–25008 (Multi-circuit tester set)		
		(B): 09900–25009 (Needle pointed probe set)		
		Tester knob indication Continuity test (•)))		
		ECM coupler (Harness side)		
		(Black) (Gray)		
		(Black) (Cray) 1837H1110026-01		
	ls t	he continuity OK?		
2	1)	Connect the ECM coupler.	Go to Step 3.	Open or short circuit in
	2)	Turn the ignition switch ON.	•	the R or B/Br wire.
	ŕ	Measure the input voltage between the R wire and		
	0)	ground. If OK, the measure the input voltage between the R wire and B/Br wire.		
		Special tool rool (A): 09900–25008 (Multi-circuit tester set)		
		Tester knob indication		
		Voltage ()		
		TP sensor input voltage		
		4.5 - 5.5 V		
		((+) terminal: R – (–) terminal: Ground, (+) terminal: R – (–) terminal: B/Br)		
		· · · · ·		
		1823H1110031-04		
	ls t	he voltage OK?		
·		Ŭ.	1	1

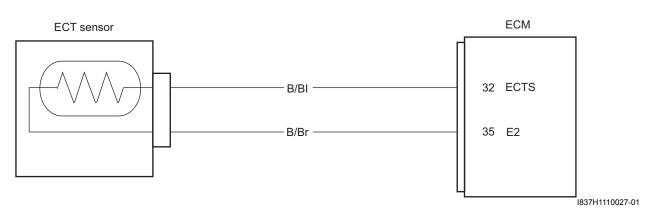
Step Action	Yes No
 1) Turn the ignition switch OFF. 2) Connect the special tool between the TP sensor and its coupler. 3) Turn the ignition switch ON. 4) Measure the TP sensor output voltage between the P/B wire terminal (+) and B/Br wire terminal (-) with turning the throttle grip open and close. Special tool (A): 09900-28630 (TPS test wire harness) (A): 09900-25008 (Multi-circuit tester set) Tester knob indication Voltage () TP sensor output voltage Throttle valve is closed: Approx. 1.1 V Throttle valve is opened: Approx. 4.3 V ((+) terminal: P/B - (-) terminal: B/Br) Is the voltage OK? 	 ground, or poor "6", "7" or "35" connection. If wire and connection are OK, intermittent trouble or faulty ECM. Recheck each terminal and wire harness for open circuit and poor connection. Replace the ECM with a known good one, and inspect it again. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)". sensor with a new one. Refer to "Throttle Body Disassembly and Assembly in Section 1E (Page 1D-11)".

DTC "C15" (P0115-H/L): ECT Sensor Circuit Malfunction

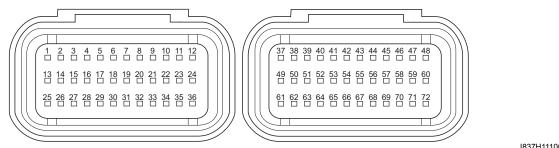
Detected Condition and Possible Cause

		Detected Condition	Possible Cause
		Output voltage is not with in the following	ECT sensor circuit open or short.
C15		range.	 ECT sensor malfunction.
		$0.15 \text{ V} \leq \text{Sensor voltage} < 4.85 \text{ V}$	ECM malfunction.
	Н	Sensor voltage is higher than specified	• ECT sensor circuit is open or ground circuit open.
P0115		value.	
FUIIS	1	Sensor voltage is lower than specified	 ECT sensor circuit shorted to ground.
	L	value.	

Wiring Diagram



ECM coupler (Harness side)



I837H1110007-02

Troubleshooting

When using the multi-circuit tester, do not strongly touch the terminal of the ECM coupler with a needle pointed tester probe to prevent terminal damage.

NOTE

After repairing the trouble, clear the DTC using SDS tool. Refer to "Use of SDS Diagnosis Reset Procedures (Page 1A-15)".

B838H11104014

Step	1	Action	Yes	No
1	1)	Turn the ignition switch OFF.	Go to Step 2.	 Loose or poor
	2)	Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".		contacts on the ECM coupler.
	3)	Check the ECT sensor coupler (1) for loose or poor contacts. If OK, then measure the ECT sensor input voltage.		 Open or short circuit in the B/BI or B/Br wire.
	,	Image: Second state of the second s		
	5)	Measure the input voltage between the B/BI wire and ground. If OK, then measure the input voltage between the B/BI wire and B/Br wire.		
		Special tool roon (A): 09900–25008 (Multi-circuit tester set)		
		<u>Tester knob indication</u> Voltage ()		
		ECT sensor input voltage		
		4.5 – 5.5 V ((+) terminal: B/BI – (–) terminal: Ground, (+)		
		terminal: B/BI – (–) terminal: B/Br)		
		I718H1110048-03		
	ls t	he voltage OK?		

C15 (Use of mode select switch)

P0115-H (Use of SDS)

Step		Action	Yes	No
1	1)	Turn the ignition switch OFF.	Go to Step 2.	B/BI or B/Br wire open.
	2)	Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".		
	3)	Check the ECT sensor coupler (1) for loose or poor contacts. If OK, then check the ECT sensor lead wire continuity.		
		Image: Sector		
	4)	Disconnect the ECT sensor coupler.		
	5)	Disconnect the ECM coupler. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)".		
	6)	Insert the needle pointed probes to the lead wire coupler.		
	7)	Check the continuity between the B/BI wire and terminal "32". Also, check the continuity between the B/Br wire and terminal "35".		
		Special tool (A): 09900–25008 (Multi-circuit tester set) (B): 09900–25009 (Needle pointed probe set)		
		Tester knob indication Continuity test (•)))		
		ECM couplers (Harness side)		
		(Black) (Gray)		
	ls t	he continuity and voltage OK?		

P0115-L (Use of SDS)

Step		Action	Yes	No
1	1)	Turn the ignition switch OFF.	Go to Step 2.	B/BI wire shorted to
	2)	Lift and support the fuel tank. Refer to "Fuel Tank		ground.
		Removal and Installation in Section 1G (Page 1G-9)".		 If wire is OK, go to
	3)	Check the ECT sensor coupler (1) for loose or poor contacts. If OK, then check the ECT sensor lead wire continuity.		Step 2.
		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		
	4)	Disconnect the ECT sensor coupler.		
	5)	Check the continuity between the B/BI wire and ground. If the sound is not heard from the tester, the circuit condition is OK.		
		Special tool r (A): 09900–25008 (Multi-circuit tester set)		
		Tester knob indication Continuity test (•)))		
1		I718H1110054-03		
1	6)	Connect the ECT sensor coupler.		
1	7)	Insert the needle pointed probes to the lead wire coupler.		
	8)	Turn the ignition switch ON.		

1A-56 Engine General Information and Diagnosis:

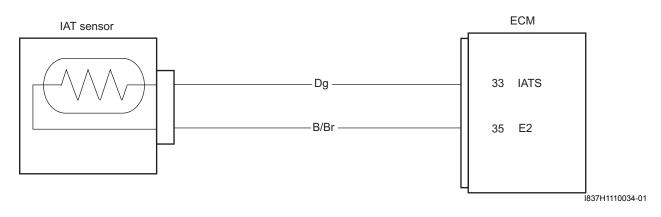
Step	Action	Yes	No
1	9) Measure the output voltage between the B/BI wire and	Go to Step 2.	B/BI wire shorted to
	ground.		ground.
	Special tool		If wire is OK, go to
	 (A): 09900–25008 (Multi-circuit tester set) (B): 09900–25009 (Needle pointed probe set) 		Step 2.
	<u>Tester knob indication</u> Voltage ()		
	ECT sensor output voltage		
	0.15 – 4.85 V		
	((+) terminal: B/BI – (–) terminal: Ground)		
	Image: Constraint of the second se		
	Are the continuity and voltage OK?		
2	1) Turn the ignition switch OFF.	B/BI or B/Br wire	Replace the ECT
1	2) Disconnect the ECT sensor coupler.	open or shorted to	sensor with a new one.
	3) Measure the ECT sensor resistance.	ground, or poor "32" or "35" connection.	Refer to "ECT Sensor Removal and
	Special tool	 If wire and 	Installation in Section
	тооц (A): 09900–25008 (Multi-circuit tester set)	connection are OK,	1C (Page 1C-4)".
	Tester knob indication	intermittent trouble or faulty ECM.	
	Resistance (Ω)	Recheck each	
	<u>ECT sensor resistance</u> Approx. 2.45 kΩ at 20 °C (68 °F)	terminal and wire	
	(Terminal – Terminal)	harness for open	
1		circuit and poor connection.	
	B37H1110033-01	 Replace the ECM with a known good one, and inspect it again. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)". 	
	NOTE		
	Refer to "ECT Sensor Inspection in Section 1C (Page 1C-5)" for details.	-	
	Is the resistance OK?	-	
L		l	1

DTC "C21" (P0110-H/L): IAT Sensor Circuit Malfunction

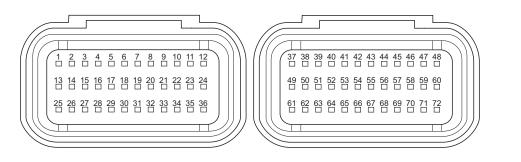
Detected Condition and Possible Cause

		Detected Condition	Possible Cause
		Output voltage is not with in the following	IAT sensor circuit open or short.
C21		range.	 IAT sensor malfunction.
		$0.15 \text{ V} \leq \text{Sensor voltage} < 4.85 \text{ V}$	ECM malfunction.
	н	Sensor voltage is higher than specified	IAT sensor circuit open or ground circuit open.
P0110	11	value.	
	1	Sensor voltage is lower than specified	 IAT sensor circuit shorted to ground.
	L	value.	

Wiring Diagram



ECM coupler (Harness side)



I837H1110007-02

Troubleshooting

When using the multi-circuit tester, do not strongly touch the terminal of the ECM coupler with a needle pointed tester probe to prevent terminal damage.

NOTE

After repairing the trouble, clear the DTC using SDS tool. Refer to "Use of SDS Diagnosis Reset Procedures (Page 1A-15)".

B838H11104015

C21 (Use of mode select switch)

Step		Action	Yes	No
1	1)	Turn the ignition switch OFF.	Go to Step 2.	Loose or poor
	2)	Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".		contacts on the ECM coupler.
	3)	Move the air cleaner box upward by loosing the air cleaner box mounting screw.		Open or short circuit in the Dg or B/Br
	4)	Check the IAT sensor coupler (1) for loose or poor		wire.
		contacts. If OK, then measure the IAT sensor input voltage.		
		In one, then measure the bit of contect input vertage. Image: the one of the bit of contect input vertage. Image: the one of the bit of contect input vertage. Image: the one of the bit of contect input vertage. Image: the one of the bit of the bit of contect input vertage. Image: the one of the bit of th		
		wire terminal and B/Br wire terminal. Special tool roon (A): 09900–25008 (Multi-circuit tester set)		
		<u>Tester knob indication</u> Voltage ()		
		IAT sensor input voltage		
		4.5 – 5.5 V		
		((+) terminal: Dg – (–) terminal: Ground, (+) terminal: Dg – (–) terminal: B/Br)		
		Image: constrained state Image: constate Image: constate <th></th> <th></th>		
	ls t	he voltage OK?		

P0110-H (Use of SDS)

Step	Action	Yes	No
1 1)	Turn the ignition switch OFF.	Connect the ECM	Dg or B/Br wire open.
2)	Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".	coupler and go to Step 2.	
3)	Move the air cleaner box upward by loosing the air cleaner box mounting screw.		
4)	Check the IAT sensor coupler (1) for loose or poor contacts. If OK, then check the IAT sensor lead wire continuity.		
5) 6) 7)	·		
8)	Check the continuity between the Dg wire and terminal "33". Also, check the continuity between the B/Br wire and terminal "35".		
	Special tool (A): 09900–25008 (Multi-circuit tester set) (B): 09900–25009 (Needle pointed probe set)		
	Tester knob indication Continuity test (•))))		
	ECM couplers (Harness side)		
	(Black) (Gray) 1837H1110037-01		
ls	the continuity OK?		

P0110-L (Use of SDS)

Step		Action	Yes	No
1	1)	Turn the ignition switch OFF.	Go to Step 2.	 Dg wire shorted to
	2)	Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".		ground. If wire is OK, go to
	3)	Move the air cleaner box upward by loosing the air cleaner box mounting screw.		Step 2.
	4)	Check the IAT sensor coupler (1) for loose or poor contacts. If OK, then check the IAT sensor lead wire continuity.		
		Tartilitouse-ot		
	5)	Disconnect the IAT sensor coupler.		
	6)	Check the continuity between the Dg wire and ground. If the sound is not heard from the tester, the circuit condition is OK.		
		Special tool ៘ (A): 09900–25008 (Multi-circuit tester set)		
		Tester knob indication Continuity test (•)))		
	7)	Connect the IAT sensor coupler.		
	7) 8)	Turn the ignition switch ON.		
	o) 9)	Insert the needle pointed probes to the lead wire coupler.		
<u> </u>	9)	moent the needle pointed probes to the lead wire coupler.		

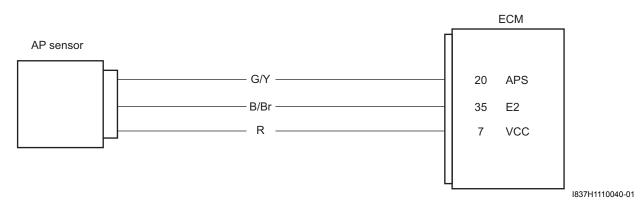
Step	Action	Yes	No
1	10) Measure the output voltage between the Dg wire and	Go to Step 2.	Dg wire shorted to
	ground.		ground.
	Special tool		 If wire is OK, go to
	竝 (A): 09900–25008 (Multi-circuit tester set)		Step 2.
	ான் (B): 09900–25009 (Needle pointed probe set)		
	Tester knob indication		
	Voltage ()		
	IAT sensor output voltage		
	0.15 – 4.85 V		
	((+) terminal: Dg – (–) terminal: Ground)		
	V Image: Constraint of the second		
	Are the continuity and voltage OK?		
2	1) Turn the ignition switch OFF.	Dg or B/Br wire open	Replace the IAT sensor
	2) Disconnect the IAT sensor coupler.	or shorted to ground,	with a new one. Refer to
	3) Measure the IAT sensor resistance.	or poor "33" or "35" connection.	"IAT Sensor Removal and Installation in
	Special tool		Section 1C (Page 1C-
	rool (A): 09900–25008 (Multi-circuit tester set)	 If wire and connection are OK, 	5)".
	Tester knob indication	intermittent trouble or	
	Resistance (Ω)	faulty ECM.	
	IAT sensor resistance	Recheck each	
	Approx. 2.58 k Ω at 20 °C (68 °F)	terminal and wire harness for open	
	(Terminal – Terminal)	circuit and poor	
		connection.	
	<u>р</u> (А) (В15Н1110031-01	 Replace the ECM with a known good one, and inspect it again. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)". 	
1	NOTE		
	IAT sensor resistance measurement method is		
	the same way as that of the ECT sensor. Refer to "ECT Sensor Inspection in Section 1C (Page 1C- 5)".		
	Is the resistance OK?		
B			

DTC "C22" (P1450-H/L): AP Sensor Circuit Malfunction

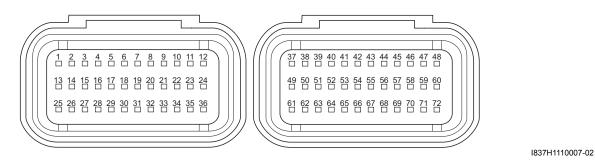
Detected Condition and Possible Cause

		Detected Condition	Possible Cause
		AP sensor voltage is not within the following range. 0.5 V ≤ Sensor voltage < 4.85 V NOTE	 Clogged vacuum passage with dust. AP sensor circuit open or shorted to ground. AP sensor malfunction. ECM malfunction.
C22		Note that atmospheric pressure varies depending on weather conditions as well as altitude. Take that into consideration when inspecting voltage.	-
P1450	Н	Sensor voltage is higher than specified value.	AP sensor circuit is open or shorted to VCC or ground circuit open.
1 1400	L	Sensor voltage is lower than specified value.	 AP sensor circuit is shorted to ground or VCC circuit open.

Wiring Diagram



ECM coupler (Harness side)



Troubleshooting

${\rm \ } h \, \text{CAUTION}$

When using the multi-circuit tester, do not strongly touch the terminal of the ECM coupler with a needle pointed tester probe to prevent terminal damage.

NOTE

After repairing the trouble, clear the DTC using SDS tool. Refer to "Use of SDS Diagnosis Reset Procedures (Page 1A-15)".

B838H11104016

Step		Action	Yes	No
1	1)	Turn the ignition switch OFF.	Go to Step 3.	 Loose or poor
	2)	Remove the front seat. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".		contacts on the ECM coupler.
	3)	Check the AP sensor coupler (1) for loose or poor contacts. If OK, then measure the AP sensor input voltage.		 Open or short circuit in the R or B/Br wire.
		ваниения ваниения ваниения ваниения ваниения ваниения ваниения ваниения		
	4)	Disconnect the AP sensor coupler.		
	5)	Turn the ignition switch ON.		
	6)	Measure the input voltage between the R wire and ground. If OK, then measure the voltage between the R wire and B/Br wire.		
		Special tool roon (A): 09900–25008 (Multi-circuit tester set)		
		Tester knob indication Voltage ()		
		AP sensor input voltage		
		4.5 – 5.5 V ((+) terminal: R – (–) terminal: Ground, (+) terminal: R – (–) terminal: B/Br)		
		77777 I823H1110016-05		
	ls t	he voltage OK?		

C22 (Use of mode select switch)

P1450-H (Use of SDS)

Step		Action	Yes	No
1		Turn the ignition switch OFF.	Go to Step 2.	G/Y wire shorted to
	2)	Remove the front seat. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".		VCC, or B/Br wire open.
	3)	Check the AP sensor coupler (1) for loose or poor contacts.		
		<image/> <image/>		
		Disconnect the AP sensor coupler. Check the continuity between the R wire and G/Y wire. If the sound is not heard from the tester, the circuit condition is OK.		
		Special tool food (A): 09900–25008 (Multi-circuit tester set) <u>Tester knob indication</u> Continuity (•))))		

Step		Action	Yes	No
1	6)	Disconnect the ECM coupler. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)".	Go to Step 2.	G/Y wire shorted to VCC, or B/Br wire open.
	7)	Insert the needle pointed probes to the lead wire coupler.		
	8)	Check the continuity between the G/Y wire and terminal "20". If OK, then check the continuity between the B/Br wire and terminal "35".		
		Special tool (A): 09900–25008 (Multi-circuit tester set) (B): 09900–25009 (Needle pointed probe set)		
		Tester knob indication Continuity test (•))))		
		ECM coupler (Harness side)		
		(Black) (Gray)		
	ls t	he continuity OK?		

P1450-L (Use of SDS)

Step		Action	Yes	No
1	1)	Turn the ignition switch OFF.	Go to Step 2.	R and G/Y wire open, G/
	2)	Remove the front seat. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".		Y wire shorted to ground.
	3)	Check the AP sensor coupler (1) for loose or poor contacts. If OK, then check the AP sensor lead wire continuity.		
	4)	Image: Constraint of the sensor coupler.Image: Constraint of the sensor coupler.		
	5)	Check the continuity between the G/Y wire and ground. Also, check the continuity between the G/Y wire and B/ Br wire. If the sound is not heard from the tester, the circuit condition is OK.		
		Special tool roon (A): 09900–25008 (Multi-circuit tester set)		
		Tester knob indication Continuity (•))))		
		77777 I823H1110019-02		

1 6) Disconnect the ECM coupler. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)". Go to Step 2. R and G/Y wire op Y wire shorted to ground. 7) Insert the needle pointed probes to the lead wire coupler. 8) Check the continuity between the R wire and terminal "7". Also, check the continuity between the G/Y wire and terminal "20". Special tool ground. Special tool Image: Continuity 0 (A): 09900-25008 (Multi-circuit tester set) Image: Continuity (A): 09900-25009 (Needle pointed probe set) Tester knob indication Continuity (+))) ECM coupler (Harness side) (Black) Image: Continuity (-Continuity	Step		Action	Yes	No
8) Check the continuity between the R wire and terminal "7". Also, check the continuity between the G/Y wire and terminal "20". Special tool (A): 09900-25008 (Multi-circuit tester set) (B): 09900-25009 (Needle pointed probe set) <u>Tester knob indication</u> Continuity (•))) ECM coupler (Harness side) (Back) (Gray)	1	6)		Go to Step 2.	R and G/Y wire open, G/ Y wire shorted to
 "7". Also, check the continuity between the G/Y wire and terminal "20". Special tool		7)	Insert the needle pointed probes to the lead wire coupler.		ground.
(A): 09900–25008 (Multi-circuit tester set) (B): 09900–25009 (Needle pointed probe set) <u>Tester knob indication</u> Continuity (•)1)) ECM coupler (Harness side) (Black) (Gray)		8)	"7". Also, check the continuity between the G/Y wire and		
Continuity (•))) ECM coupler (Harness side)			(A): 09900–25008 (Multi-circuit tester set)		
(Black) (Gray)					
(Black) (Gray)			ECM coupler (Harness side)		
			(Black) (Grav)		
Is the continuity OK?		ls t	the continuity OK?		

1A-68 Engine General Information and Diagnosis:

Step		Action	Yes	No
2	1)	Turn the ignition switch OFF.	Go to Step 3.	 Loose or poor
	2)	Remove the front seat. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".		contacts on the ECM coupler.
	3)	Check the AP sensor coupler (1) for loose or poor		Open or short circuit
	•)	contacts.		in the R or B/Br wire.
		If OK, then measure the AP sensor input voltage.		
	4)	-		
	5)	Turn the ignition switch ON.		
	6)	Measure the input voltage between the R wire and ground. If OK, then measure the voltage between the R wire and B/Br wire.		
		Special tool rooi (A): 09900–25008 (Multi-circuit tester set)		
		<u>Tester knob indication</u> Voltage ()		
		AP sensor input voltage		
		4.5 – 5.5 V		
		((+) terminal: R – (–) terminal: Ground, (+) terminal: R		
		– (–) terminal: B/Br)		
		Image: Window Constraints Image: Window Consta Image: Window Constraints <th></th> <th></th>		
	ls t	he voltage OK?		

 Connect the ECM coupler and AP sensor coupler. Insert the needle pointed probes to the lead wire coupler. Run the engine at idle speed and measure the AP sensor output voltage between the G/Y wire and B/Br wire. Special tool (A): 09900-25008 (Multi-circuit tester set) (B): 09900-25009 (Needle pointed probe set) 	Go to Step 3.	 Check the vacuum port for crack or damage. Open or short circuit in the G/Y wire. If vacuum hose and lead wire are OK, replace the AP sensor with a new one. Refer to "AP Sensor Removal and
Voltage () <u>AP sensor output voltage</u> Approx. 3.6 V at 100 kPa (760 mmHg) ((+) terminal: G/Y – (–) terminal: B/Br)		Installation in Section 1C (Page 1C-6)".
I837H1110046-01 Is the voltage OK?		

1A-70 Engine General Information and Diagnosis:

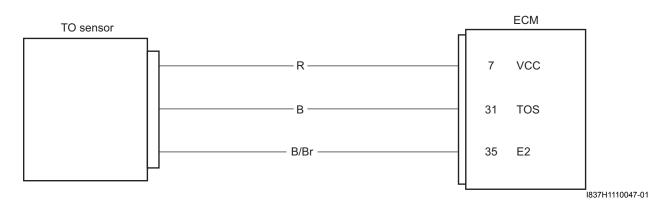
Step		Action	Г	Yes	No
4	1)	Turn the ignition switch OFF.	•	G/Y, R or B/Br wire	If check result is not
	2)	Remove the AP sensor. Refer to "AP Sensor Removal and Installation in Section 1C (Page 1C-6)".		open or shorted to ground, or poor "7", "20" or "35"	satisfactory, replace the AP sensor with a new
	3)	Connect the vacuum pump gauge to the vacuum port of the AP sensor.		connection.	one. Refer to "AP Sensor Removal and Installation in Section
	4)	Arrange 3 new 1.5 V batteries in series (1) (check that total voltage is $4.5 - 5.0$ V) and connect (–) terminal to the ground terminal "B" and (+) terminal to the VCC terminal "A".	•	If wire and connection are OK, intermittent trouble or faulty ECM.	1C (Page 1C-6)".
	5)	Check the voltage between Vout terminal "C" and ground. Also, check if voltage reduces when vacuum is applied up to 53 kPa (400 mmHg) by using vacuum pump gauge.	•	Recheck each terminal and wire harness for open circuit and poor connection.	
		Special tool roon (A): 09917–47011 (Vacuum pump gauge) roon (B): 09900–25008 (Multi-circuit tester set)	•	Replace the ECM with a known good one, and inspect it	
		<u>Tester knob indication</u> Voltage ()		again. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)".	
		I718H1110030-02			
		ALTITUDE (Reference) ATOMOSPHERIC PRESSURE OUTPUT VOLTAGE m ft kPa mmHg V			
		0-610 0-2000 100-94 760-707 3.1-3.6			
		611 - 1 524 2 001 - 5 000 94 - 85 707 - 634 2.8 - 3.4 1 525 - 2 438 5 001 - 8 000 85 - 76 634 - 567 2.6 - 3.1			
		2 439 - 3 048 8 001 - 10 000 76 - 70 567 - 526 2.4 - 2.9			
		I823H1110023-02			
	ls t	he voltage OK?	L		

DTC "C23" (P1651-H/L): TO Sensor Circuit Malfunction

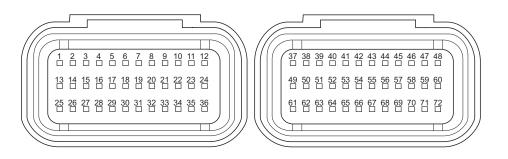
Detected Condition and Possible Cause

		Detected Condition	Possible Cause
		The sensor voltage should be the	 TO sensor circuit open or short.
C23		following for 2 sec. and more, after ignition	 TO sensor malfunction.
		switch is turned ON. 0.2 V \leq Sensor voltage < 4.8 V	ECM malfunction.
	Н	Sensor voltage is higher than specified	 TO sensor circuit is open or ground circuit open.
P1651	п	value.	
F 1051	1	Sensor voltage is lower than specified	• TO sensor circuit is open or shorted to ground or VCC
	L	value.	circuit open.

Wiring Diagram



ECM coupler (Harness side)



I837H1110007-02

B838H11104017

Troubleshooting

When using the multi-circuit tester, do not strongly touch the terminal of the ECM coupler with a needle pointed tester probe to prevent terminal damage.

NOTE

After repairing the trouble, clear the DTC using SDS tool. Refer to "Use of SDS Diagnosis Reset Procedures (Page 1A-15)".

C23 (Use of mode select switch)

Step		Action	Yes	No
	1)	Turn the ignition switch OFF.	Go to Step 2.	Replace the TO sensor
	2)	Remove the front seat. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".		with a new one. Refer to "TO Sensor Removal
;	3)	Check the TO sensor coupler (1) for loose or poor contacts. If OK, then measure the TO sensor resistance.		and Installation in Section 1C (Page 1C- 6)".
		The set of		
	4)	Remove the TO sensor. Refer to "TO Sensor Removal and Installation in Section 1C (Page 1C-6)".		
	5)	Measure the resistance between terminal "A" and terminal "C".		
		Special tool roon (A): 09900–25008 (Multi-circuit tester set)		
		<u>Tester knob indication</u> Resistance (Ω)		
		<u>TO sensor resistance</u> 16.5 – 22.3 kΩ (Terminal "A" – Terminal "C")		
		Image: Constraint of the second se		
	ls t	he resistance OK?		

P1651-H (Use of SDS)

Step		Action	Yes	No
1	1)	Turn the ignition switch OFF.	Go to Step 2.	B wire shorted to VCC,
	2)	Remove the front seat. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".		or B/Br wire open.
	3)	Check the TO sensor coupler (1) for loose or poor contacts.		
		If OK, then check the TO sensor lead wire continuity.		
		Image: Constraint of the sound is not heard from the tester, the circuit condition is OK.		
		Special tool roo (A): 09900–25008 (Multi-circuit tester set)		
		Tester knob indication Continuity test (•)))		

1A-74 Engine General Information and Diagnosis:

Step		Action	Yes	No
1	6)	Disconnect the ECM coupler. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)".	Go to Step 2.	B wire shorted to VCC, or B/Br wire open.
	7)	Insert the needle pointed probes to the lead wire coupler.		
	8)	Check the continuity between the B wire and terminal "31". Also, check the continuity between B/Br wire and terminal "35".		
		Special tool (A): 09900–25008 (Multi-circuit tester set) (B): 09900–25009 (Needle pointed probe set)		
		Tester knob indication Continuity test (•))))		
		ECM coupler (Harness side)		
		(Black) (Gray) 1837H1110051-01		
	ls t	he continuity OK?		

P1651-L (Use of SDS)

Step 1	1) 2)	Turn the ignition switch OFF.	Go to Step 2.	R or B wire open, or B
	2)	Developed the forest events by forests "Endevice Developed Developed		
		Remove the front seat. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".		wire shorted to ground.
	3)	Check the TO sensor coupler (1) for loose or poor contacts. If OK, then check the TO sensor lead wire continuity.		
	4) 5)	Image: Second state of the sound is not heard from the tester, the circuit		
		condition is OK.		
		Special tool (A): 09900–25008 (Multi-circuit tester set)		
		Tester knob indication Continuity test (•))))		

1A-76 Engine General Information and Diagnosis:

Step		Action	Yes	No
1	6)	Disconnect the ECM coupler. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)".	Go to Step 2.	R or B wire open, or B wire shorted to ground.
	7)	Insert the needle pointed probes to the lead wire coupler.		
	8)	Check the continuity between the R wire and terminal "7". Also, then check the continuity between B wire and terminal "31".		
		Special tool (A): 09900–25008 (Multi-circuit tester set) (B): 09900–25009 (Needle pointed probe set)		
		Tester knob indication Continuity test (•))))		
		ECM coupler (Harness side)		
		(Black) (Gray) 1837H1110053-01		
	ls t	the continuity OK?		

Step	Action	Yes	Νο
2 1) 2)	Connect the ECM coupler and TO sensor coupler. Insert the needle pointed probes to the lead wire coupler. Turn the ignition switch ON. Measure the voltage at the wire side coupler between B wire and B/Br wire. Special tool \bigcirc (A): 09900–25008 (Multi-circuit tester set) \bigcirc (B): 09900–25009 (Needle pointed probe set) Tester knob indication Voltage () TO sensor voltage (Normal) 0.4 – 1.4 V ((+) terminal: B – (–) terminal: B/Br) \bigcirc ((+) terminal: B – (–) terminal: B/Br) \bigcirc (U)	• R, B or B/Br wire	No • Loosen or poor contacts on the ECM coupler. • Open or short circuit. • Replace the TO sensor with a new one. Refer to "TO Sensor Removal and Installation in Section 1C (Page 1C-6)".
Is	I837H1110055-01		

1A-78 Engine General Information and Diagnosis:

DTC "C24" (P0351), "C25" (P0352), "C26" (P0353) or "C27" (P0354): Ignition System Malfunction B838H11104018

NOTE

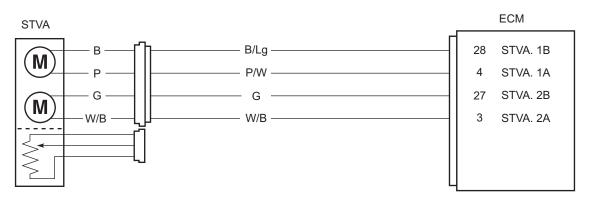
Refer to "No Spark or Poor Spark in Section 1H (Page 1H-5)" for details.

DTC "C28" (P1655): Secondary Throttle Valve Actuator (STVA) Malfunction

Detected Condition and Possible Cause

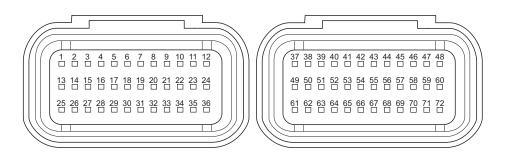
Detected Condition	Possible Cause
The operation voltage does not reach the STVA.	STVA malfunction.
ECM does not receive communication signal from the	 STVA circuit open or short.
STVA. STVA can not operate properly or its motor locked.	STVA motor malfunction.

Wiring Diagram



I837H1110056-01

ECM coupler (Harness side)



I837H1110007-02

Troubleshooting

▲ CAUTION

When using the multi-circuit tester, do not strongly touch the terminal of the ECM coupler with a needle pointed tester probe to prevent terminal damage.

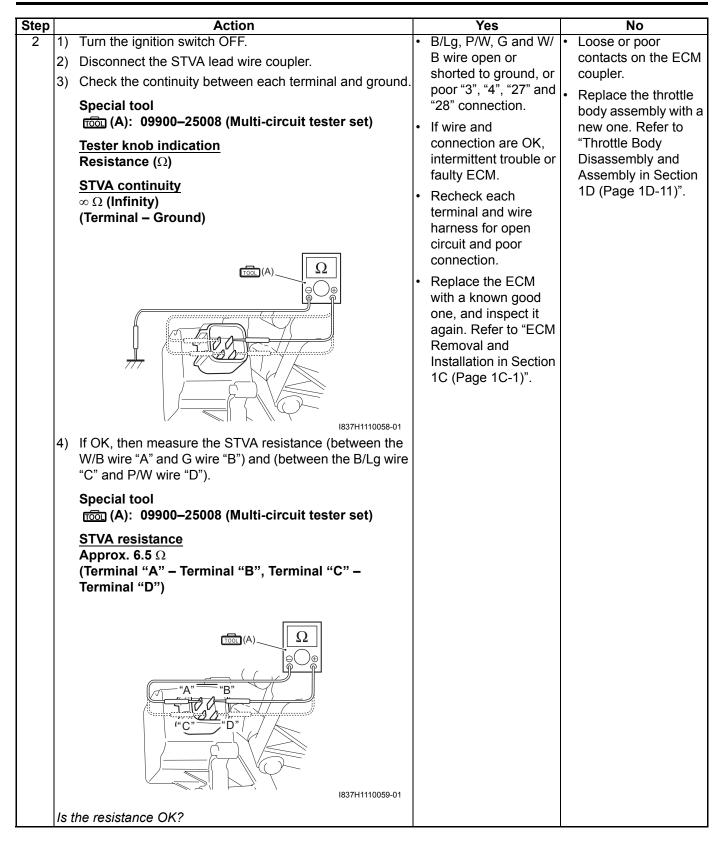
NOTE

After repairing the trouble, clear the DTC using SDS tool. Refer to "Use of SDS Diagnosis Reset Procedures (Page 1A-15)".

B838H11104019

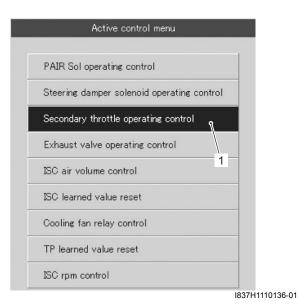
Step			No
	Action	Yes	No
) Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".	Go to Step 2.	Loose or poor contacts on the STVA
) Remove the air cleaner box. Refer to "Air Cleaner Box Removal and Installation in Section 1D (Page 1D-7)".		coupler.Open or short circuit
;) Check the STVA lead wire coupler (1) for loose or poor contacts.		in the B/Lg, P/W, G or W/B wire.
	<image/> <text><text></text></text>		 If wire and connection are OK, go to Step 2.
	I705H1110063-01		
	s the operation OK?		

1A-80 Engine General Information and Diagnosis:



Active Control Inspection

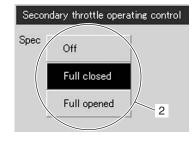
- 1) Set up the SDS tool. (Refer to the SDS operation manual for further details.)
- 2) Turn the ignition switch ON.
- 3) Click "Secondary throttle operating control" (1).



4) Click each button (2).

At this time, if an operation sound is heard from the STVA, the function is normal.

Item	Value	Unit	
Engine speed	0	rpm	
Throttle position	ZTO	0	_
Secondary throttle full opened	Except full opn		_
Secondary throttle full closed	Full closed		_
Secondary throttle actuator position sensor	0.8	%	_
Manifold absolute pressure 1	101.6	kPa	_



 $\langle = \rangle$

Ì	Item	Value	Unit		ŝ
	Engine speed	0	rpm		s
	Throttle position	270	•		
	Secondary throttle full opened	Full opened		$\langle = \rangle$	
	Secondary throttle full closed	Except full cls			
	Secondary throttle actuator position sensor	98.4	ж		
	Manifold absolute pressure 1	101.6	kPa		



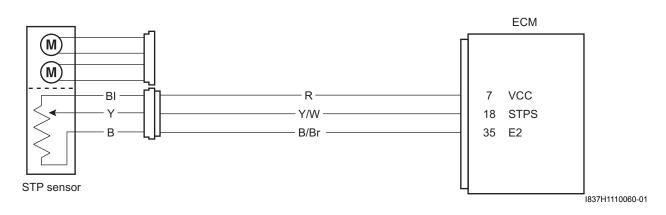
I823H1110201-02

DTC "C29" (P1654-H/L): Secondary Throttle Position Sensor (STPS) Circuit Malfunction

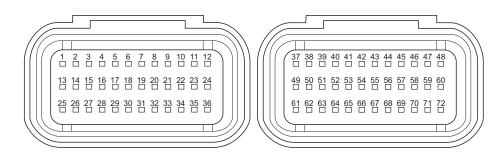
Detected Condition and Possible Cause

	Detected Condition		Possible Cause		
		Output voltage is not within the following	• S	STP sensor maladjusted.	
		range.	• S	STP sensor circuit open or short.	
C29		Difference between actual throttle opening and opening calculated by ECM is larger	• S	STP sensor malfunction.	
		than specified value.	• E	CM malfunction.	
		$0.15 \text{ V} \leq \text{Sensor voltage} < 4.85 \text{ V}$			
	Н	Sensor voltage is higher than specified	• S	STP sensor circuit shorted to VCC or ground circuit	
P1654		value.	0	pen.	
F 1034	1	Sensor voltage is lower than specified	• S	STP sensor circuit open or shorted to ground or VCC	
	L	value.	С	ircuit open.	

Wiring Diagram



ECM coupler (Harness side)



I837H1110007-02

B838H11104020

Troubleshooting

When using the multi-circuit tester, do not strongly touch the terminal of the ECM coupler with a needle pointed tester probe to prevent terminal damage.

NOTE

Step		Action	Yes	No
1	1)	Turn the ignition switch OFF.	Go to Step 3.	 Loose or poor
	2)	Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".		contacts on the ECM coupler.
	3)	Check the STP sensor coupler (1) for loose or poor contacts. If OK, then measure the STP sensor input voltage.		 Open or short circuit in the R wire or B/Br wire.
		B37H1110061-01		
	4)	Disconnect the STP sensor coupler.		
	5)	Turn the ignition switch ON.		
	6)	Measure the input voltage between the R wire and ground. Also, measure the voltage between the R wire and B/Br wire.		
		Special tool r (A): 09900–25008 (Multi-circuit tester set)		
		<u>Tester knob indication</u> Voltage ()		
		<u>STP sensor input voltage</u> 4.5 – 5.5 V ((+) terminal: R – (–) terminal: Ground, (+) terminal: R – (–) terminal: B/Br)		
		I823H1110062-02		
	ls t	he voltage OK?		

C29 (Use of mode select switch)

P1654-H (Use of SDS)

Step	İ	Action	Yes	No
1	1)	Turn the ignition switch OFF.	Go to Step 3.	Y/W wire shorted to
	2)	Lift and support the fuel tank. Refer to "Fuel Tank		VCC, or B/Br wire open.
		Removal and Installation in Section 1G (Page 1G-9)".		
	3)	Check the STP sensor coupler (1) for loose or poor contacts.		
		If OK, then check the STP sensor lead wire continuity.		
		Image: State of the strp sensor coupler. Check the continuity between the Y/W wire and R wire.		
		If the sound is not heard from the tester, the circuit condition is OK.		
		Special tool ୮୦୦୦ (A): 09900–25008 (Multi-circuit tester set)		
		Tester knob indication Continuity (•)))		
		1823H1110064-03		

Step		Action	Yes	No
1	6)	Disconnect the ECM coupler. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)".	Go to Step 3.	Y/W wire shorted to VCC, or B/Br wire open.
	7)	Check the continuity between the Y/W wire and terminal "18". Also, check the continuity between the B/Br wire and terminal "35".		
		Special tool (A): 09900–25008 (Multi-circuit tester set) (B): 09900–25009 (Needle pointed probe set)		
		Tester knob indication Continuity test (•))))		
		ECM couplers (Harness side)		
		(Black) (Gray)		
		I837H1110063-01		
	ls t	the continuity OK?		

P1654-L (Use of SDS)

Step	1	Action	Yes	No
1	1)	Turn the ignition switch OFF.	Go to Step 2.	R or Y/W wire open, or
	2)	Lift and support the fuel tank. Refer to "Fuel Tank		Y/W wire shorted to
		Removal and Installation in Section 1G (Page 1G-9)".		ground.
	3)	Check the STP sensor coupler (1) for loose or poor		
		contacts.		
		If OK, then check the STP sensor lead wire continuity.		
		Image: Non-State State St		
	4)	Disconnect the STP sensor coupler.		
	5)	Check the continuity between the Y/W wire and ground. Also, check the continuity between the Y/W wire and B/ Br wire. If the sound is not heard from the tester, the circuit condition is OK.		
		Special tool roon (A): 09900–25008 (Multi-circuit tester set)		
		Tester knob indication Continuity test (•)))		

Step	Action	Yes	No
1	 Disconnect the ECM coupler. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)". 	Go to Step 2.	R or Y/W wire open, or Y/W wire shorted to
	 Check the continuity between the Y/W wire and terminal "18". Also, check the continuity between the R wire and terminal "7". 		ground.
	Special tool (A): 09900–25008 (Multi-circuit tester set) (B): 09900–25009 (Needle pointed probe set)		
	<u>Tester knob indication</u> Continuity test(•)))		
	ECM couplers (Harness side)		
	(Black) (Gray) (B37H1110065-01		
	Is the continuity OK?		
2	1) Connect the ECM coupler.	Go to Step 3.	Open or short circuit in the R or B/Br wire.
	 Turn the ignition switch ON. Measure the input voltage between the R wire and ground. Also, measure the input voltage between the R wire and B/Br wire. 		
	Special tool (A): 09900–25008 (Multi-circuit tester set)		
	<u>Tester knob indication</u> Voltage ()		
	STP sensor input voltage		
	4.5 – 5.5 V ((+) terminal: R – (–) terminal: Ground, (+) terminal: R – (–) terminal: B/Br)		
	1823H1110069-05		
L	Is the voltage OK?		l

1A-88 Engine General Information and Diagnosis:

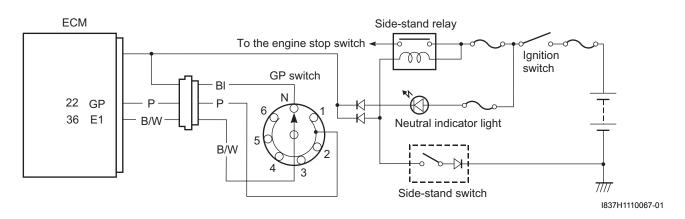
 3 1) Turn the ignition switch OFF. 2) Connect the ECM coupler and STP sensor coupler. 3) Disconnect the STVA lead wire coupler. Refer to "DTC" "28" (P1655): Secondary Throttle Valve Actuator (STVA) Madfunction (Page 1A-78)". 4) Insert the needle point probes to the lead wire coupler. 6) Measure the STP sensor output voltage at the coupler (between the Y wire (+) and B wire (-)) by turning the secondary throttle valve (close and open) with your finger. 5) Special tool (migit (A): 09900-25008 (Multi-circuit tester set) (migit (B): 09900-25008 (Multi-circuit tester set) (migit (B): 09900-25008 (Multi-circuit tester set) (migit (B): 09900-25008 (Multi-circuit tester set) (migit (C): 09900-25008 (Multi-circuit tester set) (migit (B): 09900-25008 (Multi-circuit tester set) (migit (C): 0000-25008 (Multi-circuit tester set) (C): 0000-	Step		Action	Т	Yes	No
 3) Disconnect the STVA lead wire coupler. Refer to "DTC" (28' (P1655): Secondary Throttle Valve Actuator (STVA) Malfunction (Page 1A-78)". 4) Insert the needle point probes to the lead wire coupler. 5) Turn the ignition switch ON. 6) Measure the STP sensor output voltage at the coupler (between the Y wire (-) and B wire (-)) by turning the secondary throttle valve (close and open) with your finger. Special tool (STVA) (add wire (-)) by turning the secondary throttle valve (close and open) with your finger. Special tool (STP sensor output voltage) STP sensor output voltage Tester knob indication Voltage (=::) STP sensor output voltage Secondary throttle valve is closed: Approx. 0.6 V Secondary throttle valve is clos		1)		•		
 b) Disconnect the STVA lead wire coupler. "18" or "35" connection. "19" or "35" connection. "19" or "35" connection. "19" or "35" connection. "19" or "35" c		2)	Connect the ECM coupler and STP sensor coupler.		•	
 4) Insert the needle point probes to the lead wire coupler. 5) Turn the ignition switch ON. 6) Measure the STP sensor output voltage at the coupler figer. Special tool Special tool Special tool Special tool Special tool Special tool Special tool Special tool Special tool Special tool Special tool Special tool Special tool Special tool Special tool Special tool Special tool Special tool Special tool Special tool Special tool Special tool Special tool Special tool Special tool STP sensor output voltage Secondary throttle valve is closed: Approx. 0.6 V Secondary throttle valve is closed: Approx. 3.9 V ((+) terminal: Y - (-) terminal: B) EXPENDENCE		3)	"C28" (P1655): Secondary Throttle Valve Actuator		"18" or "35" connection.	one. Refer to "STP Sensor Removal and
 5) Turn the ignition switch ON. 6) Measure the STP sensor output voltage at the coupler (between the Y wire (+) and B wire (-)) by turning the secondary throttle valve (close and open) with your finger. Special tool Image (A): 09900-25008 (Multi-circuit tester set) (A): 09900-25008 (Nedle pointed probe set). Tester knob indication Voltage () STP sensor output voltage Secondary throttle valve is opened: Approx. 0.6 V Secondary throttle valve is opened: Approx. 3.9 V ((+) terminal: Y - (-) terminal: B) Image Secondary throttle valve is opened: Approx. 3.9 V ((+) terminal: Y - (-) terminal: B) Image Secondary throttle valve is opened: Approx. 3.9 V ((+) terminal: Y - (-) terminal: B) Image Secondary throttle valve is opened: Approx. 3.9 V ((+) terminal: Y - (-) terminal: B) Image Secondary throttle valve is opened: Approx. 3.9 V ((+) terminal: Y - (-) terminal: B) Image Secondary throttie valve is opened: Approx. 3.9 V ((+) terminal: Y - (-) terminal: B) Image Secondary throttie valve is opened: Approx. 3.9 V ((+) terminal: Y - (-) terminal: B) Image Secondary throttie valve is opened: Approx. 3.9 V ((+) terminal: Y - (-) terminal: B) Image Secondary throttie valve is opened: Approx. 3.9 V ((+) terminal: Y - (-) terminal: B) Image Secondary throttie valve is opened: Approx. 3.9 V ((+) terminal: Y - (-) terminal: B) Image Secondary throttie valve is opened: Approx. 3.9 V ((-) terminal: Y - (-) terminal: B) Image Secondary throttie valve is opened: Approx. 3.9 V ((-) terminal: B) Image Secondary throttie valve is opened: Approx Secon		4)	Insert the needle point probes to the lead wire coupler.	•		
 (between the Y wire (+) and B wire (-) by turning the secondary throttle valve (close and open) with your finger. Special tool Special tool (b) 09900-25008 (Multi-circuit tester set) (c) 09900-25009 (Needle pointed probe set) Tester knob indication Voltage () STP sensor output voltage Secondary throttle valve is closed: Approx. 0.6 V Secondary throttle valve is copened: Approx. 3.9 V ((+) terminal: Y - (-) terminal: B) Experimentation Figure 1 (-) terminal: B) Figure 1 (-) terminal: B) Figure 1 (-) terminal: B) Figure 1 (-) terminal (-) termin		5)	Turn the ignition switch ON.			
Го5H1110071-01			Measure the STP sensor output voltage at the coupler (between the Y wire (+) and B wire (-)) by turning the secondary throttle valve (close and open) with your finger. Special tool (A): 09900-25008 (Multi-circuit tester set) (C) (B): 09900-25009 (Needle pointed probe set) <u>Tester knob indication</u> Voltage () <u>STP sensor output voltage</u> Secondary throttle valve is closed: Approx. 0.6 V Secondary throttle valve is opened: Approx. 3.9 V ((+) terminal: Y - (-) terminal: B) <u>Voltage (</u>)	•	faulty ECM. Recheck each terminal and wire harness for open circuit and poor connection. Replace the ECM with a known good one, and inspect it again. Refer to "ECM Removal and Installation in Section	
Is the voltage OK2						
		ls t	he voltage OK?			

DTC "C31" (P0705): GP Switch Circuit Malfunction

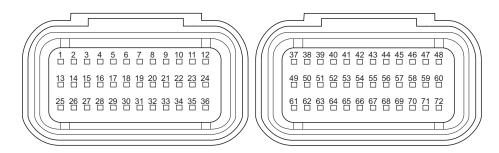
Detected Condition and Possible Cause

Detected Condition	Possible Cause
No Gear Position switch voltage	GP switch circuit open or short.
GP switch voltage is not within the following range.	GP switch malfunction.
GP switch voltage > 0.6 V	ECM malfunction.

Wiring Diagram



ECM coupler (Harness side)



I837H1110007-02

Troubleshooting

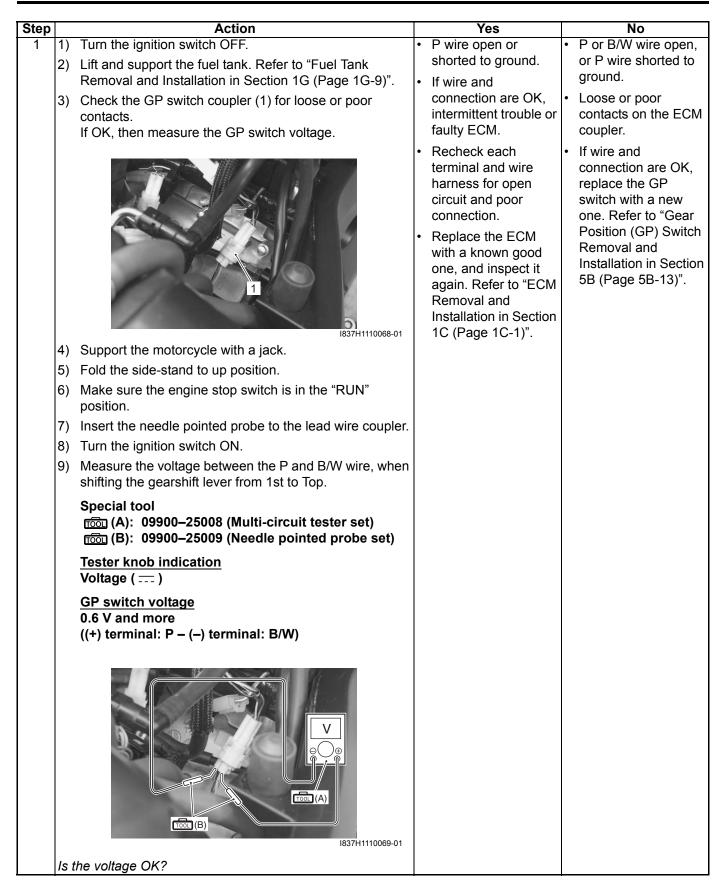
When using the multi-circuit tester, do not strongly touch the terminal of the ECM coupler with a needle pointed tester probe to prevent terminal damage.

NOTE

After repairing the trouble, clear the DTC using SDS tool. Refer to "Use of SDS Diagnosis Reset Procedures (Page 1A-15)".

B838H11104021

1A-90 Engine General Information and Diagnosis:

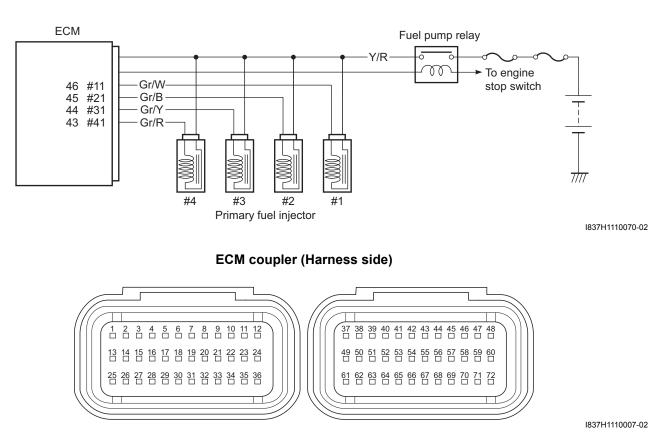


DTC "C32" (P0201), "C33" (P0202), "C34" (P0203) or "C35" (P0204): Primary Fuel Injector Circuit Malfunction

Detected Condition and Possible Cause

Detected Condition	Possible Cause
CKP signal is produced but fuel injector signal is	 Injector circuit open or short.
interrupted by 4 times or more continuity.	Injector malfunction.
	ECM malfunction.

Wiring Diagram



Troubleshooting

When using the multi-circuit tester, do not strongly touch the terminal of the ECM coupler with a needle pointed tester probe to prevent terminal damage.

NOTE

1A-92 Engine General Information and Diagnosis:

Step	1	Action	Yes	No
1	1)	Turn the ignition switch OFF.	Go to Step 2.	Replace the injector
	2)	Lift and support the fuel tank. Refer to "Fuel Tank		with a new one. Refer to
		Removal and Installation in Section 1G (Page 1G-9)".		"Throttle Body
	3)	Check the primary fuel injector coupler (1) for loose or		Disassembly and Assembly in Section 1D
		poor contacts.		(Page 1D-11)".
		If OK, then measure the injector resistance.		(
	4)	Final stateFinal state		
		Special tool for (A): 09900–25008 (Multi-circuit tester set) Tester knob indication		
		Resistance (Ω)		
		Injector resistance 11 – 13 Ω at 20 °C (68 °F) (Terminal – Terminal)		

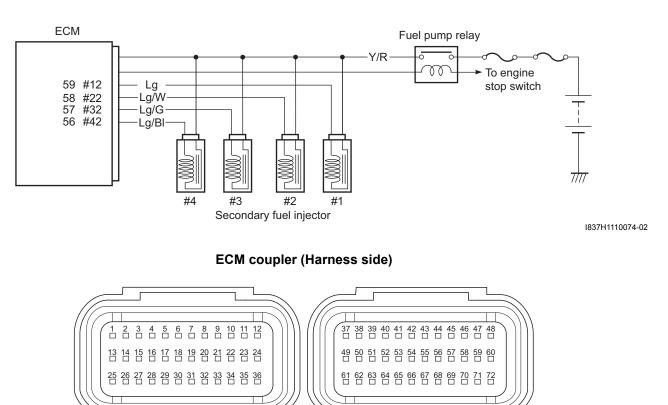
Step	Action	Yes	No
1	 5) If OK, then check the continuity between each terminal and ground. Special tool food (A): 09900–25008 (Multi-circuit tester set) <u>Injector continuity</u> ∞ Ω (Infinity) 	Go to Step 2.	Replace the injector with a new one. Refer to "Throttle Body Disassembly and Assembly in Section 1D (Page 1D-11)".
	Image: Second		
	Are the resistance and continuity OK?		
2	 Turn the ignition switch ON. Measure the injector voltage between the Y/R wire and ground. 	 Gr/W wire open or shorted to ground, or poor "46" connection (#1 cylinder side). 	Open circuit in the Y/R wire.
	NOTE	 Gr/B wire open or 	
	Injector voltage can be detected only for 3 seconds after ignition switch is turned ON.	shorted to ground, or poor "45" connection	
	Special tool from (A): 09900–25008 (Multi-circuit tester set) <u>Tester knob indication</u> Voltage ()	 (#2 cylinder side). Gr/Y wire open or shorted to ground, or poor "44" connection (#3 cylinder side). 	
	Injector voltage Battery voltage ((+) terminal: Y/R – (–) terminal: Ground)	 Gr/R wire open or shorted to ground, or poor "43" connection (#4 cylinder side). 	
		 If wire and connection are OK, intermittent trouble or faulty ECM. Recheck each terminal and wire harness for open circuit and poor 	
	Is the voltage OK?	 connection. Replace the ECM with a known good one, and inspect it again. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)". 	

DTC "C36" (P1764), "C37" (P1765), "C38" (P1766) or "C39" (P1767): Secondary Fuel Injector Circuit Malfunction B838H11104023

Detected Condition and Possible Cause

Detected Condition	Possible Cause
Some failure exists in the fuel injector signal in a high	Injector circuit open or short.
load, high revolution condition.	Injector malfunction.
	ECM malfunction.

Wiring Diagram



I837H1110007-02

Troubleshooting

When using the multi-circuit tester, do not strongly touch the terminal of the ECM coupler with a needle pointed tester probe to prevent terminal damage.

NOTE

Engine General Information and Diagnosis: 1A-95

Step		Action	Yes	No
1	1)	Turn the ignition switch OFF.	Go to Step 2.	Replace the injector
1	2)	Lift and support the fuel tank. Refer to "Fuel Tank		with a new one. Refer to
1		Removal and Installation in Section 1G (Page 1G-9)".		"Throttle Body Disassembly and
1	3)	Check the secondary fuel injector coupler (1) for loose or		Assembly in Section 1D
		poor contacts.		(Page 1D-11)".
		If OK, then measure the injector resistance.		
	4)	Image: State of the state		
		Special tool roon (A): 09900–25008 (Multi-circuit tester set) <u>Tester knob indication</u>		
		Resistance (Ω)		
		Injector resistance 11 – 13 Ω at 20 °C (68 °F) (Terminal – Terminal)		
		Image: Additional system in the system in		

1A-96 Engine General Information and Diagnosis:

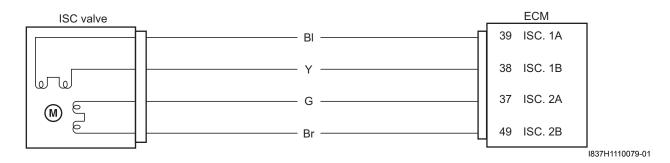
Step		Action	Yes	No
1	5)	If OK, then check the continuity between each terminal	Go to Step 2.	Replace the injector
		and ground. Special tool rooi (A): 09900–25008 (Multi-circuit tester set) Injector continuity		with a new one. Refer to "Throttle Body Disassembly and Assembly in Section 1D (Page 1D-11)".
		∞ Ω (Infinity) w Ω (Infinit		
		the resistance and continuity OK?		Onen eizewit in the V/D
2	1) 2)	Turn the ignition switch ON. Measure the injector voltage between the Y/R wire and ground.	 Lg wire open or shorted to ground, or poor "59" connection (#1 cylinder side). 	Open circuit in the Y/R wire.
		NOTE		
		Injector voltage can be detected only for 3 seconds after ignition switch is turned ON.	 Lg/W wire open or shorted to ground, or poor "58" connection (#2 cylinder side). 	
		Special tool Tool (A): 09900–25008 (Multi-circuit tester set) Tester knob indication Voltage ()	 Lg/G wire open or shorted to ground, or poor "57" connection (#3 cylinder side). 	
		Injector voltage Battery voltage ((+) terminal: Y/R – (–) terminal: Ground)	 Lg/Bl wire open or shorted to ground, or poor "56" connection (#4 cylinder side). 	
			 If wire and connection are OK, intermittent trouble or faulty ECM. Recheck each terminal and wire harness for open circuit and poor connection. 	
	ls ti	IB37H1110078-02	 Replace the ECM with a known good one, and inspect it again. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)". 	

DTC "C40" (P0505 / P0506 / P0507): ISC Valve Circuit Malfunction

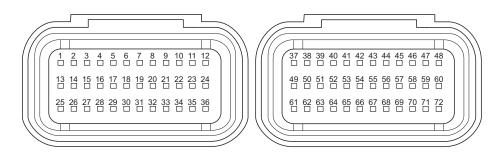
Detected Condition and Possible Cause

	Detected Condition	Possible Cause
C40/P0505	The circuit voltage of motor drive is unusual.	 ISC valve circuit open or shorted to ground.
	Idle speed is lower than the desired idle	Air passage clogged.
C40/P0506	speed.	 ISC valve is fixed.
		 ISC valve preset position is incorrect.
	Idle speed is higher than the desired idle	 Disconnected ISC valve hose.
C40/P0507	speed.	 ISC valve is fixed.
		 ISC valve preset position is incorrect.

Wiring Diagram



ECM coupler (Harness side)



Troubleshooting

• Be careful not to disconnect the ISC valve coupler at least 5 seconds after ignition switch is turned to OFF.

If the ECM coupler is disconnected within 5 seconds after ignition switch is turned to OFF, there is a possibility of an unusual value being written in the ECM and causing an error of ISC valve operation.

• When using the multi-circuit tester, do not strongly touch the terminal of the ECM coupler with a needle pointed tester probe to prevent terminal damage.

NOTE

After repairing the trouble, clear the DTC using SDS tool. Refer to "Use of SDS Diagnosis Reset Procedures (Page 1A-15)".

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I837H1110007-02

1A-98 Engine General Information and Diagnosis:

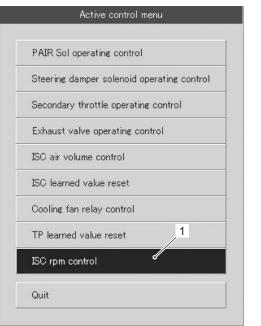
Step	Action	Yes	No
1 1)	Turn the ignition switch OFF.	Go to Step 2.	BI, Y, G or Br wire open.
2)	Remove the air cleaner box. Refer to "Air Cleaner Box Removal and Installation in Section 1D (Page 1D-7)".		
3)	Check the ISC valve coupler (1) for loose or poor		
	contacts.		
	If OK, then check the ISC valve lead wire continuity.		
	Bin contract to the total of		
4)	Disconnect the ISC valve coupler and ECM coupler. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)".		
5)	Check the continuity between terminal "A" and terminal "38", terminal "B" and terminal "37", terminal "C" and terminal "39", terminal "D" and terminal "49".		
	Special tool (A): 09900–25008 (Multi-circuit tester set) (B): 09900–25009 (Needle pointed probe set)		
	Tester knob indication Continuity test (•))))		
	ECM couplers (Harness side)		
	"A" "D" "B" IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII		
ls	the continuity OK?		

Step	Action	Yes	No
2	1) Check the continuity between each ISC valve terminal	If wire is OK,	Replace the ISC valve
	and ground.	intermittent trouble or faulty ECM.	with a new one. Refer to "Throttle Body Removal
	Special tool		and Installation in
	(A): 09900–25008 (Multi-circuit tester set)		Section 1D (Page 1D-
	<u>Tester knob indication</u> Resistance (Ω)		10)".
	ISC valve continuity $\infty \Omega$ (Infinity)		
	(Terminal – Ground)		
	B37H1110139-01		
	 If OK, then measure the resistance (between the BI wire terminal "A" and Y wire terminal "B") and (between the G wire terminal "C" and Br wire terminal "D"). 		
	<u>ISC valve resistance</u> Approx. 80 Ω at 20 °C (68 °F) (Terminal: "A" – Terminal: "B", Terminal: "C" – Terminal: "D")		
	B37H11014001		
	Is the resistance OK?		

ACTIVE CONTROL INSPECTION (ISC RPM CONTROL)

Check 1

- 1) Set up the SDS tool. (Refer to the SDS operation manual for further details.)
- 2) Check that the engine is running.
- 3) Click the "Active control".
- 4) Click the "ISC rpm control" (1).



1837H1110081-02

- 5) Check that the "Spec" (2) is idle speed 1 200 \pm 100 rpm.
- 6) Check that the "Desired idle speed" (3) is within the specified idle rpm.

ISC rpm contro	
Spec	1200 📩 rpm
	2
	I838H1110004-01

Item	Value	Unit
Vehicle speed	2 0.0	km/h
Engine speed	3 1210	rpm
Desired idle speed	1205	rpm
ISC valve position	73	step

I838H1110005-01

Check 2

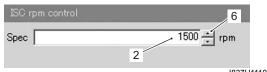
- 1) Click the button (4) and decrease the "Spec" (2) to 1 100 rpm slowly.
- Check that the "Desired idle speed" (3) is nearly equal to the "Spec" (2). At the same time, check that the number of steps (5) in the ISC valve position decreases.
- Click the button (6) and increase the "Spec" (2) slowly.
- 4) Check that the "Desired idle speed" (3) is nearly equal to the "Spec" (2). Also, check that the number of steps (5) in the ISC valve position increases.

ISC rpm control		6
Spec	/ 110	0 🕂 rpm
	2	4
		I837H1110082-01

Item	Value	Unit
Cooling fan relay	3 ^{Off}	
Engine speed	1099	rpm
Desired idle speed	1104	rpm
ISC valve position	66	step
Throttle position	5 27.9	•
		I837H1110083-01

Check 3

- 1) Click the button (6) and increase the "Spec" (2) to 1 500 rpm slowly.
- Check that the "Desired idle speed" (3) is nearly equal to the "Spec" (2). Also, check that the number of steps (5) in the ISC valve position increases.



I837H1110084-01

Item	Value	Unit
Cooling fan relay	3 Off	
Engine speed	1506	rpm
Desired idle speed	1506	rpm
ISC valve position	86	step
Throttle position	5 27.9	•
		183711110085

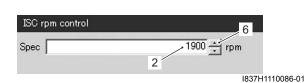
I837H1110085-01

Check 4

- 1) Click the button (6) and increase the "Spec" (2) to 1 900 rpm.
- 2) Check that the "Desired idle speed" (3) is approx. 1 900 rpm.
- 3) Check that the "Engine speed" (7) is close to 1 900 rpm.

NOTE

Be careful not to increase the "Spec" to 2 000 rpm, or the "Engine speed" may reach the upper limit.



Item	Value	Unit
Cooling fan relay	Off	
Engine speed	7 ──→ 1948	rpm
Desired idle speed	/ 1907	rpm
ISC valve position	2 114	step
Throttle position	27.9	•
		l837H1110087-01

If the ISC valve does not function properly, inspect the ISC valve or replace the ISC valve. Refer to "DTC "C40" (P0505 / P0506 / P0507): ISC Valve Circuit Malfunction (Page 1A-97)" or "Throttle Body Disassembly and Assembly in Section 1D (Page 1D-11)".

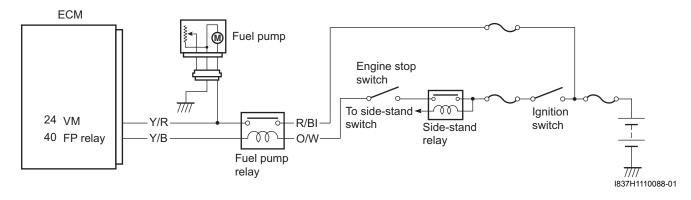
DTC "C41" (P0230-H/L): FP Relay Circuit Malfunction

Detected Condition and Possible Cause

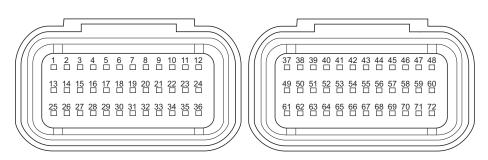
B838H11104025

	Detected Condition		Possible Cause		
C41		No voltage is applied to fuel pump.	 Fuel pump relay circuit open or short. 		
041			 Fuel pump relay malfunction. 		
		Voltage is applied to fuel pump although	 Fuel pump relay switch circuit is shorted to power 		
	Н	fuel pump relay is turned OFF.	source.		
P0230			 Faulty pump relay (switch side). 		
		No voltage is applied to fuel pump	 Fuel pump relay coil circuit open or short. 		
	L	although fuel pump relay is turned ON.	 Faulty pump relay (coil side). 		

Wiring Diagram



ECM coupler (Harness side)



Troubleshooting

When using the multi-circuit tester, do not strongly touch the terminal of the ECM coupler with a needle pointed tester probe to prevent terminal damage.

NOTE

After repairing the trouble, clear the DTC using SDS tool. Refer to "Use of SDS Diagnosis Reset Procedures (Page 1A-15)".

C41 (Use of mode select switch)

Step		Action		Yes	No
Step 1	1) 2) 3)	Action Turn the ignition switch OFF. Remove the front seat. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)". Check the FP relay coupler (1) for loose or poor contacts. If OK, then check the FP relay. Refer to "Fuel Pump Relay Inspection in Section 1G (Page 1G-7)".	•	Yes ECM power input signal malfunction. Refer to "DTC "C41" (P2505): ECM Power Input Signal Malfunction (Page 1A-104)". Y/B or O/W wire open	No Replace the FP relay with a new one.
	Ist	the FP relay OK?	•	or short or poor "40" connection. Y/R or R/BI wire open, shorted or poor "24" connection. If wire and connection are OK, intermittent trouble or faulty ECM. Recheck each terminal and wire harness for open circuit and poor connection. Replace the ECM with a known good one, and inspect it	
				again. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)".	

P0230-H (Use of SDS)

Step		Action		Yes	No
1	1)	Turn the ignition switch OFF.	•	Y/B wire shorted to	Replace the FP relay
	2)			power source.	with a new one.
		and Installation in Section 9D (Page 9D-11)".	•	Y/B wire shorted to	
	3)			ground.	
		contacts. If OK, then check the FP relay. Refer to "Fuel Pump	•	If wire and	
		Relay Inspection in Section 1G (Page 1G-7)".		connection are OK, intermittent trouble or	
				faulty ECM.	
			•	Recheck each terminal and wire harness for open circuit and poor connection.	
		1837H111009-01	•	Replace the ECM with a known good one, and inspect it again. Refer to "ECM Removal and	
	ls t	the FP relay OK?		Installation in Section 1C (Page 1C-1)".	

P0230-L (Use of SDS)

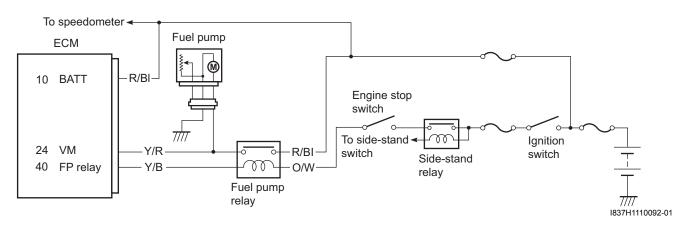
Step		Action		Yes	No
1	1) 2)	Turn the ignition switch OFF. Remove the front seat. Refer to "Exterior Parts Removal	•	Y/B wire open or poor "40" connection.	Replace the FP relay with a new one.
	ĺ	and Installation in Section 9D (Page 9D-11)".	•	O/W wire open or	
	3)	Check the FP relay coupler (1) for loose or poor contacts. If OK, then check the FP relay. Refer to "Fuel Pump Relay Inspection in Section 1G (Page 1G-7)".	•	shorted to ground. R/BI or Y/R wire open or shorted to ground, or poor "24" connection.	
			•	If wire and connection are OK, intermittent trouble of faulty ECM.	
			•	Recheck each terminal and wire harness for open circuit and poor connection.	
	ls t	I837H1110091-01	•	Replace the ECM with a known good one, and inspect it again. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)".	

DTC "C41" (P2505): ECM Power Input Signal Malfunction

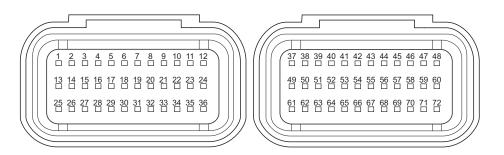
Detected Condition and Possible Cause

	Detected Condition	Possible Cause
C41/P2505	No voltage is applied to the ECM.	 Lead wire/coupler connection of ECM terminal to fuel fuse. Fuel fuse.

Wiring Diagram



ECM coupler (Harness side)



I837H1110007-02

Troubleshooting

When using the multi-circuit tester, do not strongly touch the terminal of the ECM coupler with a needle pointed tester probe to prevent terminal damage.

NOTE

After repairing the trouble, clear the DTC using SDS tool. Refer to "Use of SDS Diagnosis Reset Procedures (Page 1A-15)".

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 1 Turn the ignition switch OFF. 2 Remove the front seat. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)". 3) Check the ECM coupler for loose or poor contacts. If OK, then measure the ECM input voltage. With a hown good one, and inspect it again. Refer to "ECM removal and Installation in Section 1C (Page 1C-1)". 4) Disconnect the ECM coupler. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)". 5) Insert the needle pointed probe to ECM coupler. 6) Measure the voltage between terminal "10" and ground. Special tool Special tool Tester knob indication Voltage (===) ECM input voltage Battery voltage Fuel pump relay circuit malfunction. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)". 6) Measure the voltage between terminal "10" and ground. Special tool ECM coupler. 6) Measure the voltage between terminal "10" and ground. Special tool ECM (and poor connection. Replace the ECM Removal and Installation in Section 1C (Page 1C-1)". 70 Insert voltage (===) 10 ECM input voltage Battery voltage 11 Disconnect in grant voltage (===) 12 CM input voltage (===) 13 CM input voltage (===) 14 CM input voltage (===) 15 CM input voltage (==) 16 CM input voltage (==) 17 CM input voltage (==) 17 CM input voltage (==) 17 CM input voltage (==) 18 CM input voltage (==) 10 CM input voltage (Step	Action	Yes	No
 2) Tending sear. Refer to "D C age 9D-11)". 3) Check the ECM coupler for loose or poor contacts. If OK, then measure the ECM input voltage. Wefer to "DTC "C41" (P0230-H/L): FP Relay Circuit Malfunction (Page 1A-101)". R/BI wire open or short or poor "10" connection. Power source of speedometer shorted to the grand or open. House the roll of the complex of the grand or open. J Disconnect the ECM coupler. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)". Insert the needle pointed probe to ECM coupler. Measure the voltage between terminal "10" and ground. Special tool mice (A): 09900-25008 (Multi-circuit tester set) mice (A): 09900-25008 (Multi-circuit tester set) mice (A): 09900-25008 (Multi-circuit tester set) mice (B): 09900-25008 (Multi-circuit tester set) mice				Open or short circuit in
 3) Check the ECM coupler for loose or poor contacts. If OK then measure the ECM input voltage. (P0230-H/L): FP Relay Circuit Malfunction (Page 1A-101)". R/B wire open or short or poor "10" connection. Power source of speedometer shorted to the grand or open. If wire and connection are OK, intermittent trouble or faulty ECM. Boster the needle pointed probe to ECM coupler. Measure the voltage between terminal "10" and ground. Special tool ESE (Molti-circuit tester set) (Molti-circuit tester set	2)	Remove the front seat. Refer to "Exterior Parts Removal	circuit malfunction.	the R/BI wire.
ECM couplers (Harness side)	1 1) 2) 3) 4) 5)	Turn the ignition switch OFF. Remove the front seat. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)". Check the ECM coupler for loose or poor contacts. If OK, then measure the ECM input voltage. Image: the externation of the externatin the externation of the externation of the externati	 Fuel pump relay circuit malfunction. Refer to "DTC "C41" (P0230-H/L): FP Relay Circuit Malfunction (Page 1A-101)". R/BI wire open or short or poor "10" connection. Power source of speedometer shorted to the grand or open. If wire and connection are OK, intermittent trouble or faulty ECM. Recheck each terminal and wire harness for open circuit and poor connection. Replace the ECM with a known good one, and inspect it again. Refer to "ECM Removal and Installation in Section 	Open or short circuit in

DTC "C42" (P1650): IG Switch Circuit Malfunction

Detected Condition and Possible Cause

Detected Condition and Possible Cause

Detected Condition	Possible Cause
Ignition switch signal is not input to the ECM.	 Ignition system circuit open or short.
	ECM malfunction.
When the ID agreement is not verified.	 Immobilizer system malfunction.
ECM does not receive communication signal from the	(For E-02, 19, 24)
immobilizer antenna.	
(For E-02, 19, 24)	

Troubleshooting

NOTE

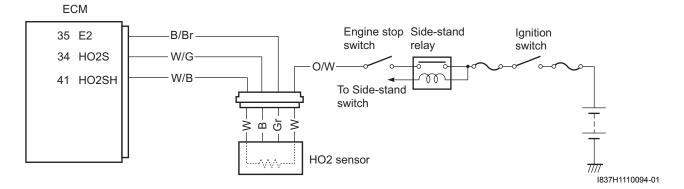
- Refer to "Ignition Switch Inspection in Section 9C (Page 9C-7)" for details.
- After repairing the trouble, clear the DTC using SDS tool. Refer to "Use of SDS Diagnosis Reset Procedures (Page 1A-15)".

DTC "C44" (P0130/P0135): HO2 Sensor (HO2S) Circuit Malfunction

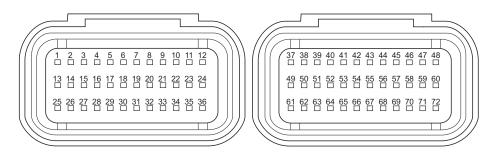
B838H11104028

Detected Condition		Possible Cause	
C44/P0130	HO2 sensor output voltage is not input to ECM during engine operation and running condition. Sensor voltage > 1.0 V		HO2 sensor circuit is open or shorted to the power source.
C44/P0135	The heater can not operate so that heater operation voltage is not supplied to the oxygen heater circuit.		Heated circuit is open or shorted to ground. Battery voltage is not supply to the HO2 sensor.

Wiring Diagram



ECM coupler (Harness side)



I837H1110007-02

B838H11104027

Troubleshooting (When Indicating C44/P0130:)

\triangle CAUTION

When using the multi-circuit tester, do not strongly touch the terminal of the ECM coupler with a needle pointed tester probe to prevent terminal damage.

NOTE

Step		Action	Yes	No
1	1)	Turn the ignition switch OFF.	Go to Step 2.	W/G wire shorted to the
	2)	Lift and support the fuel tank. Refer to "Fuel Tank		power source, or W/G
		Removal and Installation in Section 1G (Page 1G-9)".		or B/Br wire open.
	3)	Check the HO2 sensor coupler (1) for loose or poor		
		contacts.		
		If OK, then check the HO2 sensor lead wire continuity.		
	4) 5)	The one, then one of the Ho2 consol rotation we contained. Image: the one of the Ho2 sensor coupler. Disconnect the Ho2 sensor coupler. Check the continuity between the W/G wire and O/W wire. If the sound is not heard from the tester, the circuit condition is OK. Special tool Image: (A): 09900-25008 (Multi-circuit tester set). Tester knob indication Continuity test (•))) Image: (A): 0000 - 0000 (Multi-circuit tester set).		
		I837H1110145-01		

1A-108 Engine General Information and Diagnosis:

Step		Action	Yes	No
1	6)	Disconnect the ECM coupler. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)".	Go to Step 2.	W/G wire shorted to the power source, or W/G
	7)	Check the continuity between the W/G wire and terminal "34". Also, check the continuity between the B/Br wire and terminal "35".		or B/Br wire open.
		Special tool (A): 09900–25008 (Multi-circuit tester set) (B): 09900–25009 (Needle pointed probe set)		
		Tester knob indication Continuity (•))))		
		ECM couplers (Harness side)		
		(Black) (Gray)		
	ls i	the continuity OK?		

 2 1) Connect the ECM coupler and HQ2 sensor coupler. 2) Warm up the engine enough. 3) Insert the needle pointed probes to the lead wire coupler. 4) Measure the HO2 sensor output voltage between the Wr G wire and B/Br wire, in idling condition. Special tool (ED) (A): 09900-25008 (Multi-circuit tester set) (ED) (B): 09900-25008 (Multi-circuit tester set) (ED) (B): 09900-25008 (Multi-circuit tester set) (ED) (B): 09900-25008 (Multi-circuit tester set) (ED) (A): 40 and less ((+) terminal: W/G - (-) terminal: B/Br) Finite A and poor connection are CL (A) V and less ((+) terminal: W/G - (-) terminal: B/Br) Finite A and poor connection is Section it again. Refer to 'ECM with a known good (C) (Page 1C-1)'. Finite A and poor connection is Section (C) (Page 1C-1)'. Finite A and poor (C) (Page 1C-1)'. Finite A and po	Step		Action		Yes	No
 a) Institut the needle pointed probes to the lead wire coupler. b) Masture the HO2 sensor output voltage between the WG wire and B/Br wire, in idling condition. Special tool (more in the indigeneration installation in Section 1C (Page 1C-9)". c) Tester knob indication Voltage at idle speed 0.4 V and less ((+) terminal: B/Br) Total test (+) terminal: WG - (-) terminal: B/Br) c) If OK, then remove the air cleaner box and pinch the PAIR hose (1) with a proper hose clamp. c) Measure the HO2 sensor output voltage at 5 000 r/min. d) Measure the HO2 sensor output voltage at 5 000 r/min. d) Measure the HO2 sensor output voltage at 5 000 r/min. d) Measure the HO2 sensor output voltage at 5 000 r/min. d) Measure the HO2 sensor output voltage at 5 000 r/min. d) Measure the HO2 sensor output voltage at 5 000 r/min. d) Measure the HO2 sensor output voltage at 5 000 r/min. d) Measure the HO2 sensor output voltage at 5 000 r/min. d) Measure the HO2 sensor output voltage at 5 000 r/min. d) Measure the HO2 sensor output voltage at 5 000 r/min. d) Measure the HO2 sensor output voltage at 5 000 r/min. d) Measure the HO2 sensor output voltage at 5 000 r/min. d) Measure the HO2 sensor output voltage at 5 000 r/min. d) Measure the HO2 sensor output voltage at 5 000 r/min. d) Measure the HO2 sensor output voltage at 5 000 r/min. d) Measure the HO2 sensor output voltage at 5 000 r/min. d) Measure the HO2 sensor output voltage at 5 000 r/min. d) Measure the HO2 sensor output voltage at 5 000 r/min. d) Measure the HO2 sensor output voltage at 5 000 r/min. d) Measure the HO2 sensor output voltage at 5 000 r/min. d) Measure the HO2 sensor output voltage at 5 000 r/min. 	2			•		•
 insert the needle pointed probes to the lead wire coupler. Gwire and B/Br wire, in idling condition. Special tool model (A): 09900-25009 (Multi-circuit tester set) model (B): 09900-25009 (Needle pointed probe set) Tester knob indication Voltage (:::) HO2 sensor output voltage at idle speed 0.4 V and less ((+) terminal: W/G - (-) terminal: B/Br) (*) If OK, then remove the air cleaner box and pinch the PAIR hose (1) with a proper hose clamp. (*) If OK, then remove the air cleaner box and pinch the PAIR hose (1) with a proper hose clamp. (*) Measure the HO2 sensor output voltage at 5000 r/min. HO2 sensor output voltage to 5000 r/mi		2)	Warm up the engine enough.			
 4) Measure the HO2 sensor output voltage between the W/ G wire and B/Br wire, in idling condition. Special tool mm (B): 09900–25009 (Nueti-circuit tester set) mm (B): 09900–25009 (Nuedle pointed probe set) Tester knob indication Voltage (==) HO2 sensor output voltage at idle speed O 4 V and less ((+) terminal: W/G – (-) terminal: B/Br) 5) If OK, then remove the air cleaner box and pinch the PAIR hose (1) with a proper hose clamp. 6) Measure the HO2 sensor output voltage at 5 000 r/min. HO2 sensor output voltage at 5 000 r/min O 4 V and less (+) terminal: B/Br) 6) Measure the HO2 sensor output voltage at 5 000 r/min HO2 sensor output voltage at 5 000 r/min O 5 V and more ((+) terminal: W/G – (-) terminal: B/Br) 		3)	Insert the needle pointed probes to the lead wire coupler.			
Special tool mmm (A): 0990-25008 (Multi-circuit tester set) mmm (A): 0990-25009 (Multi-circuit tester set) connection are OK, intermittent trouble or faulty ECM. Tester knob indication Yoltage (==) HO2 sensor output voltage at idle speed AV and less (+) terminal: W/G - (-) terminal: B/Br) Replace the ECM with a known good one, and inspection it again. Refer to "ECM Removal and Installation is Section 1t (-); S) If OK, then remove the air cleaner box and pinch the PAIR hose (1) with a proper hose clamp. Estimitoted at the holding the engine speed at 5 000 r/min. O: Measure the HO2 sensor output voltage while holding the engine speed at 5 000 r/min. Estimitoted at 5 000 r/min holding the engine speed at 5 000 r/min holding the engine speed at 5 000 r/min. HO2 sensor output voltage at 5 000 r/min ((+) terminal: W/G - (-) terminal: E/Br) Estimitoted at the holding the engine speed at 5 000 r/min holding the engine speed at 5 00		4)			-	
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 failty ECM. faulty ECM. Recheck each terminal and wire harness for open circuit and poor connection. Replace the ECM with a known good on e, and inspection it again. Refer to "ECM Removal and Inspection it ag			•			
 Recheck each terminal and wire drops for open circuit and poor connection. Replace the ECM with a known good one, and inspection it again. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)". If OK, then remove the air cleaner box and pinch the PAIR hose (1) with a proper hose clamp. If OK, then remove the air cleaner box and pinch the PAIR hose (1) with a proper hose clamp. If Measure the HO2 sensor output voltage at 5 000 r/min. Measure the HO2 sensor output voltage at 5 000 r/min. HO2 sensor output voltage at 5 000 r/min. HO2 sensor output voltage at 5 000 r/min. HO2 sensor output voltage at 5 000 r/min. Kerneration at the more (r) terminal: B/Br) 						
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HO2 sensor output voltage at idle speed 0.4 V and less ((+) terminal: W/G - (-) terminal: B/Br) harness for open circuit and poor connection. Image: Constraint of the second ((+) terminal: W/G - (-) terminal: B/Br) Image: Constraint of the second one, and inspection it again. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)". Image: Constraint of the second particle of the second part of the second part of the second the engine speed at 5 000 r/min. Image: Constraint of the second part of the second part of the second part of the engine speed at 5 000 r/min. HO2 sensor output voltage at 5 000 r/min. HO2 sensor output voltage at 5 000 r/min. HO2 sensor output voltage at 5 000 r/min. HO2 sensor output voltage at 5 000 r/min.						
 O.4 V and less ((+) terminal: W/G – (-) terminal: B/Br) Replace the ECM with a known good one, and inspection it again. Refer to "ECM Removal and Installation in Section 10 (Page 1C-1)". FOK, then remove the air cleaner box and pinch the PAIR hose (1) with a proper hose clamp. If OK, then remove the air cleaner box and pinch the PAIR hose (1) with a proper hose clamp. Measure the HO2 sensor output voltage while holding the engine speed at 5 000 r/min. HO2 sensor output voltage at 5 000 r/min 0.6 V and more ((+) terminal: W/G – (-) terminal: B/Br) 						
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again. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)".						
Installation in Section 1C (Page 1C-1)".					again. Refer to "ECM	
1C (Page 1C-1)".						
 (5) If OK, then remove the air cleaner box and pinch the PAIR hose (1) with a proper hose clamp. (5) If OK, then remove the air cleaner box and pinch the PAIR hose (1) with a proper hose clamp. (6) Measure the HO2 sensor output voltage while holding the engine speed at 5 000 r/min. HO2 sensor output voltage at 5 000 r/min 0.6 V and more ((+) terminal: B/Br) 						
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 (1) If OK, then remove the air cleaner box and pinch the PAIR hose (1) with a proper hose clamp. (2) If OK, then remove the air cleaner box and pinch the PAIR hose (1) with a proper hose clamp. (3) If OK, then remove the air cleaner box and pinch the PAIR hose (1) with a proper hose clamp. (4) If OK, then remove the air cleaner box and pinch the PAIR hose (1) with a proper hose clamp. (5) If OK, then remove the air cleaner box and pinch the PAIR hose (1) with a proper hose clamp. (6) Measure the HO2 sensor output voltage while holding the engine speed at 5 000 r/min. (7) HO2 sensor output voltage at 5 000 r/min 0.6 V and more ((+) terminal: B/Br). 						
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 6) Measure the HO2 sensor output voltage while holding the engine speed at 5 000 r/min. <u>HO2 sensor output voltage at 5 000 r/min</u> 0.6 V and more ((+) terminal: W/G – (–) terminal: B/Br) 						
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 6) Measure the HO2 sensor output voltage while holding the engine speed at 5 000 r/min. <u>HO2 sensor output voltage at 5 000 r/min</u> 0.6 V and more ((+) terminal: W/G – (–) terminal: B/Br) 						
 6) Measure the HO2 sensor output voltage while holding the engine speed at 5 000 r/min. <u>HO2 sensor output voltage at 5 000 r/min</u> 0.6 V and more ((+) terminal: W/G – (–) terminal: B/Br) 						
 6) Measure the HO2 sensor output voltage while holding the engine speed at 5 000 r/min. <u>HO2 sensor output voltage at 5 000 r/min</u> 0.6 V and more ((+) terminal: W/G – (–) terminal: B/Br) 						
 6) Measure the HO2 sensor output voltage while holding the engine speed at 5 000 r/min. <u>HO2 sensor output voltage at 5 000 r/min</u> 0.6 V and more ((+) terminal: W/G – (–) terminal: B/Br) 						
 6) Measure the HO2 sensor output voltage while holding the engine speed at 5 000 r/min. <u>HO2 sensor output voltage at 5 000 r/min</u> 0.6 V and more ((+) terminal: W/G – (–) terminal: B/Br) 						
 6) Measure the HO2 sensor output voltage while holding the engine speed at 5 000 r/min. <u>HO2 sensor output voltage at 5 000 r/min</u> 0.6 V and more ((+) terminal: W/G – (–) terminal: B/Br) 						
 6) Measure the HO2 sensor output voltage while holding the engine speed at 5 000 r/min. <u>HO2 sensor output voltage at 5 000 r/min</u> 0.6 V and more ((+) terminal: W/G – (–) terminal: B/Br) 						
the engine speed at 5 000 r/min. <u>HO2 sensor output voltage at 5 000 r/min</u> 0.6 V and more ((+) terminal: W/G – (–) terminal: B/Br)			1837H1110147-01			
HO2 sensor output voltage at 5 000 r/min 0.6 V and more ((+) terminal: W/G – (–) terminal: B/Br)		6)				
0.6 V and more ((+) terminal: W/G – (–) terminal: B/Br)			the engine speed at 5 000 r/min.			
((+) terminal: W/G – (–) terminal: B/Br)			HO2 sensor output voltage at 5 000 r/min			
Is the voltage OK?			((+) terminal: W/G – (–) terminal: B/Br)			
		ls t	he voltage OK?			

Troubleshooting (When Indicating C44/P0135:)

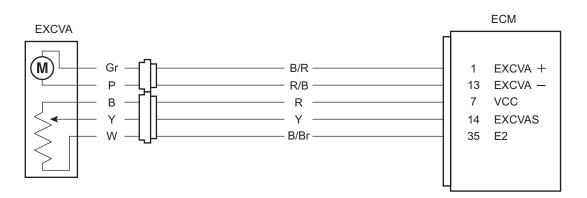
NOTE

Step		Action	Yes	No
<u> 1</u>	1)	Turn the ignition switch OFF.	Go to Step 2.	Replace the HO2
•	ŕ	Lift and support the fuel tank. Refer to "Fuel Tank		sensor with a new one. Refer to "HO2 Sensor
		Removal and Installation in Section 1G (Page 1G-9)".		Removal and
	3)			Installation in Section
		contacts.		1C (Page 1C-9)".
		If OK, then measure the HO2 sensor resistance.		
	4)	Image: Constraint of the sensor affects resistance		
		 value largely. Make sure that the sensor heater is in atmospheric temperature. 		
		Special tool		
		(A): 09900–25008 (Multi-circuit tester set)		
		Tester knob indication		
		Resistance (Ω)		
		HO2 sensor heater resistance		
		6.7 – 9.5 Ω at 23 °C (73 °F) (W – W)		
		(** - **)		
		Image: stateImage: state <th></th> <th></th>		
	ls i	the resistance OK?		

Step	Action	Yes	No
2 1) 2) 3)	·	 O/W or W/B wire open or shorted to ground, or poor "41" connection. Recheck each terminal and wire harness for open circuit and poor connection. If wire and 	 No Open or short circuit in the W/B wire or O/ W wire. Loose or poor contacts on the ECM coupler or HO2 sensor coupler.
	Special tool (A): 09900–25008 (Multi-circuit tester set) (B): 09900–25009 (Needle pointed probe set) <u>Tester knob indication</u> Voltage () <u>Heater voltage</u> Battery voltage ((+) terminal: W/B – (–) terminal: Ground)	 If whe and connection are OK, intermittent trouble or faulty ECM. Replace the ECM with a known good one, and inspect it again. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)". 	
	The sector of th		
ls	the voltage OK?		

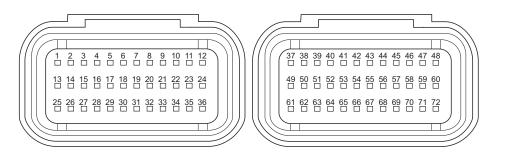
			B838H11104029	
Detected Condition			Possible Cause	
C46		The operation signal does not reach the EXCV actuator. EXCVA position sensor voltage low or high $0.1 V \le Sensor voltage < 4.9 V$ (without the above range) EXCVA can not operate properly.	 EXCVA maladjusted. EXCVA circuit open or short. EXCVA motor malfunction. EXCVA position sensor malfunction. EXCVA position sensor circuit shorted to VCC or ground 	
P1657	Н	Sensor voltage is higher than specified value.	circuit open.EXCVA position sensor circuit open or shorted to ground	
F 1057	L	Sensor voltage is lower than specified value.	or VCC circuit open. EXCVA motor circuit open or short. 	
P1658		The operation signal does not reach the EXCVA motor. EXCVA can not operate properly.	 EXCVA motor malfunction. 	

Wiring Diagram



I837H1110096-02

ECM coupler (Harness side)



I837H1110007-02

Troubleshooting

When using the multi-circuit tester, do not strongly touch the terminal of the ECM coupler with a needle pointed tester probe to prevent terminal damage.

NOTE

Step		Action	Yes	No
1	1)	Turn the ignition switch OFF.	Go to Step 2.	Go to Step 6.
	2)	Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".		
	3)	Check the EXCVA position sensor coupler (1) and EXCVA motor coupler (2) for loose or poor contacts.		
	4) 5)	$F_{R} = 0$		
		Approx. 60% open)		
		Балнинову-он		
	ls t	he operation OK?		

C46 (Use of mode select switch)

P1657-H (Use of SDS)

Step		Action	Yes	No
1	1)	Turn the ignition switch OFF.	Go to Step 4.	Y wire shorted to VCC,
	2)	Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".		or B/Br wire open.
	3)	Check the EXCVA position sensor coupler (1) for loose or poor contacts. If OK, then check the EXCVA position sensor lead wire continuity.		
		B37H1110152-02		
		Disconnect the EXCVA position sensor coupler. Check the continuity between R wire and Y wire. If the sound is not heard from the tester, the circuit condition is OK.		
		Special tool r (A): 09900–25008 (Multi-circuit tester set)		
		Tester knob indication Continuity (•)))		
		I823H1110170-01		

Step		Action	Yes	No
1	6)	Disconnect the ECM coupler.	Go to Step 4.	Y wire shorted to VCC,
	7)	Check the continuity between Y wire and terminal "14".		or B/Br wire open.
	8)	Also, check the continuity between B/Br wire and terminal "35".		
		Special tool র্টিটা: 09900–25008 (Multi-circuit tester set) র্টিটা: 09900–25009 (Needle pointed probe set)		
		Tester knob indication Continuity (•))))		
		EXCVA lead wire continuity Continuity (•)))		
		ECM couplers (Harness side)		
		(Black) (Gray) 1837H1110098-01		
	le f	he continuity OK?		

P1657-L (Use of SDS)

Step		Action	Yes	No
1	1)	Turn the ignition switch OFF.	Go to Step 2 and go to	R or Y wire open, or Y
	2)	Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".	Step 4.	wire shorted to ground.
	3)	Check the EXCVA position sensor coupler (1) for loose		
		or poor contacts.		
		If OK, then check the EXCVA position sensor lead wire continuity.		
		Image: State of the second		
		If the sound is not heard from the tester, the circuit condition is OK.		
		Special tool rool (A): 09900–25008 (Multi-circuit tester set)		
		Tester knob indication Voltage (•)))		
		I823H1110171-02		

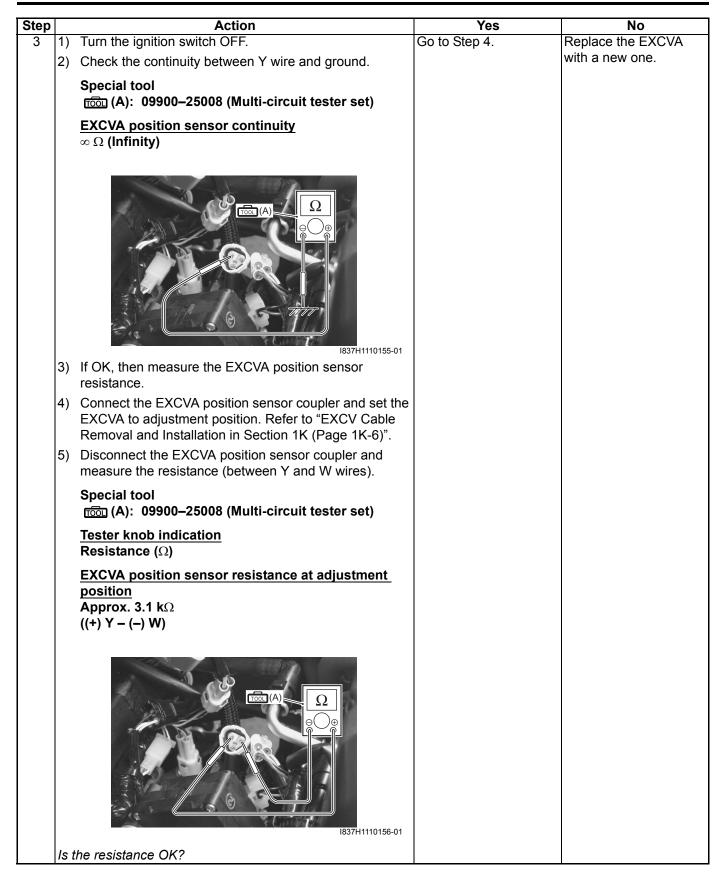
Step		Action	Yes	No
1	7)	Disconnect the ECM coupler.	Go to Step 2 and go to	R or Y wire open, or Y
	8)	Check the continuity between Y wire and terminal "14".	Step 4.	wire shorted to ground.
	9)	Also, check the continuity between R wire and terminal "7".		
		Special tool r (A): 09900–25008 (Multi-circuit tester set) r (B): 09900–25009 (Needle pointed probe set)		
		Tester knob indication Continuity (•)))		
		EXCVA lead wire continuity Continuity (•)))		
		ECM couplers (Harness side)		
		(Black) (Gray)		
	Is t	he continuity OK?		

P1658 (Use of SDS)

Step		Action	Yes	No
1	1)	Turn the ignition switch OFF.	Go to Step 6.	Loose or poor contacts
	2)	Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".		on the EXCV motor coupler.
	3)	Check the EXCVA motor coupler (1) for loose or poor contacts.		
		Image: second		
	ls t	he contacting OK?		
2	1)	Turn the ignition switch OFF.	Go to Step 3.	 Loose or poor
	2)	Remove the right under cowling. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".		contacts on the ECM coupler (terminal "7"
	3)	Check the installation of EXCV cables. Refer to "EXCV Cable Removal and Installation in Section 1K (Page 1K- 6)". If it is necessary, adjust the EXCV cables.		or "35"). • Open or short circuit in the R or B/Br wire.
	4)	Image: Second state of the second s		
		837H1110101-01		

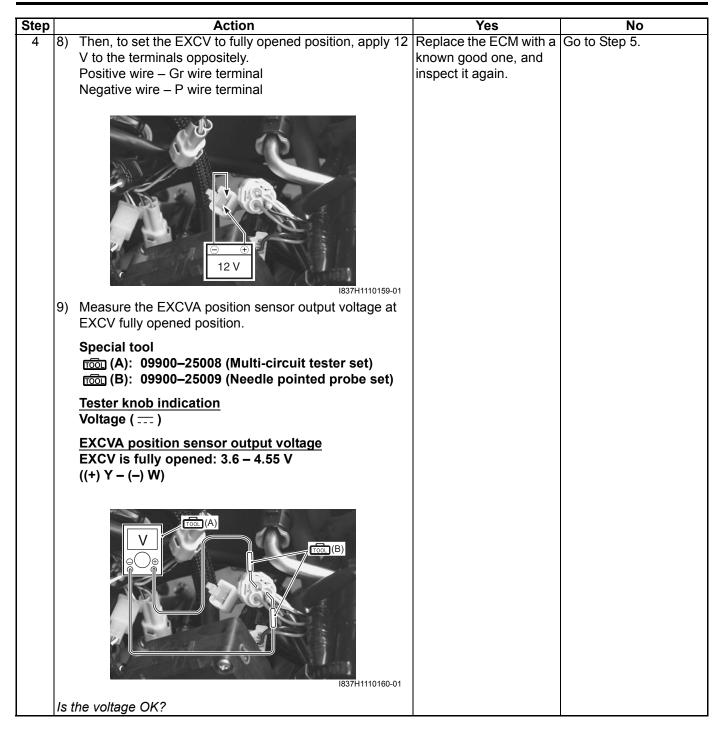
Step		Action	Yes	No
2	5) 6) 7)	Turn the ignition switch ON. Measure the voltage between the R wire and ground. If OK, then measure the voltage between the R wire and B/Br wire.	Go to Step 3.	 Loose or poor contacts on the ECM coupler (terminal "7" or "35").
		Special tool ୮୦୦୦ (A): 09900–25008 (Multi-circuit tester set)		• Open or short circuit in the R or B/Br wire.
		Tester knob indication Voltage ()		
	EXCVA position sensor input voltage 4.5 – 5.5 V ((+) terminal: R – (–) terminal: Ground) ((+) terminal: R – (–) terminal: B/Br)			
		I823H1110161-02		
	ls t	he voltage OK?		

1A-120 Engine General Information and Diagnosis:



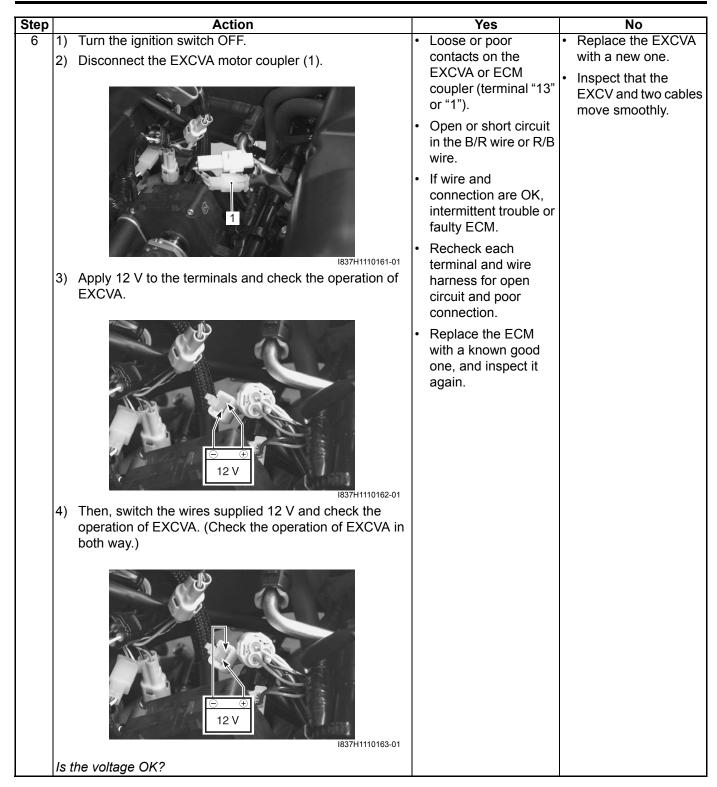
Step		Action	Yes	No
4	1)	Turn the ignition switch OFF.	Replace the ECM with a	Go to Step 5.
1	2)	Connect the EXCVA position sensor coupler (1).	known good one, and	
1	3)	Disconnect the EXCVA motor coupler (2).	inspect it again.	
	4)	Measure the EXCVA position sensor output voltage at EXCV fully closed position and fully opened position. To set the EXCV to fully closed position, apply 12 V to the terminals as follows. Positive wire – P wire terminal Negative wire – Gr wire terminal		
		Image: second		
	5)	Insert the needle pointed probes to the back side of the EXCVA position sensor coupler $((+) Y - (-) B/Br)$.		
	6)	Turn the ignition switch ON.		
	7)	Measure the EXCVA position sensor output voltage at EXCV fully closed position.		
		Special tool food (A): 09900–25008 (Multi-circuit tester set) food (B): 09900–25009 (Needle pointed probe set)		
		Tester knob indication Voltage ()		
		EXCVA position sensor output voltage EXCV is fully closed: 0.45 – 1.4 V ((+) Y – (–) B/Br)		
		V Image: Constraint of the second secon		

1A-122 Engine General Information and Diagnosis:



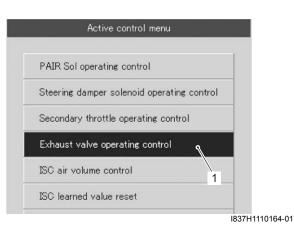
Step		Action	Yes	No
5	1)	If the EXCVA position sensor output voltage is 0.5 V and less at EXCV fully closed position, adjust the output voltage to the specified value by turning out the No. 1 cable adjuster (1). Refer to "EXCV Cable Removal and Installation in Section 1K (Page 1K-6)".	Replace the ECM with a known good one, and inspect it again.	
	2)	Repeat the procedure in Step 4 until the output voltage is set within the specified value. (If C46/P1657 code is indicated after adjusting the voltage, increase the voltage to 0.9 V).		
		 Adjusting the cable with the EXCV fully opened or fully closed can damage the EXCVA. Be sure to adjust the cable with the EXCV set in the adjustment position. Refer to "EXCV Cable Removal and Installation in Section 1K (Page 1K-6)". Do not turn the EXCVA pulley using the wrench. 		
	3)	If the EXCVA position sensor output voltage is 4.5 V and more at EXCV fully opened position, adjust the output voltage to the specified value by turning out the No. 2 cable adjuster (2). Refer to "EXCV Cable Removal and Installation in Section 1K (Page 1K-6)". Repeat the procedure in Step 4 until the output voltage is set within the specified value.		
		EXCVA position sensor output voltage EXCV is fully closed: 0.45 ≤ Output voltage ≤ 1.4 EXCV is fully opened: 3.6 ≤ Output voltage ≤ 4.55		
		Image: state		
	ls t	he voltage OK?		

1A-124 Engine General Information and Diagnosis:



Active Control Inspection

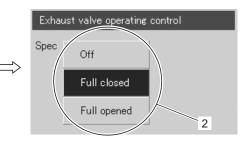
- 1) Set up the SDS tool. (Refer to the SDS operation manual for further details.)
- 2) Turn the ignition switch ON.
- 3) Click "Exhaust valve operating control" (1).



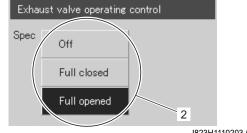
4) Click each button (2).

At this time, if an operation sound is heard from the EXCVA, the function is normal.

Engine speed	0	rpm	
Throttle position	279	•	
Exhaust valve full opened	Except full opn		
Exhaust valve full closed	Full closed		_ <
Exhaust control valve actuator position sens	2.0	%	
Secondary throttle actuator position sensor	98.4	%	
Manifold absolute pressure 1	101.6	kPa	
Engine coolant / oil temperature	25.2	ΰ	



Engine speed	0	rpm	
Throttle position	279	۰	
Exhaust valve full opened	Full opened		
Exhaust valve full closed	Except full cls		
Exhaust control valve actuator position sens	98.0	%	$\langle - \rangle$
Secondary throttle actuator position sensor	98.4	%	
Manifold absolute pressure 1	101.6	kPa	
Engine coolant / oil temperature	25.2	°C	



I823H1110203-03

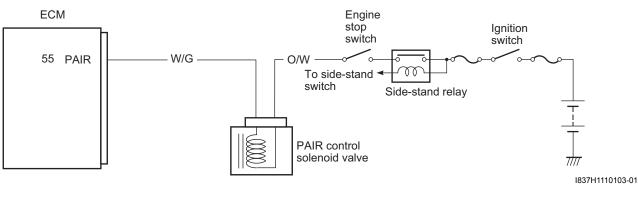
DTC "C49" (P1656): PAIR Control Solenoid Valve Circuit Malfunction

B838H11104030

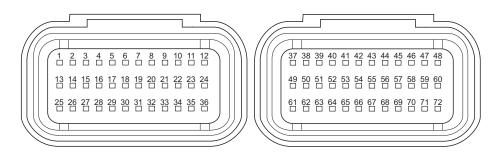
Detected Condition and Possible Cause

Detected Condition	Possible Cause
PAIR control solenoid valve voltage is not input to ECM.	 PAIR control solenoid valve circuit open or short.
	 PAIR control solenoid valve malfunction.
	ECM malfunction.

Wiring Diagram



ECM coupler (Harness side)



I837H1110007-02

Troubleshooting

When using the multi-circuit tester, do not strongly touch the terminal of the ECM coupler with a needle pointed tester probe to prevent terminal damage.

NOTE

After repairing the trouble, clear the DTC using SDS tool. Refer to "Use of SDS Diagnosis Reset Procedures (Page 1A-15)".

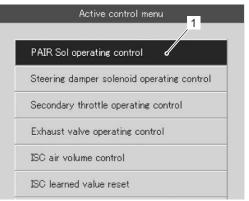
Step		Action	Yes	No
1	1)	Turn the ignition switch OFF.	Go to Step 2.	Replace the PAIR
	2)	Remove the air cleaner box. Refer to "Air Cleaner Box Removal and Installation in Section 1D (Page 1D-7)".		control solenoid valve with a new one. Refer to "PAIR Control Solenoid
	3)	Check the PAIR control solenoid valve coupler (1) for loose or poor contacts. If OK, then measure the PAIR control solenoid valve resistance.		Valve Removal and Installation in Section 1B (Page 1B-9)".
		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		
	4)	Remove the PAIR control solenoid valve. Refer to "PAIR Control Solenoid Valve Removal and Installation in Section 1B (Page 1B-9)".		
	5)	Measure the resistance between terminals.		
		Special tool (A): 09900–25008 (Multi-circuit tester set)		
		<u>Tester knob indication</u> Resistance (Ω)		
		PAIR control solenoid valve resistance 20 – 24 Ω at 20 – 30 °C (68 – 86 °F) (Terminal – Terminal)		
		1837H1110105-01		
1	1-	the resistance OK?		
	131			

1A-128 Engine General Information and Diagnosis:

-			
2	Action 1) Turn the ignition switch ON. 2) Measure the voltage between the O/W wire and ground. Special tool (A): 09900–25008 (Multi-circuit tester set) Tester knob indication Voltage () PAIR control solenoid valve voltage Battery voltage ((+) terminal: O/W – (–) terminal: Ground)	 Yes W/G wire open or shorted to ground, or poor "55" connection failure. If wire and connection are OK, intermittent trouble or faulty ECM. Recheck each terminal and wire harness for open circuit and poor connection. Replace the ECM with a known good one, and inspect it again. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)". 	No Open or short circuit in the O/W wire.
	I837H1110106-01 Is the voltage OK?		

Active Control Inspection

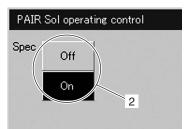
- 1) Set up the SDS tool. (Refer to SDS operation manual for further details.)
- 2) Turn the ignition switch ON.
- 3) Click "PAIR Sol operating control" (1).



I837H1110107-03

4) Click each button (2). At this time, if an operating sound is heard from the PAIR control solenoid valve, the function is normal.

Item	Value	Unit	
Engine speed	0	rpm	
PAIR control solenoid valve	On	\mathbf{D}	\Leftrightarrow
Throttle position	27.9	0	

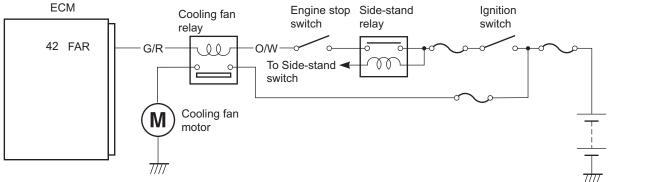


DTC "C60" (P0480): Cooling Fan Relay Circuit Malfunction

Detected Condition and Possible Cause

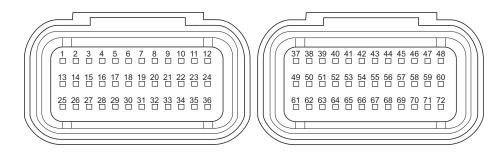
Detected Condition	Possible Cause
Cooling fan relay signal is not input to ECM.	 Cooling fan relay circuit open or short.
	ECM malfunction.

Wiring Diagram



I837H1110109-02

ECM coupler (Harness side)



I837H1110007-02

Troubleshooting

When using the multi-circuit tester, do not strongly touch the terminal of the ECM coupler with a needle pointed tester probe to prevent terminal damage.

NOTE

After repairing the trouble, clear the DTC using SDS tool. Refer to "Use of SDS Diagnosis Reset Procedures (Page 1A-15)".

B838H11104031

1A-130 Engine General Information and Diagnosis:

Step		Action		Yes	No
1	1)	Turn the ignition switch OFF.	•	O/W and G/R wire	Replace the cooling fan
	2)	Remove the front seat. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".		open or shorted to ground, or poor "42"	relay with a new one.
	3)	Check the cooling fan relay (1) coupler for loose or poor contacts. If OK, then inspection the cooling fan relay. Refer to "Cooling Fan Inspection in Section 1F (Page 1F-8)".	•	connection. If wire and connection are OK, intermittent trouble or faulty ECM.	
			•	Recheck each terminal and wire harness for open circuit and poor connection.	
	I837H111	1837H1110110-01	•	Replace the ECM with a known good one, and inspect it again. Refer to "ECM Removal and Installation in Section	
	ls t	he cooling fan relay OK?		1C (Page 1C-1)".	

Active Control Inspection

- 1) Set up the SDS tool. (Refer to SDS operation manual for further details.)
- 2) Start the engine and run it in idling condition.
- 3) Click "Cooling fan relay control" (1).

Active control menu
PAIR Sol operating control
Steering damper solenoid operating control
Secondary throttle operating control
Exhaust valve operating control
ISC air volume control 1
ISC learned value reset
Cooling fan relay control
TP learned value reset
ISC rpm control

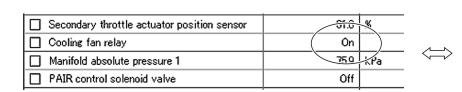
I837H1110111-02

4) Click the "Operate" (2).

At this time, if an operation sound is heard from the cooling fan relay and cooling fan motors are operated, the function is normal.

NOTE

The cooling fan relay and cooling fan motor inspection is operational at any engine coolant temperature until reaching 100 °C (212 °F). In a hot engine condition with the intake air temperature exceeding 40 °C (104 °F), however, the engine coolant temperature at which the inspection is operational will be restricted to 95 °C (203 °F).





I823H1110205-03

5) Click the "Stop" (3) to check the operation properly.

				Coolir	ng fan relay control	Ì
Secondary throttle actuator position sensor	31.U	×		Spec		
Cooling fan relay	Off)			Off	
Manifold absolute pressure 1	75.0	кРа	$\langle \rangle$		Stop	
PAIR control solenoid valve	Off			ĺ	Operate	
le contracte de la contracte de	· · ·					

I823H1110206-03

3

6) Click the "Off" (4) to check the cooling fan relay and cooling fan motor operation.

NOTE

- This inspection should be begun from when the engine coolant temperature is below 50 °C (122 °F). Check that the cooling fan relay operates for a few seconds as the engine coolant temperature arrives each at 50 °C (122 °F), 70 °C (158 °F) and 90 °C (194 °F)/above 4 000 r/min. It is cooling fan motor malfunction or its circuit failure when the motor would not run even if the relay turns ON.
- There is a tolerance of operating temperature of cooling fan relay.

Secondary throttle actuator position sensor	31.0	×	
Cooling fan relay	(On		1
Manifold absolute pressure 1	75.9	κμα	$\langle -$
PAIR control solenoid valve	Off		



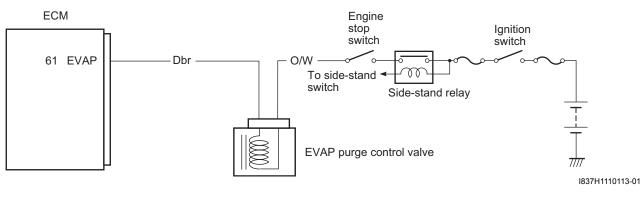
I837H1110112-01

DTC "C62" (P0443): EVAP System Purge Control Solenoid Valve Circuit Malfunction (E-33 only) B838H11104032

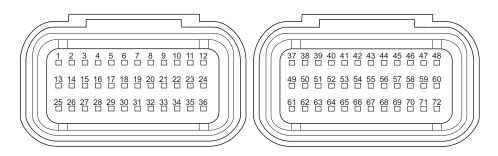
Detected Condition and Possible Cause

Detected Condition	Possible Cause
EVAP system purge control valve voltage is not input to	• EVAP system purge control valve circuit open or short.
ECM.	 EVAP system purge control valve malfunction.
	ECM malfunction.

Wiring Diagram



ECM coupler (Harness side)



I837H1110007-02

Troubleshooting

When using the multi-circuit tester, do not strongly touch the terminal of the ECM coupler with a needle pointed tester probe to prevent terminal damage.

NOTE

After repairing the trouble, clear the DTC using SDS tool. Refer to "Use of SDS Diagnosis Reset Procedures (Page 1A-15)".

Step		Action	Yes	No
1	1)	Turn the ignition switch OFF.	Go to Step 2.	Replace the EVAP
	2)	Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".		system purge control with a new one. Refer to
	3)	Check the EVAP system purge control valve coupler (1) for loose or poor contacts. If OK, then measure the EVAP system purge control valve resistance.		"Evaporative Emission Control System Removal and Installation (Only for E- 33) in Section 1B (Page 1B-12)".
		B37H110114-01		
	4)	Disconnect the EVAP system purge control valve coupler.		
	5)	Measure the resistance between terminals.		
		Special tool ୮୦୦୦ (A): 09900–25008 (Multi-circuit tester set)		
		<u>Tester knob indication</u> Resistance (Ω)		
		EVAP system purge control valve resistance Approx. 32 Ω at 20 °C (68 °F) (Terminal – Terminal)		
		Image: All the second secon		
	ls t	he resistance OK?		

1A-134 Engine General Information and Diagnosis:

		-		N
Step 2	Action 1) Turn the ignition switch ON. 2) Measure the voltage between the O/W wire and ground. Special tool Image (A): 09900-25008 (Multi-circuit tester set) Tester knob indication Voltage () EVAP system purge control valve voltage	•	poor "61" connection failure. If wire and connection are OK, intermittent trouble or faulty ECM.	No Open or short circuit in the O/W wire.
	Battery voltage ((+) terminal: O/W – (–) terminal: Ground)	•	Recheck each terminal and wire harness for open circuit and poor connection.	
		•	Replace the ECM with a known good one, and inspect it again. Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)".	
1	I718H2110003-01			
	Is the voltage OK?			

Active Control Inspection

- 1) Set up the SDS tool. (Refer to SDS operation manual for further details.)
- 2) Turn the ignition switch ON.
- 3) Click "EVAP purge valve operating control" (1).

A	ctive control menu	
PAIR Sol ope	erating control	
Steering dam	per solenoid operating c	ontrol
Secondary th	rottle operating control	
Exhaust valv	e operating control	
ISC air volun	ne control	
ISC learned	value reset	4
Cooling fan r	elay control	
EVAP purge	valve operating control	J
TP learned v	alue reset	
		18

4) Click each button (2). At this time, if an operating sound is heard from the EVAP system purge control valve, the function is normal.

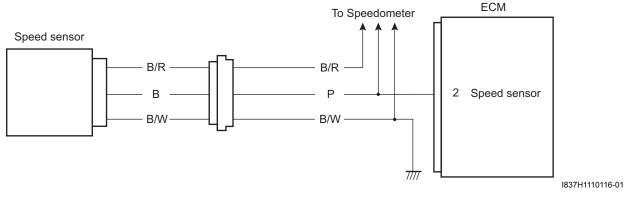
Engine speed	0	rpm		EVAP valve operating control
Engine coolant / oil temperature	25.8	ΰ		Sper
EVAP purge valve	On		<	Off
Manifold absolute pressure 1	100.3	kPa		On
Intake air temperature	25.8	°C		
	1		1	18221 1111 021

DTC "C91" (P0500): Vehicle Speed Sensor Circuit Malfunction

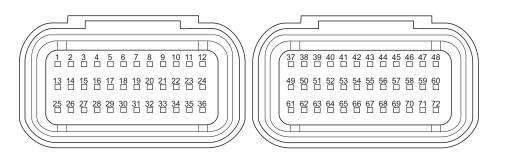
Detected Condition and Possible Cause

Detected Condition	Possible Cause
Speedometer does not receive signal from the vehicle	 Speed sensor circuit open or short.
speed sensor for more than 6 sec. when the motorcycle is running. ECM does not receive signal from the vehicle speed sensor for more than 6 sec. when the motorcycle is	Speedometer malfunction.
running. Failure in communication between ECM and speedometer with reference to vehicle speed.	ECM malfunction.

Wiring Diagram



ECM coupler (Harness side)



I837H1110007-02

B838H11104033

Troubleshooting

When using the multi-circuit tester, do not strongly touch the terminal of the ECM coupler with a needle pointed tester probe to prevent terminal damage.

NOTE

After repairing the trouble, clear the DTC using SDS tool. Refer to "Use of SDS Diagnosis Reset Procedures (Page 1A-15)".

1A-136 Engine General Information and Diagnosis:

Step		Action	Yes	No
Step 1	1)	Turn the ignition switch OFF.	P wire open or	Inspect that metal
	2)	Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".	 shorted to ground. Loose or poor contacts on the 	particles or foreign material stuck on the speed sensor and
		Check the speed sensor coupler (1) for loose or poor contacts. If OK, remove the speed sensor. Refer to "Speed Sensor Removal and Installation in Section 9C (Page 9C-5)". If the speed sensor of the speed sensor (Page 9C-5)". If the speed sensor of the speed sensor (Page 9C-5)". If the speed sensor of the speed sensor (Page 9C-5)". If the speed sensor of the speed sensor (Page 9C-5)". If the speed sensor of the speed sensor (Page 9C-5)". If the speed sensor of the speed sensor (Page 9C-5)". If the speed sensor of the speed sensor (Page 9C-5)". If the speed sensor of the speed sensor (Page 9C-5)". If the speed sensor of the speed sensor (Page 9C-5)". If the speed sensor of the speed sensor (Page 9C-5)". If the speed sensor of the speed sensor of the speed sensor (Page 9C-5)". If the speed sensor of the speed sensor of the speed sensor (Page 9C-5)". If the speed sensor of the	 speed sensor coupler or ECM coupler (terminal "2"). If wires and connection are OK, intermittent trouble or faulty ECM. Recheck each terminal and wire harness for open circuit and poor connection. Replace the ECM with a known good one, and inspect it 	rotor tin
		Tester knob indication Voltage () Voltage ()		
		Speed sensor		

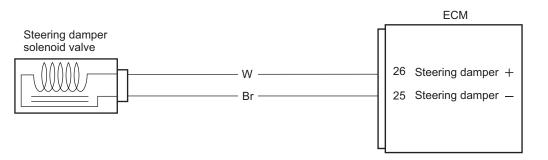
Step	Action		Yes		No
1 5)		-	P wire open or shorted to ground. Loose or poor contacts on the speed sensor coupler or ECM coupler (terminal "2"). If wires and connection are OK, intermittent trouble or faulty ECM. Recheck each terminal and wire harness for open circuit and poor connection. Replace the ECM with a known good one, and inspect it again.	•	Inspect that metal particles or foreign material stuck on the speed sensor and rotor tip. If there are no metal particles and foreign material, then replace the speed sensor with a new one.
Ist	the voltage OK?	1		1	

DTC "C93" (P1769): Steering Damper Solenoid Valve Circuit Malfunction

Detected Condition and Possible Cause

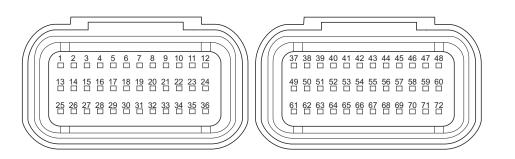
		Detected Condition		Possible Cause
		Steering damper control current does not flow to the solenoid valve. With IG turned ON, ECM	•	Steering damper solenoid valve circuit interrupter element shorted.
C93		detects a failure of internal circuit element.	•	Feedback current convergence failure.
		Solenoid current does not converge to the target value. Battery voltage is 10 V or below with the	•	Low battery voltage.
		engine running.		ECM malfunction.
P1769	Н	Steering damper control current is higher than specified value. An abnormal current is detected during the vehicle standstill. Solenoid current is 0.7 A or above.	•	Steering damper solenoid valve circuit shorted to VCC.
F 1709	L	Steering damper control current is lower than specified value. With IG turned ON, ECM detects a discontinuity. An abnormal current is detected during the vehicle standstill.	•	Steering damper solenoid valve circuit open. Steering damper solenoid valve circuit shorted.

Wiring Diagram



I837H1110120-01

ECM coupler (Harness side)



I837H1110007-02

Troubleshooting

When using the multi-circuit tester, do not strongly touch the terminal of the ECM coupler with a needle pointed tester probe to prevent terminal damage.

NOTE

After repairing the trouble, clear the DTC using SDS tool. Refer to "Use of SDS Diagnosis Reset Procedures (Page 1A-15)".

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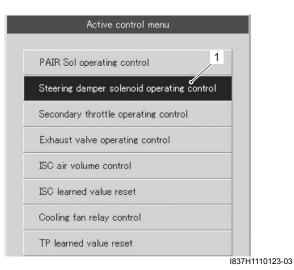
Step		Action	Yes	No
1	1)	Turn the ignition switch OFF.	Go to Step 2.	Replace the steering
	2)	Check the steering damper solenoid valve coupler (1) for loose or poor contacts. If OK, then measure the steering damper solenoid valve resistance.		damper with a new one.
		Image: Sector		
	3)	Disconnect the steering damper solenoid valve coupler.		
	4)	Measure the steering damper solenoid valve resistance.		
		Special tool refer to a state of the set of		
		<u>Tester knob indication</u> Resistance (Ω)		
		Steering damper solenoid valve resistance Approx. 12.5 Ω at 20 °C (68 °F)		
	1			
	is t	he resistance OK?		

1A-140 Engine General Information and Diagnosis:

 2) Measure the voltage between W wire and ground. Special tool (A): 09900-25008 (Multi-circuit tester set) Tester knob indication Voltage () Steering damper solenoid valve voltage Approx. 10 V when battery is fully charged condition ((+) terminal: W – (–) terminal: Ground) Rechterminharme circuit with a wi	Yes No	
 Rechterminischer Status Rechterminischer Status Rechterminischer Status Replativitier Replativitier Replativitier 	 V wire shorted to CC, or poor "26" onnection failure. r wire open or horted to ground, or oor "25" connection ailure. W wire open or shorted to ground, or oor "25" connection ailure. If wire and connection are OK, ntermittent trouble or Low battery vol or fuse is blown W wire open or shorted to grou poor "26" connection failure. If wire and connection are intermittent trouble or 	n. nd, or ection OK,
IB37H1110122-01 Is the voltage OK?	 Recheck each terminal and wire arness for open ircuit and poor onnection. Replace the ECM with a known good ne, and inspect it Recheck each terminal and wi harness for open circuit and poor connection. Replace the ECM with a known go one, and inspect again. 	en CM ood

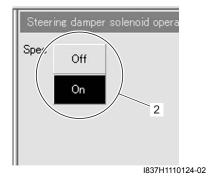
Active Control Inspection

- 1) Set up the SDS tool. (Refer to SDS operation manual for further details.)
- 2) Raise the front wheel off the ground.
- 3) Turn the ignition switch ON.
- 4) Click "Steering damper solenoid operating control" (1).



5) Click each button (2) ON/OFF while turning the handlebars left and right.

0.0	km/h
0	rpm
9 1 0.5	A
101.8	°C
27.9	•
1305	rpm
56	step
101.6	kPa
26.5	°C
	e 1 → 0.5 101.8 27.9 1305 56 101.6



NOTE

At this time, if the steering damping resistance changes from light to heavy by switching ON/OFF, the function is normal.

Specifications

Service Data

B838H11107001

Injector + Fuel Pump + Fuel	Pressure Regulator
-----------------------------	--------------------

ltem	Specification	Note
Injector resistance	11 – 13 Ω at 20 °C (68 °F)	

FI Sensors

Item		Standard/Specification	Note
CKP sensor resistance			
CKP sensor peak voltage		When cranking	
IAP sensor input voltage			
IAP sensor output voltage		Approx. 2.7 V at idle speed	
TP sensor input voltage		4.5 – 5.5 V	
TP sensor output voltage	Closed	Approx. 1.1 V	
re sensor output voltage	Opened	Approx. 4.3 V	
ECT sensor input voltage		4.5 – 5.5 V	
ECT sensor output voltage		0.15 – 4.85 V	
ECT sensor resistance	A	Approx. 2.45 kΩ at 20 °C (68 °F)	
IAT sensor input voltage		4.5 – 5.5 V	
IAT sensor output voltage		0.15 – 4.85 V	
IAT sensor resistance	A	Approx. 2.58 kΩ at 20 °C (68 °F)	
AP sensor input voltage		4.5 – 5.5 V	
AP sensor output voltage	Арр	orox. 3.6 V at 100 kPa (760 mmHg)	
TO sensor resistance	••	16.5 – 22.3 kΩ	
	Normal	0.4 – 1.4 V	
TO sensor voltage	Leaning	3.7 – 4.4 V	When leaning 65°
GP switch voltage	Ŭ,	0.6 V and more	From 1st to Top
Injector voltage		Battery voltage	
Ignition coil primary peak voltage	80 V and more		When cranking
	0.4 V and less at idle speed		
HO2 sensor output voltage		0.6 V and more at 5 000 r/min	
HO2 sensor heater resistance		6.7 – 9.5 Ω at 23 °C (73 °F)	
PAIR control solenoid valve	00		
resistance	20	– 24 Ω at 20 – 30 °C (68 – 86 °F)	
STP sensor input voltage		4.5 – 5.5 V	
	Closed	Approx. 0.6 V	
STP sensor output voltage	Opened	Approx. 3.9 V	
STVA resistance	•	Approx. 6.5 Ω	
EXCVA position sensor input			
voltage		4.5 – 5.5 V	
EXCVA position sensor output	Closed	0.45 – 1.4 V	
voltage	Opened	3.6 – 4.55 V	
EXCVA position sensor resistance	Αpprox. 3.1 kΩ		At adjustment position
EVAP system purge control solenoid valve resistance	Approx. 32 Ω at 20 °C (68 °F)		E-33 only
ISC valve resistance			
Steering damper solenoid valve resistance	Approx. 80 Ω at 20 °C (68 °F) Approx. 12.5 Ω at 20 °C (68 °F)		
Steering damper solenoid valve voltage		Approx. 10 V	Battery fully charged

Special Tools and Equipment

Special Tool

Special 1001			B838H11108001
09900–25008		09900–25009	
Multi-circuit tester set		Needle pointed probe set	
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1A-144 Engine General Information and Diagnosis:

09917–47011 Vacuum pump gauge ☞(Page 1A-44) / ☞(Page 1A-70)	6	09930–82720 Mode select switch ☞(Page 1A-4) / ☞(Page 1A- 13) / ☞(Page 1A-13)	
99565–01010–015 CD-ROM Ver.15 ☞(Page 1A-14) / ☞(Page 1A-17)			

Emission Control Devices

Precautions

Precautions for Emission Control Devices

Refer to "General Precautions in Section 00 (Page 00-1)".

General Description

Fuel Injection System Description

GSX-R750 motorcycles are equipped with a fuel injection system for emission level control. This fuel injection system is precision designed, manufactured and adjusted to comply with the applicable emission limits. With varying engine conditions, all of the fuel injection volumes are precisely controlled by the programmed injection maps in the ECM to reduce CO, NOX and HC. Adjusting, interfering with, improper replacement, or resetting of any of the fuel injection components may adversely affect injection performance and cause the motorcycle to exceed the exhaust emission level limits.

> 2 'B "C'

> > I837H1120043-03

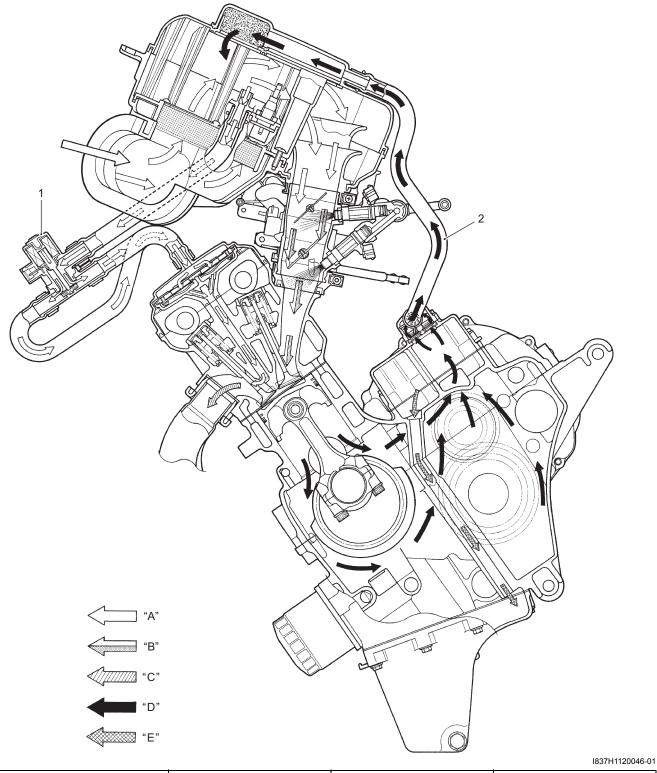
1. Fuel tank	4. Fuel delivery pipe	7. Fuel feed hose	"A": Before-pressurized fuel
2. Fuel filter cartridge (For high pressure)	5. Primary fuel injector	8. Fuel mesh filter (For low pressure)	"B": Pressurized fuel
3. Fuel pressure regulator	6. Secondary fuel injector	9. Fuel pump	"C": Relieved fuel

B838H11201001

B838H11200001

Crankcase Emission Control System Description

The engine is equipped with a PCV system to prevent discharging crankcase emissions into the atmosphere. Blow-by gas in the engine is constantly drawn into the crankcase, which is returned to the combustion chamber through the PCV (breather) hose, air cleaner and throttle body.

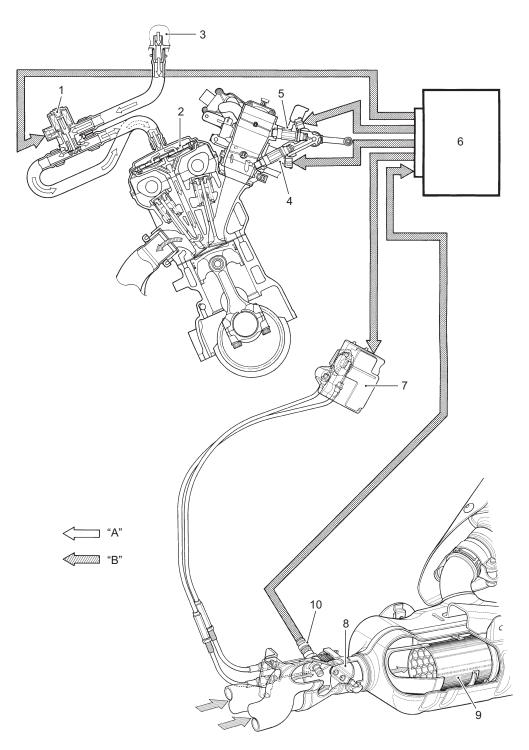


1. PAIR control solenoid valve	"A": Fresh air	"C": Exhaust gas	"E": Return oil
2. PCV hose	"B": Fuel/Air mixture	"D": Blow-by gas	

Exhaust Emission Control System Description

B838H11201003

The exhaust emission control system is composed of the PAIR system, exhaust control system, HO2 sensor, threeway catalyst system and ISC system. The fresh air is drawn into the exhaust port through the PAIR control solenoid valve and PAIR reed valve. The PAIR control solenoid valve is operated by the ECM, which is controlled according to the signals from TPS, ECTS, IATS, IAPS and CKPS. The exhaust gas flow is performed by the exhaust control valve actuator which is controlled by the ECM by changing the exhaust control valve angle. ISC valve adjusts the bypass air volume of the throttle body to control engine idling speed with various sensor signals by varying engine running conditions and the idling control contributes to reduce exhaust emission level.



18371	+11	200	47.	-01

1. PAIR control solenoid valve	4. Primary fuel injector	7. Exhaust control valve actuator	10. HO2 sensor
2. PAIR reed valve	5. Secondary fuel injector	8. Exhaust control valve	"A": Fresh air
3. Air cleaner box	6. ECM	9. Three-way catalyst	"B": Exhaust gas

Noise Emission Control System Description

TAMPERING WITH THE NOISE CONTROL SYSTEM PROHIBITED: Local law or federal law prohibits the following acts or the causing thereof:

- The removal or rendering inoperative by any person, other than for purposes of maintenance, repair or replacement, of any device or element of design incorporated into any new vehicle for the purpose of noise control prior to its sale or delivery to the ultimate purchaser or while it is in use, or
- The use of the vehicle after such device or element of design has been removed or rendered inoperative by any
 person.

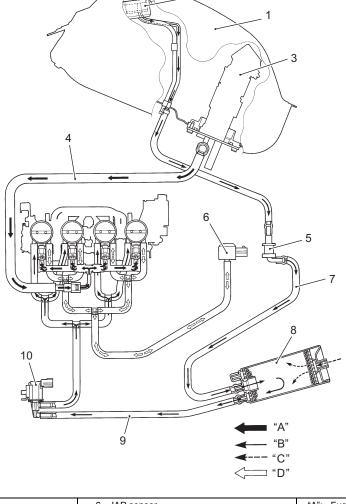
Among Those Acts Presumed to Constitute Tampering are the Acts Listed Below:

- Removing or puncturing the muffler, baffles, header pipes, screen type spark arrester (if equipped) or any other component which conducts exhaust gases.
- Removing or puncturing the air cleaner case, air cleaner cover, baffles or any other component which conducts intake air.
- Replacing the exhaust system or muffler with a system or muffler not marked with the same model specific code as the code listed on the Motorcycle Noise Emission Control Information label.

2

Evaporative Emission Control System Diagram (Only for E-33)

B838H11201005



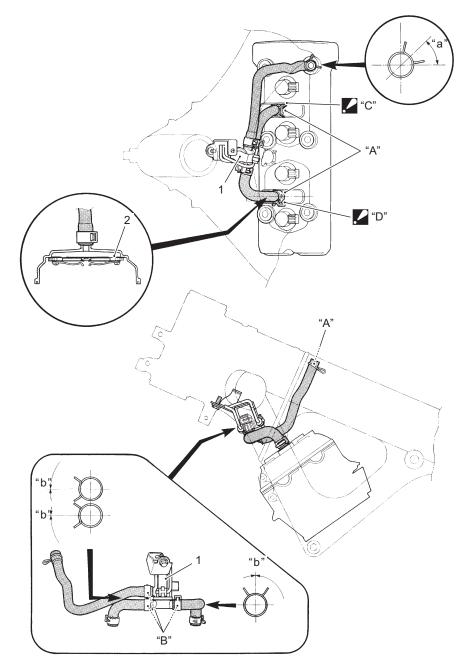
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1. Fuel tank	6. IAP sensor	"A": Fuel
2. Fuel-vapor separator	7. Surge hose	"B": HC vapor
3. Fuel pump	8. EVAP canister	"C": Fresh air
4. Fuel feed hose	9. Purge hose	"D": Vacuum
5. Fuel shut-off valve	10. EVAP system purge control solenoid valve	

Schematic and Routing Diagram

PAIR System Hose Routing Diagram

B838H11202001

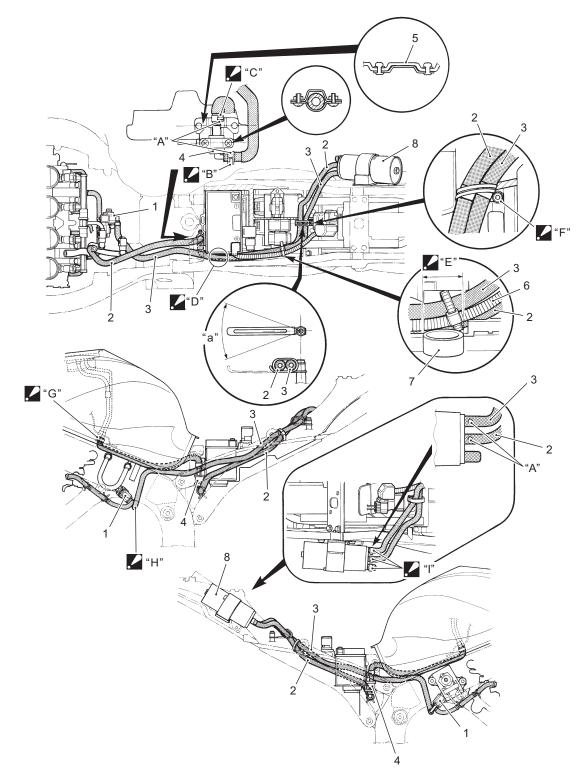


I837H1120044-03

1. PAIR control solenoid valve	"B": Yellow marking	"a": 45°
2. PAIR reed valve	"C": Face the clamp end rearward.	"b": 0°
"A": White marking	"D": Face the clamp end to the left.	

EVAP Canister Hose Routing Diagram (Only for E-33)

B838H11202002



I837H1120045-02

1. EVAP system purge control solenoid valve	7. Seat rail	"E": Clamp the hoses and battery (+) lead wire at this part.
2. Surge hose	8. EVAP canister	"F": Clamp the hoses after aligning their markings with the bolt.
3. Purge hose	"A": White marking	G": Face the clamp end forward.
4. Fuel shut-off valve	"B": Face the clamp end downward.	"H": Insert the purge hose to the lower nipple of the valve and face the clamp end backward.
5. Rear fender	"C": Face the clamp end left side.	"I": Face the clamp end upward.
6. Battery (+) lead wire	"D": Pass the hoses between the battery holder and seat rail.	"a": ±20°

Repair Instructions

Heated Oxygen Sensor (HO2S) Removal and Installation

Removal

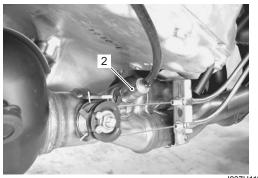
A WARNING

Do not remove the HO2 sensor while it is hot.

- Be careful not to expose the HO2 sensor to excessive shock.
- Do not use an impact wrench when removing or installing the HO2 sensor.
- Be careful not to twist or damage the sensor lead wires.
- 1) Lift and support the fuel tank with the prop stay. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- Remove the right under cowling. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 3) Disconnect the HO2 sensor coupler (1).
- 4) Release the HO2 sensor lead wire from the clamp.



5) Remove the HO2 sensor (2).



I837H1120002-03

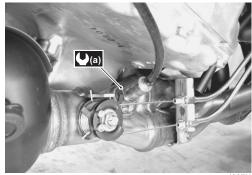
Installation

Install the HO2 sensor in the reverse order of removal. Pay attention to the following points:

Do not apply oil or other materials to the sensor air hole.

• Tighten the HO2 sensor to the specified torque.

Tightening torque HO2 sensor (a): 25 N⋅m (2.5 kgf-m, 18.0 lbf-ft)



I837H1120003-01

Heated Oxygen Sensor (HO2S) Inspection

Refer to "DTC "C44" (P0130/P0135): HO2 Sensor (HO2S) Circuit Malfunction in Section 1A (Page 1A-106)".

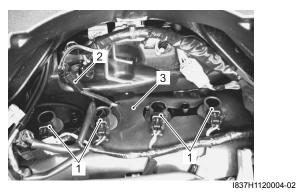
PAIR Reed Valve Removal and Installation B838H11206003

Removal

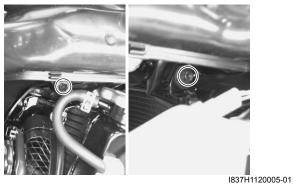
- Remove the under cowlings. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 2) Lift and support the fuel tank with the prop stay. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- Remove the air cleaner box. Refer to "Air Cleaner Box Removal and Installation in Section 1D (Page 1D-7)".
- 4) Remove the PAIR control solenoid valve. Refer to "PAIR Control Solenoid Valve Removal and Installation (Page 1B-9)".
- 5) Disconnect the ignition coil/caps (1). Refer to "Ignition Coil / Plug Cap and Spark Plug Removal and Installation in Section 1H (Page 1H-6)".

1B-8 Emission Control Devices:

6) Disconnect the CMP sensor coupler (2) and remove the cylinder head cover shield (3).

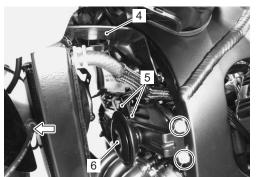


7) Remove the radiator mounting bolts.





- 8) Move the radiator forward.
- 9) Remove the front engine cover (4).
- 10) Disconnect the horn couplers (5) and remove the horn (6).



1837H1120007-02

- 11) Remove the cylinder head cover. Refer to "Engine Top Side Disassembly in Section 1D (Page 1D-25)".
- 12) Remove the PAIR reed valves (7) with the gaskets.



13) Remove the PAIR reed valve (8).



I837H1120009-01

Installation

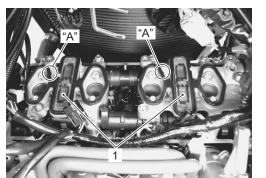
Install the PAIR reed valve in the reverse order of removal. Pay attention to the following points:

 Install the PAIR reed valves (1) along with the new gaskets.

Replace the gaskets with new ones.

NOTE

Fit the projection "A" of the gaskets to the depression of the camshaft holders.



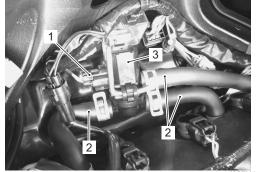
1837H1120010-01

PAIR Control Solenoid Valve Removal and Installation

B838H11206004

Removal

- 1) Lift and support the fuel tank with the prop stay. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- Remove the air cleaner box. Refer to "Air Cleaner Box Removal and Installation in Section 1D (Page 1D-7)".
- Disconnect the PAIR control solenoid valve coupler (1) and PAIR hoses (2).
- 4) Remove the PAIR control solenoid valve (3).



I837H1120011-01

Installation

Install the PAIR control solenoid valve in the reverse order of removal. Pay attention to the following point:

 Connect the PAIR control solenoid valve coupler and PAIR hoses securely. Refer to "PAIR System Hose Routing Diagram (Page 1B-5)".

PAIR System Inspection

B838H11206005

PAIR Hose

- 1) Lift and support the fuel tank with the prop stay. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- Remove the air cleaner box. Refer to "Air Cleaner Box Removal and Installation in Section 1D (Page 1D-7)".

 Inspect the PAIR hoses for wear or damage. If it is worn or damaged, replace the PAIR hose with a new one. Refer to "PAIR System Hose Routing Diagram (Page 1B-5)".



I837H1120012-01

4) Reinstall the removed parts.

PAIR Reed Valve

NOTE

PAIR control solenoid valve can be checked without removing it from the motorcycle. Refer to "DTC "C49" (P1656): PAIR Control Solenoid Valve Circuit Malfunction in Section 1A (Page 1A-126)".

- 1) Remove the PAIR reed valves. Refer to "PAIR Reed Valve Removal and Installation (Page 1B-7)".
- Inspect the reed valves for carbon deposit.
 If carbon deposit is found on the reed valve, replace the PAIR reed valve with a new one.



I837H1120013-01

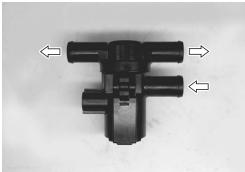
3) Reinstall the PAIR reed valves. Refer to "PAIR Reed Valve Removal and Installation (Page 1B-7)".

PAIR Control Solenoid Valve

NOTE

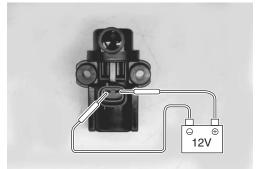
PAIR control solenoid valve can be checked without removing it from the motorcycle. Refer to "DTC "C49" (P1656): PAIR Control Solenoid Valve Circuit Malfunction in Section 1A (Page 1A-126)".

- 1) Remove the PAIR control solenoid valve. Refer to "PAIR Control Solenoid Valve Removal and Installation (Page 1B-9)".
- 2) Check that air flows through the air inlet port to the air outlet port. If air does not flow out, replace the PAIR control solenoid valve with a new one.



I837H1120014-01

 Connect the 12 V battery to the PAIR control solenoid valve terminals and check the air flow. If air does not flow out, the solenoid valve is in normal condition.



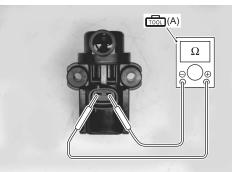
I837H1120015-01

4) Check the resistance between the terminals of the PAIR control solenoid valve.

Special tool (A): 09900–25008 (Multi-circuit tester set)

Tester knob indication Resistance (Ω)

PAIR control solenoid valve resistance 20 – 24 Ω at 20 – 30 °C (68 – 86 °F)



I837H1120016-01

5) Reinstall the PAIR control solenoid valve. Refer to "PAIR Control Solenoid Valve Removal and Installation (Page 1B-9)".

Crankcase Breather (PCV) Hose Inspection

B838H11206006 Inspect the crankcase breather (PCV) hose in the following procedures:

- 1) Lift and support the fuel tank with the prop stay. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- 2) Inspect the crankcase breather (PCV) hose (1) for wear and damage.If it is worn or damaged, replace the crankcase breather (PCV) hose with a new one.
- 3) Check that the crankcase breather (PCV) hose (1) is securely connected.



1837H1120017-01

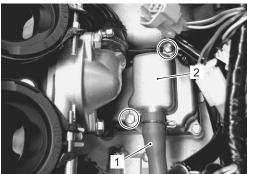
4) Install the removed parts.

Crankcase Breather (PCV) Hose / Reed Valve / Cover Removal and Installation

B838H11206007

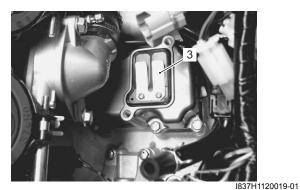
Removal

- 1) Lift and support the fuel tank with the prop stay. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- Remove the air cleaner box. Refer to "Air Cleaner Box Removal and Installation in Section 1D (Page 1D-7)".
- Remove the throttle body. Refer to "Throttle Body Removal and Installation in Section 1D (Page 1D-10)".
- 4) Disconnect the crankcase breather (PCV) hose (1).
- 5) Remove the crankcase breather (PCV) reed valve cover (2).



I837H1120018-02

6) Remove the crankcase breather (PCV) reed value (3).

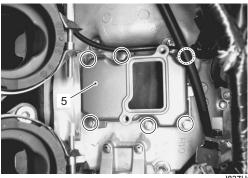


7) Remove the thermostat. Refer to "Thermostat Removal and Installation in Section 1F (Page 1F-9)". 8) Remove the EXCVA (4).



I837H1120021-01

9) Remove the crankcase breather (PCV) cover (5) and gasket.



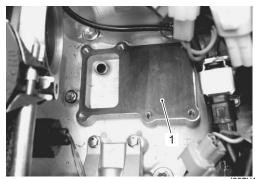
837H1120020-01

Installation

Installation is in the reverse order of removal. Pay attention to the following points:

• Install the new gasket (1).

Replace the gasket (1) with a new one.



I837H1120022-02

 Connect the crankcase breather (PCV) hose securely. Refer to "Throttle Body Construction in Section 1D (Page 1D-9)".

Crankcase Breather (PCV) Cover Inspection

Inspect the crankcase breather (PCV) cover in the following procedures:

- 1) Remove the crankcase breather (PCV) cover. Refer to "Crankcase Breather (PCV) Hose / Reed Valve / Cover Removal and Installation (Page 1B-11)".
- Inspect the crankcase breather (PCV) cover for carbon deposit. If carbon deposit is found in the crankcase breather (PCV) cover, remove the carbon.



I837H1120023-01

 Reinstall the crankcase breather (PCV) cover. Refer to "Crankcase Breather (PCV) Hose / Reed Valve / Cover Removal and Installation (Page 1B-11)".

Crankcase Breather (PCV) Reed Valve Inspection

Inspect the crankcase breather (PCV) reed valve in the following procedures:

- 1) Remove the crankcase breather (PCV) reed valve. Refer to "Crankcase Breather (PCV) Hose / Reed Valve / Cover Removal and Installation (Page 1B-11)".
- 2) Inspect the crankcase breather (PCV) reed valve for carbon deposit.

If carbon deposit is found on the reed valve, replace the crankcase breather (PCV) reed valve with a new one.



I837H1120024-01

 Reinstall the crankcase breather (PCV) reed valve. Refer to "Crankcase Breather (PCV) Hose / Reed Valve / Cover Removal and Installation (Page 1B-11)".

Evaporative Emission Control System Removal and Installation (Only for E-33)

B838H11206010

Hose Removal

- 1) Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- 2) Remove the EVAP hoses as shown in the EVAP canister hose routing diagram. Refer to "PAIR System Hose Routing Diagram (Page 1B-5)".

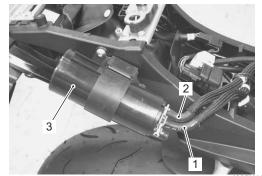
Installation

- Install the EVAP hoses as shown in the EVAP canister hose routing diagram. Refer to "EVAP Canister Hose Routing Diagram (Only for E-33) (Page 1B-6)".
- 2) Reinstall the removed parts.

EVAP Canister

Removal

- 1) Remove the frame cover assembly. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 2) Disconnect the surge hose (1) and purge hose (2).
- 3) Remove the EVAP canister (3) from the bracket.



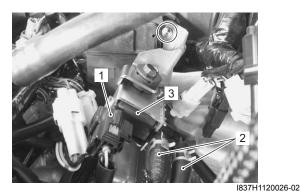
I837H1120025-02

Installation

- 1) Install the EVAP canister as shown in the EVAP canister hose routing diagram. Refer to "EVAP Canister Hose Routing Diagram (Only for E-33) (Page 1B-6)".
- 2) Reinstall the removed parts.

EVAP System Purge Control Solenoid Valve Removal

- 1) Lift and support the fuel tank with the prop stay. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- 2) Disconnect the coupler (1) and purge hoses (2).
- Remove the EVAP system purge control solenoid valve (3) with the bracket.



4) Remove the bracket from the EVAP system purge control solenoid valve.



I837H1120028-02

Installation

Install the EVAP system purge control solenoid valve in the reverse order of removal. Pay attention to the following point:

 Tighten the EVAP system purge control solenoid valve mounting nut to the specified torque.

Tightening torque

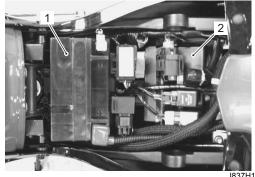
EVAP system purge control solenoid valve mounting nut (a): 6.5 N·m (0.65 kgf-m, 4.5 lbf-ft)



I837H1120052-01

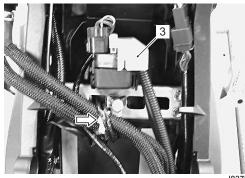
Fuel Shut-off Valve Removal

- 1) Remove the front seat. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 2) Remove the battery (1). Refer to "Battery Removal and Installation in Section 1J (Page 1J-13)".
- 3) Remove the ECM (2). Refer to "ECM Removal and Installation in Section 1C (Page 1C-1)".



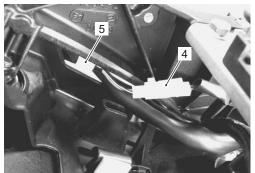
I837H1120030-01

- Remove the frame cover assembly. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 5) Remove the starter relay (3).
- 6) Disconnect the EVAP hoses from the clamp.



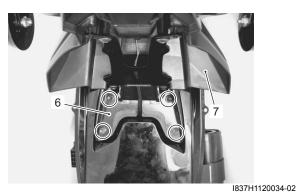
I837H1120031-01

- 7) Disconnect the license plate light coupler (4).
- 8) Release the license plate light lead wire from the clamp (5).

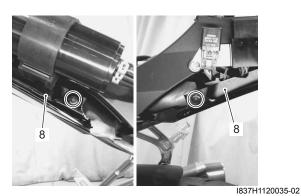


I837H1120033-02

9) Remove the rear fender (rear) plate (6) and rear fender (rear) (7).



10) Remove the rear fender (front) cover (8).



11) Remove the battery rubber mat (9).

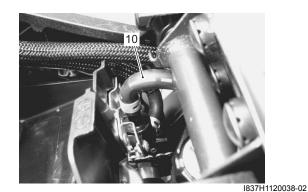


12) Remove the rear fender (front) mounting bolts.

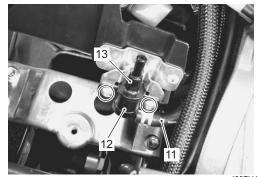


I837H1120037-01

13) Disconnect the surge hose (10).



- 14) Move the rear fender (front) backward.
- 15) Disconnect the surge hose (11).
- Remove the bracket (12) and fuel shaft-off valve (13).

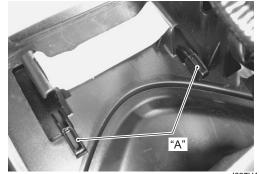


I837H1120039-02

Installation

Install the fuel shut-off valve in the reverse order of removal. Pay attention to the following point:

- Install the fuel shut-off valve as shown in the EVAP canister hose routing diagram. Refer to "EVAP Canister Hose Routing Diagram (Only for E-33) (Page 1B-6)".
- Insert the rear fender (front) cover hook "A" to the rear fender (front). Refer to "Rear Fender Construction in Section 9D (Page 9D-4)".



I837H1120040-01

· Clamp the EVAP hoses at white taping point.



I837H1120041-01

Evaporative Emission Control System Inspection (Only for E-33)

Refer to "Evaporative Emission Control System Removal and Installation (Only for E-33) (Page 1B-12)".

Hose

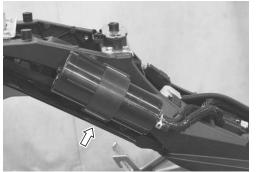
Inspect the hoses for wear or damage. If it is worn or damage, replace the hose with a new one.

NOTE

Make sure that the hoses are securely connected.

EVAP Canister

Inspect the EVAP canister body for damage to the body. If any defect is found, replace the EVAP canister with a new one.



I837H1120042-02

EVAP System Purge Control Solenoid Valve

NOTE

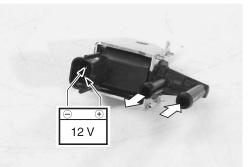
EVAP system purge control solenoid valve can be checked without removing it from the motorcycle. Refer to "DTC "C62" (P0443): EVAP System Purge Control Solenoid Valve Circuit Malfunction (E-33 only) in Section 1A (Page 1A-132)".

 Check that no air flows through both of the air inlet and outlet ports. If air flows out, replace the EVAP system purge control solenoid valve with a new one.



I837H1120049-01

2) Connect the 12 V battery to the terminals of the EVAP system purge control solenoid valve and check the air flow. If air flows out, the solenoid valve is in normal condition.



I837H1120050-01

1B-16 Emission Control Devices:

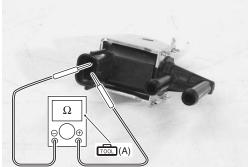
3) Check the resistance between the terminals of the EVAP system purge control solenoid valve. If the resistance is not within the standard range, replace the EVAP system purge control solenoid valve with a new one.

Special tool

(A): 09900-25008 (Multi-circuit tester set)

Tester knob indication Resistance (Ω)

EVAP system purge control solenoid valve resistance Approx. 32 Ω at 20 °C (68 °F)

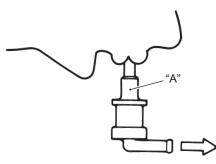


I837H1120051-01

Fuel Shut-off Valve

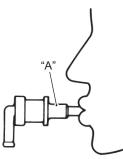
A WARNING

Gasoline and gasoline vapor is toxic. A small amount of fuel remains in the fuel shut-off valve when checking it. Do not swallow the fuel when blowing the fuel shut-off valve. 1) When air is blown into the fuel shut-off valve with its side "A" positioned upward, the air can pass through to the canister side.



I823H1120037-01

2) When air is blown into the fuel shut-off valve with its side "A" positioned sideways, the air cannot pass through to the canister side. If the fuel shut-off valve operates otherwise, it must be replaced.



I823H1120038-02

Specifications

Service Data

FI sensors

Item	Specification	Note
	0.4 V and less at idle speed	
HO2 sensor output voltage	0.6 V and more at 5 000 r/min	
HO2 sensor heater resistance	6.7 – 9.5 Ω at 23 °C (73 °F)	
PAIR control solenoid valve	20 24 0 et 20 20 °C (68 86 °E)	
resistance	20 – 24 Ω at 20 – 30 °C (68 – 86 °F)	
EVAP system purge control	Approx. 22 () at 20 °C (69 °E)	
solenoid valve resistance	Approx. 32 Ω at 20 °C (68 °F)	E-33 only

Tightening Torque Specifications

Tightening torque Note **Fastening part** lbf-ft N∙m kgf-m 25 2.5 18.0 @ (Page 1B-7) EVAP system purge control solenoid valve @(Page 1B-13) 6.5 0.65 4.5 mounting nut

Reference:

Special Tool

HO2 sensor

For the tightening torque of fastener not specified in this section, refer to "Tightening Torque List in Section 0C (Page 0C-9)".

Special Tools and Equipment

		B838H11208001
09900–25008		
Multi-circuit tester set		
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Engine Electrical Devices

Precautions

Precautions for Engine Electrical Device

Refer to "General Precautions in Section 00 (Page 00-1)" and "Precautions for Electrical Circuit Service in Section 00 (Page 00-2)".

Component Location

Engine Electrical Components Location

Refer to "Electrical Components Location in Section 0A (Page 0A-7)".

Diagnostic Information and Procedures

Engine Symptom Diagnosis

Refer to "Engine Symptom Diagnosis in Section 1A (Page 1A-9)".

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B838H11303001

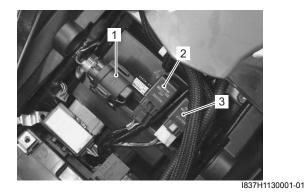
Repair Instructions

ECM Removal and Installation

B838H11306001

Removal

- 1) Remove the front seat. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 2) Remove the battery (-) lead wire.
- 3) Remove the TO sensor (1), FP relay (2) and fan relay (3) from bracket.

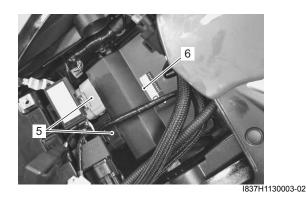


4) Remove the bracket (4).



1837H1130002-01

5) Disconnect the couplers (5) and remove the ECM (6).



Installation Install the ECM in the reverse order of removal.

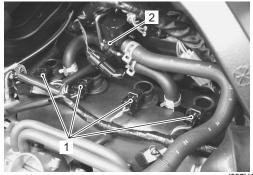
CMP Sensor Inspection

Refer to "DTC "C11" (P0340): CMP Sensor Circuit Malfunction in Section 1A (Page 1A-30)".

CMP Sensor Removal and Installation B838H11306003

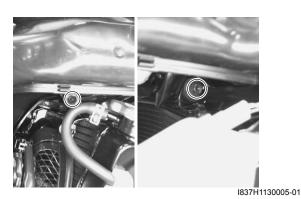
Removal

- Remove the air cleaner box. Refer to "Air Cleaner Box Removal and Installation in Section 1D (Page 1D-7)".
- 2) Disconnect the ignition coil/plug cap couplers (1).
- Remove the PAIR control solenoid valve (2). Refer to "PAIR Control Solenoid Valve Removal and Installation in Section 1B (Page 1B-9)".



1837H1130004-01

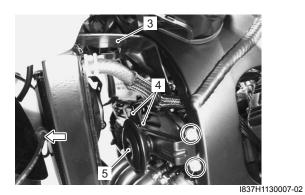
4) Remove the radiator mounting bolts.



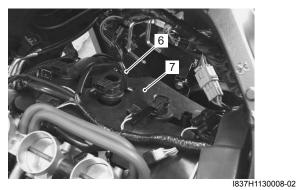


I837H1130006-01

- 5) Move the radiator forward.
- 6) Remove the front engine cover (3).
- 7) Disconnect the horn couplers (4).
- 8) Remove the horn (5).



- 9) Disconnect the CMP sensor coupler (6).
- 10) Remove the cylinder head cover shield (7).



11) Remove the CMP sensor (8).



1C-3 Engine Electrical Devices:

Installation

•

Install the CMP sensor in the reverse order of removal. Pay attention to the following points:

When installing the CMP sensor, make sure to clean the sensor surface.

Tighten the CMP sensor bolt (1) to the specified torque.

Tightening torque

CMP sensor bolt (a): 10 N·m (1.0 kgf-m, 7.0 lbf-ft)



CKP Sensor Inspection

B838H11306004

B838H11306005

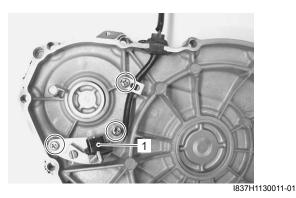
Refer to "CKP Sensor Inspection in Section 1H (Page 1H-9)".

CKP Sensor Removal and Installation

Removal

1) Remove the left under cowling. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".

- 2) Remove the clutch cover. Refer to "Clutch Removal in Section 5C (Page 5C-5)".
- 3) Remove the CKP sensor (1).



Installation

Install the CKP sensor in the reverse order of removal. Refer to "Clutch Installation in Section 5C (Page 5C-7)".

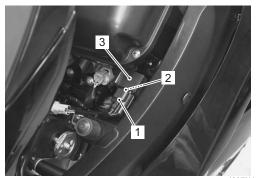
IAP Sensor Inspection

Refer to "DTC "C13" (P0105-H/L): IAP Sensor Circuit Malfunction in Section 1A (Page 1A-36)".

IAP Sensor Removal and Installation

Removal

- 1) Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- 2) Disconnect the coupler (1) and vacuum hose (2).
- 3) Remove the IAP sensor (3) from the air cleaner box.



I837H1130012-01

B838H11306007

Installation

Install the IAP sensor in the reverse order of removal.

TP Sensor Inspection

B838H11306008 Refer to "DTC "C14" (P0120-H/L): TP Sensor Circuit Malfunction in Section 1A (Page 1A-45)".

TP Sensor Removal and Installation

Refer to "Throttle Body Disassembly and Assembly in Section 1D (Page 1D-11)".

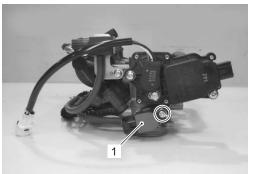
Removal

 Remove the throttle body. Refer to "Throttle Body Removal and Installation in Section 1D (Page 1D-10)". 2) Remove the TP sensor (1) with the special tool.

Special tool : 09930–11950 (Torx wrench)

NOTE

Prior to disassembly, mark the TP sensor's original position with a paint or scribe for accurate reinstallation.



I837H1130013-01

Installation

Install the TP sensor in the reverse order of removal. Refer to "Throttle Body Disassembly and Assembly in Section 1D (Page 1D-11)".

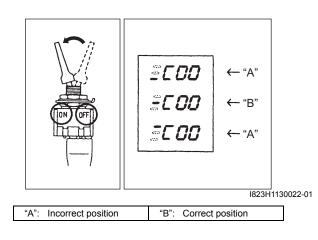
TP Sensor Adjustment

B838H11306010 Inspect the TP sensor setting position and adjust it if necessary in the following procedures:

 Connect the special tool (Mode select switch) to the dealer mode coupler. Refer to "Self-Diagnostic Procedures in Section 1A (Page 1A-13)".

Special tool roon: 09930-82720 (Mode select switch)

- 2) Warn up the engine and keep it running in idling speed.
- 3) Turn the mode select switch ON.
- 4) Check the position of the bar in the left of C code displayed on the LCD panel.



- If the TP sensor adjustment is necessary, remove the right under cowling. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- Loosen the TP sensor mounting screw using the special tool and turn the TP sensor to bring the bar to the correct position.

Special tool 19930–11950 (Torx wrench)



1837H1130014-01

7) Tighten the TP sensor mounting screw to the specified torque.

Tightening torque TP sensor mounting screw: 3.5 N·m (0.35 kgfm, 2.5 lbf-ft)

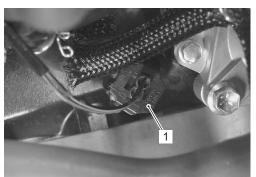
8) Turn off the engine and reinstall the removed parts.

ECT Sensor Removal and Installation B838H11306011

Removal

- 1) Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- 2) Drain engine coolant. Refer to "Cooling System Inspection in Section 0B (Page 0B-12)".
- Disconnect the coupler and remove the ECT sensor (1).

Take special care when handling the ECT sensor. It may cause damage if it gets an excessive impact.



I837H1130028-01

1C-5 Engine Electrical Devices:

Installation

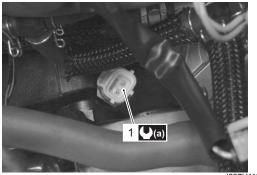
Install the ECT sensor in the reverse order of removal. Pay attention to the following points:

• Tighten the ECT sensor (1) to the specified torque.

Use new gasket washer to prevent engine coolant leakage.

Tightening torque

ECT sensor (a): 18 N·m (1.8 kgf-m, 13.0 lbf-ft)



- I837H1130029-01
- Pour engine coolant. Refer to "Cooling System Inspection in Section 0B (Page 0B-12)".

ECT Sensor Inspection

Refer to "DTC "C15" (P0115-H/L): ECT Sensor Circuit Malfunction in Section 1A (Page 1A-52)".

Inspect the ECT sensor in the following procedures:

- 1) Remove the ECT sensor. Refer to "ECT Sensor Removal and Installation (Page 1C-4)".
- 2) Connect the ECT sensor (1) to the circuit tester and place it in the oil (2) contained in a pan, which is placed on a stove.
- Heat the oil to raise its temperature slowly and read the column thermometer (3) and ohmmeter.
 If the ECT sensor ohmic value does not change in the proportion indicated, replace it with a new one.

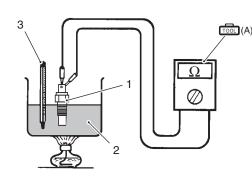
- Take special care when handling the ECT sensor. It may cause damage if it gets an excessive sharp impact.
- Do not contact the ECT sensor and column thermometer with a pan.

Special tool (A): 09900–25008 (Multi-circuit tester set)

 $\frac{\text{Tester knob indication}}{\text{Resistance (}\Omega\text{)}}$

ECT sensor specification

Temperature	Standard resistance
20 °C (68 °F)	Approx. 2.45 k Ω
50 °C (122 °F)	Approx. 0.811 k Ω
80 °C (176 °F)	Approx. 0.318 kΩ
110 °C (230 °F)	Approx. 0.142 k Ω



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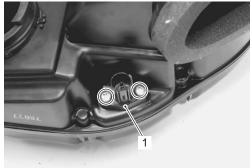
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4) Install the ECT sensor. Refer to "ECT Sensor Removal and Installation (Page 1C-4)".

IAT Sensor Removal and Installation

Removal

- Remove the air cleaner box. Refer to "Air Cleaner Box Removal and Installation in Section 1D (Page 1D-7)".
- 2) Remove the IAT sensor (1) from the air cleaner box.



I837H1130015-01

Installation

Install the IAT sensor in the reverse order of removal. Pay attention to the following point:

• Tighten the IAT sensor screw (1) to the specified torque.

Tightening torque

IAT sensor mounting screw (a): 1.3 N·m (0.13 kgfm, 1.0 lbf-ft)



I837H1130016-01

IAT Sensor Inspection

B838H11306014

Refer to "DTC "C21" (P0110-H/L): IAT Sensor Circuit Malfunction in Section 1A (Page 1A-57)". Inspect the IAT sensor.

NOTE

IAT sensor resistance measurement method is the same way as that of the ECT sensor. Refer to "ECT Sensor Inspection (Page 1C-5)".

- The IAT sensor operative temperature range is -30 120 °C (-22 248 °F).
- Do not heat the oil up to 120 °C (248 °F) or more for this inspection.

IAT sensor specification

Temperature	Standard resistance
20 °C (68 °F)	Approx. 2.58 k Ω
40 °C (104 °F)	Approx. 1.14 k Ω
100 °C (212 °F)	Approx. 0.16 k Ω

AP Sensor Inspection

Refer to "DTC "C22" (P1450-H/L): AP Sensor Circuit Malfunction in Section 1A (Page 1A-62)".

AP Sensor Removal and Installation

Removal

- 1) Remove the front seat. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- Disconnect the coupler and remove the AP sensor (1).



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Installation

Install the AP sensor in the reverse order of removal.

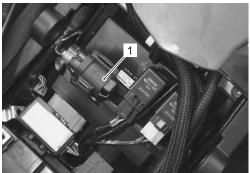
TO Sensor Inspection

Refer to "DTC "C23" (P1651-H/L): TO Sensor Circuit Malfunction in Section 1A (Page 1A-71)".

TO Sensor Removal and Installation

Removal

- 1) Remove the front seat. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- Disconnect the coupler and remove the TO sensor (1).



I837H1130018-01

Installation

Install the TO sensor in the reverse order of removal. Pay attention to the following point:

• When installing the TO sensor, bring the "UP" letters upward.



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STP Sensor Inspection

Refer to "DTC "C29" (P1654-H/L): Secondary Throttle Position Sensor (STPS) Circuit Malfunction in Section 1A (Page 1A-82)".

STP Sensor Adjustment

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- Adjust the STP sensor in the following procedures:
- Remove the air cleaner box. Refer to "Air Cleaner Box Removal and Installation in Section 1D (Page 1D-7)".
- 2) Disconnect the STVA lead wire coupler (1).



I837H1130020-03

- 3) Insert the needle pointed probes to the STP sensor coupler (between Y and B wires).
- 4) Turn the ignition switch ON.

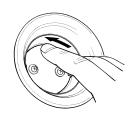
5) Close the secondary throttle valve by finger and measure the STP sensor output voltage.

Special tool (A): 09900–25008 (Multi-circuit tester set) (B): 09900–25009 (Needle pointed probe set)

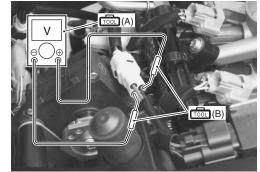
Tester knob indication Voltage (---)

STP sensor output voltage

ST valve is fully closed: Approx. 0.6 V ((+): Y – (–): B)



I718H1130017-01



I837H1130021-01

- 6) Move the throttle body upward by loosing the throttle body mounting screw.
- Loosen the STP sensor mounting screw using the special tool and adjust the STP sensor until the output voltage comes within the specified value.

Special tool

11950 (Torx wrench)

8) Tighten the STP sensor mounting screw to the specified torque.

Tightening torque STP sensor mounting screw: 3.5 N·m (0.35 kgfm, 2.5 lbf-ft)



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9) Reinstall the removed parts.

STP Sensor Removal and Installation

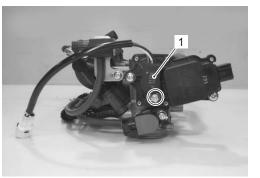
Removal

B838H11306021

- Remove the throttle body. Refer to "Throttle Body Removal and Installation in Section 1D (Page 1D-10)".
- 2) Remove the STP sensor (1) with the special tool.

NOTE

Prior to disassembly, mark the STP sensor's original position with a paint or scribe for accurate reinstallation.



I837H1130023-01

Installation

Install the STP sensor in the reverse order of removal. Refer to "Throttle Body Disassembly and Assembly in Section 1D (Page 1D-11)".

STV Actuator Inspection

Refer to "DTC "C28" (P1655): Secondary Throttle Valve Actuator (STVA) Malfunction in Section 1A (Page 1A-78)".

STV Actuator Removal and Installation

Refer to "Throttle Body Disassembly and Assembly in Section 1D (Page 1D-11)".

Never remove the STVA from the throttle body.

ISC Valve Inspection

Refer to "DTC "C40" (P0505 / P0506 / P0507): ISC Valve Circuit Malfunction in Section 1A (Page 1A-97)".

ISC Valve Removal and Installation

Refer to "Throttle Body Disassembly and Assembly in Section 1D (Page 1D-11)".

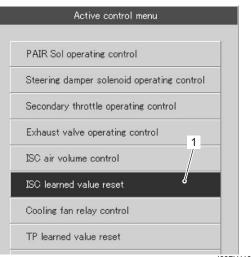
${\rm \ \, \underline{\wedge}} \, {\rm CAUTION}$

- Be careful not to disconnect the ISC valve coupler at least 5 seconds after ignition switch is turned to OFF. If the ECM coupler or ISC valve coupler is disconnected within 5 seconds after ignition switch is turned to OFF, there is a possibility of an unusual valve position being written in ECM and causing an error of ISC valve operation.
- When the throttle body assembly is replaced with a new one, the ISC valve must be set present position. Refer to "ISC Valve Preset and Opening Initialization (Page 1C-9)".

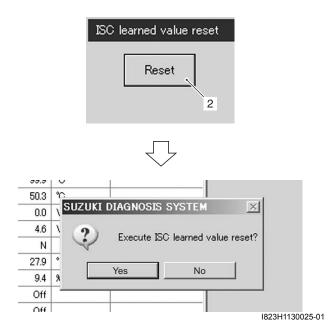
ISC Valve Preset and Opening Initialization

When removing or replacing the ISC valve, set the ISC valve to the following procedures:

- 1) Turn the ignition switch ON.
- 2) Set up the SDS tool. (Refer to the SDS operation manual for further details.)
- 3) Click the "Active control".
- 4) Click the "ISC learned value reset" (1).



- I837H1130024-01
- 5) Click the "Reset" button (2) to clear the ISC leaned value.



NOTE

The leaned value of the ISC valve is set at Preset position.



6) Close the SDS tool and turn the ignition switch OFF.

NOTE

The ISC valve opening initialization is automatically started after the ignition switch is turned OFF position.

HO2 Sensor Inspection

Refer to "DTC "C44" (P0130/P0135): HO2 Sensor (HO2S) Circuit Malfunction in Section 1A (Page 1A-106)".

HO2 Sensor Removal and Installation

B838H11306028 Refer to "Heated Oxygen Sensor (HO2S) Removal and Installation in Section 1B (Page 1B-7)".

GP Switch Inspection

B838H11306029 Refer to "Side-stand / Ignition Interlock System Parts Inspection in Section 1I (Page 1I-8)".

GP Switch Removal and Installation

Refer to "Gear Position (GP) Switch Removal and Installation in Section 5B (Page 5B-13)".

Specifications

Service Data

B838H11307001

Item		Note	
CKP sensor resistance	Standard/Specification 142 – 194 Ω		
CKP sensor peak voltage		0.28 V and more	When cranking
IAP sensor input voltage		4.5 – 5.5 V	<u>_</u>
IAP sensor output voltage		Approx. 2.7 V at idle speed	
TP sensor input voltage		4.5 – 5.5 V	
	Closed	Approx. 1.1 V	
TP sensor output voltage	Opened	Approx. 4.3 V	
ECT sensor input voltage		4.5 – 5.5 V	
ECT sensor output voltage		0.15 – 4.85 V	
ECT sensor resistance	A	Approx. 2.45 kΩ at 20 °C (68 °F)	
IAT sensor input voltage		4.5 – 5.5 V	
IAT sensor output voltage		0.15 – 4.85 V	
IAT sensor resistance	Approx. 2.58 kΩ at 20 °C (68 °F)		
AP sensor input voltage	4.5 – 5.5 V		
AP sensor output voltage	Арр	orox. 3.6 V at 100 kPa (760 mmHg)	
TO sensor resistance	16.5 – 22.3 kΩ		
TO concer voltage	Normal	0.4 – 1.4 V	
TO sensor voltage	Leaning	3.7 – 4.4 V	When leaning 65°
GP switch voltage	0.6 V and more		From 1st to Top
Injector voltage	Battery voltage		
Ignition coil primary peak voltage	80 V and more		When cranking
HO2 sensor output voltage		0.4 V and less at idle speed	
102 sensor output voltage		0.6 V and more at 5 000 r/min	
HO2 sensor heater resistance		6.7 – 9.5 Ω at 23 °C (73 °F)	
PAIR control solenoid valve	20	– 24 Ω at 20 – 30 °C (68 – 86 °F)	
resistance	20	х <i>,</i>	
STP sensor input voltage	4.5 – 5.5 V		
STP sensor output voltage	Closed	Approx. 0.6 V	
	Opened Approx. 3.9 V		
STVA resistance		Approx. 6.5 Ω	
EVAP system purge control			E-33 only
solenoid valve resistance	Approx. 32 Ω at 20 °C (68 °F)		
ISC valve resistance	Approx. 80 Ω at 20 °C (68 °F)		

Tightening Torque Specifications

B838H11307002

Fastening part	T	ightening torq	Note	
	N⋅m	kgf-m	lbf-ft	- Note
CMP sensor bolt	10	1.0	7.0	@(Page 1C-3)
TP sensor mounting screw	3.5	0.35	2.5	@(Page 1C-4)
ECT sensor	18	1.8	13.0	@(Page 1C-5)
IAT sensor mounting screw	1.3	0.13	1.0	☞(Page 1C-6)
STP sensor mounting screw	3.5	0.35	2.5	☞(Page 1C-8)

Reference:

For the tightening torque of fastener not specified in this section, refer to "Tightening Torque List in Section 0C (Page 0C-9)".

Special Tools and Equipment

Special Tool

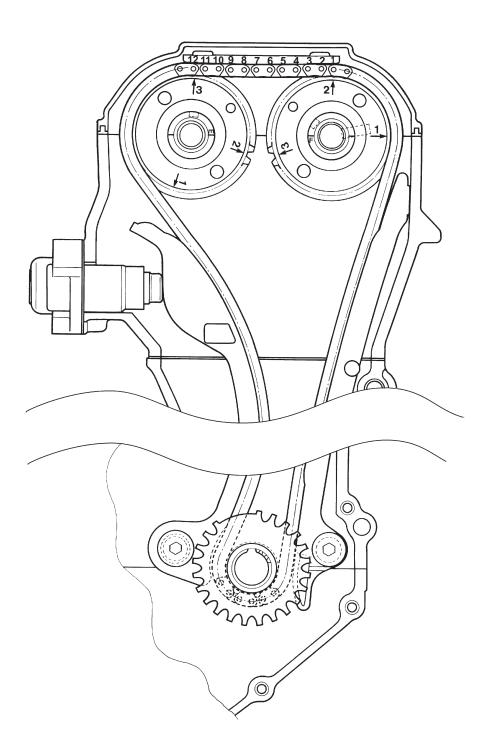
Special 1001		B838H11308001
09900–25008 Multi-circuit tester set ☞(Page 1C-5) / ☞(Page 1C- 7)	09900–25009 Needle pointed probe set ☞(Page 1C-7)	
09930–11950 Torx wrench ☞(Page 1C-4) / ☞(Page 1C- 4) / ☞(Page 1C-7) / ☞(Page 1C-8)	09930–82720 Mode select switch ☞(Page 1C-4)	

Engine Mechanical

Schematic and Routing Diagram

Camshaft and Sprocket Assembly Diagram

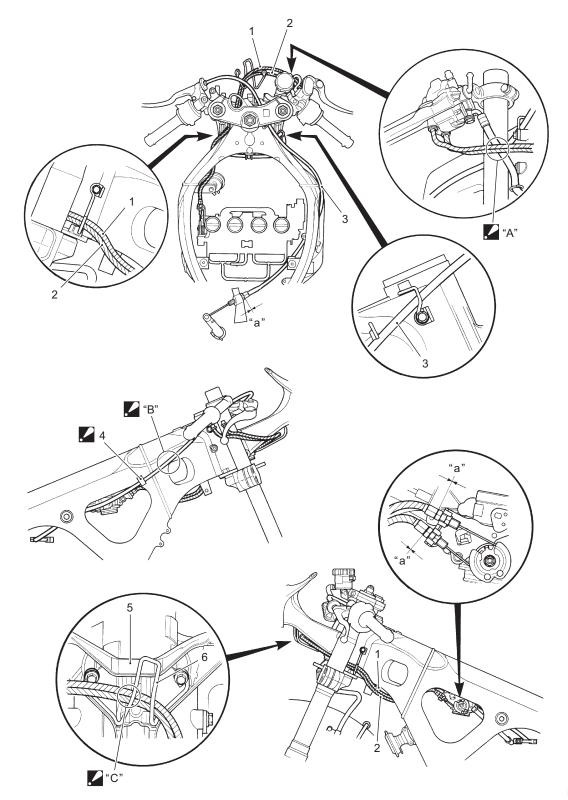
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Throttle Cable Routing Diagram

B838H11402002



I837H1140300-01

1. Throttle cable No. 1	6. Throttle cable guide No. 2
2. Throttle cable No. 2	"A": Pass the throttle cables to the front of brake hose.
3. Clutch cable	"B": Pass the clutch cable above the intake pipe.
 4. Cable clamp : Clamp the clutch cable at the marked point. 	"C": Pass the throttle cables between the cowling brace and throttle cable guide No. 2.
5. Cowling brace	"a": 0 mm (0.0 in)

Diagnostic Information and Procedures

Engine Mechanical Symptom Diagnosis

Refer to "Engine Symptom Diagnosis in Section 1A (Page 1A-9)".

Compression Pressure Check

The compression pressure reading of a cylinder is a good indicator of its internal condition.

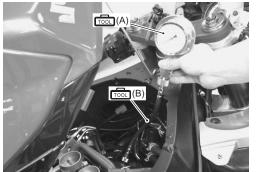
The decision to overhaul the cylinder is often based on the results of a compression test. Periodic maintenance records kept at your dealership should include compression readings for each maintenance service.

NOTE

- Before checking the engine for compression pressure, make sure that the cylinder head nuts are tightened to the specified torque values and the valves are properly adjusted.
- Make sure that the battery is in fullycharged condition.
- 1) Warm up the engine.
- Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- 3) Remove the air cleaner box. Refer to "Air Cleaner Box Removal and Installation (Page 1D-7)".
- Remove all the spark plugs. Refer to "Ignition Coil / Plug Cap and Spark Plug Removal and Installation in Section 1H (Page 1H-6)".
- 5) Install the compression gauge and adaptor in the spark plug hole. Make sure that the connection is tight.

Special tool

(A): 09915–64512 (Compression gauge) (B): 09913–10750 (Compression gauge adapter)



I837H1140001-01

6) Keep the throttle grip in the fully-opened position.



I837H1140301-01

- 7) Press the starter button and crank the engine for a few seconds. Record the maximum gauge reading as the cylinder compression.
- 8) Repeat this procedure with the other cylinders.

Compression pressure specification

Standard	Limit	Difference
1 300 – 1 700 kPa	1 000 kPa	200 kPa
(13 – 17 kgf/cm²,	(10 kgf/cm ² , 148	(2 kgf/cm ² , 28
185 – 242 psi)	psi)	psi)

Low compression pressure can indicate any of the following conditions:

- Excessively worn cylinder walls
- · Worn piston or piston rings
- · Piston rings stuck in grooves
- · Poor valve seating
- Ruptured or otherwise defective cylinder head gasket

Overhaul the engine in the following cases:

- Compression pressure in one of the cylinders is 1 000 kPa (10 kgf/cm², 148 psi) and less.
- The difference in compression pressure between any two cylinders is 200 kPa (2 kgf/cm², 28 psi) and more.
- All compression pressure readings are below 1 300 kPa (13 kgf/cm², 185 psi) even when they measure 1 000 kPa (10 kgf/cm², 148 psi) and more.
- 9) After checking the compression pressure, reinstall the removed parts.

Repair Instructions

Engine Components Removable with the Engine in Place

Engine components which can be removed while the engine is installed on the frame are as follows. For the installing and removing procedures, refer to respective paragraphs describing each component.

Center of Engine

Item	Removal	Inspection	Installation
	Refer to "Air Cleaner	Refer to "Air Cleaner	Refer to "Air Cleaner
Air cleaner element	Element Removal and	Element Inspection in	Element Removal and
	Installation (Page 1D-6)".	Section 0B (Page 0B-3)".	Installation (Page 1D-6)".
	Refer to "PAIR Control	Refer to "PAIR System	Refer to "PAIR Control
PAIR control solenoid	Solenoid Valve Removal and	Inspection in Section 1B	Solenoid Valve Removal and
valve	Installation in Section 1B	(Page 1B-9)".	Installation in Section 1B
	(Page 1B-9)".	(Fage IB-9).	(Page 1B-9)".
Cylinder head cover	Refer to "Engine Top Side		Refer to "Engine Top Side
Cylinder head cover	Disassembly (Page 1D-25)".	—	Assembly (Page 1D-27)".
Camshafts	Refer to "Engine Top Side	Refer to "Camshaft	Refer to "Engine Top Side
Camsnans	Disassembly (Page 1D-25)".	Inspection (Page 1D-34)".	Assembly (Page 1D-27)".
	Refer to "Throttle Body	Refer to "Throttle Body	Refer to "Throttle Body
Throttle body	Removal and Installation	Inspection and Cleaning	Removal and Installation
	(Page 1D-10)".	(Page 1D-15)".	(Page 1D-10)".
	Refer to "Thermostat	Refer to "Thermostat	Refer to "Thermostat
Thermostat	Removal and Installation in	Inspection in Section 1F	Removal and Installation in
	Section 1F (Page 1F-9)".	(Page 1F-10)".	Section 1F (Page 1F-9)".
	Refer to "Crankcase	Refer to "Crankcase	Refer to "Crankcase
	Breather (PCV) Hose / Reed	Breather (PCV) Cover	Breather (PCV) Hose / Reed
Crankcase breather cover	Valve / Cover Removal and	Inspection in Section 1B	Valve / Cover Removal and
	Installation in Section 1B	(Page 1B-12)".	Installation in Section 1B
	(Page 1B-11)".	(Fage IB-12).	(Page 1B-11)".
	Refer to "Starter Motor	Refer to "Starter Motor	Refer to "Starter Motor
Starter motor	Removal and Installation in	Inspection in Section 11	Removal and Installation in
	Section 1I (Page 1I-4)".	(Page 1I-5)".	Section 1I (Page 1I-4)".
	Refer to "Engine Oil and		Refer to "Engine Oil and
Oil filter	Filter Replacement in	—	Filter Replacement in
	Section 0B (Page 0B-10)".		Section 0B (Page 0B-10)".
	Refer to "Oil Cooler Removal		Refer to "Oil Cooler Removal
Oil cooler	and Installation in Section 1E	—	and Installation in Section 1E
	(Page 1E-8)".		(Page 1E-8)".

Engine Right Side

Item	Removal	Inspection	Installation
Exhaust pipes/Muffler	Refer to "Exhaust Pipe / Muffler Removal and Installation in Section 1K (Page 1K-11)".	Refer to "Exhaust System Inspection in Section 1K (Page 1K-14)".	Refer to "Exhaust Pipe / Muffler Removal and Installation in Section 1K (Page 1K-11)".
Cam chain tension adjuster	Refer to "Engine Top Side Disassembly (Page 1D-25)".	Refer to "Cam Chain Tension Adjuster Inspection (Page 1D-36)".	Refer to "Engine Top Side Assembly (Page 1D-27)".
Clutch cover	Refer to "Clutch Removal in Section 5C (Page 5C-5)".	_	Refer to "Clutch Installation in Section 5C (Page 5C-7)".
Clutch plates	Refer to "Clutch Removal in Section 5C (Page 5C-5)".	Refer to "Clutch Parts Inspection in Section 5C (Page 5C-11)".	Refer to "Clutch Installation in Section 5C (Page 5C-7)".
Clutch sleeve hub	Refer to "Clutch Removal in Section 5C (Page 5C-5)".	—	Refer to "Clutch Installation in Section 5C (Page 5C-7)".
Primary driven gear		Refer to "Clutch Parts Inspection in Section 5C (Page 5C-11)".	Refer to "Clutch Installation in Section 5C (Page 5C-7)".
Oil pump drive sprocket	Refer to "Engine Bottom Side Disassembly (Page 1D- 47)".	—	Refer to "Engine Bottom Side Assembly (Page 1D- 55)".
Gearshift shaft	Section 5B (Page 5B-16)".	Refer to "Gearshift Linkage Inspection in Section 5B (Page 5B-18)".	Refer to "Gearshift Shaft / Gearshift Cam Plate Removal and Installation in Section 5B (Page 5B-16)".
CKP sensor rotor/Cam chain drive sprocket	Refer to "Engine Bottom Side Disassembly (Page 1D- 47)".	_	Refer to "Engine Bottom Side Assembly (Page 1D- 55)".
Cam chain tensioner		Refer to "Cam Chain Tensioner Inspection (Page 1D-37)".	Refer to "Engine Bottom Side Assembly (Page 1D- 55)".
CKP sensor	Refer to "CKP Sensor Removal and Installation in Section 1C (Page 1C-3)".	Refer to "CKP Sensor Inspection in Section 1C (Page 1C-3)".	Refer to "CKP Sensor Removal and Installation in Section 1C (Page 1C-3)".

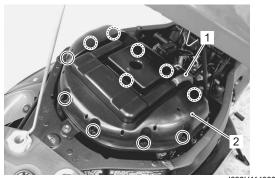
Engine Left Side

Item	Removal	Inspection	Installation
Speed sensor	Refer to "Speed Sensor	Refer to "Speed Sensor	Refer to "Speed Sensor
	Removal and Installation in	Inspection in Section 9C	Removal and Installation in
	Section 9C (Page 9C-5)".	(Page 9C-6)".	Section 9C (Page 9C-5)".
	Refer to "Engine Sprocket	Refer to "Drive Chain	Refer to "Engine Sprocket
Engine sprocket	Removal and Installation in	Related Parts Inspection in	Removal and Installation in
	Section 3A (Page 3A-2)".	Section 3A (Page 3A-4)".	Section 3A (Page 3A-2)".
	Refer to "Drive Chain	Refer to "Drive Chain	Refer to "Drive Chain
Driven chain	Replacement in Section 3A	Inspection and Adjustment in	Replacement in Section 3A
	(Page 3A-7)".	Section 0B (Page 0B-15)".	(Page 3A-7)".
	Refer to "Gear Position (GP)	Refer to "Gear Position (GP)	Refer to "Gear Position (GP)
Gear position switch	Switch Removal and	Switch Inspection in Section	Switch Removal and
	Installation in Section 5B	5B (Page 5B-13)".	Installation in Section 5B
	(Page 5B-13)".	3D (Fage 3D-13) .	(Page 5B-13)".
Starter idle gear cover	Refer to "Starter Clutch		Refer to "Starter Clutch
	Removal and Installation in	—	Removal and Installation in
	Section 1I (Page 1I-10)".		Section 1I (Page 1I-10)".
	Refer to "Starter Clutch		Refer to "Starter Clutch
Starter idle gear	Removal and Installation in	—	Removal and Installation in
	Section 1I (Page 1I-10)".		Section 1I (Page 1I-10)".
	Refer to "Generator Removal		Refer to "Generator Removal
Generator cover	and Installation in Section 1J	—	and Installation in Section 1J
	(Page 1J-4)".		(Page 1J-4)".
	Refer to "Generator Removal		Refer to "Generator Removal
Generator rotor	and Installation in Section 1J	—	and Installation in Section 1J
	(Page 1J-4)".		(Page 1J-4)".
Starter clutch	Refer to "Starter Clutch	Refer to "Starter Clutch	Refer to "Starter Clutch
	Removal and Installation in	Inspection in Section 11	Removal and Installation in
	Section 1I (Page 1I-10)".	(Page 1I-12)".	Section 1I (Page 1I-10)".
Water pump	Refer to "Water Pump	Refer to "Water Pump	Refer to "Water Pump
	Removal and Installation in	Related Parts Inspection in	Removal and Installation in
	Section 1F (Page 1F-12)".	Section 1F (Page 1F-16)".	Section 1F (Page 1F-12)".
Oil pressure switch		Refer to "Oil Pressure	Refer to "Oil Pressure Switch
		Indicator Inspection in	Removal and Installation in
	Section 1E (Page 1E-9)".	Section 9C (Page 9C-6)".	Section 1E (Page 1E-9)".

Air Cleaner Element Removal and Installation B838H11406002

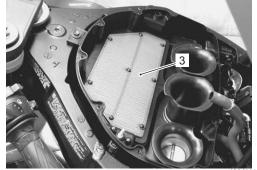
Removal

- 1) Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- 2) Disconnect the PCV hose (1).
- 3) Remove the air cleaner box cover (2).



I838H1140002-01

4) Remove the air cleaner element (3).



I838H1140003-02

Installation

Install the air cleaner element in the reverse order of removal.

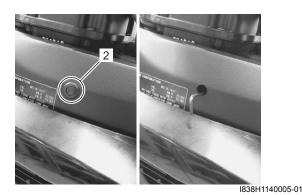
Air Cleaner Box Removal and Installation B838H11406003

Removal

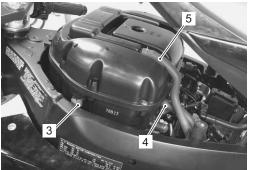
- 1) Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- 2) Remove the air cleaner box mounting bolt (1).



- 3) Remove the fasteners (2).
- 4) Loosen the air cleaner box clamp screws using a 3 mm hexagon wrench.

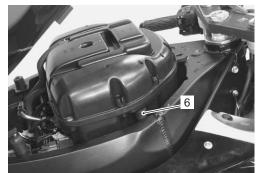


- 5) Lift the air cleaner box.
- 6) Disconnect the IAT sensor coupler (3), ISC valve hose (4) and PCV hose (5).



I837H1140290-01

7) Disconnect the PAIR hose (6).



I837H1140291-01

8) Remove the air cleaner box.

Installation

Install the air cleaner box in the reverse order of removal. Pay attention to the following point:

• Route the hoses properly. Refer to "Throttle Body Construction (Page 1D-9)".

Air Cleaner Element Inspection and Cleaning

Refer to "Air Cleaner Element Inspection in Section 0B (Page 0B-3)".

Throttle Cable Removal and Installation B838H11406005

Removal

- 1) Remove the air cleaner box. Refer to "Air Cleaner Box Removal and Installation (Page 1D-7)".
- 2) Remove the right handlebar switch box. Refer to "Handlebar Removal and Installation in Section 6B (Page 6B-2)".
- Remove the throttle cables as shown in the cable routing diagram. Refer to "Throttle Cable Routing Diagram (Page 1D-2)".

Installation

Install the throttle cables in the reverse order of removal. Pay attention to the following points:

- Install the throttle cables as shown in the cable routing diagram. Refer to "Throttle Cable Routing Diagram (Page 1D-2)".
- Check the throttle cable play and proper operation. Refer to "Throttle Cable Play Inspection and Adjustment in Section 0B (Page 0B-12)".

Throttle Cable Inspection

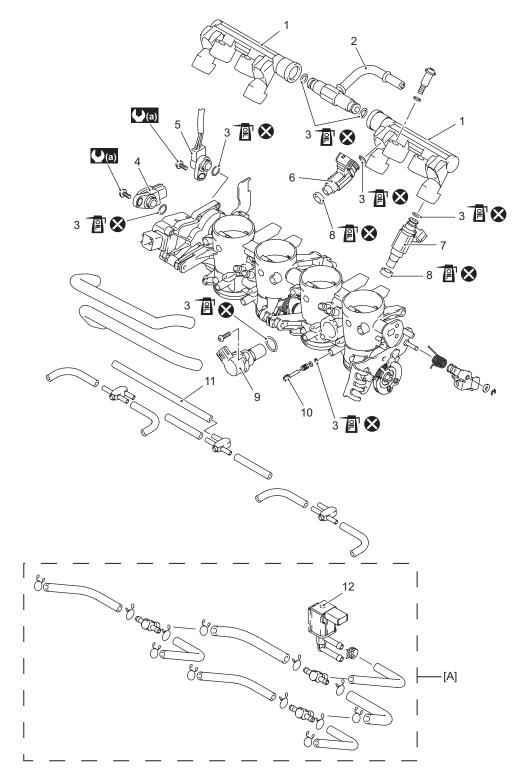
B838H11406006 Check that the throttle grip moves smoothly from full open to full close. If it does not move smoothly, lubricate the throttle cables.

Throttle Cable Play Inspection and Adjustment

Refer to "Throttle Cable Play Inspection and Adjustment in Section 0B (Page 0B-12)".

Throttle Body Components

B838H11406008

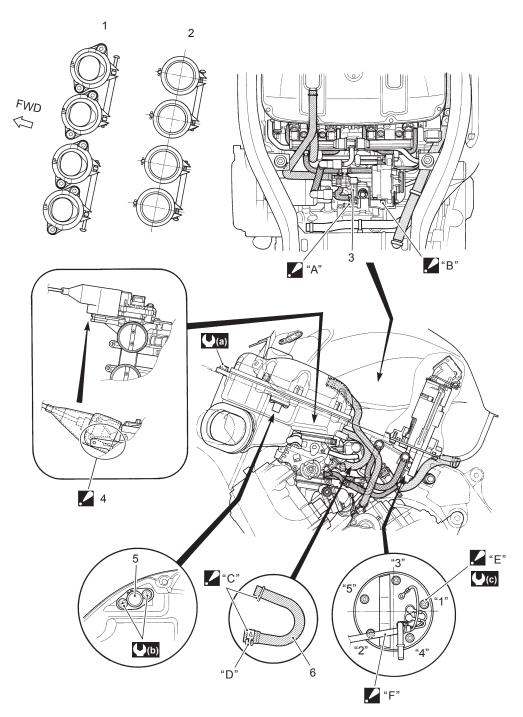


I837H1140292-02

1. Fuel delivery pipe	5. STP sensor	9. ISC valve	[A]: For E-33 only
2. Fuel delivery pipe T-joint	6. Secondary fuel injector	10. Air screw	
3. O-ring	7. Primary fuel injector	11. Vacuum hose	P : Apply engine oil.
4. TP sensor	8. Cushion seal	12. EVAP system purge control solenoid valve	😵 : Do not reuse.

Throttle Body Construction

B838H11406009



I838H1140001-02

1. Intake pipe	6. ISC valve hose	"E": Evenly tighten the bolts in the order of "1" to "5".
2. Air cleaner outlet tube	A": Face the clamp end backward. (E-33 only)	"F": Pass the fuel pump lead wire above the fuel nipple.
 EVAP system purge control solenoid valve (E-33 only) 	"B": Tighten the purge solenoid valve bracket and EXCVA together. (E-33 only)	()) : 10 N⋅m (1.0 kgf-m, 7.0 lb-ft)
 STVA sub cover Fit the cut part of the cover to the boss of the throttle body. 	C": Face the clamp end downward.	(♥(₺): 1.3 N·m (0.13 kgf-m, 1.0 lb-ft)
5. IAT sensor	"D": White marking	(C): 10 N·m (1.0 kgf-m, 7.0 lb-ft)

Throttle Body Removal and Installation B838H11406010

Removal

- 1) Remove the under cowlings. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 2) Remove the air cleaner box. Refer to "Air Cleaner Box Removal and Installation (Page 1D-7)".
- 3) Loosen the throttle cable lock-nuts.

After disconnecting the throttle cables, do not snap the throttle valves from full open to full close. It may cause damage to the throttle valves and throttle body.



I837H1140008-01

4) Place a rag under the fuel feed hose (1) and disconnect the fuel feed hose from the fuel pump.

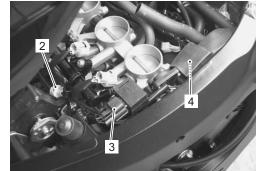
A WARNING

For E-33 models, drain fuel from the fuel tank before disconnecting the fuel feed hose to prevent fuel leakage.



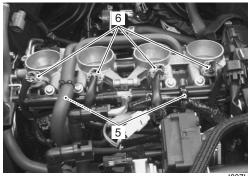
I837H1140009-01

5) Disconnect the STP sensor lead wire coupler (2), IAP sensor lead wire coupler (3) and STVA lead wire coupler (4).



I837H1140010-02

- 6) Remove the clamp (5).
- 7) Disconnect secondary fuel injector lead wire couplers (6).



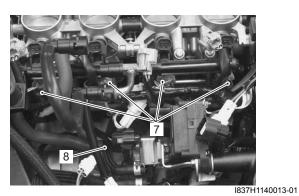
I837H1140011-01

8) Loosen the throttle body clamp screws at the intake pipe side.



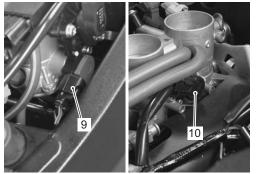
- 9) Move the throttle body assembly upward.
- 10) Disconnect the primary fuel injector lead wire couplers (7).

11) Disconnect the purge hose from the EVAP system purge control solenoid valve (8). (E-33 only)



12) Disconnect the TP sensor lead wire coupler (9).

13) Disconnect the ISC valve lead wire coupler (10).



I837H1140014-01

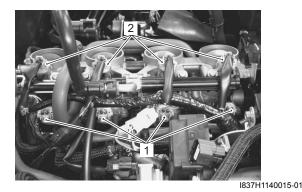
14) Disconnect the throttle cables from their drum.

15) Remove the throttle body assembly.

Installation

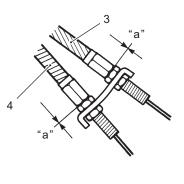
Installation is in the reverse order of removal. Pay attention to the following points:

• Connect the primary injector couplers (1) and secondary injector couplers (2) to the respective fuel injectors. Make sure that each coupler is installed in the correct position. The color on each lead wire refers to the appropriate fuel injector.



	Primary injector	Secondary injector
#1	Y/R and Gr/W	Y/R and Lg
#2	Y/R and Gr/B	Y/R and Lg/W
#3	Y/R and Gr/Y	Y/R and Lg/G
#4	Y/R and Gr/R	Y/R and Lg/BI

• Connect the throttle pulling cable (3) and throttle returning cable (4) to the throttle cable drum.



"a": 0 mm (0 in)

I837H1140016-01

- · Loosen each throttle cable lock-nut.
- Turn in each throttle cable adjuster fully and locate each outer cable so that the clearance "a" is 0 mm (0 in).
- Tighten each lock-nut.
- Adjust the throttle cable play. Refer to "Throttle Cable Play Inspection and Adjustment in Section 0B (Page 0B-12)".
- Reset the ISC valve and TP sensor learned values. Refer to "ISC Valve Reset (Page 1D-18)" and "TP Reset (Page 1D-18)".

Throttle Body Disassembly and Assembly

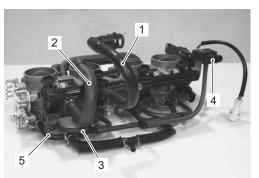
Refer to "Throttle Body Removal and Installation (Page 1D-10)".

Disassembly

▲ CAUTION

Identify the position of each removed part. Organize the parts in their respective groups so that they can be reinstalled in their original positions.

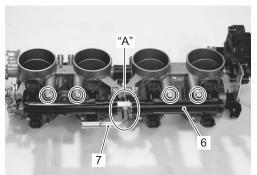
- 1) Disconnect the fuel feed hose (1), ISC valve hose (2) and vacuum hoses (3).
- 2) Remove the IAP sensor (4).
- 3) Disconnect the purge hose (5). (E-33 only)



1D-12 Engine Mechanical:

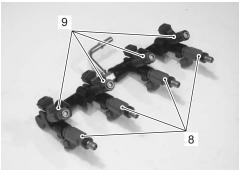
4) Remove the fuel delivery pipe assembly (6).

Be careful not to twist the fuel delivery pipe T-joint (7) when removing the fuel delivery pipes, or joint part "A" of the fuel delivery pipe get damage.



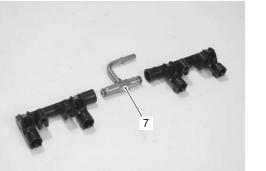
I837H1140018-01

5) Remove the primary fuel injectors (8) and secondary fuel injectors (9) from the fuel delivery pipe.



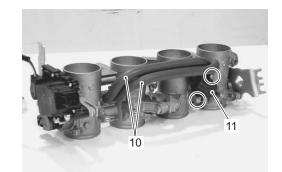
I837H1140019-01

6) Remove the T-joint (7) from the fuel delivery pipes.



I837H1140020-01

7) Remove the ISC valve hoses (10) and ISC valve (11).



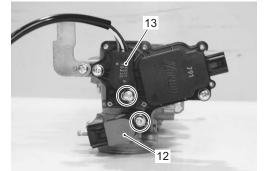
I837H1140021-01

8) Remove the TP sensor (12) and STP sensor (13) with the special tool.

Special tool mil: 09930–11950 (Torx wrench)

NOTE

Prior to disassembly, mark the each sensor's original position with a paint or scribe for accurate reinstallation.



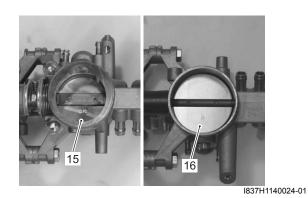
I837H1140022-01

▲ CAUTION

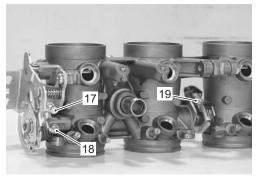
Never remove the STVA (14) from the throttle body.



Never remove the throttle valves (15) and secondary throttle valves (16).



These adjusting screws (17), (18) and (19) are factory-adjusted at the time of delivery and do not turn or remove them.



I837H1140025-01

Do not separate the throttle body.



I837H1140026-01

Assembly

Reassemble the throttle body in the reverse order of disassembly. Pay attention to the following points:

• With the secondary throttle valves fully opened, install the STP sensor (1) and tighten the STP sensor mounting screw to the specified torque.

NOTE

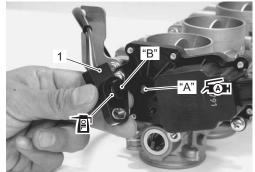
- Apply thin coat of engine oil to the O-ring.
- Align the secondary throttle shaft end "A" with the groove "B" of the STP sensor.
- Apply grease to the secondary throttle shaft end "A" if necessary.

र Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent)

Special tool monitorial tool (Torx wrench)

Tightening torque

STP sensor mounting screw: 3.5 N·m (0.35 kgfm, 2.5 lbf-ft)



I837H1140027-01

NOTE

- Make sure the secondary throttle valves smoothly open and close.
- If necessary, adjust the STP sensor. Refer to "STP Sensor Adjustment in Section 1C (Page 1C-7)".



I837H1140028-01

1D-14 Engine Mechanical:

• Apply a thin coat of engine oil to the O-ring, install the ISC valve to the throttle body and tighten the ISC valve mounting screw to the specified torque.

Special tool mol: 09930–11950 (Torx wrench)

Tightening torque

ISC valve mounting screw (a): 2 N·m (0.2 kgf-m, 1.5 lbf-ft)



I837H1140029-01

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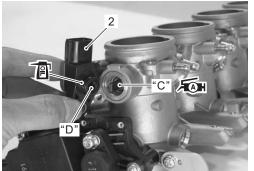
• With the throttle valves fully closed, install the TP sensor (2) and tighten the TP sensor mounting screw to the specified torque.

- Apply thin coat of engine oil to the O-ring.
- Align the throttle shaft end "C" with the groove "D" of the TP sensor.
- Apply grease to the throttle shaft end "C" if necessary.

्रत्⊙⊪: Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent)

Special tool mil: 09930–11950 (Torx wrench)

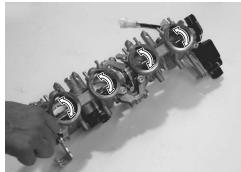
Tightening torque TP sensor mounting screw: 3.5 N·m (0.35 kgf-m, 2.5 lbf-ft)



I837H1140030-02

NOTE

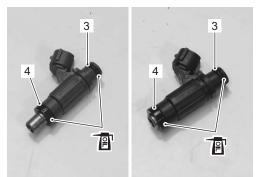
- Make sure the throttle valves smoothly open and close.
- If necessary, adjust the TP sensor. Refer to "TP Sensor Adjustment in Section 1C (Page 1C-4)".



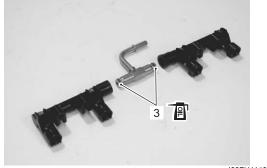
I837H1140031-01

Apply thin coat of engine oil to the new O-rings (3) and cushion seals (4).

Replace the O-rings and cushion seals with new ones.



I837H1140032-01



I837H1140033-01

Assemble the fuel delivery pipes as shown in the figure.

Be careful not to twist the fuel delivery pipe T-joint when installing the fuel delivery pipes, or joint part "E" of the fuel delivery pipe may get damage.



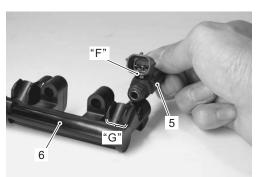
I837H1140034-01

• Install the fuel injector (5) by pushing it straight to the delivery pipe (6).

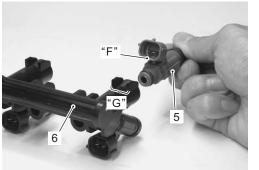
Never turn the injector while pushing it.

NOTE

Align the coupler "F" of injector with boss "G" of the delivery pipe.



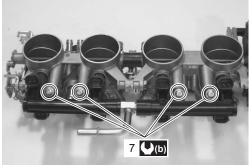
I837H1140035-02



I837H1140036-02

- Install the fuel delivery pipe assembly to the throttle body.
- Tighten the fuel delivery pipe mounting screws (7) to the specified torque.

Tightening torque Fuel delivery pipe mounting screw (b): 3.5 N·m (0.35 kgf-m, 2.5 lbf-ft)



I837H1140037-02

Throttle Body Inspection and Cleaning

Refer to "Throttle Body Disassembly and Assembly (Page 1D-11)".

Cleaning

A WARNING

Some carburetor cleaning chemicals, especially dip-type soaking solutions, are very corrosive and must be handled carefully. Always follow the chemical manufacturer's instructions on proper use, handling and storage.

• Clean passageways with a spray-type carburetor cleaner and blow dry with compressed air.

Never clean the throttle body main bore. Do not use wire to clean passageways. Wire can damage passageways. If the components cannot be cleaned with a spray cleaner it may be necessary to use a dip-type cleaning solution and allow them to soak. Always follow the chemical manufacturer's instructions for proper use and cleaning of the throttle body components. Do not apply carburetor cleaning chemicals to the rubber and plastic materials.

1D-16 Engine Mechanical:

Inspection

Check following items for any defects or clogging. Replace the damaged part if necessary.

- O-rings
- Throttle valves
- · Secondary throttle valves
- Vacuum hoses
- ISC valve hoses
- Fuel delivery pipes
- Cushion seals
- Fuel injectors

ISC Valve Visual Inspection

Visually inspect the ISC valve if necessary.

• Inspect the ISC valve for any carbon deposition defects. Clean or replace the ISC valve if necessary.



I837H1140038-01

B838H11406013

Throttle Valve Synchronization

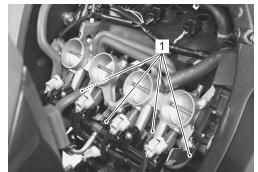
B838H11406014

Use of SDS Tool

Check and adjust the throttle valve synchronization among four cylinders.

- 1) Start up the engine and run it in idling condition for warming up.
- 2) Stop the warmed-up engine.
- Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- 4) Remove the air cleaner box. Refer to "Air Cleaner Box Removal and Installation (Page 1D-7)".

5) Disconnect the respective vacuum hoses (1) from each vacuum nipple on the throttle body.

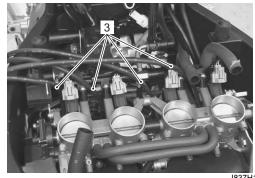


- l837H1140293-01
- 6) Disconnect the IAP sensor coupler (2).



I837H1140283-01

7) Connect the respective vacuum tester hoses (3) to the vacuum nipples.



I837H1140302-01

- 8) Set up the SDS tool. (Refer to the SDS operation manual for further details.)
- 9) Start the engine.

Avoid dirt drawn into the throttle body while running the engine without air cleaner box cover. Dirt drawn into the engine will damage the internal engine parts.

10) Click "Data monitor".

- 11) Click "Active control".
- 12) Click "ISC air volume control" (4).

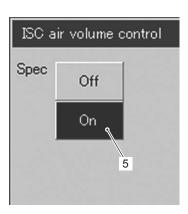


l837H1140294-02

13) Click "ON" button (5) to fix the ISC air volume of four cylinders.

NOTE

When making this synchronization, be sure that the water temperature is within 80 - 100 °C (176 - 212 °F).



I837H1140295-03

14) Check for the synchronization of vacuum from #1 to #4 cylinders.

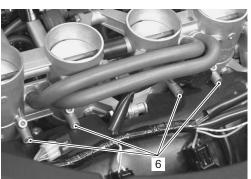


I837H1140296-01

15) Equalize the vacuum of the cylinders by turning each air screw (6) and keep it running at idling speed.

NOTE

Always set the engine rpm at idle rpm.



I837H1140297-02

16) If the adjustment is not yet correct, remove each air screw and clean them with a spray-type carburetor cleaner and blow dry with a compressed air. Also, clean the air screw passageways.

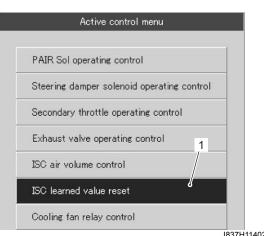
NOTE

- Slowly turn the air screw clockwise and count the number of turns until the screw is lightly seated.
- Make a note of how many turns were made so the screw can be reset correctly after cleaning.
- 17) Repeat the procedures from 6) to 13).
- 18) Close the SDS tool and turn the ignition switch OFF.
- 19) Disconnect the vacuum tester and reinstall the removed parts.
- 20) After completing the throttle valve synchronization, clear the DTC and reset the ISC learned value using SDS tool. Refer to "ISC Valve Preset and Opening Initialization in Section 1C (Page 1C-9)".

ISC Valve Reset

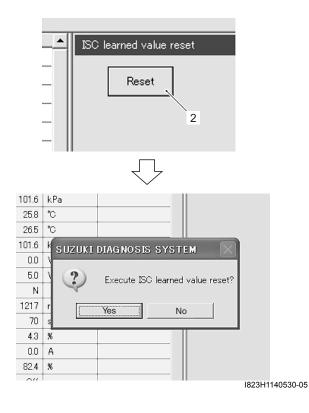
B838H11406015 When removing or replacing the throttle body assembly, reset the ISC valve learned value in the following procedures:

- 1) Turn the ignition switch ON position.
- 2) Set up the SDS tools. (Refer to the SDS operation manual for further details.)
- 3) Click "Active control".
- 4) Click "ISC learned value reset" (1).



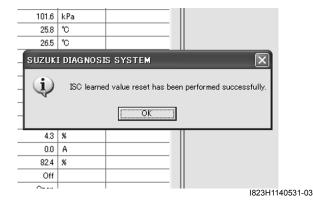
1837H1140298-01

5) Click "Reset" button (2) to clear the ISC learned value.



NOTE

The learned value of the ISC valve is set at RESET position.



- 6) Close the SDS tool.
- 7) Turn the ignition switch OFF position.

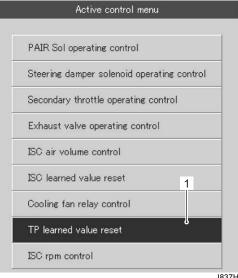
NOTE

The ISC valve opening initialization is automatically started after the ignition switch is turned OFF.

TP Reset

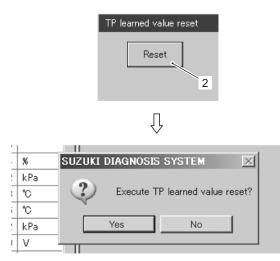
When replacing the throttle body assembly or TP sensor with a new one or reinstalling the TP sensor, reset the TP learned value in the following procedures:

- 1) Turn the ignition switch ON.
- 2) Set up the SDS tool. (Refer to the SDS operation manual for further details.)
- 3) Click the "Active control".
- 4) Click the "TP learned value reset" (1).



I837H1140305-01

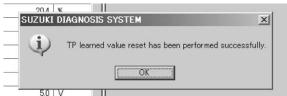
5) Click the "Reset" button (2) to clear the TP learned value.



l837H1140306-01

NOTE

The leaned value of the TP sensor is set at Preset position.



I837H1140307-01

6) Close the SDS tool and turn the ignition switch OFF.

NOTE

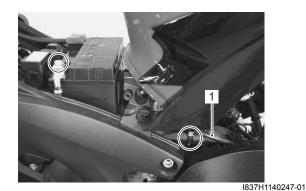
The TP sensor opening initialization is automatically started after the ignition switch is turned OFF position.

Engine Assembly Removal

B838H11406017 the frame, wash the

Before taking the engine out of the frame, wash the engine using a steam cleaner. Engine removal is sequentially explained in the following steps:

 Remove the under cowlings. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)". 2) Disconnect the battery (-) lead wire (1).

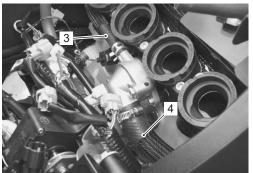


- 3) Jack up the motorcycle and fix it for safety.
- 4) Drain engine oil. Refer to "Engine Oil and Filter Replacement in Section 0B (Page 0B-10)".
- 5) Drain engine coolant. Refer to "Engine Oil and Filter Replacement in Section 0B (Page 0B-10)".
- 6) Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- 7) Remove the air cleaner box. Refer to "Air Cleaner Box Removal and Installation (Page 1D-7)".
- Remove the throttle body assembly. Refer to "Throttle Body Removal and Installation (Page 1D-10)".
- Remove the radiator assembly (2). Refer to "Radiator / Cooling Fan Motor Removal and Installation in Section 1F (Page 1F-5)".



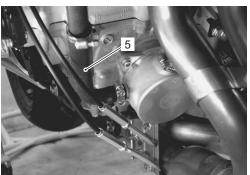
1837H1140284-01

10) Remove the water bypass hose (3) and radiator inlet hose (4).



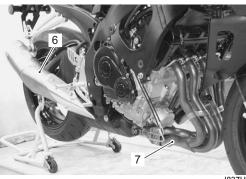
1837H1140285-01

11) Remove the oil cooler outlet hose (5).



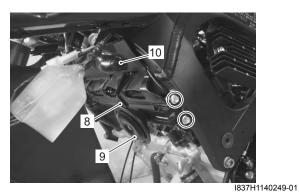
I837H1140286-01

12) Remove the muffler (6) and exhaust pipes (7) along with the HO2 sensor. Refer to "Exhaust Pipe / Muffler Removal and Installation in Section 1K (Page 1K-11)".

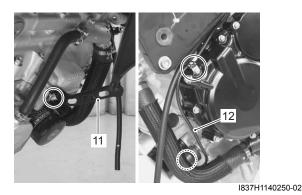


I837H1140248-01

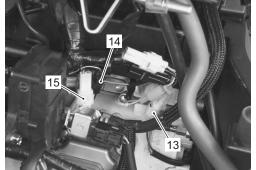
- 13) Disconnect the horn coupler (8).
- 14) Remove the horn (9) and front engine cover (10).



- 15) Remove the radiator mounting bracket (11).
- 16) Disconnect the oil pressure switch lead wire (12).

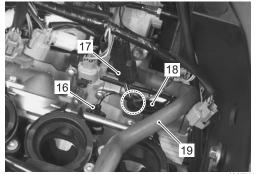


17) Disconnect the GP switch lead wire coupler (13), ground lead wire coupler (14) and CKP sensor lead wire coupler (15).



I837H1140251-01

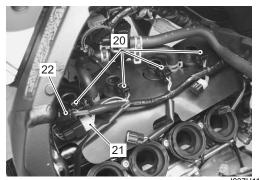
18) Disconnect the ECT sensor lead wire coupler (16), speed sensor lead wire coupler (17), starter motor lead wire coupler (18) and crankcase breather (PCV) hose (19).



I837H1140252-01

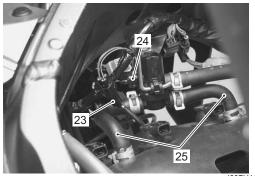
19) Disconnect the ignition coil/plug cap lead wire couplers (20), generator lead wire coupler (21) and regulator/rectifier lead wire coupler (22).

Do not remove the ignition coil/plug cap before disconnecting its coupler.



I837H1140253-01

20) Disconnect the CMP sensor lead wire coupler (23), PAIR solenoid valve lead wire coupler (24) and PAIR solenoid valve hose (25).



I837H1140254-01

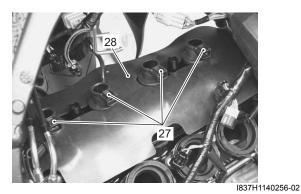
21) Remove the PAIR solenoid valve (26).



1837H1140255-01

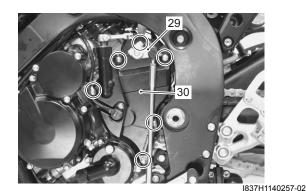
22) Remove the ignition coil/plug caps (27) and cylinder head cover shield (28).

- Do not pry up the ignition coil/plug cap with a screwdriver or a bar to avoid its damage.
- Be careful not to drop the ignition coil/plug cap to prevent its short or open circuit.

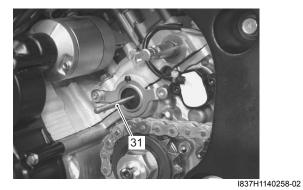


23) Disengage the gearshift link arm (29).

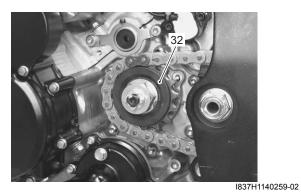
24) Remove the engine sprocket cover (30).



25) Remove the clutch push rod (31).



26) Remove the engine sprocket (32). Refer to "Engine Sprocket Removal and Installation in Section 3A (Page 3A-2)".

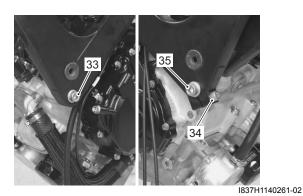


27) Support the engine using an engine jack.



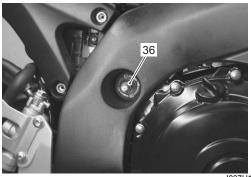
- I837H1140260-01
- 28) Remove the engine mounting bolt (33).
- 29) Loosen the engine mounting pinch bolt (34).

30) Remove the engine mounting bolt (35).

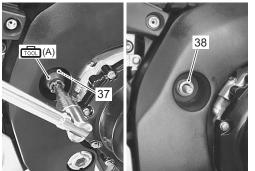


- 31) Remove the engine mounting nut (36).
- 32) Remove the engine mounting thrust adjuster locknut (37) with the special tool.
- Loosen the engine mounting thrust adjuster (38) fully.
 - Special tool

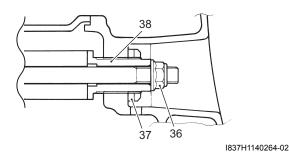
(A): 09940–14980 (Engine mounting adjust wrench)



1837H1140262-02



I837H1140263-02



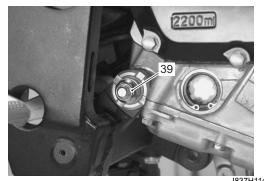
34) Remove the engine mounting nut (39).

- 35) Loosen the engine mounting thrust adjuster lock-nut(40) with the special tool.
- 36) Loosen the engine mounting thrust adjuster (41) fully.

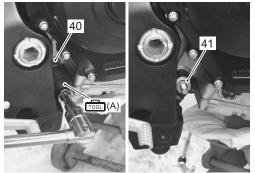
Special tool (A): 09940–14980 (Engine mounting adjust wrench)

NOTE

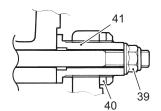
Do not remove the engine mounting bolts at this stage.



837H1140265-02



1837H1140266-02



I837H1140267-02

37) Remove the engine mounting bolts and gradually lower the front side of the engine. Then, take off the drive chain from the driveshaft.

38) Remove the engine assembly.



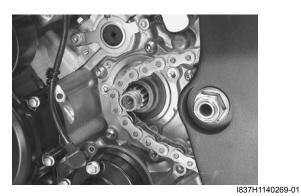
I837H1140268-01

Engine Assembly Installation

B838H11406018 Install the engine in the reverse order of engine removal. Pay attention to the following points:

• Gradually raise the rear side of the engine assembly, and then put the drive chain on the driveshaft.

Be careful not to catch the wiring harness between the frame and the engine.



- Install all engine mounting bolts and tighten them temporarily.
- Tighten the engine mounting thrust adjusters (1) and (2) to the specified torque.

Tightening torque

Engine mounting thrust adjuster (a): 23 N·m (2.3 kgf-m, 16.5 lbf-ft)



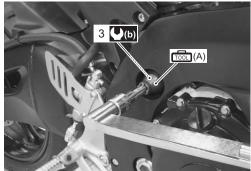
I837H1140271-01

• Tighten the engine mounting thrust adjuster lock-nuts (3) and (4) to the specified torque with the special tool.

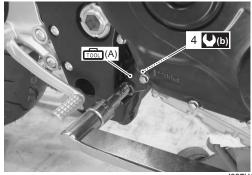
Tightening torque Engine mounting thrust adjuster lock-nut (b): 45 N·m (4.5 kgf-m, 32.5 lbf-ft)

Special tool

(A): 09940–14980 (Engine mounting adjust wrench)



1837H1140272-01

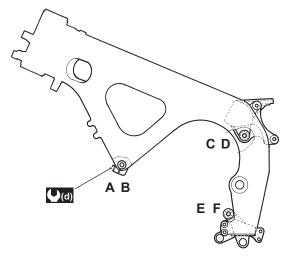


I837H1140273-01

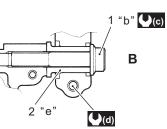
• Tighten all engine mounting bolts and nuts to the specified torque, as shown in the following illustration.

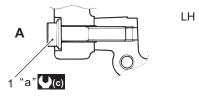
NOTE

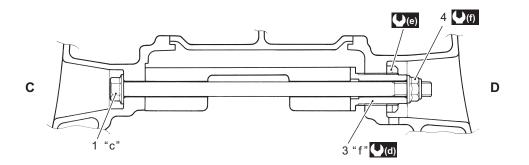
The engine mounting nuts are self-locking. Once the nuts have been removed, they are no longer of any use. • Tighten the engine mounting pinch bolt to the specified torque, as shown in the following illustration.



 $\langle \Box$

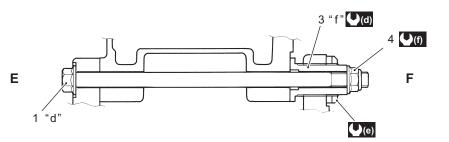






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I837H1140274-03

1. Engine mounting bolt	"a": 45 mm (1.77 in)	"e": 30.5 mm (1.20 in)	(€) : 45 N⋅m (4.5 kgf-m, 32.5 lb-ft)
2. Spacer	"b": 55 mm (2.17 in)	"f": 40 mm (1.57 in)	() : 75 N⋅m (7.5 kgf-m, 54.0 lb-ft)
 Engine mounting thrust adjuster 	"c": 215 mm (8.46 in)	♥ (G) : 55 N⋅m (5.5 kgf-m, 40.0 lb-ft)	
4. Engine mounting nut	"d": 205 mm (8.07 in)	(d): 23 N⋅m (2.3 kgf-m, 16.5 lb-ft)	

- Install the engine sprocket. Refer to "Engine Sprocket Removal and Installation in Section 3A (Page 3A-2)".
- Install the exhaust pipe assembly and muffler. Refer to "Exhaust Pipe / Muffler Removal and Installation in Section 1K (Page 1K-11)".
- Install the radiator. Refer to "Radiator / Cooling Fan Motor Removal and Installation in Section 1F (Page 1F-5)".
- Install the throttle body. Refer to "Throttle Body Removal and Installation (Page 1D-10)".
- Install the air cleaner box. Refer to "Air Cleaner Box Removal and Installation (Page 1D-7)".
- After remounting the engine, route the wiring harness, cable and hoses properly. Refer to "Wiring Harness Routing Diagram in Section 9A (Page 9A-5)", "Throttle Cable Routing Diagram (Page 1D-2)" and "Water Hose Routing Diagram in Section 1F (Page 1F-3)".
- Pour engine coolant and engine oil. Refer to "Cooling System Inspection in Section 0B (Page 0B-12)" and "Engine Oil and Filter Replacement in Section 0B (Page 0B-10)".
- After finishing the engine installation, check the following items.
 - Throttle cable play Refer to "Throttle Cable Play Inspection and Adjustment in Section 0B (Page 0B-12)".
 - Throttle valve synchronization Refer to "Throttle Valve Synchronization (Page 1D-16)".
 - Clutch cable play Refer to "Clutch Cable Play Inspection and Adjustment in Section 0B (Page 0B-14)".
 - Drive chain slack
 Refer to "Drive Chain Inspection and Adjustment in Section 0B (Page 0B-15)".
 - Engine oil and coolant leakage Refer to "Cooling Circuit Inspection in Section 1F (Page 1F-4)".

Engine Top Side Disassembly

B838H11406019

It is unnecessary to remove the engine assembly from the frame when servicing the cylinder head cover and camshafts.

NOTE

Before servicing the engine top side components (until camshafts removal) with the engine in place, remove the following parts:

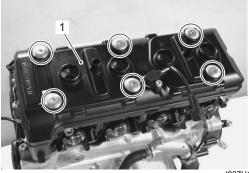
- Air cleaner box
- Throttle body

Other parts except for these "Engine Top Side Components" can not be serviced with the engine installed in the frame. Refer to "Engine Assembly Removal (Page 1D-19)" and "Engine Assembly Installation (Page 1D-23)".

Identify the position of each removed part. Organize the parts in their respective groups (e.g., intake, exhaust) so that they can be reinstalled in their original positions.

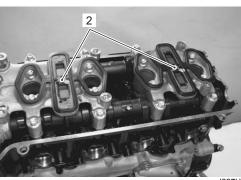
Cylinder Head Cover

- Remove the spark plugs. Refer to "Ignition Coil / Plug Cap and Spark Plug Removal and Installation in Section 1H (Page 1H-6)".
- 2) Remove the cylinder head cover (1) and its gaskets.



I837H1140199-01

3) Remove the PAIR reed valves (2) with their gaskets.



I837H1140200-01

Camshafts

1) Remove the valve timing inspection cap (1).

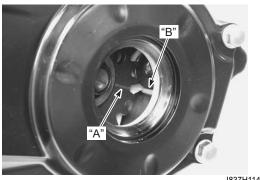


I837H1140201-01

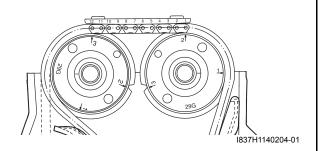
2) Turn the crankshaft to bring the line "A" on the CKP sensor rotor to the rib "B" behind the clutch cover and also to bring the cams to the position as shown.



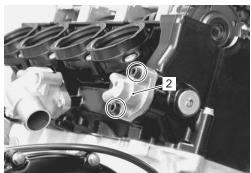
I837H1140202-01



I837H1140203-01

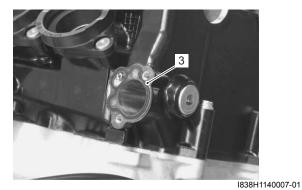


3) Remove the cam chain tension adjuster (2).



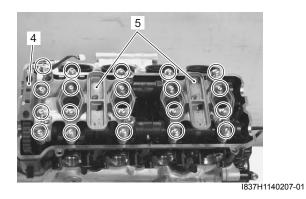
I838H1140006-01

4) Remove the gasket (3).

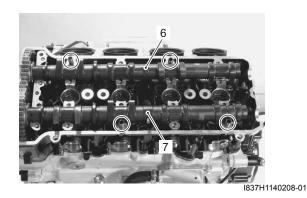


- 5) Remove the cam chain guide No. 2 (4).
- 6) Remove the camshaft journal holders (5).

Be sure to loosen the camshaft journal holder bolts evenly by shifting the wrench in the descending order of numbers.



- 7) Remove the dowel pins.
- 8) Remove the intake camshaft (6) and exhaust camshaft (7).

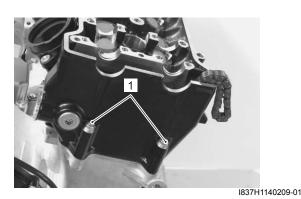


Cylinder Head

NOTE

The cylinder head can not be serviced with the engine installed in the frame.

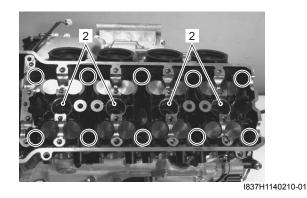
1) Remove the cylinder head bolts (M6) (1).



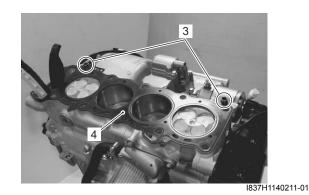
- 2) Remove the O-rings (2).
- 3) Remove the cylinder head bolts and washers.

NOTE

When loosening the cylinder head bolts, loosen each bolt little by little diagonally.



- 4) Remove the cylinder head.
- 5) Remove the dowel pins (3) and cylinder head gasket (4).



Engine Top Side Assembly

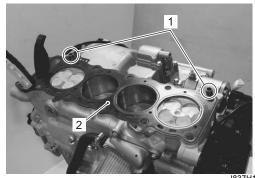
B838H11406020

Assemble the engine top side in the reverse order of disassembly. Pay attention to the following points:

Cylinder Head

• Fit the dowel pins (1) and a new cylinder head gasket (2) to the cylinder.

Use a new gasket to prevent gas leakage.

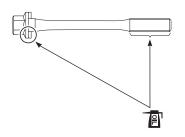


I837H1140212-01

• Place the cylinder head on the cylinder.

NOTE

- When installing the cylinder head, keep the cam chain taut.
- Apply engine oil to the washers and thread portion of the bolts before installing the cylinder head bolts.

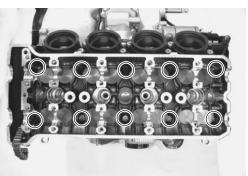


1D-28 Engine Mechanical:

- Tighten the cylinder head bolts (M10) to the specified torque with a torque wrench sequentially and diagonally.
- Additionally tighten the cylinder head bolts with the specified angles diagonally using an angular torque gauge.

Tightening torque

Cylinder head bolt (M10): 31 N·m (3.1 kgf-m, 22.5 lb-ft) then turn in 1/6 (60°) turn

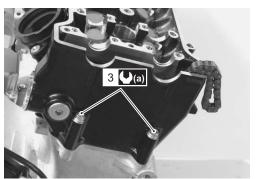


I837H1140213-02

• After firmly tightening the cylinder head bolts (M10), install the cylinder head bolts (M6) (3).

Tightening torque

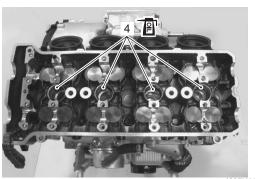
Cylinder head bolt (M6) (a): 10 N·m (1.0 kgf-m, 7.0 lbf-ft)



I837H1140214-01

• Install the O-rings (4) and apply engine oil to it.

Use the new O-rings (4) to prevent oil leakage.

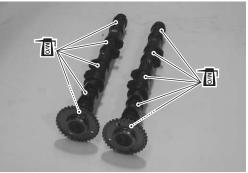


I837H1140215-01

Camshaft

- The cam shafts are identified by the embossed letters.
 IN: Intake camshaft
 EX: Exhaust camshaft
- Before placing the camshafts on the cylinder head, apply molybdenum oil to their journals and cam faces.

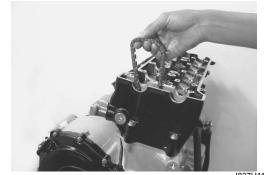
M/O: Molybdenum oil (MOLYBDENUM OIL SOLUTION)



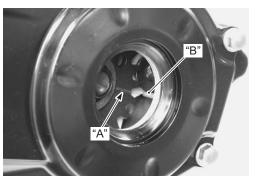
I837H1140310-01

Turn the crankshaft clockwise with the box wrench and align the line "A" on the CKP sensor rotor to the rib "B" behind the clutch cover while keeping the cam chain pulled upward.

- Pull the cam chain upward, or the chain will be caught between crankcase and cam drive sprocket.
- To adjust the camshaft timing correctly, be sure to align the line "A" with rib "B" and hold this position when installing the camshafts.



I837H1140217-01



I837H1140218-01

- Pull the cam chain lightly.
- Turn the exhaust camshaft so that the arrow is aligned with the gasket surface of the cylinder head. (The exhaust camshaft sprocket has an arrow marked "1" "C".)
- Engage the cam chain with the exhaust camshaft sprocket.

NOTE

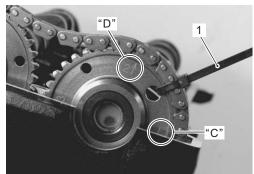
Before installing the camshaft, check that the tappets are installed correctly.

- Bind the cam chain and the sprocket with a proper clamp (1) to prevent the cam chain disengagement while installing the camshaft journal holders.
- The other arrow marked "2" "D" should now be pointing straight up. Starting from the roller pin that is directly above the arrow marked "2" "D", count out 12 roller pins (from the exhaust camshaft side going towards the intake camshaft side).
- Engage the 12th roller pin "E" on the cam chain with the arrow marked "3" on the intake sprocket.

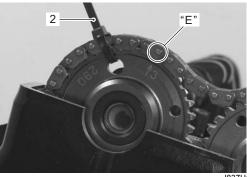
• Bind the cam chain and the sprocket with a proper clamp (2) to prevent the cam chain disengagement while installing the camshaft journal holders.

NOTE

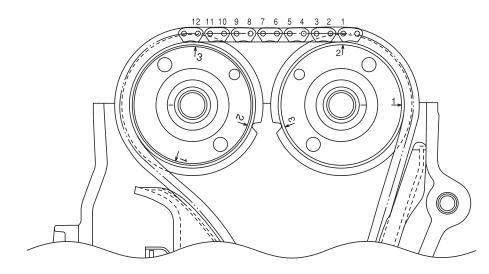
The cam chain should now be on all three sprockets. Be careful not to move the crankshaft until the camshaft journal holders and cam chain tension adjuster are secured.



I837H1140219-01

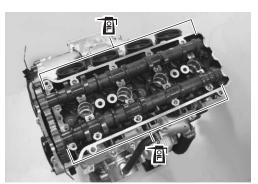


I837H1140220-01



I837H1140222-03

Apply engine oil to journals and cam faces.



Install the dowel pins.

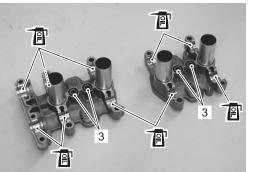
I837H1140223-02



• Install O-rings (3) to the camshaft journal holders.

Replace the O-rings with new ones.

• Apply engine oil to journals.

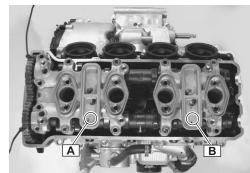


I837H1140225-01

• Install the camshaft journal holders.

NOTE

- Each camshaft journal holder is identified with an embossed letter.
- Check that embossed letter on each holder faces exhaust side.



I837H1140226-02

Embossed letter	Cylinder
A	No. 1 and No. 2
В	No. 3 and No. 4

- Install the cam chain guide No. 2 (4).
- Fasten the camshaft journal holders evenly by tightening the camshaft journal holder bolts lightly, in the ascending order of numbers.

NOTE

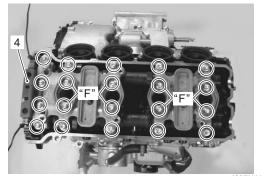
- Damage to head or camshaft journal holder thrust surfaces may result if the camshaft journal holders are not drawn down evenly.
- Fit the copper washer to the camshaft journal holder bolts "F".
- The ascending order of numbers are indicated on the camshaft journal holders.
- Tighten the camshaft journal holder bolts in ascending order of numbers to the specified torque.

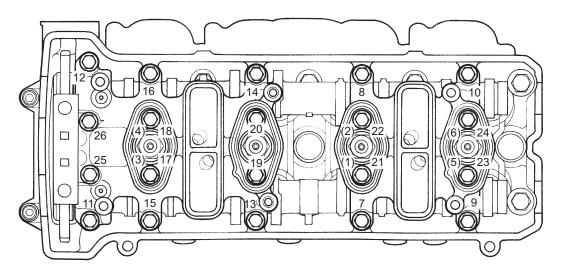
Tightening torque

Camshaft journal holder bolt: 10 N⋅m (1.0 kgf-m, 7.0 lbf-ft)

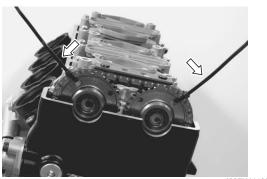
The camshaft journal holder bolts are made of a special material and much superior in strength, compared with other types of high strength bolts.

Take special care not to use other types of bolts instead of these special bolts.





· Remove the clamps.



I837H1140229-01

Cam Chain Tension Adjuster

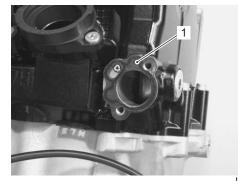
- Holding the cam chain tension adjuster as shown in the figure, compress the plunger by turning the adjuster body until the outer circlip "A" reaches the groove "B".
- Hook the outer circlip "A" into the groove "B", then turn the plunger head clockwise more than 90° to make a little play in the inner thread mechanism.



I823H1140355-01

• Fit a new gasket (1).

Use a new gasket to prevent oil leakage.



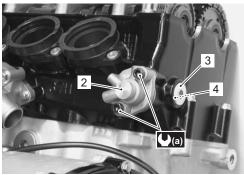
I837H1140230-01

I837H1140228-01

• Install the cam chain tension adjuster (2).

Tightening torque Cam chain tension adjuster mounting bolt (a): 10 N·m (1.0 kgf-m, 7.0 lbf-ft)

• Remove the cam chain tension adjuster service cap (3) and gasket (4).



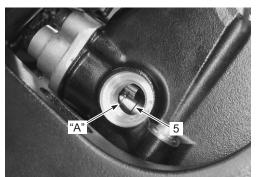
I837H1140231-02

 Unhook the outer circlip "A" from its groove by pushing the stepped part (5) of the plunger head with a (–) screwdriver.

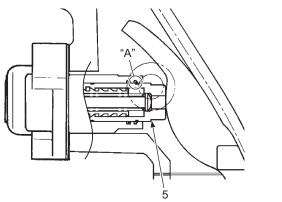
1D-32 Engine Mechanical:

• Rotate the crankshaft (some turns) and recheck the valve timing.

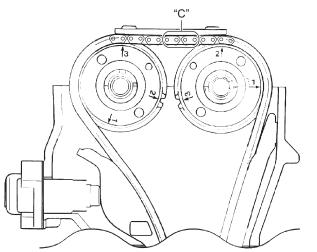
Make sure that the adjuster works properly by checking no slack at point "C".



I837H1140275-03







I837H1140311-01

NOTE

The cam chain tension adjuster can be serviced with the engine installed in the frame.

• Tighten the cam chain tension adjuster service cap (6) to the specified torque.

Use a new gasket to prevent oil leakage.

Tightening torque

Cam chain tension adjuster service cap (b): 23 N·m (2.3 kgf-m, 16.5 lbf-ft)

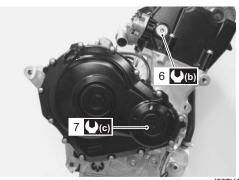
Tighten the valve timing inspection cap (7) to the specified torque.

•

Use a new O-ring to prevent oil leakage.

Tightening torque

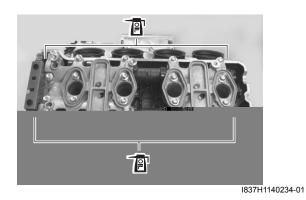
Valve timing inspection cap (c): $11 \text{ N} \cdot \text{m}$ (1.1 kgfm, 8.0 lbf-ft)



I837H1140233-03

Cylinder Head Cover

- Check and adjust the valve clearance. Refer to "Valve Clearance Inspection and Adjustment in Section 0B (Page 0B-4)".
- Pour engine oil in each oil pocket in the cylinder head.

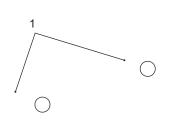


Install the PAIR reed valves (1) along with the gaskets.

NOTE

Fit the projection of the gaskets to the depression of the camshaft holders.

Replace the gaskets with new ones.



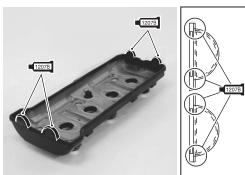
I837H1140235-01

•

- · Install a new gasket to the cylinder head cover.
- Apply bond to the cam end cap points of the gasket as shown.

•1207E]: Sealant 99000–31140 (SUZUKI BOND No.1207B or equivalent)

Use a new gasket to prevent oil leakage.



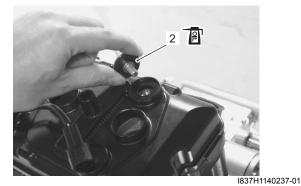
I837H1140236-01

• Place the cylinder head cover on the cylinder head.

• Fit a new gasket (2) to each head cover bolt.

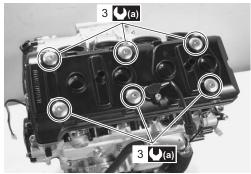
Use new gaskets to prevent oil leakage.

• Apply engine oil to both sides of the gaskets.



Tighten the head cover bolts (3) to the specified torque.

Tightening torque Head cover bolt (a): 14 N·m (1.4 kgf-m, 10.0 lbf-ft)



I837H1140238-01

- Install the spark plugs. Refer to "Ignition Coil / Plug Cap and Spark Plug Removal and Installation in Section 1H (Page 1H-6)".
- Install the following parts:
 - Air cleaner box (Refer to "Air Cleaner Box Removal and Installation (Page 1D-7)".)
 - Throttle body (Refer to "Throttle Body Removal and Installation (Page 1D-10)".)

Camshaft Inspection

B838H11406021 Refer to "Engine Top Side Disassembly (Page 1D-25)". Refer to "Engine Top Side Assembly (Page 1D-27)".

Camshaft Identification

The exhaust camshaft has the embossed letters "EX" and the intake camshaft has the embossed letters "IN".



I837H1140239-01

Cam Wear

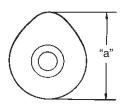
Check the camshaft for wear or damage. Measure the cam height "a" with a micrometer. Replace a camshaft if the cams are worn to the service limit.

Special tool

[recoll : 09900–20202 (Micrometer (1/100 mm, 25 – 50 mm))

Cam height "a"

Service limit (IN.): 36.28 mm (1.428 in) Service limit (EX.): 35.68 mm (1.405 in)



l649G1140199-02

Camshaft Runout

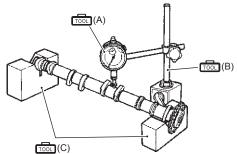
Measure the runout using the dial gauge. Replace the camshaft if the runout exceeds the limit.

Special tool

(A): 09900–20607 (Dial gauge (1/100 mm, 10 mm))

(B): 09900–20701 (Magnetic stand)
 (C): 09900–21304 (V-block (100 mm))

<u>Camshaft runout (IN. & EX.)</u> Service limit: 0.10 mm (0.004 in)



I837H1140240-02

Camshaft Journal Wear

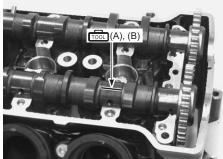
Inspect the camshaft journal wear in the following procedures:

- 1) Determine whether or not each journal is worn down to the limit by measuring the oil clearance with the camshaft installed in place.
- 2) Use the plastigauge to read the clearance at the widest portion, which is specified as follows.

Special tool

(A): 09900–22301 (Plastigauge (0.025 – 0.076 mm))

(B): 09900–22302 (Plastigauge (0.051 – 0.152 mm))



I837H1140241-01

 Install each camshaft journal holder to its original position. Refer to "Engine Top Side Assembly (Page 1D-27)". Tighten the camshaft journal holder bolts in ascending order of numbers to the specified torque. Refer to "Engine Top Side Assembly (Page 1D-27)".

NOTE

Do not rotate the camshafts with the plastigauge in place.

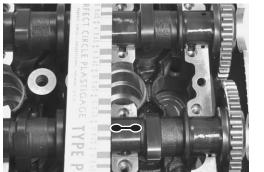
Tightening torque Camshaft journal holder bolt: 10 N⋅m (1.0 kgfm, 7.0 lbf-ft)



I837H1140242-01

- 5) Remove the camshaft journal holders and measure the width of the compressed plastigauge using the envelope scale.
- 6) This measurement should be taken at the widest part of the compressed plastigauge.

Camshaft journal oil clearance (IN. & EX.) Service limit: 0.150 mm (0.0059 in)



1837H1140243-01

7) If the camshaft journal oil clearance exceeds the limit, measure the inside diameter of the camshaft journal holder and the outside diameter of the camshaft journal. Replace the camshaft or the cylinder head depending upon which one exceeds the specification.

Special tool

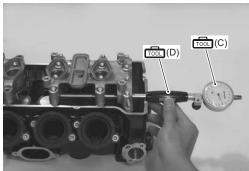
(C): 09900–20602 (Dial gauge (1/1000 mm, 1 mm))

(D): 09900–22403 (Small bore gauge (18 – 35 mm))

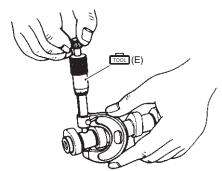
(E): 09900-20205 (Micrometer (0 - 25 mm))

<u>Camshaft journal holder I.D. (IN. & EX.)</u> Standard: 24.012 – 24.025 mm (0.9454 – 0.9459 in)

<u>Camshaft journal O.D. (IN. & EX.)</u> Standard: 23.959 – 23.980 mm (0.9433 – 0.9441 in)



I837H1140244-01



I649G1140204-03

Camshaft Sprocket

B838H11406022 Inspect the camshaft sprocket in the following procedures:

- 1) Remove the intake and exhaust camshafts. Refer to "Engine Top Side Disassembly (Page 1D-25)".
- 2) Inspect the teeth of each camshaft sprocket for wear or damage.

If they are worn or damaged, replace the sprocket/ camshaft assembly and cam chain as a set.



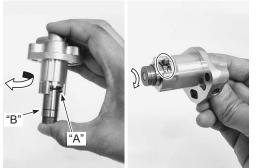
I837H1140245-01

3) Install the camshafts. Refer to "Engine Top Side Assembly (Page 1D-27)".

Cam Chain Tension Adjuster Inspection

The cam chain tension adjuster is maintained to proper tension automatically.

- 1) Remove the cam chain tension adjuster. Refer to "Engine Top Side Disassembly (Page 1D-25)".
- 2) Holding the cam chain tension adjuster as shown in the figure, compress the plunger by turning the adjuster body until the outer circlip "A" reaches the groove "B".
- 3) Hook the outer circlip "A" into the groove "B", then turn the plunger head clockwise more than 90° to make a little play in the inner thread mechanism.



I823H1140355-01

NOTE

If it is difficult to compress the plunger because of internal engine oil, disassemble the adjuster by releasing the inner circlip "C" and spill out the oil.

Do not turn the adjuster body until the outer circlip "A" exceeds the groove "B". If the inner circlip "C" is caught in the groove "B", plunger may not go out automatically from the adjuster body even if pushing force is applied on the head.

In such case, it needs to be disassembled.



I823H1140365-01



I823H1140366-01

4) Check that the plunger goes out automatically when tapping its head "D". If it does not work smoothly, replace the cam chain tension adjuster with a new one.



I823H1140367-01

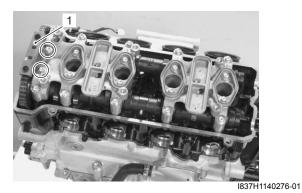
5) Install the cam chain tension adjuster. Refer to "Engine Top Side Assembly (Page 1D-27)".

Cam Chain Guide / Cam Chain Tensioner Removal and Installation

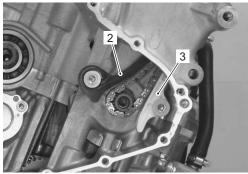
B838H11406024

Removal

- 1) Remove the cylinder head cover. Refer to "Engine Top Side Disassembly (Page 1D-25)".
- 2) Remove the cam chain guide No. 2 (1).



- 3) Remove the cylinder head. Refer to "Engine Top Side Disassembly (Page 1D-25)" and "Engine Bottom Side Disassembly (Page 1D-47)".
- 4) Remove the cam chain guide No. 1 (2) and cam chain tensioner (3).



1837H1140277-02

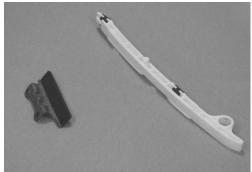
Installation

Install the cam chain guides/cam chain tensioner in the reverse order of removal.

Cam Chain Guide Inspection

B838H11406025 Inspect the cam chain guide in the following procedures:

- 1) Remove the cam chain guides. Refer to "Cam Chain Guide / Cam Chain Tensioner Removal and Installation (Page 1D-37)".
- Check the contacting surface of the cam chain guides. If it is worn or damaged, replace it with a new one.



I837H1140278-01

 Install the cam chain guides. Refer to "Cam Chain Guide / Cam Chain Tensioner Removal and Installation (Page 1D-37)".

Cam Chain Tensioner Inspection

B838H11406026 Inspect the cam chain tensioner in the following procedures:

- 1) Remove the cam chain tensioner. Refer to "Cam Chain Guide / Cam Chain Tensioner Removal and Installation (Page 1D-37)".
- Check the contacting surface of the cam chain tensioner. If it is worn or damaged, replace it with a new one.



I837H1140279-01

 Install the cam chain tensioner. Refer to "Cam Chain Guide / Cam Chain Tensioner Removal and Installation (Page 1D-37)".

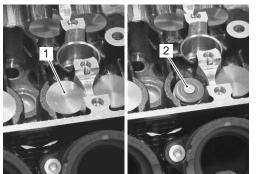
Cylinder Head Disassembly and Assembly

Refer to "Engine Top Side Disassembly (Page 1D-25)". Refer to "Engine Top Side Assembly (Page 1D-27)".

Identify the position of each removed part. Organize the parts in their respective groups (i.e., intake, exhaust, No. 1 or No. 2) so that they can be installed in their original locations.

Disassembly

1) Remove the tappet (1) and shim (2) by fingers or magnetic hand.



I837H1140039-01

- 2) Insert the special tool (A) between the valve spring and cylinder head.
- 3) Using the special tools, compress the valve spring and remove the two cotter halves (3) from the valve stem.

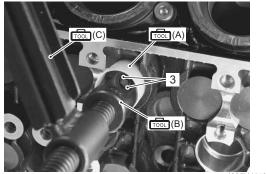
Be careful not to damage the tappet sliding surface with the special tool.

Special tool

 Image: Total (A):
 09919–28610 (Sleeve protector)

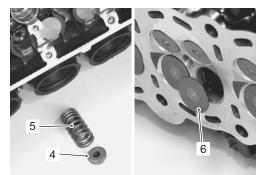
 Image: Total (B):
 09916–14530 (Valve spring compressor attachment)

 Image: Total (C):
 09916–14510 (Valve lifter)

 Image: Total (Total


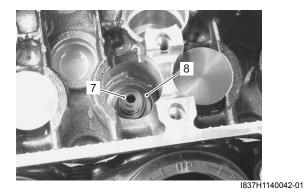
I837H1140040-01

- 4) Remove the valve spring retainer (4) and valve spring (5).
- 5) Pull out the valve (6) from the combustion chamber side.

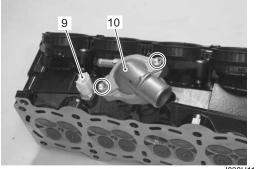


I837H1140041-01

- 6) Remove the oil seal (7) and spring seat (8).
- 7) Remove the other valves in the same manner as described previously.

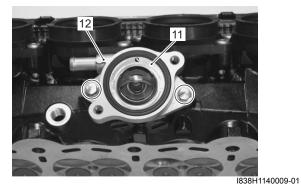


- 8) Remove the ECT sensor (9).
- 9) Remove the thermostat cover (10).

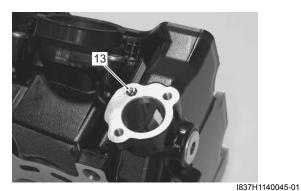


838H1140008-01

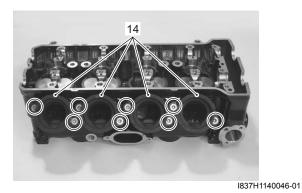
- 10) Remove the thermostat (11).
- 11) Remove the thermostat connector (12).



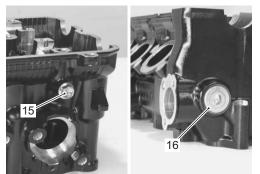
12) Remove the oil jet (13).



13) Remove the intake pipes (14).



- 14) Remove the oil gallery plug (15).
- Remove the cam chain tension adjuster service cap (16).



I837H1140047-01

Assembly

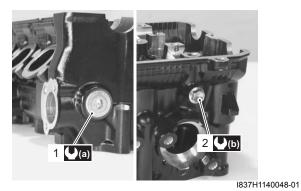
Assembly is in the reverse order of disassembly. Pay attention to the following points:

• Tighten the cam chain tension adjuster service cap (1) and oil gallery plug (2) to the specified torque.

Replace the gaskets with new ones.

Tightening torque

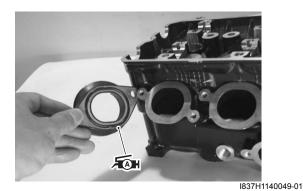
Cam chain tension adjuster service cap (a): 23 N·m (2.3 kgf-m, 16.5 lbf-ft) Oil gallery plug (Cylinder head) (b): 10 N·m (1.0 kgf-m, 7.0 lbf-ft)



• Apply grease to O-rings of the intake pipes.

Replace the O-rings with new one.

রি⊪: Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent)

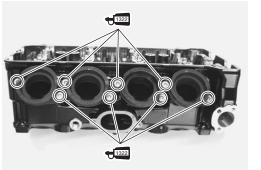


· Install the intake pipes.

1D-40 Engine Mechanical:

• Apply thread lock to the intake pipe mounting bolts.

€1322 : Thread lock cement 99000–32110 (THREAD LOCK CEMENT SUPER 1322 or equivalent)



I838H1140010-01

• Apply engine oil to the O-ring and install the oil jet.

Use new O-ring to prevent oil pressure leakage.



I838H1140011-01

• Apply engine coolant to the O-ring of the thermostat connector.

Use a new O-ring to prevent engine coolant leakage.

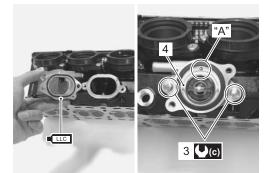
• Tighten the thermostat connector bolts (3) to the specified torque.

Tightening torque

Thermostat connector bolt (c): 10 N·m (1.0 kgfm, 7.0 lbf-ft) Install the thermostat (4).

NOTE

The air bleeder hole "A" of the thermostat faces upside.



I838H1140012-01

• Tighten the thermostat cover bolts (5) to the specified torque.

Tightening torque

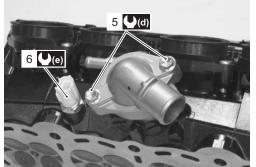
Thermostat cover bolt (d): 10 N·m (1.0 kgf-m, 7.0 lbf-ft)

• Tighten the ECT sensor (6) to the specified torque.

Tightening torque

Engine coolant temperature sensor (e): 18 N·m (1.8 kgf-m, 13.0 lbf-ft)

- Take special care when handling the temperature sensor. It may cause damage if it gets a sharp impact.
- Replace a gasket with a new one.



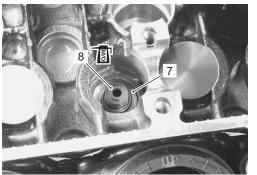
I838H1140013-01

• Install the valve spring seat (7).

• Apply molybdenum oil to the oil seal (8), and press-fit it into the position.

Do not reuse the removed oil seal.

M/O: Molybdenum oil (MOLYBDENUM OIL SOLUTION)

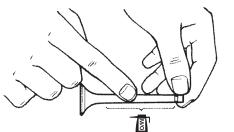


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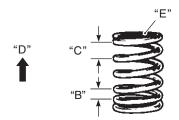
 Insert the valve, with its stem coated with molybdenum oil solution all around and along the full stem length without any break.

When inserting the valve, take care not to damage the lip of the oil seal.

M/O: Molybdenum oil (MOLYBDENUM OIL SOLUTION)



- I705H1140165-01
- Install the valve spring with the small-pitch portion "B" facing cylinder head.



I837H1140055-01

"B": Small-pitch portion	"D": Upward
"C": Large-pitch portion	"E": Paint

 Put on the valve spring retainer (9), and using the special tools, press down the spring, fit the cotter halves to the stem end, and release the lifter to allow the cotter halves to wedge in between retainer and stem.

- Be sure to restore each spring and valve to their original positions.
- Be careful not to damage the valve and valve stem when handling them.
- Be careful not to damage the tappet sliding surface with the special tool.

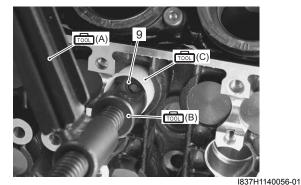
Special tool

 Image: Control (A):
 09916–14510 (Valve lifter)

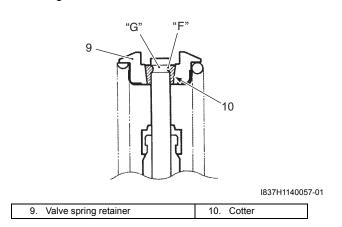
 Image: Control (B):
 09916–14530 (Valve spring compressor attachment)

 Image: Control (C):
 09919–28610 (Sleeve protector)

 Image: Control (C):
 09916–84511 (Tweezers)



Be sure that the rounded lip "F" of the cotter fits snugly into the groove "G" in the stem end.



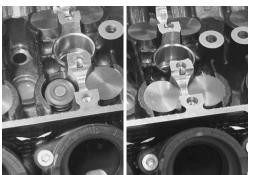
 Install the other valves and springs in the same manner as described previously.

1D-42 Engine Mechanical:

Install the tappet shims and the tappets to their original positions.

NOTE

- Apply engine oil to the stem end, shim and tappet before fitting them.
- When seating the tappet shim, be sure the figure printed surface faces the tappet.



I837H1140058-02

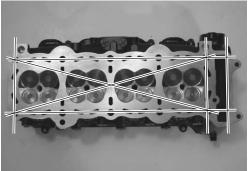
Cylinder Head Related Parts Inspection

Refer to "Cylinder Head Disassembly and Assembly (Page 1D-38)".

Cylinder Head Distortion

- 1) Decarbonize the combustion chambers.
- Check the gasket surface of the cylinder head for distortion. Use a straightedge and thickness gauge. Take clearance readings at several places. If readings exceed the service limit, replace the cylinder head.

Cylinder head distortion Service limit: 0.20 mm (0.008 in)



I837H1140059-01

Valve Stem Runout

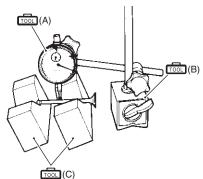
Support the valve using V-blocks, as shown in the figure, and check its runout using the dial gauge. If the runout exceeds the service limit, replace the valve.

Special tool

(A): 09900–20607 (Dial gauge (1/100 mm, 10 mm))

1001 (B): 09900–20701 (Magnetic stand) 1001 (C): 09900–21304 (V-block (100 mm))

Valve stem runout (IN. & EX.) Service limit: 0.05 mm (0.002 in)



I649G1140231-03

Valve Head Radial Runout

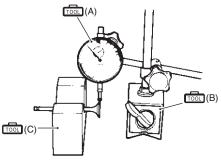
Place the dial gauge at a right angle to the valve head face and measure the valve head radial runout. If it measures more than the service limit, replace the valve.

Special tool

(A): 09900–20607 (Dial gauge (1/100 mm, 10 mm))

(B): 09900–20701 (Magnetic stand) (C): 09900–21304 (V-block (100 mm))

Valve head radial runout (IN. & EX.) Service limit: 0.03 mm (0.001 in)



I649G1140232-03

Valve Stem and Valve Face Wear Condition

 Visually inspect each valve stem and valve face for wear and pitting. If it is worn or damaged, replace the valve with a new one.



I837H1140060-01

Valve Stem Deflection

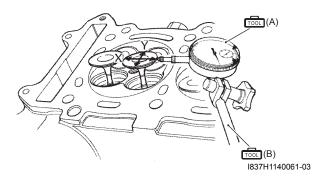
Lift the valve about 10 mm (0.39 in) from the valve seat. Measure the valve stem deflection in two directions, "X" and "Y", perpendicular to each other. Position the dial gauge as shown. If the deflection exceeds the service limit, then determine whether the valve or the guide should be replaced with a new one.

Special tool

(A): 09900–20607 (Dial gauge (1/100 mm, 10 mm))

(B): 09900-20701 (Magnetic stand)

Valve stem deflection (IN. & EX.) Service limit: 0.25 mm (0.010 in)



Valve Stem Wear

Measure the valve stem O.D. using the micrometer. If it is out of specification, replace the valve with a new one. If the valve stem O.D. is within specification but the valve stem deflection is not, replace the valve guide. After replacing the valve or valve guide, recheck the deflection.

Special tool

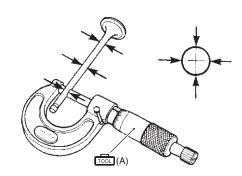
(A): 09900-20205 (Micrometer (0 - 25 mm))

Valve stem O.D.

Standard (IN.): 4.475 – 4.490 mm (0.1762 – 0.1768 in) Standard (EX.): 4.455 – 4.470 mm (0.1754 – 0.1760 in)

NOTE

If valve guides have to be removed for replacement after inspecting related parts, carry out the steps shown in valve guide replacement. Refer to "Valve Guide Replacement (Page 1D-45)".



I718H1140122-01

Valve Spring

The force of the coil spring keeps the valve seat tight. A weakened spring results in reduced engine power output and often accounts for the chattering noise coming from the valve mechanism.

Check the valve springs for proper strength by measuring their free length and also by the force required to compress them. If the spring length is less than the service limit or if the force required to compress the spring does not fall within the specified range, replace the valve spring.

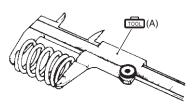
Special tool

(A): 09900–20102 (Vernier calipers (1/20 mm, 200 mm))

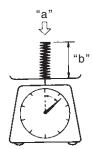
Valve spring free length (IN. & EX.) Service limit: 37.1 mm (1.46 in)

Valve spring tension (IN. & EX.)

Standard: 142 – 157 N (14.5 – 16.0 kgf, 31.9 – 35.3 Ibs)/33.55 mm (1.321 in)



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I649G1140238-03

Tension "a"	Length "b"
142 – 157 N	33.55 mm
(14.5 – 16.0 kgf, 31.9 – 35.3 lbs)	(1.321 in)

Valve Seat Width

- 1) Visually check for valve seat width on each valve face. If the valve face has worn abnormally, replace the valve.
- 2) Coat the valve seat with a red lead (Prussian Blue) and set the valve in place.

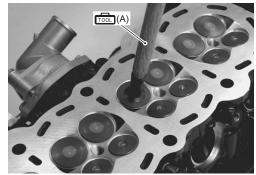
${\rm \ \, \underline{\wedge}} \, {\rm CAUTION}$

Do not use lapping compound.

3) Rotate the valve with light pressure.

Special tool

(A): 09916–10911 (Valve lapper set)

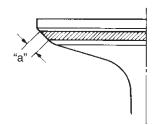


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4) Check that the transferred red lead (blue) on the valve face is uniform all around and in center of the valve face.

If the seat width "a" measured exceeds the standard value, or seat width is not uniform reface the seat using the seat cutter. Refer to "Valve Seat Repair (Page 1D-47)".

<u>Valve seat width "a" (IN. & EX.)</u> Standard: 0.9 – 1.1 mm (0.035 – 0.043 in)



I649G1140246-02

Valve Seat Sealing Condition

- 1) Clean and assemble the cylinder head and valve components.
- 2) Fill the intake and exhaust ports with gasoline to check for leaks. If any leaks occur, inspect the valve seat and face for burrs or other things that could prevent the valve from sealing. Refer to "Valve Seat Repair (Page 1D-47)".

A WARNING

Always use extreme caution when handling gasoline.



I838H1140014-01

NOTE

After servicing the valve seats, be sure to check the valve clearance after the cylinder head has been reinstalled. Refer to "Valve Clearance Inspection and Adjustment in Section 0B (Page 0B-4)".

Valve Guide Replacement

B838H11406029

- 1) Remove the cylinder head. Refer to "Engine Top Side Disassembly (Page 1D-25)".
- Remove the valves. Refer to "Cylinder Head Disassembly and Assembly (Page 1D-38)".
- 3) Using the valve guide remover, drive the valve guide out toward the intake or exhaust camshaft side.

Special tool

(A): 09916–43211 (Valve guide remover/ installer)

NOTE

- Discard the removed valve guide subassemblies.
- Only oversized valve guides are available as replacement parts. (Part No. 11115-29G70)



1837H1140064-01

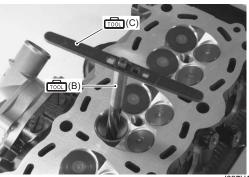
4) Refinish the valve guide holes in the cylinder head using the reamer and handle.

When refinishing or removing the reamer from the valve guide hole, always turn it clockwise.

Special tool

(B): 09916–33320 (Valve guide reamer (9.8 mm))

(C): 09916–34542 (Reamer handle)



I837H1140065-01

1D-46 Engine Mechanical:

5) Cool down the new valve guides in a freezer for about one hour and heat the cylinder head to 100 – 150 °C (212 – 302 °F) with a hot plate.

Do not use a burner to heat the valve guide hole to prevent cylinder head distortion.

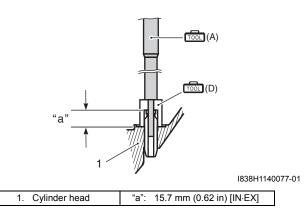
- 6) Apply engine oil to each valve guide and valve guide hole.
- 7) Drive the guide into the guide hole using the valve guide installer.

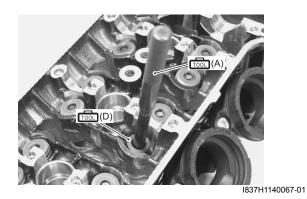
Failure to oil the valve guide hole before driving the new guide into place may result in a damaged guide or head.

Special tool

(A): 09916–43211 (Valve guide remover/ installer)

(D): 09916–43240 (Valve guide installer attachment)





 After installing the valve guides, refinish their guiding bores using the reamer. Be sure to clean and oil the guides after reaming.

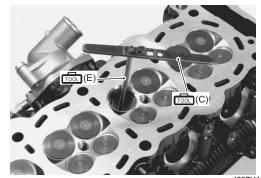
NOTE

- Be sure to cool down the cylinder head to ambient air temperature.
- Insert the reamer from the combustion chamber and always turn the reamer handle clockwise.

Special tool

 Image: model
 09916–34542 (Reamer handle)

 Image: model
 (Valve guide reamer (4.5 mm))



I837H1140068-01

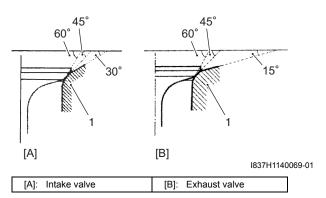
- Reassemble the cylinder head. Refer to "Cylinder Head Disassembly and Assembly (Page 1D-38)".
- 10) Install the cylinder head assembly. Refer to "Engine Top Side Assembly (Page 1D-27)".

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Valve Seat Repair

B838H11406030 The valve seats (1) for both the intake and exhaust

valves are machined to three different angles. The seat contact surface is cut at 45°.



	Intake	Exhaust
Seat angle	30°/45°/60°	15°/45°/60°
Seat width	0.9 – 1.1 mm	,
	(0.035 – 0.043 in)	\leftarrow
Valve	29.0 mm	23.0 mm
diameter	(1.14 in)	(0.91 in)
Valve guide	4.500 – 4.512 mm	,
I.D.	(0.1772 – 0.1776 in)	←

- The valve seat contact area must be inspected after each cut.
- Do not use lapping compound after the final cut is made. The finished valve seat should have a velvety smooth finish but not a highly polished or shiny finish. This will provide a soft surface for the final seating of the valve which will occur during the first few seconds of engine operation.
- The titanium valves are coated with an oxidized membrane treatment to resist wear but the membrane tend to removed if lapped after valve seat servicing.

NOTE

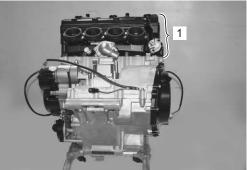
After servicing the valve seats, be sure to check the valve clearance after the cylinder head has been reinstalled. Refer to "Valve Clearance Inspection and Adjustment in Section 0B (Page 0B-4)".

Engine Bottom Side Disassembly

NOTE

The crankcase must be separated to service the crankshaft and conrod.

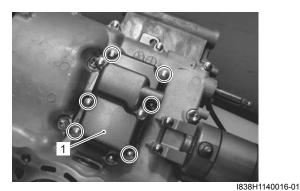
- 1) Remove the engine assembly from the frame. Refer to "Engine Assembly Removal (Page 1D-19)".
- 2) Remove the engine top side (1). Refer to "Engine Top Side Disassembly (Page 1D-25)".



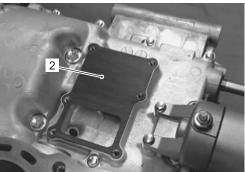
I838H1140015-01

Crankcase Breather (PCV) Cover

1) Remove the crankcase breather (PCV) cover (1).



2) Remove the gasket (2).

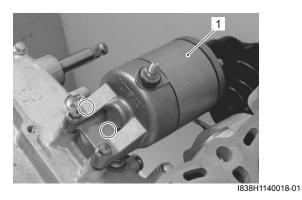


I838H1140017-01

1D-48 Engine Mechanical:

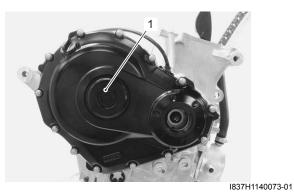
Starter Motor

Remove the starter motor (1).



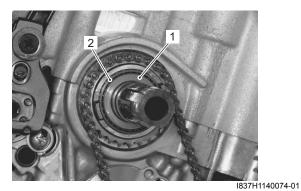
Clutch

Remove the clutch component parts (1). Refer to "Clutch Removal in Section 5C (Page 5C-5)".



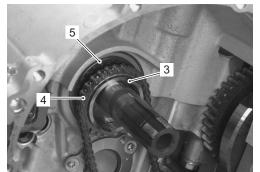
Oil Pump Drive Sprocket

1) Remove the spacer (1) and bearing (2).



2) Remove the oil pump drive sprocket (3) and chain (4).

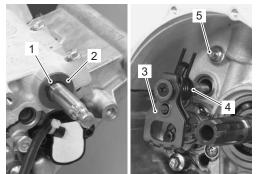
3) Remove the thrust washer (5).



I837H1140075-01

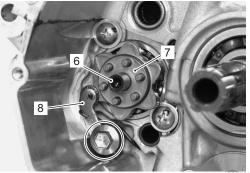
Gearshift System

- 1) Remove the snap ring (1) and washer (2) from the gearshift shaft.
- 2) Remove the gearshift shaft assembly (3) and washer (4).
- 3) Remove the gearshift arm stopper (5).



I837H1140076-01

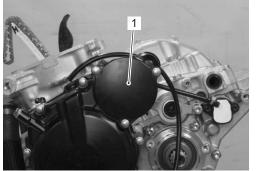
- 4) Remove the gearshift cam plate bolt (6) and gearshift cam plate (7).
- 5) Remove the gearshift cam stopper (8).



I837H1140077-01

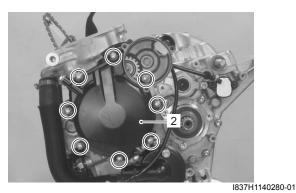
Starter Idle Gear / Generator Cover

1) Remove the starter idle gear component parts (1). Refer to "Starter Clutch Removal and Installation in Section 1I (Page 1I-10)".

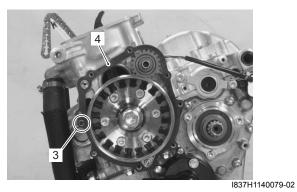


I837H1140078-01

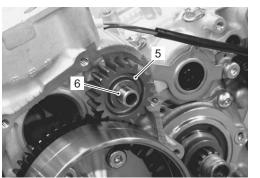
2) Remove the generator cover (2).



3) Remove the dowel pin (3) and gasket (4).



4) Remove the starter idle gear No. 2 (5) and shaft (6).

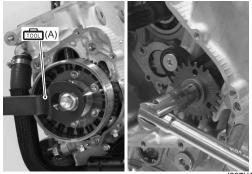


1837H1140080-01

Cam Chain / Cam Chain Tensioner / Cam Chain Guide

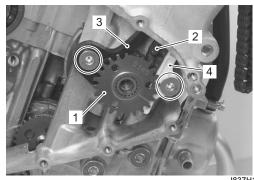
 While holding the generator rotor with the special tool, remove the CKP sensor rotor/cam chain drive sprocket bolt.

Special tool 1001 (A): 09930–44520 (Rotor holder)



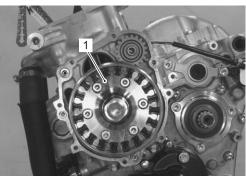
1837H1140081-01

- 2) Remove the CKP sensor rotor/cam chain drive sprocket (1) and cam chain (2).
- 3) Remove the cam chain tensioner (3) and cam chain guide No. 1 (4).



I837H1140082-01

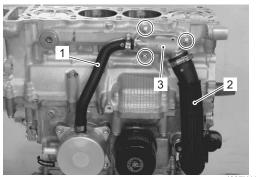
Generator Rotor / Starter Driven Gear Remove the generator rotor (1). Refer to "Generator Removal and Installation in Section 1J (Page 1J-4)".



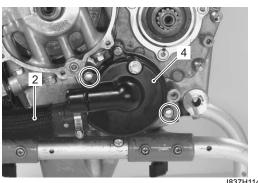
I837H1140083-01

Water Pump

- 1) Remove the oil cooler water hose (1), cylinder inlet hose (2) and water inlet connector (3).
- 2) Remove the water pump (4).

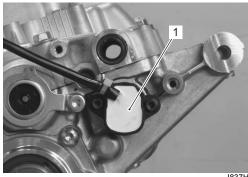


I837H1140084-01



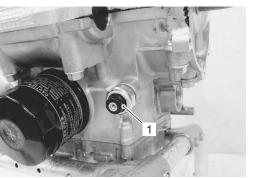
I837H1140085-01

Gear Position Switch Remove the gear position switch (1).



1837H1140086-01

Oil Pressure Switch Remove the oil pressure switch (1).

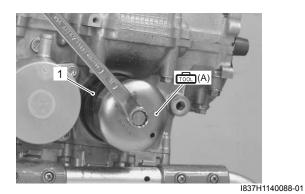


I837H1140087-01

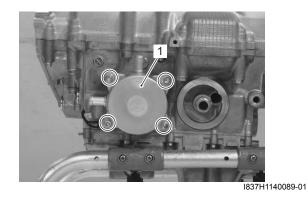
Oil Filter

Remove the oil filter (1) with the special tool.

Special tool roon (A): 09915–40610 (Oil filter wrench)

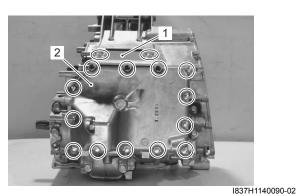


Oil Cooler Remove the oil cooler (1).



Oil Pan

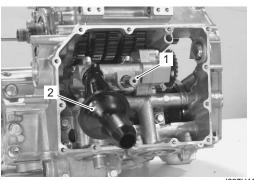
1) Remove the plate (1) and oil pan (2).



2) Remove the gasket.

Oil Pressure Regulator / Oil Strainer

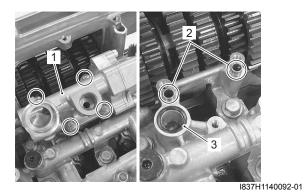
- 1) Remove the oil pressure regulator (1).
- 2) Remove the oil strainer (2).



I837H1140091-01

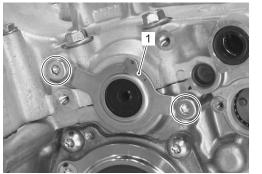
Oil Pump

- 1) Remove the oil pump (1).
- 2) Remove the dowel pins (2) and O-ring (3).



Crankcase

1) Remove the clutch push rod oil seal retainer (1).

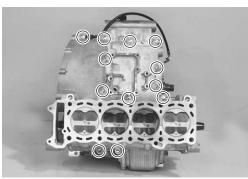


1837H1140093-02

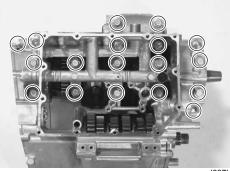
- 2) Remove the upper crankcase bolts.
- 3) Remove the lower crankcase bolts.
- 4) Remove the crankshaft journal bolts (M9).

NOTE

Loosen the crankcase bolts diagonally and smaller size ones first.

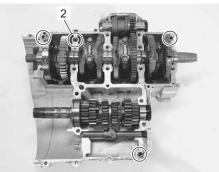


I838H1140019-01



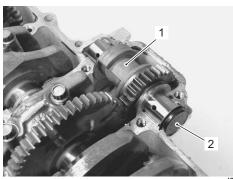
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- 5) Make sure that all of the bolts are removed. Then, tap the sides of the lower crankcase using a plastic hammer to separate the upper and lower crankcase halves and then lift the lower crankcase off the upper crankcase.
- 6) Remove the dowel pins and O-ring (2).



I838H1140020-01

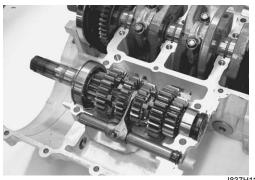
Balancer Shaft Remove the balancer shaft assembly (1) and plug (2).



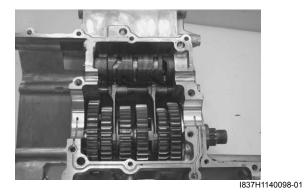
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Transmission

Remove the transmission component. Refer to "Transmission Removal in Section 5B (Page 5B-3)".

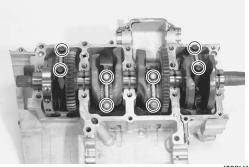


I837H1140097-01



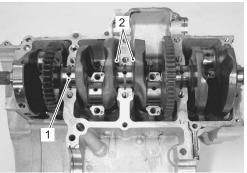
Crankshaft

1) Loosen the conrod cap bolts by using a 10 mm, 12point socket wrench, and tap the bearing cap bolts lightly with a plastic hammer to remove the bearing cap.



I838H1140022-01

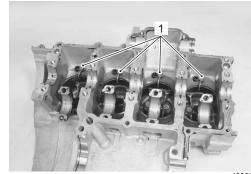
2) Remove the crankshaft (1) and thrust bearings (2).



I838H1140023-01

Piston Cooling Oil Jet

Remove the piston cooling oil jets (1) from the upper crankcase.



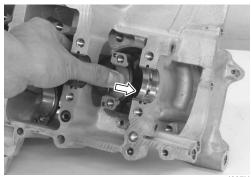
I838H1140024-01

Piston / Conrod

1) Push the conrod to cylinder head side and remove the piston and conrod from the upper crankcase.

\triangle CAUTION

Be careful not to damage the cylinder wall by the conrod.



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I838H1140025-01

2) Remove the piston pin circlip (1).

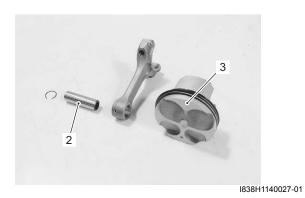


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3) Draw out the piston pin (2) and remove the piston head (3).

NOTE

Scribe the cylinder number on the piston head.



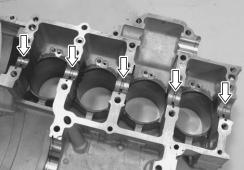
Crankshaft Journal Bearing

Remove the crankshaft journal bearings, upper and lower.

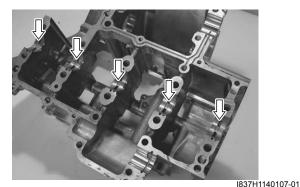
- When removing the crankshaft journal bearings, be careful not to scratch the crankcase and the crankshaft journal bearings.
- Do not touch the bearing surfaces with your hands. Grasp the bearings by their edges.

NOTE

- Do not remove the crankshaft journal bearings unless absolutely necessary.
- Make a note of where the crankshaft journal bearings are removed from so that they can be reinstalled in their original positions.

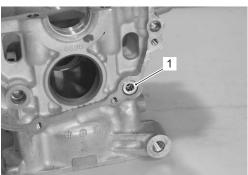


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Oil Jet

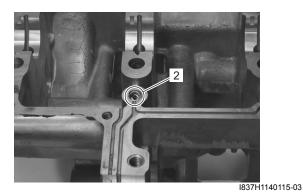
1) Remove the oil gallery jet (1) (for generator) from the lower crankcase.



I837H1140108-01

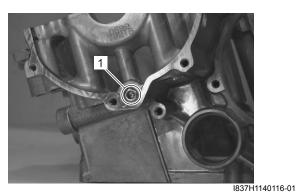
1D-54 Engine Mechanical:

2) Remove the oil jet (2) (for transmission) from the lower crankcase.

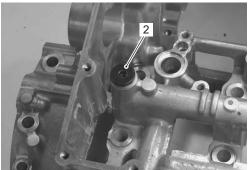


Oil Gallery Plug

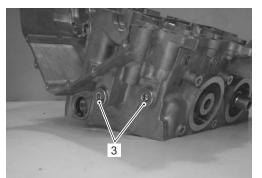
1) Remove the oil gallery plug (1) from the lower crankcase.



2) Remove the oil gallery plugs (2) and (3) from the lower crankcase.



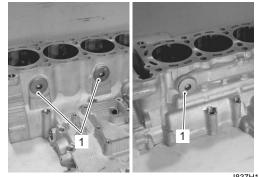
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I837H1140118-01

Water Jacket Plug

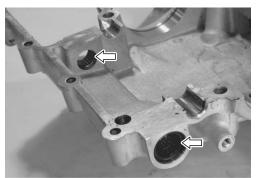
Remove the water jacket plugs (1) from the upper crankcase.



I837H1140119-01

Oil seal / Bearing

Remove the oil seal and bearings if necessary. Refer to "Transmission Removal in Section 5B (Page 5B-3)".



I838H1140028-01



1837H1140121-01

Engine Bottom Side Assembly

Assemble the engine bottom side in the reverse order of disassembly. Pay attention to the following points:

NOTE

Apply engine oil to each running and sliding part before reassembling.

Oil Seal / Bearing

 Install the oil seal and bearings. Refer to "Transmission Installation in Section 5B (Page 5B-5)".

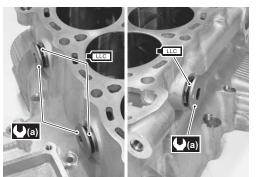
Water Jacket Plug

- Apply engine coolant to the O-rings of the water jacket plugs.
- Tighten each plug to the specified torque.

Replace the O-rings with new ones.

Tightening torque

Water jacket plug (a): 9.5 N·m (0.95 kgf-m, 6.9 lbfft)



I837H1140122-01

Oil Gallery Plug

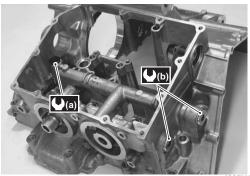
Tighten each plugs (for lower crankcase) to the specified torque.

Replace the gaskets with new ones.

Tightening torque

Oil gallery plug (M12) (a): 15 N·m (1.5 kgf-m, 11.0 lbf-ft)

Oil gallery plug (M16) (b): 35 N·m (3.5 kgf-m, 25.5 lbf-ft)

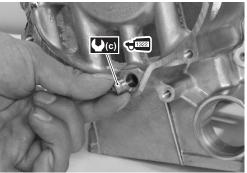


I837H1140123-01

• Apply thread lock to the oil gallery plug (for upper crankcase) and tighten it to the specified torque.

• 1322 : Thread lock cement 99000–32110 (THREAD LOCK CEMENT SUPER 1322 or equivalent)

Tightening torque Oil gallery plug (c): 7 N⋅m (0.7 kgf-m, 5.0 lbf-ft)



I837H1140124-02

Oil Jet

• Apply thread lock to the oil gallery jet (1) (for generator) and tighten it to the specified torque.

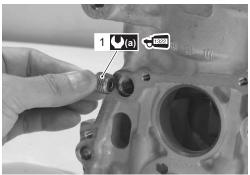
NOTE

After tightening the jet, make sure that the jet end is flush with the cover mating surface.

€ 1322 : Thread lock cement 99000–32110 (THREAD LOCK CEMENT SUPER 1322 or equivalent)

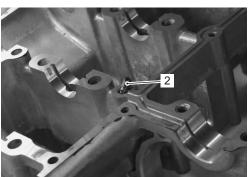
Tightening torque

Oil gallery jet (a): 27 N·m (2.7 kgf-m, 19.5 lbf-ft)



I837H1140125-02

• Install the oil jet (2) (for transmission).



I837H1140126-01

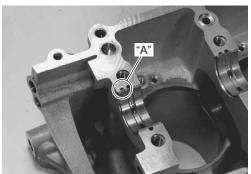
Crankshaft Journal Bearing

• When fitting the crankshaft journal bearings to the upper and lower crankcases, be sure to fix the stopper part "A" first and press the other end.

Do not touch the bearing surfaces with your hands. Grasp by the edge of the bearing shell.

NOTE

Inspect and select the crankshaft journal bearing if necessary. Refer to "Crankshaft Journal Bearing Inspection and Selection (Page 1D-81)".



I837H1140127-01

Piston and Conrod

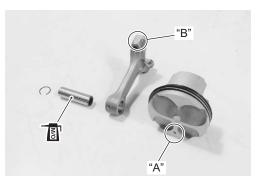
• Apply a small quantity of molybdenum oil solution onto each piston pin.

M/O: Molybdenum oil (MOLYBDENUM OIL SOLUTION)

• Assemble the piston and conrod.

NOTE

When installing the pistons, the indent "A" on the piston head must be brought to the other side of ID code "B" on the conrod big end.



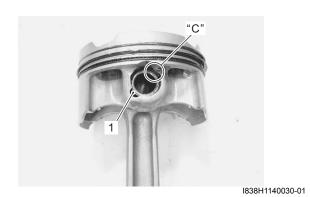
I838H1140029-01

• Install the piston pin circlips (1).

Use new piston pin circlips (1) to prevent circlip failure which will occur when it is bent.

NOTE

End gap of the circlip "C" should not be aligned with the cutaway in the piston pin bore.

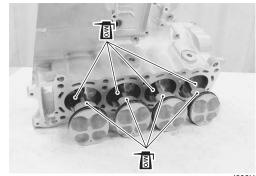


• Apply a small quantity of molybdenum oil solution to the sliding surface of the pistons and cylinder walls.

M/O: Molybdenum oil (MOLYBDENUM OIL SOLUTION)

NOTE

Be sure to install the pistons in the cylinders from which they were removed in disassembly, referring to the cylinder numbers, #1 through #4, scribed on the piston.



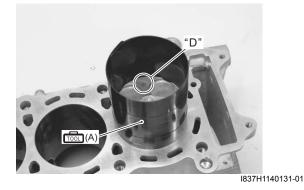
I838H1140031-01

 Install the pistons with conrods into the cylinders from topside using the special tool.

NOTE

When installing the pistons, the indent "D" of each piston head must be brought to the exhaust side.

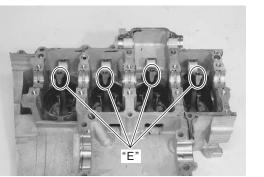
Special tool recoint (A): 09916–77310 (Piston ring compressor)



1D-58 Engine Mechanical:

 Check that I.D. code "E" on each conrod faces intake side.

Be sure to clean the conrod big end.



I838H1140032-01

Piston Cooling Oil Jet

• Fit the new O-rings (1) to each piston cooling oil jet and apply engine oil to them.

${\rm \ } h \, \text{CAUTION}$

Use the new O-rings to prevent oil pressure leakage.



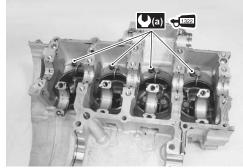
· Install each piston cooling oil jet.

NOTE

Apply a small quantity of thread lock to the bolts and tighten them to the specified torque.

HEED : Thread lock cement 99000–32110 (THREAD LOCK CEMENT SUPER 1322 or equivalent)

Tightening torque Piston cooling oil jet bolt (a): 10 N·m (1.0 kgf-m, 7.0 lbf-ft)

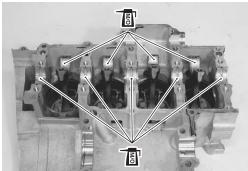


I838H1140033-01

Crankshaft

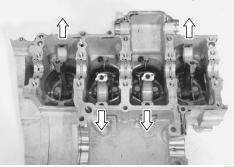
1) Apply molybdenum oil to each crank pin bearing surface and crankshaft journal bearing surface.

M/O: Molybdenum oil (MOLYBDENUM OIL SOLUTION)



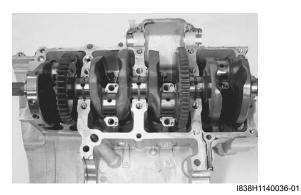
I838H1140078-01

2) Position the No. 2 and No. 3 conrod big ends on the same side, and the No. 1 and No. 4 conrod big ends on the opposite side of No. 2 and No. 3.



I838H1140035-01

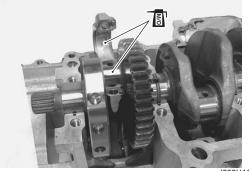
3) Set the crankshaft to the conrods and upper crankcase.



4) Apply molybdenum oil to each crank pin and bearing surface.

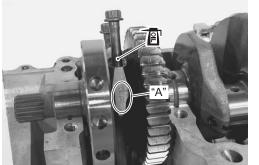
Be sure to clean the conrod big end.

M/O: Molybdenum oil (MOLYBDENUM OIL SOLUTION)



I838H1140079-01

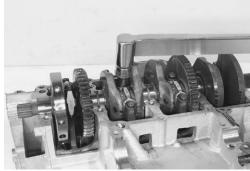
- 5) When fitting the conrod cap, make sure that I.D. code "A" on each conrod faces intake side.
- 6) Apply engine oil to the conrod cap bolts.



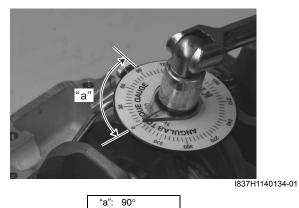
I838H1140038-01

7) Tighten the conrod cap bolt by using a 10 mm, 12 point socket wrench in the following two steps.

Tightening torque Conrod cap bolt: 15 N·m (1.5 kgf-m, 11.0 lb-ft) then turn in 1/4 (90°) turn

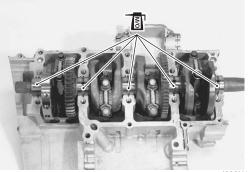


I838H1140039-01



- 8) Apply engine oil to the conrod big end side surfaces.
- 9) Check the conrod movement for smooth turning.
- 10) Apply molybdenum oil to each crankshaft journal and bearing lightly.

M/O: Molybdenum oil (MOLYBDENUM OIL SOLUTION)



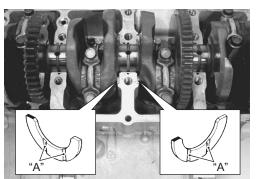
I838H1140080-01

1D-60 Engine Mechanical:

11) Insert the right and left-thrust bearings with the oil grooves "A" facing towards the crankshaft web.

NOTE

- Right-thrust bearing has green painting.
- Inspect and select the crankshaft thrust clearance if necessary. Refer to "Crankshaft Thrust Clearance Inspection and Selection (Page 1D-83)".



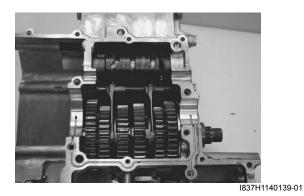
I838H1140041-01

Transmission

Install the transmission. Refer to "Transmission Installation in Section 5B (Page 5B-5)".



I837H1140138-01



Balancer Shaft

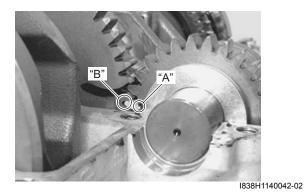
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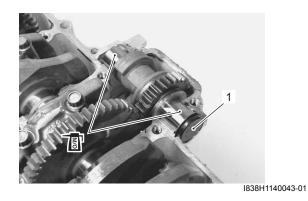
Apply a molybdenum oil solution to each balancer shaft journal and bearing lightly.

M/O: Molybdenum oil (MOLYBDENUM OIL SOLUTION)

• Set the balancer shaft so that its punch mark "A" is aligned with the index "B" on the crankshaft.



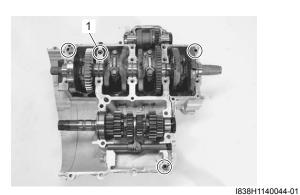
Install the plug (1).



Crankcase

• Install the dowel pins and O-ring (1).

Replace the O-rings with new ones.

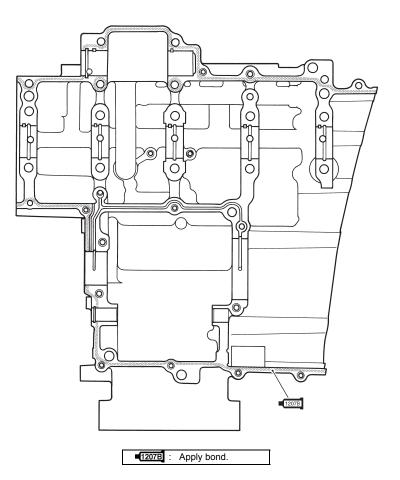


Apply bond to the mating surface of the lower crankcase as follows.

NOTE

- Make surfaces free from moisture, oil, dust and other foreign materials.
- Spread the sealant on surfaces thinly to form an even layer, and assemble the crankcases within a few minutes.
- Take extreme care not to apply sealant to any oil hole, oil groove and bearing.
- Apply sealant to distorted surfaces as it forms a comparatively thick film.

•12078] : Sealant 99000–31140 (SUZUKI BOND No.1207B or equivalent)



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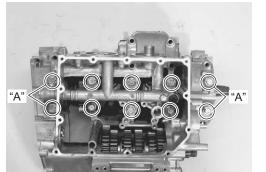
1D-62 Engine Mechanical:

• Tighten the crankshaft journal bolts (M9). Tighten each bolt a little at a time to equalize the pressure in the following two steps.

Fit new gasket washers to the bolts "A" to prevent oil leakage.

Tightening torque

Crankshaft journal bolt (M9): 18 N·m (1.8 kgf-m, 13.0 lb-ft) then turn in 50°



I838H1140045-01

Tighten the other crankcase bolts a little at a time to equalize the pressure.

•

- Replace the crankcase bolt "B" with a new one.
- Fit new gasket washers to the bolts "C" to prevent oil leakage.
- Fit the engine ground lead wire to the bolt "D".

Tightening torque

Crankcase bolt (M6) (Initial): 6 N·m (0.6 kgf-m, 4.5 lbf-ft)

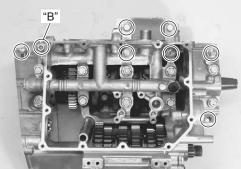
Crankcase bolt (M6) (Final): 11 N⋅m (1.1 kgf-m, 8.0 lbf-ft)

Crankcase bolt (M8) (Initial): 15 N·m (1.5 kgf-m, 11.0 lbf-ft)

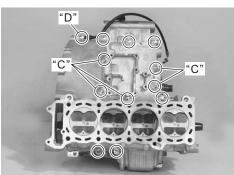
Crankcase bolt (M8) (Final): 26 N·m (2.6 kgf-m, 19.0 lbf-ft)

Crankcase bolt (Inner hexagon: M8) (Initial): 15 N·m (1.5 kgf-m, 11.0 lbf-ft)

Crankcase bolt (Inner hexagon: M8) (Final): 22 N·m (2.2 kgf-m, 16.0 lbf-ft)

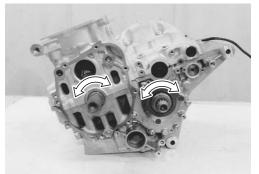


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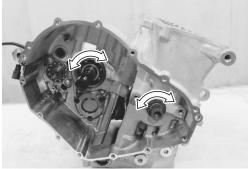


I838H1140047-01

- After the crankshaft journal bolts and crankcase bolts have been tightened, check that the crankshaft rotates smoothly.
- Also check that the driveshaft and countershaft rotate smoothly.



I838H1140048-01

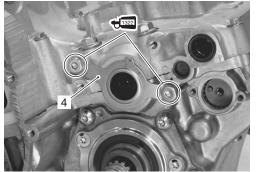


I838H1140049-01

· Install the clutch push rod oil seal retainer (4).

• Apply thread lock to the bolts.

€1322 : Thread lock cement 99000–32110 (THREAD LOCK CEMENT SUPER 1322 or equivalent)



I837H1140146-01

Oil Pump

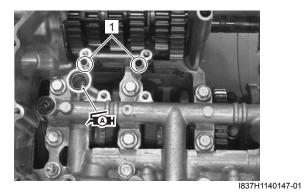
• Install the O-ring.

Use a new O-ring to prevent oil leakage.

• Apply grease to the O-ring.

त्रि⊪ : Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent)

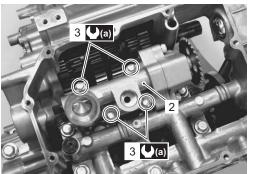
• Install the dowel pins (1).



Install the oil pump (2) and tighten the oil pump bolts
(3) to the specified torque.

Tightening torque

Oil pump mounting bolt (a): 10 N⋅m (1.0 kgf-m, 7.0 lbf-ft)



I837H1140148-01

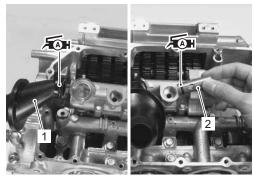
Oil Pressure Regulator / Oil Strainer

 Apply grease to the O-rings and press in the oil strainer (1) and oil pressure regulator (2) to the crankcase.

রি⊪: Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent)

\triangle CAUTION

Use a new O-ring to prevent oil leakage.

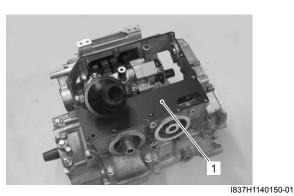


1837H1140149-02

Oil Pan

• Install a new gasket (1).

Use the new gasket to prevent oil leakage.



• Install the oil pan (2) and plate (3).

1D-64 Engine Mechanical:

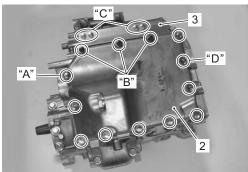
Tighten the oil pan bolts diagonally to the specified torque.

NOTE

- Fit the new gasket washer to the oil pan bolt "A".
- Apply thread lock to the oil pan bolts "B" and plate bolts "C".
- Fit the clamp to the oil pan bolt "D".

Tightening torque

Oil pan bolt: 10 N·m (1.0 kgf-m, 7.0 lbf-ft)



I837H1140151-04

Oil Cooler

• Apply grease to the O-ring (1).

Use a new O-ring to prevent oil leakage.

রি⊪: Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent)

• Apply thread lock to the oil cooler bolts (2) and tighten them to the specified torque.

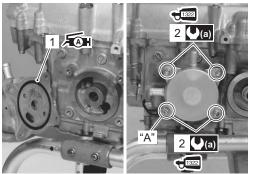
NOTE

Fit the clamp to the oil cooler bolt "A".

€ 1322 : Thread lock cement 99000–32110 (THREAD LOCK CEMENT SUPER 1322 or equivalent)

Tightening torque

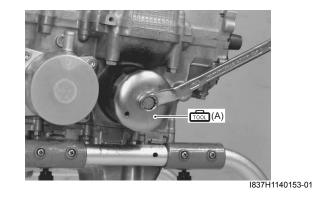
Oil cooler mounting bolt (a): 10 N·m (1.0 kgf-m, 7.0 lbf-ft)



Oil Filter

 Install the oil filter with the special tool. Refer to "Engine Oil and Filter Replacement in Section 0B (Page 0B-10)".

Special tool rooi (A): 09915–40610 (Oil filter wrench)



Oil Pressure Switch

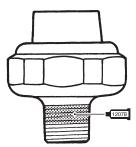
• Apply bond to the thread part of oil pressure switch and tighten oil pressure switch to the specified torque.

NOTE

Be careful not to apply bond to the hole of thread end.

■12078]: Sealant 99000–31140 (SUZUKI BOND No.1207B or equivalent)

Tightening torque Oil pressure switch: 14 N·m (1.4 kgf-m, 10.0 lbf-ft)



I718H1140233-01

Gear Position Switch

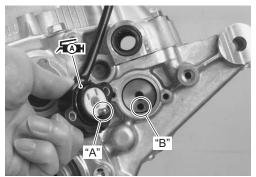
• Apply grease to the O-ring.

Replace the O-ring with a new one.

NOTE

Align the gear position switch pin "A" with the gearshift cam hole "B".

र Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent)

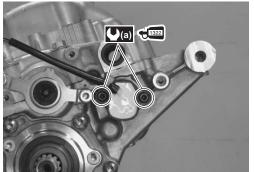


l837H1140154-01

• Apply thread lock to the gear position switch bolts and tighten them to the specified torque.

€1322 : Thread lock cement 99000–32110 (THREAD LOCK CEMENT SUPER 1322 or equivalent)

Tightening torque Gear position switch mounting bolt (a): 6.5 N·m (0.65 kgf-m, 4.7 lbf-ft)



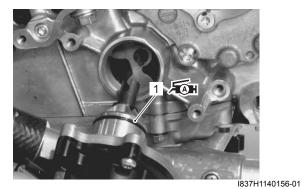
I837H1140155-01

Water Pump

• Apply grease to new O-ring (1).

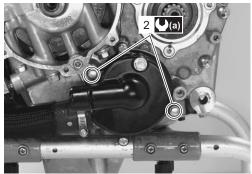
Use the new O-ring to prevent oil leakage.

Signature 36: Figure 39: Figure 39: Figure 30: Figu



Tighten the water pump mounting bolts (2) to the specified torque.

Tightening torque Water pump mounting bolt (a): 10 N·m (1.0 kgfm, 7.0 lbf-ft)



I837H1140157-01

• Apply engine coolant to the O-ring.

${\rm \ \, \underline{\wedge}} \ \, \textbf{CAUTION}$

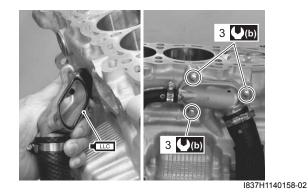
Replace the O-ring with a new one.

1D-66 Engine Mechanical:

• Tighten the water inlet connector mounting bolts (3) to the specified torque.

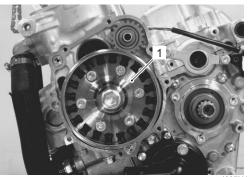
Tightening torque

Water inlet connector mounting bolt (b): 10 N·m (1.0 kgf-m, 7.0 lbf-ft)



Generator Rotor / Starter Driven Gear

Install the generator rotor (1). Refer to "Generator Removal and Installation in Section 1J (Page 1J-4)".



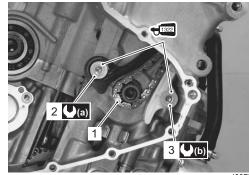
I837H1140159-01

Cam Chain / Cam Chain Tensioner / Cam Chain Guide

- Install the cam chain (1).
- Apply a small quantity of thread lock to the cam chain tensioner bolt (2) and cam chain guide No. 1 bolt (3).

€1322] : Thread lock cement 99000–32110 (THREAD LOCK CEMENT SUPER 1322 or equivalent) • Tighten the cam chain tensioner bolt (2) and cam chain guide No. 1 bolt (3).

Tightening torque Cam chain tensioner bolt (a): 23 N·m (2.3 kgf-m, 16.5 lbf-ft) Cam chain guide No. 1 bolt (b): 23 N·m (2.3 kgfm, 16.5 lbf-ft)



I837H1140160-02

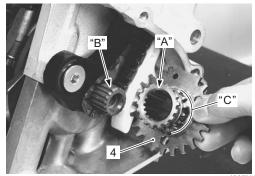
Install the CKP sensor rotor/cam chain drive sprocket (4) onto the crankshaft.

NOTE

•

When installing the cam chain drive sprocket, align the wide spline tooth "A" and "B".

Set the cam chain onto the teeth "C".



I837H1140161-01

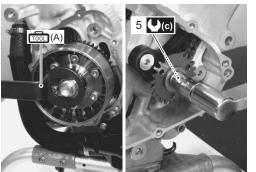
• While holding the generator rotor with the special tool, tighten the CKP sensor rotor/cam chain drive sprocket bolt (5) and tighten its bolt to the specified torque.

Special tool

(A): 09930-44520 (Rotor holder)

Tightening torque

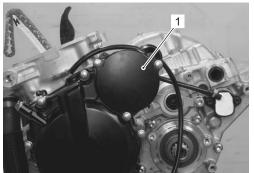
CKP sensor rotor/cam chain drive sprocket bolt (c): 54 N⋅m (5.4 kgf-m, 39.0 lbf-ft)



I837H1140162-01

Starter Idle Gear

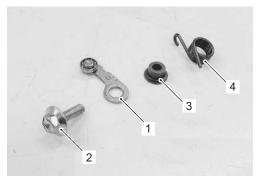
Install the starter idle gear component parts (1). Refer to "Starter Clutch Removal and Installation in Section 1I (Page 1I-10)".



I837H1140163-01

Gearshift System

• Install the gearshift cam stopper (1), bolt (2), washer (3) and return spring (4).



I837H1140164-01

 Apply a small quantity of thread lock to the gearshift cam stopper bolt (2) and tighten it to the specified torque.

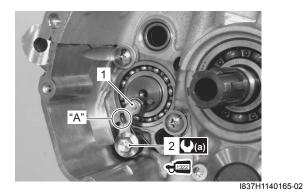
€1322 : Thread lock cement 99000–32110 (THREAD LOCK CEMENT SUPER 1322 or equivalent)

NOTE

Hook the return spring end "A" to the stopper (1).

Tightening torque

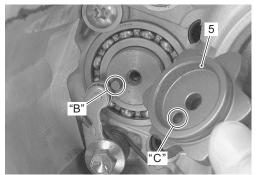
Gearshift cam stopper bolt (a): 10 N·m (1.0 kgfm, 7.0 lbf-ft)



- Check the gearshift cam stopper moves smoothly.
- · Locate the gearshift cam in the neutral position.
- Install the gearshift cam stopper plate (5).

NOTE

Align the gearshift cam pin "B" with the gearshift cam stopper plate hole "C".



I837H1140166-01

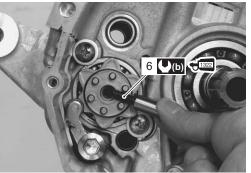
1D-68 Engine Mechanical:

 Apply a small quantity of thread lock to the gearshift cam stopper plate bolt (6) and tighten it to the specified torque.

€1322 : Thread lock cement 99000–32110 (THREAD LOCK CEMENT SUPER 1322 or equivalent)

Tightening torque

Gearshift cam stopper plate bolt (b): 13 N·m (1.3 kgf-m, 9.5 lbf-ft)



I837H1140167-02

• Apply a small quantity of thread lock to the gearshift arm stopper (7) and tighten it to the specified torque.

€1000 : Thread lock cement 99000–32030 (THREAD LOCK CEMENT SUPER 1303 or equivalent)

Tightening torque Gearshift arm stopper (c): 19 N·m (1.9 kgf-m, 13.5 lbf-ft)

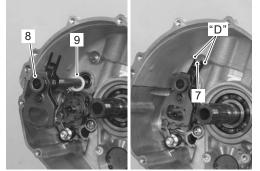


I837H1140168-02

Install the gearshift shaft assembly (8) and washers
 (9) as shown.

NOTE

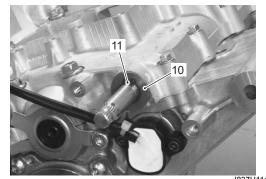
Pinch the gearshift arm stopper (7) with return spring ends "D".



I837H1140169-01

• Install the washer (10) and snap ring (11).

$\underline{\wedge}$ CAUTION Never reuse a snap ring.



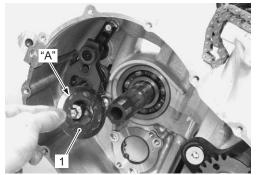
1837H1140170-01

Oil Pump Drive Sprocket

· Install the thrust washer (1) to the countershaft.

NOTE

The chamfer side "A" of thrust washer should face the crankcase side.



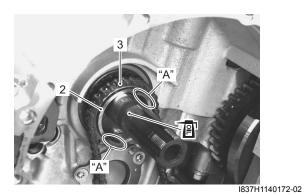
I837H1140171-02

• Install the oil pump drive sprocket (2) to the countershaft.

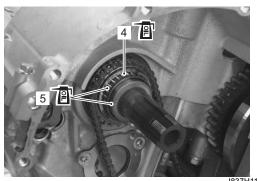
NOTE

Teeth "A" on the sprocket must face the clutch side.

- Pass the chain (3) between the oil pump drive and driven sprockets.
- Apply engine oil to the countershaft.



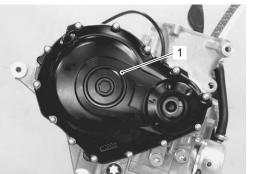
• Install the bearing (4) and spacer (5), and apply engine oil to them.



I837H1140173-02

Clutch

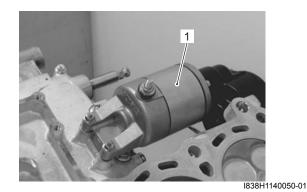
• Install the clutch component parts (1). Refer to "Clutch Installation in Section 5C (Page 5C-7)".



I837H1140174-01

Starter Motor

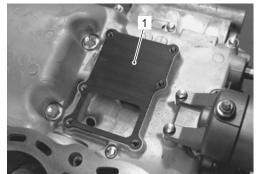
 Install the starter motor (1). Refer to "Starter Motor Removal and Installation in Section 1I (Page 1I-4)".



Crankcase Breather (PCV) Cover

• Install the gasket (1).

Use a new gasket to prevent oil leakage.

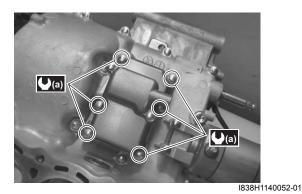


I838H1140051-01

• Tighten the crankcase breather (PCV) cover bolts to the specified torque.

Tightening torque

Crankcase breather cover bolt (a): 10 N·m (1.0 kgf-m, 7.0 lbf-ft)



Engine Top Side

• Assemble the engine top side. Refer to "Engine Top Side Disassembly (Page 1D-25)".

1D-70 Engine Mechanical:

Cylinder Inspection

B838H11406033 Refer to "Engine Top Side Disassembly (Page 1D-25)". Refer to "Engine Top Side Assembly (Page 1D-27)".

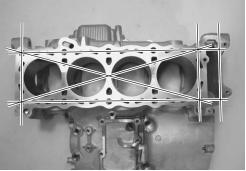
Cylinder Distortion

Check the gasket surface of the cylinder for distortion. Use a straightedge and thickness gauge. Take clearance readings at several places. If any reading exceeds the service limit, replace the crankcase set.

Special tool

109900-20803 (Thickness gauge)

<u>Cylinder distortion</u> Service limit: 0.02 mm (0.008 in)



I837H1140178-01

Cylinder Bore

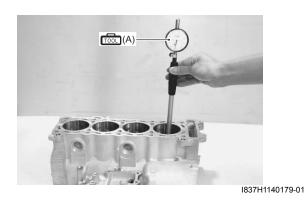
Measure the cylinder bore diameter at six places. If any one of the measurements exceed the limit, overhaul the cylinder and replace the piston with an oversize piston. The remaining cylinders must also be rebored accordingly; otherwise, the imbalance might cause excessive vibration.

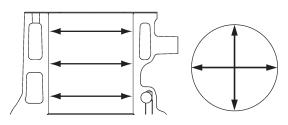
Special tool

(A): 09900-20530 (Cylinder gauge set)

Cylinder bore

Standard: 70.000 - 70.015 mm (2.7559 - 2.7565 in)





I837H1140180-01

B838H11406034

Piston-to-cylinder Clearance

Refer to "Piston and Piston Ring Inspection (Page 1D-72)".

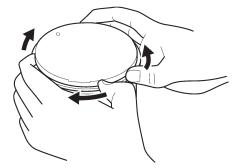
Piston Ring Removal and Installation

Removal

- 1) Draw out the piston pin and remove the piston. Refer to "Engine Bottom Side Disassembly (Page 1D-47)".
- 2) Carefully spread the ring opening with your thumbs and then push up the opposite side of the 1st ring to remove it.

NOTE

Do not expand the piston ring excessively since it is apt to be broken down.



I837H1140181-01

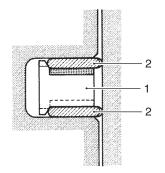
3) Remove the 2nd ring and oil ring in the same manner.

Installation

NOTE

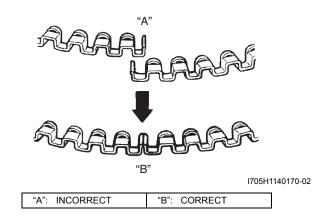
- When installing the piston ring, be careful not to damage the piston.
- Do not expand the piston ring excessively since it is apt to be broken down.
- 1) Install the piston rings in the order of the oil ring, second ring and top ring.
 - a) The first member to go into the oil ring groove is the spacer (1).

After placing the spacer, fit the two side rails (2).



I718H1140143-02

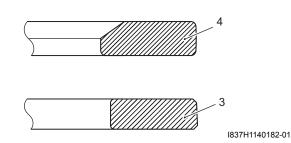
When installing the spacer, be careful not to allow its two ends to overlap in the groove.



b) Install the 2nd ring (3) and 1st ring (4) to piston.

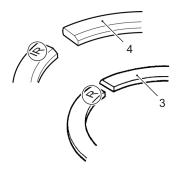
NOTE

1st ring (4) and 2nd ring (3) differ in shape.



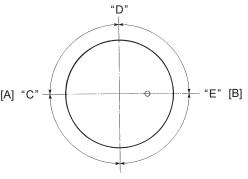
NOTE

Face the side with the stamped mark upward when assembling.



I838H1140053-01

 Position the gaps of the three rings and side rails as shown. Before inserting piston into the cylinder, check that the gaps are so located.



I837H1140282-02

"C":	1st ring and upper side rail
"D":	Spacer
"E":	2nd ring and lower side rail
[A]:	IN
[B]:	EX

3) Install each piston and piston pin. Refer to "Engine Bottom Side Assembly (Page 1D-55)".

Piston and Piston Ring Inspection

Refer to "Piston Ring Removal and Installation (Page 1D-70)".

Piston Diameter

Measure the piston diameter using the micrometer at 15 mm (0.6 in) "a" from the skirt end. If the piston diameter is less than the service limit, replace the piston.

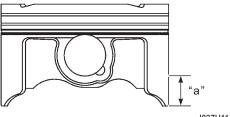
Special tool

(A): 09900–20203 (Micrometer (1/100 mm, 50 – 75 mm))

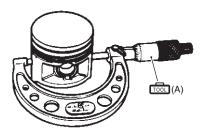
Piston diameter

Service limit: 69.880 mm (2.7512 in)

"a":



I837H1140184-01



15 mm (0.6 in)

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Piston-to-cylinder Clearance

Subtract the piston diameter from the cylinder bore diameter. If the piston-to-cylinder clearance exceeds the service limit, replace both the cylinder and the piston.

Piston-to-cylinder clearance Service limit: 0.120 mm (0.0047 in)

Piston Ring-to-groove Clearance

Measure the side clearances of the 1st and 2nd piston rings using the thickness gauge. If any of the clearances exceed the limit, replace both the piston and piston rings.

Special tool

ானு (A): 09900–20803 (Thickness gauge) ானு (B): 09900–20205 (Micrometer (0 − 25 mm))

Piston ring-to-groove clearance

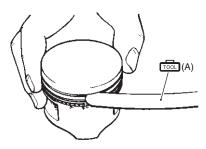
Service limit (1st): 0.180 mm (0.0071 in) Service limit (2nd): 0.150 mm (0.0059 in)

Piston ring groove width

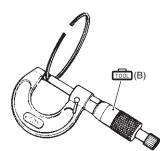
Standard (1st): 1.01 – 1.03 mm (0.0398 – 0.0406 in) Standard (2nd): 0.81 – 0.83 mm (0.0319 – 0.0327 in) Standard (Oil): 1.51 – 1.53 mm (0.0594 – 0.0602 in)

Piston ring thickness

Standard (1st): 0.97 – 0.99 mm (0.0382 – 0.0390 in) Standard (2nd): 0.77 – 0.79 mm (0.0303 – 0.0311 in)



I649G1140263-03



l649G1140264-03

Piston Ring Free End Gap and Piston Ring End Gap

Measure the piston ring free end gap using vernier calipers. Next, fit the piston ring squarely into the cylinder and measure the piston ring end gap using the thickness gauge. If any of the measurements exceed the service limit, replace the piston ring with a new one.

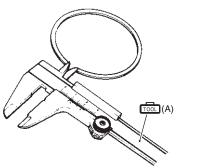
Special tool

(A): 09900–20102 (Vernier calipers (1/20 mm, 200 mm))

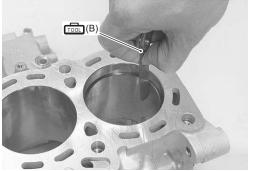
Piston ring free end gap Service limit (1st): 7.3 mm (0.29 in) Service limit (2nd): 5.8 mm (0.23 in)

Special tool file: 09900–20803 (Thickness gauge)

Piston ring end gap Service limit (1st): 0.50 mm (0.020 in) Service limit (2nd): 0.50 mm (0.020 in)



I649G1140265-03



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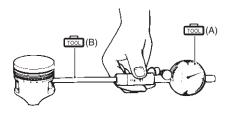
Piston Pin and Pin Bore

Measure the piston pin bore inside diameter using the small bore gauge. If either is out of specification or the difference between these measurements surpass limits, replace the piston.

Special tool [_____] (A): 09900–20602 (Dial gauge (1/1000 mm, 1 mm))

(B): 09900–22401 (Small bore gauge (10 – 18 mm))

<u>Piston pin bore</u> Service limit: 15.030 mm (0.5917 in)

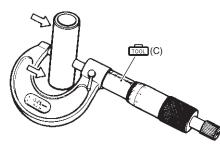


I649G1140267-03

Measure the piston pin outside diameter at three positions using the micrometer. If any of the measurements are out of specification, replace the piston pin.

Special tool [______] (C): 09900–20205 (Micrometer (0 – 25 mm))

<u>Piston pin O.D.</u> Service limit: 14.980 mm (0.5898 in)



I649G1140268-03

Balancer Shaft Disassembly and Assembly

Refer to "Engine Bottom Side Disassembly (Page 1D-47)".

Refer to "Engine Bottom Side Assembly (Page 1D-55)".

Disassembly

1) Remove the balancer shaft. Refer to "Engine Bottom Side Disassembly (Page 1D-47)".

1D-74 Engine Mechanical:

2) Remove the washers, balancer gear and dampers from the shaft.



I838H1140054-01

Assembly

Assembly is in the reverse order of disassembly. Pay attention to the following points:

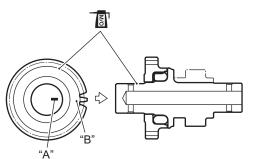
· Apply molybdenum oil solution to each part.

M/O: Molybdenum oil (MOLYBDENUM OIL SOLUTION)

 Set the dampers and install the balancer shaft to balancer gear.

NOTE

- Fit the stopper of the balancer shaft between the dampers.
- Align the line "A" on the balancer shaft with the punch "B" on the balancer gear.



I838H1140055-01

Balancer Shaft Inspection

Refer to "Balancer Shaft Disassembly and Assembly (Page 1D-73)".

Balancer Shaft

Inspect the balancer shaft for wear or damage. Replace the balancer shaft if there is anything unusual.

Damper

Inspect the dampers for wear and damage, replace them if any defects are found.



I838H1140054-01

Balancer Shaft Journal Bearing Removal and Installation

Refer to "Engine Bottom Side Disassembly (Page 1D-47)".

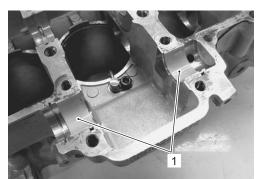
Refer to "Engine Bottom Side Assembly (Page 1D-55)".

Removal Remove the balancer shaft journal bearings (1).

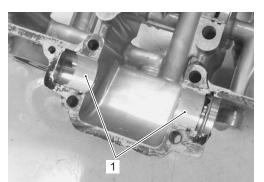
NOTE

- Do not remove the bearings (1) unless absolutely necessary.
- Make a note of where the bearings are removed from so that they can be reinstalled in their original positions.

When removing the bearings, be careful not to scratch the bearings.



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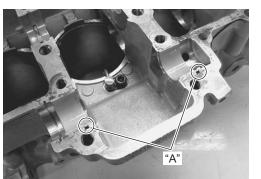


Installation

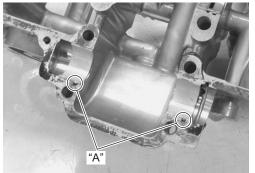
When installing the bearings to the crankcases, be sure to install the tab "A" first, and then press in the other opposite side of the bearing.

NOTE

Inspect and select the balancer shaft journal bearing if necessary. Refer to "Balancer Shaft Journal Bearing Inspection and Selection (Page 1D-75)".







I838H1140059-01

Balancer Shaft Journal Bearing Inspection and Selection

Refer to "Engine Bottom Side Disassembly (Page 1D-47)".

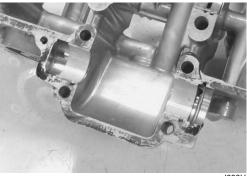
Refer to "Engine Bottom Side Assembly (Page 1D-55)".

Inspection

Inspect the bearing surfaces for any signs of fusion, pitting, burn or flaws. If any, replace them with a specified set of bearings.



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I838H1140061-01

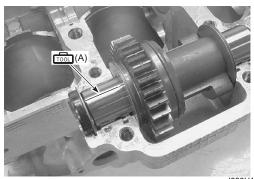
Selection

1) Place the plastigauge axially along the balancer shaft journal as shown.

Special tool

(A): 09900–22301 (Plastigauge (0.025 – 0.076 mm))

Never rotate the balancer shaft when a piece of plastigauge is installed.



I838H1140062-01

1D-76 Engine Mechanical:

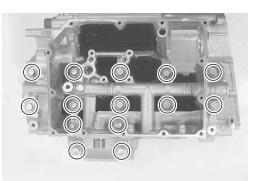
2) Mate the lower crankcase with the upper crankcase, and tighten the crankcase bolts (M8) and crankshaft journal bolts (M9) to the specified torque.

Tightening torque

Crankshaft journal bolt (M9): 18 N·m (1.8 kgf-m, 13.0 lb-ft) then turn in 50°

Crankcase bolt (M8) (Initial): 15 N⋅m (1.5 kgf-m, 11.0 lbf-ft)

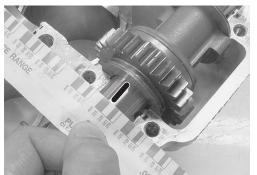
Crankcase bolt (M8) (Final): 26 N⋅m (2.6 kgf-m, 19.0 lbf-ft)



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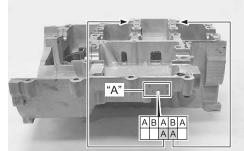
3) Remove the lower crankcase and measure the width of the compressed plastigauge using the envelope scale. This measurement should be taken at the widest part of the compressed plastigauge. If the oil clearance exceeds the service limit, select the specified bearings from the bearing selection table.

Balancer shaft journal oil clearance Standard: 0.028 – 0.052 mm (0.0011 – 0.0020 in) Service limit: 0.080 mm (0.031 in)



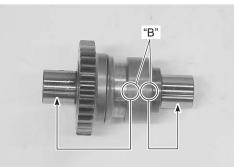
I838H1140064-01

4) Check the corresponding crankcase journal I.D. code number "A", [A] or [B] which is stamped on the rear of upper crankcase.



I838H1140065-02

5) Check the corresponding balancer shaft journal O.D. code number "B", [A] or [B] which is stamped on the balancer shaft.



I838H1140066-01

Bearing selection table

		Balancer shaft j	ournal O.D. "B"
	Code	A	В
Crankcase	А	Green	Black
I.D. "A"	В	Black	Brown
		•	I838H1140067-0

Crankcase I.D. specification

Code	I.D. specification
Α	26.000 – 26.008 mm
A	(1.0236 – 1.0239 in)
В	26.009 – 26.016 mm
В	(1.0240 – 1.0243 in)

Balancer shaft journal O.D. specification

Code	O.D. specification	
٨	22.984 – 22.992 mm	
A	(0.9049 – 0.9052 in)	
В	22.976 – 22.984 mm	
В	(0.9046 – 0.9049 in)	

Special tool (B): 09900–20205 (Micrometer (0 – 25 mm))



I838H1140068-01

Bearing thickness specification

Color (Part No.)	Thickness	
Green	1.486 – 1.490 mm	
(12229-40F50-0A0)	(0.0585 – 0.0587 in)	
Black	1.490 – 1.494 mm	
(12229-40F50-0B0)	(0.0587 – 0.0588 in)	
Brown	1.494 – 1.498 mm	
(12229-40F50-0C0)	(0.0588 – 0.0590 in)	

NOTE

The balancer shaft journal bearings on upper and lower crankcases are the same.



I838H1140069-01

Conrod Crank Pin Bearing Removal and Installation

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Refer to "Engine Bottom Side Disassembly (Page 1D-47)".

Refer to "Engine Bottom Side Assembly (Page 1D-55)".

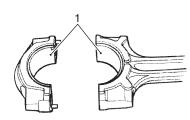
Removal

Remove the conrod crank pin bearings (1).

NOTE

- Do not remove the bearings (1) unless absolutely necessary.
- Make a note of where the bearings are removed from so that they can be reinstalled in their original positions.

When removing the bearings, be careful not to scratch the conrods and the bearings.



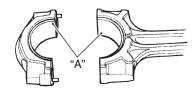


Installation

When installing the bearings into the conrod cap and conrod, be sure to install the tab "A" first, and then press in the other opposite side of the bearing.

NOTE

Inspect and select the conrod crank pin bearing if necessary. Refer to "Conrod Crank Pin Bearing Inspection and Selection (Page 1D-79)".



I823H1140578-01

1D-78 Engine Mechanical:

Conrod and Crankshaft Inspection

Refer to "Engine Bottom Side Disassembly (Page 1D-47)".

Refer to "Engine Bottom Side Assembly (Page 1D-55)".

Conrod Small End I.D.

Measure the conrod small end inside diameter using the small bore gauge.

If the conrod small end inside diameter exceeds the service limit, replace the conrod.

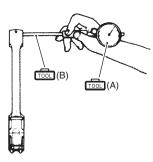
Special tool

(A): 09900–20602 (Dial gauge (1/1000 mm, 1 mm))

(B): 09900–22401 (Small bore gauge (10 – 18 mm))

Conrod small end I.D.

Service limit: 15.040 mm (0.5921 in)



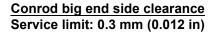
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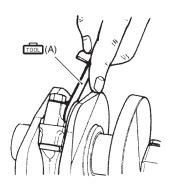
Conrod Big End Side Clearance

1) Check the conrod big end side clearance using the thickness gauge.

Special tool

(A): 09900–20803 (Thickness gauge)





I823H1140281-01

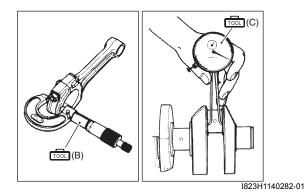
 If the clearance exceeds the limit, remove the conrod and measure the conrod big end width and crank pin width. Refer to "Engine Bottom Side Assembly (Page 1D-55)". If any of the measurements are out of specification, replace the conrod or crankshaft.

Special tool

(B): 09900-20205 (Micrometer (0 - 25 mm))
 (C): 09900-20605 (Dial calipers (1/100 mm, 10 - 34 mm))

<u>Conrod big end width</u> Standard: 19.95 – 20.00 mm (0.7854 – 0.7874 in)

<u>Crank pin width</u> Standard: 20.10 – 20.15 mm (0.7913 – 0.7933 in)



Crankshaft Runout

Support the crankshaft using V-blocks as shown, with the two end journals resting on the blocks. Set up the dial gauge as shown, and rotate the crankshaft slowly to read the runout. Replace the crankshaft if the runout exceeds the service limit.

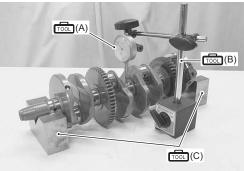
Special tool

(A): 09900–20607 (Dial gauge (1/100 mm, 10 mm))

(B): 09900–20701 (Magnetic stand)

(C): 09900–21304 (V-block (100 mm))

<u>Crankshaft runout</u> Service limit: 0.05 mm (0.002 in)



I838H1140076-01

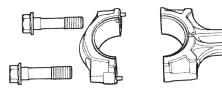
Conrod Crank Pin Bearing Inspection and Selection

Refer to "Engine Bottom Side Disassembly (Page 1D-47)".

Refer to "Engine Bottom Side Assembly (Page 1D-55)".

Inspection

1) Inspect the bearing surfaces for any signs of fusion, pitting, burn or flaws. If any, replace them with a specified set of bearings.

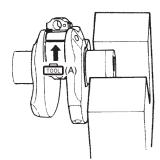


I718H1140285-01

2) Place the plastigauge axially along the crank pin, avoiding the oil hole, as shown in the figure.

Special tool

(A): 09900–22301 (Plastigauge (0.025 – 0.076 mm))



I718H1140286-01

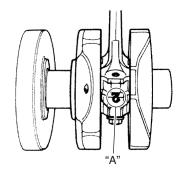
3) Tighten the conrod cap bolts to the specified torque, in two stages.

NOTE

- When installing the conrod cap bolts to the crank pin, make sure that I.D code "A" on the conrod faces towards the intake side.
- Never rotate the crankshaft or conrod when a piece of plastigauge is installed.

Tightening torque

Conrod cap bolt: 15 N·m (1.5 kgf-m, 11.0 lb-ft) then turn in 1/4 (90°) turn



I823H1140284-01

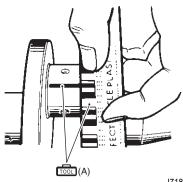
4) Remove the conrod cap bolts and measure the width of the compressed plastigauge using the envelope scale. This measurement should be taken at the widest part of the compressed plastigauge.
If the oil clearance exceeds the service limit, select the specified bearings from the bearing selection table.

Special tool

(A): 09900–22301 (Plastigauge (0.025 – 0.076 mm))

<u>Conrod big end oil clearance</u> Standard: 0.032 – 0.056 mm (0.0013 – 0.0022 in)

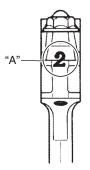
<u>Conrod big end oil clearance</u> Service limit: 0.080 mm (0.0031 in)



I718H1140289-01

Selection

1) Check the corresponding conrod I.D. code numbers ([1] or [2]) "A".



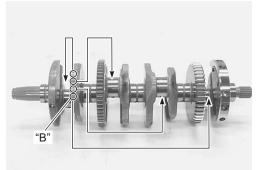
I718H1140290-01

Conrod I.D. specification

Code "A"	I.D. specification
1	36.000 – 36.008 mm
I	(1.4173 – 1.4176 in)
2	36.008 – 36.016 mm
۷۲	(1.4176 – 1.4179 in)

1D-80 Engine Mechanical:

2) Check the corresponding crank pin O.D. code numbers ([1], [2] or [3]) "B".



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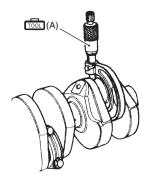
 Measure the conrod crank pin O.D. with the special tool. If any of the measurements are out of specification, replace the crankshaft.

Crank pin O.D. specification

Code "B"	O.D. specification
4	32.992 – 33.000 mm
	(1.2989 – 1.2992 in)
2	32.984 – 32.992 mm
	(1.2986 – 1.2989 in)
3	32.976 – 32.984 mm
	(1.2983 – 1.2986 in)

Special tool

(A): 09900–20202 (Micrometer (1/100 mm, 25 – 50 mm))



I823H1140286-01

4) Select the specified bearings from the bearing selection table.

The bearings should be replaced as a set.

Bearing selection table

		Crank pin O.D. "B"		
Code		1	2	3
Conrod	1	Green	Black	Brown
I.D. "A"	2	Black	Brown	Yellow
	•	I718H1140293		

Bearing thickness specification

Color "C" (Part No.)	Thickness
Yellow	1.492 – 1.496 mm
(12164-30G00-0D0)	(0.0587 – 0.0589 in)
Brown	1.488 – 1.492 mm
(12164-30G00-0C0)	(0.0586 – 0.0587 in)
Black	1.484 – 1.488 mm
(12164-30G00-0B0)	(0.0584 – 0.0586 in)
Green	1.480 – 1.484 mm
(12164-30G00-0A0)	(0.0583 – 0.0584 in)



I823H1140595-01

"C": Color code

Crankshaft Journal Bearing Inspection and Selection

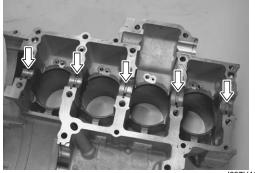
B838H11406039

Refer to "Engine Bottom Side Disassembly (Page 1D-47)".

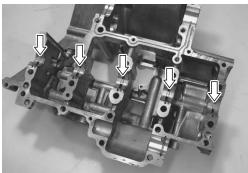
Refer to "Engine Bottom Side Assembly (Page 1D-55)".

Inspection

1) Inspect each upper and lower crankcase bearing for any damage.



I837H1140188-01



I837H1140189-01

- 2) Set the crankshaft onto the upper crank case.
- 3) Install the plastigauge onto each crankshaft journal as shown in the figure.

Special tool

. (A): 09900–22301 (Plastigauge (0.025 – 0.076 mm))

NOTE

Do not place the plastigauge on the oil hole.



4) Mate the lower crankcase with the upper crankcase.

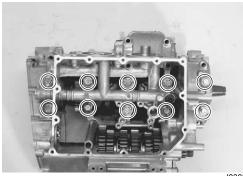
5) Tighten the crankshaft journal bolts (M9). Tighten each bolt a little at a time to equalize the pressure in the following two steps.

NOTE

Do not rotate the crankshaft when a piece of plastigauge is installed.

Tightening torque

Crankshaft journal bolt (M9): 18 N⋅m (1.8 kgf-m, 13.0 lb-ft) then turn in 50 degree turn

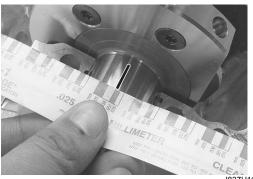


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6) Remove the lower crankcase and measure the width of compressed plastigauge using the envelope scale. This measurement should be taken at the widest part of the compressed plastigauge. If the oil clearance exceeds the service limit, select the specified bearings from the bearing selection table.

<u>Crankshaft journal oil clearance</u> Standard: 0.010 – 0.028 mm (0.0004 – 0.0011 in)

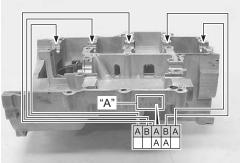
<u>Crankshaft journal oil clearance</u> Service limit: 0.080 mm (0.0031 in)



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Selection

1) Check the corresponding crankcase journal I.D. codes "A" ([A], [B] or [C]), which are stamped on the rear of the upper crankcase.

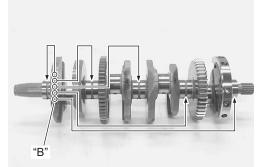


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Crankcase journal I.D. specification

Code "A"	I.D. specification
Α	35.000 – 35.006 mm
	(1.3780 – 1.3782 in)
В	35.007 – 35.012 mm
	(1.3782 – 1.3784 in)
C	35.013 – 35.018 mm
C	(1.3784 – 1.3787 in)

2) Check the corresponding crankshaft journal O.D. codes "B" ([A], [B] or [C]), which are stamped on the crankshaft.



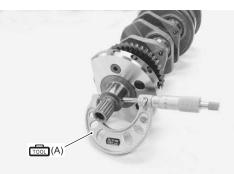
I838H1140074-01

 Measure the crankshaft O.D. with the special tool. If any of the measurements are out of specification, replace the crankshaft.

Crankshaft journal O.D. specification

Code "B"	O.D. specification	
Α	31.994 – 32.000 mm	
A	(1.2596 – 1.2598 in)	
В	31.988 – 31.994 mm	
	(1.2594 – 1.2596 in)	
С	31.982 – 31.988 mm	
	(1.2591 – 1.2594 in)	

Special tool (A): 09900–20202 (Micrometer (1/100 mm, 25 – 50 mm))



I837H1140195-01

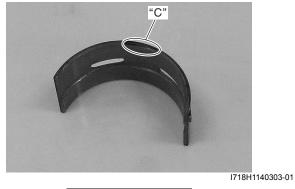
4) Select the specified bearings from the bearing selection table.

Bearing selection table

		Crankshaft O.D. "B"		
	Code	A B C		
Crankcase I.D. "A"	А	Green	Black	Brown
	В	Black	Brown	Yellow
	С	Brown	Yellow	Blue
				I823H1140299-0

Bearing thickness specification

Thickness				
1.504 – 1.507 mm				
(0.0592 – 0.0593 in)				
1.501 – 1.504 mm				
(0.0591 – 0.0592 in)				
1.498 – 1.501 mm				
(0.0590 – 0.0591 in)				
1.495 – 1.498 mm				
(0.0589 – 0.0590 in)				
1.492 – 1.495 mm				
(0.0587 – 0.0589 in)				



"C": Color code

Crankshaft Thrust Clearance Inspection and Selection

Refer to "Engine Bottom Side Disassembly (Page 1D-47)".

Refer to "Engine Bottom Side Assembly (Page 1D-55)".

Inspection

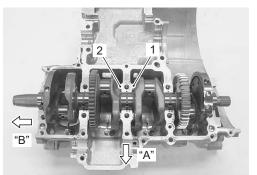
- 1) With the crankshaft's right-side and left-side thrust bearings inserted into the upper crankcase.
- 2) Measure the thrust clearance "a" between the leftside thrust bearing and crankshaft using the thickness gauge. If the thrust clearance exceeds the standard range, adjust the thrust clearance.

NOTE

Pull the crankshaft to the left (generator side) so that there is no clearance on the right-side thrust bearing.

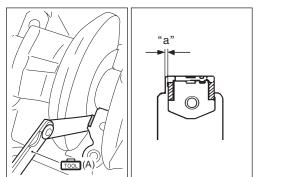
Special tool roon (A): 09900–20803 (Thickness gauge)

<u>Crankshaft thrust clearance "a"</u> Standard: 0.055 – 0.110 mm (0.0022 – 0.0043 in)



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1. Right-side thrust bearing	"A": Front side
2. Left-side thrust bearing	"B": Left side



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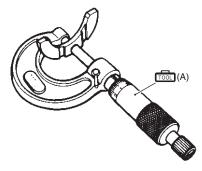
Selection

 Remove the right-side thrust bearing and measure its thickness using the micrometer. If the thickness of the right-side thrust bearing is below standard, replace it with a new bearing and measure the thrust clearance again, as described in Inspection 1) and 2).

Special tool

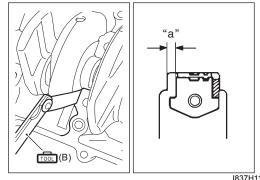
тооц (А): 09900-20205 (Micrometer (0 - 25 mm))

<u>Right-side thrust bearing thickness</u> Standard: 2.425 – 2.450 mm (0.0955 – 0.0965 in)



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- 2) If the right-side thrust bearing is within the standard range, reinsert the right-side thrust bearing and remove the left-side thrust bearing.
- 3) With the left-side thrust bearing removed, measure the clearance "a" using the thickness gauge as shown.

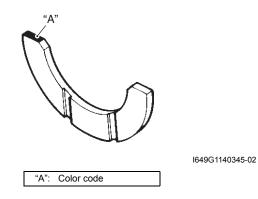


_____ I837H1140198-02 4) Select a left-side thrust bearing from the selection table.

NOTE

Right-side thrust bearing has the same specification as the GREEN (12228-17E00-0D0) of left-side thrust bearing.

Clearance before inserting the left-side thrust bearing	Color "A" (Part No.)	Thrust bearing thickness	Thrust clearance
2.560 - 2.585 mm	White	2.475 – 2.500 mm	
(0.1008 – 0.1018 in)	(12228-17E00-0F0)	(0.0974 - 0.0984 in)	
2.535 – 2.560 mm	Yellow	2.450 – 2.475 mm	
(0.0998 – 0.1008 in)	(12228-17E00-0E0)	(0.0965 – 0.0974 in)	
2.510 – 2.535 mm	Green	2.425 – 2.450 mm	0.060 – 0.110 mm
(0.0988 – 0.0998 in)	(12228-17E00-0D0)	(0.0955 – 0.0965 in)	(0.0024 – 0.0043 in)
2.485 – 2.510 mm	Blue	2.400 – 2.425 mm	
(0.0978 – 0.0988 in)	(12228-17E00-0C0)	(0.0945 – 0.0955 in)	
2.460 – 2.485 mm	Black	2.375 – 2.400 mm	
(0.0969 – 0.0978 in)	(12228-17E00-0B0)	(0.0935 – 0.0945 in)	
2.430 – 2.460 mm	Red	2.350 – 2.375 mm	0.055 – 0.110 mm
(0.0957 – 0.0969 in)	(12228-17E00-0A0)	(0.0925 – 0.0935 in)	(0.0022 – 0.0043 in)



5) After selecting a left-side thrust bearing, install it and then measure the thrust clearance again.

Specifications

Service Data

Valve + Guide

ltem		Standard	Limit
Valve diam.	IN.	29.0 (1.14)	_
	EX.	23.0 (0.91)	_
Valve clearance (when cold)	IN.	0.08 - 0.18 (0.003 - 0.007)	_
	EX.	0.18 – 0.28 (0.007 – 0.011)	_
Valve guide to valve stem clearance	IN.	0.010 - 0.037 (0.0004 - 0.0015)	_
	EX.	0.030 - 0.057 (0.0012 - 0.0022)	_
Valve guide I.D.	IN. & EX.	4.500 – 4.512 (0.1772 – 0.1776)	_
Valve stem O.D.	IN.	4.475 – 4.490 (0.1762 – 0.1768)	_
	EX.	4.455 – 4.470 (0.1754 – 0.1760)	_
Valve stem deflection	IN. & EX.	—	0.25 (0.010)
Valve stem runout	IN. & EX.	—	0.05 (0.002)
Valve seat width	IN. & EX.	0.9 - 1.1 (0.035 - 0.043)	_
Valve head radial runout	IN. & EX.	—	0.03 (0.001)
Valve spring free length	IN. & EX.		37.1 (1.46)

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Item		Limit	
Valve enring tension	IN. & EX.	142 – 157 N (14.5 – 16.0 kgf, 31.9 – 35.3 lbs)	
Valve spring tension	IN. $\alpha \in \Lambda$.	at length 33.55 mm (1.321 in)	—

Camshaft + Cylinder Head Unit: mm (in)

Item		Limit	
Cam height	IN.	36.58 - 36.63 (1.440 - 1.442)	36.28 (1.428)
Camineight	EX.	35.98 - 36.03 (1.417 - 1.419)	35.68 (1.405)
Camshaft journal oil clearance	IN. & EX.	0.032 - 0.066 (0.0013 - 0.0026)	0.150 (0.0059)
Camshaft journal holder I.D.	IN. & EX.	24.012 – 24.025 (0.9454 – 0.9459)	—
Camshaft journal O.D.	IN. & EX.	23.959 – 23.980 (0.9433 – 0.9441)	—
Camshaft runout			0.10 (0.004)
Cam chain pin (at arrow "3")	12th pin		—
Cylinder head distortion	—		0.20 (0.008)

Cylinder + Piston + Piston Ring Unit: mm (in)

ltem	Standard			Limit
Compression pressure	1 300 – 1 700 kPa (13 – 17 kgf/cm², 185 – 242 psi)			1 000 kPa (10 kgf/cm², 142 psi)
Compression pressure difference			200 kPa (2 kgf/cm ² , 28 psi)	
Piston-to-cylinder clearance		(0.030 - 0.040 (0.0012 - 0.0016)	0.120 (0.0047)
Cylinder bore		70	No nicks or Scratches	
Piston diam.		69 Measu	69.880 (2.7512)	
Cylinder distortion			—	0.02 (0.008)
Piston ring free end gap	1st	IR	Approx. 9.2 (0.36)	7.3 (0.29)
Piston ning nee end gap	2nd	R	Approx. 7.3 (0.29)	5.8 (0.23)
Piston ring end gap	1st	IR	0.06 - 0.21 (0.002 - 0.008)	0.50 (0.020)
T iston ning end gap	2nd	R	0.06 - 0.18 (0.002 - 0.007)	0.50 (0.020)
Piston ring-to-groove clearance	1	st		0.180 (0.0071)
T iston ning-to-groove clearance	21	nd		0.150 (0.0059)
	1	st	1.01 – 1.03 (0.0398 – 0.0406)	—
Piston ring groove width	21	nd	0.81 – 0.83 (0.0319 – 0.0327)	_
	C	Dil	1.51 – 1.53 (0.0594 – 0.0602)	—
Piston ring thickness	1st		0.97 – 0.99 (0.0382 – 0.0390)	—
	21	nd	0.77 – 0.79 (0.0303 – 0.0311)	
Piston pin bore			5.002 – 15.008 (0.5906 – 0.5909)	15.030 (0.5917)
Piston pin O.D.		14	1.995 – 15.000 (0.5903 – 0.5512)	14.980 (0.5898)

Conrod + Crankshaft

Unit: mm (in)

Item		Limit	
Conrod small end I.D.	15.010 – 15.018 (0.5909 – 0.5913)		15.040 (0.5921)
Conrod big end side clearance		0.10 - 0.20 (0.004 - 0.008)	0.30 (0.012)
Conrod big end width		9.95 – 20.00 (0.7854 – 0.7874)	—
Crank pin width		20.10 – 20.15 (0.7913 – 0.7933)	—
Conrod big end oil clearance	0.032 - 0.056 (0.0013 - 0.0022)		0.080 (0.0031)
Crank pin O.D.	32.976 – 33.000 (1.2983 – 1.2992)		—
Crankshaft journal oil clearance	0.010 - 0.028 (0.0004 - 0.0011)		0.080 (0.0031)
Crankshaft journal O.D.	31.982 – 32.000 (1.2591 – 1.2598)		—
Crankshaft thrust bearing thickness	Right side 2.425 – 2.450 (0.0955 – 0.0965)		—
Crankshalt unust bearing unickness	Left side 2.350 – 2.500 (0.0925 – 0.0984)		—
Crankshaft thrust clearance	0.055 - 0.110 (0.0022 - 0.0043)		
Crankshaft runout	—		0.05 (0.002)

Balancer

Unit: mm (in)

Item	Standard	Limit
Balancer shaft journal oil clearance	0.028 - 0.052 (0.0011 - 0.0020)	0.080 (0.0031)
Balancer shaft journal O.D.	22.976 - 22.992 (0.9046 - 0.9052)	—

Throttle Body

Item	Specification
Bore size	42 mm (1.65 in)
I.D. No.	38H1 (For E-33), 38H0 (For the others)
Idle r/min	1 200 ± 100 r/min
Throttle cable play	2.0 – 4.0 mm (0.08 – 0.16 in)

Tightening Torque Specifications

Tightening torque Note Fastening part lbf-ft N·m kqf-m @(Page 1D-13) STP sensor mounting screw 3.5 0.35 2.5 0.2 @(Page 1D-14) ISC valve mounting screw 2 1.5 TP sensor mounting screw 3.5 2.5 @(Page 1D-14) 0.35 @ (Page 1D-15) Fuel delivery pipe mounting screw 3.5 0.35 2.5 Engine mounting thrust adjuster 23 2.3 16.5 @(Page 1D-23) @ (Page 1D-23) Engine mounting thrust adjuster lock-nut 45 4.5 32.5 Cylinder head bolt (M10) 31 N·m (3.1 kgf-m, 22.5 lb-ft) then turn in 1/ @ (Page 1D-28) 6 (60°) turn @ (Page 1D-28) Cylinder head bolt (M6) 10 1.0 7.0 Camshaft journal holder bolt @ (Page 1D-30) / 10 1.0 7.0 Page 1D-35) @(Page 1D-31) Cam chain tension adjuster mounting bolt 10 1.0 7.0 Cam chain tension adjuster service cap @(Page 1D-32) / 23 2.3 16.5 @(Page 1D-39) Valve timing inspection cap 11 1.1 8.0 @(Page 1D-32) Head cover bolt 14 @(Page 1D-33) 1.4 10.0 Oil gallery plug (Cylinder head) 10 @(Page 1D-39) 1.0 7.0 @(Page 1D-40) Thermostat connector bolt 10 1.0 7.0 Thermostat cover bolt 10 1.0 7.0 @(Page 1D-40) Engine coolant temperature sensor 18 1.8 13.0 @(Page 1D-40) @ (Page 1D-55) Water jacket plug 9.5 0.95 6.9 @(Page 1D-55) Oil gallery plug (M12) 11.0 15 1.5 Oil gallery plug (M16) @(Page 1D-55) 35 3.5 25.5 Oil gallery plug 7 0.7 5.0 @(Page 1D-55) Oil gallery jet 27 2.7 @(Page 1D-56) 19.5 Piston cooling oil jet bolt 10 1.0 7.0 @(Page 1D-58)

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Footoning nort	Т	ightening torq	Note	
Fastening part	N⋅m	kgf-m	lbf-ft	Note
Conrod cap bolt	15 N·m (1.5 k	gf-m, 11.0 lb-ft)	then turn in 1/	@(Page 1D-59) /
	4 (90°) turn			@(Page 1D-79)
Crankshaft journal bolt (M9)	10 Nm (1 0 k	gf-m, 13.0 lb-ft)	then turn in	@(Page 1D-62) /
	50°	gi-iii, 13.0 ib-it)		☞(Page 1D-76) /
	50			예(Page 1D-81)
Crankcase bolt (M6) (Initial)	6	0.6	4.5	@(Page 1D-62)
Crankcase bolt (M6) (Final)	11	1.1	8.0	@(Page 1D-62)
Crankcase bolt (M8) (Initial)	15	1.5	11.0	@(Page 1D-62) /
	15	1.5	11.0	@(Page 1D-76)
Crankcase bolt (M8) (Final)	26	2.6	19.0	@(Page 1D-62) /
	20	2.0	19.0	@(Page 1D-76)
Crankcase bolt (Inner hexagon: M8) (Initial)	15	1.5	11.0	@(Page 1D-62)
Crankcase bolt (Inner hexagon: M8) (Final)	22	2.2	16.0	@(Page 1D-62)
Oil pump mounting bolt	10	1.0	7.0	@(Page 1D-63)
Oil pan bolt	10	1.0	7.0	@(Page 1D-64)
Oil cooler mounting bolt	10	1.0	7.0	@(Page 1D-64)
Oil pressure switch	14	1.4	10.0	@(Page 1D-64)
Gear position switch mounting bolt	6.5	0.65	4.7	@(Page 1D-65)
Water pump mounting bolt	10	1.0	7.0	@(Page 1D-65)
Water inlet connector mounting bolt	10	1.0	7.0	@(Page 1D-66)
Cam chain tensioner bolt	23	2.3	16.5	@(Page 1D-66)
Cam chain guide No. 1 bolt	23	2.3	16.5	@(Page 1D-66)
CKP sensor rotor/cam chain drive sprocket bolt		5.4	39.0	@(Page 1D-67)
Gearshift cam stopper bolt	10	1.0	7.0	@(Page 1D-67)
Gearshift cam stopper plate bolt	13	1.3	9.5	@(Page 1D-68)
Gearshift arm stopper	19	1.9	13.5	@(Page 1D-68)
Crankcase breather cover bolt	10	1.0	7.0	@(Page 1D-69)

NOTE

The specified tightening torque is described in the following.

"Throttle Body Components (Page 1D-8)"

"Throttle Body Construction (Page 1D-9)"

"Engine Assembly Installation (Page 1D-23)"

Reference:

For the tightening torque of fastener not specified in this section, refer to "Tightening Torque List in Section 0C (Page 0C-9)".

Special Tools and Equipment

Recommended Service Material

Material	SUZUKI recommended produ	act or Specification	Note
Grease	SUZUKI SUPER GREASE A or	P/No.: 99000-25010	☞(Page 1D-13) /
	equivalent		☞(Page 1D-14) /
			☞(Page 1D-39) /
			☞(Page 1D-63) /
			☞(Page 1D-63) /
			☞(Page 1D-64) /
			☞(Page 1D-65) /
			☞(Page 1D-65)
Molybdenum oil	MOLYBDENUM OIL SOLUTION	—	@ (Page 1D-28) /
			☞(Page 1D-41) /
			☞(Page 1D-41) /
			☞(Page 1D-57) /
			☞(Page 1D-57) /
			☞(Page 1D-58) /
			☞(Page 1D-59) /
			☞(Page 1D-59) /
			☞(Page 1D-60) /
			☞(Page 1D-74)
Sealant	SUZUKI BOND No.1207B or	P/No.: 99000-31140	☞(Page 1D-33) /
	equivalent		☞(Page 1D-61) /
			☞(Page 1D-64)
Thread lock cement	THREAD LOCK CEMENT SUPER	P/No.: 99000-32030	☞(Page 1D-68)
	1303 or equivalent		
	THREAD LOCK CEMENT SUPER	P/No.: 99000-32110	☞(Page 1D-40) /
	1322 or equivalent		☞(Page 1D-55) /
			☞(Page 1D-56) /
			☞(Page 1D-58) /
			☞(Page 1D-63) /
			☞(Page 1D-64) /
			☞(Page 1D-65) /
			☞(Page 1D-66) /
			☞(Page 1D-67) /
			☞(Page 1D-68)

NOTE

Required service material is also described in the following. "Throttle Body Components (Page 1D-8)" "Engine Bottom Side Assembly (Page 1D-55)"

Special Tool

	B838H11408002
Vernier calipers (1/20 mm, 200 mm) @ (Page 1D-44) / @ (Page 1D-73)	09900-20202 Micrometer (1/100 mm, 25 – 50 mm) @ (Page 1D-34) / @ (Page 1D-80) / @ (Page 1D-82)

09900–20203 Micrometer (1/100 mm, 50 – 75 mm)	09900–20205 Micrometer (0 – 25 mm)
r (Page 1D-72)	Page 1D-35) / (Page 1D-43) / (Page 1D-72) / (Page 1D-73) / (Page 1D-77) / (Page 1D-78) / (Page 1D-83)
09900–20530	09900–20602
Cylinder gauge set	Dial gauge (1/1000 mm, 1 mm) @ (Page 1D-35) / @ (Page 1D-73) / @ (Page 1D-78)
09900–20605 Dial calipers (1/100 mm, 10 – 34 mm) @ (Page 1D-78)	09900-20607 Dial gauge (1/100 mm, 10 mm) @ (Page 1D-34) / @ (Page 1D-42) / @ (Page 1D-42) / @ (Page 1D-43) / @ (Page 1D-78)
09900-20701 Magnetic stand @ (Page 1D-34) / @ (Page 1D-42) / @ (Page 1D-42) / @ (Page 1D-43) / @ (Page 1D-78)	09900-20803 Thickness gauge @ (Page 1D-42) / @ (Page 1D-70) / @ (Page 1D-72) / @ (Page 1D-73) / @ (Page 1D-78) / @ (Page 1D-83) / @ (Page 1D-83) / @ (Page 1D-83) /
09900-21304 V-block (100 mm) @ (Page 1D-34) / @ (Page 1D-42) / @ (Page 1D-42) / @ (Page 1D-78)	09900-22301 Plastigauge (0.025 - 0.076 mm) @ (Page 1D-34) / @ (Page 1D-75) / @ (Page 1D-79) / @ (Page 1D-79) / @ (Page 1D-81)
09900-22302 Plastigauge (0.051 – 0.152 mm) @ (Page 1D-34)	09900-22401 Small bore gauge (10 – 18 mm) © (Page 1D-73) / © (Page 1D-78)
09900–22403 Small bore gauge (18 – 35 mm) @ (Page 1D-35)	09913–10750 Compression gauge adapter © (Page 1D-3)

1D-90 Engine Mechanical:

09915–40610	09915–64512
Oil filter wrench	
	Compression gauge
@ (Page 1D-50) /	☞(Page 1D-3)
@ (Page 1D-64)	
	V
09916–10911	09916–14510
Valve lapper set	Valve lifter
@(Page 1D-44)	@ (Page 1D-38) /
	@ (Page 1D-41)
$\mathcal{O}^{\mathbb{Z}}$ $\mathcal{O}\mathcal{O}\mathcal{O}\mathcal{O}$	
0000	FE M
09916–14530	09916–33210
	Valve guide reamer (4.5
Valve spring compressor attachment	mm)
	, NA
@(Page 1D-38) /	☞(Page 1D-46)
@ (Page 1D-41)	
00040 00000	•
09916-33320	09916-34542
Valve guide reamer (9.8	Reamer handle
mm)	
@ (Page 1D-45)	☞(Page 1D-45) / 👘
	@ (Page 1D-46)
	~
09916–43211	09916–43240
	00010 10210
Valve guide remover/	Valve guide installer
Valve guide remover/	Valve guide installer
Valve guide remover/ installer	Valve guide installer attachment
Valve guide remover/ installer @ (Page 1D-45) /	Valve guide installer attachment
Valve guide remover/ installer @ (Page 1D-45) /	Valve guide installer attachment
Valve guide remover/ installer @ (Page 1D-45) /	Valve guide installer attachment
Valve guide remover/ installer @ (Page 1D-45) / @ (Page 1D-46)	Valve guide installer attachment @ (Page 1D-46)
Valve guide remover/ installer @ (Page 1D-45) / @ (Page 1D-46) 09916–77310 Piston ring compressor	Valve guide installer attachment (Page 1D-46) 09916–84511 Tweezers
Valve guide remover/ installer @ (Page 1D-45) / @ (Page 1D-46) 09916–77310	Valve guide installer attachment @ (Page 1D-46) 09916-84511
Valve guide remover/ installer @ (Page 1D-45) / @ (Page 1D-46) 09916–77310 Piston ring compressor	Valve guide installer attachment @ (Page 1D-46) 09916–84511 Tweezers @ (Page 1D-38) /
Valve guide remover/ installer @ (Page 1D-45) / @ (Page 1D-46) 09916–77310 Piston ring compressor	Valve guide installer attachment @ (Page 1D-46) 09916–84511 Tweezers @ (Page 1D-38) /
Valve guide remover/ installer @ (Page 1D-45) / @ (Page 1D-46) 09916–77310 Piston ring compressor	Valve guide installer attachment @ (Page 1D-46) 09916–84511 Tweezers @ (Page 1D-38) /
Valve guide remover/ installer @ (Page 1D-45) / @ (Page 1D-46) 09916–77310 Piston ring compressor	Valve guide installer attachment @ (Page 1D-46) 09916–84511 Tweezers @ (Page 1D-38) /
Valve guide remover/ installer (Page 1D-45) / (Page 1D-46) 09916–77310 Piston ring compressor (Page 1D-57) 09919–28610	Valve guide installer attachment @(Page 1D-46) 09916–84511 Tweezers @(Page 1D-38) / @(Page 1D-41)
Valve guide remover/ installer (Page 1D-45) / (Page 1D-46) 09916–77310 Piston ring compressor (Page 1D-57) 09919–28610 Sleeve protector	Valve guide installer attachment @(Page 1D-46) 09916-84511 Tweezers @(Page 1D-38) / @(Page 1D-38) / @(Page 1D-41) 09930-11950 Torx wrench
Valve guide remover/ installer (Page 1D-45) / (Page 1D-46) 09916–77310 Piston ring compressor (Page 1D-57) 09919–28610 Sleeve protector (Page 1D-38) /	Valve guide installer attachment @(Page 1D-46) 09916-84511 Tweezers @(Page 1D-38) / @(Page 1D-38) / @(Page 1D-41) 09930-11950 Torx wrench @(Page 1D-12) /
Valve guide remover/ installer @ (Page 1D-45) / @ (Page 1D-46) 09916-77310 Piston ring compressor @ (Page 1D-57) 09919-28610 Sleeve protector	Valve guide installer attachment @ (Page 1D-46) 09916-84511 Tweezers @ (Page 1D-38) / @ (Page 1D-38) / @ (Page 1D-41) 09930-11950 Torx wrench @ (Page 1D-12) / @ (Page 1D-13) /
Valve guide remover/ installer (Page 1D-45) / (Page 1D-46) 09916-77310 Piston ring compressor (Page 1D-57) 09919-28610 Sleeve protector (Page 1D-38) /	Valve guide installer attachment @ (Page 1D-46) 09916-84511 Tweezers @ (Page 1D-38) / @ (Page 1D-38) / @ (Page 1D-41) 09930-11950 Torx wrench @ (Page 1D-12) / @ (Page 1D-13) / @ (Page 1D-14) /
Valve guide remover/ installer (Page 1D-45) / (Page 1D-46) 09916-77310 Piston ring compressor (Page 1D-57) 09919-28610 Sleeve protector (Page 1D-38) /	Valve guide installer attachment @(Page 1D-46) 09916-84511 Tweezers @(Page 1D-38) / @(Page 1D-38) / @(Page 1D-41) 09930-11950 Torx wrench @(Page 1D-12) / @(Page 1D-13) /
Valve guide remover/ installer (Page 1D-45) / (Page 1D-46) 09916-77310 Piston ring compressor (Page 1D-57) 09919-28610 Sleeve protector (Page 1D-38) / (Page 1D-41)	Valve guide installer attachment @ (Page 1D-46) 09916-84511 Tweezers @ (Page 1D-38) / @ (Page 1D-41) 09930-11950 Torx wrench @ (Page 1D-12) / @ (Page 1D-13) / @ (Page 1D-14) / @ (Page 1D-14)
Valve guide remover/ installer (Page 1D-45) / (Page 1D-46) 09916-77310 Piston ring compressor (Page 1D-57) 09919-28610 Sleeve protector (Page 1D-38) / (Page 1D-41) 09930-44520	Valve guide installer attachment @ (Page 1D-46) 09916-84511 Tweezers @ (Page 1D-38) / @ (Page 1D-41) @ (Page 1D-41) 09930-11950 Torx wrench @ (Page 1D-12) / @ (Page 1D-13) / @ (Page 1D-14) / @ (Page 1D-14) 09940-14980
Valve guide remover/ installer (Page 1D-45) / (Page 1D-46) 09916-77310 Piston ring compressor (Page 1D-57) 09919-28610 Sleeve protector (Page 1D-38) / (Page 1D-41)	Valve guide installer attachment @ (Page 1D-46) 09916-84511 Tweezers @ (Page 1D-38) / @ (Page 1D-41) 09930-11950 Torx wrench @ (Page 1D-12) / @ (Page 1D-12) / @ (Page 1D-13) / @ (Page 1D-14) / @ (Pa
Valve guide remover/ installer (Page 1D-45) / (Page 1D-46) 09916-77310 Piston ring compressor (Page 1D-57) 09919-28610 Sleeve protector (Page 1D-38) / (Page 1D-41) 09930-44520 Rotor holder	Valve guide installer attachment @ (Page 1D-46) 09916-84511 Tweezers @ (Page 1D-38) / @ (Page 1D-41) 09930-11950 Torx wrench @ (Page 1D-12) / @ (Page 1D-13) / @ (Page 1D-14) / @ (Pa
Valve guide remover/ installer (Page 1D-45) / (Page 1D-46) 09916–77310 Piston ring compressor (Page 1D-57) 09919–28610 Sleeve protector (Page 1D-38) / (Page 1D-41) 09930–44520 Rotor holder (Page 1D-49) /	Valve guide installer attachment (Page 1D-46) 09916–84511 Tweezers (Page 1D-38) / (Page 1D-41) 09930–11950 Torx wrench (Page 1D-12) / (Page 1D-12) / (Page 1D-13) / (Page 1D-14) / (Page 1D-14) / (Page 1D-14) / (Page 1D-14) / (Page 1D-14) / (Page 1D-14) / (Page 1D-22) /
Valve guide remover/ installer (Page 1D-45) / (Page 1D-46) 09916-77310 Piston ring compressor (Page 1D-57) 09919-28610 Sleeve protector (Page 1D-38) / (Page 1D-41) 09930-44520 Rotor holder	Valve guide installer attachment (Page 1D-46) 09916–84511 Tweezers (Page 1D-38) / (Page 1D-38) / (Page 1D-41) 09930–11950 Torx wrench (Page 1D-12) / (Page 1D-12) / (Page 1D-14) / (Page 1D-14) / (Page 1D-14) / (Page 1D-14) / (Page 1D-22) / (Page 1D-22) / (Page 1D-22) /
Valve guide remover/ installer (Page 1D-45) / (Page 1D-46) 09916–77310 Piston ring compressor (Page 1D-57) 09919–28610 Sleeve protector (Page 1D-38) / (Page 1D-41) 09930–44520 Rotor holder (Page 1D-49) /	Valve guide installer attachment (Page 1D-46) 09916–84511 Tweezers (Page 1D-38) / (Page 1D-41) 09930–11950 Torx wrench (Page 1D-12) / (Page 1D-12) / (Page 1D-13) / (Page 1D-14) / (Page 1D-14) / (Page 1D-14) / (Page 1D-14) / (Page 1D-14) / (Page 1D-14) / (Page 1D-22) /

Engine Lubrication System

Precautions

Precautions for Engine Oil

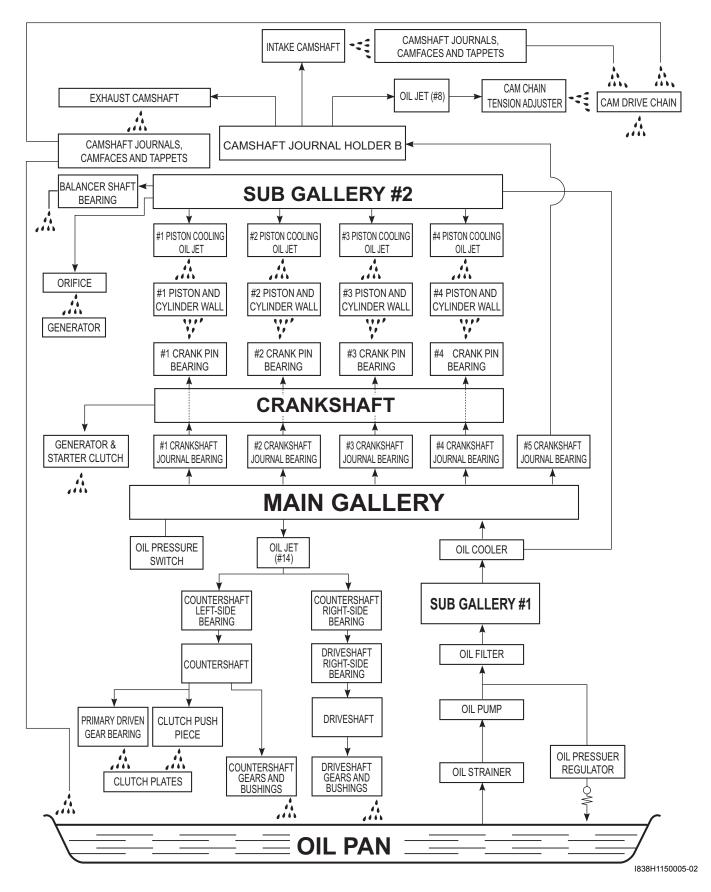
Refer to "Fuel and Oil Recommendation in Section 0A (Page 0A-3)".

B838H11500001

Schematic and Routing Diagram

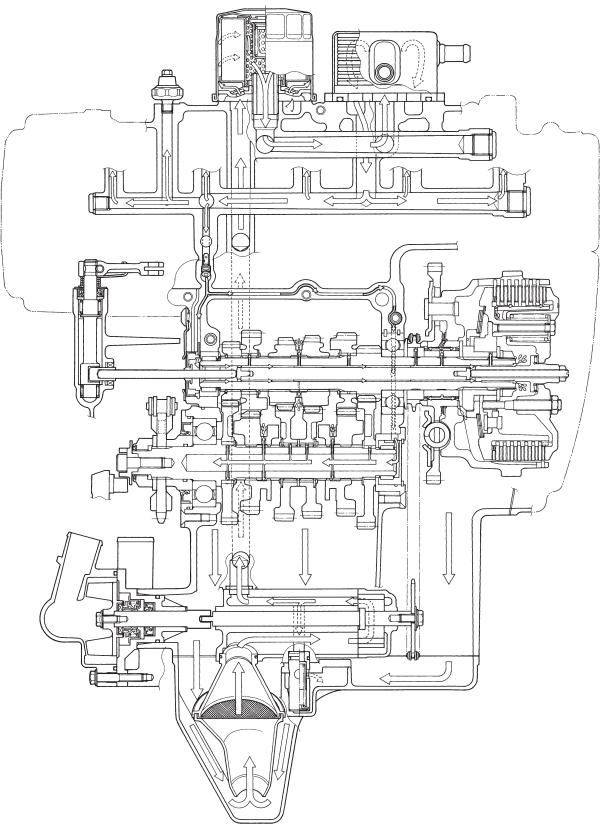
Engine Lubrication System Chart Diagram

B838H11502001

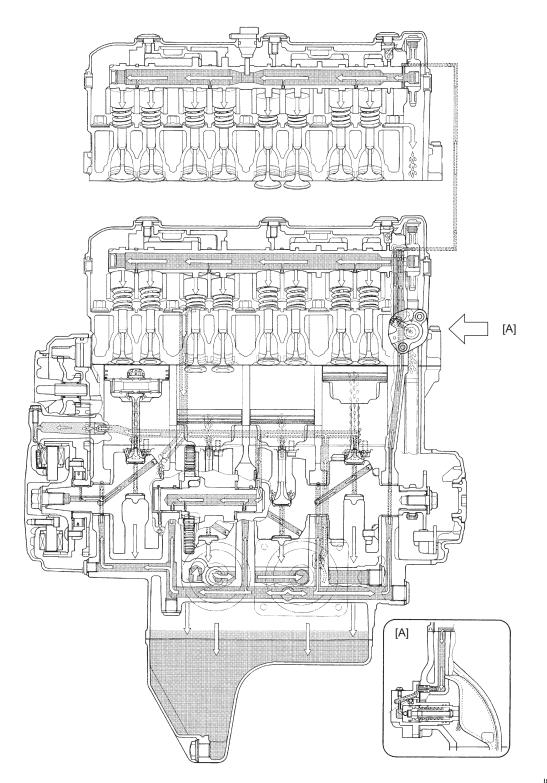


Engine Lubrication Circuit Diagram

B838H11502002



I838H1150001-01



I838H1150002-01

B838H11504001

Diagnostic Information and Procedures

Engine Lubrication Symptom Diagnosis

Condition	Possible cause	Correction / Reference Item
Engine overheats	Insufficient amount of engine oil.	Check level and add.
	Defective oil pump.	Replace.
	Clogged oil circuit.	Clean.
	Clogged oil cooler.	Clean or replace.
	Incorrect engine oil.	Change.
Exhaust smoke is dirty or	Excessive amount of engine oil.	Check level and drain.
thick		
Engine lacks power	Excessive amount of engine oil.	Check level and drain.

Oil Pressure Check

B838H11504002 Check the engine oil pressure periodically. This will give a good indication of the condition of the moving parts.

NOTE

Before checking the oil pressure, check the following.

- Oil level (Refer to "Engine Oil and Filter Replacement in Section 0B (Page 0B-10)".)
- Oil leaks (If leak is found, repair it.)
- Oil quality (If oil is discolored or deteriorated, replace it.)
- 1) Remove the right under cowling. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- Start the engine and check if the oil pressure indicator light is turned on. If the light stays on, check the oil pressure indicator light circuit. If the circuit is OK, check the oil pressure in the following manner.
- 3) Remove the main oil gallery plug (1).



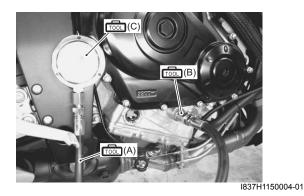
I837H1150003-01

4) Install the oil pressure gauge and attachment to the main oil gallery.

Special tool

(A): 09915–74521 (Oil pressure gauge hose)
 (B): 09915–74540 (Oil pressure gauge attachment)
 (C): 09915–77331 (Meter (for high

pressure))



- 5) Warm up the engine as follows: Summer: 10 min. at 2 000 r/min Winter: 20 min. at 2 000 r/min
- 6) After warming up, increase the engine speed to 3 000 r/min (Observe the tachometer), and read the oil pressure gauge.

If the oil pressure is lower or higher than the specification, the following causes may be considered.

Oil pressure specification

100 – 400 kPa (1.0 – 4.0 kgf/cm², 14 – 57 psi) at 3 000 r/min, Oil temp. at 60 °C (140 °F)

High oil pressure	Low oil pressure
 Engine oil viscosity is to 	 Clogged oil filter
high	Oil leakage from the oil
 Clogged oil passage 	passage
 Combination of the 	 Damaged O-ring
above items	 Defective oil pump
	Combination of the above items

1E-6 Engine Lubrication System:

- 7) Stop the engine and remove the oil pressure gauge and attachment.
- 8) Reinstall the main oil gallery plug (1) and tighten it to the specified torque.

Use a new gasket to oil leakage.

Tightening torque

Main oil gallery plug (M16) (a): 35 N·m (3.5 kgfm, 25.5 lbf-ft)



337H1150005-02

- 9) Check the engine oil level. Refer to "Engine Oil and Filter Replacement in Section 0B (Page 0B-10)".
- Install the right under cowling. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".

Repair Instructions

Engine Oil and Filter Replacement

Refer to "Engine Oil and Filter Replacement in Section 0B (Page 0B-10)".

Engine Oil Level Inspection

Refer to "Engine Oil and Filter Replacement in Section 0B (Page 0B-10)".

Oil Pan / Oil Strainer / Oil Pressure Regulator Removal and Installation

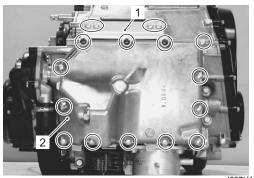
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NOTE

The oil pan/oil strainer/oil pressure regulator cannot be serviced with the engine installed in the frame.

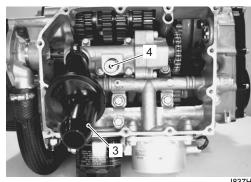
Removal

- Remove the engine assembly from the frame. Refer to "Engine Assembly Removal in Section 1D (Page 1D-19)".
- 2) Remove the plate (1).
- 3) Remove the oil pan (2) and gasket.



I837H1150006-01

4) Remove the oil strainer (3) and oil pressure regulator (4).



I837H1150007-01

Installation

Installation is in the reverse order of removal. Pay attention to the following points:

• Apply grease to the O-rings.

Use the new O-rings to prevent oil leakage.

রি⊪: Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent)

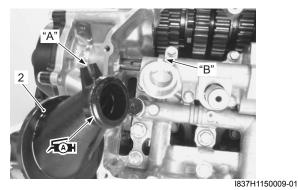
• Install the oil pressure regulator (1) and oil strainer (2).

NOTE

When installing the oil strainer, fit the concave part "A" of the oil strainer onto the convex part "B" of the crankcase.



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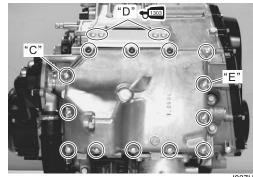
• Tighten the oil pan bolts diagonally.

- Use the new oil pan gasket to prevent oil leakage.
- Fit the new gasket washer to the oil pan bolt "C" to prevent oil leakage.

NOTE

- Apply a small quantity of thread lock to the plate bolts "D".
- Fit the clamp to the bolt "E".

+1003 : Thread lock cement 99000–32030 (THREAD LOCK CEMENT SUPER 1303 or equivalent)



I837H1150010-03

 Remount the engine assembly. Refer to "Engine Assembly Installation in Section 1D (Page 1D-23)".

Oil Pressure Regulator / Oil Strainer Inspection B838H11506004

Refer to "Oil Pan / Oil Strainer / Oil Pressure Regulator Removal and Installation (Page 1E-6)".

Oil Pressure Regulator

Inspect the operation of the oil pressure regulator by pushing on the piston with a proper bar. If the piston does not operate, replace the oil pressure regulator with a new one.



Oil Strainer

Clean the oil strainer if necessary. Inspect the oil strainer body for damage. If necessary, replace it with a new one.



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Oil Cooler / Oil Cooler Hose Inspection B838H11506005

Oil Cooler Hose Inspection

Refer to "Water Hose Inspection in Section 1F (Page 1F-6)".

Oil Cooler Inspection

- 1) Remove the right under cowling. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- Inspect the oil cooler for engine oil leakage. If any defects are found, replace the oil cooler with a new one. Refer to "Oil Cooler Removal and Installation (Page 1E-8)".



I837H1150013-01

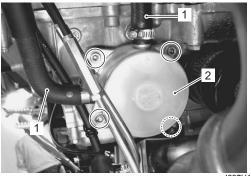
B838H11506006

3) Install the right under cowling. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".

Oil Cooler Removal and Installation

Removal

- Remove the right under cowling. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- Drain engine oil and engine coolant. Refer to "Engine Oil and Filter Replacement in Section 0B (Page 0B-10)" and "Cooling System Inspection in Section 0B (Page 0B-12)".
- 3) Disconnect the oil cooler hoses (1) and oil cooler (2).



I837H1150014-01

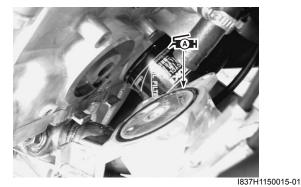
Installation

Install the oil cooler in the reverse order of removal. Pay attention to the following points:

• Apply grease to the O-ring.

Replace the O-ring with a new one to prevent oil leakage.

রি⊪: Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent)



Apply a small quantity of thread lock to the oil cooler mounting bolts and tighten them to the specified torque.

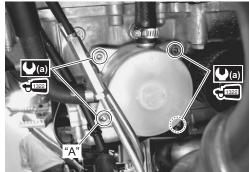
NOTE

Fit the clamp to the bolt "A". Refer to "Water Hose Routing Diagram in Section 1F (Page 1F-3)".

€1322] : Thread lock cement 99000–32110 (THREAD LOCK CEMENT SUPER 1322 or equivalent)

Tightening torque Oil cooler mounting bolt (a): 10 N⋅m (1.0 kgf-m, 7.0 lbf-ft)

Connect the oil cooler hoses securely. Refer to "Water Hose Routing Diagram in Section 1F (Page 1F-3)".



837H1150016-01

Pour engine coolant and engine oil. Refer to "Cooling System Inspection in Section 0B (Page 0B-12)" and "Engine Oil and Filter Replacement in Section 0B (Page 0B-10)".

Oil Pressure Switch Removal and Installation

Refer to "Electrical Components Location in Section 0A (Page 0A-7)".

Removal

- 1) Turn the ignition switch OFF.
- 2) Remove the right under cowling. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 3) Drain engine oil. Refer to "Engine Oil and Filter Replacement in Section 0B (Page 0B-10)".
- 4) Disconnect the oil pressure switch lead wire (1).
- 5) Remove the oil pressure switch (2).



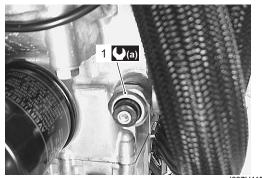
I837H1150017-01

Installation

1) Install the oil pressure switch (1) and tighten it to the specified torque.

Tightening torque

Oil pressure switch (a): 14 N·m (1.4 kgf-m, 10.0 lbf-ft)



I837H1150018-01

 Connect the oil pressure switch lead wire securely. Refer to "Wiring Harness Routing Diagram in Section 9A (Page 9A-5)".

Tightening torque

Oil pressure switch lead wire bolt (b): $1.5 \text{ N} \cdot \text{m}$ (0.15 kgf-m, 1.1 lbf-ft)



I837H1150019-01

- 3) Pour engine oil. Refer to "Engine Oil and Filter Replacement in Section 0B (Page 0B-10)".
- Install the right under cowling. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".

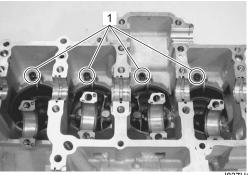
Oil Pressure Switch Inspection

Refer to "Oil Pressure Indicator Inspection in Section 9C (Page 9C-6)".

Oil Jet / Oil Gallery Jet Removal and Installation B838H11506009

Oil Jet (For Pistons) Removal

- 1) Remove the engine assembly. Refer to "Engine Assembly Removal in Section 1D (Page 1D-19)".
- Remove the Crankshaft assembly. Refer to "Engine Bottom Side Disassembly in Section 1D (Page 1D-47)".
- 3) Remove the piston cooling oil jets (1) from the upper crankcase.



I837H1150020-02

Installation

Installation is in the reverse order of removal. Pay attention to the following points:

• Fit the new O-ring (1) to each piston cooling oil jet and apply engine oil to them.

Use the new O-rings to prevent oil pressure leakage.

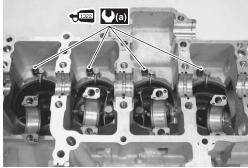


I837H1150021-01

• Apply a small quantity of thread lock to the bolts and tighten them to the specified torque.

€1322 : Thread lock cement 99000–32110 (THREAD LOCK CEMENT SUPER 1322 or equivalent)

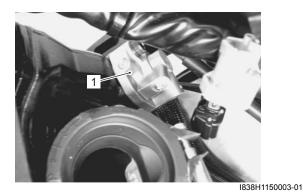
Tightening torque Piston cooling oil jet bolt (a): $10 \text{ N} \cdot \text{m}$ (1.0 kgf-m, 7.0 lbf-ft)



I837H1150022-01

Oil Jet (For Cam Chain Tension Adjuster) Removal

- 1) Remove the throttle body. Refer to "Throttle Body Removal and Installation in Section 1D (Page 1D-10)".
- Remove the cam chain tension adjuster (1). Refer to "Engine Top Side Disassembly in Section 1D (Page 1D-25)".



3) Remove the oil jet (2).



Installation

Installation is in the reverse order of removal. Pay attention to the following points:

· Apply engine oil to the O-ring.

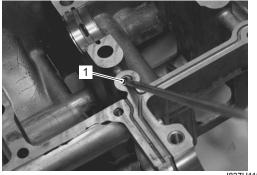
Use a new O-ring to prevent oil leakage.



I837H1150025-01

Oil Jet (For Transmission) Removal

- 1) Remove the engine assembly. Refer to "Engine Assembly Removal in Section 1D (Page 1D-19)".
- Separate the crankcases, upper and lower. Refer to "Engine Bottom Side Disassembly in Section 1D (Page 1D-47)".
- 3) Remove the oil jet (1) (for transmission) from the lower crankcase.



I837H1150026-01

Installation

Installation is in the reverse order of removal.

Oil Gallery Jet Removal

- 1) Remove the generator cover and gasket. Refer to "Generator Removal and Installation in Section 1J (Page 1J-4)".
- 2) Remove the oil gallery jet (1).



I837H1150027-01

Installation

Installation is in the reverse order of removal. Pay attention to the following point:

• Apply thread lock to the oil gallery jet and tighten it to the specified torque.

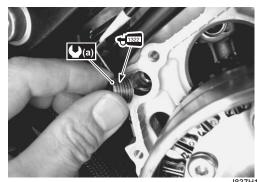
NOTE

After tighten the jet, make sure that the jet end is flush with the cover mating surface.

€1322 : Thread lock cement 99000–32110 (THREAD LOCK CEMENT SUPER 1322 or equivalent)

Tightening torque

Oil gallery jet (a): 27 N·m (2.7 kgf-m, 19.5 lbf-ft)



1837H1150028-01

Oil Jet / Oil Gallery Jet Inspection

B838H11506010

Refer to "Oil Jet / Oil Gallery Jet Removal and Installation (Page 1E-9)".

Oil Jet

Make sure that the oil jets are not clogged. If they are clogged, clean their oil passage using a wire of the proper size and compressed air.



1837H1150029-01

 Piston cooling jet 	
2. Oil jet (For transmission)	
3. Oil jet (For cam chain tension adjuster)	

Oil Gallery Jet

Inspect the oil gallery jet for clogging. Clean the oil gallery if necessary.



I837H1150030-01

Oil Pump Removal and Installation

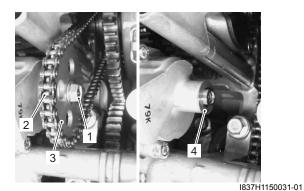
NOTE

B838H11506011

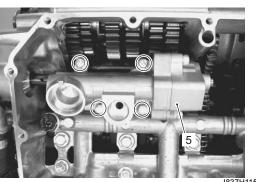
Be careful not to drop any parts into the crankcase.

Removal

- 1) Remove the oil pan, oil strainer and oil pressure regulator. Refer to "Oil Pan / Oil Strainer / Oil Pressure Regulator Removal and Installation (Page 1E-6)".
- 2) Remove the oil pump driven gear bolt (1).
- 3) Remove the chain (2) with the oil pump driven gear (3).
- 4) Remove the washer (4).

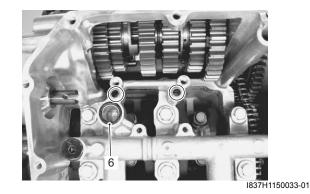


5) Remove the oil pump (5).



I837H1150032-01

6) Remove the O-ring (6) and dowel pins.

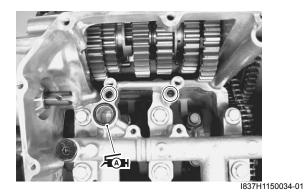


Installation

1) Apply grease to the O-ring and install the dowel pins.

Use a new O-ring to prevent oil leakage.

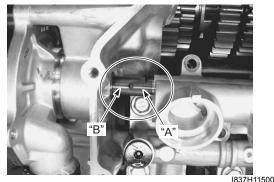
FAH: Grease 99000-25010 (SUZUKI SUPER **GREASE A or equivalent)**



2) Install the oil pump.

NOTE

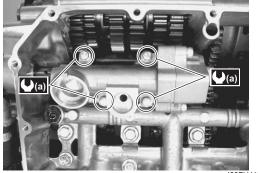
Set the oil pump shaft end "A" to the water pump shaft "B".



I837H1150035-01

3) Tighten the oil pump mounting bolts to the specified torque.

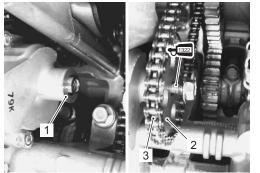
Tightening torque Oil pump mounting bolt (a): 10 N·m (1.0 kgf-m, 7.0 lbf-ft)



I837H1150036-02

- 4) Install the washer (1).
- 5) Install the oil pump driven gear (2) with the chain (3).
- 6) Apply a small quantity of thread lock to the oil pump driven gear bolt.

€1322) : Thread lock cement 99000–32110 (THREAD LOCK CEMENT SUPER 1322 or equivalent)



I837H1150037-01

 Install the oil pan, oil strainer and oil pressure regulator. Refer to "Oil Pan / Oil Strainer / Oil Pressure Regulator Removal and Installation (Page 1E-6)".

Oil Pump Inspection

B838H11506012 Inspect the oil pump in the following procedures:

- 1) Remove the oil pump. Refer to "Oil Pump Removal and Installation (Page 1E-12)".
- Rotate the oil pump by hand and check that it moves smoothly. If it does not move smoothly, replace the oil pump assembly.

Do not attempt to disassemble the oil pump. The oil pump is available only as an assembly.



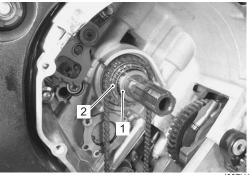
I837H1150038-01

3) Install the oil pump. Refer to "Oil Pump Removal and Installation (Page 1E-12)".

Oil Pump Drive Gear Removal and Installation B838H11506013

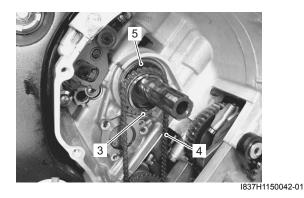
Removal

- 1) Remove the primary driven gear assembly. Refer to "Clutch Removal in Section 5C (Page 5C-5)".
- 2) Remove the spacer (1) and bearing (2).



I837H1150041-01

- 3) Remove the oil pump drive sprocket (3) and chain (4).
- 4) Remove the thrust washer (5).



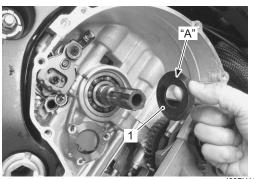
Installation

Installation is in the reverse order of removal. Pay attention to the following points:

• Install the thrust washer (1) to the countershaft.

NOTE

The chamfer side "A" of thrust washer should face the crankcase side.



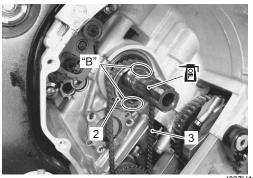
¹⁸³⁷H1150043-01

• Install the oil pump drive sprocket (2) to the countershaft.

NOTE

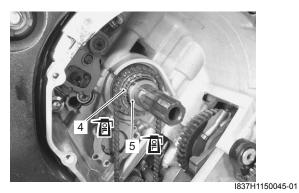
Teeth "B" on the sprocket must face the clutch side.

- Pass the chain (3) between the oil pump drive and driven sprockets.
- Apply engine oil to the countershaft.



I837H1150044-02

• Install the bearing (4) and spacer (5), and apply engine oil to them.



• Install the clutch assembly. Refer to "Clutch Installation in Section 5C (Page 5C-7)".

Specifications

Service Data

Oil Pump

B838H11507001

Item	Standard	Limit
	100 – 400 kPa	
Oil pressure (at 60 °C, 140 °F)	(1.0 – 4.0 kgf/cm², 14 – 57 psi)	—
	at 3 000 r/min	

Oil

Item	Specification Note		
Engine oil type	SAE 10W	SAE 10W-40, API SF/SG or SH/SJ with JASO MA	
	Change	2 200 ml (2.3/1.9 US/Imp qt)	
Engine oil capacity	Filter change	2 500 ml (2.6/2.2 US/Imp qt)	
	Overhaul	2 900 ml (3.1/2.6 US/Imp qt)	

B838H11507002

Tightening Torque Specifications

Fastening part	T	ightening torq	Note	
	N⋅m	kgf-m	lbf-ft	Note
Main oil gallery plug (M16)	35	3.5	25.5	☞(Page 1E-6)
Oil cooler mounting bolt	10	1.0	7.0	☞(Page 1E-8)
Oil pressure switch	14	1.4	10.0	☞(Page 1E-9)
Oil pressure switch lead wire bolt	1.5	0.15	1.1	☞(Page 1E-9)
Piston cooling oil jet bolt	10	1.0	7.0	☞(Page 1E-10)
Oil gallery jet	27	2.7	19.5	☞(Page 1E-11)
Oil pump mounting bolt	10	1.0	7.0	@(Page 1E-13)

Reference:

For the tightening torque of fastener not specified in this section, refer to "Tightening Torque List in Section 0C (Page 0C-9)".

Special Tools and Equipment

Recommended Service Material

			B838H11508001
Material	SUZUKI recommended produ	uct or Specification	Note
Grease	SUZUKI SUPER GREASE A or	P/No.: 99000–25010	@(Page 1E-6) / @(Page 1E-
	equivalent		8) / ☞(Page 1E-12)
Thread lock cement	THREAD LOCK CEMENT SUPER	P/No.: 99000–32030	☞(Page 1E-7)
	1303 or equivalent		
	THREAD LOCK CEMENT SUPER	P/No.: 99000–32110	@(Page 1E-8) / @(Page 1E-
	1322 or equivalent		10) / ☞(Page 1E-11) /
			☞(Page 1E-13)

Special Tool

B838H11508002

Engine Cooling System

Precautions

Precautions for Engine Cooling System

A WARNING

- You can be injured by boiling fluid or steam if you open the radiator cap when the engine is hot. After the engine cools, wrap a thick cloth around cap and carefully remove the cap by turning it a quarter turn to allow pressure to escape and then turn the cap all the way off.
- The engine must be cool before servicing the cooling system.
- Coolant is harmful:
 - If it comes in contact with skin or eyes, flush with water.
 - If swallowed accidentally, induce vomiting and call physician immediately.
 - Keep it away from children.

Precautions for Engine Coolant

Refer to "Engine Coolant Recommendation in Section 0A (Page 0A-4)".

B838H11600002

B838H11600001

General Description

Engine Coolant Description

B838H11601001

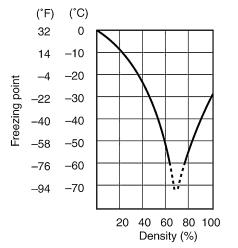
- Use a high quality ethylene glycol base anti-freeze, mixed with distilled water. Do not mix an alcohol base anti-freeze and different brands of anti-freeze.
- Do not put in more than 60% anti-freeze or less than 50%. (Refer to Fig. 1 and 2.)

At the time of manufacture, the cooling system is filled with a 50:50 mixture of distilled water and ethylene glycol anti-freeze. This 50:50 mixture will provide the optimum corrosion protection and excellent heat protection, and will protect the cooling system from freezing at temperatures above $-31 \degree C (-24 \degree F)$. If the vehicle is to be exposed to temperatures below - $31 \degree C (-24 \degree F)$, this mixing ratio should be increased up to 55% or 60% according to the figure.

Anti-freeze Proportioning Chart

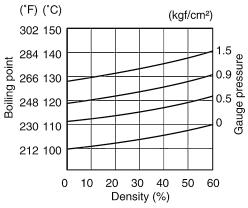
Anti-freeze density	Freezing point
50%	–31 °C (–24 °F)
55%	–40 °C (–40 °F)
60%	–55 °C (–67 °F)

Fig. 1: Engine coolant density-freezing point curve



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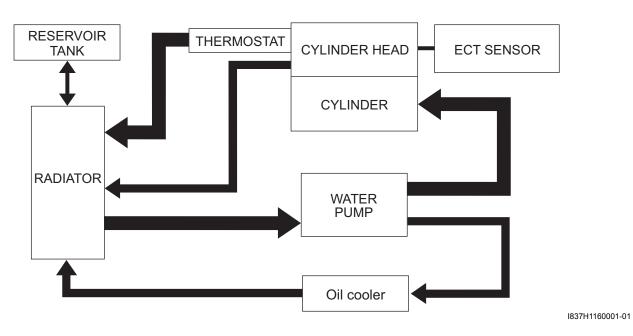
Fig. 2: Engine coolant density-boiling point curve



Schematic and Routing Diagram

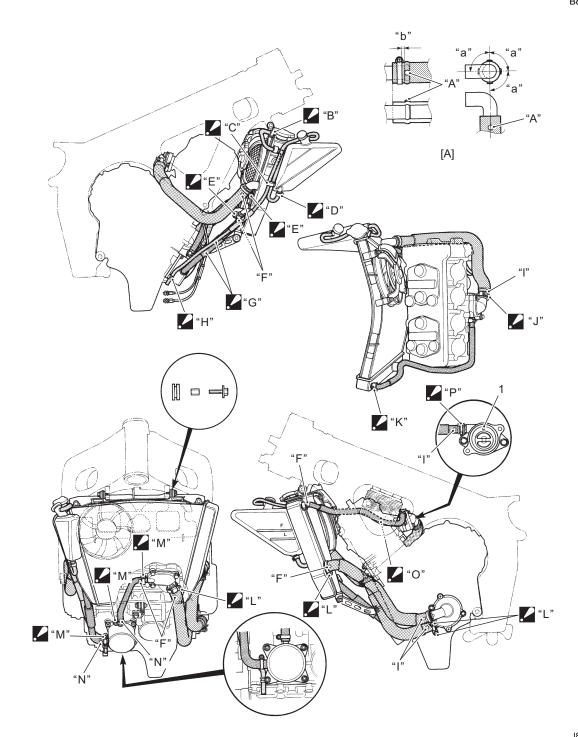
Cooling Circuit Diagram

B838H11602001



Water Hose Routing Diagram

B838H11602002



I838H1160001-01

1. Jiggle valve	G": Pass the hoses outside the EXCV cables.	"N": Red marking
"A": Marking	"H": Clamp the reservoir overflow hose at the marking position.	"O": Pass the hose under the regulator/ rectifier bracket bolts.
"B": Clamp end should face downward.	"I": White marking	"P": Clamp end should face backward.
"C": Clamp the hoses at the marking position.	"J": Screw head should face backward.	"a": 90°
"D": Clamp end should face right side.	"K": Clamp end should face upward.	"b": Clearance
"E": Screw head should face right side.	"L": Screw head should face left side.	[A]: Outline of marking position
"F": Yellow marking	"M": Screw head should face forward.	

B838H11604001

Diagnostic Information and Procedures

Engine Cooling Symptom Diagnosis

Condition	Possible cause	Correction / Reference Item
Engine overheats	Not enough engine coolant.	Add engine coolant.
	Radiator core clogged with dirt or scale.	Clean.
	Faulty cooling fan.	Repair or replace.
	Defective cooling fan relay, or open-or-	Repair or replace.
	short circuited.	
	Clogged water passage.	Clean.
	Air trapped in the cooling circuit.	Bleed air.
	Defective water pump.	Replace.
	Use of incorrect engine coolant.	Replace.
	Defective thermostat.	Replace.
	Defective ECT sensor.	Replace.
	Defective ECM.	Replace.
	Damaged ISC valve.	Replace.
	ISC bad learning.	Reset learned value.
Engine over cools	Defective cooling fan relay, or open-or-	Repair or replace.
	short circuited.	
	Extremely cold weather.	Put on radiator cover.
	Defective thermostat.	Replace.
	Defective ECT sensor.	Replace.
	Defective ECM.	Replace.

Repair Instructions

Cooling Circuit Inspection

B838H11606001

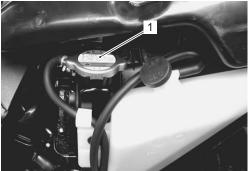
A WARNING

- Do not open the radiator cap when the engine is hot, as you may be injured by escaping hot liquid or vapor.
- When removing the radiator cap tester, put a rag on the filler to prevent the engine coolant from spraying out.

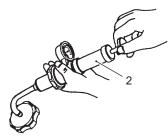
Inspect the cooling circuit in the following procedures:

- 1) Remove the right under cowling. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 2) Remove the radiator cap (1) and connect the radiator tester (2) to the filler.
- 3) Pressurize the cooling system with 120 kPa (1.2 kgf/ cm, 17.6 psi) of pressure, and then check if it holds the pressure for 10 seconds.

Do not exceed the radiator cap release pressure, or the radiator cap and subsequently the radiator, can be damaged.



I837H1160002-01



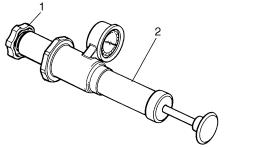
I815H1160002-01

4) After finishing the cooling circuit inspection, reinstall the removed parts.

Radiator Cap Inspection

B838H11606002 Inspect the radiator cap in the following procedures:

- 1) Remove the radiator cap. Refer to "Cooling Circuit Inspection (Page 1F-4)".
- 2) Attach the radiator cap (1) to the radiator tester (2) as shown.





 Slowly apply pressure to the radiator cap.
 If the radiator cap does not hold the pressure for at least 10 seconds, replace it with a new one.

<u>Radiator cap release pressure</u> 108 – 137 kPa (1.1 – 1.4 kgf/cm², 15.4 – 19.5 psi)

4) After finishing the radiator cap inspection, reinstall the removed parts.

Radiator Inspection and Cleaning

B838H11606003

Radiator Hose

Refer to "Cooling System Inspection in Section 0B (Page 0B-12)".

Radiator

Inspect the radiator for water leaks. If any defects are found, replace the radiator with a new one. If the fins are bent or dented, repair them by carefully straightening them with the blade of a small screwdriver.



I837H1160003-01

Radiator Cleaning

Blow out any foreign matter that is stuck in the radiator fins using compressed air.

- Make sure not to bend the fins when using compressed air.
- Always apply compressed air from the engine side of engine. If compressed air is applied from the front side, dirt will be forced into the pores of radiator.



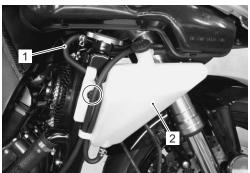
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Radiator / Cooling Fan Motor Removal and Installation

B838H11606004

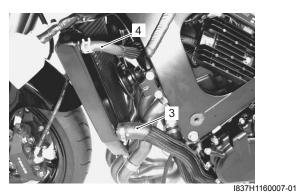
Removal

- Remove the under cowlings and inner under cowlings. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 2) Disconnect the reservoir tank overflow hose (1) and remove the radiator reservoir tank (2).
- 3) Drain engine coolant. Refer to "Cooling System Inspection in Section 0B (Page 0B-12)".

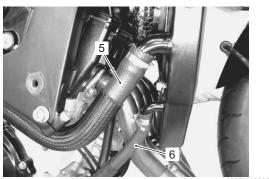


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4) Disconnect the radiator outlet hose (3) and water bypass hose (4).



5) Disconnect the radiator inlet hose (5) and oil cooler water inlet hose (6).



I837H1160008-01

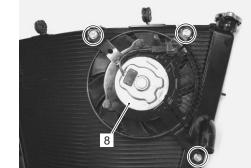
- 6) Disconnect the cooling fan motor coupler (7).
- 7) Remove the radiator assembly by removing the bolts.





I837H1160010-01

8) Remove the cooling fan motor (8) from the radiator.



I837H1160011-02

Installation

Install the radiator in the reverse order of removal. Pay attention to the following points:

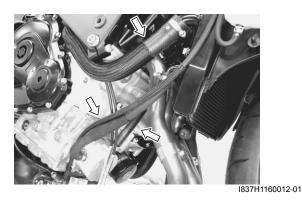
- Connect the radiator hoses securely. Refer to "Water Hose Routing Diagram (Page 1F-3)".
- Pour engine coolant. Refer to "Cooling System Inspection in Section 0B (Page 0B-12)".
- Bleed air from the cooling circuit. Refer to "Cooling System Inspection in Section 0B (Page 0B-12)".

Water Hose Inspection

B838H11606005 Inspect the water hoses in the following procedures:

- 1) Remove the under cowlings. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- Check the water hoses for crack, damage or engine coolant leakage. If any defect is found, replace the water hose with a new one.

 Any leakage from the connecting section should be corrected by proper tightening. Refer to "Water Hose Routing Diagram (Page 1F-3)".





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4) After finishing the water hoses inspection, reinstall the removed parts.

Water Hose Removal and Installation

Removal

 Remove the under cowlings. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".

B838H11606006

- 2) Drain engine coolant. Refer to "Cooling System Inspection in Section 0B (Page 0B-12)".
- 3) Remove the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- Remove the water hose as shown in the water hose routing diagram. Refer to "Water Hose Routing Diagram (Page 1F-3)".

Installation

- Install the water hose as shown in the water hose routing diagram. Refer to "Water Hose Routing Diagram (Page 1F-3)".
- 2) Install the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- Pour engine coolant and bleed air from the cooling circuit. Refer to "Cooling System Inspection in Section 0B (Page 0B-12)".
- Install the under cowlings. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".

Radiator Reservoir Tank Inspection

Inspect the radiator reservoir tank in the following procedures:

- 1) Remove the right under cowling. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 2) Inspect the radiator reservoir tank for leaks. If any defects are found, replace the radiator reservoir tank with a new one.



I837H1160016-01

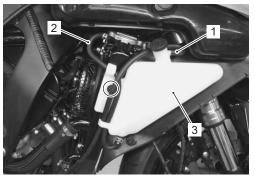
3) Reinstall the removed parts.

Radiator Reservoir Tank Removal and Installation

B838H11606008

Removal

- 1) Remove the right under cowling. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- Disconnect the reservoir tank over flow hose (1), reservoir tank inlet hose (2) and drain the engine coolant.
- 3) Remove the reservoir tank (3).



1837H1160017-02

Installation

- Install the reservoir tank as shown in the water hose routing diagram. Refer to "Water Hose Routing Diagram (Page 1F-3)".
- Fill the reservoir tank to the upper level. Refer to "Cooling System Inspection in Section 0B (Page 0B-12)".
- Install the right under cowling. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".

Cooling Fan Inspection

B838H11606009

$\label{eq:cooling_fam} \begin{array}{l} \underline{Cooling~fan~operating~temperature}\\ Standard\\ (ON \rightarrow OFF): Approx.~100~^{\circ}C~(212~^{\circ}F)\\ (OFF \rightarrow ON): Approx.~105~^{\circ}C~(221~^{\circ}F) \end{array}$

Inspect the cooling fan in the following procedures:

1) Disconnect the cooling fan motor coupler (1).

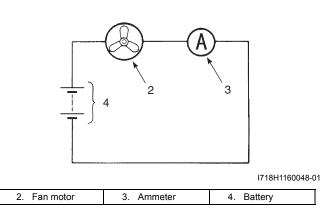


1837H1160018-01

 Test the cooling fan motor for load current with an ammeter connected as shown in the figure. If the fan motor does not turn, replace the cooling fan assembly with a new one. Refer to "Radiator / Cooling Fan Motor Removal and Installation (Page 1F-5)".

NOTE

- When making this test, it is not necessary to remove the cooling fan.
- Make sure that the battery has a capacity enough to supply the motor with 12 V.
- With the motor running at full speed, the ammeter should indicate an amperage not higher than 5 A.

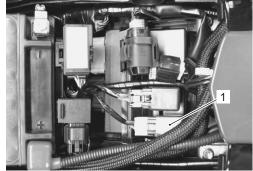


3) Connect the cooling fan motor coupler.

Cooling Fan Relay Inspection

B838H11606010 Inspect the fan relay in the following procedures:

- 1) Remove the seat. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 2) Disconnect the cooling fan relay coupler and remove the cooling fan relay (1).



I837H1160019-01

1F-9 Engine Cooling System:

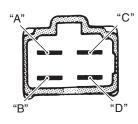
3) First check the insulation between "A" and "B" terminals with tester. Then apply 12 volts to "C" and "D" terminals, (+) to "C" and (-) to "D", and check the continuity between "A" and "B".
If there is no continuity replace it with a new one.

If there is no continuity, replace it with a new one.

Special tool

(Multi-circuit tester set)

Tester knob indication set Continuity test (•)))



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B838H11606013

4) Reinstall the removed parts.

ECT Sensor Removal and Installation

Refer to "ECT Sensor Removal and Installation in Section 1C (Page 1C-4)".

ECT Sensor Inspection

Refer to "ECT Sensor Inspection in Section 1C (Page 1C-5)".

Thermostat Removal and Installation

Removal

- 1) Drain a small amount of engine coolant. Refer to "Cooling System Inspection in Section 0B (Page 0B-12)".
- 2) Remove the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- 3) Remove the EVAP system purge control solenoid valve (1) (E-33 only).



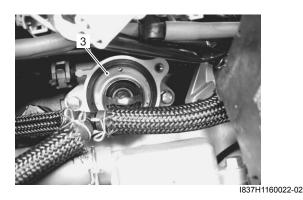
1837H1160020-01

4) Remove the thermostat cover (2).



I837H1160021-01

5) Remove the thermostat (3).



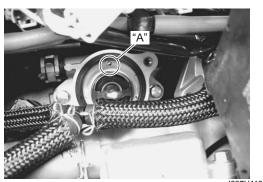
Installation

Install the thermostat in the reverse order of removal. Pay attention to the following points:

• Install the thermostat.

NOTE

The jiggle valve "A" of the thermostat faces upside.

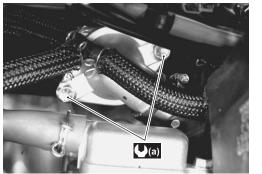


1837H1160023-01

• Tighten the thermostat cover bolts to the specified torque.

Tightening torque

Thermostat cover bolt (a): 10 N⋅m (1.0 kgf-m, 7.0 lbf-ft)



I837H1160024-01

- Connect the water hoses securely. Refer to "Water Hose Routing Diagram (Page 1F-3)".
- Pour engine coolant and bleed air from the cooling circuit. Refer to "Cooling System Inspection in Section 0B (Page 0B-12)".

Thermostat Inspection

B838H11606014

Inspect the thermostat in the following procedures:

- 1) Remove the thermostat. Refer to "Thermostat Removal and Installation (Page 1F-9)".
- 2) Inspect the thermostat pellet for signs of cracking.

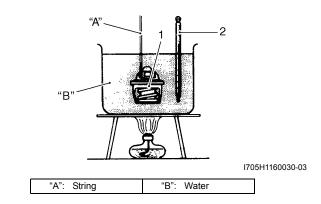


I837H1160025-01

3) Test the thermostat at the bench for control action.

- Do not contact the thermostat (1) and column thermometer (2) with a pan.
- As the thermostat operating response to water temperature change is gradual, do not raise water temperature too quickly.
- The thermostat with its valve open even slightly under normal temperature must be replaced.

- 4) Immerse the thermostat (1) in the water contained in a beaker and note that the immersed thermostat is in suspension.
- Heat the water by placing the beaker on a stove and observe the rising temperature on a thermometer (2).

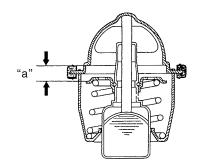


6) Read the thermometer just when opening the thermostat. If this reading, which is the temperature level at which the thermostat valve begins to open, is out of the standard value, replace the thermostat with a new one.

Thermostat valve opening temperature Standard: Approx. 82 °C (180 °F)

- 7) Keep on heating the water to raise its temperature.
- 8) Just when the water temperature reaches specified value, the thermostat valve should have been lifted by at least 8 mm (0.31 in). A thermostat failing to satisfy either of the two requirements (start-to-open temperature and valve lift) must be replaced.

Thermostat valve lift "a" Standard: Over 8 mm (0.31 in) and at 95 °C (203 °F)

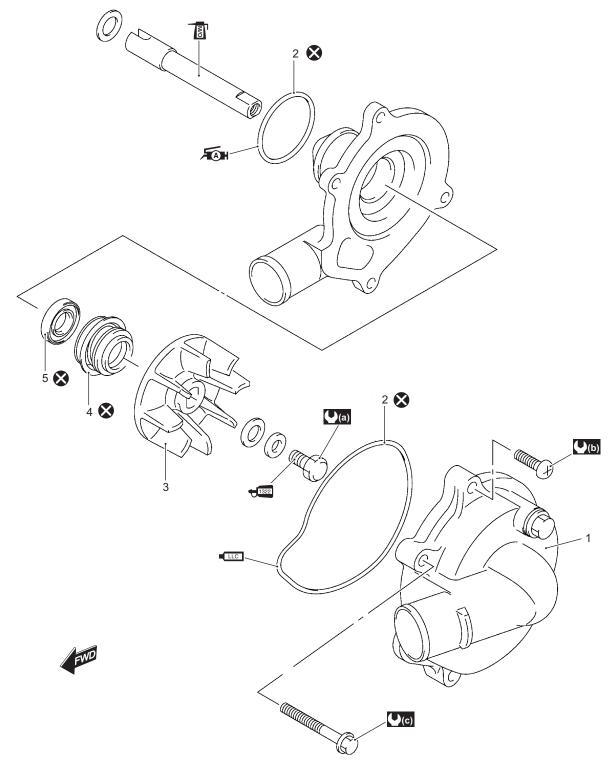


I705H1160031-04

9) Install the thermostat. Refer to "Thermostat Removal and Installation (Page 1F-9)".

Water Pump Components

B838H11606015

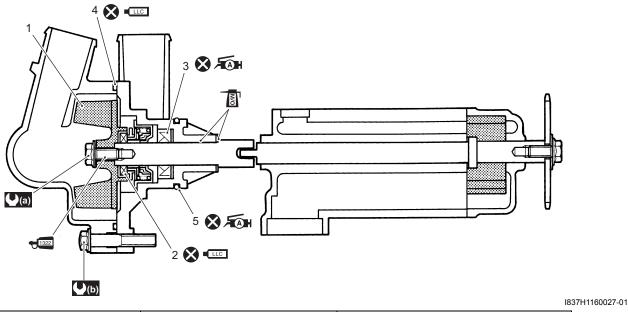


I837H1160026-02

1. Water pump case	(♥(a): 8 N⋅m (0.8 kgf-n, 6.0 lb-ft)	Apply molybdenum oil solution.
2. O-ring	(b): 5.5 N·m (0.55 kgf-n, 4.0 lb-ft)	Ti322 : Apply thread lock.
3. Impeller	(C) : 10 N⋅m (1.0 kgf-n, 7.0 lb-ft)	🐼 : Do not reuse.
4. Mechanical seal	Apply grease.	
5. Oil seal	LLC : Apply engine coolant.	

Water Pump Construction

B838H11606016



1. Impeller	5. O-ring	LLC : Apply engine coolant.
2. Mechanical seal		€1322 : Apply thread lock.
3. Oil seal	() : 10 N⋅m (1.0 kgf-m, 7.0 lb-ft)	Apply molybdenum oil solution.
4. O-ring	Fat: Apply grease.	🔇 : Do not reuse.

Water Pump Removal and Installation

B838H11606017

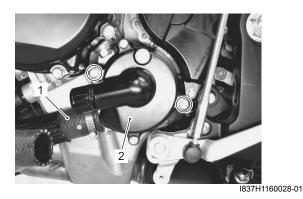
Removal

NOTE

Before draining engine oil and engine coolant, inspect engine oil and coolant leakage between the water pump and crankcase. If engine oil is leaking, visually inspect the oil seal and O-ring. If engine coolant is leaking, visually inspect the mechanical seal and seal washer. Refer to "Water Pump Related Parts Inspection (Page 1F-16)".

- 1) Remove the left under cowling. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- Drain engine oil and coolant. Refer to "Engine Oil and Filter Replacement in Section 0B (Page 0B-10)" and "Cooling System Inspection in Section 0B (Page 0B-12)".
- 3) Disconnect the cylinder inlet hose (1).

4) Remove the water pump (2).



Installation

Install the water pump in the reverse order of removal. Pay attention to the following points:

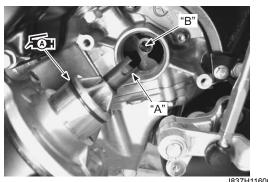
Apply grease to the O-ring.

Replace the O-ring with the a new one.

后 : Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent)

1F-13 Engine Cooling System:

 Install the water pump assembly with the slot on the pump shaft end "A" securely engaged with the flat "B" on the oil pump shaft.



I837H1160029-01

• Tighten the water pump mounting bolts (1) to the specified torque.

Tightening torque

Water pump mounting bolt (a): 10 N·m (1.0 kgfm, 7.0 lbf-ft)



I837H1160030-03

- Connect the water hoses securely. Refer to "Water Hose Routing Diagram (Page 1F-3)".
- Pour engine oil and coolant. Refer to "Engine Oil and Filter Replacement in Section 0B (Page 0B-10)" and "Cooling System Inspection in Section 0B (Page 0B-12)".
- Bleed air from the cooling circuit. Refer to "Cooling System Inspection in Section 0B (Page 0B-12)".

Water Pump Disassembly and Assembly

Refer to "Water Pump Removal and Installation (Page 1F-12)".

Disassembly

1) Remove the air bleeder plug (1) if necessary.

2) Remove the water pump case (2).



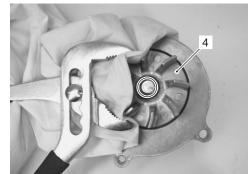
3) Remove the O-ring (3).



I837H1160032-02

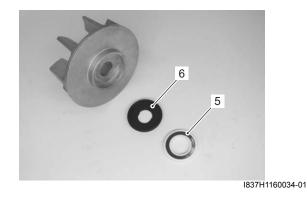
I837H1160031-01

- 4) Remove the impeller securing bolt by holding the impeller (4) with a water pump pliers.
- 5) Remove the impeller (4).

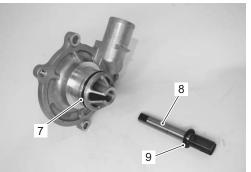


I837H1160033-01

6) Remove the mechanical seal ring (5) and rubber seal (6) from the impeller.



7) Remove the O-ring (7), impeller shaft (8) and washer(9) from the water pump body.



I837H1160035-01

8) Remove the mechanical seal with the special tool.

NOTE

If there is no abnormal condition, the mechanical seal removal is not necessary.

Special tool (A): 09921–20240 (Bearing remover set)

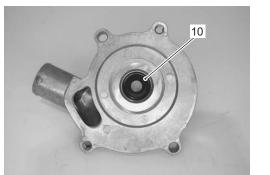


I837H1160036-01

9) Remove the oil seal (10).

NOTE

If there is no abnormal condition, the oil seal removal is not necessary.



I837H1160037-02

Assembly

1) Install the oil seal with the special tool.

The removed oil seal must be replaced with a new one.

NOTE

The stamped mark on the oil seal should face mechanical seal side.

Special tool

(A): 09913–70210 (Bearing installer set)



I837H1160038-01

2) Apply a small quantity of the grease to the oil seal lip.

Image: Figure 39000-25010 (SUZUKI SUPERGREASE A or equivalent)



I837H1160039-01

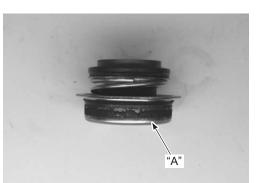
1F-15 Engine Cooling System:

3) Install a new mechanical seal using a suitable size socket wrench.

The removed mechanical seal must be replaced with a new one.

NOTE

On new mechanical seals, the sealer "A" has been applied.



I837H1160040-02

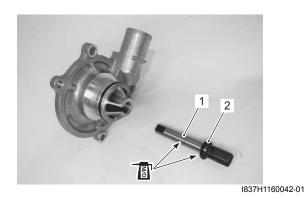


I837H1160041-01

4) Apply molybdenum solution to the impeller shaft (1) and washer (2).

M/O: Molybdenum oil (MOLYBDENUM OIL SOLUTION)

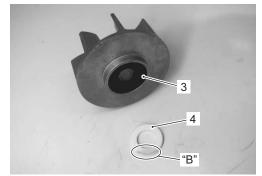
5) Install the impeller shaft (1) and washer (2) to the water pump body.



- 6) Install the rubber seal (3) into the impeller.
- 7) After wiping off the oily or greasy matter from the mechanical seal ring (4), install it into the impeller.

NOTE

The paint marked side "B" of mechanical seal ring faces the rubber seal.



I837H1160043-01

8) Install the washer (5) and seal washer (6) onto the impeller securing bolt.

NOTE

The metal side "C" of seal washer and the curved side "D" of washer face the impeller securing bolt head.



9) Install the impeller (7).

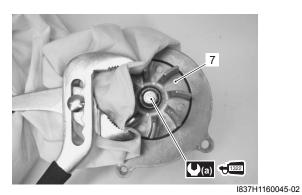
I837H1160044-01

10) Apply a small quantity of thread lock to the impeller securing bolt and tighten it to the specified torque.

etazza : Thread lock cement 99000–32110 (THREAD LOCK CEMENT SUPER 1322 or equivalent)

Tightening torque

Impeller securing bolt (a): 8 N·m (0.8 kgf-m, 6.0 lbf-ft)



11) Install new O-ring (8) and apply engine coolant to it.

Use a new O-ring to prevent engine coolant or oil leakage.



I837H1160046-01

12) Fit the water pump case and tighten the water pump case screws (9) to the specified torque.

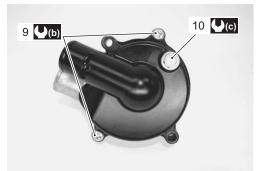
Tightening torque

Water pump case screw (b): 5.5 N·m (0.55 kgfm, 4.0 lbf-ft) 13) Tighten the water pump air bleeder bolt (10) to the specified torque.

Use a new gasket washer to prevent engine coolant leakage.

Tightening torque

Water pump air bleeder bolt (c): 13 N·m (1.3 kgf-m, 9.5 lbf-ft)



I837H1160052-02

Water Pump Related Parts Inspection

Refer to "Water Pump Disassembly and Assembly (Page 1F-13)".

Mechanical Seal

Visually inspect the mechanical seal for damage, with particular attention given to the sealing face. Replace the mechanical seal that shows indications of leakage.



I837H1160047-01

Oil Seal

Visually inspect the oil seal for damage, with particular attention given to the lip.

Replace the oil seal that shows indications of leakage.



I837H1160048-01

Case

Visually inspect the case for damage or scratch. Replace the case if necessary.



I837H1160049-01

Seal Washer

Visually inspect the seal washer for damage, with particular attention given to the sealing face. Replace the seal washer that shows indications of leakage.



I823H1160051-01

Impeller / Shaft

Visually inspect the impeller and its shaft for damage. Replace the impeller or shaft if necessary.



I837H1160050-01

Impeller Shaft Journal Visually inspect the journal for dar

Visually inspect the journal for damage or scratch. Replace the water pump body if necessary.



I837H1160051-01

Specifications

Service Data

Thermostat + Radiator + Fan + Coolant

Item Specification Note Thermostat valve opening Approx. 82 °C (180 °F) _ temperature Over 8 mm (0.31 in) and at 95 °C (203 °F) Thermostat valve lift ____ 20 °C Approx. 2.45 k Ω (68 °F) 50 °C Approx. 0.811 kΩ (122 °F) ECT sensor resistance 80 °C Approx. 0.318 kΩ ____ (176 °F) 110 °C Approx. 0.142 kΩ (230 °F) Radiator cap valve opening 108 – 137 kPa (1.1 – 1.4 kgf/cm², 15.4 – 19.5 psi) ____ pressure $OFF \rightarrow ON$ Approx. 105 °C (221 °F) Cooling fan operating temperature $ON \rightarrow OFF$ Approx. 100 °C (212 °F) Use an anti-freeze/coolant compatible with aluminum Engine coolant type ____ radiator, mixed with distilled water only, at the ratio of 50:50. Reserve tank Approx. 250 ml (0.3/0.2 US/Imp qt) Engine coolant including reserve side Engine side Approx. 2 400 ml (2.5/2.1 US/Imp qt) _

Tightening Torque Specifications

B838H11607002

Fastening part	Tightening torque			Note
i astennig part	N⋅m	kgf-m	lbf-ft	Note
Thermostat cover bolt	10	1.0	7.0	☞(Page 1F-10)
Water pump mounting bolt	10	1.0	7.0	☞(Page 1F-13)
Impeller securing bolt	8	0.8	6.0	☞(Page 1F-16)
Water pump case screw	5.5	0.55	4.0	☞(Page 1F-16)
Water pump air bleeder bolt	13	1.3	9.5	☞(Page 1F-16)

NOTE

The specified tightening torque is described in the following. "Water Pump Components (Page 1F-11)" "Water Pump Construction (Page 1F-12)"

Reference:

For the tightening torque of fastener not specified in this section, refer to "Tightening Torque List in Section 0C (Page 0C-9)".

Special Tools and Equipment

			B838H11608001
Material	SUZUKI recommended produ	ct or Specification	Note
Grease	SUZUKI SUPER GREASE A or	P/No.: 99000-25010	☞(Page 1F-12) /
	equivalent		☞(Page 1F-14)
Molybdenum oil	MOLYBDENUM OIL SOLUTION	—	☞(Page 1F-15)
Thread lock cement	THREAD LOCK CEMENT SUPER	P/No.: 99000-32110	☞(Page 1F-16)
	1322 or equivalent		

Recommended Service Material

NOTE

Required service material is also described in the following. "Water Pump Components (Page 1F-11)" "Water Pump Construction (Page 1F-12)"

Special Tool

		B838H11608002
09900–25008	09913–70210	_
Multi-circuit tester set	Bearing installer set	
☞(Page 1F-9)	☞(Page 1F-14)	
09921–20240		
Bearing remover set		
☞(Page 1F-14)		

Fuel System

Precautions

Precautions for Fuel System

A WARNING

- Keep away from fire or spark.
- During disassembling, use care to minimize spillage of gasoline.
- Spilled gasoline should be wiped off immediately.
- Work in a well-ventilated area.
- For E-33 models, drain fuel from the fuel tank before disconnecting the fuel feed hose to prevent fuel leakage.

- To prevent the fuel system (fuel tank, fuel hose, etc.) from contamination with foreign particles, blind all openings.
- After removing the throttle body, tape the cylinder intake section to prevent foreign particles from entering.

General Description

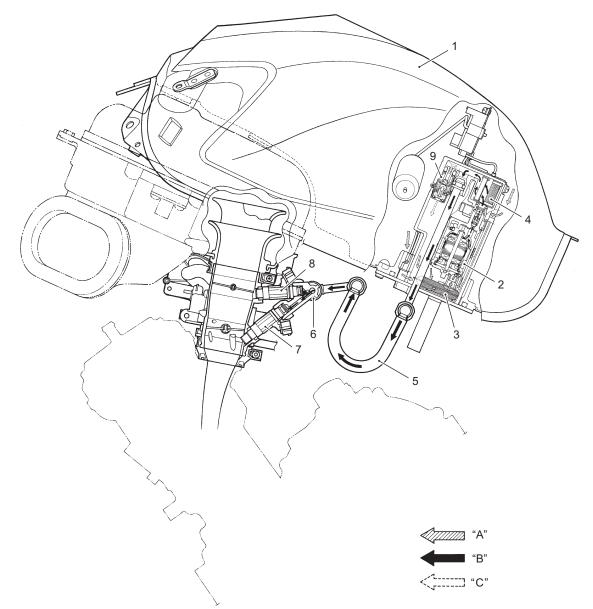
Fuel Injection System Description

B838H11701001

Fuel System

The fuel delivery system consists of the fuel tank (1), fuel pump (2), fuel filters (3) and (4), fuel feed hose (5), fuel delivery pipes (6) including fuel injectors (7) and (8), fuel pressure regulator (9). There is no fuel return hose. The fuel in the fuel tank is pumped up by the fuel pump and pressurized fuel flows into the injectors installed in the fuel delivery pipe. Fuel pressure is regulated by the fuel pressure regulator. As the fuel pressure applied to the fuel injectors (the fuel pressure in the fuel delivery pipe) is always kept at absolute fuel pressure of 300 kPa (3.0 kgf/cm², 43 psi), the fuel is injected into the throttle body in conic dispersion when the injector opens according to the injection signal from the ECM.

The fuel relieved by the fuel pressure regulator flows back to the fuel tank.



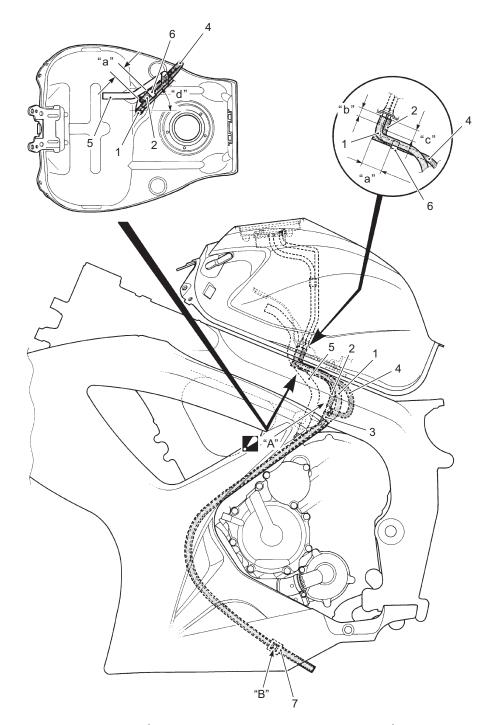
I837H1170034-02

1. Fuel tank	4. Fuel filter cartridge (For high pressure)	7. Primary fuel injector	"A": Before-pressurized fuel
2. Fuel pump	5. Fuel feed hose	8. Secondary fuel injector	"B": Pressurized fuel
3. Fuel mesh filter (For low pressure)	6. Fuel delivery pipe	9. Fuel pressure regulator	"C": Relieved fuel

Schematic and Routing Diagram

Fuel Tank Drain Hose and Breather Hose Routing Diagram

B838H11702001



I837H1170001-03

1. Fuel tank water drain hose	6. Breather hose clamp (Except for E-33)	"b": 13 mm (0.5 in)
2. Fuel tank breather hose No. 1 (Except for E-33)	7. Drain hose clamp	"c": 19 mm (0.7 in)
3. Fuel tank breather hose No. 2	"A": Pass the fuel tank water drain hose.	"d": 45°
4. Fuel tank breather hose No. 3 (Except for E-33)	"B": White marking	
5. Crankcase breather (PCV) hose	"a": $30 \pm 10 \text{ mm} (1.2 \pm 0.4 \text{ in})$	

Diagnostic Information and Procedures

Fuel System Diagnosis

Condition	Possible cause	Correction / Reference Item
Engine will not start or is	Clogged fuel filter or fuel hose.	Clean or replace.
hard to start (No fuel	Defective fuel pump.	Replace.
reaching the intake	Defective fuel pressure regulator.	Replace.
manifold)	Defective fuel injector.	Replace.
-	Defective fuel pump relay.	Replace.
	Defective ECM.	Replace.
	Open-circuited wiring connection.	Check and repair.
Engine will not start or is	TP sensor out of adjustment.	Adjust.
hard to start (Incorrect	Defective fuel pump.	Replace.
fuel/air mixture)	Defective fuel pressure regulator.	Replace.
	Defective TP sensor.	Replace.
	Defective CKP sensor.	Replace.
	Defective IAP sensor.	Replace.
	Defective ECM.	Replace.
	Defective ECT sensor.	Replace.
	Defective IAT sensors.	Replace.
	Defective AP sensors.	Replace.
	Clogged ISC valve air passage way.	Repair or replace.
Engine stalls often	Defective IAP sensor or circuit.	Repair or replace.
(Incorrect fuel/air mixture)	Clogged fuel filter.	Clean or replace.
	Defective fuel pump.	Replace.
	Defective fuel pressure regulator.	Replace.
	Defective ECT sensor.	Replace.
	Defective thermostat.	Replace.
	Defective IAT sensor.	Replace.
	Damaged or cracked vacuum hose.	Replace.
	Damaged or cracked ISC valve.	Repair or replace.
Engine stalls often (Fuel	Defective fuel injector.	Replace.
injector improperly	No injection signal from ECM.	Repair or replace.
operating)	Open or short circuited wiring	Repair or replace.
	connection.	
	Defective battery or low battery voltage.	Replace or recharge.
Engine runs poorly in	Low fuel pressure.	Repair or replace.
high speed range	Defective TP sensor.	Replace.
(Defective control circuit	Defective IAT sensor.	Replace.
or sensor)	Defective CMP sensor.	Replace.
	Defective CKP sensor.	Replace.
	Defective GP switch.	Replace.
	Defective IAP sensor.	Replace.
	Defective ECM.	Replace.
	TP sensor out of adjustment.	Replace.
	Defective STP sensor and/or STVA.	Replace.

Repair Instructions

Fuel Pressure Inspection

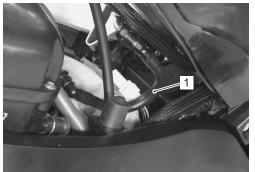
B838H11706001

A WARNING

- · Keep away from fire or spark.
- Spilled gasoline should be wiped off immediately.
- Work in a well-ventilated area.

Inspect the fuel pressure in the following procedures:

- 1) Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation (Page 1G-9)".
- 2) Place a rag under the fuel feed hose (1) and remove the fuel feed hose.



I837H1170002-01

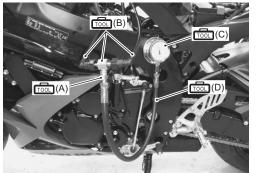
3) Install the special tools between the fuel pump and fuel delivery pipe.

Special tool

(A): 09940–40211 (Fuel pressure gauge adapter)

(B): 09940–40220 (Fuel pressure gauge hose attachment)

(C): 09915–77331 (Meter (for high pressure))



I837H1170003-01

4) Turn the ignition ON and check for fuel pressure.

Fuel pressure

Approx. 300 kPa (3.0 kgf/cm², 43 psi)

If the fuel pressure is lower than the specification, check for the followings:

- · Fuel hose leakage
- Clogged fuel filter
- Pressure regulator
- Fuel pump

If the fuel pressure is higher than the specification, check for the followings:

- Fuel pump
- Pressure regulator
- 5) Remove the special tools.

A WARNING

Before removing the special tools, turn the ignition switch OFF and release the fuel pressure slowly.

6) Reinstall the fuel tank. Refer to "Fuel Tank Removal and Installation (Page 1G-9)".

NOTE

Connect the fuel feed hose to the fuel pump until it locks securely (a click is heard).

Fuel Pump Inspection

Turn the ignition switch ON and check that the fuel pump operates for a few seconds.

If the fuel pump motor does not make operating sound, inspect the fuel pump circuit connections or inspect the fuel pump relay and TO sensor. Refer to "Fuel Pump Relay Inspection (Page 1G-7)" and "DTC "C23" (P1651-H/L): TO Sensor Circuit Malfunction in Section 1A (Page 1A-71)".

If the fuel pump relay, TO sensor and fuel pump circuit connections are OK, the fuel pump may be faulty, replace the fuel pump with a new one. Refer to "Fuel Pump Disassembly and Assembly (Page 1G-11)".

Fuel Discharge Amount Inspection

A WARNING

- Keep away from fire or spark.
- Spilled gasoline should be wiped off immediately.
- Work in a well-ventilated area.

Inspect the fuel discharge amount in the following procedures:

- 1) Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation (Page 1G-9)".
- 2) Place a rag under the fuel feed hose (1) and disconnect fuel feed hose from the fuel pump.



l837H1170004-01

B838H11706003

- 3) Connect a proper fuel hose (2) to the fuel pump.
- 4) Place the measuring cylinder and insert the fuel hose end into the measuring cylinder.
- 5) Disconnect the fuel pump lead wire coupler (3).



I837H1170005-01

6) Connect a proper lead wire into the fuel pump lead wire coupler (fuel pump side) and apply 12 V to the fuel pump (between (+) Y/R wire and (–) B/W wire) for 10 seconds and measure the amount of fuel discharged.

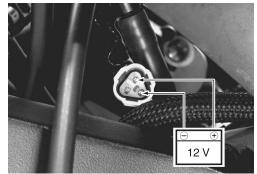
If the discharge amount is out of the specification, the probable cause may be failure of the fuel pump or clogged fuel filter.

NOTE

The battery must be in fully charged condition.

Fuel discharge amount

167 ml (5.6/5.9 US/Imp oz) and more/10 seconds



I837H1170006-01

 After finishing the fuel discharge inspection, reinstall the fuel tank. Refer to "Fuel Tank Removal and Installation (Page 1G-9)".

NOTE

Connect the fuel feed hose to the fuel pump until it locks securely (a click is heard).

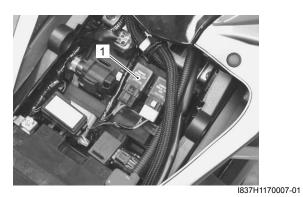
Fuel Pump Relay Inspection

B838H11706004

Refer to "Electrical Components Location in Section 0A (Page 0A-7)".

Inspect the fuel pump relay in the following procedures:

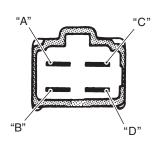
- 1) Remove the front seat. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 2) Remove the fuel pump relay (1).



3) First, check for insulation with the tester between terminals "A" and "B". Next, check for continuity between "A" and "B" with 12 V voltage applied, positive (+) to terminal "C" and negative (-) to terminal "D". If continuity does not exist, replace the relay with a new one.

Special tool monitorial tool (Multi-circuit tester set)

Tester knob indication Continuity test (•)))



I718H1170013-01

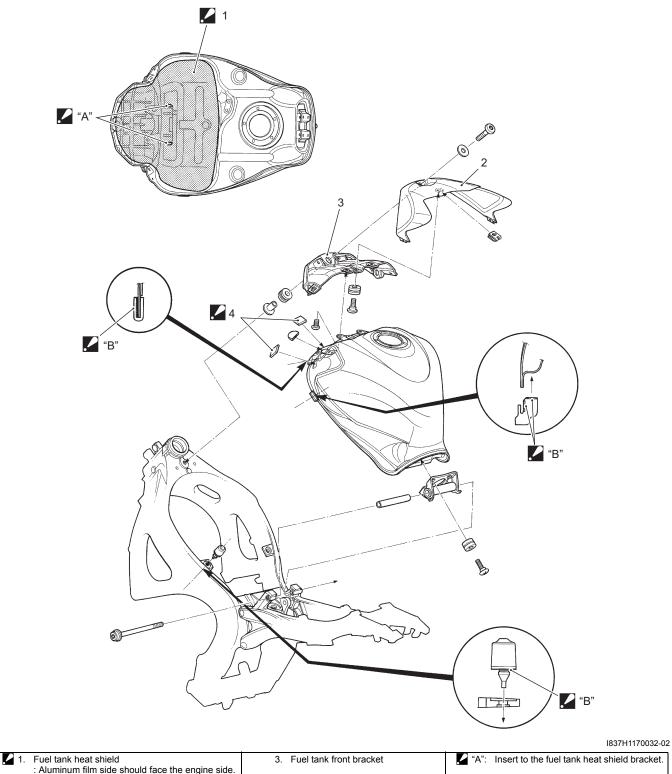
Fuel Hose Inspection

Refer to "Fuel Line Inspection in Section 0B (Page 0B-10)".

Fuel Level Gauge Inspection

Refer to "Fuel Level Gauge Inspection in Section 9C (Page 9C-5)".

Fuel Tank Construction



: Aluminum film side should face the engine side.		
2. Fuel tank front cover	 Velcro fastenings Clean the adhesive surface before adhering the velcro fastenings. 	"B": Apply adhesive agent.

Fuel Tank Removal and Installation

B838H11706008

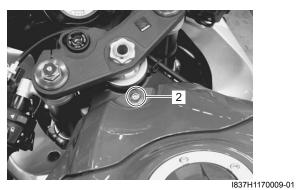
Removal

A WARNING

- Keep away from fire or spark.
- Spilled gasoline should be wiped off immediately.
- Work in a well-ventilated area.
- 1) Remove the frame cover assembly. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 2) Take out the fuel tank prop stay (1).



3) Remove the bolt (2).



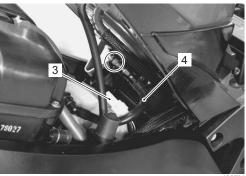
4) Lift and support the fuel tank with the prop stay.



5) Disconnect the fuel pump lead wire coupler (3).

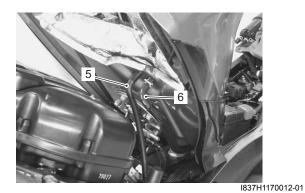
6) Place a rag under the fuel feed hose (4) and disconnect the fuel feed hose from the fuel tank.

When removing the fuel tank, do not leave the fuel feed hose on the fuel pump side.

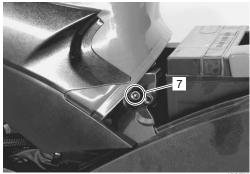


I837H1170011-01

- 7) Disconnect the fuel tank drain hose (5).
- 8) Disconnect the surge hose (6). (For E-33)
- 9) Disconnect the fuel tank breather hose. (Except for E-33)



10) Remove the fuel tank by removing its bracket bolt (7).



1837H1170013-01

Installation

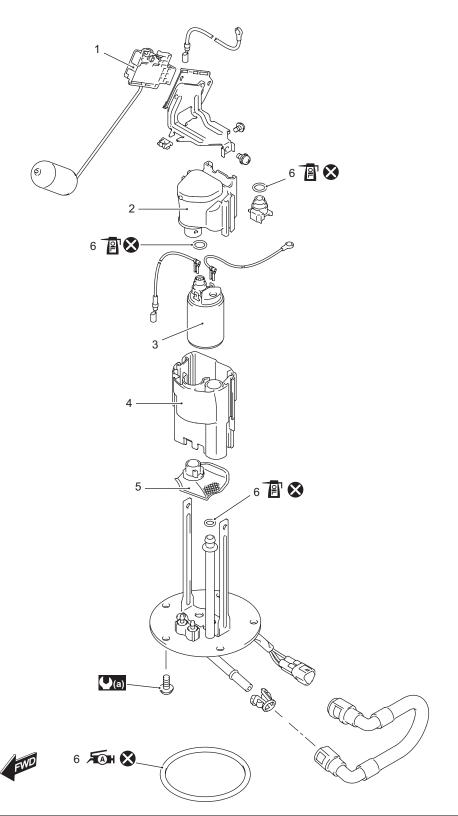
Install the fuel tank in the reverse order of removal. Pay attention to the following point:

NOTE

Connect the fuel feed hose to the fuel pump until it locks securely (a click is heard).

Fuel Pump Components

B838H11706009



I837H1170033-02

1. Fuel level gauge	4. Fuel pump case	() : 10 N·m (1.0 kgf-m, 7.0 lb-ft)	🔇 : Do not reuse.
2. Fuel filter cartridge	5. Fuel mesh filter	Provide the second seco	
3. Fuel pump	6. O-ring	Apply grease.	

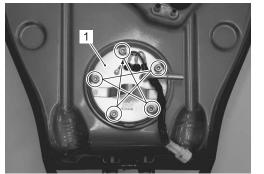
Fuel Pump Disassembly and Assembly B838H11706010

Disassembly

- 1) Remove the fuel tank. Refer to "Fuel Tank Removal and Installation (Page 1G-9)".
- 2) Remove the fuel pump assembly (1) by removing its mounting bolts diagonally.

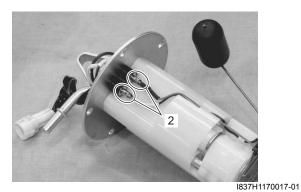
A WARNING

- Spilled gasoline should be wipe off immediately.
- Keep away from fire or spark.
- Work in a well-ventilated area.

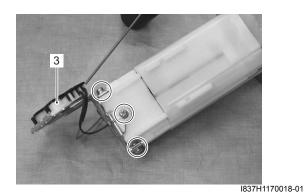


I837H1170016-02

3) Disconnect the lead wires (2).

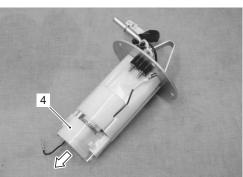


4) Remove the fuel level gauge (3).

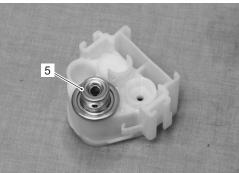


5) Remove the fuel filter cartridge (4).

Never remove the fuel pressure regulator (5) from the holder.

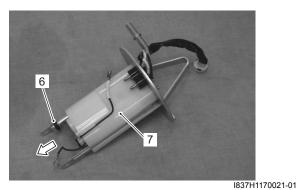


I837H1170019-01



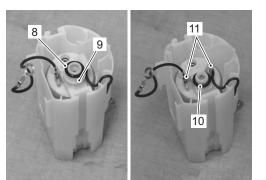
I837H1170020-01

6) Remove the O-ring (6) and fuel pump case assembly (7).



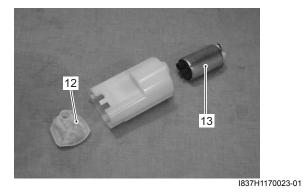
7) Remove the O-ring (8) and joint (9).

8) Remove the O-ring (10) and lead wires (11).



I837H1170022-01

- 9) Remove the fuel mesh filter (12).
- 10) Remove the fuel pump (13).



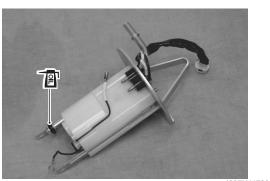
Assembly

Refer to "Fuel Mesh Filter Inspection and Cleaning (Page 1G-13)".

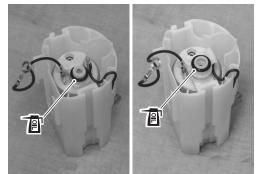
Assemble the fuel tank pump in the reverse order of the disassembly. Pay attention to the following points:

\triangle CAUTION

- To prevent fuel leakage, the bushing and O-ring must be replaced with new ones.
- Apply engine oil lightly to the O-ring.

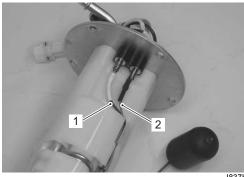


I837H1170024-01

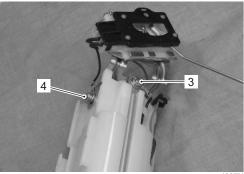


I837H1170025-01

• Connect all lead wires securely so as not to cause contact failure.



I837H1170026-01



I837H1170027-01

1.	Fuel pump (+) lead wire (B)
2.	Fuel level gauge (+) lead wire (R)
3.	Fuel pump (–) lead wire (B)
4.	Fuel level gauge (-) lead wire (B)

• Install a new O-ring and apply grease to it.

后 : Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent)

WARNING

The O-ring must be replaced with a new one to prevent fuel leakage.



I837H1170028-01

• When installing the fuel pump assembly, first tighten all the fuel pump mounting bolts lightly and then to the specified torque.

Tightening torque Fuel pump mounting bolt: 10 N·m (1.0 kgf-m, 7.0 lbf-ft)



I837H1170029-02

Fuel Mesh Filter Inspection and Cleaning

Inspect the fuel mesh filter in the following procedures:

1) Remove the fuel mesh filter. Refer to "Fuel Pump Disassembly and Assembly (Page 1G-11)".

 If the fuel mesh filter is clogged with foreign particles, it hinders smooth gasoline flow resulting in loss of engine power. Such a filter should be cleaned by blowing with compressed air.

NOTE

When the fuel mesh filter is dirtied excessively, replace the fuel filter cartridge with a new one.



I837H1170030-01

 After finishing the fuel mesh filter inspection, reinstall the fuel mesh filter. Refer to "Fuel Pump Disassembly and Assembly (Page 1G-11)".

Fuel Injector / Fuel Delivery Pipe / T-joint Removal and Installation

B838H11706012

Refer to "Throttle Body Disassembly and Assembly in Section 1D (Page 1D-11)".

Fuel Injector Inspection and Cleaning

Inspect the fuel injector in the following procedures:

- 1) Remove the fuel injector. Refer to "Throttle Body Disassembly and Assembly in Section 1D (Page 1D-11)".
- Check the fuel injector filter for evidence of dirt and contamination. If present, clean and check for presence of dirt in the fuel lines and fuel tank.



I837H1170031-01

 Install the fuel injector. Refer to "Throttle Body Disassembly and Assembly in Section 1D (Page 1D-11)".

Specifications

Service Data

B838H11707001

Injector + Fuel Pump + Fuel Pressure Regulator

Item	Specification	Note
Injector resistance	11 – 13 Ω at 20 °C (68 °F)	
Fuel pump discharge amount	167 ml (5.6/5.9 US/Imp oz) and more/10 sec.	
Fuel pressure regulator operating set pressure	Approx. 300 kPa (3.0 kgf/cm ² , 43 psi)	

Fuel

Item		Note		
	Use only unlead	ded gasoline of at least 90 pump octane (R/2		
	+ M/2).			
	Gasoline contai	ning MTBE (Methyl Tertiary Butyl Ether), less	E-03, 28, 33	
Fuel type	than 10% ethan	ol, or less than 5% methanol with		
	appropriate cos	appropriate cosolvents and corrosion inhibitor is permissible.		
		Gasoline used should be graded 95 octane (Research		
	Method) or high	ner. Unleaded gasoline is recommended.	Others	
	Including	16 L (4.2/3.5 US/Imp gal)	E-33	
	reserve	17 L (4.5/3.7 US/Imp gal)	Others	
Fuel tank capacity	Fuel level			
	indicator light	Approx. 3.5 L (0.9/0.8 US/Imp gal)		
	lighting			

Tightening Torque Specifications

B838H11707002

Fastening part	Ti	ghtening torq	Note	
i astennig part	N⋅m	kgf-m	lbf-ft	NOLE
Fuel pump mounting bolt	10	1.0	7.0	☞(Page 1G-13)

NOTE

The specified tightening torque is described in the following. "Fuel Pump Components (Page 1G-10)"

Reference:

For the tightening torque of fastener not specified in this section, refer to "Tightening Torque List in Section 0C (Page 0C-9)".

Special Tools and Equipment

Recommended Service Material

B838H11708001			
Material	SUZUKI recommended produce	ct or Specification	Note
Grease	SUZUKI SUPER GREASE A or equivalent	P/No.: 99000–25010	☞(Page 1G-13)

NOTE

Required service material is also described in the following. "Fuel Pump Components (Page 1G-10)"

Special Tool

Special Tool			B838H11708002
09900-25008		09915–74521	
Multi-circuit tester set	- Charles - Char	Oil pressure gauge hose	
☞(Page 1G-7)	(COD)	☞(Page 1G-5)	5 ⁷⁴ 5 ⁵¹
09915–77331		09940-40211	
Meter (for high pressure)	A	Fuel pressure gauge	
		adapter	
☞(Page 1G-5)		☞(Page 1G-5)	
09940-40220	(J)===0		
Fuel pressure gauge hose			
attachment ☞(Page 1G-5)			
~ (r age 10-5)			

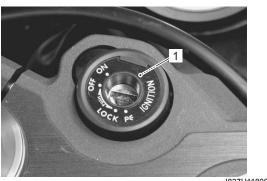
Ignition System

General Description

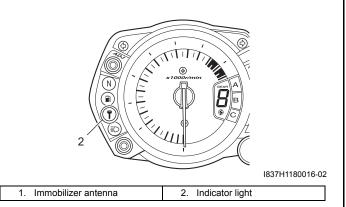
Immobilizer Description (For E-02, 19, 24)

The immobilizer, an anti-theft system, is installed as a standard equipment.

The immobilizer verifies that the key ID agrees with ECM ID by means of radio communication through the immobilizer antenna. When the ID agreement is verified, the system makes the engine ready to start.



I837H1180015-01

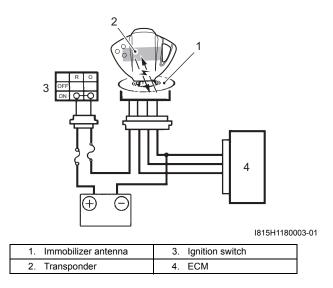


 3
 1
 Image: Constraint of the second
Operation

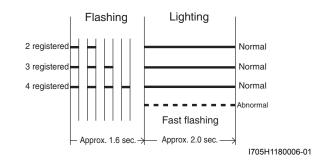
When the ignition switch is turned ON with the engine stop switch in ON, the immobi-antenna and ECM are powered ON.

The ECM transmits a signal to the transponder through the immobi-antenna in order to make comparison between the key ID and ECM ID.

With the signal received, the transponder transmits the key ID signal to ECM so that ECM can make comparison with its own ID, and if it matches, the engine is made ready to start.



Also, when the ignition switch is turned ON, the indicator light flashes as many as the number of IDs registered in ECM. Thereafter, if the IDs are in agreement, the indicator light turns on for two seconds to notify of completion in successful communication. If the indicator light (LED) flashes fast, it notifies of communication error or disagreement of ID.

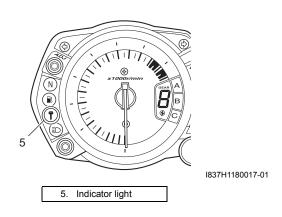


NOTE

If the indicator light flashes fast, turn the ignition switch OFF then ON to make judgment again as there is possible misjudgment due to environmental radio interference.

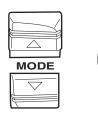
${\rm \ \, \underline{\wedge}} \ \, \textbf{CAUTION}$

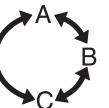
When the battery performance is lowered in winter (low temperature), the system may at times makes a re-judgment at the time of beginning the starter motor operation. In this case, the indicator light operation starts immediately after the starter operation.



Drive Mode Selector Description

Engine power characteristics can be changed in 3 modes by operating the drive mode selector to meet various riding conditions and rider's preference.





I815H1180019-01

Operation

Drive mode is preset at A-mode when the ignition switch and engine stop switch are turned on. Follow the procedure below to operate drive mode selector.

- 1) Turn on the ignition switch and engine stop switch.
- 2) Start the engine.
- 3) Push the drive mode selector for 2 seconds until the drive mode indicator shows A.
- 4) Push the drive mode selector to change drive mode. Pushing the upper part can change from A to C to B to A. Pushing the lower part can change from A to B to C to A. The drive mode indicator indicates actual drive mode.

NOTE

- Operating the drive mode selector while riding with the throttle opened will change the engine speed because of engine power characteristics change.
- Drive mode indicator blinks when drive mode change operation is failed.
- Turning off the ignition switch or engine stop switch will return the drive mode to Amode. Start the engine and reset the drive mode.

Drive Mode

A-mode

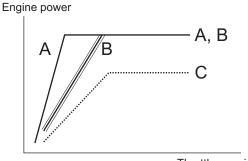
A-mode provides sharp throttle response at all throttle opening range to obtain maximum engine power.

B-mode

B-mode provides softer throttle response than A-mode at low throttle opening range.

C-mode

C-mode provides softer throttle response than B-mode at all throttle opening range by reducing engine power.

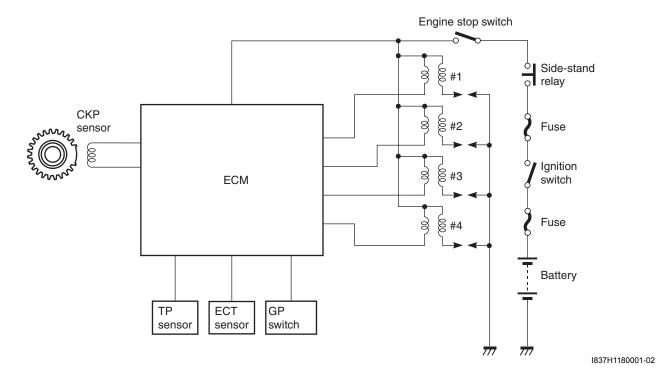


Throttle opening I838H1180001-01

Schematic and Routing Diagram

Ignition System Diagram

Refer to "Wire Color Symbols in Section 0A (Page 0A-5)".



Ignition System Components Location

Refer to "Electrical Components Location in Section 0A (Page 0A-7)".

Diagnostic Information and Procedures

Ignition System Symptom Diagnosis

ignition System Sympto	in Diagnosis	B838H11804001
Condition	Possible cause	Correction / Reference Item
Spark plug not sparking	Damaged spark plug.	Replace.
	Fouled spark plugs.	Clean or replace.
	Wet spark plugs.	Clean and dry or replace.
	Defective ignition coil/plug caps.	Replace.
	Defective CKP sensor.	Replace.
	Defective ECM.	Replace.
	Open-circuited wiring connections.	Repair or replace.
Engine stalls easily (No	Fouled spark plugs.	Clean or replace.
spark)	Defective CKP sensor.	Replace.
	Defective ECM.	Replace.
Spark plug is wet or	Excessively rich air/fuel mixture.	Inspect FI system.
quickly becomes fouled	Excessively high idling speed.	Inspect FI system.
with carbon	Incorrect gasoline.	Change.
	Dirty air cleaner element.	Clean or replace.
	Incorrect spark plug (Cold type).	Change to hot type spark plug.
Spark plug quickly	Worn piston rings.	Replace.
becomes fouled with oil	Worn pistons.	Replace.
or carbon	Worn cylinders.	Replace.
	Excessive valve-stem to valve-guide	Replace.
	clearance.	
	Worn valve stem oil seals.	Replace.
Spark plug electrodes	Incorrect spark plug (Hot type).	Change to cold type spark plug.
overheat or burn	Overheated engine.	Tune-up.
	Loose spark plugs.	Tighten.
	Excessively lean air/fuel mixture.	Inspect FI system.

1H-5 Ignition System:

No Spark or Poor Spark

Troubleshooting

NOTE

Check that the transmission is in neutral and the engine stop switch is in the "RUN" position. Grasp the clutch lever. Check that the fuse is not blown and the battery is fully-charged before diagnosing.

Step	Action	Yes	No
1	Check the ignition system couplers for poor connections.	Go to Step 2.	Poor connection of
	le there connection in the ignition system courters?		couplers.
2	Is there connection in the ignition system couplers? Measure the battery voltage between input lead wires at the	Go to Step 3.	 Faulty ignition switch.
2	ECM with the ignition switch in the "ON" position. (E-02, 19,	So to Step 3.	, .
	24: O/G and B/W, E-03, 28, 33: O/W and B/W)		 Faulty turn signal/
			side-stand relay.
	Is the voltage OK?		 Faulty engine stop
			switch.
			 Broken wire harness
			or poor connection of
			related circuit
	Management that have the second and the second s		couplers.
3	Measure the ignition coil primary peak voltage. Refer to "Ignition Coil / Plug Cap Inspection (Page 1H-7)".	Go to Step 4.	Go to Step 5.
	NOTE		
	This inspection method is applicable only with		
	the multi-circuit tester and the peak volt adaptor.		
	Is the peak voltage OK?		
4	Inspect the spark plugs. Refer to "Spark Plug Inspection and	Go to Step 5.	Faulty spark plug(-s).
	Cleaning in Section 0B (Page 0B-9)".		
	Is the spark plug(-s) OK?		
5	Inspect the ignition coil/plug cap(-s). Refer to "Ignition Coil /	Go to Step 6.	 Faulty ignition coil/
	Plug Cap Inspection (Page 1H-7)".		plug cap(-s).
	Is the ignition coil/plug cap(-s) OK?		 Poor connection of
			the ignition coil/plug
			cap(-s).
6	Measure the CKP sensor peak voltage and its resistance.	 Faulty ECM. 	 Faulty CKP sensor.
	Refer to "CKP Sensor Inspection (Page 1H-9)".	Open or short circuit	 Metal particles or
	NOTE	in wire harness.	foreign material being
	The CKP sensor peak voltage inspection is	 Poor connection of 	stuck on the CKP
	applicable only with the multi-circuit tester and	ignition couplers.	sensor and rotor tip.
	peak volt adaptor.		
	Are the peak voltage and resistance OK?		

Repair Instructions

Ignition Coil / Plug Cap and Spark Plug Removal and Installation

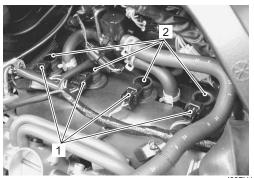
Removal

B838H11806001

A WARNING

The hot engine can burn you. Wait until the engine is cool enough to touch.

- 1) Turn the ignition switch OFF.
- Remove the air cleaner box. Refer to "Air Cleaner Box Removal and Installation in Section 1D (Page 1D-7)".
- 3) Disconnect all lead wire couplers (1) from ignition coil/plug caps (2).



I837H1180002-01

Disconnect the lead wire coupler before removing the ignition coil/plug cap to avoid lead wire coupler damage.

4) Remove the ignition coils/plug caps (2).

- Do not pry up the ignition coil/plug cap with a screwdriver or a bar to avoid its damage.
- Be careful not to drop the ignition coil/plug cap to prevent short/open circuit.



I837H1180003-01

5) Remove the spark plugs with a spark plug wrench.

Special tool rectain tool (A): 09930–10121 (Spark plug wrench set)



I837H1180004-01

Installation

Install the spark plugs in the reverse order of removal. Pay attention to the following points:

• Screw the spark plugs into the cylinder head with fingers, and then tighten them to the specified torque.

Do not cross thread or over tighten the spark plug, or such an operation will damage the aluminum threads of the cylinder head.

Special tool

(A): 09930–10121 (Spark plug wrench set)

Tightening torque Spark plug: 11 N·m (1.1 kgf-m, 8.0 lbf-ft)



I837H1180005-01

1H-7 Ignition System:

Install the ignition coil/plug caps and connect their lead wire couplers.

Do not hit the ignition coil/plug cap with a plastic hammer when installing it.



I718H1180012-01



I837H1180006-01

Spark Plug Inspection and Cleaning

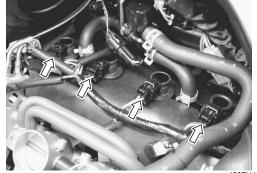
Refer to "Spark Plug Inspection and Cleaning in Section 0B (Page 0B-9)".

Ignition Coil / Plug Cap Inspection

Refer to "Electrical Components Location in Section 0A (Page 0A-7)".

Ignition Coil Primary Peak Voltage

 Remove the air cleaner box. Refer to "Air Cleaner Box Removal and Installation in Section 1D (Page 1D-7)". Disconnect all ignition coil/plug caps. Refer to "Ignition Coil / Plug Cap and Spark Plug Removal and Installation (Page 1H-6)".



I837H1180007-01

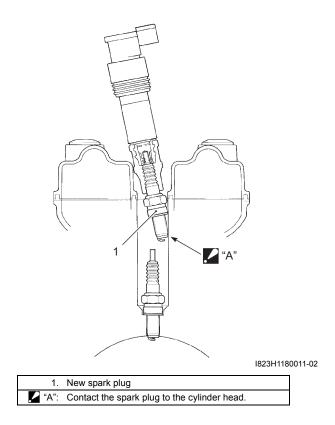
- Connect the new spark plugs to each ignition coil/ spark plug cap.
- Connect all the ignition coil/plug cap lead wire couplers to the ignition coil/plug caps respectively, and ground them on the cylinder head (each spark plug hole).

${\rm \ \underline{\wedge}} \, {\rm CAUTION}$

Avoid grounding the spark plugs and suppling the electrical shock to the cylinder head cover (magnesium parts) to prevent the magnesium material from damage.

NOTE

Be sure that all the spark plugs are connected properly and the battery used is in fully-charged condition.



5) Insert the needle pointed probe to the lead wire coupler.

Use the special tool to prevent the rubber of the water proof coupler from damage.

6) Connect the multi-circuit tester with the peak voltage adaptor as follows.

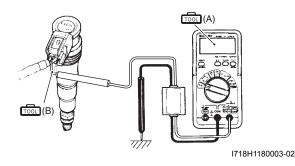
Before using the multi-circuit tester and peak voltage adaptor, refer to the appropriate instruction manual.

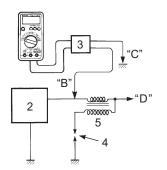
Special tool

(A): 09900–25008 (Multi-circuit tester set) (0): 09900–25009 (Needle pointed probe set)

Tester knob indication: Voltage (----)

	(+) Probe	(–) Probe	
Ignition coil/Plug cap #1	W/BI wire	Ground	
Ignition con/Flug cap #1	terminal	Ground	
Ignition coil/Plug cap #2	Black wire	Ground	
ignition con/Plug cap #2	terminal	Ground	
Ignition coil/Plug cap #3	Yellow wire	Ground	
ignition con/Plug cap #3	terminal	Ground	
Ignition coil/Plug cap #4	Green wire	Ground	
Ignition con/Flug cap #4	terminal	Ground	





I823H1180026-01

2. ECM	"B": (+) probe
3. Peak voltage adaptor	"C": (–) probe
4. New spark plug	"D": To engine stop switch
5. Ignition coil	

7) Measure the ignition coil primary peak voltage in the following procedures:

A WARNING

Do not touch the tester probes and spark plugs to prevent an electric shock while testing.

- a) Shift the transmission into neutral, turn the ignition switch ON and grasp the clutch lever.
- b) Press the starter button and allow the engine to crank for a few seconds, and then measure the ignition coil primary peak voltage.
- 8) Repeat the b) procedure several times and measure the highest peak voltage.If the voltage is lower than standard range, inspect the ignition coil/plug cap and the CKP sensor.

Ignition coil primary peak voltage 80 V and more

9) After measuring the ignition coil primary peak voltage, reinstall the removed parts.

1H-9 Ignition System:

Ignition Coil / Plug Cap Resistance

- Remove the ignition coil/plug caps. Refer to "Ignition Coil / Plug Cap and Spark Plug Removal and Installation (Page 1H-6)".
- Measure the ignition coil/plug cap for resistance in both primary and secondary coils. If the resistance is not within the standard range, replace the ignition coil/plug cap with a new one.

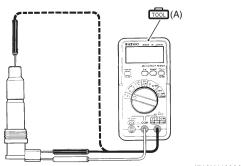
Special tool

(A): 09900-25008 (Multi-circuit tester set)

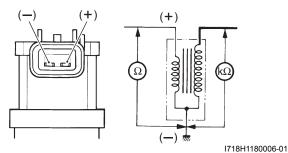
Tester knob indication Resistance (Ω)

Ignition coil resistance

Primary: 1.1 – 1.9 Ω ((+) terminal – (–) terminal) Secondary: 6.4 – 9.6 k Ω (Spark plug cap – (–) terminal)



I718H1180005-01



3) After measuring the ignition coil/plug cap resistance, reinstall the removed parts.

CKP Sensor Inspection

Refer to "Electrical Components Location in Section 0A (Page 0A-7)".

CKP Sensor Peak Voltage

1) Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)". 2) Disconnect the CKP sensor coupler (1).

NOTE

Be sure that all of the couplers are connected properly and the battery is fully-charged.



1837H1180008-01

3) Connect the multi-circuit tester with the peak volt adaptor as follows.

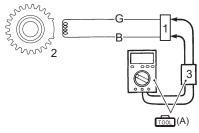
Before using the multi-circuit tester and peak voltage adaptor, refer to the appropriate instruction manual.

Special tool

(A): 09900-25008 (Multi-circuit tester set)

Tester knob indication: Voltage (____)

CKP sensor	(+) Probe	(–) Probe
	В	G



1837H1180009-01	

1. CKP sensor coupler	3. Peak voltage adaptor
2. CKP sensor	

- Measure the CKP sensor peak voltage in the following procedures:
 - a) Shift the transmission into neutral, turn the ignition switch ON and grasp the clutch lever.
 - b) Press the starter button and allow the engine to crank for a few seconds, and then measure the CKP sensor peak voltage.

5) Repeat the b) procedure several times and measure the highest CKP sensor peak voltage.

CKP sensor peak voltage 0.28 V and more (B – G)

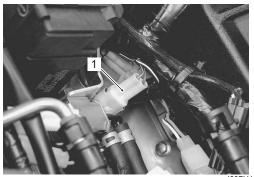
6) If the peak voltage is within the specification, check the continuity between the CKP sensor coupler and ECM coupler.

Normally, use the needle pointed probe to the backside of the lead wire coupler to prevent the terminal bend and terminal alignment.

7) After measuring the CKP sensor peak voltage, connect the CKP sensor coupler.

CKP Sensor Resistance

- 1) Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- 2) Disconnect the CKP sensor coupler (1).

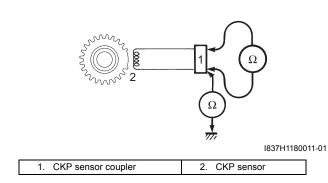


37H1180010-01

 Measure the resistance between the lead wires and ground. If the resistance is not within the standard range, replace the CKP sensor with a new one. Refer to "CKP Sensor Removal and Installation (Page 1H-10)".

Tester knob indication Resistance (Ω)

$\frac{\text{CKP sensor resistance}}{142 - 194 \Omega (B - G)} \\ \propto \Omega (B - \text{Ground})$



- 4) After measuring the CKP sensor resistance, connect the CKP sensor coupler.
- 5) Reinstall the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".

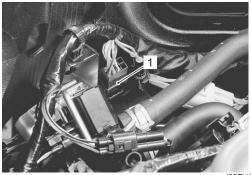
CKP Sensor Removal and Installation

Refer to "Generator Removal and Installation in Section 1J (Page 1J-4)".

Engine Stop Switch Inspection

Inspect the engine stop switch in the following procedures:

- 1) Turn the ignition switch OFF.
- Remove the air cleaner box. Refer to "Air Cleaner Box Removal and Installation in Section 1D (Page 1D-7)".
- 3) Disconnect the right handlebar switch coupler (1).



I837H1180012-01

4) Inspect the engine stop switch for continuity with a tester.

If any abnormality is found, replace the right handlebar switch assembly with a new one. Refer to "Handlebar Removal and Installation in Section 6B (Page 6B-2)".

Special tool reconstruction : 09900–25008 (Multi-circuit tester set)

Tester knob indication Continuity (•)))

Color Position	O/B	O/W
OFF (💢)		
RUN ()	0	O
		I815H1180012-01

5) After finishing the engine stop switch inspection, reinstall the removed parts.

Ignition Switch Inspection

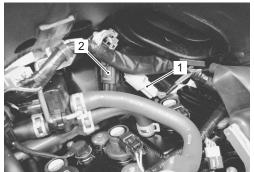
B838H11806007

Refer to "Ignition Switch Inspection in Section 9C (Page 9C-7)".

Ignition Switch Removal and Installation B838H11806008

Removal

- Remove the air cleaner box. Refer to "Air Cleaner Box Removal and Installation in Section 1D (Page 1D-7)".
- 2) Disconnect the ignition switch lead wire coupler (1).
- 3) Disconnect the immobilizer lead wire coupler (2). (For E-02, 19, 24)



4) Remove the harness clamp (3).

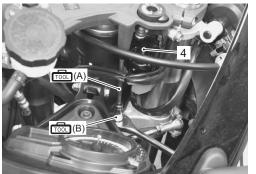
I837H1180013-01



5) Remove the ignition switch (4) with the special tools.

Special tool

(A): 09930–11920 (Torx bit (JT40H)) ((B): 09930–11940 (Bit holder)



I837H1180019-01

Installation

Install the ignition switch in the reverse order of removal. Pay attention to the following points:

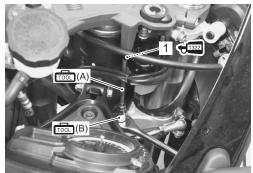
• Tighten the ignition switch mounting bolts (1), right and left with the special tools.

When reusing the ignition switch bolts, clean the threaded part and apply a thread lock to them.

Special tool

(A): 09930–11920 (Torx bit (JT40H))
 (B): 09930–11940 (Bit holder)

€1322 : Thread lock cement 99000–32110 (THREAD LOCK CEMENT SUPER 1322 or equivalent)



I837H1180020-01

Drive Mode Selector Inspection

Inspect the drive mode selector in the following procedures:

- 1) Set up the SDS tool. (Refer to the SDS operation manual for further details.)
- 2) Turn the ignition switch ON.
- 3) Click "Data monitor".
- 4) Make sure each of "Driving mode selection" on the monitor is indicated "Open".

Item	Value Unit
🗆 Gear position	
□ Driving mode selection 1	Open
Driving mode selection 2	Open /
□ Engine coolant / oil tempera	55.3 0

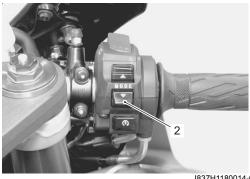
I823H1180029-02

5) Push each of drive mode selector (1) and (2). At this time, if the indication is changed to "GND", the function is normal.

Item	Value	Unit
🗆 Gear position	N	
□ Driving mode selection 1	GND	\mathbf{h}
□ Driving mode selection 2	Open	
□ Engine coolant / oil tempera	56.0	°C



Item	Value	Unit
🗆 Gear position	N	
□ Driving mode selection 1	Open	\sum
□ Driving mode selection 2	GND	
🗆 Engine coolant / oil tempera	55.3	°C



I837H1180014-01

Specifications

Service Data

B838H11807001

Electrical

Unit: mm (in)

ltem	Specification		Note
Firing order	1 · 2 · 4 · 3		
Spark plug	Туре	NGK: CR9EIA-9 DENSO: IU27D	
	Gap	0.8 - 0.9 (0.031 - 0.035)	
Spark performance	Over 8 (0.3) at 1 atm.		
CKP sensor resistance	142 – 194 Ω		
CKP sensor peak voltage	0.28 V and more When cranking		
Ignition coil resistance	Primary 1.1 – 1.9 Ω		Terminal – Terminal
	Secondary	6.4 – 9.6 kΩ	Plug cap – Terminal
Ignition coil primary peak voltage	80 V and more When cranking		

Tightening Torque Specifications

B838H11807002

Fastening part	Tightening torque			Note
i astening part	N⋅m	kgf-m	lbf-ft	Note
Spark plug	11	1.1	8.0	☞(Page 1H-6)

Reference:

For the tightening torque of fastener not specified in this section, refer to "Tightening Torque List in Section 0C (Page 0C-9)".

Special Tools and Equipment

Recommended Service Material

			DOSOITTOODOOT
Material	SUZUKI recommended produ	uct or Specification	Note
Thread lock cement	THREAD LOCK CEMENT SUPER	P/No.: 99000–32110	@(Page 1H-11)
	1322 or equivalent		

Special Tool

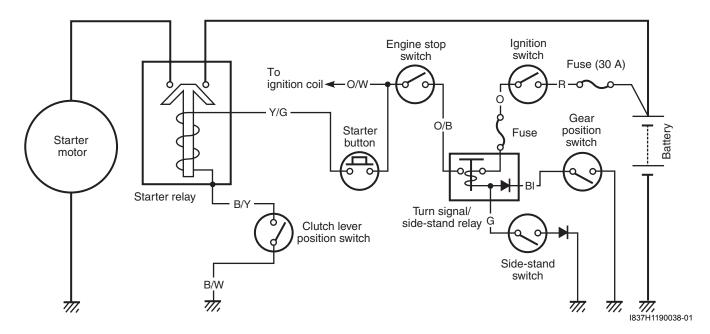
		B838H11808002
09900–25008 Multi-circuit tester set @(Page 1H-8) / @(Page 1H- 9) / @(Page 1H-9) / @(Page 1H-10)	09900–25009 Needle pointed probe set ☞(Page 1H-8)	
09930–10121 Spark plug wrench set @(Page 1H-6) / @(Page 1H- 6)	09930–11920 Torx bit (JT40H) ☞(Page 1H-11) / ☞(Page 1H-11)	
09930–11940 Bit holder @(Page 1H-11) / @(Page 1H-11)		

Starting System

Schematic and Routing Diagram

Starting System Diagram

Refer to "Wire Color Symbols in Section 0A (Page 0A-5)".



Component Location

Starting System Components Location

B838H11903001

Refer to "Electrical Components Location in Section 0A (Page 0A-7)".

Diagnostic Information and Procedures

Starting System Symptom Diagnosis

B838H11904001

Condition	Possible cause	Correction / Reference Item
Engine does not turn	Faulty starter clutch.	Replace.
though the starter motor		
runs		
Starter button is not	Run down battery.	Repair or replace.
effective	Defective switch contacts.	Replace.
	Brushes not seating properly on starter	Repair or replace.
	motor commutator.	
	Defective starter relay or starter interlock	Replace.
	switch.	
	Defective main fuse.	Replace.

Starting System: 1I-2

Starter Motor Will Not Run

NOTE

B838H11904002

B838H11904003

Make sure the fuses are not blown and the battery is fully-charged before diagnosing.

Troubleshooting

Step		Yes	No
1	 Shift the transmission into neutral. Grasp the clutch lever, turn on the ignition switch with the engine stop switch in the "RUN" position and listen for a click from the starter relay when the starter button is pushed. Is the click sound heard? 	Go to Step 2.	Go to Step 3.
2	Check if the starter motor runs when its terminal is connected to the battery (+) terminal. (Do not use thin "wire" because a large amount of current flows.) Does the starter motor run?	 Faulty starter relay. Loose or disconnected starter motor lead wire. Loose or disconnected between starter relay and battery (+) terminal. 	Faulty starter motor.
3	Measure the starter relay voltage at the starter relay terminal (between Y/G (+) and B/Y (–)) when the starter button is pushed. <i>Is the voltage OK?</i>	Go to Step 4.	 Faulty ignition switch. Faulty engine stop switch. Faulty clutch lever position switch. Faulty gear position switch. Faulty turn signal/ side-stand relay. Faulty starter button. Faulty side-stand switch. Poor contact of the coupler. Open circuit in wire harness.
4	Check the starter relay. Refer to "Starter Relay Inspection (Page 1I-7)". Is the starter relay OK?	Poor contact of the starter relay.	Faulty starter relay.

Starter Motor Runs But Does Not Crank The Engine

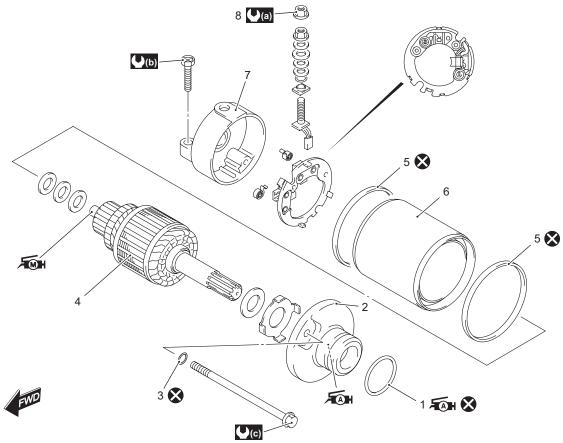
The starter motor runs when the transmission is in neutral, but does not run when the transmission is in any position other than neutral, with the side-stand up.

Step	Action	Yes	No
1	Check the side-stand switch. Refer to "Side-stand / Ignition Interlock System Parts Inspection (Page 1I-8)".	Go to Step 2.	Faulty side-stand switch.
	Is the side-stand switch OK?		
2	Check the starter clutch. Refer to "Starter Clutch Removal and Installation (Page 1I-10)".	 Open circuit in wire harness. 	Faulty starter clutch.
	Is the starter clutch OK?	 Poor contact of connector. 	

Repair Instructions

Starter Motor Components

B838H11906001



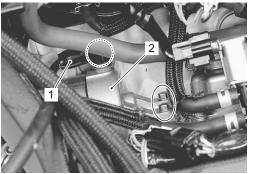
I837H1190035-03

1. O-ring	6. Starter motor case	(C): 3.5 N·m (0.35 kgf-m, 2.5 lb-ft)
2. Housing end (Inside)	7. Housing end (Outside)	Apply grease to sliding surface.
3. O-ring	8. Starter motor lead wire nut	Fight : Apply moly paste to sliding surface.
4. Armature		🔇 : Do not reuse.
5. O-ring	(L) : 10 N·m (1.0 kgf-m, 7.0 lb-ft)	

Starter Motor Removal and Installation B838H11906002

Removal

- 1) Turn the ignition switch OFF and disconnect the battery (–) lead wire. Refer to "Battery Removal and Installation in Section 1J (Page 1J-13)".
- 2) Remove the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- 3) Disconnect the starter motor lead wire (1).
- 4) Remove the starter motor (2).



I837H1190001-01

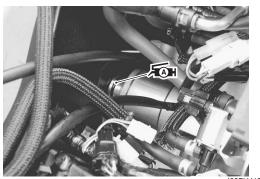
Installation

Install the starter motor in the reverse order of removal. Pay attention to the following points:

• Apply grease to the O-ring.

রি⊪: Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent)

Replace the O-ring with a new one.



1837H1190002-01

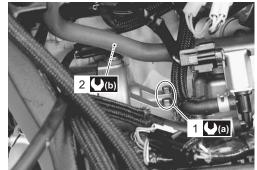
• Tighten the starter motor mounting bolts (1) to the specified torque.

Tightening torque Starter motor mounting bolt (a): 10 N⋅m (1.0 kgfm, 7.0 lbf-ft)

• Tighten the starter motor lead wire mounting bolt (2) to the specified torque.

Tightening torque

Starter motor lead wire mounting nut (b): $6 \text{ N} \cdot \text{m}$ (0.6 kgf-m, 4.5 lbf-ft)



I837H1190003-01

• Install the starter motor. Refer to "Wiring Harness Routing Diagram in Section 9A (Page 9A-5)".

Starter Motor Disassembly and Assembly

Refer to "Starter Motor Removal and Installation (Page 1I-4)".

Disassembly

Disassemble the starter motor as shown in the starter motor components diagram. Refer to "Starter Motor Components (Page 1I-3)".

Assembly

Reassemble the starter motor in the reverse order of removal. Pay attention to the following points:

Replace the O-rings with new ones to prevent oil leakage and moisture.

• Apply grease to the lip of the oil seal.

Signature 36: Figure 36: Figu



I837H1190004-01

1I-5 Starting System:

· Apply grease to the bearing.

রি⊪ : Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent)



I837H1190005-01

• Apply a small quantity of moly paste to the armature shaft.

元 Moly paste 99000–25140 (SUZUKI MOLY PASTE or equivalent)



I837H1190036-01

• Align the match marks on the starter motor case with the match mark on each housing end.



Tighten the starter motor housing bolts (1) to the specified torque.

Tightening torque Starter motor housing bolt (a): 3.5 N·m (0.35 kgfm, 2.5 lbf-ft)



Starter Motor Inspection

Refer to "Starter Motor Disassembly and Assembly (Page 1I-4)".

Carbon Brush

Inspect the carbon brushes for abnormal wear, cracks or smoothness in the brush holder.

If either carbon brush is defective, replace the brush holder set with a new one.

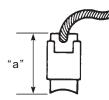
Measure the length "a" of the carbon brushes using a vernier calipers. If the measurement is less than the service limit, replace the housing end assembly (outside) with a new one.

Brush length "a"

Service limit: 6.5 mm (0.26 in)

Special tool

(1/20 mm, 200 mm))



I837H1190008-01

Commutator

Inspect the commutator for discoloration, abnormal wear or undercut "A".

If the commutator is abnormally worn, replace the armature assembly.

If the commutator surface is discolored, polish it with #400 sandpaper and wipe it using a clean, dry cloth. If there is no undercut, scrape out the insulator (1) with a

saw blade.



I823H1190007-01

Armature Coil

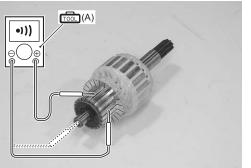
Inspect for continuity between each segment. Inspect for continuity between each segment and the armature shaft.

If there is no continuity between the segments or there is continuity between the segments and shaft, replace the armature assembly with a new one.

Special tool

(A): 09900–25008 (Multi-circuit tester set)

Tester knob indication Continuity set (•)))



I837H1190009-02

Bearing

Check the bearings for damage. If any damage is found, replace the housing end.



I837H1190010-02

Oil Seal

Check the seal lip for damage. If any damage is found, replace the housing end.



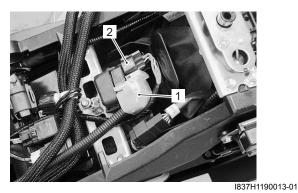
I837H1190011-01

B838H11906005

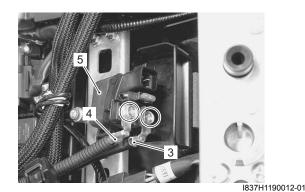
Starter Relay Removal and Installation

Removal

- 1) Turn the ignition switch OFF.
- 2) Disconnect the battery (-) lead wire from the battery.
- Remove the frame cover assembly. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 4) Remove the starter relay cover (1) and disconnect the starter relay coupler (2).



- 5) Disconnect the starter motor lead wire (3) and battery (+) lead wire (4).
- 6) Remove the starter relay (5).



Installation Install the starter relay in the reverse order of removal.

Starter Relay Inspection

B838H11906006 Inspect the starter relay in the following procedures:

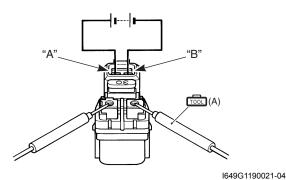
- 1) Remove the starter relay. Refer to "Starter Relay Removal and Installation (Page 1I-6)".
- 2) Apply 12 V to "A" and "B" terminals and check for continuity between the positive and negative terminals using the multi-circuit tester. If the starter relay clicks and continuity is found, the relay is ok.

Do not apply battery voltage to the starter relay for five seconds and more, since the relay coil may overheat and get damaged.

Special tool

(A): 09900-25008 (Multi-circuit tester set)

Tester knob indication Continuity test (•)))



To starter motor To battery

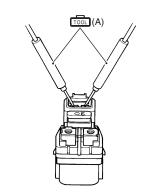
I823H1190040-02

3) Measure the relay coil resistance between the terminals using the multi-circuit tester. If the resistance is not within the specified value, replace the starter relay with a new one.

Special tool roon (A): 09900–25008 (Multi-circuit tester set)

Starter relay resistance





I649G1190023-03

4) Install the starter relay. Refer to "Starter Relay Removal and Installation (Page 1I-6)".

Turn Signal / Side-stand Relay Removal and Installation B838H11906007

Removal

- 1) Turn the ignition switch OFF.
- Remove the frame cover assembly. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 3) Remove the turn signal/side-stand relay (1).



I837H1190014-01

Installation

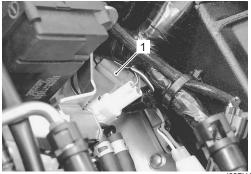
Install the turn signal/side-stand relay in the reverse order of removal.

Side-stand / Ignition Interlock System Parts Inspection

B838H11906008 Check the interlock system for proper operation. If the interlock system does not operate properly, check each component for damage or abnormalities. If any abnormality is found, replace the component with a new one.

Side-stand Switch

- 1) Turn the ignition switch OFF.
- Remove the left under cowling. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 3) Disconnect the side-stand switch coupler (1).



I837H1190015-01

4) Measure the voltage between G and B/W lead wires.

Special tool

i 09900–25008 (Multi-circuit tester set)

Tester knob indication

Diode	test	(⊢←))
-------	------	------	---

	G	B/W
	((+) probe)	((–) probe)
ON (Side-stand up)	0.4 –	0.6 V
OFF	1.4 V aı	nd more
(Side-stand down)	(Tester's battery voltage)	

NOTE

If the tester reads 1.4 V and below when the tester probes are not connected, replace its battery.

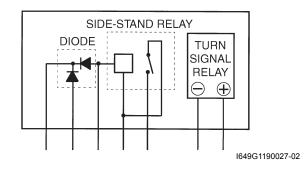


I837H1190016-01

- 5) Connect the side-stand switch coupler.
- 6) Install the removed parts.

Turn Signal / Side-stand Relay

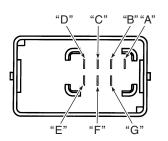
The turn signal/side-stand relay is composed of the turn signal relay, side-stand relay and diode.

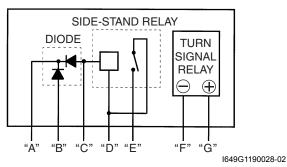


Side-stand relay

- 1) Remove the turn signal/side-stand relay. Refer to "Turn Signal / Side-stand Relay Removal and Installation (Page 1I-7)".
- 2) Check the insulation between "D" and "E" terminals using the multi-circuit tester.
- 3) Apply 12 V to terminals "D" and "C" ((+) to "D" and (-) to "C") and check the continuity between "D" and "E". If there is no continuity, replace the turn signal/side-stand relay with a new one.

Tester knob indication Continuity test (•)))





 Install the turn signal/side-stand relay. Refer to "Turn Signal / Side-stand Relay Removal and Installation (Page 1I-7)".

1I-9 Starting System:

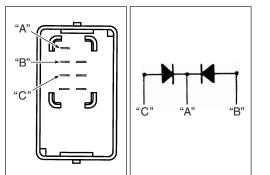
Diode inspection

- 1) Remove the turn signal/side-stand relay. Refer to "Turn Signal / Side-stand Relay Removal and Installation (Page 1I-7)".
- 2) Measure the voltage between the "A", "B" and "C" terminals using the multi-circuit tester.

Special tool

mol: 09900-25008 (Multi-circuit tester set)

Tester knob indication Diode test (⊣◀–)



l649G1190029-02

	+ Probe of tester to:		
of		"B", "C"	"A"
 Probe ester to: 	"B", "C"		1.4 V and more (Tester's battery voltage)
() te	"A"	0.4 – 0.6 V	
l649G1190046-0			

NOTE

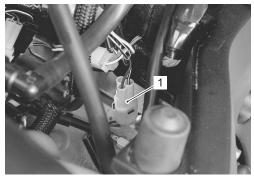
If the multi circuit tester reads 1.4 V and below when the tester probes are not connected, replace its battery.

 Install the turn signal/side-stand relay. Refer to "Turn Signal / Side-stand Relay Removal and Installation (Page 1I-7)".

Gear Position Switch

- 1) Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- 2) Disconnect the gear position switch coupler (1).

When disconnecting and connecting the gear position switch coupler, make sure to turn off the ignition switch, or electronic parts may get damaged.



I837H1190017-01

3) Check the continuity between BI and B lead wires with the transmission in "neutral".

Special tool real: 09900–25008 (Multi-circuit tester set)

Tester knob indication Continuity test (•))))

	BI	В
ON (Neutral)	0	
OFF (Except neutral)		
OFF (Except neutral)		100011440

I823H1190016-01

- 4) Connect the gear position switch coupler to the wiring harness.
- 5) Insert the needle pointed probes to the lead wire coupler.
- 6) Turn the ignition switch ON and side-stand to upright position.

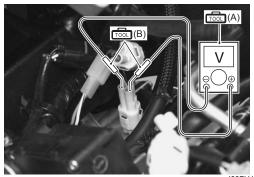
 Measure the voltage between P and B/W lead wires using the multi-circuit tester when shifting the gearshift lever from low to top.

Special tool

(A): 09900–25008 (Multi-circuit tester set) (Control (B): 09900–25009 (Needle pointed probe set)

Tester knob indication Voltage (----)

<u>Gear position switch voltage (Except neutral position)</u> 0.6 V and more ((+) P – (–) B/W)



I837H1190039-02

- 8) Turn the ignition switch OFF.
- 9) Install the removed parts.

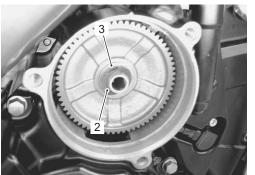
Starter Clutch Removal and Installation B838H11906009

Removal

1) Remove the starter idle gear cover (1).

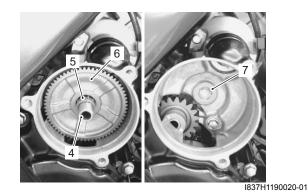


2) Remove the spring washer (2) and washer (3).

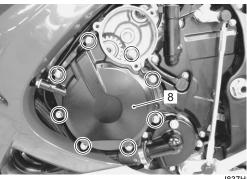


I837H1190019-01

3) Remove the shaft (4), bearing (5), starter idle gear(6) and thrust washer (7).

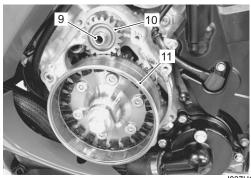


- 4) Drain engine oil.
- Remove the generator cover (8). Refer to "Generator Removal and Installation in Section 1J (Page 1J-4)".



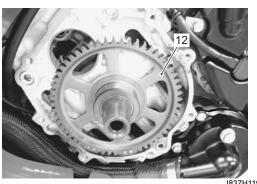
I837H1190021-02

- 6) Remove the idle gear shaft (9) and starter idle gear No. 2 (10).
- Remove the generator rotor assembly (11). Refer to "Generator Removal and Installation in Section 1J (Page 1J-4)".



I837H1190022-01

8) Remove the starter driven gear (12).

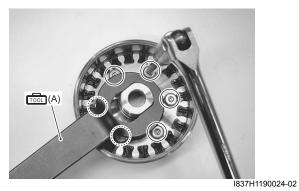


I837H1190023-01

9) Hold the generator rotor with the special tool and remove the starter clutch bolts.

Special tool

(A): 09930-44530 (Rotor holder)



10) Remove the one way clutch (13) from the starter clutch guide (14).



I837H1190025-02

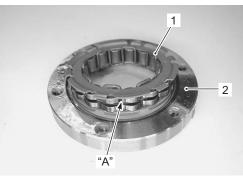
Installation

Install the starter clutch in the reverse order of removal. Pay attention to the following points:

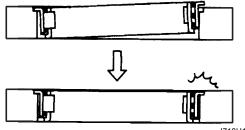
• When inserting the one way clutch (1) into the starter clutch guide (2), fit the flange "A" in the step of the starter clutch guide (2).

NOTE

Be sure to seat the flange "A" of the one way clutch (1) to the starter clutch guide (2).

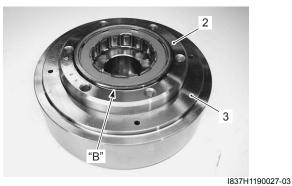


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I718H1190031-01

• When installing the starter clutch guide (2) to the generator rotor (3), make sure that the flange "B" side faces outside.



• Degrease the bolt holes.

• Tighten the starter clutch bolts to the specified torque while holding the rotor with the special tool.

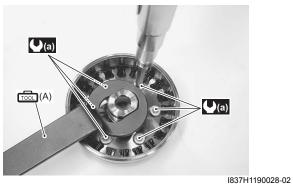
Use new precoated starter clutch bolts.

Special tool

. (A): 09930–44520 (Rotor holder)

Tightening torque

Starter clutch bolt (a): 13 N·m (1.3 kgf-m, 9.5 lbfft)

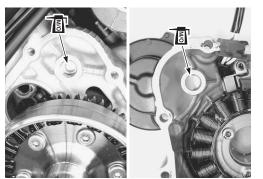


- ing of the startor driver
- Apply engine oil to the bushing of the starter driven gear.



- Install the generator rotor assembly onto crankshaft. Refer to "Generator Removal and Installation in Section 1J (Page 1J-4)".
- Apply molybdenum oil solution to the starter idle gear No. 2 shaft holes.

M/O: Molybdenum oil (MOLYBDENUM OIL SOLUTION)



I837H1190030-01

• Apply molybdenum oil solution to the starter idle gear No. 1 shaft holes.

M/O: Molybdenum oil (MOLYBDENUM OIL SOLUTION)

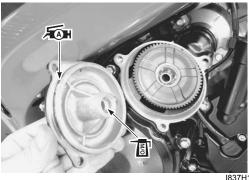
• Apply grease to the O-ring.

Replace to the O-ring with a new one.

र Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent)



1837H1190031-01



I837H1190032-01

Starter Clutch Inspection

Refer to "Starter Clutch Removal and Installation (Page 1I-10)".

Starter Clutch

- 1) Install the starter driven gear onto the starter clutch.
- 2) Turn the starter driven gear by hand to inspect the starter clutch for a smooth movement. The gear turns in one direction only. If a large resistance is felt for rotation, inspect the starter clutch or the starter clutch contacting surface on the starter driven gear for wear or damage.

If they are found to be damaged, replace them with new ones.



I837H1190034-01

Starter Driven Gear Bearing

Inspect the starter driven gear bearing for wear of damage.

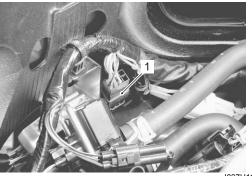


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Starter Button Inspection

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- Inspect the starter button in the following procedures:
- Remove the air cleaner box. Refer to "Air Cleaner Box Removal and Installation in Section 1D (Page 1D-7)".
- 2) Disconnect the right handlebar switch coupler (1).



- 1837H1190037-01
- 3) Inspect the starter button for continuity with the tester.

If any abnormality is found, replace the right handle switch assembly with a new one. Refer to "Handlebar Removal and Installation in Section 6B (Page 6B-2)".

Special tool : 09900–25008 (Multi-circuit tester set)

Tester knob indication Continuity (•)))

Color Position	O/W	Y/G	0/R	Y/W
•			0	O
PUSH	0	-0		
				I815H1190019-0

4) After finishing the starter button inspection, reinstall the removed parts.

Specifications

Service Data

Electrical

Unit: mm

ltem		Specification Note	
Startar mater bruch length	Standard	10.0 (0.39)	
Starter motor brush length	Limit	6.5 (0.26)	
Starter relay resistance		3-6Ω	

Tightening Torque Specifications

Tightening torque **Fastening part** Note N∙m kgf-m lbf-ft @(Page 1I-4) Starter motor mounting bolt 10 1.0 7.0 Starter motor lead wire mounting nut 6 0.6 4.5 @(Page 1I-4) Starter motor housing bolt 3.5 0.35 2.5 @(Page 1I-5) Starter clutch bolt 13 1.3 9.5 @ (Page 1I-12)

NOTE

The specified tightening torque is described in the following. "Starter Motor Components (Page 1I-3)"

Reference:

For the tightening torque of fastener not specified in this section, refer to "Tightening Torque List in Section 0C (Page 0C-9)".

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B838H11907002

Special Tools and Equipment

B838H119080C			
Material	SUZUKI recommended produ	ct or Specification	Note
Grease	SUZUKI SUPER GREASE A or	P/No.: 99000-25010	@(Page 1I-4) / @(Page 1I-4)
	equivalent		/ ☞(Page 1I-5) / ☞(Page 1I-
			12)
Moly paste	SUZUKI MOLY PASTE or equivalent	P/No.: 99000-25140	☞(Page 1I-5)
Molybdenum oil	MOLYBDENUM OIL SOLUTION	—	☞(Page 1I-12) / ☞(Page 1I-
			12)

Recommended Service Material

NOTE

Required service material is also described in the following. "Starter Motor Components (Page 1I-3)"

Special Tool

	B838H119080
09900–20102 Vernier calipers (1/20 mm, 200 mm) \$\sigma(Page 1I-5)	09900–25008 Multi-circuit tester set (Page 1I-6)/ (Page 1I-7) / (Page 1I-7) (Page 1I-8) (Page 1I-8) / (Page 1I-8) / (Page 1I-9) / (Page 1I-9) / (Page 1I-10) / (Page 1I-13)
09900–25009 Needle pointed probe set @(Page 1I-10)	09930-44520 Rotor holder @(Page 1I-12)
09930–44530 Rotor holder ☞(Page 1I-11)	6

Charging System

Schematic and Routing Diagram

Charging System Diagram

Regulator/Rectifier Ignition switch Generator ANN IC Load Battery SCR

Component Location

Charging System Components Location

Refer to "Electrical Components Location in Section 0A (Page 0A-7)".

Diagnostic Information and Procedures

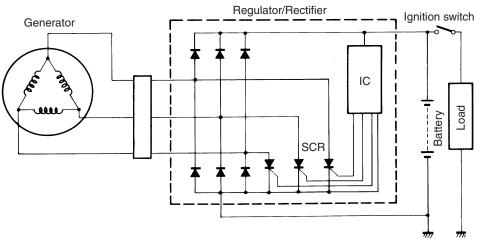
Charging System Symptom Diagnosis

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B838H11A03001

Condition	Possible cause	Correction / Reference Item
Generator does not	Open- or short-circuited lead wires, or	Repair, replace or connect properly.
charge	loose lead connections.	
	Short-circuited, grounded or open	Replace.
	generator coil.	
	Short-circuited or punctured regulator/	Replace.
	rectifier.	
Generator does charge,	Lead wires tend to get short- or open-	Repair or retighten.
but charging rate is below	circuited or loosely connected at	
the specification	terminals.	
	Grounded or open-circuited generator	Replace.
	coil.	
	Defective regulator/rectifier.	Replace.
	Defective cell plates in the battery.	Replace the battery.
Generator overcharges	Internal short-circuit in the battery.	Replace the battery.
	Damaged or defective regulator/rectifier.	Replace.
	Poorly grounded regulator/rectifier.	Clean and tighten ground connection.
Unstable charging	Lead wire insulation frayed due to	Repair or replace.
	vibration, resulting in intermittent short-	
	circuiting.	
	Internally short-circuited generator.	Replace.
	Defective regulator/rectifier.	Replace.



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1J-2 Charging System:

Condition	Possible cause	Correction / Reference Item
Battery overcharges	Faulty regulator/rectifier.	Replace.
	Faulty battery.	Replace.
	Poor contact of generator lead wire	Repair.
	coupler.	
Battery runs down quickly	Trouble in charging system.	Check the generator, regulator/rectifier and
		circuit connections and make necessary
		adjustments to obtain specified charging
		operation.
	Cell plates have lost much of their active	Replace the battery and correct the charging
	materials a result of overcharging.	system.
	Internal short-circuit in the battery.	Replace the battery.
	Too low battery voltage.	Recharge the battery fully.
	Too old battery.	Replace the battery.
Battery "sulfation"	Incorrect charging rate. (When not in	Replace the battery.
	use battery should be checked at least	
	once a month to avoid sulfation.)	
	The battery was left unused in a cold	Replace the battery if badly sulfated.
	climate for too long.	

Battery Runs Down Quickly

Troubleshooting

Step	Action	Yes	No
1	Check accessories which use excessive amounts of electricity.	Remove accessories.	Go to Step 2.
	Are accessories being installed?		
2	Check the battery for current leakage. Refer to "Battery Current Leakage Inspection (Page 1J-3)".	Go to Step 3.	Short circuit of wire harness.
	Is the battery for current leakage OK?		 Faulty electrical equipment.
3	Measure the regulated voltage between the battery	 Faulty battery. 	Go to Step 4.
	terminals. Refer to "Regulated Voltage Inspection (Page 1J- 3)".	 Abnormal driving condition. 	
	Is the regulated voltage OK?		
4	Measure the resistance of the generator coil. Refer to "Generator Inspection (Page 1J-3)".	Go to Step 5.	 Faulty generator coil. Disconnected lead wires.
	Is the resistance of generator coil OK?		
5	Measure the generator no-load performance. Refer to "Generator Inspection (Page 1J-3)". <i>Is the generator no-load performance OK?</i>	Go to Step 6.	Faulty generator.
6	Inspect the regulator/rectifier. Refer to "Regulator / Rectifier Inspection (Page 1J-10)". Is the regulator/rectifier OK?	Go to Step 7.	Faulty regulator/rectifier.
7	Inspect wirings.	Faulty battery.	Short circuit of wire
	Is the wirings OK?		Poor contact of couplers.

B838H11A04002

Repair Instructions

Battery Current Leakage Inspection

Inspect the battery current leakage in the following procedures:

- 1) Turn the ignition switch OFF.
- Remove the front seat. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 3) Disconnect the battery (-) lead wire.
- Measure the current between battery (-) terminal and the battery (-) lead wire using the multi-circuit tester. If the reading exceeds the specified value, leakage is evident.

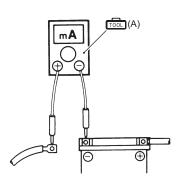
- In case of a large current leak, turn the tester to high range first to avoid tester damage.
- Do not turn the ignition switch ON when measuring current.

Special tool

(A): 09900-25008 (Multi-circuit tester set)

Tester knob indication Current (____, 20 mA)

Battery current (Leak) Under 3 mA



I837H11A0025-01

 Connect the battery (–) terminal and install the front seat. Refer to "Battery Removal and Installation (Page 1J-13)" and "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".

Regulated Voltage Inspection

Inspect the regulated voltage in the following procedures:

- 1) Remove the front seat. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 2) Start the engine and keep it running at 5 000 r/min with the dimmer switch turned HI position.

 Measure the DC voltage between the battery (+) and (-) terminals using the multi-circuit tester. If the voltage is not within the specified value, inspect the generator and regulator/rectifier. Refer to "Generator Inspection (Page 1J-3)" and "Regulator / Rectifier Inspection (Page 1J-10)".

NOTE

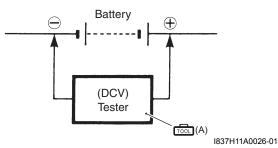
When making this test, be sure that the battery is in fully charged condition.

Special tool

(A): 09900-25008 (Multi-circuit tester set)

Tester knob indication Voltage (----)

Regulated voltage (Charging output) Standard: 14.0 – 15.5 V at 5 000 r/min



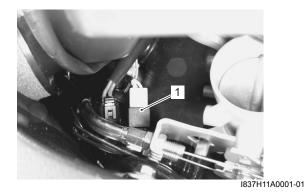
 Install the front seat. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".

Generator Inspection

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Generator Coil Resistance

- Lift the air cleaner box. Refer to "Air Cleaner Box Removal and Installation in Section 1D (Page 1D-7)".
- 2) Disconnect the generator coupler (1).



1J-4 Charging System:

3) Measure the resistance between the three lead wires.

If the resistance is out of specified value, replace the stator with a new one. Also, check that the generator core is insulated properly.

NOTE

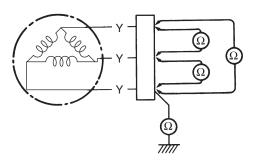
When making this test, be sure that the battery is in fully charged condition.

Special tool

moil: 09900-25008 (Multi-circuit tester set)

Tester knob indication Resistance (Ω)

 $\frac{\text{Generator coil resistance}}{0.2 - 1.0 \Omega (Y - Y)}$ \$\infty \Omega (Y - Ground)

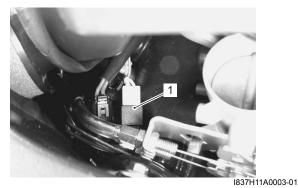


I837H11A0002-01

- 4) Connect the generator coupler.
- 5) Install the air cleaner box. Refer to "Air Cleaner Box Removal and Installation in Section 1D (Page 1D-7)".

No-load Performance

- Lift the air cleaner box. Refer to "Air Cleaner Box Removal and Installation in Section 1D (Page 1D-7)".
- 2) Disconnect the generator coupler (1).



3) Start the engine and keep it running at 5 000 r/min.

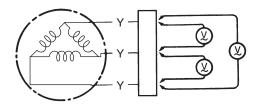
4) Using the multi-circuit tester, measure the voltage between three lead wires.If the tester reads under the specified value, replace the generator with a new one.

Special tool rooi: 09900–25008 (Multi-circuit tester set)

Tester knob indication Voltage (~)

Generator no-load performance (When engine is cold)

65 V (AC) and more at 5 000 r/min



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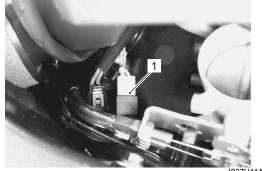
- 5) Connect the generator coupler.
- Install the air cleaner box. Refer to "Air Cleaner Box Removal and Installation in Section 1D (Page 1D-7)".

Generator Removal and Installation

B838H11A06004

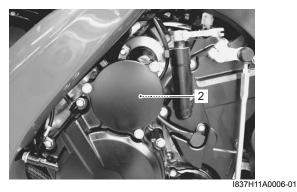
Removal

- 1) Drain engine oil. Refer to "Engine Oil and Filter Replacement in Section 0B (Page 0B-10)".
- Lift the air cleaner box. Refer to "Air Cleaner Box Removal and Installation in Section 1D (Page 1D-7)".
- 3) Disconnect the generator coupler (1).

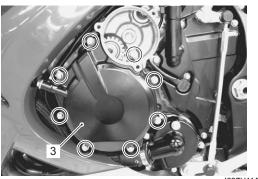


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 Remove the starter idle gear No. 1 component parts (2). Refer to "Starter Clutch Removal and Installation in Section 1I (Page 1I-10)".

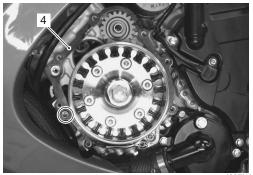


5) Remove the generator cover (3).



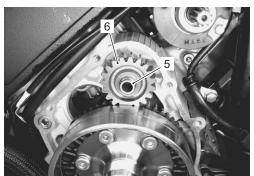
I837H11A0007-01

6) Remove the gasket (4) and dowel pin.



1837H11A0008-01

7) Remove the shaft (5) and starter idle gear No. 2 (6).



I837H11A0009-01

- 8) Hold the generator rotor with the special tool.
 - Special tool (A): 09930–44520 (Rotor holder)
- 9) Remove the generator rotor bolt.



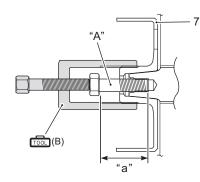
I837H11A0010-01

- 10) Install a bolt "A" of suitable size to the left end of crankshaft.
- 11) Remove the generator rotor assembly (7) with the special tool.

NOTE

Remove the starter clutch if necessary. Refer to "Starter Clutch Removal and Installation in Section 1I (Page 1I-10)".

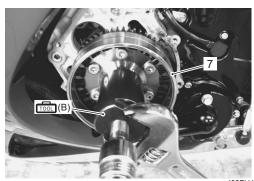
Special tool (B): 09930-34980 (Rotor remover)



I837H11A0011-03

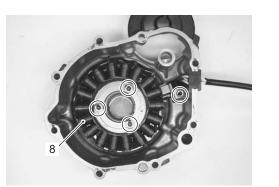
"a": M12, length: 28 – 38 mm (1.1 – 1.5 in)





I837H11A0012-02

12) Remove the generator stator (8).



I837H11A0013-01

Installation

Install the generator in the reverse order of removal. Pay attention to the following points:

• Tighten the generator stator set bolts and generator lead wire set bolt to the specified torque.

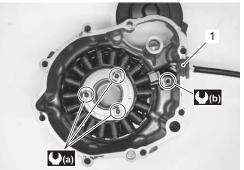
NOTE

Be sure the grommet (1) is set to the generator cover.

Tightening torque

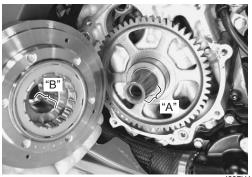
Generator stator set bolt (a): $11 \text{ N} \cdot \text{m}$ (1.1 kgf-m, 8.0 lbf-ft)

Generator lead wire set bolt (b): 6 N·m (0.6 kgfm, 4.5 lbf-ft)



I837H11A0014-02

• Degrease the tapered portion "A" of generator rotor and also the crankshaft "B". Use nonflammable cleaning solvent to wipe off oily or greasy matter and make these surfaces completely dry. • Install the generator rotor onto crankshaft.



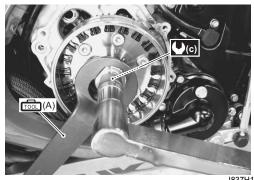
I837H11A0015-02

• Hold the generator rotor with the special tool and tighten its bolt to the specified torque.

Special tool (A): 09930–44520 (Rotor holder)

Tightening torque

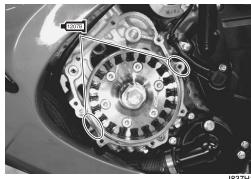
Generator rotor bolt (c): 120 N·m (12.0 kgf-m, 87.0 lbf-ft)



I837H11A0016-02

• Apply a bond lightly to the mating surfaces at the parting line between the upper and lower crankcases as shown.

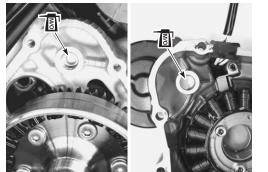
■12078]: Sealant 99000–31140 (SUZUKI BOND No.1207B or equivalent)



I837H11A0017-01

• Apply molybdenum oil solution to the starter idle gear No. 2 shaft holes.

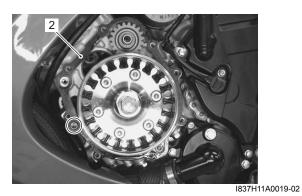
M/O: Molybdenum oil (MOLYBDENUM OIL SOLUTION)



I837H11A0018-01

• Install the dowel pin and new gasket (2).

Use a new gasket to prevent oil leakage.



• Apply grease to the starter motor O-ring.

রি⊪: Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent)

Replace the O-ring with a new one.



1837H11A0020-01

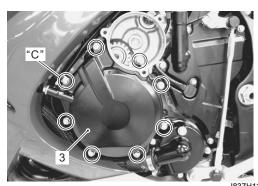
• Install the generator cover (3) and tighten the generator cover bolts.

A WARNING

Be careful not to pinch the finger between the generator cover and crankcase.

NOTE

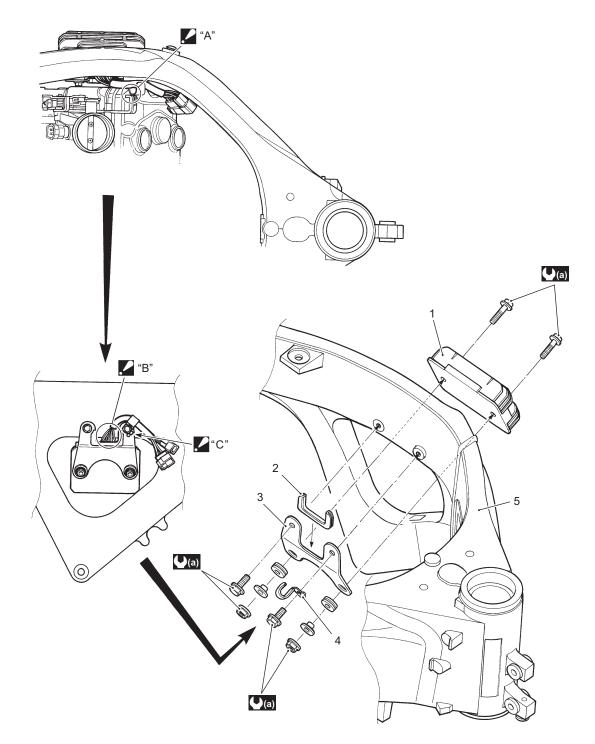
Fit the clamp to the generator cover bolt "C".



- I837H11A0021-02
- Route the generator lead wire. Refer to "Wiring Harness Routing Diagram in Section 9A (Page 9A-5)".

Regulator / Rectifier Construction

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I837H11A0027-02

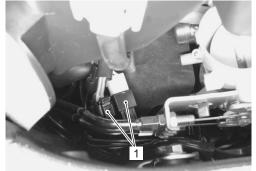
1. Regulator/rectifier	4. Clamp	"B": Pass the regulator/rectifier harness between the bracket and frame.
2. Regulator/rectifier bracket mold	5. Frame	"C": After the clamp has contacted to the projection on the bracket, tighten the bolt.
3. Regulator/rectifier bracket	"A": Make sure that the regulator/rectifier harness does not contact to the throttle body.	【♥【@】: 10 N·m (1.0 kgf-m, 7.0 lb-ft)

Charging System: 1J-9

Regulator / Rectifier Removal and Installation

Removal

- 1) Turn the ignition switch OFF.
- 2) Lift the air cleaner box upside. Refer to "Air Cleaner Box Removal and Installation in Section 1D (Page 1D-7)".
- 3) Remove the left under cowling. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 4) Disconnect the regulator/rectifier couplers (1).



I837H11A0022-01

5) Remove the regulator/rectifier as shown in the regulator/rectifier construction. Refer to "Regulator / Rectifier Construction (Page 1J-8)".

Installation

- 1) Install the regulator/rectifier as shown in the regulator/rectifier construction. Refer to "Regulator / Rectifier Construction (Page 1J-8)".
- 2) Reinstall the removed parts.

Regulator / Rectifier Inspection

B838H11A06007

Inspect the regulator/rectifier in the following procedures:

- 1) Turn the ignition switch OFF.
- 2) Disconnect the regulator/rectifier couplers. Refer to "Regulator / Rectifier Removal and Installation (Page 1J-9)".
- 3) Measure the voltage between the terminals using the multi-circuit testers as indicated in the following table. If the voltage is not within the specified value, replace the regulator/rectifier with a new one. Refer to "Regulator / Rectifier Removal and Installation (Page 1J-9)".

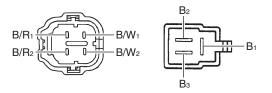
NOTE

If the tester reads 1.4 V and below when the tester probes are not connected, replace its battery.

Special tool

modi: 09900-25008 (Multi-circuit tester set)

Tester knob indication Diode test (⊣←)



I823H11A0020-04

		(+) probe of tester to:						
		B/R ₁	B/R ₂	B ₁	B ₂	B ₃	B/W ₁	B/W ₂
	B/R ₁	—	0	0.2 – 0.9	0.2 – 0.9	0.2 – 0.9	0.3 – 1.0	0.3 – 1.0
	B/R ₂	0	—	0.2 – 0.9	0.2 – 0.9	0.2 – 0.9	0.3 – 1.0	0.3 – 1.0
() probe of	B ₁	*	*	—	0.5 – 1.2	0.5 – 1.2	0.1 – 0.8	0.1 – 0.8
(–) probe of tester to:	B ₂	*	*	0.5 – 1.2	—	0.5 – 1.2	0.1 – 0.8	0.1 – 0.8
lester to.	B ₃	*	*	0.5 – 1.2	0.5 – 1.2	—	0.1 – 0.8	0.1 – 0.8
	B/W ₁	*	*	0.3 – 1.0	0.3 – 1.0	0.3 – 1.0	—	0
	B/W ₂	*	*	0.3 – 1.0	0.3 – 1.0	0.3 – 1.0	0	—
*1.4 V and more (tester's battery voltage)								

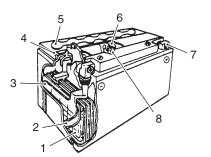
4) Connect the regulator/rectifier couplers and bind the clamp.

5) Reinstall the removed parts.

Unit: V

Battery Components

B838H11A06008



I649G11A0046-03

1. Anode plates	5. Stopper
2. Separator (Fiberglass plate)	6. Filter
3. Cathode plates	7. Terminal
4. Upper cover breather	8. Safety valve

Battery Charging

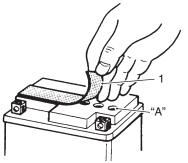
B838H11A06009

Initial Charging Filling electrolyte

NOTE

When filling electrolyte, the battery must be removed from the vehicle and must be put on the level ground.

1) Remove the aluminum tape (1) which seals the battery filler holes "A".

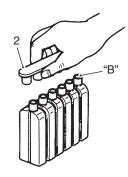


I649G11A0039-03

2) Remove the caps (2) from the electrolyte container.

NOTE

- Do not remove or pierce the sealed areas "B" of the electrolyte container.
- After filling the electrolyte completely, use the removed cap (2) as sealing caps of battery-filler holes.

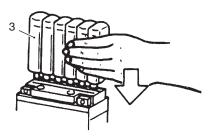


I649G11A0040-03

- 3) Insert the nozzles of the electrolyte container (3) into the electrolyte filler holes of the battery.
- 4) Hold the electrolyte container firmly so that it does not fall.

NOTE

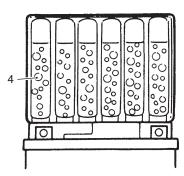
Do not allow any of the electrolyte to spill.



I649G11A0041-03

1J-12 Charging System:

5) Make sure that air bubbles (4) rise to the top of each electrolyte container, and leave in this position for about more than 20 minutes.

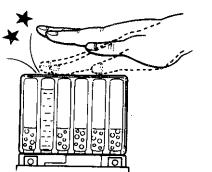


I649G11A0042-03

NOTE

If no air bubbles come out from a filler port, tap the bottom of the electrolyte container two or three times.

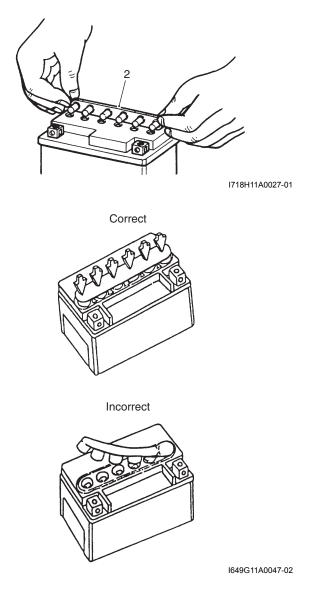
Never remove the container from the battery.



I310G11A0024-01

- 6) After confirming that the electrolyte has entered the battery completely, remove the electrolyte containers from the battery.
- 7) Wait for about 20 minutes.
- 8) Insert the caps (2) into the filler holes, pressing in firmly so that the top of the caps do not protrude above the upper surface of the battery's top cover.

- Once the caps are installed to the battery, do not remove the caps.
- Do not tap the caps with a hammer when installing them.



Charging

For initial charging, use the charger specially designed for MF battery.

- For charging the battery, make sure to use the charger specially designed for MF battery. Otherwise, the battery may be overcharged resulting in shortened service life.
- Do not remove the cap during charging.
- Position the battery with the cap facing upward during charging.

Battery Recharging

Do not remove the caps on the battery top while recharging.

NOTE

When the motorcycle is not used for a long period, check the battery every 1 month to prevent the battery discharge.

- 1) Remove the battery from the motorcycle. Refer to "Battery Removal and Installation (Page 1J-13)".
- 2) Measure the battery voltage using the multi-circuit tester.

If the voltage reading is less than the 12 V (DC), recharge the battery with a battery charger.

Recharging time

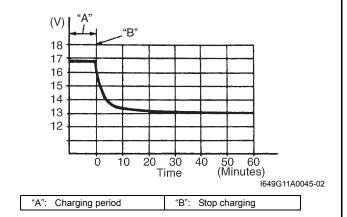
1.2 A for 5 to 10 hours or 5 A for 1 hour

Be careful not to permit the charging current to exceed 5 A at any time.

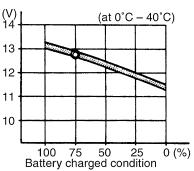
 After recharging, wait at least 30 minutes and then measure the battery voltage using the multi-circuit tester.

If the battery voltage is less than 12.5 V, recharge the battery again.

If the battery voltage is still less than 12.5 V after recharging, replace the battery with a new one.



4) Install the battery to the motorcycle. Refer to "Battery Removal and Installation (Page 1J-13)".



I705H11A0029-02

B838H11A06010

Battery Removal and Installation

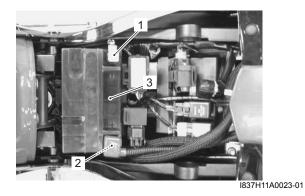
Removal

- 1) Remove the front seat. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 2) Disconnect the battery (-) lead wire (1).
- 3) Disconnect the battery (+) lead wire (2).

NOTE

Be sure to disconnect the battery (–) lead wire (1) first, then disconnect the battery (+) lead wire (2).

4) Remove the battery (3) from the motorcycle.

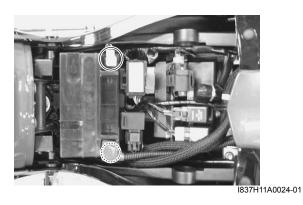


Installation

Install the battery in the reverse order of removal. Pay attention to following points:

Never use anything except the specified battery.

• Tighten the battery lead wire bolts securely.



Battery Visual Inspection

B838H11A06011 Inspect the battery in the following procedures:

- 1) Remove the front seat. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- Visually inspect the surface of the battery container. If any signs of cracking or electrolyte leakage from the sides of the battery have occurred, replace the battery with a new one.

If the battery terminals are found to be coated with rust or an acidic white powdery substance, clean the battery terminals with sandpaper.

 Install the front seat. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".

Specifications

Service Data

Electrical

Unit: mm

B838H11A07001

Item		Specification	Note
Generato	r coil resistance	0.2 – 1.0 Ω	
Generator maximum output		Approx. 400 W at 5 000 r/min	
Generator no-load voltage (When engine is cold)		65 V (AC) and more at 5 000 r/min	
Regulated voltage		14.0 – 15.5 V at 5 000 r/min	
	Type designation	YT12A-BS	
Battery	Capacity	12 V 36.0 kC (10 Ah)/10 HR	
	Standard electrolyte S.G.	1.320 at 20 °C (68 °F)	

Never use anything except the specified battery.

Tightening Torque Specifications

B838H11A07002

Eastoning part	Tightening torque			Note
Fastening part	N⋅m	kgf-m	lbf-ft	Note
Generator stator set bolt	11	1.1	8.0	☞(Page 1J-6)
Generator lead wire set bolt	6	0.6	4.5	☞(Page 1J-6)
Generator rotor bolt	120	12.0	87.0	☞(Page 1J-6)

NOTE

The specified tightening torque is described in the following. "Regulator / Rectifier Construction (Page 1J-8)"

Reference:

For the tightening torque of fastener not specified in this section, refer to "Tightening Torque List in Section 0C (Page 0C-9)".

Special Tools and Equipment

Recommended Service Material

			B838H11A08001
Material	SUZUKI recommended proc	luct or Specification	Note
Grease	SUZUKI SUPER GREASE A or	P/No.: 99000–25010	☞(Page 1J-7)
	equivalent		
Molybdenum oil	MOLYBDENUM OIL SOLUTION	—	☞(Page 1J-7)
Sealant	SUZUKI BOND No.1207B or	P/No.: 99000–31140	☞(Page 1J-6)
	equivalent		

Special Tool

B838H11A08002

09900–25008		09930–34980	\frown
Multi-circuit tester set		Rotor remover	
☞(Page 1J-3) / ☞(Page 1J-		☞(Page 1J-5)	
3) / @ (Page 1J-4) /		× 3 ,	
@ (Page 1J-4) / @ (Page 1J-			
10)			
09930–44520			
Rotor holder			
☞(Page 1J-5) / ☞(Page 1J-			
6)			
	(\bigcirc)		

Exhaust System

Precautions

Precautions for Exhaust System

A WARNING

To avoid the risk of being burned, do not touch the exhaust system when the system is hot. Any service on the exhaust system should be performed when the system is cool.

Make sure that the exhaust pipes and muffler have enough clearance from the rubber parts and plastic parts to avoid melting.

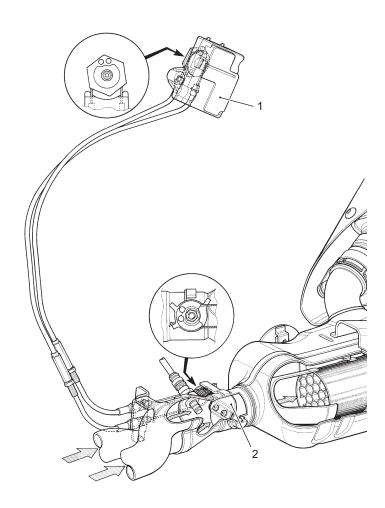
General Description

Exhaust Control System Description

B838H11B01001

The exhaust control system (EXCS) consists of the exhaust control valve (EXCV), exhaust control valve actuator (EXCVA) and exhaust control valve cables (EXCV cables).

EXCV is installed in the exhaust pipe. EXCVA is mounted inside of the right frame. The EXCV is operated by the EXCVA via the cables. This system is designed to improve the engine torque at low engine rpm.



I837H11B0042-02

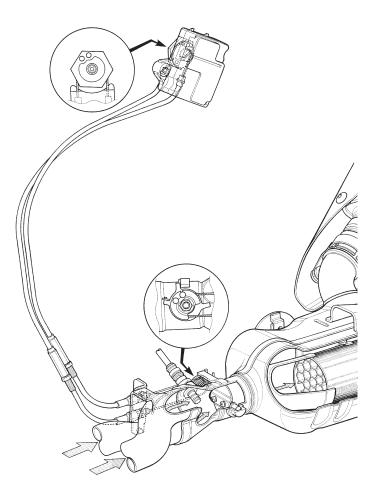
B838H11B00001

Exhaust System: 1K-2

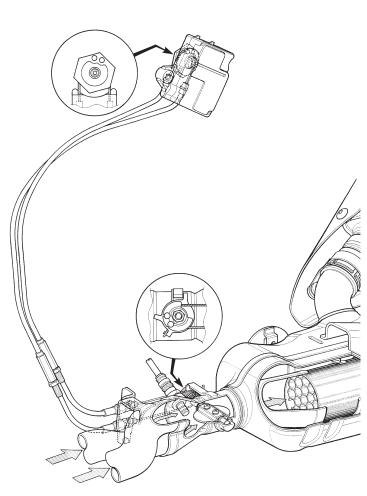
Exhaust Control System Operation

B838H11B01002

The EXCS is operated by the signal supplied from the ECM. The open/close operation of the EXCV is performed by the EXCVA which is controlled by the ECM by changing the current direction of the actuator motor. The position sensor (incorporated in the EXCVA) detects the EXCVA movement by measuring the voltage and then the ECM determines the EXCV opening angle based on the engine rpm and gear positions. Every time the ignition switch is turned ON, the EXCVA automatically drives the EXCV and detects full close/open position voltages and sets the EXCV to middle position.



I837H11B0044-02



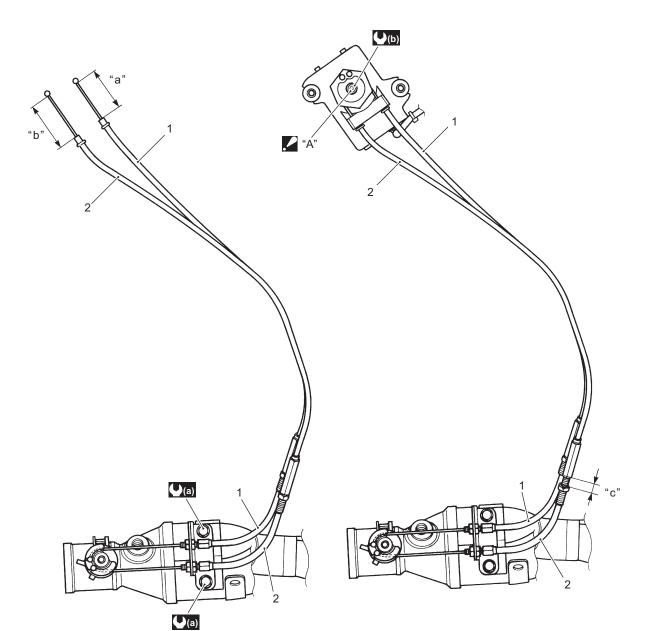
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FULL OPEN

Repair Instructions

Exhaust Control System Construction

B838H11B06001

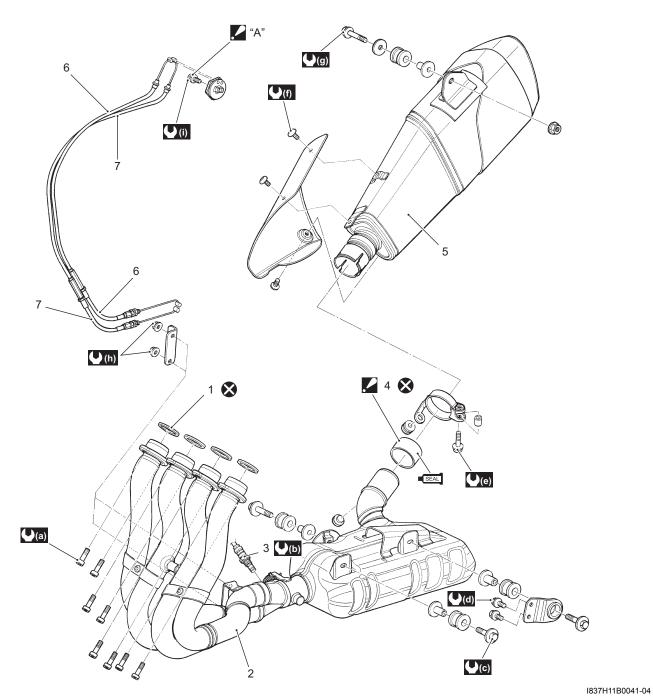


I837H11B0040-02

1. EXCV cable No. 1	"A": When loosening or tightening the pulley bolt, be sure to fix the pulley with an adjustable wrench, or EXCVA may get damaged.	(■(b) : 5 N·m (0.5 kgf-m, 3.5 lb-ft)	"b": 60 – 61 mm (2.36 – 2.40 in)
2. EXCV cable No. 2	(a) : 5.5 N⋅m (0.55 kgf-m, 4.0 lb-ft)	"a": 44 – 45 mm (1.73 – 1.77 in)	"c": 11 – 12 mm (0.43 – 0.47 in)

Exhaust System Components

B838H11B06002



			1007111120041-04
1.	Exhaust pipe gasket	A": When loosening or tightening the pulley bolt, be sure to fix the pulley with an adjustable wrench, or EXCVA may get damaged.	() (9) : 25 N⋅m (2.5 kgf-m, 18.0 lb-ft)
2.	Exhaust pipe assembly		(h): 5.5 N·m (0.55 kgf-m, 4.0 lb-ft)
3.	HO2 sensor	() (b) : 25 N⋅m (2.5 kgf-m, 18.0 lb-ft)	(i) : 5 N⋅m (0.5 kgf-m, 3.5 lb-ft)
4.	Connector : Install the connector so that the chamfer side faces the muffler body.	【▼【C】: 23 N·m (2.3 kgf-m, 16.5 lb-ft)	SEAL : Apply muffler seal.
5.	Muffler body	(d): 25 N⋅m (2.5 kgf-m, 18.0 lb-ft)	🔇 : Do not reuse.
6.	EXCV cable No. 1	(€): 23 N·m (2.3 kgf-m, 16.5 lb-ft)	
7.	EXCV cable No. 2	(f) : 5.5 N⋅m (0.55 kgf-m, 4.0 lb-ft)	

Replace the gaskets and connector with new ones when reassembling.

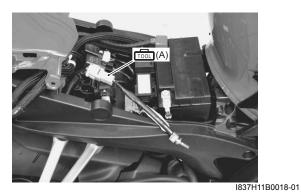
EXCV Cable Removal and Installation

Removal

- 1) Turn the ignition switch OFF.
- Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- Remove the right under cowling assembly. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- Connect the special tool (Mode select switch) to the dealer mode coupler. Refer to "Self-Diagnostic Procedures in Section 1A (Page 1A-13)".
- 5) After turning the mode select switch ON, turn the ignition switch ON.

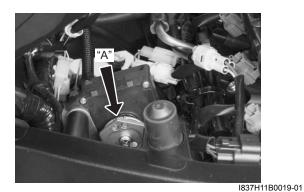
Special tool

(A): 09930-82720 (Mode select switch)



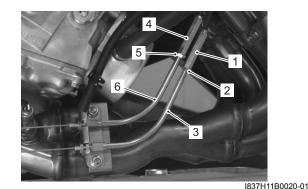
- 6) Check that the cable slots of the EXCVA pulley comes to the middle (Adjustment position) "A".
- 7) Turn the ignition switch OFF.

Before removing the EXCV cables, be sure to set the EXCVA pulley to the adjustment position.

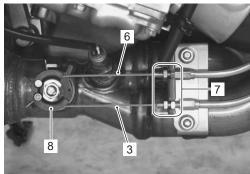


8) Loosen the lock-nut (2) on the No. 2 cable (3) and turn in the cable adjuster (1) fully.

9) Loosen the lock-nut (5) on the No. 1 cable (6) and turn in the cable adjuster (4) fully.

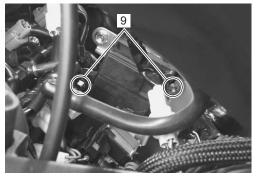


- 10) Loosen the lock-nuts (7).
- 11) Disconnect the No. 2 cable (3) and then No. 1 cable (6) from the EXCV pulley (8).



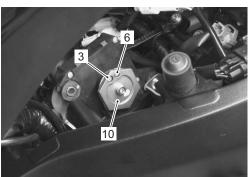
I837H11B0021-02

12) Remove the EXCVA mounting bolts (9).



I837H11B0022-02

13) Disconnect the No. 2 cable (3) and then No. 1 cable(6) from the EXCVA pulley (10).



I837H11B0039-01

Installation

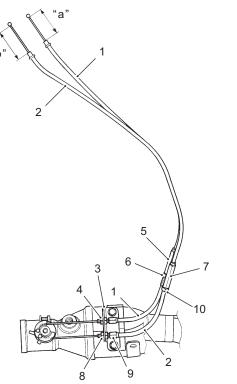
The cable slots of EXCVA pulley must be located adjustment position.

1) Temporarily connect the EXCV cable No. 1 (37H0CL) (1) and No. 2 (37H0OP) (2) to the EXCV cable bracket (3) and install them to the exhaust pipe.

NOTE

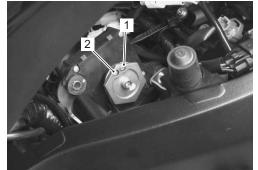
The EXCV cables are identified by the letters. No. 1 cable (1): 37H0CL No. 2 cable (2): 37H0OP

- 2) Tighten the lock-nuts (4).
- 3) Adjust the inner cable length "a" of No. 1 cable in 44 45 mm (1.73 1.77 in) by turning the adjuster (5), then tighten the lock-nuts (6).
- 4) Turn in the adjuster (7) fully.
- Loosen the lock-nuts (8) and turn the No. 2 cable adjuster (9) in or out until the inner cable length "b" becomes 60 – 61 mm (2.36 – 2.40 in).
 After adjusting the inner cable length "b", tighten the lock-nuts (8).



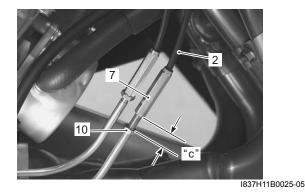
I837H11B0023-04

6) Connect the other end of EXCV cable No. 1 (1) and No. 2 (2) to the EXCVA pulley.



I837H11B0024-01

- 7) Install the EXCVA. Refer to "EXCVA Removal and Installation (Page 1K-7)".
- After connecting the No. 2 cable (2), loosen the locknut (10) and turn the adjuster (7) in or out until 11 – 12 mm (0.43 – 0.47 in) of the thread length "c" on the cable adjuster can be provided and tighten the locknut (10).



- 9) Install the removed exterior parts.
- 10) Inspect the EXCVA position sensor output voltage. Refer to "EXCVA Adjustment (Page 1K-9)".

EXCVA Removal and Installation

B838H11B06004

Removal

- 1) Turn the ignition switch OFF.
- Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- Remove the right under cowling assembly. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- Connect the special tool (Mode select switch) to the dealer mode coupler. Refer to "Self-Diagnostic Procedures in Section 1A (Page 1A-13)".

5) After turning the mode select switch ON, turn the ignition switch ON.

Special tool

(A): 09930-82720 (Mode select switch)

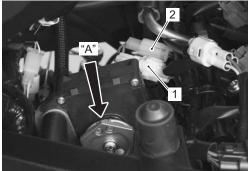


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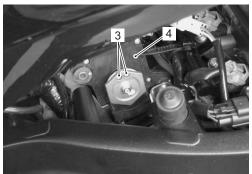
- 6) Check that the cable slots of the EXCVA pulley comes to the middle (Adjustment position) "A".
- 7) Turn the ignition switch OFF.

Before removing the EXCVA, be sure to set the EXCVA pulley to the adjustment position.

8) Disconnect the EXCVA position sensor coupler (1) and motor coupler (2).



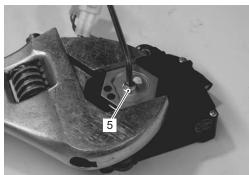
- 1837H11B0027-01
- Remove the EXCV cables (3). Refer to "EXCV Cable Removal and Installation (Page 1K-6)".
- 10) Remove the EXCVA (4).



I837H11B0028-02

11) Hold the pulley with an adjustable wrench, and loosen the pulley mounting bolt (5).

- When loosening or tightening the pulley bolt, be sure to fix the pulley with an adjustable wrench, or EXCVA may get damaged.
- Do not use the adjustable wrench to turn EXCVA pulley so as not to cause damage to the internal gear of EXCVA.
- 12) Remove the pulley from the EXCVA body.



I837H11B0029-02

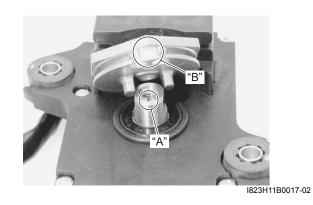
Installation

Install the EXCVA in the reverse order of removal. Pay attention to the following points:

• Install the EXCVA pulley to the shaft.

NOTE

Align the shaft's line "A" and cable slots "B".



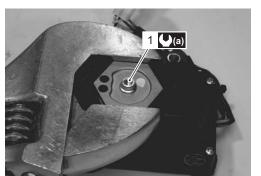
1K-9 Exhaust System:

• Hold the pulley with an adjustable wrench, and then tighten the pulley mounting bolt (1) to the specified torque.

Tightening torque

EXCVA pulley mounting bolt (a): $5 \text{ N} \cdot \text{m}$ (0.5 kgfm, 3.5 lbf-ft)

When loosening or tightening the pulley bolt, be sure to fix the pulley with an adjustable wrench, or EXCVA may get damaged.



I837H11B0030-01

- Install the EXCVA.
- Install the EXCV cables. Refer to "EXCV Cable Removal and Installation (Page 1K-6)".
- Adjust the EXCVA. Refer to "EXCVA Adjustment (Page 1K-9)".

EXCVA Inspection

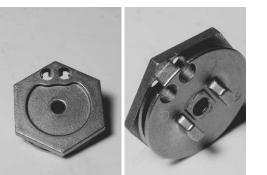
B838H11B06005

Refer to "DTC "C46" (P1657-H/L or P1658): EXCV Actuator Circuit Malfunction in Section 1A (Page 1A-112)".

EXCVA Pulley Inspection

B838H11B06006 Inspect the EXCVA pulley in the following procedures:

- 1) Remove the EXCVA pulley. Refer to "EXCV Cable Removal and Installation (Page 1K-6)".
- 2) Visually inspect the EXCVA pulley for wear and damage. If there is anything unusual, replace the pulley with a new one.



I823H11B0021-01

3) Install the pulley and EXCVA. Refer to "EXCVA Removal and Installation (Page 1K-7)".

EXCVA Adjustment

Inspect the EXCVA operation and adjust it if necessary in the following steps:

Step 1

 Set the EXCVA to the adjustment position. Refer to "EXCV Cable Removal and Installation (Page 1K-6)".

Step 2

- 1) Turn the ignition switch OFF.
- 2) Turn the mode select switch OFF.
- 3) Turn the ignition switch ON and check the operation of EXCVA.

(EXCVA operation order: Full close \rightarrow Full open \rightarrow Approx. 60% open)



1837H11B0032-01

4) Turn the mode select switch ON. If DTC "C46" is not indicated on the LCD display, the adjustment is correctly completed. If "C46" is indicated, repeat the procedures from Step 3 to Step 4.

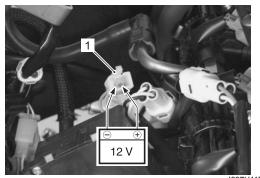


B838H11B06007

Step 3

- 1) Turn the ignition switch OFF.
- 2) Disconnect the EXCVA motor coupler (1).
- To set the EXCV to fully closed position, apply 12 V to the terminals as follows: Positive wire — P wire terminal Negative wire — Gr wire terminal

To prevent the motor damage, stop applying 12 V as soon as EXCV reaches fully closed position.



837H11B0033-01

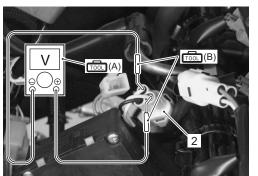
- 4) Insert the needle pointed probes into the back side of the EXCVA position sensor coupler (2) ((+) Y – (–) W)
- 5) Turn the ignition switch ON.
- 6) Measure the EXCVA position sensor output voltage at fully closed position.

Special tool

(A): 09900–25008 (Multi-circuit tester set) ((B): 09900–25009 (Needle pointed probe set)

Tester knob indication Voltage (----)

 $\label{eq:EXCVA position sensor output voltage} EXCV is fully closed: 0.45 \leq Output voltage \leq 1.4 V ((+) Y - (-) W)$



I837H11B0034-01

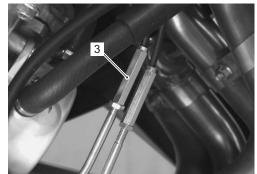
- 7) If the measured voltage is less than specification, adjust the No. 1 cable adjuster as follows:
 - a) Set the EXCVA to the adjustment position. Refer to "EXCV Cable Removal and Installation (Page 1K-6)".

Adjusting the No. 1 cable with the EXCV fully closed can damage the EXCVA. Be sure to adjust the No. 1 cable with the EXCV set in the adjustment position.

b) Turn the No. 1 cable adjuster (3) in or out to set the output voltage within the specified value.

NOTE

If C46 code is indicated after adjusting the voltage, increase the voltage to 0.9 V.

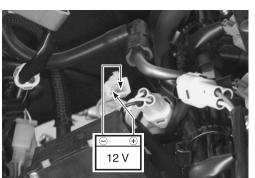


1837H11B0035-01

Step 4

 To set the EXCV to fully opened position, apply 12 V to the terminal oppositely.
 Positive wire — Gr wire terminal
 Negative wire — P wire terminal

To prevent the motor damage, stop applying 12 V as soon as the EXCV reaches fully opened position.



I837H11B0036-01

1K-11 Exhaust System:

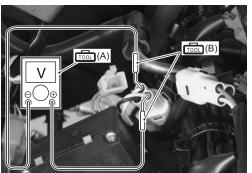
 Measure the position sensor output voltage at fully opened position.

Special tool

(A): 09900–25008 (Multi-circuit tester set) (Cond) (B): 09900–25009 (Needle pointed probe set)

EXCVA position sensor out put voltage

EXCV is fully opened: 3.6 \leq Output voltage \leq 4.55 V ((+) Y – (–) W)



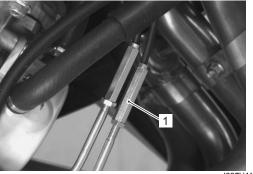
1837H11B0037-01

- 3) If the measured voltage is more than specification, adjust the No. 2 cable adjuster as follows:
 - a) Set the EXCVA to the adjustment position. Refer to "EXCV Cable Removal and Installation (Page 1K-6)".

${\rm \ \underline{\wedge}} \, \textbf{CAUTION}$

Adjusting the No. 2 cable with the EXCV fully opened can damage the EXCVA. Be sure to adjust the No. 2 cable with the EXCV set in adjustment position.

b) Turn out the No. 2 cable adjuster (1) in or out to set the output voltage within the specified value.



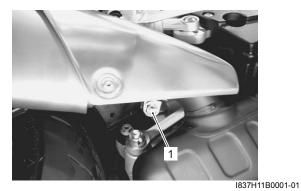
I837H11B0038-01

4) After adjusting the EXCV cables, perform Step 2 to confirm DTC "46" is not indicated.

Exhaust Pipe / Muffler Removal and Installation

Removal

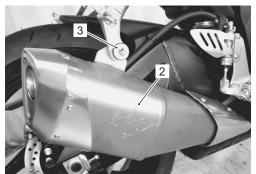
- 1) Remove the right under cowling. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 2) Loosen the muffler connecting bolt (1).



3) Remove the muffler (2) by removing the mounting bolt and nut (3).

NOTE

Support the muffler to prevent it from falling.



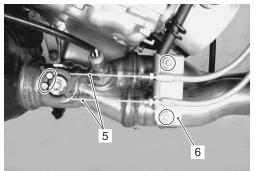
I837H11B0002-01

- Remove the left under cowling. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 5) Lift and support the fuel tank with the prop stay. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- 6) Disconnect the HO2 sensor coupler (4).
- 7) Release the HO2 sensor lead wire from the clamp.



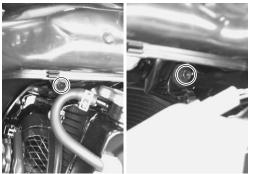
I837H11B0003-01

- 8) Disconnect the EXCV cables (5) from the EXCV pulley.
- 9) Remove the EXCV cables (5) with the bracket (6).



I837H11B0004-01

10) Remove the radiator mounting bolts.



I837H11B0005-01



- 11) Move the radiator forward.
- 12) Remove the exhaust pipe assembly by removing the exhaust pipe bolts and exhaust pipe mounting bolts.

Take care not to bend the radiator fin.

NOTE

Support the exhaust pipe assembly to prevent it from falling.

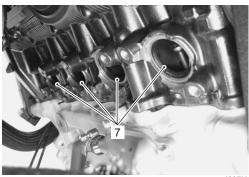


I837H11B0007-01



I837H11B0008-01

13) Remove the exhaust pipe gaskets (7).



I837H11B0009-03

14) Remove the HO2 sensor (8) from the exhaust pipe.

- Be careful not to expose the HO2 sensor to an excessive shock.
- Be careful not to twist or damage the HO2 sensor lead wire.



I837H11B0010-02

1K-13 Exhaust System:

Installation

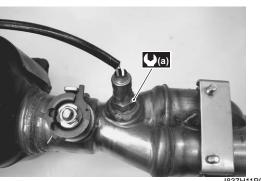
Installation is in the reverse order of removal. Pay attention to the following points:

• Tighten the HO2 sensor to the specified torque.

Tightening torque

HO2 sensor (a): 25 N·m (2.5 kgf-m, 18.0 lbf-ft)

- Be careful not to expose the HO2 sensor to an excessive shock.
- Do not use an impact wrench when installing the HO2 sensor.
- Be careful not to twist or damage the HO2 sensor lead wires.
- Do not apply oil or other materials to the sensor air holes.

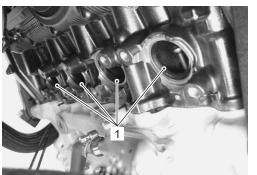


• Install the exhaust pipe gaskets (1).

I837H11B0011-01

ets (1)

Replace the gaskets with new ones.



I837H11B0012-01

 Tighten the exhaust pipe bolts and exhaust pipe mounting bolts to the specified torque.

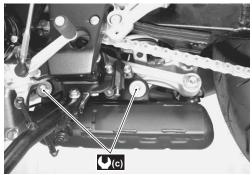
Tightening torque

Exhaust pipe bolt (b): 23 N·m (2.3 kgf-m, 16.5 lbf-ft)

Exhaust pipe mounting bolt (c): 23 N·m (2.3 kgfm, 16.5 lbf-ft)



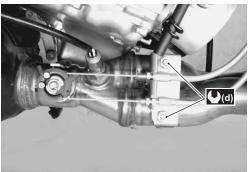
I837H11B0013-02



I837H11B0014-01

• Tighten the EXCV cables mounting nuts to the specified torque.

Tightening torque EXCV cable mounting nut (d): 5.5 N·m (0.55 kgfm, 4.0 lbf-ft)



I837H11B0015-01

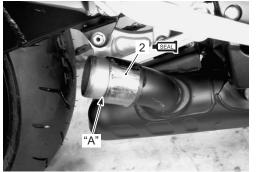
• Install the connector (2).

Replace the connectors with new one.

NOTE

- When installing a new connector, remove all of the old sealer from the exhaust pipe and muffler. Apply the exhaust gas sealer to both the inside and outside of the new connector.
- The chamfer side "A" of connector (2) face the muffler.

• SEAL : Muffler seal (MUFFLER SEAL LOCTITE 5920 (commercially available) or equivalent)



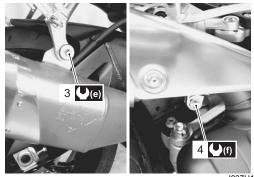
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• Tighten the muffler mounting nut (3) and muffler connecting bolt (4) to the specified torque.

Tightening torque

Muffler mounting nut (e): 25 N·m (2.5 kgf-m, 18.0 lbf-ft)

Muffler connecting bolt (f): 23 N·m (2.3 kgf-m, 16.5 lbf-ft)



I837H11B0017-03

Exhaust System Inspection

B838H11B06009

B838H11B07002

Inspect the exhaust pipe connection and muffler connection for exhaust gas leakage and mounting condition. If any defect is found, replace the exhaust pipe assembly or muffler with a new one. Check the exhaust pipe bolts, muffler connecting bolt

and muffler mounting bolt are tightened to their specified torque. Refer to "Exhaust System Components (Page 1K-5)".

Specifications

Service Data

FI Sensors

Item		Note	
	0.4 V and less at idle speed		
HO2 sensor output voltage	0.6 V and more at 5 000 r/min		
EXCVA position sensor input	4.5 – 5.5 V		
voltage			
EXCVA position sensor output	Closed 0.45 – 1.4 V		
voltage	Opened 3.6 – 4.55 V		
EXCVA position sensor resistance	Approx. 3.1 kΩ		At adjustment position

Tightening Torque Specifications

B838H11B07003

Fastening part	Tightening torque			Note
Fastening part	N⋅m	kgf-m	lbf-ft	Note
EXCVA pulley mounting bolt	5	0.5	3.5	☞(Page 1K-9)
HO2 sensor	25	2.5	18.0	@(Page 1K-13)
Exhaust pipe bolt	23	2.3	16.5	@(Page 1K-13)
Exhaust pipe mounting bolt	23	2.3	16.5	@(Page 1K-13)
EXCV cable mounting nut	5.5	0.55	4.0	@(Page 1K-13)
Muffler mounting nut	25	2.5	18.0	@(Page 1K-14)
Muffler connecting bolt	23	2.3	16.5	@(Page 1K-14)

NOTE

The specified tightening torque is described in the following. "Exhaust Control System Construction (Page 1K-4)" "Exhaust System Components (Page 1K-5)"

Reference:

For the tightening torque of fastener not specified in this section, refer to "Tightening Torque List in Section 0C (Page 0C-9)".

Special Tools and Equipment

Recommended Service Material

			B838H11B08001
Material	SUZUKI recommended produce	ct or Specification	Note
Muffler seal	MUFFLER SEAL LOCTITE 5920	—	☞(Page 1K-14)
	(commercially available) or		
	equivalent		

NOTE

Required service material is also described in the following. "Exhaust System Components (Page 1K-5)"

Special Tool

09900–25008 Multi-circuit tester set ☞(Page 1K-10) / ☞(Page 1K-11)	09900–25009 Needle pointed probe set ^(*) (Page 1K-10) / ^(*) (Page 1K-11)	
09930–82720 Mode select switch ☞(Page 1K-6) / ☞(Page 1K- 8)		

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Section 2

Suspension

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Precautions

Precautions

Precautions for Suspension

Refer to "General Precautions in Section 00 (Page 00-1)".

A WARNING

All suspensions, bolts and nuts are an important part in that it could affect the performance of vital parts. They must be tightened to the specified torque periodically and if the suspension effect is lost, replace it with a new one.

Never attempt to heat, quench or straighten any suspension part. Replace it with a new one, or damage to the part may result.

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B838H12104001

Suspension General Diagnosis

Diagnostic Information and Procedures

Suspension and Wheel Symptom Diagnosis

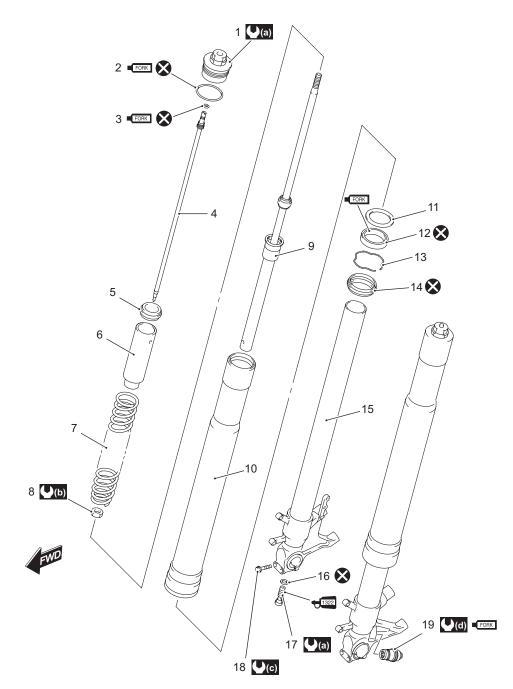
Condition	Possible cause	Correction / Reference Item
Wobbly front wheel	Distorted wheel rim.	Replace.
-	Worn front wheel bearings.	Replace.
	Defective or incorrect tire.	Replace.
	Loose front axle nut.	Tighten.
	Loose front axle pinch bolts.	Tighten.
	Incorrect fork oil level.	Adjust.
	Incorrect front wheel weight balance.	Adjust.
Front suspension too soft	Weak spring.	Replace.
-	Insufficient fork oil.	Check level and add.
	wrong weight fork oil.	Replace.
	Improperly set front fork spring adjuster.	Adjust.
	Improperly set front fork damping force	Adjust.
	adjuster.	
Front suspension too stiff	Excessively viscous fork oil.	Replace.
-	Excessive fork oil.	Check level and drain.
	Bent front axle.	Replace.
Front suspension too	Insufficient fork oil.	Check level and add.
noisy	Loose front suspension bolt/nut.	Tighten.
Nobbly rear wheel	Distorted wheel rim.	Replace.
-	Worn rear wheel bearings.	Replace.
	Defective or incorrect tire.	Replace.
	Worn swingarm bearings.	Replace.
	Worn rear suspension bearings.	Replace.
	Loose rear suspension bolt/nut.	Tighten.
	Incorrect rear wheel weight balance.	Adjust.
Rear suspension too soft	Weak rear shock absorber spring.	Replace.
-	Rear shock absorber leaks oil.	Replace.
	Improperly set rear spring pre-load	Adjust.
	adjuster.	
	Improperly set damping force adjuster.	Adjust.
Rear suspension too stiff	Bent rear shock absorber shaft.	Replace.
	Bent swingarm pivot shaft.	Replace.
	Worn swingarm bearings.	Replace.
	Worn rear suspension bearings.	Replace.
	Improperly set rear spring pre-load	Adjust.
	adjuster.	
	Improperly set damping force adjuster.	Adjust.
Rear suspension too	Loose rear suspension bolt/nut.	Tighten.
noisy	Worn rear suspension bearings.	Replace.
-	Worn swingarm bearings.	Replace.

Front Suspension

Repair Instructions

Front Fork Components

B838H12206001



I838H1220001-01

1. Front fork cap bolt	10. Outer tube	19. Compression damping force adjuster
2. O-ring	11. Oil seal retainer	(a) : 35 N⋅m (3.5 kgf-m, 25.5 lb-ft)
3. O-ring	12. Oil seal	(L): 20 N·m (2.0 kgf-m, 14.5 lb-ft)
4. Adjuster rod	13. Oil seal stopper ring	() : 23 N·m (2.3 kgf-m, 16.5 lb-ft)
5. Spring retainer	14. Dust seal	(d): 30 N·m (3.0 kgf-m, 21.5 lb-ft)
6. Spacer	15. Inner tube	1322 : Apply thread lock to the thread part.
7. Spring	16. Gasket	FORK : Apply fork oil.
8. Lock-nut	17. Damper rod bolt	🔇 : Do not reuse.
9. Inner rod/Damper rod (cartridge)	18. Front axle pinch bolt	

Front Fork Removal and Installation

B838H12206002

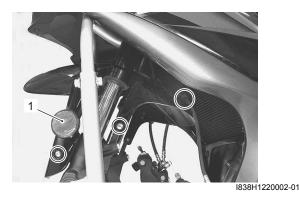
NOTE

The right and left front forks are installed symmetrically and therefore the removal procedure for one side is the same as that for the other side.

Removal

1) Remove the front wheel. Refer to "Front Wheel Assembly Removal and Installation in Section 2D (Page 2D-4)".

- Make sure that the motorcycle is supported securely.
- Do not operate the front brake lever with the front wheel removed.
- 2) Disconnect the brake hoses from the clamps on the front fender.
- Remove the reflex reflectors (1). (Except for E-02, 19)
- 4) Remove the front fender by removing the bolts.



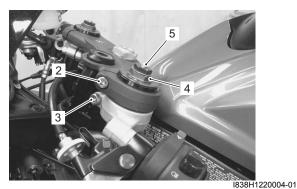


5) Loosen the front fork upper clamp bolt (2).

6) Loosen the handlebar clamp bolt (3).

NOTE

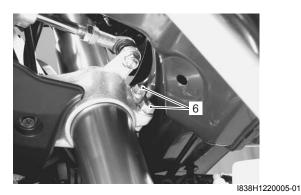
- Slightly loosen the front fork cap bolt (4) to facilitate later disassembly.
- Be sure to adjust the rebound damping force adjuster (5) to the softest position before removing the front fork.



7) Loosen the front fork lower clamp bolts (6) and remove the front fork.

NOTE

Hold the front fork by hand to prevent it sliding out of the steering stem.



Installation

1) Set the front fork to the steering stem lower bracket temporarily by tightening the lower clamp bolts (1).



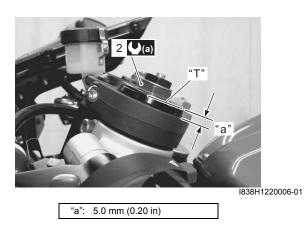
I837H1220005-01

2B-3 Front Suspension:

2) Tighten the front fork cap bolt (2) to the specified torque.

Tightening torque Front fork cap bolt (a): 35 N·m (3.5 kgf-m, 25.5 lbf-ft)

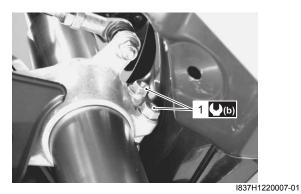
- 3) Loosen the lower clamp bolts.
- Set the front fork with the edge "T" of the outer tube positioned 5.0 mm (0.20 in) "a" from the upper surface of the upper bracket.



5) Tighten the front fork lower clamp bolts (1).

Tightening torque

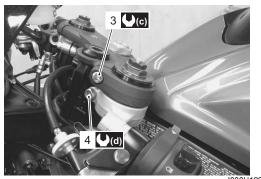
Front fork lower clamp bolt (b): 23 N·m (2.3 kgfm, 16.5 lbf-ft)



6) Tighten the front fork upper clamp bolt (3).

Tightening torque Front fork upper clamp bolt (c): 23 N·m (2.3 kgfm, 16.5 lbf-ft) 7) Tighten the handlebar clamp bolt (4).

Tightening torque Handlebar clamp bolt (d): 23 N·m (2.3 kgf-m, 16.5 lbf-ft)



I838H1220007-01

 Install the front wheel. Refer to "Front Wheel Assembly Removal and Installation in Section 2D (Page 2D-4)".

A WARNING

After remounting the brake calipers, pump the brake lever until the pistons push the pads correctly.

NOTE

Before tightening the front axle bolt and front axle pinch bolts, move the front fork up and down four or five times.



I838H1220008-01

Front Suspension Adjustment

After installing the front fork, adjust the spring pre-load and three kinds of damping force as follows:

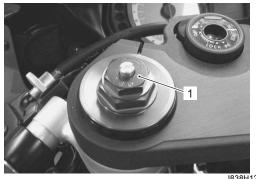
A WARNING

Adjust the left and right front forks to the same setting.

Spring Pre-load Adjustment

• Turn the spring pre-load adjuster (1) counterclockwise fully. From that position (softest), turn it clockwise to the specified position.

STD position 7 turns in from softest position



I838H1220009-01

Damping Force Adjustment Rebound damping force

Fully turn the rebound damping force adjuster (1) clockwise. From that position (stiffest), turn it out to standard setting position.

STD position

1-3/4 turns out from stiffest position



I838H1220010-01

Compression damping force (High speed)

Fully turn the compression damping force (High speed) adjuster (1) clockwise. From that position (stiffest), turn it out to standard setting position.

STD position 2 turns from stiffest position



I838H1220011-01

Compression damping force (Low speed)

Fully turn the compression damping force (Low speed) adjuster (1) clockwise. From that position (stiffest), turn it out to standard setting position.

STD position 2-1/2 turns from stiffest position



I838H1220012-01

Front Fork Disassembly and Assembly B838H12206004

Refer to "Front Fork Removal and Installation (Page 2B-2)".

NOTE

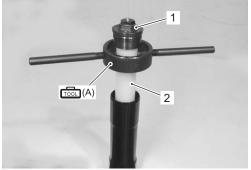
The right and left front forks are installed symmetrically and therefore the disassembly procedure for one side is the same as that for the other side.

Disassembly

- 1) Loosen the front fork cap bolt (1).
- 2) Install the special tool to the holes on the spacer (2).

Special tool

(A): 09940-94930 (Front fork spacer holder)

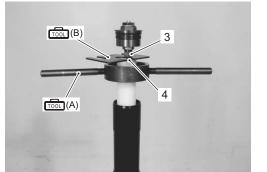


I838H1220013-01

3) Compress the fork spring with the special tool (A) and insert the special tool (B) between the lock-nut (3) and spring retainer (4).

Special tool

(A): 09940–94930 (Front fork spacer holder) (B): 09940–94922 (Front fork spring stopper plate)



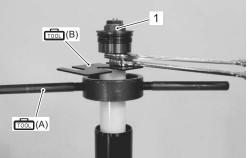
I838H1220014-01

4) Remove the front fork cap bolt (1) from the inner rod by loosening the lock-nut.

After removing the front fork cap bolt (1), avoid holding the outer tube vertically by hand to prevent the inner tube from falling and damaged. 5) Compress the fork spring with the special tool (A) and remove the special tool (B).

Special tool

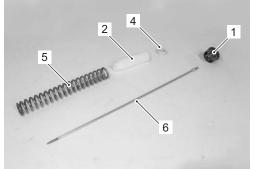
(A): 09940–94930 (Front fork spacer holder) (B): 09940–94922 (Front fork spring stopper plate)



I838H1220015-01

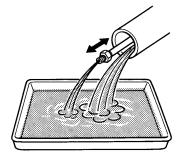
6) Remove the spring retainer (4), spacer (2), spring (5) and adjuster rod (6).

Do not disassemble the front fork cap bolt (1).



I838H1220016-02

- 7) Invert the fork and stroke it several times to drain out fork oil.
- 8) Hold the fork inverted for a few minutes to drain oil.



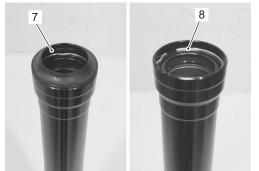
I823H1220018-01

9) Remove the outer tube from the inner tube.



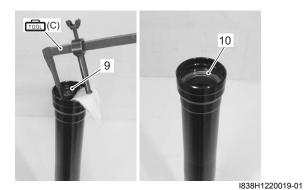
I838H1220017-01

10) Remove the dust seal (7) and oil seal stopper ring (8).



I838H1220018-01

- 11) Remove the oil seal (9) with the special tool.
- 12) Remove the oil seal retainer (10).



13) Remove the front axle pinch bolts (11).



I838H1220020-01

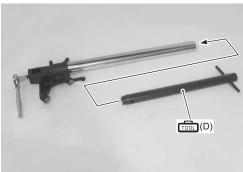
14) Remove the compression damping force adjuster (12).



I838H1220021-01

15) Remove the damper rod bolt with the special tool.

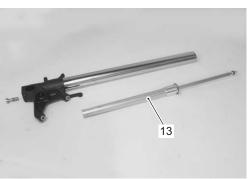
Special tool roon (D): 09940–30221 (Front fork assembling tool)



I838H1220022-01

16) Remove the inner rod/damper rod (cartridge) (13).

Do not disassemble the inner rod/damper rod (cartridge).



I838H1220023-01

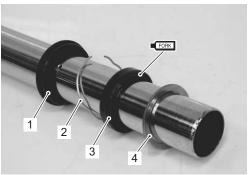
Assembly

Oil seal and dust seal

- 1) Install the following parts onto the inner tube.
 - Dust seal (1)
 - Oil seal stopper ring (2)
 - Oil seal (3)
 - Oil seal retainer (4)

- The oil seal and dust seal must be replaced with new ones when assembling front fork.
- When installing the oil seal to inner tube, be careful not to damage the oil seal lip.
- 2) Apply fork oil to the oil seal lip.

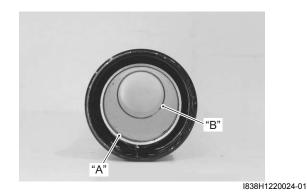
FORK : Fork Oil 99000–99001–SS5 (SUZUKI FORK OIL SS-05 or equivalent)



I837H1220024-01

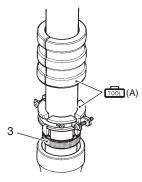
3) Apply fork oil to the anti-friction metals "A" and "B".

FORK : Fork Oil 99000–99001–SS5 (SUZUKI FORK OIL SS-05 or equivalent)



4) Install the inner tube into the outer tube and fit the oil seal (3) using the special tool.

Special tool from (A): 09940–52861 (Front fork oil seal installer)

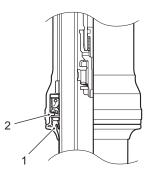


I823H1220025-01

5) Install the oil seal stopper ring (2).

Make sure that the oil seal stopper ring is fitted securely.

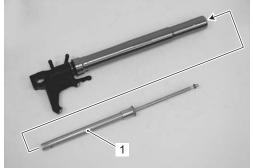
6) Install the dust seal (1).



I823H1220066-01

Damper rod bolt

1) Install the inner rod/damper rod (cartridge) (1) into the inner tube.



I837H1220026-01

2) Apply thread lock to the damper rod bolt (2) and tighten it to the specified torque with the special tools.

Use a new damper rod bolt gasket (3) to prevent oil leakage.

etizz: Thread lock cement 99000–32110 (THREAD LOCK CEMENT SUPER 1322 or equivalent)

Special tool (A): 09940–30221 (Front fork assembling tool)

Tightening torque

Front fork damper rod bolt (a): 35 N·m (3.5 kgfm, 25.5 lbf-ft)





I837H1220028-02

Compression damping force adjuster

1) Apply fork oil to the O-rings (1).

The removed O-rings must be replaced with new ones.

FORK : Fork Oil 99000–99001–SS5 (SUZUKI FORK OIL SS-05 or equivalent)



I838H1220026-01

2) Tighten the compression damping force adjuster (2) to the specified torque.

Tightening torque Compression damping force adjuster (a): 30 N·m (3.0 kgf-m, 21.5 lbf-ft)



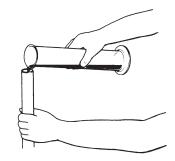
I838H1220027-01

Fork oil

- 1) Place the front fork vertically without spring.
- 2) Compress it fully.
- 3) Pour specified front fork oil up to the top level of the outer tube.

■FORK : Fork Oil 99000–99001–SS5 (SUZUKI FORK OIL SS-05 or equivalent)

Front fork oil capacity (each leg) 418 ml (14.1/14.7 lmp oz)



I649G1220026-02

2B-9 Front Suspension:

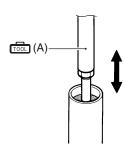
4) Move the inner rod slowly with the special tool (A) more than ten times until bubbles do not come out from the oil.

NOTE

Refill front fork oil up to the top of the outer tube to find bubbles while bleeding air.

Special tool

(A): 09940–52841 (Front fork inner rod holder)

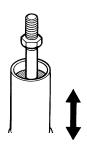




- 5) Refill specified front fork oil up to the top level of the outer tube again. Move the outer tube up and down several strokes until bubbles do not come out from the oil.
- 6) Keep the front fork vertically and wait 5 6 minutes.

NOTE

- Always keep oil level over the cartridge top end, or air may enter the cartridge during this procedure.
- Take extreme attention to pump out air completely.



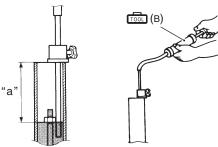
l649G1220028-03

7) Hold the front fork vertically and adjust fork oil level with the special tool.

NOTE

When adjusting the fork oil level, remove the fork spring and compress the outer tube fully.

Fork oil level "a" 115 mm (4.5 in)

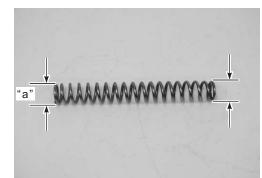


I823H1220028-01

Fork spring

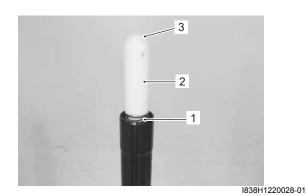
NOTE

The larger diameter "a" should face to the bottom side of the front fork.



I837H1220031-01

Install the spring (1), spacer (2) and spring retainer (3).



Front fork cap bolt

NOTE

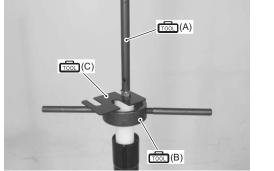
Turn the inner rod lock-nut until stops on the inner rod threads.

- 1) Pull up the inner rod with the special tool (A).
- 2) Compress the spring with the special tool (B) and then insert the special tool (C) between the lock-nut and spring retainer.

Special tool

(A): 09940–52841 (Front fork inner rod holder)

(B): 09940–94930 (Front fork spacer holder) (C): 09940–94922 (Front fork spring stopper plate)



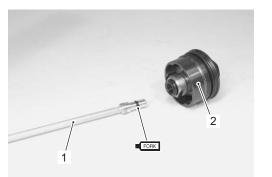
I838H1220029-01

3) Apply fork oil to the O-ring.

Use a new O-ring to prevent oil leakage.

FORK : Fork Oil 99000–99001–SS5 (SUZUKI FORK OIL SS-05 or equivalent)

4) Insert the adjuster rod (1) in to the front fork cap bolt (2).



I838H1220030-01

5) Adjust the height "a" of the rebound damping force adjuster.



6) Slowly turn the cap bolt completely by hand until the end of the cap bolt seats on the inner-rod.

NOTE

Be sure to check or adjust the height "a" of the rebound damping force adjuster before installing the front fork cap bolt.



I838H1220032-01

7) Hold the cap bolt (2) and tighten the lock-nut (4) to the specified torque.

Make sure that the rebound damping force adjuster (3) is set to the softest position before installing the cap bolt.

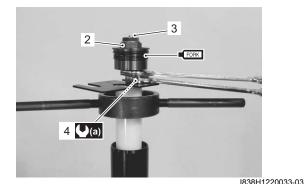
Tightening torque Front fork inner rod lock-nut (a): 20 N·m (2.0 kgfm, 14.5 lbf-ft)

2B-11 Front Suspension:

8) Apply fork oil to the O-ring.

Use a new O-ring to prevent oil leakage.

FORK : Fork Oil 99000–99001–SS5 (SUZUKI FORK OIL SS-05 or equivalent)



9) Remove the special tools.

10) Tighten the front fork cap to the outer tube temporarily.

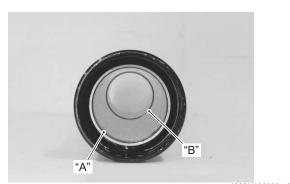
Front Fork Parts Inspection

Refer to "Front Fork Disassembly and Assembly (Page 2B-5)".

Inner and Outer Tubes

- Inspect the inner tube outer surface and outer tube inner surface for scratches.
- · Inspect the anti-friction metal surfaces for scratches.
- If any defects are found, replace them with the new ones.

Do not remove the anti-friction metals "A" and "B".



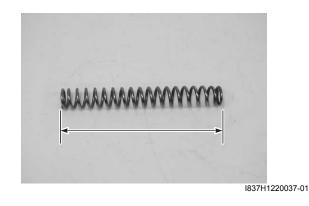
I838H1220034-01

Fork Spring

Measure the fork spring free length. If it is shorter than the service limit, replace it with a new one.

Front fork spring free length

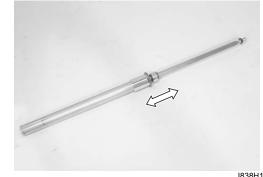
Service limit: 259 mm (10.2 in)



Damper Rod

Move the inner rod by hand to examine it for smoothness.

If any defects are found, replace inner rod/damper rod (cartridge) with a new one.



I838H1220035-01

Specifications

Service Data

Suspension

Unit: mm (in)

Item	Standard		Limit
Front fork stroke	120 (4.7)		_
Front fork spring free length		264.6 (10.42)	259 (10.2)
Front fork oil level (Without spring,		115 (4 5)	
outer tube fully compressed)	115 (4.5)		_
Front fork oil type	SUZUKI FORK OIL SS-05 or an equivalent fork oil		—
Front fork oil capacity (Each leg)	418 ml (14.1/14.7 US/Imp oz)		—
Front fork inner tube O.D	41 (1.6)		—
Front fork spring adjuster	7 turns in from softest position		—
	Rebound 1-3/4 turns out from stiffest position		—
Front fork damping force adjuster	Compression	Lo: 2-1/2 turns from stiffest position	
Compression		Hi: 2 turns from stiffest position	_

Tightening Torque Specifications

Tightening torque Fastening part Note lbf-ft N∙m kgf-m 35 3.5 @(Page 2B-3) Front fork cap bolt 25.5 23 Front fork lower clamp bolt 2.3 16.5 @ (Page 2B-3) Front fork upper clamp bolt 23 2.3 16.5 @ (Page 2B-3) Handlebar clamp bolt 23 2.3 16.5 @(Page 2B-3) Front fork damper rod bolt 35 3.5 25.5 @ (Page 2B-8) Compression damping force adjuster 30 3.0 21.5 @(Page 2B-8) Front fork inner rod lock-nut 20 2.0 @ (Page 2B-10) 14.5

NOTE

The specified tightening torque is described in the following. "Front Fork Components (Page 2B-1)"

Reference:

For the tightening torque of fastener not specified in this section, refer to "Tightening Torque List in Section 0C (Page 0C-9)".

B838H12207001

B838H12207002

Special Tools and Equipment

Recommended Service Material

			B838H12208001
Material	SUZUKI recommended product or Specification		Note
Fork Oil	SUZUKI FORK OIL SS-05 or	P/No.: 99000–99001–	☞(Page 2B-7) / ☞(Page 2B-
	equivalent	SS5	7) / ☞(Page 2B-8) /
			☞(Page 2B-8) / ☞(Page 2B-
			10) / ☞(Page 2B-11)
Thread lock cement	THREAD LOCK CEMENT SUPER	P/No.: 99000-32110	☞(Page 2B-8)
	1322 or equivalent		

NOTE

Required service material is also described in the following. "Front Fork Components (Page 2B-1)"

Special Tool

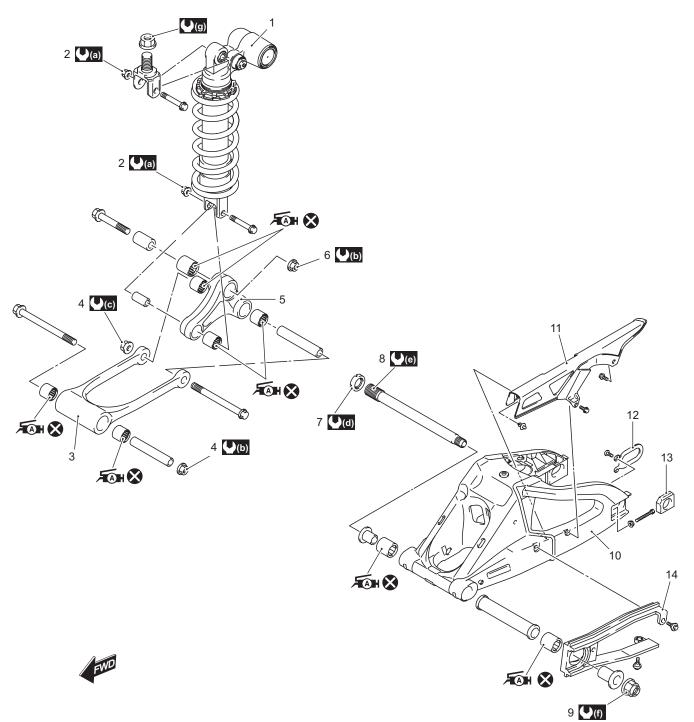
Special Tool			B838H12208002
09913–50121		09940–30221	
Oil seal remover		Front fork assembling tool	\sim
☞(Page 2B-6)		☞(Page 2B-6) / ☞(Page 2B-	
		8)	
		-,	
09940–52841		09940–52861	
Front fork inner rod holder	~	Front fork oil seal installer	
예(Page 2B-9) / 예(Page 2B-		☞(Page 2B-7)	
10)			
	Sec.		
09940–94922		09940–94930	
Front fork spring stopper		Front fork spacer holder	\sim
plate			
@ (Page 2B-5) / @ (Page 2B-		@(Page 2B-5) / @(Page 2B-	(\bigcirc)
5) / @ (Page 2B-10)		5) / @(Page 2B-5) /	
<i>c):</i> (: <i>cgc : c)</i>		@ (Page 2B-10)	
		(\searrow
09943–74111			
Fork oil level gauge	$\langle \langle \langle \rangle \rangle$		
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	R YO		
		•	

Rear Suspension

Repair Instructions

Rear Suspension Components

B838H12306001

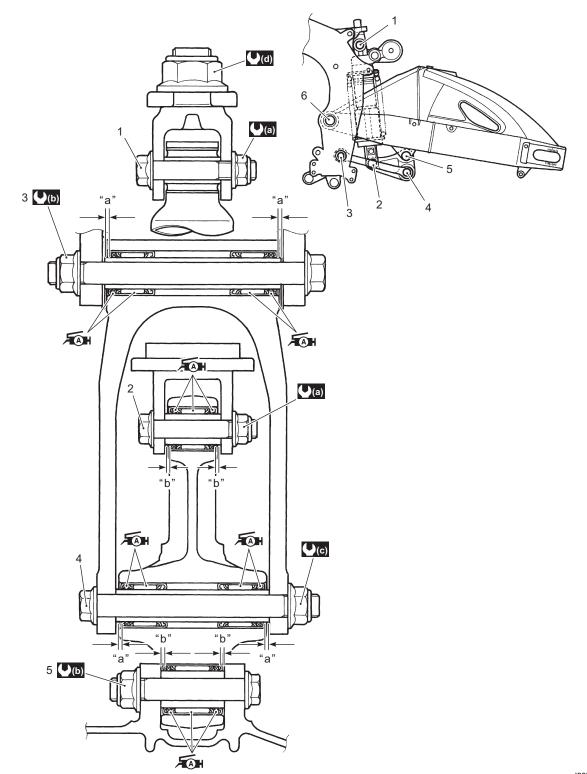


I837H1230055-05

1. Rear shock absorber	9. Swingarm pivot nut	(C) : 78 N⋅m (7.8 kgf-m, 56.5 lb-ft)
2. Rear shock absorber mounting nut	10. Swingarm	(d): 90 N⋅m (9.0 kgf-m, 65.0 lb-ft)
3. Cushion rod	11. Chain case	└(e) : 15 N⋅m (1.5 kgf-m, 11.0 lb-ft)
4. Cushion rod mounting nut	12. Plate	(f): 100 N⋅m (10.0 kgf-m, 72.5 lb-ft)
5. Cushion lever	13. Chain adjuster	(g): 115 N⋅m (11.5 kgf-m, 83.0 lb-ft)
6. Cushion lever mounting nut	14. Chain buffer	★ Apply grease to the bearing.
7. Swingarm pivot lock-nut	(a) : 50 N⋅m (5.0 kgf-m, 36.0 lb-ft)	🔇 : Do not reuse.
8. Swingarm pivot shaft	(1.0 lb-ft) : 98 N·m (9.8 kgf-m, 71.0 lb-ft)	

Rear Suspension Assembly Construction

B838H12306002



I837H1230056-02

1. Rear shock absorber mounting bolt (Upper)	6. Swingarm pivot shaft	(C) : 78 N·m (7.8 kgf-m, 56.5 lb-ft)
2. Rear shock absorber mounting bolt (Lower)	"a": 1 mm (0.04 in)	(d): 115 N·m (11.5 kgf-m, 83.0 lb-ft)
3. Cushion rod mounting nut (Front)	"b": 0.5 mm (0.02 in)	For : Apply grease to the bearing.
4. Cushion rod mounting nut (Rear)		
5. Cushion lever mounting nut	(). 98 N⋅m (9.8 kgf-m, 71.0 lb-ft)	

Rear Shock Absorber Removal and Installation B838H12306003

Removal

- 1) Remove the under cowlings. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 2) Support the motorcycle with a jack to relieve load on the rear shock absorber.
- Remove the muffler. Refer to "Exhaust Pipe / Muffler Removal and Installation in Section 1K (Page 1K-11)".
- 4) Remove the cushion rod mounting bolt and nut.



5) Remove the cushion lever (1).



6) Remove the rear shock absorber upper mounting bolt and nut.



l837H1230003-01

7) Remove the rear shock absorber upward.



I837H1230004-01

Installation

Install the rear shock absorber in the reverse order of removal. Pay attention to the following points:

- Temporarily install the rear shock absorber and cushion lever mounting bolt and nut.
- Tighten the rear shock absorber upper/lower mounting bolts and nuts.

Tightening torque Rear shock absorber upper mounting nut (a): 50 $N \cdot m$ (5.0 kgf-m, 36.0 lbf-ft) Rear shock absorber lower mounting nut (b): 50 $N \cdot m$ (5.0 kgf-m, 36.0 lbf-ft)

• Tighten the cushion lever mounting bolt and nut.

Tightening torque

Cushion lever mounting bolt (c): 98 N·m (9.8 kgfm, 71.0 lbf-ft)



I837H1230005-01



I837H1230006-03

2C-4 Rear Suspension:

· Tighten the cushion rod rear mounting bolt and nut.

Tightening torque Cushion rod rear mounting nut (d): 78 N·m (7.8 kgf-m, 56.5 lbf-ft)



I837H1230007-02

Rear Suspension Inspection

Refer to "Rear Suspension Inspection in Section 0B (Page 0B-20)".

Rear Shock Absorber Inspection

B838H12306005 Inspect the rear shock absorber in the following procedures:

- Remove the rear shock absorber. Refer to "Rear Shock Absorber Removal and Installation (Page 2C-3)".
- 2) Inspect the rear shock absorber for damage and oil leakage, and absorber bushing for wear and damage. If any defect is found, replace the rear shock absorber with a new one.

Do not attempt to disassemble the rear shock absorber. It is unserviceable.



I837H1230008-01



I837H1230009-01

3) Install the rear shock absorber. Refer to "Rear Shock Absorber Removal and Installation (Page 2C-3)".

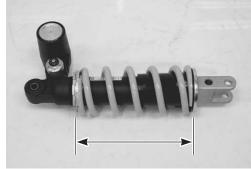
Rear Suspension Adjustment

B838H12306006 After installing the rear suspension, adjust the spring pre-load and damping force as follows:

Spring Pre-load Adjustment

- The set length 176.4 mm (6.94 in) provides the maximum spring pre-load.
- The set length 186.4 mm (7.34 in) provides the minimum spring pre-load.

STD position 182.3 mm (7.18 in)



I837H1230010-01

Damping Force Adjustment

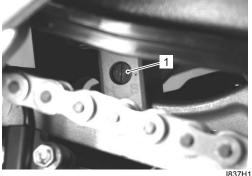
NOTE

- Turn the adjuster clockwise to stiffen the damping force and turn it counterclockwise to soften the damping force.
- Fine-tune the adjusters by turning it slightly until two punch marks align.

Rebound side

Fully turn the rebound damping force adjuster (1) clockwise. From that position (stiffest), turn it out to standard setting position.

STD position 1-3/4 turns out from stiffest position



I837H1230054-01

Compression side (Low speed)

Fully turn the compression damping force (Low speed) adjuster (2) clockwise. From that position (stiffest), turn it out to standard setting position.

STD position

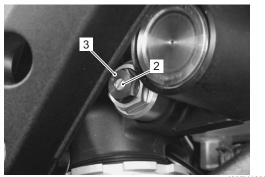
2 turns out of from stiffest position

Compression side (High speed)

Fully turn the compression damping force (High speed) adjuster (3) clockwise. From that position (stiffest), turn it out to standard setting position.

STD position

3 turns out of from stiffest position



I837H1230011-01

Rear Shock Absorber Disposal

Refer to "Rear Shock Absorber Removal and Installation (Page 2C-3)".

The rear shock absorber unit contains high-pressure nitrogen gas.

WARNING

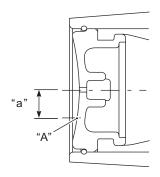
- Mishandling can cause explosion.
- Keep away from fire and heat. High gas pressure caused by heat can cause an explosion.
- Release gas pressure before disposing.

Gas Pressure Release

Make sure to observe the following precautions:

A WARNING

- Never apply heat or disassemble the damper unit since it can explode or oil can splash hazardously.
- When discarding the rear cushion unit, be sure to release gas pressure from the unit following the procedures.
- 1) Mark the drill center at the location "A" using a center punch.

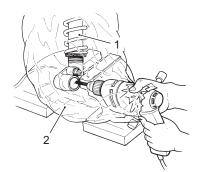


I823H1230009-01

- 2) Wrap rear shock absorber (1) with a plastic bag (2) and fix it on a vise as shown in the figure.
- 3) Drill a 2 3 mm (0.08 0.12 in) hole at the marked drill center using a drilling machine and let out gas while taking care not to get the plastic bag entangled with the drill bit.

A WARNING

- Be sure to wear protective glasses since drilling chips and oil may fly off with blowing gas when the drill bit has penetrated through the body.
- Make sure to drill at the specified position. Otherwise, pressurized oil many spout out forcefully.



I823H1230010-01

Cushion Lever Removal and Installation B838H12306008

Removal

- Remove the under cowlings. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 2) Support the motorcycle with a jack to relieve load on the cushion lever.
- Remove the muffler. Refer to "Exhaust Pipe / Muffler Removal and Installation in Section 1K (Page 1K-11)".
- 4) Remove the cushion lever by removing its related bolts and nuts.



I837H1230012-01

Installation

Install the cushion lever in the reverse order of removal. Pay attention to the following point:

• Tighten each bolts and nuts to the specified torque.

Tightening torque

Cushion lever mounting bolt (a): 98 N·m (9.8 kgfm, 71.0 lbf-ft)

Cushion rod rear mounting nut (b): 78 N·m (7.8 kgf-m, 56.5 lbf-ft)

Rear shock absorber lower mounting nut (c): 50 $N \cdot m$ (5.0 kgf-m, 36.0 lbf-ft)



Cushion Lever Inspection

B838H12306009

Refer to "Cushion Lever Removal and Installation (Page 2C-6)".

Spacer

- 1) Remove the spacers from the cushion lever.
- Inspect the spacers for any flaws or other damage. If any defects are found, replace the spacers with new ones.

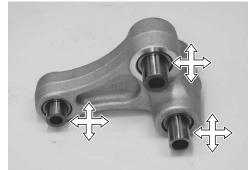


I837H1230014-01

Cushion Lever Bearing

1) Insert the spacers into bearings.

2) Check the play by moving the spacers up and down. If excessive play is noted, replace the bearing with a new one. Refer to "Cushion Lever Bearing Removal and Installation (Page 2C-7)".



I837H1230015-01

Cushion Lever

Inspect the cushion lever for damage. If any defect is found, replace the cushion lever with a new one.



I837H1230016-01

Cushion Rod Refer to "Swingarm Related Parts Inspection (Page 2C-12)".

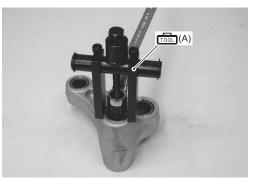
Cushion Lever Bearing Removal and Installation

B838H12306010

Removal

- 1) Remove the cushion lever. Refer to "Cushion Lever Removal and Installation (Page 2C-6)".
- 2) Remove the cushion lever bearings with the special tool.
 - Special tool

(A): 09921–20240 (Bearing remover set)



I837H1230017-01



I837H1230018-01



I837H1230019-01

Installation

The removed bearings must be replaced with new ones.

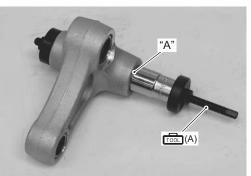
1) Press the bearings into the cushion lever at 1 mm (0.04 in) depth "A" and 0.5 mm (0.02 in) depth "B" from the cushion laver surface with the special tool and suitable size socket wrench.

NOTE

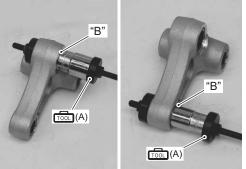
When installing the bearing, stamped mark on the bearing must face outside.

Special tool

(A): 09924-84521 (Bearing installer set)



I837H1230021-01



I837H1230020-01

2) Apply grease to the bearings.

元 : Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent)



I837H1230022-01

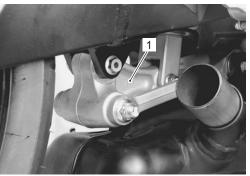
3) Install the cushion lever. Refer to "Cushion Lever Removal and Installation (Page 2C-6)".

Cushion Rod Removal and Installation

B838H12306011

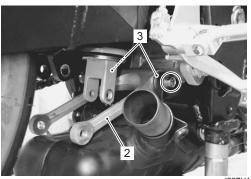
Removal

1) Remove the cushion lever (1). Refer to "Cushion Lever Removal and Installation (Page 2C-6)".



I837H1230023-01

2) Remove the cushion rod (2) and washers (3) by removing bolt and nut.



I837H1230024-02

Installation

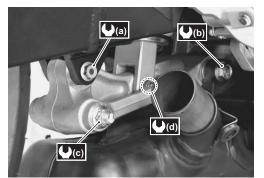
Install the cushion rod in the reverse order of removal. Pay attention to the following points:

Tighten each bolts and nuts to the specified torque.

Tightening torque Cushion lever mounting bolt (a): 98 N·m (9.8 kgfm, 71.0 lbf-ft) Cushion rod front mounting bolt (b): 98 N·m (9.8 kgf-m, 71.0 lbf-ft) Cushion rod rear mounting nut (c): 78 N·m (7.8 kgf-m, 56.5 lbf-ft) Rear shock absorber lower mounting nut (d): 50 N·m (5.0 kgf-m, 36.0 lbf-ft)

NOTE

Install the washers between cushion rod and frame.



I837H1230025-01

Cushion Rod Inspection

Refer to "Cushion Rod Removal and Installation (Page 2C-8)".

Spacer

- 1) Remove the spacer from the cushion rod.
- Inspect the spacer for any flaws or other damage. If any defects are found, replace the spacer with new one.



I837H1230026-01

Cushion Rod Bearing

- 1) Insert the spacer into bearing.
- Check the play by moving the spacer up and down. If excessive play is noted, replace the bearing with a new one. Refer to "Cushion Rod Bearing Removal and Installation (Page 2C-9)".



I837H1230027-01

Cushion Rod

Inspect the cushion lever for damage. If any defect is found, replace the cushion rod with a new one.



I837H1230028-01

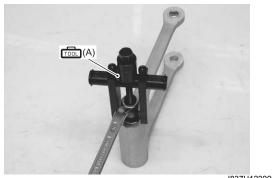
Cushion Rod Bearing Removal and Installation B838H12306013

Removal

- 1) Remove the cushion rod. Refer to "Cushion Rod Removal and Installation (Page 2C-8)".
- 2) Remove the cushion rod bearing with the special tool.

Special tool

(A): 09921-20240 (Bearing remover set)



Installation

The removed bearings must be replaced with new ones.

1) Press the bearings into the cushion rod at 1 mm (0.04 in) depth "A" from the cushion rod surface with the special tool and suitable size socket wrench.

NOTE

When installing the bearing, stamped mark on the bearing must face outside.

Special tool

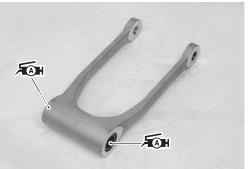
(A): 09924-84521 (Bearing installer set)



I837H1230030-01

2) Apply grease to the bearings.

Æ⊪: Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent)



I837H1230031-01

3) Install the cushion rod. Refer to "Cushion Rod Bearing Removal and Installation (Page 2C-9)".

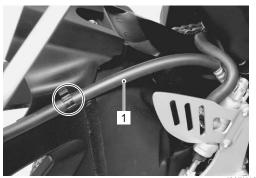
I837H1230029-01

Swingarm Removal and Installation

B838H12306014

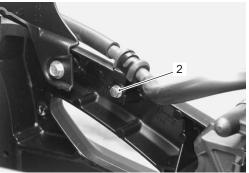
Removal

- 1) Cut the drive chain. Refer to "Drive Chain Replacement in Section 3A (Page 3A-7)".
- Remove the rear wheel assembly. Refer to "Rear Wheel Assembly Removal and Installation in Section 2D (Page 2D-11)".
- 3) Disconnect the brake hose (1) from the brake hose clamp.



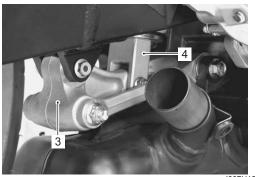
I837H1230032-01

- 4) Remove the brake hose clamp bolt (2).
- 5) Remove the brake caliper from the swingarm.



I837H1230033-01

 Remove the cushion lever (3) and rear shock absorber (4). Refer to "Cushion Lever Removal and Installation (Page 2C-6)" and "Rear Shock Absorber Removal and Installation (Page 2C-3)".



I837H1230034-01

7) Remove the swingarm pivot shaft lock-nut with the special tool.

Special tool (A): 09940–14940 (Swingarm pivot thrust adjuster socket wrench)

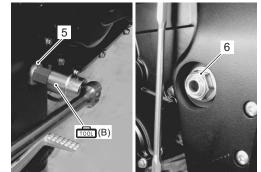


I837H1230035-01

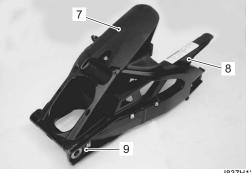
8) Hold the swingarm pivot shaft (5) and remove the swingarm pivot nut (6).

Special tool

(B): 09944–28321 (Hexagon socket (19 mm))

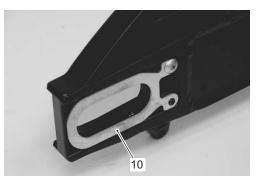


- I837H1230036-01
- 9) Remove the swingarm pivot shaft.
- 10) Remove the swingarm assembly.
- 11) Remove the mudguard (7), chain case (8) and chain buffer (9) from the swingarm.



I837H1230037-01

12) Remove the plate (10).



I837H1230038-01

Installation

Install the swingarm in the reverse order of removal. Pay attention to the following points:

• Install the plate.

NOTE

When reusing the removed screw (1), apply a small quantity of the thread lock to them.

€1322 : Thread lock cement 99000–32110 (THREAD LOCK CEMENT SUPER 1322 or equivalent)

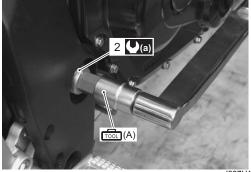


I837H1230039-02

- Adjust swingarm pivot thrust clearance in the following procedures:
 - Insert the swingarm pivot shaft (2) and tighten it to the specified torque.

Special tool from (A): 09944–28321 (Hexagon socket (19 mm))

Tightening torque Swingarm pivot shaft (a): 15 N⋅m (1.5 kgf-m, 11.0 lbf-ft)

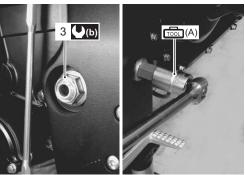


I837H1230040-01

- Hold the swingarm pivot shaft and tighten the swingarm pivot nut (3) to the specified torque.

Tightening torque

Swingarm pivot nut (b): 100 N·m (10.0 kgf-m, 72.5 lbf-ft)



I837H1230041-02

2C-12 Rear Suspension:

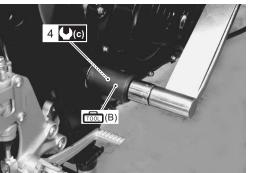
 Tighten the swingarm pivot lock-nut (4) to the specified torque with the special tool.

Special tool

رتص (B): 09940–14940 (Swingarm pivot thrust adjuster socket wrench)

Tightening torque

Swingarm pivot lock-nut (c): 90 N·m (9.0 kgfm, 65.0 lbf-ft)



I837H1230042-01

Tighten the cushion lever, cushion rod and rear shock absorber mounting bolts and nuts to the specified torque.

Tightening torque

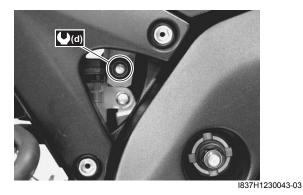
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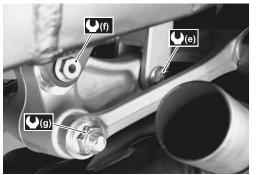
Rear shock absorber upper mounting nut (d): 50 N·m (5.0 kgf-m, 36.0 lbf-ft)

Rear shock absorber lower mounting nut (e): 50 N·m (5.0 kgf-m, 36.0 lbf-ft)

Cushion lever mounting bolt (f): 98 N·m (9.8 kgfm, 71.0 lbf-ft)

Cushion rod rear mounting nut (g): 78 N·m (7.8 kgf-m, 56.5 lbf-ft)





I837H1230044-04

Swingarm Related Parts Inspection

B838H12306015 Refer to "Swingarm Removal and Installation (Page 2C-10)".

Spacers

- 1) Remove the spacers from the swingarm.
- Inspect the spacers for wear and damage. If any defects are found, replace the spacers with new ones.



I837H1230045-01

Chain Buffer

Inspect the chain buffer for wear and damage. If any defect is found, replace the chain buffer with a new one.



I837H1230046-01

Plate

Inspect the plate for damage and excessive bend. If any defect is found, replace the plate with a new one.



I837H1230047-01

Swingarm Bearing

- 1) Insert the spacers into bearings.
- 2) Check the play by moving the spacers up and down. If excessive play is noted, replace the bearing with a new ones. Refer to "Swingarm Bearing Removal and Installation (Page 2C-13)".



I837H1230048-01

Swingarm

Inspect the swingarm for damage. If any defect is found, replace the swingarm with a new one.



I837H1230049-01

Swingarm Pivot Shaft

Measure the swingarm pivot shaft runout using the dial gauge. If the runout exceeds the service limit, replace the pivot shaft.

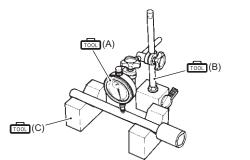
Special tool

(A): 09900–20607 (Dial gauge (1/100 mm, 10 mm))

- [TOOL] (B): 09900-20701 (Magnetic stand)
- (C): 09900–21304 (V-block (100 mm))

Swingarm pivot shaft runout

Service limit: 0.3 mm (0.01 in)



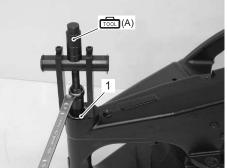
I823H1230048-01

Swingarm Bearing Removal and Installation B838H12306016

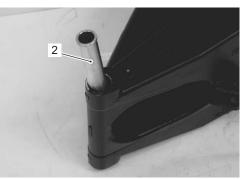
Removal

- 1) Remove the swingarm. Refer to "Swingarm Removal and Installation (Page 2C-10)".
- 2) Remove the swingarm pivot bearings (1) using the special tool.

Special tool roon (A): 09921–20240 (Bearing remover set)



- I837H1230050-01
- 3) Remove the center spacer (2).



I837H1230051-01

Installation

The removed bearings must be replaced with new ones.

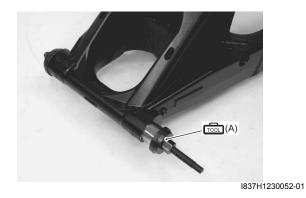
- 1) Install the center spacer.
- 2) Press the bearings into the swingarm pivot with the special tool.

NOTE

When installing the bearing, stamped mark on the bearing must face outside.

Special tool

(A): 09941–34513 (Steering race installer)



3) Apply grease to the bearings.

和: Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent)



I837H1230053-01

4) Install the swingarm. Refer to "Swingarm Removal and Installation (Page 2C-10)".

Specifications

Service Data

B838H12307001

Suspension Unit: mm (in)

Item	Standard Limit		
Rear shock absorber spring pre-set length	182.3 (7.18)		_
Rear shock absorber damping force	Rebound 1-3/4 turns from stiffed position		—
adjuster	Compression	Lo: 2 turns from stiffest position Hi: 3 turns from stiffest position	_
Rear wheel travel	130 (5.12)		—
Swingarm pivot shaft runout	— 0.3 (0.0		

Tightening Torque Specifications

Factorian next	T	ightening torq	ue	Nata	
Fastening part	N⋅m	kgf-m	lbf-ft	- Note	
Rear shock absorber upper mounting nut	50	5.0	36.0	@(Page 2C-3) /	
	50	5.0	30.0	☞(Page 2C-12)	
Rear shock absorber lower mounting nut				@(Page 2C-3) /	
	50	5.0	36.0	☞(Page 2C-6) /	
	50	5.0	50.0	☞(Page 2C-8) /	
				☞(Page 2C-12)	
Cushion lever mounting bolt				@(Page 2C-3) /	
	98	9.8	71.0	☞(Page 2C-6) /	
	90	9.0	71.0	☞(Page 2C-8) /	
				☞(Page 2C-12)	
Cushion rod rear mounting nut				☞(Page 2C-4) /	
	78	7.8	56.5	☞(Page 2C-6) /	
	70	7.0	50.5	☞(Page 2C-8) /	
				☞(Page 2C-12)	
Cushion rod front mounting bolt	98	9.8	71.0	☞(Page 2C-8)	
Swingarm pivot shaft	15	1.5	11.0	☞(Page 2C-11)	
Swingarm pivot nut	100	10.0	72.5	☞(Page 2C-11)	
Swingarm pivot lock-nut	90	9.0	65.0	@(Page 2C-12)	

NOTE

The specified tightening torque is described in the following. "Rear Suspension Components (Page 2C-1)" "Rear Suspension Assembly Construction (Page 2C-2)"

Reference:

For the tightening torque of fastener not specified in this section, refer to "Tightening Torque List in Section 0C (Page 0C-9)".

B838H12307002

Special Tools and Equipment

			B838H12308001
Material	SUZUKI recommended produ	ct or Specification	Note
Grease	SUZUKI SUPER GREASE A or equivalent	P/No.: 99000–25010	☞(Page 2C-8) / ☞(Page 2C- 9) / ☞(Page 2C-14)
Thread lock cement	THREAD LOCK CEMENT SUPER 1322 or equivalent	P/No.: 99000–32110	@ (Page 2C-11)

Recommended Service Material

NOTE

Required service material is also described in the following. "Rear Suspension Components (Page 2C-1)" "Rear Suspension Assembly Construction (Page 2C-2)"

Special Tool

Special Tool	B838H12308002
09900–20607	09900–20701
Dial gauge (1/100 mm, 10 mm)	Magnetic stand
@ (Page 2C-13)	@ (Page 2C-13)
09900–21304	09921–20240
V-block (100 mm)	Bearing remover set
@ (Page 2C-13)	@(Page 2C-7) / @(Page 2C- 9) / @(Page 2C-13)
09924–84521	09940–14940
Bearing installer set	Swingarm pivot thrust adjuster socket wrench
@ (Page 2C-7) / @ (Page 2C-	@ (Page 2C-10) /
9)	@ (Page 2C-12)
09941–34513	09944–28321
Steering race installer © (Page 2C-14)	Hexagon socket (19 mm) @ (Page 2C-10) / @ (Page 2C-11)
Contraction of the second seco	

Wheels and Tires

Precautions

Precautions for Wheel and Tire

B838H12400001

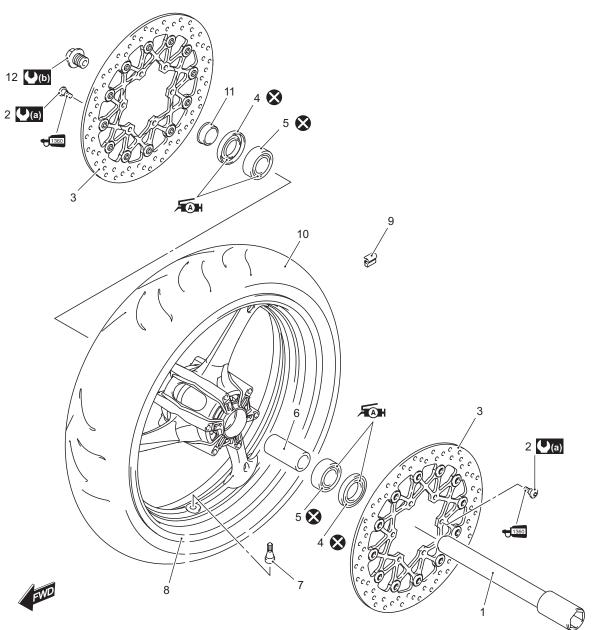
A WARNING

- Proper tire pressure and proper tire loading are important factors. Over loading tire can lead to tire failure and loss of motorcycle control.
- Under-inflated tires make smooth cornering difficult, and can result in rapid tire wear.
- Over-inflated tires have a smaller amount of tire in contact with the load, which can contribute to skidding and loss of control.
- Replace the wheel when wheel runout exceed the service limit or if find damage such as distortion, crack, nick or scratch.
- When tire replacement is necessary, the original equipment type tire should be used.
- Do not mix different types of tires on the same vehicle such as radial and bias-belted tires except in emergencies, because handling may be seriously affected and may result in loss of control.
- Replacement wheel must be equivalent to the original equivalent wheel.

Repair Instructions

Front Wheel Components

B838H12406001

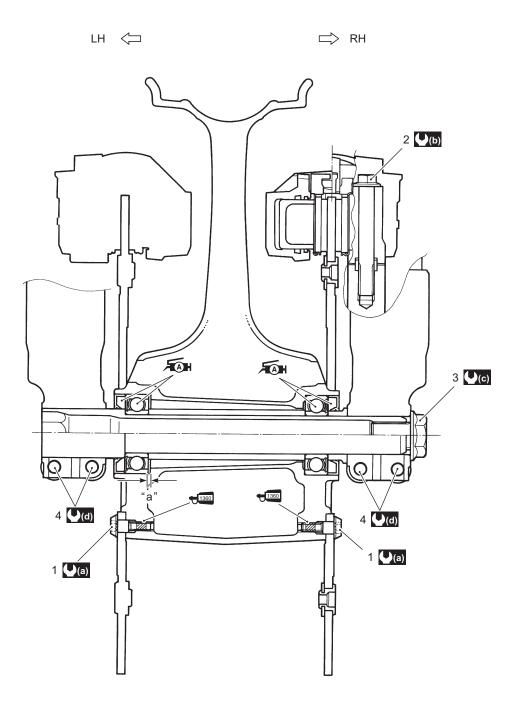


I837H1240035-02

1. Front axle	6. Spacer	11. Collar	1360 : Apply thread lock to the thread part.
2. Brake disc bolt	7. Air valve	12. Front axle bolt	🔇 : Do not reuse.
3. Brake disc	8. Front wheel	()(a) : 18 N⋅m (1.8 kgf-m, 13.0 lb-ft)	
4. Dust seal	9. Wheel balancer	(10.0 kgf-m, 72.5 lb-ft) (10.0 kgf-m, 72.5 lb-ft)	
5. Bearing	10. Tire	Apply grease.	

Front Wheel Assembly Construction

B838H12406002





I837H1240036-01

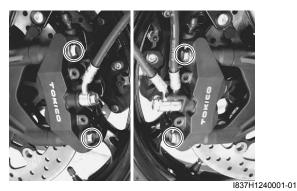
1. Brake disk bolt	"a": Clearance	(d): 23 N·m (2.3 kgf-m, 16.5 lb-ft)
2. Brake caliper mounting bolt		Fat: Apply grease.
3. Front axle bolt	(b) : 39 N⋅m (3.9 kgf-m, 28.0 lb-ft)	1360 : Apply thread lock to the thread part.
4. Front axle pinch bolt	() : 100 N⋅m (10 kgf-m, 72.5 lb-ft)	

Front Wheel Assembly Removal and Installation B838H12406003

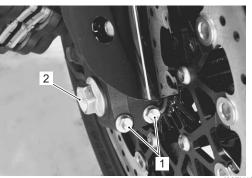
Removal

- Remove the under cowlings. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 2) Remove the brake calipers, left and right.

Do not operate the brake lever with the caliper removed.



- 3) Loosen two axle pinch bolts (1) on the right front fork leg.
- 4) Remove the front axle bolt (2).



I837H1240002-01

5) Raise the front wheel off the ground and support the motorcycle with a jack or a wooden block.

${\rm \ } \mathbb{A} \text{ CAUTION}$

Do not carry out the work with the motorcycle resting on the side-stand. Do not support the motorcycle with the exhaust pipes. Make sure that the motorcycle is supported securely.

- 6) Loosen two axle pinch bolts (3) on the left front fork leg.
- 7) Draw out the front axle and remove the front wheel.

8) Remove the collar (4) (RH only).

NOTE

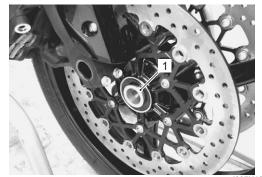
After removing the front wheel, fit the calipers temporarily to the original positions.



I837H1240003-01

Installation

1) Install the collar (1) to the right side of the wheel.



I837H1240004-01

2) Install the front wheel with the front axle and tighten the front axle bolt temporarily.

A WARNING

The directional arrow on the tire should point to the wheel rotation, when remounting the wheel.



I837H1240005-01

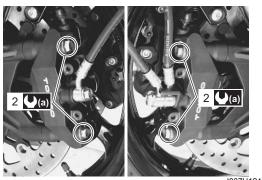
3) Tighten the brake caliper mounting bolts (2) to the specified torque.

Tightening torque

Front brake caliper mounting bolt (a): 39 N·m (3.9 kgf-m, 28.0 lbf-ft)

A WARNING

After remounting the brake calipers, pump the brake lever until the pistons push the pads correctly.



I837H1240006-01

4) Hold the front axle with the special tool and tighten the front axle bolt (3) to the specified torque.

Special tool

(A): 09900–18740 (Hexagon socket (24 mm))

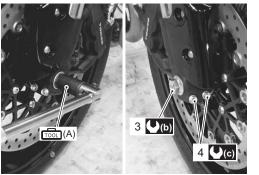
Tightening torque

Front axle bolt (b): 100 N·m (10.0 kgf-m, 72.5 lbf-ft)

5) Tighten two axle pinch bolts (4) on the right fork leg to the specified torque.

Tightening torque

Front axle pinch bolt (c): 23 N·m (2.3 kgf-m, 16.5 lbf-ft)



l837H1240007-01

6) Move the front fork up and down 4 or 5 times.

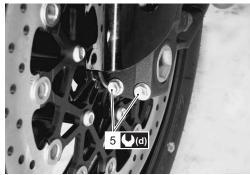


I838H1240001-01

7) Tighten two axle pinch bolts (5) on the left front fork leg to the specified torque.

Tightening torque

Front axle pinch bolt (d): 23 N·m (2.3 kgf-m, 16.5 lbf-ft)



I837H1240009-02

 Install the under cowlings. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".

Front Wheel Related Parts Inspection

Refer to "Front Wheel Assembly Removal and Installation (Page 2D-4)".

Tire

Refer to "Tire Inspection in Section 0B (Page 0B-19)".

Front Brake Disc

Refer to "Front Brake Disc Inspection in Section 4B (Page 4B-7)".

Dust Seal

Inspect the dust seal lips for wear or damage. If any defects are found, replace the dust seal with a new ones. Refer to "Front Wheel Dust Seal / Bearing Removal and Installation (Page 2D-7)".



Wheel Axle Using a dial gauge, check the wheel axle for runout. If the runout exceeds the limit, replace the axle shaft.

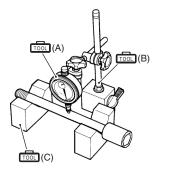
Special tool

(A): 09900–20607 (Dial gauge (1/100 mm, 10 mm))

(B): 09900–20701 (Magnetic stand)
 (C): 09900–21304 (V-block (100 mm))

Wheel axle runout

Service limit: 0.25 mm (0.010 in)

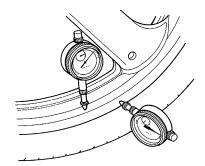


I649G1240054-02

Wheel

- 1) Remove the brake pads. Refer to "Front Brake Pad Replacement in Section 4B (Page 4B-2)".
- 2) Make sure that the wheel runout checked as shown in the figure does not exceed the service limit. An excessive runout is usually due to worn or loosened wheel bearings and can be reduced by replacing the bearings. If bearing replacement fails to reduce the runout, replace the wheel.

<u>Wheel rim runout</u> Service limit (Axial and Radial): 2.0 mm (0.08 in)

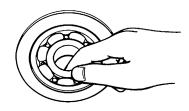


I649G1240014-02

3) Install the brake pads. Refer to "Front Brake Pad Replacement in Section 4B (Page 4B-2)".

Wheel Bearing

Inspect the play of the wheel bearings by finger while they are in the wheel. Rotate the inner race by finger to inspect for abnormal noise and smooth rotation. Replace the bearing if there is anything unusual. Refer to "Front Wheel Dust Seal / Bearing Removal and Installation (Page 2D-7)".



I649G1240015-02

Front Wheel Dust Seal / Bearing Removal and Installation

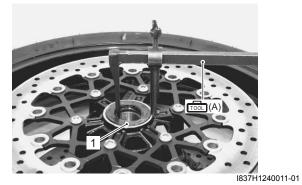
B838H12406005

Removal

- Remove the front wheel assembly. Refer to "Front Wheel Assembly Removal and Installation (Page 2D-4)".
- 2) Remove the dust seals (1) using the special tool.

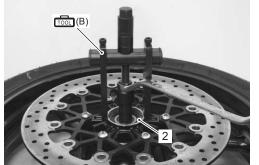
Special tool

(A): 09913–50121 (Oil seal remover)



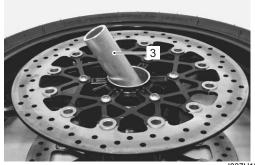
3) Remove the bearings (2) using the special tool.

Special tool room (B): 09921–20240 (Bearing remover set)



I837H1240012-01

4) Remove the spacer (3).



I837H1240013-01

Installation

The removed dust seals and bearings must be replaced with new ones.

1) Apply grease to the wheel bearings.

Image: Figure 39000-25010 (SUZUKI SUPERGREASE A or equivalent)



l649G1240019-02

2D-8 Wheels and Tires:

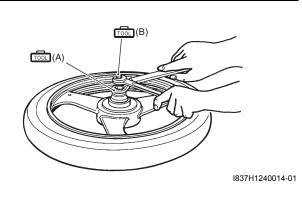
2) First install the right wheel bearing, then install the spacer (1) and left wheel bearing with the special tool.

Special tool

(A): 09924–84510 (Bearing installer set) (B): 09941-34513 (Steering race installer)

▲ CAUTION

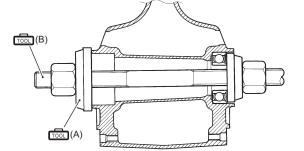
The sealed cover of the bearing must face outside.

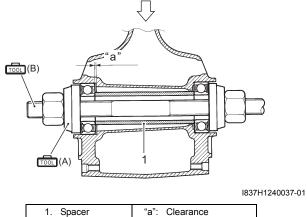


 \Rightarrow

RH

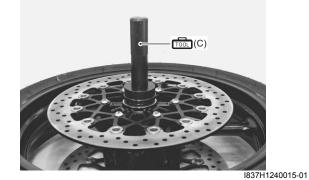






Spacer 1.

- 3) Install the dust seals with the special tool.
 - **Special tool** (C): 09913-70210 (Bearing installer set)



4) Apply grease to the lip of dust seals.

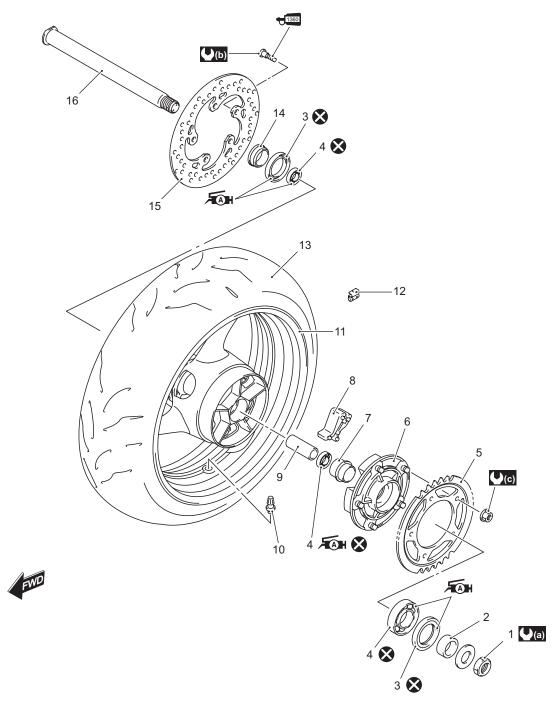
石山: Grease 99000-25010 (SUZUKI SUPER **GREASE A or equivalent)**



5) Install the front wheel assembly. Refer to"Front Wheel Assembly Removal and Installation (Page 2D-4)".

Rear Wheel Components

B838H12406006

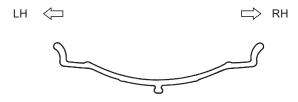


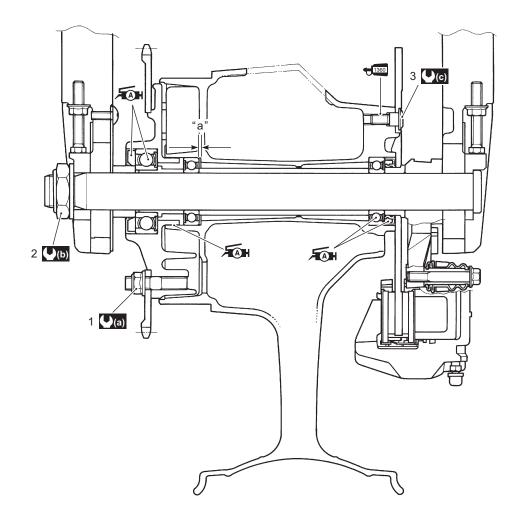
I837H1240038-01

1.	Rear axel nut	9. Spacer	(a): 100 N⋅m (10.0 kgf-m, 72.5 lb-ft)
2.	Spacer	10. Air valve	(b): 35 N·m (3.5 kgf-m, 25.5 lb-ft)
3.	Dust seal	11. Rear wheel	(C) : 60 N⋅m (6.0 kgf-m, 43.0 lb-ft)
4.	Bearing	12. Wheel balancer	Apply grease.
5.	Rear sprocket	13. Tire	1360 : Apply thread lock to the thread part.
6.	Sprocket mounting drum	14. Collar	🔇 : Do not reuse.
7.	Retainer	15. Rear brake disc	
8.	Wheel damper	16. Rear axle	

Rear Wheel Assembly Construction

B838H12406007





I837H1240039-03

1. Rear sprocket nut	"a": Clearance	(♥(C): 35 N⋅m (3.5 kgf-m, 25.5 lb-ft)
2. Rear axle nut	((a) : 60 N⋅m (6.0 kgf-m, 43.0 lb-ft)	Apply grease.
3. Brake disc bolt	() : 100 N⋅m (10 kgf-m, 72.5 lb-ft)	H I360 : Apply thread lock to the thread part.

Rear Wheel Assembly Removal and Installation

B838H12406008

Removal

- 1) Loosen the axle nut (1).
- 2) Raise the rear wheel off the ground and support the motorcycle with a jack or wooden block.

Make sure that the motorcycle is supported securely.

3) Remove the axle nut (1) and draw out the rear axle.

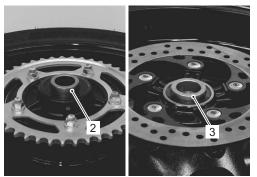


4) Remove the rear wheel by disengaging the drive chain.

Do not operate the rear brake pedal with the rear wheel removed.

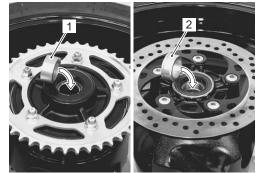


5) Remove the spacer (2) and collar (3).



I837H1240019-01

- Installation
- 1) Install the spacer (1) and collar (2).



I837H1240020-01

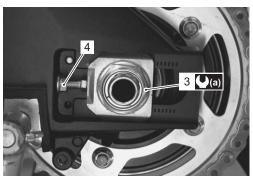
- 2) Remount the rear wheel and rear axle, tighten the rear axle nut (3) temporarily.
- Adjust the chain slack after installing the rear wheel. Refer to "Drive Chain Inspection and Adjustment in Section 0B (Page 0B-15)".
- 4) Tighten the rear axle nut (3) to the specified torque.

Tightening torque Rear axle nut (a): 100 N·m (10.0 kgf-m, 72.5 lbf-ft)

A WARNING

After remounting the rear wheel, pump the brake pedal several times to check for proper brake operation.

5) Tighten both chain adjuster lock nuts (4) securely.



I838H1240002-01

Rear Wheel Related Parts Inspection

Refer to "Rear Wheel Assembly Removal and Installation (Page 2D-11)".

Tire

Refer to "Tire Inspection in Section 0B (Page 0B-19)".

Rear Brake Disc

Refer to "Rear Brake Disc Inspection in Section 4C (Page 4C-7)".

Wheel Damper

Refer to "Drive Chain Related Parts Inspection in Section 3A (Page 3A-4)".

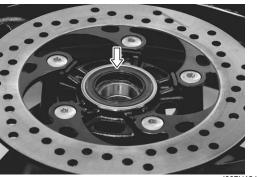
2D-12 Wheels and Tires:

Sprocket

Refer to "Drive Chain Related Components in Section 3A (Page 3A-1)".

Dust Seal

Inspect the dust seal lip for wear or damage. If any defects is found, replace the dust seal with a new one. Refer to "Rear Wheel Dust Seal / Bearing Removal and Installation (Page 2D-13)".



I837H1240022-01

Wheel Axle

Using a dial gauge, check the wheel axle for runout, If the runout exceeds the limit, replace the axle shaft.

Wheel axle runout

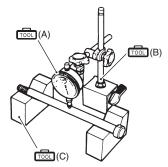
Service limit: 0.25 mm (0.010 in)

Special tool

(A): 09900–20607 (Dial gauge (1/100 mm, 10 mm))

(B): 09900–20701 (Magnetic stand)

(C): 09900–21304 (V-block (100 mm))

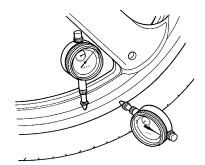


l649G1230034-03

Wheel

- 1) Remove the rear brake pads. Refer to "Rear Brake Pad Replacement in Section 4C (Page 4C-2)".
- 2) Make sure that the wheel runout checked as shown in the figure does not exceed the service limit. An excessive runout is usually due to worn or loosened wheel bearings and can be reduced by replacing the bearings. If bearing replacement fails to reduce the runout, replace the wheel.

<u>Wheel rim runout</u> Service limit (Axial and Radial): 2.0 mm (0.08 in)

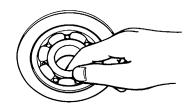


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3) Install the rear brake pads. Refer to "Rear Brake Pad Replacement in Section 4C (Page 4C-2)".

Bearing

Inspect the play of the wheel bearings by hand while they are in the wheel. Rotate the inner race by hand to inspect for abnormal noise and smooth rotation. Replace the bearing if there is anything unusual. Refer to "Rear Wheel Dust Seal / Bearing Removal and Installation (Page 2D-13)".



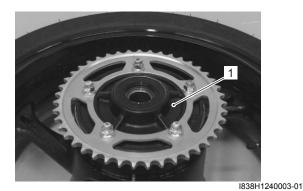
I649G1240015-02

Rear Wheel Dust Seal / Bearing Removal and Installation

B838H12406010

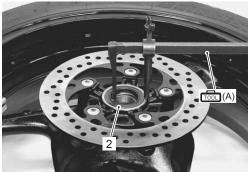
Removal

- Remove the rear wheel assembly. Refer to "Rear Wheel Assembly Removal and Installation (Page 2D-11)".
- 2) Remove the rear sprocket mounting drum assembly(1) from the rear wheel.



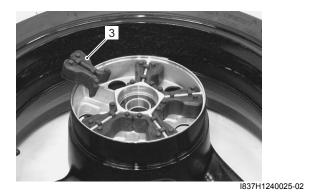
3) Remove the dust seal (2).

Special tool mon (A): 09913–50121 (Oil seal remover)



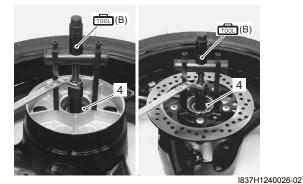
I837H1240024-02

4) Remove the wheel dampers (3).

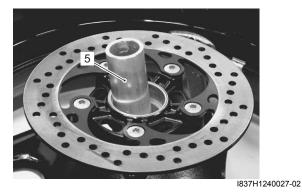


5) Remove the bearings (4) on both sides using the special tool.

Special tool (B): 09921–20240 (Bearing remover set)



6) Remove the spacer (5).



Installation

The removed dust seal and bearings must be replaced with new ones.

1) Apply grease to the wheel bearings.

Image: Figure 39000-25010 (SUZUKI SUPERGREASE A or equivalent)



I649G1240019-02

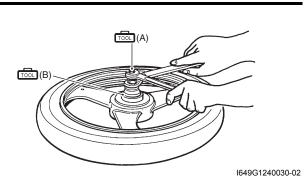
2D-14 Wheels and Tires:

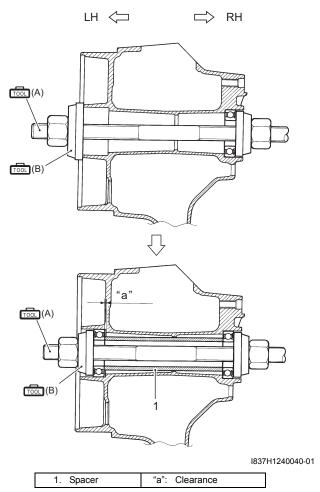
2) First install the right wheel bearing, then install the spacer (1) and left wheel bearing with the special tools.

Special tool

(A): 09941–34513 (Steering race installer) (B): 09924–84510 (Bearing installer set)

The sealed cover of the bearing must face outside.





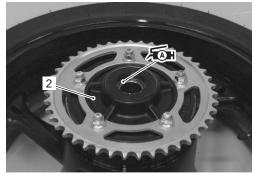
- 3) Install a new dust seal with the special tool.
 - Special tool food (C): 09913–70210 (Bearing installer set)



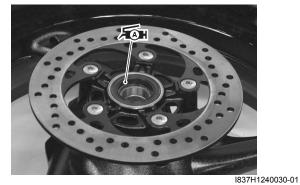
I837H1240028-01

- 4) Install the rear sprocket mounting drum assembly (2).
- 5) Apply grease to the dust seal lip.

和: Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent)



I838H1240004-01



 Install the rear wheel assembly. Refer to "Rear Wheel Assembly Removal and Installation (Page 2D-11)".

Tire Removal and Installation

B838H12406011

Removal

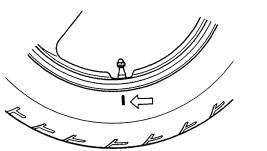
The most critical factor of a tubeless tire is the seal between the wheel rim and the tire bead. For this reason, it is recommended to use a tire changer that can satisfy this sealing requirement and can make the operation efficient as well as functional.

- 1) Removal the wheel assembly. Refer to "Front Wheel Assembly Removal and Installation (Page 2D-4)" and "Rear Wheel Assembly Removal and Installation (Page 2D-11)".
- Remove the mounting drum from the rear wheel. (For rear wheel)
 Refer to "Rear Wheel Assembly Removal and Installation (Page 2D-11)".
- 3) Remove the valve core.
- 4) Remove the tire using the tire changer.

For operating procedures, refer to the instructions supplied by the tire changer manufacturer.

NOTE

When removing the tire in case of repair or inspection, mark the tire with a chalk to indicate the tire position relative to the valve position. Even though the tire is refitted to the original position after repairing puncture, the tire may have to be balanced again since such a repair can cause imbalance.



l649G1240037-02

Installation

Do not reuse the valve which has been once removed.

1) Apply tire lubricant to the tire bead.

Never use oil, grease or gasoline on the tire bead in place of tire lubricant.



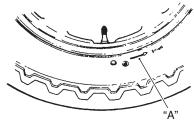
I649G1240038-02

2) Install the tire onto the wheel.

For installation procedure of tire onto the wheel, follow the instructions given by the tire changer manufacturer.

NOTE

- When installing the tire, the arrow "A" on the side wall should point to the direction of wheel rotation.
- Align the chalk mark put on the tire at the time of removal with the valve position.

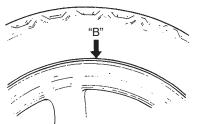


l649G1240039-02

 Bounce the tire several times while rotating. This makes the tire bead expand outward to contact the wheel, thereby facilitating air inflation. 4) Install the valve core and inflate the tire.

A WARNING

- Do not inflate the tire to more than 400 kPa (4.0 kgf/cm², 57 psi). If inflated beyond this limit, the tire can burst and possibly cause injury. Do not stand directly over the tire while inflating.
- In the case of preset pressure air inflator, pay special care for the set pressure adjustment.
- 5) In this condition, check the "rim line" "B" cast on the tire side walls. The line must be equidistant from the wheel rim all around.
- 6) If the distance between the rim line and wheel rim varies, this indicates that the bead is not properly seated. If this is the case, deflate the tire completely and unseat the bead for both sides. Coat the bead with lubricant and fit the tire again.



l649G1240040-02

- 7) When the bead has been fitted properly, adjust the pressure to specification.
- As necessary, adjust the tire balance. Refer to "Wheel Balance Check and Adjustment (Page 2D-18)".

Cold inflation tire pressure

	Front	Rear
Solo	250 kPa	250 kPa
riding	(2.50 kgf/cm ² , 36 psi)	(2.50 kgf/cm ² , 36 psi)
Dual	290 kPa	290 kPa
riding	(2.90 kgf/cm ² , 42 psi)	(2.90 kgf/cm ² , 42 psi)

- Install the mounting drum to the rear wheel. (For rear wheel) Refer to "Rear Wheel Assembly Removal and Installation (Page 2D-11)".
- 10) Install the wheel assembly. Refer to "Front Wheel Assembly Removal and Installation (Page 2D-4)" and "Rear Wheel Assembly Removal and Installation (Page 2D-11)".

Wheel / Tire / Air Valve Inspection and Cleaning B838H12406012

Refer to "Tire Removal and Installation (Page 2D-15)".

Wheel

Wipe the wheel clean and check for the following points:

- Distortion and crack
- Any flaws and scratches at the bead seating area.
- Wheel rim runout. Refer to "Front Wheel Related Parts Inspection (Page 2D-6)" and "Rear Wheel Related Parts Inspection (Page 2D-11)".



I649G1240041-02

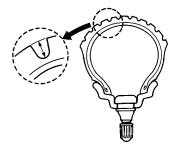
Tire

Tire must be checked for the following points:

- · Nick and rupture on side wall
- Tire tread depth (Refer to "Tire Inspection in Section 0B (Page 0B-19)".)
- Tread separation
- Abnormal, uneven wear on tread
- Surface damage on bead
- · Localized tread wear due to skidding (Flat spot)
- · Abnormal condition of inner liner



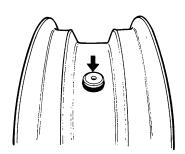
I649G1240042-02



I649G1240043-02

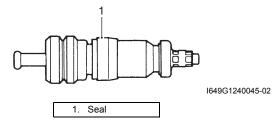
Air Valve

Inspect the air valve for peeling and damage. If any defect is found, replace the air valve with a new one. Refer to "Air Valve Removal and Installation (Page 2D-17)".



l649G1240044-02

Inspect the valve core seal (1) for wear and damage. If any defect is found, replace the valve core with a new one. Refer to "Air Valve Removal and Installation (Page 2D-17)".

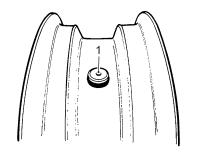


Air Valve Removal and Installation

B838H12406013

Removal

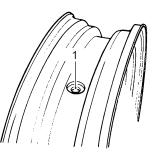
- 1) Remove the wheel assembly. Refer to "Front Wheel Assembly Removal and Installation (Page 2D-4)" and "Rear Wheel Assembly Removal and Installation (Page 2D-11)".
- 2) Remove the tire. Refer to "Tire Removal and Installation (Page 2D-15)".
- 3) Remove the air valve (1) from the wheel.



Installation

Install the air valve in the reverse order of removal. Pay attention to the following points:

• Any dust or rust around the valve hole (1) must be cleaned off.



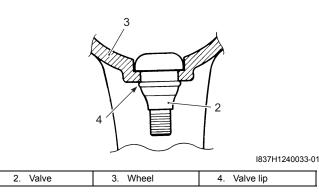
I837H1240032-01

• Install the air valve (2) in the wheel (3).

- Be careful not to damage the valve lip (4) of the valve.
- Replace the air valve with a new one.

NOTE

To properly install the valve into the valve hole, apply a special tire lubricant or neutral soapy liquid to the valve.



I837H1240031-01

Wheel Balance Check and Adjustment

B838H12406014 Check and adjust the wheel balance in the following procedures:

- 1) Removal the wheel assembly. Refer to "Front Wheel Assembly Removal and Installation (Page 2D-4)" and "Rear Wheel Assembly Removal and Installation (Page 2D-11)".
- 2) Remove the mounting drum from the rear wheel. (For rear wheel) Refer to "Rear Wheel Assembly Removal and Installation (Page 2D-11)".
- 3) Check the wheel balance using the balancer and adjust the wheel balance if necessary.

${\rm \ \, \underline{\wedge}} \, \textbf{CAUTION}$

For operating procedures, refer to the instructions supplied by the wheel balancer manufacturer.

4) When installing the balancer weight to the wheel, set the balancer weight on center rib of the wheel.



I837H1240034-01

- 5) Recheck the wheel balance.
- Install the mounting drum to the rear wheel. (For rear wheel)
 Refer to "Rear Wheel Assembly Removal and Installation (Page 2D-11)".
- 7) Install the wheel assembly. Refer to "Front Wheel Assembly Removal and Installation (Page 2D-4)" and "Rear Wheel Assembly Removal and Installation (Page 2D-11)".

Specifications

Service Data

Wheel

Unit: mm (in)

ltem		Standard	Limit
Wheel rim runout	Axial		2.0 (0.08)
wheel him futiout	Radial	—	
Wheel axle runout	Front	_	0.25 (0.010)
	Rear		
Wheel rim size	Front	17 M/C x MT3.50	—
Wheel IIII Size	Rear	17 M/C x MT5.50	—

Tire

Item		Standard	Limit
Cold inflation tire pressure	Front	250 kPa (2.50 kgf/cm ² , 36 psi)	—
(Solo riding)	Rear	290 kPa (2.90 kgf/cm ² , 42 psi)	—
Cold inflation tire pressure	Front	250 kPa (2.50 kgf/cm ² , 36 psi)	—
(Dual riding)	Rear	290 kPa (2.90 kgf/cm ² , 42 psi)	—
Tire size	Front	120/70 ZR17M/C (58 W)	—
	Rear	180/55 ZR17M/C (73 W)	—
Tire type	Front	BRIDGESTONE BT016F E	—
	Rear	BRIDGESTONE BT016R E	—
Tire tread depth	Front	—	1.6 mm (0.06 in)
(Recommended depth)	Rear	_	2.0 mm (0.08 in)

Tightening Torque Specifications

B838H12407002

Fastening part	Т	ightening torqu	Note	
i astennig part	N⋅m	kgf-m	lbf-ft	Note
Front brake caliper mounting bolt	39	3.9	28.0	☞(Page 2D-5)
Front axle bolt	100	10.0	72.5	☞(Page 2D-5)
Front axle pinch bolt	23	2.3	16.5	☞(Page 2D-5) / ☞(Page 2D-5)
Rear axle nut	100	10.0	72.5	@(Page 2D-11)

NOTE

The specified tightening torque is described in the following.

"Front Wheel Components (Page 2D-2)"

"Front Wheel Assembly Construction (Page 2D-3)"

"Rear Wheel Components (Page 2D-9)"

"Rear Wheel Assembly Construction (Page 2D-10)"

Reference:

For the tightening torque of fastener not specified in this section, refer to "Tightening Torque List in Section 0C (Page 0C-9)".

B838H12407001

Special Tools and Equipment

Recommended Service Material

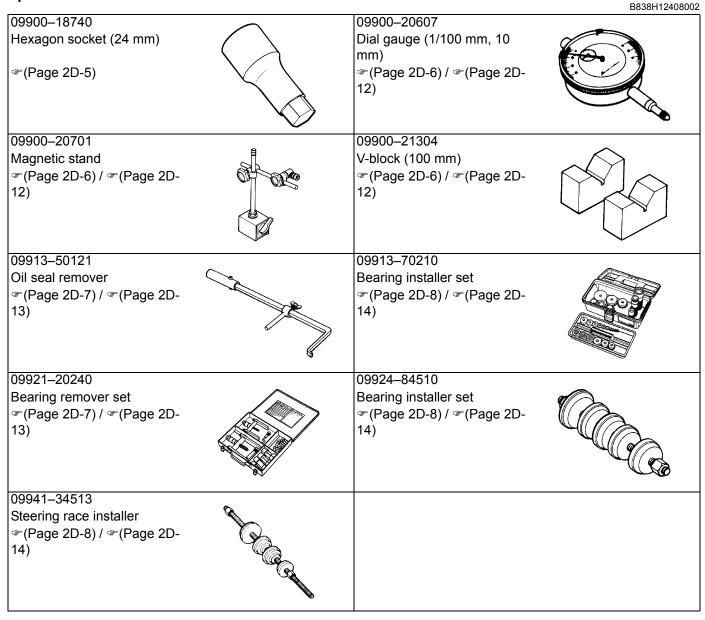
			B838H12408001
Material	SUZUKI recommended produce	ct or Specification	Note
Grease	SUZUKI SUPER GREASE A or equivalent		☞(Page 2D-7) / ☞(Page 2D- 8) / ☞(Page 2D-13) / ☞(Page 2D-14)

NOTE

Required service material is also described in the following. "Front Wheel Components (Page 2D-2)" "Front Wheel Assembly Construction (Page 2D-3)" "Rear Wheel Components (Page 2D-9)"

"Rear Wheel Assembly Construction (Page 2D-10)"

Special Tool



Section 3

Driveline / Axle

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Service Data Tightening Torque Specifications	3A-10 3A-10 3A-11

Precautions

Precautions

Precautions for Driveline / Axle

Refer to "General Precautions in Section 00 (Page 00-1)".

A WARNING

Never inspect or adjust the drive chain while the engine is running.

- Do not use trichloroethylene, gasoline or such similar solvent. These fluids will damage the O-rings
 of the drive chain.
- Clean the drive chain with a spray-type chain cleaner and blow dry with compressed air. If the drive
 chain cannot be cleaned with a spray cleaner, it may be necessary to use a kerosine. Always follow
 the chemical manufacturer's instructions on proper use, handling and storage.
- Lubricate the drive chain with a heavy weight motor oil. Wipe off any excess oil or chain lubricant. Do not use any oil sold commercially as "drive chain oil". Such oil can damage the O-rings.
- The standard drive chain is RK 525ROZ5Y. Suzuki recommends to use this standard drive chain as a replacement.

B838H13000001

Drive Chain / Drive Train / Drive Shaft

Diagnostic Information and Procedures

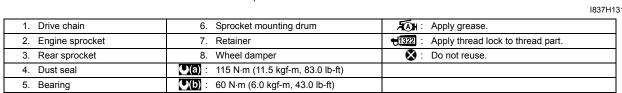
Drive Chain and Sprocket Symptom Diagnosis

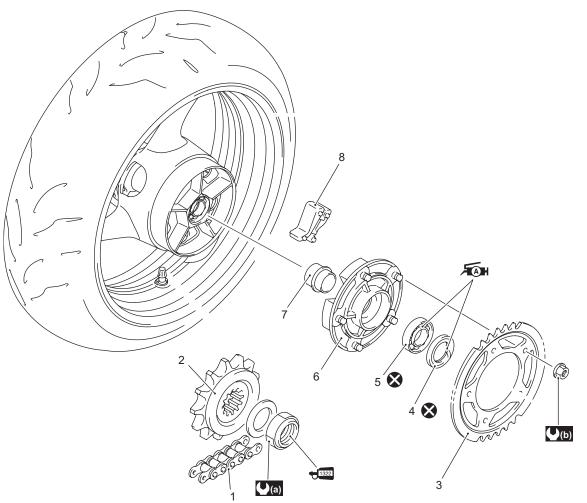
•	<i>y</i> 1 0	B838H13104001
Condition	Possible cause	Correction / Reference Item
Noisy Drive Chain	Worn sprocket.	Replace.
	Worn drive chain.	Replace.
	Stretched drive chain.	Replace.
	Too large drive chain slack.	Adjust.
	Drive chain out of adjustment.	Adjust.

Repair Instructions

Drive Chain Related Components

B838H13106001





I837H1310031-03

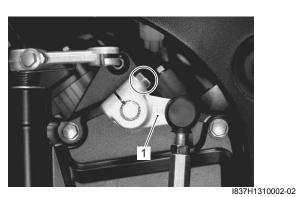
Engine Sprocket Removal and Installation B838H13106002

Removal

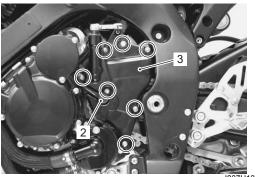
1) Remove the gearshift link arm (1) by removing the bolt.

NOTE

Mark the gearshift shaft head at which the gearshift link arm slit set for correct reinstallation.

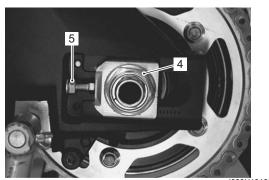


- 2) Remove the speed sensor (2).
- 3) Remove the engine sprocket cover (3).



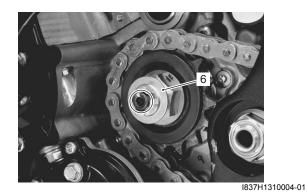
I837H1310003-02

- 4) Support the motorcycle with a jack or wooden block.
- 5) Loosen the rear axle nut (4).
- 6) Loosen the chain adjusters (5) to provide additional chain slack.

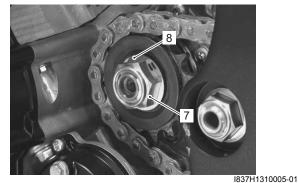


I838H1310001-01

7) Remove the speed sensor rotor (6) by removing its bolt while depressing the rear brake pedal.



- 8) Remove the engine sprocket nut (7) while depressing the rear brake pedal.
- 9) Remove the washer (8).



10) Remove the engine sprocket (9).



I837H1310006-01

Installation

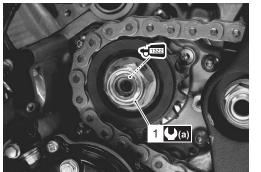
Install the engine sprocket in the reverse order of removal. Pay attention to the following points:

Apply thread lock to the driveshaft.

€ 1322 : Thread lock cement 99000–32110 (THREAD LOCK CEMENT SUPER 1322 or equivalent) • Tighten the engine sprocket nut (1) to the specified torque.

Tightening torque

Engine sprocket nut (a): 115 N·m (11.5 kgf-m, 83.0 lbf-ft)



I837H1310007-01

• Tighten the speed sensor rotor bolt (2) to the specified torque.

Tightening torque

Speed sensor rotor bolt (b): 25 N·m (2.5 kgf-m, 18.0 lbf-ft)

• Before installing the engine sprocket cover, apply a small quantity of grease to the clutch push rod.

त्रि⊪: Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent)

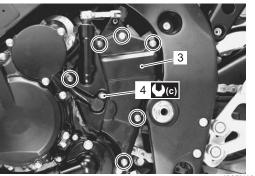


Install the engine sprocket cover (3).

• Tighten the speed sensor mounting bolt (4) to the specified torque.

Tightening torque

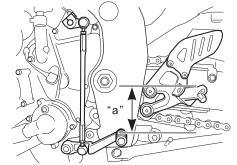
Speed sensor bolt (c): 4.5 N·m (0.45 kgf-m, 3.0 lbf-ft)



I837H1310009-01

• Fit the gearshift link arm to the gearshift shaft so that the gearshift lever is located at height "a" above the footrest.

<u>Gearshift lever height "a"</u> Standard: 65 – 75 mm (2.6 – 3.0 in)



I837H1310010-01

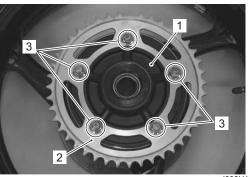
 Adjust the drive chain slack. Refer to "Drive Chain Inspection and Adjustment in Section 0B (Page 0B-15)".

Rear Sprocket / Rear Sprocket Mounting Drum Removal and Installation

B838H13106003

Removal

- 1) Remove the rear wheel assembly by disengaging the drive chain. Refer to "Rear Wheel Assembly Removal and Installation in Section 2D (Page 2D-11)".
- 2) Draw out the rear sprocket mounting drum (1) along with the rear sprocket (2) from the wheel hub.
- 3) Remove the rear sprocket nuts (3) and separate the rear sprocket (2) from its mounting drum (1).



I838H1310002-01

4) Remove the retainer (4).

5) Remove the wheel dampers (5).



I837H1310012-01

Installation

Install the rear sprocket and rear sprocket mounting drum in the reverse order of removal. Pay attention to the following points:

• Apply grease to the contacting surface between the rear wheel hub and rear sprocket mounting drum.

রি⊪: Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent)

• Apply a special tire lubricant or neutral soapy liquid to the wheel damper surface.

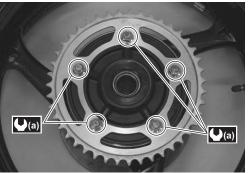
Never use oil, grease or gasoline on the wheel damper in place of the tire lubricant.



I837H1310014-01

• Tighten the rear sprocket nuts to the specified torque.

Tightening torque Rear sprocket nut (a): 60 N·m (6.0 kgf-m, 43.0 lbfft)



I837H1310015-01

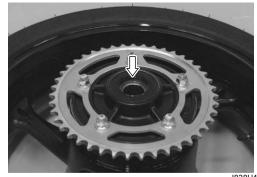
 Install the rear wheel assembly. Refer to "Rear Wheel Assembly Removal and Installation in Section 2D (Page 2D-11)".

Drive Chain Related Parts Inspection

Refer to "Rear Sprocket / Rear Sprocket Mounting Drum Removal and Installation (Page 3A-3)".

Dust Seal

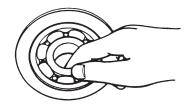
Inspect the dust seal for wear or damage. If any damage is found, replace the dust seal with a new one.



I838H1310003-01

Bearing

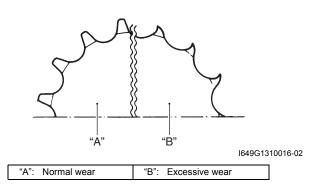
Inspect the play of the sprocket mounting drum bearing by hand while it is in the drum. Rotate the inner race by hand to inspect for abnormal noise and smooth rotation. Replace the bearing if there is anything unusual.



I649G1310015-02

Engine Sprocket and Rear Sprocket

Inspect the sprocket teeth for wear. If they are worn as shown, replace the engine sprocket, rear sprocket and drive chain as a set.



Wheel Damper

Inspect the dampers for wear and damage. Replace the damper if there is anything unusual.



I837H1310017-01

Drive Chain

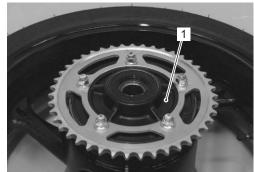
Refer to "Drive Chain Inspection and Adjustment in Section 0B (Page 0B-15)".

Sprocket Mounting Drum Dust Seal / Bearing Removal and Installation

B838H13106005

Removal

- 1) Remove the rear wheel assembly. Refer to "Rear Wheel Assembly Removal and Installation in Section 2D (Page 2D-11)".
- Remove the rear sprocket mounting drum assembly (1). Refer to "Rear Sprocket / Rear Sprocket Mounting Drum Removal and Installation (Page 3A-3)".



I838H1310004-01

3) Remove the retainer (2).



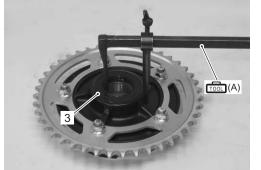
I837H1310019-01

3A-6 Drive Chain / Drive Train / Drive Shaft:

4) Remove the sprocket mounting drum dust seal (3) with the special tool.

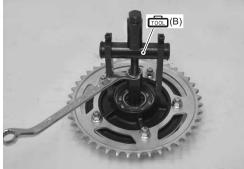
Special tool

(A): 09913–50121 (Oil seal remover)



I838H1310005-01

5) Remove the sprocket mounting drum bearing with the special tool.



I837H1310021-02

Installation

The removed dust seal and bearing must be replaced with new ones.

1) Apply grease to the bearing before installing.

和: Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent)

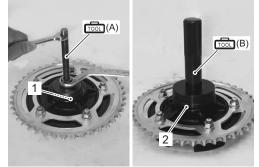


2) Install the bearing (1) and dust seal (2) to the sprocket mounting drum with the special tools.

The sealed cover of the bearing must face wheel hub side.

Special tool

(A): 09924–84510 (Bearing installer set) (B): 09913–70210 (Bearing installer set)



I837H1310022-01

3) Apply grease to the retainer before installing the rear sprocket mounting drum.

元 : Grease 99000-25010 (SUZUKI SUPER GREASE A or equivalent)



I837H1310023-01

- Install the rear sprocket mounting drum assembly to rear wheel hub. Refer to "Rear Sprocket / Rear Sprocket Mounting Drum Removal and Installation (Page 3A-3)".
- 5) Apply grease to the dust seal lip.

和: Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent)

6) Install the spacer.



I837H1310024-01

 Install the rear wheel assembly. Refer to "Rear Wheel Assembly Removal and Installation in Section 2D (Page 2D-11)".

Drive Chain Replacement

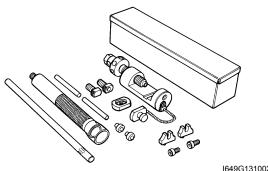
B838H13106006 Use the special tool in the following procedures, to cut and rejoin the drive chain.

NOTE

When using the special tool, apply a small quantity of grease to the threaded parts of the special tool.

Special tool

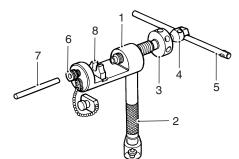
in 19922–22711 (Drive chain cutting and joining tool)



l649G1310023-02

Drive Chain Cutting

1) Set up the special tool as shown in the figure.

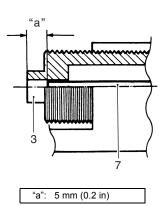


I649G1310024-02

1.	Tool body
2.	Grip handle
3.	Pressure bolt [A]
4.	Pressure bolt [B]
5.	Bar
6.	Adjuster bolt (With through hole)
7.	Pin remover
8.	Chain holder (Engraved mark 500) with reamer bolt M5 x 10

NOTE

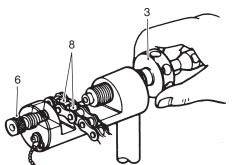
The tip of pin remover (7) should be positioned inside "a" approximately 5 mm (0.2 in) from the end face of pressure bolt [A] (3) as shown in the figure.



I837H1310026-02

- 2) Place the drive chain link being disjointed on the chain holder (8) of the tool.
- Turn in both the adjuster bolt (6) and pressure bolt [A] (3) so that each of their end hole fits over the chain joint pin properly.

4) Tighten the pressure bolt [A] (3) with the bar.



I837H1310027-02

5) Turn in the pressure bolt [B] (4) with the bar (5) and force out the drive chain joint pin (9).

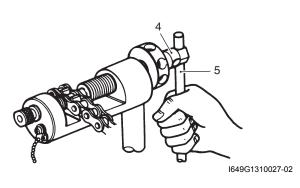
Continue turning in the pressure bolt [B] (4) until the joint pin should been completely pushed out of the chain.

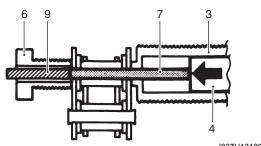
NOTE

After the joint pin (9) is removed, loosen the pressure bolt [B] (4) and then pressure bolt [A] (3).

6) Remove the joint pin (9) of the other side of joint plate.

Never reuse joint pins, O-rings and plates.





I837H1310028-02

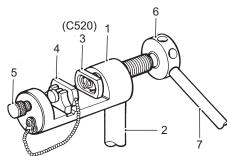
Drive Chain Connecting

WARNING

Do not use joint clip type of drive chain. The joint clip may have a chance to drop which may cause severe damage to motorcycle and severe injury.

Joint plate installation

1) Set up the special tool as shown in the figure.



I837H1310025-01

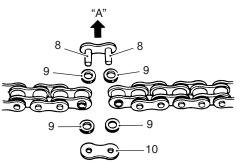
1.	Tool body
2.	Grip handle
3.	Joint plate holder (Engraved mark "C520")
4.	Wedge holder & wedge pin
5.	Adjuster bolt (Without hole)
6.	Pressure bolt [A]
7.	Bar

2) Apply grease to the joint pins (8), O-rings (9) and plates (10).

Replace the joint pins (8), O-rings (9) and plates (10) with new ones.

3) Connect both ends of the drive chain with the joint pins (8) inserted from the wheel side "A" as installed on the motorcycle.

Joint set part number RK: 27620 – 33E40



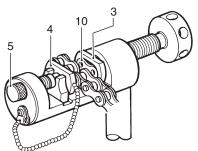
I837H1310029-01

4) Apply grease on the recessed portion of the joint plate holder (3) and set the joint plate (10).

NOTE

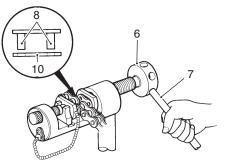
When positioning the joint plate (10) on the tool, its stamp mark must face the joint plate holder (3) side.

5) Set the drive chain on the tool as illustrated and turn in the adjuster bolt (5) to secure the wedge holder and wedge pin (4).



l649G1310031-02

- 6) Turn in the pressure bolt [A] (6) and align two joint pins (8) properly with the respective holes of the joint plate (10).
- 7) Turn in the pressure bolt [A] (6) further using the bar(7) to press the joint plate over the joint pins.

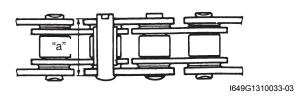


I837H1310030-01

 Continue pressing the joint plate until the distance between the two joint plates comes to the specification.

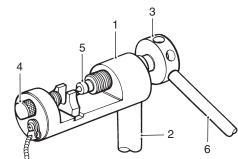
<u>Joint plate distance specification "a"</u> 20.1 – 20.4 mm (0.79 – 0.80 in)

If pressing of the joint plate makes the dimension out of specification excessively, the work must be carried out again by using new joint parts.



Joint pin staking

1) Set up the special tool as shown in the figure.



l649G1310034-02

1.	Tool body
2.	Grip handle
3.	Pressure bolt [A]
4.	Adjuster bolt (Without hole)
5.	Staking pin (Stowed inside grip handle behind rubber cap)
6.	Bar

NOTE

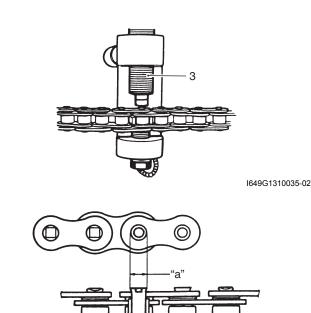
Before staking the joint pin, apply a small quantity of grease to the staking pin (5).

3A-10 Drive Chain / Drive Train / Drive Shaft:

 Stake the joint pin by turning (approximately 7/8 turn) the pressure bolt [A] (3) with the bar until the pin end diameter becomes the specified dimension.

- After joining of the chain has been completed, check to make sure that the link is smooth and no abnormal condition is found.
- Should any abnormal condition be found, reassemble the chain link using the new joint parts.

Pin end diameter specification "a" RK: 5.45 – 5.85 mm (0.215 – 0.230 in)



I649G1310036-03

 Adjust the drive chain slack, after connecting it. Refer to "Drive Chain Inspection and Adjustment in Section 0B (Page 0B-15)".

Specifications

Service Data

Drive Train

Unit: mm (in) Except ratio

ltem	Standard		Limit
Final reduction ratio	2.647 (45/17)		—
	Туре	RK 525ROZ5Y	—
Drive chain	Links	116 links	—
	20-pitch length	_	319.4 (12.57)
Drive chain slack (on side-stand)	20 – 30 (0.8 – 1.2)		—
Gearshift lever height	65 - 75 (2.6 - 3.0)		—

Tightening Torque Specifications

Eastoning part	Tightening torque			Note
Fastening part	N⋅m	kgf-m	lbf-ft	Note
Engine sprocket nut	115	11.5	83.0	@(Page 3A-3)
Speed sensor rotor bolt	25	2.5	18.0	@(Page 3A-3)
Speed sensor bolt	4.5	0.45	3.0	@ (Page 3A-3)
Rear sprocket nut	60	6.0	43.0	@(Page 3A-4)

NOTE

The specified tightening torque is described in the following. "Drive Chain Related Components (Page 3A-1)"

Reference:

For the tightening torque of fastener not specified in this section, refer to "Tightening Torque List in Section 0C (Page 0C-9)".

B838H13107001

B838H13107002

Special Tools and Equipment

Recommended Service Material				
			B838H13108001	
Material	SUZUKI recommended produ	ct or Specification	Note	
Grease	SUZUKI SUPER GREASE A or equivalent	P/No.: 99000–25010	☞(Page 3A-3) / ☞(Page 3A- 4) / ☞(Page 3A-6) / ☞(Page 3A-6) / ☞(Page 3A- 6)	
Thread lock cement	THREAD LOCK CEMENT SUPER 1322 or equivalent	P/No.: 99000–32110	☞(Page 3A-2)	

NOTE

Required service material is also described in the following. "Drive Chain Related Components (Page 3A-1)"

Special Tool

Special TOOL			B838H13108002
09913–50121		09913–70210	
Oil seal remover	Can	Bearing installer set	
☞(Page 3A-6)		☞(Page 3A-6)	
09921–20240		09922–22711	
Bearing remover set		Drive chain cutting and joining tool	
☞(Page 3A-6)		☞(Page 3A-7)	
09924–84510			
Bearing installer set ☞(Page 3A-6)			

Section 4

Brake

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Rear Brake Components Rear Brake Pad Inspection Rear Brake Pad Replacement Rear Brake Caliper Removal and Installation . Rear Brake Caliper Disassembly and Assembly Rear Brake Caliper Parts Inspection Rear Brake Disc Removal and Installation Rear Brake Disc Removal and Installation Rear Brake Disc Inspection Specifications	4C-2 4C-2 4C-3 4C-4 4C-5 4C-6 4C-7 4C-7 4C-7 4C-7 4C-7
Rear Brake Components Rear Brake Pad Inspection Rear Brake Pad Replacement Rear Brake Caliper Removal and Installation . Rear Brake Caliper Disassembly and Assembly Rear Brake Caliper Parts Inspection Rear Brake Disc Removal and Installation Rear Brake Disc Removal and Installation Rear Brake Disc Inspection Specifications	4C-2 4C-3 4C-4 4C-5 4C-5 4C-6 4C-7 4C-7 4C-7 4C-7 4C-8 4C-8

Precautions

Precautions

Precautions for Brake System

Refer to "General Precautions in Section 00 (Page 00-1)".

Brake Fluid Information

B838H14000002

B838H14000001

A WARNING

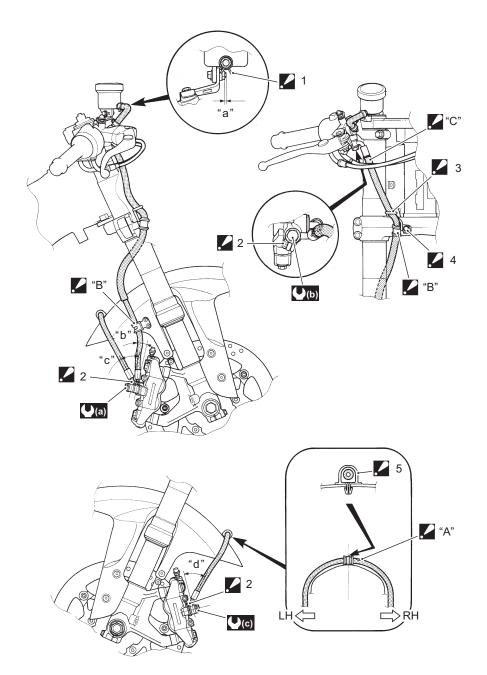
- This brake system is filled with an ethylene glycol-based DOT 4 brake fluid. Do not use or mix different types of fluid, such as silicone-based or petroleum-based.
- Do not use any brake fluid taken from old, used or unsealed containers. Never reuse brake fluid left over from the last servicing or which has been stored for a long period of time.
- When storing brake fluid, seal the container completely and keep it away from children.
- When replenishing brake fluid, take care not to get dust into the fluid.
- · When washing brake components, use new brake fluid. Never use cleaning solvent.
- A contaminated brake disc or brake pad reduces braking performance. Discard contaminated pads and clean the disc with high quality brake cleaner or neutral detergent.

Immediately and completely wipe off any brake fluid contacting any part of the motorcycle. The brake fluid reacts chemically with paint, plastics and rubber materials, etc., and will damage them severely.

Brake Control System and Diagnosis

Schematic and Routing Diagram

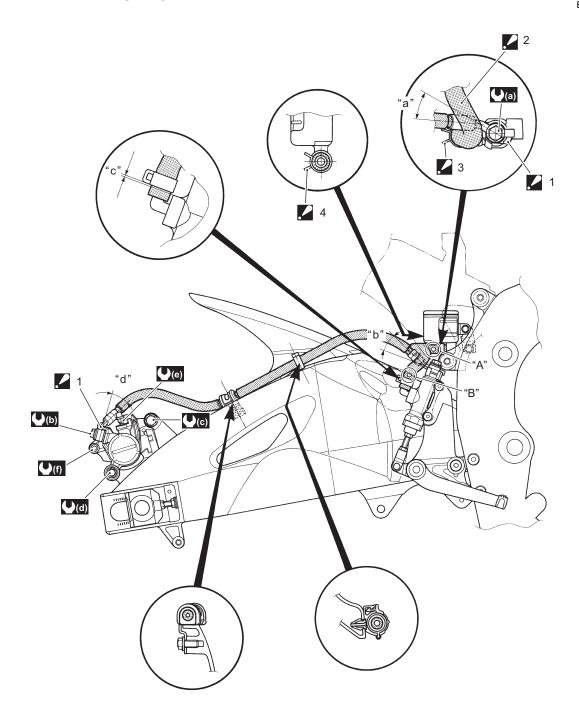
Front Brake Hose Routing Diagram



I837H1410054-03

1 .	Hose clamp : Clamp end should face downward.	"B": Clamp the brake hose firmly.	"b": 15°
2.	Stopper : After the brake hose union has contacted to the stopper, tighten the union bolt.	"C": Pass the brake hose through rear side of the throttle cables.	"c": 40°
2 3.	Hose guide : Pass the brake hose through the hose guide.	(a): 23 N·m (2.3 kgf-m, 16.5 lb-ft)	"d": 40°
4.	Stopper : After positioning the clamp with the stopper, tighten the clamp bolt.	(♥(b)) : 23 N·m (2.3 kgf-m, 16.5 lb-ft)	
2 5.	Hose clamp : Insert the clamp end into the hole on the front fender.	【 【 C]: 23 N·m (2.3 kgf-m, 16.5 lb-ft)	
A "A":	White marking : White marking should be on right side and face upward.	"a": 1 – 2 mm (0.04 – 0.08 in)	

Rear Brake Hose Routing Diagram



1 .	Stopper : After the brake hose union has contacted to the stopper, tighten the union bolt.	(Y (a)): 23 N·m (2.3 kgf-m, 16.5 lb-ft)	"a": 28°
2 .	Reservoir hose : Pass the reservoir hose above the brake hose.	[□] : 23 N·m (2.3 kgf-m, 16.5 lb-ft)	"b": 28°
/ 3.	Hose clamp : Face the clamp end backward.		"c": 0 − 1.0 mm (0 − 0.04 in)
. 4.	Hose clamp : Face the clamp end inside.	【■(d) : 18 N·m (1.8 kgf-m, 13.0 lb-ft)	"d": 28°
"A":	White marking	(e): 7.5 N·m (0.75 kgf-m, 5.5 lb-ft)	
"B":	Yellow marking	(f) : 16 N·m (1.6 kgf-m, 11.5 lb-ft)	

Diagnostic Information and Procedures

Brake Symptom Diagnosis

Condition	Possible cause	Correction / Reference Item
Insufficient brake power	Leakage of brake fluid from hydraulic	Repair or replace.
	system.	
	Worn pads and disc.	Replace.
	Oil adhesion on friction surface of pads.	Clean disc and pads.
	Air in hydraulic system.	Bleed air.
	Not enough brake fluid in the reservoir.	Replenish.
Brake squeaking	Carbon adhesion on pad surface.	Repair surface with sandpaper.
	Tilted pad.	Correct pad fitting or replace.
	Damaged wheel bearing.	Replace.
	Loose front wheel axle or rear wheel	Tighten to specified torque.
	axle.	
	Worn pads and disc.	Replace.
	Foreign material in brake fluid.	Replace brake fluid.
	Clogged return port of master cylinder.	Disassemble and clean master cylinder.
Excessive brake lever	Air in hydraulic system.	Bleed air.
stroke	Insufficient brake fluid.	Replenish fluid to specified level; bleed air.
	Improper quality of brake fluid.	Replace with correct fluid.
Leakage of brake fluid	Insufficient tightening of connection	Tighten to specified torque.
	joints.	
	Cracked hose.	Replace.
	Worn piston and/or cup.	Replace piston and/or cup.
	Worn piston seals and dust seals.	Replace piston seals and dust seals.
Brake drags	Rusty part.	Clean and lubricate.
	Insufficient brake lever or brake pedal pivot lubrication.	Lubricate.

Repair Instructions

Brake Pedal Height Inspection and Adjustment B838H14106001

Refer to "Brake System Inspection in Section 0B (Page 0B-17)".

Front Brake Light Switch Inspection

Inspect the front brake light switch in the following procedures:

1) Disconnect the front brake light switch lead wire coupler (1).



I837H1410001-01

2) Inspect the switch for continuity with a tester. If any abnormality is found, replace the front brake light switch with a new one. Refer to "Front Brake Master Cylinder / Brake Lever Disassembly and Assembly (Page 4A-12)".

Special tool 1001 : 09900-25008 (Multi-circuit tester set)

Tester knob indication Continuity (•))))

Color Position	Terminal (B/R)	Terminal (B/BI)
OFF		
ON	0	0
		1015111110000

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3) Connect the front brake light switch lead wire coupler.

Rear Brake Light Switch Inspection

Inspect the rear brake light switch in the following procedures:

1) Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)". Disconnect the rear brake light switch lead wire coupler (1).



I837H1410051-01

 Inspect the switch for continuity with a tester.
 If any abnormality is found, replace the rear brake light switch with a new one.

Special tool rool: 09900–25008 (Multi-circuit tester set)

Tester knob indication Continuity (•)))

Rear brake light switch

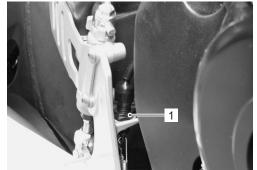
Color Position	Terminal (O)	Terminal (W/B)
OFF		
ON	0	0
		I837H1410002-01

4) Connect the rear brake light switch lead wire coupler.

5) Reinstall the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".

Rear Brake Light Switch Inspection and Adjustment

B838H14106004 Check the rear brake light switch so that the brake light will come on just before pressure is felt when the brake pedal is depressed. If the brake light switch adjustment is necessary, turn the adjuster nut (1) in or out while holding the brake pedal.



I837H1410003-01

Brake Fluid Level Check

Refer to "Brake System Inspection in Section 0B (Page 0B-17)".

Brake Hose Inspection

B838H14106006 Refer to "Brake System Inspection in Section 0B (Page 0B-17)".

Air Bleeding from Brake Fluid Circuit

Air trapped in the brake fluid circuit acts like a cushion to absorb a large proportion of the pressure developed by the master cylinder and thus interferes with the full braking performance of the brake caliper. The presence of air is indicated by "sponginess" of the brake lever and also by lack of braking force. Considering the danger to which such trapped air exposes the machine and rider, it is essential that after remounting the brake and restoring the brake system to the normal condition, the brake fluid circuit be purged of air in the following manner:

Handle brake fluid with care: the fluid reacts chemically with paint, plastic, rubber materials, etc.

Front Brake

NOTE

If air is trapped in the master cylinder, bleed air from the master cylinder first in the same manner as follows. Refer to "Front Brake Master Cylinder Assembly Removal and Installation (Page 4A-11)".

1) Fill the reservoir with brake fluid to the upper mark of the reservoir. Place the reservoir cap to prevent dirt from entering.



2) Attach a hose to the air bleeder valve, and insert the free end of the hose into a receptacle.

 Squeeze and release the brake lever several times in rapid succession and squeeze the lever fully without releasing it.



I837H1410005-01

4) Loosen the air bleeder valve by turning it a quarter of a turn so that the brake fluid runs into the receptacle, this will remove the tension of the brake lever causing it to touch the handlebar grip.



I837H1410006-01

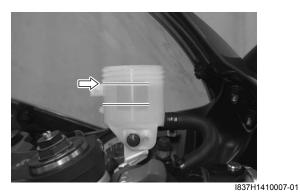
- 5) Close the air bleeder valve, pump and squeeze the lever, and open the valve.
- 6) Repeat this process until the fluid flowing into the receptacle no longer contains air bubbles.

NOTE

While bleeding the brake system, replenish the brake fluid in the reservoir as necessary. Make sure that there is always some fluid visible in the reservoir.

7) Close the air bleeder valve and disconnect the hose.

Tightening torque Air bleeder valve (Front): 7.5 N⋅m (0.75 kgf-m, 5.5 lbf-ft) 8) Fill the reservoir with brake fluid to the upper mark of the reservoir.

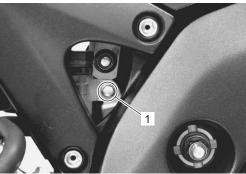


9) Install the reservoir cap.

Rear Brake

Bleed air from the rear brake system as the same manner of front brake.

• Remove the reservoir tank mounting bolt (1).



I837H1410008-01

• Remove the reservoir cap (2) and diaphragm.



I837H1410009-01

• Fill the reservoir with brake fluid to the upper mark of the reservoir. Place the reservoir cap to prevent dirt from entering.



I837H1410052-01

NOTE

The only difference of bleeding operation from the front brake is that the rear master cylinder is actuated by a pedal.

Tightening torque

Air bleeder valve (Rear): 7.5 N·m (0.75 kgf-m, 5.5 lbf-ft)



I837H1410010-01



I837H1410011-01

• Fill the reservoir with brake fluid to the upper mark of the reservoir.



· Reinstall the reservoir tank.

Brake Fluid Replacement

B838H14106008

Handle brake fluid with care: the fluid reacts chemically with paint, plastic, rubber materials, etc.

Front Brake

- 1) Place the motorcycle on a level surface and keep the handlebars straight.
- 2) Remove the brake fluid reservoir cap and diaphragm.
- 3) Suck up the old brake fluid as much as possible.



4) Fill the reservoir with new brake fluid.

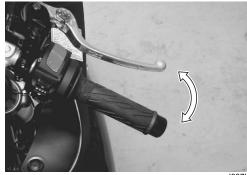
BF: Brake fluid (DOT 4)

5) Connect a clear hose to the air bleeder valve and insert the other end of the hose into a receptacle.

6) Loosen the air bleeder valve and pump the brake lever until the old brake fluid flows out of the brake system.



1837H1410014-01



I837H1410015-01

7) Close the air bleeder valve (1) and disconnect the clear hose.

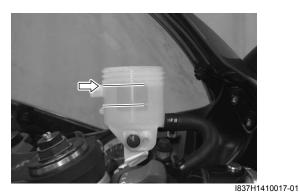
Tightening torque

Air bleeder valve (Front) (a): 7.5 N·m (0.75 kgfm, 5.5 lbf-ft)



1837H1410016-02

8) Fill the reservoir with brake fluid to the upper mark of the reservoir.



9) Install the reservoir cap.

Rear Brake

- 1) Place the motorcycle on a level surface.
- 2) Remove the brake fluid reservoir tank mounting bolt.
- 3) Remove the brake fluid reservoir cap and diaphragm.
- 4) Suck up the old brake fluid as much as possible.

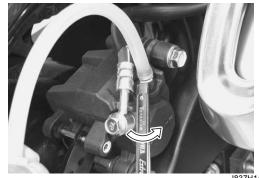


5) Fill the reservoir with new brake fluid.

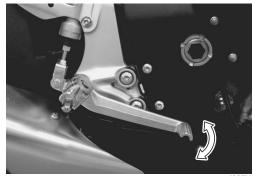
BF: Brake fluid (DOT 4)

6) Connect a clear hose to the air bleeder valve and insert the other end of the hose into a receptacle.

 Loosen the air bleeder valve and pump the brake pedal until the old brake fluid flows out of the brake system.



I837H1410019-01



I837H1410020-01

8) Close the air bleeder valve (1) and disconnect the clear hose.

Tightening torque

Air bleeder valve (Rear) (a): 7.5 N⋅m (0.75 kgf-m, 5.5 lbf-ft)



9) Fill the reservoir with brake fluid to the upper mark of the reservoir.



10) Reinstall the reservoir tank.

Front Brake Hose Removal and Installation B838H14106009

Removal

- 1) Drain brake fluid. Refer to "Brake Fluid Replacement (Page 4A-7)".
- Remove the front brake hoses as shown in the front brake hose routing diagram. Refer to "Front Brake Hose Routing Diagram (Page 4A-1)".

Installation

The seal washers should be replaced with the new ones to prevent fluid leakage.

- 1) Install the front brake hose as shown in the front brake hose routing diagram. Refer to "Front Brake Hose Routing Diagram (Page 4A-1)".
- 2) Bleed air from the front brake system. Refer to "Air Bleeding from Brake Fluid Circuit (Page 4A-5)".
- 3) Reinstall the removed parts.

Rear Brake Hose Removal and Installation B838H14106010

Removal

- 1) Remove the brake fluid reservoir tank mounting bolt.
- 2) Drain brake fluid. Refer to "Brake Fluid Replacement (Page 4A-7)".
- Remove the rear brake hoses as shown in the rear brake hose routing diagram. Refer to "Rear Brake Hose Routing Diagram (Page 4A-2)".

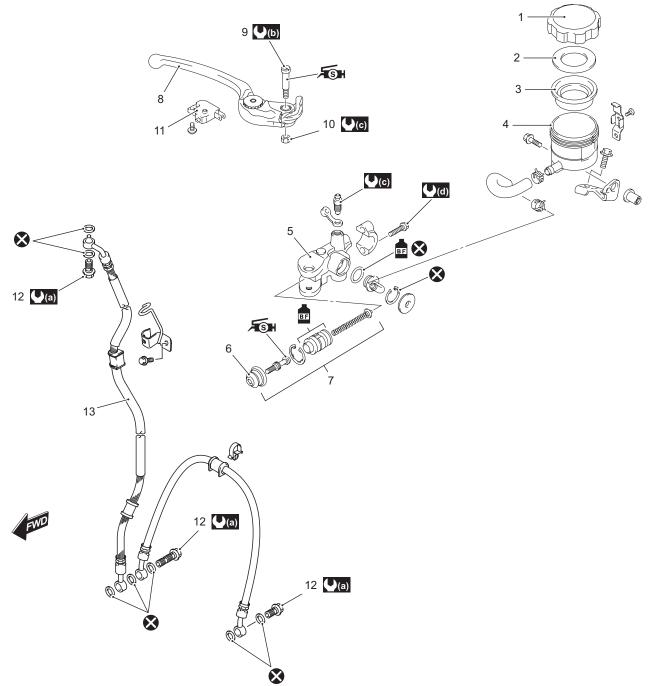
Installation

The seal washers should be replaced with the new ones to prevent fluid leakage.

- Install the rear brake hose as shown in the rear brake hose routing diagram. Refer to "Rear Brake Hose Routing Diagram (Page 4A-2)".
- 2) Bleed air from the rear brake system. Refer to "Air Bleeding from Brake Fluid Circuit (Page 4A-5)".
- 3) Reinstall the reservoir tank.

Front Brake Master Cylinder Components

B838H14106011



I837H1410056-02

1. Reservoir cap	8. Brake lever	(b) : 1 N·m (0.1 kgf-m, 0.7 lb-ft)
2. Insulator	9. Brake lever pivot bolt	() (0.6 kgf-m, 4.5 lb-ft) (0.6 kgf-m, 4.5 lb-ft)
3. Diaphragm	10. Brake lever pivot bolt lock-nut	(d): 10 N·m (1.0 kgf-m, 0.7 lb-ft)
4. Reservoir tank	11. Brake light switch	BF : Apply brake fluid.
5. Master cylinder	12. Brake hose union bolt	Fight: Apply silicone grease.
6. Dust boot	13. Brake hose	🐼 : Do not reuse.
7. Piston set	(a) : 23 N⋅m (2.3 kgf-m, 16.5 lb-ft)	

Front Brake Master Cylinder Assembly Removal and Installation

B838H14106012

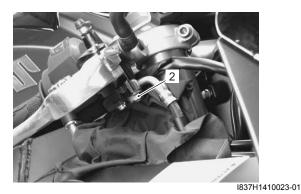
Removal

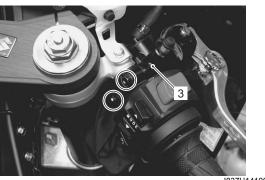
- 1) Drain brake fluid. Refer to "Brake Fluid Replacement (Page 4A-7)".
- 2) Disconnect the front brake light switch lead wire coupler (1).



I837H1410022-01

- 3) Place a rag underneath the brake hose union bolt (2) on the master cylinder to catch any spilt brake fluid.
- 4) Remove the brake hose union bolt (2) and disconnect the brake hose.
- 5) Remove the master cylinder assembly (3).





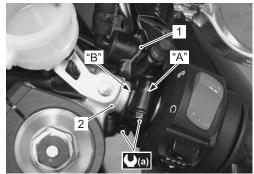
I837H1410024-01

Installation

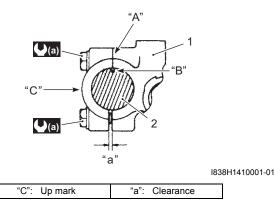
Install the front brake master cylinder in the reverse order of removal. Pay attention to the following points:

• When installing the master cylinder (1) onto the handlebars (2), align the master cylinder holder's mating surface "A" with the punch mark "B" on the handlebars (2) and tighten the upper holder bolt first.

Tightening torque Master cylinder holder bolt (Upper and Lower) (a): 10 N⋅m (1.0 kgf-m, 7.0 lbf-ft)



1837H1410025-01



• After setting the brake hose union to the stopper, tighten the union bolt (3) to the specified torque.

The seal washers should be replaced with the new ones to prevent fluid leakage.

Tightening torque

Brake hose union bolt (b): 23 N⋅m (2.3 kgf-m, 16.5 lbf-ft)

4A-12 Brake Control System and Diagnosis:

• Bleed air from the master cylinder in the same manner as caliper side.

NOTE

If air is trapped in the master cylinder, bleed air from the master cylinder first.

Tightening torque

Air bleeder valve (Master cylinder) (c): $6 \text{ N} \cdot \text{m}$ (0.6 kgf-m, 4.5 lbf-ft)



I837H1410059-01



I837H1410027-01

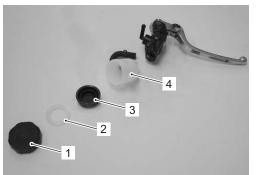
• Bleed air from brake system. Refer to "Air Bleeding from Brake Fluid Circuit (Page 4A-5)".

Front Brake Master Cylinder / Brake Lever Disassembly and Assembly

Refer to "Front Brake Master Cylinder Assembly Removal and Installation (Page 4A-11)".

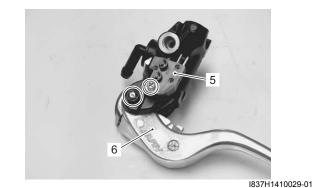
Disassembly

1) Remove the reservoir cap (1), insulator (2), diaphragm (3) and reservoir tank (4).



I837H1410028-01

 Remove the brake light switch (5) and brake lever (6).



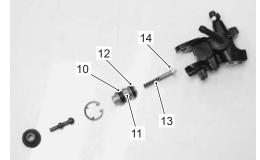
- 3) Pull out the dust boot (7) and push rod (8).
- 4) Remove the snap ring (9).



I837H1410030-01

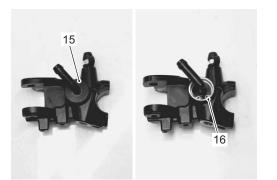
5) Remove the following parts from the master cylinder.

- Secondary cup (10)
- Piston (11)
- Primary cup (12)
- Return spring (13)
- Return spring guide (14)



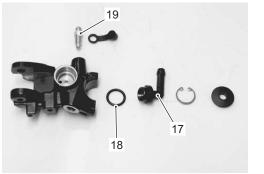
I837H1410031-01

6) Remove the dust rubber (15) and snap ring (16).



I837H1410032-01

7) Remove the connector (17), O-ring (18) and air bleeder valve (19).



I837H1410033-01

Assembly

Assemble the master cylinder in the reverse order of disassembly. Pay attention to the following points:

- Wash the master cylinder components with new brake fluid before reassembly.
- Do not wipe the brake fluid off after washing the components.
- When washing the components, use the specified brake fluid. Never use different types of fluid or cleaning solvents such as gasoline, kerosine, etc.
- Apply brake fluid to the master cylinder bore and all of the master cylinder component to be inserted into the bore.

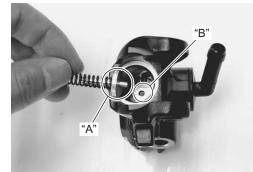
BF: Brake fluid (DOT 4)





I837H1410034-01

• When install the spring guide, fit the convex part "A" of the spring guide into the concave part "B" of the master cylinder.



I837H1410035-01

• Apply grease to the push rod.

র্ত্ত⊪ : Grease 99000–25100 (SUZUKI SILICONE GREASE or equivalent)



I837H1410036-01

• Apply grease to the brake lever pivot bolt.

 $\widehat{\mbox{ssm}}$: Grease 99000–25100 (SUZUKI Silicone Grease or equivalent)



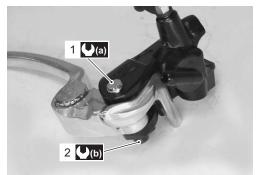
I837H1410037-01

• Tighten the pivot bolt (1) and lock-nut (2) to the specified torque.

Tightening torque

Brake lever pivot bolt (a): $1 \text{ N} \cdot \text{m}$ (0.1 kgf-m, 0.7 lbf-ft)

Brake lever pivot bolt lock-nut (b): $6 \text{ N} \cdot \text{m}$ (0.6 kgf-m, 4.5 lbf-ft)



I837H1410038-01

• When installing the brake light switch, align the projection on the switch with the hole in the master cylinder.



I837H1410039-01

Front Brake Master Cylinder Parts Inspection B838H14106014

Refer to "Front Brake Master Cylinder / Brake Lever Disassembly and Assembly (Page 4A-12)".

Master Cylinder

Inspect the master cylinder bore for any scratches or other damage.

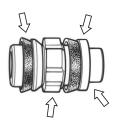


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Piston / Rubber Parts

Inspect the piston surface for any scratches or other damage.

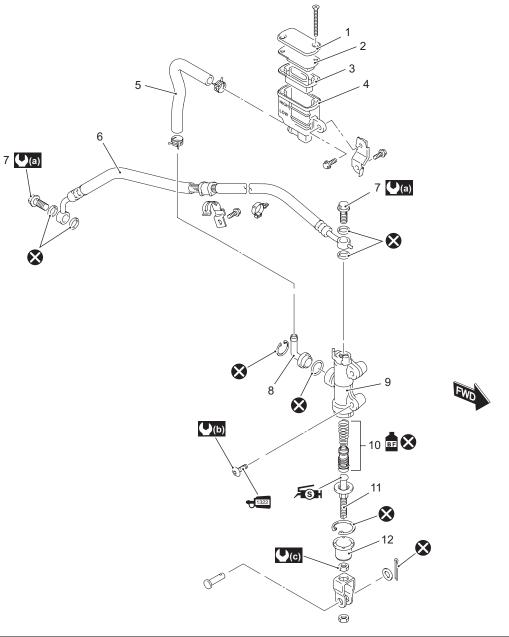
Inspect the primary cup, secondary cup and dust boot for wear or damage.



I837H1410041-01

Rear Brake Master Cylinder Components

B838H14106015



I837H1410057-02

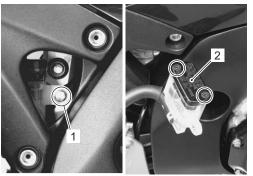
1. Reservoir cap	6. Brake hose	11. Push rod	Fin : Apply silicone grease.
2. Insulator	7. Brake hose union bolt	12. Dust boot	1322 : Apply thread lock to the thread part.
3. Diaphragm	8. Brake hose connector	【【】: 23 N⋅m (2.3 kgf-m, 16.5 lb-ft)	BF : Apply brake fluid.
4. Reservoir tank	9. Master cylinder	(1.0 kgf-m, 0.7 lb-ft)	🔇 : Do not reuse.
5. Reservoir hose	10. Piston/Cup set	(IC) : 18 N⋅m (1.8 kgf-m, 13.0 lb-ft)	

Rear Brake Master Cylinder Assembly Removal and Installation

B838H14106016 Refer to "Rear Brake Hose Routing Diagram (Page 4A-2)".

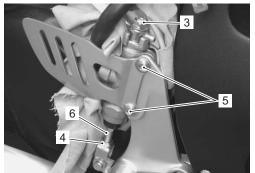
Removal

- 1) Remove the reservoir tank mounting bolt (1).
- 2) Remove the reservoir cap (2) and diaphragm.
- 3) Drain brake fluid. Refer to "Brake Fluid Replacement (Page 4A-7)".



1837H1410042-01

- 4) Place a rag underneath the brake hose union bolt (3) on the master cylinder to catch any spilt brake fluid.
- 5) Remove the brake hose union bolt (3) and disconnect the brake hose.
- 6) Loosen the lock-nut (4).
- 7) Remove the master cylinder mounting bolts (5).
- 8) Remove the master cylinder along with the reservoir by turning the push rod (6).



I837H1410043-01

Installation

Install the rear brake master cylinder in the reverse order of removal. Pay attention to the following points:

The seal washers should be replaced with the new ones to prevent fluid leakage.

• Apply thread lock to the master cylinder mounting bolts (1) and tighten them to the specified torque.

€1322 : Thread lock cement 99000–32110 (THREAD LOCK CEMENT SUPER 1322 or equivalent)

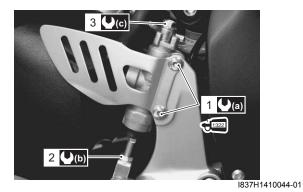
- Tighten the lock-nut (2) to the specified torque.
- After setting the brake hose union to the stopper, tighten the union bolt (3) to the specified torque.

Tightening torque

Rear brake master cylinder mounting bolt (a): 10 N·m (1.0 kgf-m, 7.0 lbf-ft)

Rear brake master cylinder rod lock-nut (b): 18 N·m (1.8 kgf-m, 13.0 lbf-ft)

Brake hose union bolt (c): 23 N·m (2.3 kgf-m, 16.5 lbf-ft)



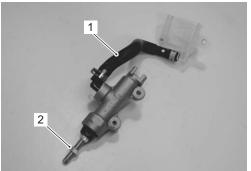
- Bleed air from the brake system after reassembling the master cylinder. Refer to "Air Bleeding from Brake Fluid Circuit (Page 4A-5)".
- Adjust the brake pedal height. Refer to "Brake System Inspection in Section 0B (Page 0B-17)".

Rear Brake Master Cylinder Disassembly and Assembly

Refer to "Rear Brake Master Cylinder Assembly Removal and Installation (Page 4A-16)".

Disassembly

- 1) Disconnect the reservoir hose (1).
- 2) Remove the lock-nut (2).

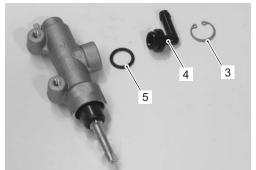


I837H1410045-01

3) Remove the snap ring (3), brake hose connector (4) and O-ring (5).

Special tool

1001 : 09900-06108 (Snap ring pliers)

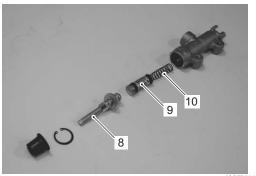


I837H1410046-01

4) Pull out the dust boot (6) and remove the snap ring(7) with the special tool.



5) Remove the push rod (8), piston/cup set (9) and spring (10).



I837H1410048-01

Assembly

Assemble the master cylinder in the reverse order of disassembly. Pay attention to the following points:

- Wash the master cylinder components with new brake fluid before reassembly.
- Do not wipe the brake fluid off after washing the components.
- When washing the components, use the specified brake fluid. Never use different types of fluid or cleaning solvents such as gasoline, kerosine, etc.
- Apply brake fluid to the master cylinder bore and all of the master cylinder component to be inserted into the bore.
- BF: Brake fluid (DOT 4)



I649G1410036-02

• Apply grease to the push rod end.

র্জ্জ⊪ : Grease 99000–25100 (SUZUKI Silicone Grease or equivalent)



I815H1410051-01

• Install the O-ring (1).

Replace the O-ring (1) with a new one.



I837H1410049-01

Rear Brake Master Cylinder Parts Inspection

B838H14106018 Refer to "Rear Brake Master Cylinder Disassembly and Assembly (Page 4A-16)".

Master Cylinder

Inspect the master cylinder bore for any scratches or other damage.



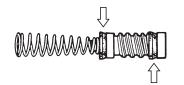
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Rear Brake Pedal Construction

Piston / Rubber Parts

Inspect the piston surface for any scratches or other damage.

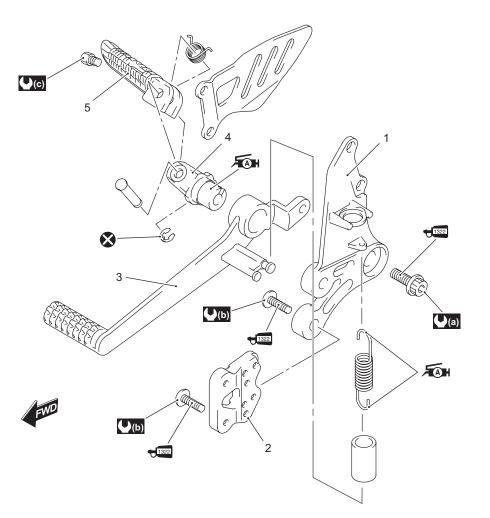
Inspect the primary cup, secondary cup and dust boot for wear or damage.





I837H1410050-01

B838H14106019



I837H1410058-01

1. Footrest bracket No. 2	5. Footrest	Apply grease.
2. Footrest bracket No. 1	() (a) : 35 N⋅m (3.5 kgf-m, 25.5 lb-ft)	1322 : Apply thread lock to the thread part.
3. Rear brake pedal	(▶) : 23 N·m (2.3 kgf-m, 16.5 lb-ft)	🐼 : Do not reuse.
4. Footrest holder	(C) : 18 N⋅m (1.8 kgf-m, 13.0 lb-ft)	

Rear Brake Pedal Removal and Installation B838H14106020

Removal

- 1) Remove the master cylinder assembly. Refer to "Rear Brake Master Cylinder Assembly Removal and Installation (Page 4A-16)".
- Disconnect the rear brake light switch lead wire coupler. Refer to "Rear Brake Light Switch Inspection (Page 4A-4)".
- Remove the rear brake pedal as shown in the rear brake pedal construction. Refer to "Rear Brake Pedal Construction (Page 4A-18)".

Installation

Replace the snap ring with a new one.

Install the rear brake pedal as shown in the rear brake pedal construction. Refer to "Rear Brake Pedal Construction (Page 4A-18)".

Specifications

Service Data

B838H14107001

Brake

Unit: mm (in)

ltem		Limit	
Rear brake pedal height		65 - 75 (2.6 - 3.0)	
Master cylinder bore	Front	17.460 – 17.503 (0.6874 – 0.6891)	—
Master cylinder bore	Rear	14.000 – 14.043 (0.5512 – 0.5529)	—
Master cylinder piston diam.	Front	17.417 – 17.444 (0.6857 – 0.6868)	—
	Rear	13.957 – 13.984 (0.5495 – 0.5506)	—
Brake fluid type		—	

Tightening Torque Specifications

Fastening part	Tightening torque			Note
Fastening part	N⋅m	kgf-m	lbf-ft	Note
Air bleeder valve (Front)	7.5	0.75	5.5	@(Page 4A-5) /
	7.5	0.75	5.5	☞(Page 4A-7)
Air bleeder valve (Rear)	7.5	0.75	5.5	@(Page 4A-6) /
	7.5	0.75	5.5	☞(Page 4A-8)
Master cylinder holder bolt (Upper and Lower)	10	1.0	7.0	@(Page 4A-11)
Brake hose union bolt	23	2.3	16.5	@(Page 4A-11) /
	25	2.5	10.5	☞(Page 4A-16)
Air bleeder valve (Master cylinder)	6	0.6	4.5	@(Page 4A-12)
Brake lever pivot bolt	1	0.1	0.7	@(Page 4A-14)
Brake lever pivot bolt lock-nut	6	0.6	4.5	☞(Page 4A-14)
Rear brake master cylinder mounting bolt	10	1.0	7.0	☞(Page 4A-16)
Rear brake master cylinder rod lock-nut	18	1.8	13.0	☞(Page 4A-16)

NOTE

The specified tightening torque is described in the following.

"Front Brake Hose Routing Diagram (Page 4A-1)"

"Rear Brake Hose Routing Diagram (Page 4A-2)"

"Front Brake Master Cylinder Components (Page 4A-10)"

"Rear Brake Master Cylinder Components (Page 4A-15)"

"Rear Brake Pedal Construction (Page 4A-18)"

Reference:

For the tightening torque of fastener not specified in this section, refer to "Tightening Torque List in Section 0C (Page 0C-9)".

Special Tools and Equipment

Recommended Service Material

			B838H14108001
Material	SUZUKI recommended product or Specification		Note
Brake fluid	DOT 4	—	@(Page 4A-7) / @(Page 4A-
			8) / 🖙 (Page 4A-13) /
			@ (Page 4A-17)
Grease	SUZUKI SILICONE GREASE or	P/No.: 99000–25100	@ (Page 4A-13) /
	equivalent		@ (Page 4A-13) /
			☞(Page 4A-17)
Thread lock cement	THREAD LOCK CEMENT SUPER	P/No.: 99000-32110	@ (Page 4A-16)
	1322 or equivalent		

NOTE

Required service material is also described in the following. "Front Brake Master Cylinder Components (Page 4A-10)" "Rear Brake Master Cylinder Components (Page 4A-15)" "Rear Brake Pedal Construction (Page 4A-18)"

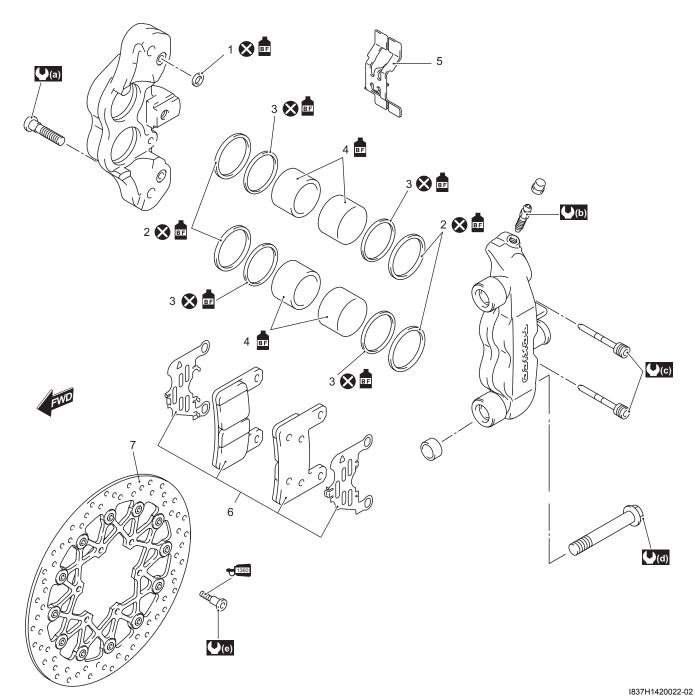
Special Tool

			B838H14108002
09900–06108 Snap ring pliers ☞ (Page 4A-17) / ☞ (Page 4A-17)		09900–25008 Multi-circuit tester set ☞(Page 4A-4) / ☞(Page 4A- 4)	
(A A A A A A A A A A A A A A A A A A A		

Front Brakes

Repair Instructions

Front Brake Components

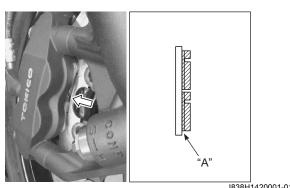


1. O-ring	7. Front brake disc	1360 : Apply thread lock to the thread part.
2. Piston seal	()(a) : 22 N·m (2.2 kgf-m, 16.0 lb-ft)	EF : Apply brake fluid.
3. Dust seal	(b): 7.5 N·m (0.75 kgf-m, 5.5 lb-ft)	🔇 : Do not reuse.
4. Piston	(C): 16 N·m (1.6 kgf-m, 11.5 lb-ft)	
5. Brake pad spring	(d): 39 N·m (3.9 kgf-m, 28.0 lb-ft)	
6. Front brake pad set	(e) : 18 N·m (1.8 kgf-m, 13.0 lb-ft)	

Front Brake Pad Inspection

B838H14206002 The extent of brake pads wear can be checked by observing the grooved limit line "A" on the pads. When the wear exceeds the grooved limit line, replace the pads with new ones. Refer to "Front Brake Pad Replacement (Page 4B-2)".

Replace the brake pad as a set, otherwise braking performance will be adversely affected.



I838H1420001-01

Front Brake Pad Replacement

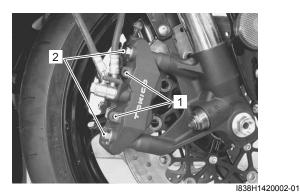
B838H14206003

1) Loosen the pad mounting pins (1).

- 2) Remove the brake caliper by removing the caliper mounting bolts (2).
- 3) Remove the pad mounting pins (1), brake pads and spring.

NOTE

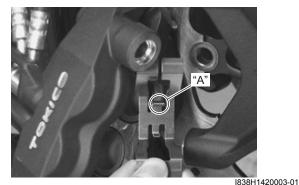
When removing the pads and pad spring, push the piston all the way into the brake caliper.



A CAUTION

Do not operate the brake lever while dismounting the pads.

- 4) Clean up the caliper especially around the caliper piston.
- 5) Install the spring to caliper, bring its wider side of pawl "A" facing top.

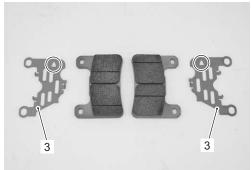


6) Install the new brake pads and pad spring with the pad mounting pins.

Replace the brake pads as a set, otherwise braking performance will be adversely affected.

NOTE

The arrow mark on the brake pad shim (3) must face to the direction of brake disc rotation.



7) Install the brake caliper.

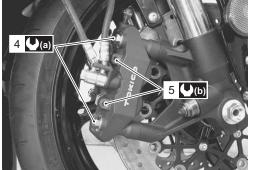
I815H1420005-01

8) Tighten the front brake caliper mounting bolts (4) and front brake pad mounting pins (5) to the specified torque.

Tightening torque

Front brake caliper mounting bolt (a): 39 N·m (3.9 kgf-m, 28.0 lbf-ft)

Front brake pad mounting pin (b): 16 N·m (1.6 kgf-m, 11.5 lbf-ft)



I838H1420004-01

NOTE

After replacing the brake pads, pump the brake lever several times to check for proper brake operation and then check the brake fluid level.

Front Brake Caliper Removal and Installation

B838H14206004

NOTE

The right and left calipers are installed symmetrically and therefore the removal procedure for one side is the same as that for the other side.

Removal

1) Drain brake fluid. Refer to "Brake Fluid Replacement in Section 4A (Page 4A-7)". 2) Remove the brake hose from the caliper by removing the union bolt (1) and catch the brake fluid in a suitable receptacle.

NOTE

Place a rag underneath the union bolt on the brake caliper to catch any spilt brake fluid.

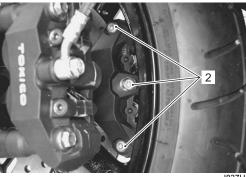


I838H1420005-01

NOTE

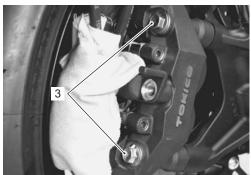
Slightly loosen the brake caliper housing bolts (2) with special tool to facilitate later disassembly, if necessary.

Special tool [_____]: 09930–11920 (Torx bit (JT40H)) [____]: 09930–11940 (Bit holder)



I837H1420005-01

3) Remove the brake caliper by removing its mounting bolts (3).



I838H1420006-01

4B-4 Front Brakes:

Installation

Install the brake caliper in the reverse order of removal. Pay attention to the following points:

• Tighten each bolt to the specified torque.

Tightening torque

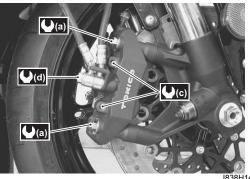
Front brake caliper mounting bolt (a): 39 N·m (3.9 kgf-m, 28.0 lbf-ft) Front brake caliper housing bolt (b): 22 N·m (2.2 kgf-m, 16.0 lbf-ft) Front brake pad mounting pin (c): 16 N·m (1.6 kgf-m, 11.5 lbf-ft)

• After setting the brake hose union to the stopper, tighten the union bolt to the specified torque.

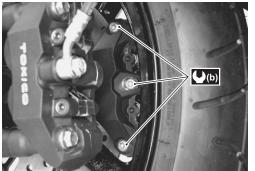
The seal washers should be replaced with the new ones to prevent fluid leakage.

Tightening torque

Brake hose union bolt (d): 23 N·m (2.3 kgf-m, 16.5 lbf-ft)



838H1420007-01



I837H1420007-01

- Bleed air from the brake system after installing the caliper. Refer to "Air Bleeding from Brake Fluid Circuit in Section 4A (Page 4A-5)".
- Check the brake fluid leakage and brake operation.

A WARNING

Brake fluid, if it leaks, will interfere with safe running and discolor painted surfaces. Check the brake hose and hose joints for cracks and fluid leakage.

Front Brake Caliper Disassembly and Assembly

Refer to "Front Brake Caliper Removal and Installation (Page 4B-3)".

NOTE

The right and left calipers are installed symmetrically and therefore the disassembly procedure for one side is the same as that for the other side.

Disassembly

1) Remove the brake pads and spring from the caliper by removing the pad mounting pins (1).

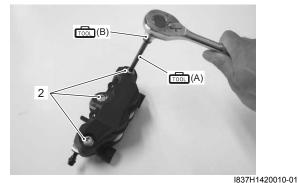


I837H1420008-01

2) Separate the caliper halves by removing the caliper housing bolts (2) with the special tools.

Special tool

(A): 09930–11920 (Torx bit (JT40H)) (B): 09930–11940 (Bit holder)



3) Remove the O-ring.



I837H1420009-01

 Place a rag over the pistons to prevent it from popping out and then force out the pistons using compressed air.

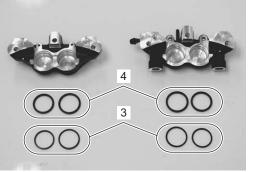
Do not use high pressure air to prevent piston damage.



I837H1420011-01



5) Remove the dust seals (3) and piston seals (4).



I837H1420013-02

Assembly

Assemble the caliper in the reverse order of disassembly. Pay attention to the following points:

 Wash the caliper bores and pistons with specified brake fluid. Particularly wash the dust seal grooves and piston seal grooves.

BF: Brake fluid (DOT 4)

- Wash the caliper components with fresh brake fluid before reassembly. Never use cleaning solvent or gasoline to wash them.
- Do not wipe the brake fluid off after washing the components.
- When washing the components, use the specified brake fluid. Never use different types of fluid or cleaning solvent such as gasoline, kerosine or the others.



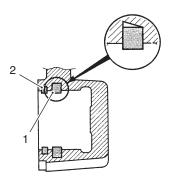
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• Apply the brake fluid to piston seals (1) and dust seals (2).

Replace the piston seals (1) and dust seals (2) with new ones.

BF: Brake fluid (DOT 4)

• Install the piston seals as shown in the figure.



I649G1420013-02

4B-6 Front Brakes:

· Install a new O-ring and reassemble caliper halves.

Replace the O-ring with a new one.



l837H1420014-01

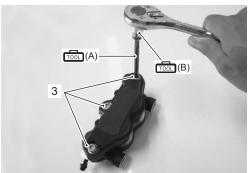
Temporarily tighten the brake caliper housing bolts (3) with the special tools.

•

After installing the brake caliper to the front fork, tighten the brake caliper housing bolts to the specified torque. Refer to "Front Brake Caliper Removal and Installation (Page 4B-3)".

Special tool

- (A): 09930–11920 (Torx bit (JT40H))
- (B): 09930–11940 (Bit holder)



I837H1420015-01

 Install the brake pads and pad spring with the pad mounting pins (4).



I837H1420016-01

Front Brake Caliper Parts Inspection

B838H14206006

Refer to "Front Brake Caliper Disassembly and Assembly (Page 4B-4)".

Brake Caliper Cylinder

Inspect the brake caliper cylinder wall for nicks, scratches or other damage. If any damage is found, replace the caliper with a new one.



I837H1420017-01

Brake Caliper Piston

Inspect the brake caliper piston surface for any scratches or other damage. If any damage is found, replace the piston with a new one.



I815H1420019-01

Brake Pad Mounting Pin

Inspect the brake pad mounting pin for wear and other damage. If any damage is found, replace the mounting pin with a new one.



I815H1420020-01

Brake Pad Spring

Inspect the brake pad spring for damage and excessive bend. If any damage is found, replace it with a new one.



I815H1420021-01

Front Brake Disc Removal and Installation B838H14206007

Removal

- Remove the front wheel assembly. Refer to "Front Wheel Assembly Removal and Installation in Section 2D (Page 2D-4)".
- 2) Remove the front brake disc.



I837H1420018-01

Installation

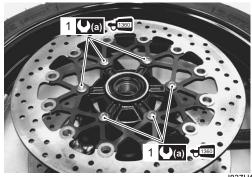
Install the front brake disc in the reverse order of removal. Pay attention to the following points:

- Make sure that the brake disc is clean and free of any grease.
- Apply thread lock to the brake disc bolts (1) and tighten them to the specified torque.

etision : Thread lock cement 99000–32130 (Thread Lock Cement Super 1360 or equivalent)

Tightening torque

Brake disc bolt (Front) (a): 18 N·m (1.8 kgf-m, 13.0 lbf-ft)



I837H1420019-01

B838H14206008

Front Brake Disc Inspection

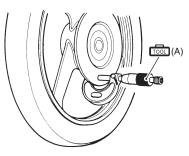
Brake Disc Thickness

Check the brake disc for damage or cracks and measure the thickness using the micrometer.

Replace the brake disc if the thickness is less than the service limit or if defect is found.

Special tool [[100] (A): 09900–20205 (Micrometer (0 – 25 mm))

<u>Brake disc thickness</u> Service limit (Front): 4.5 mm (0.18 in)



l649G1420019-03

4B-8 Front Brakes:

Brake Disc Runout

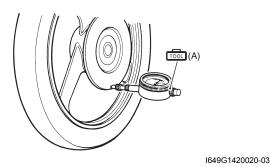
- Dismount the front brake caliper. Refer to "Front Brake Caliper Removal and Installation (Page 4B-3)".
- Measure the runout using the dial gauge. Replace the disc if the runout exceeds the service limit.

Special tool

(A): 09900–20607 (Dial gauge (1/100 mm, 10 mm))

mod: 09900-20701 (Magnetic stand)

<u>Brake disc runout</u> Service limit: 0.30 mm (0.012 in)



 Remount the front brake caliper. Refer to "Front Brake Caliper Removal and Installation (Page 4B-3)".

Specifications

Service Data

Brake

Unit: mm (in)

Item		Standard		
Brake disc thickness	Front	ront 4.8 – 5.2 (0.19 – 0.20)		4.5 (0.18)
Brake disc runout			0.30 (0.012)	
Brake caliper cylinder bore	Front	Leading	30.280 - 30.330 (1.1921 - 1.1941)	—
	FIOIL	Trailing	32.080 - 32.130 (1.2630 - 1.2650)	—
Brake caliper piston diam.	liper piston diam. Front		30.167 – 30.200 (1.1877 – 1.1890)	—
Brake caliper pistori diam.	FIOIL	Trailing	31.967 – 32.000 (1.2585 – 1.2598)	—
Brake fluid type		DOT 4		

Tightening Torque Specifications

				B838H14207002
Eastoning part	T	ightening torq	Note	
Fastening part	N⋅m	kgf-m	lbf-ft	Note
Front brake caliper mounting bolt	39	3.9	28.0	@(Page 4B-3) /
		5.9	20.0	@ (Page 4B-4)
Front brake pad mounting pin	16	1.6	11.5	@(Page 4B-3) /
	10	1.0	11.5	☞(Page 4B-4)
Front brake caliper housing bolt	22	2.2	16.0	@(Page 4B-4)
Brake hose union bolt	23	2.3	16.5	@(Page 4B-4)
Brake disc bolt (Front)	18	1.8	13.0	@(Page 4B-7)

NOTE

The specified tightening torque is described in the following. "Front Brake Components (Page 4B-1)"

Reference:

For the tightening torque of fastener not specified in this section, refer to "Tightening Torque List in Section 0C (Page 0C-9)".

Special Tools and Equipment

Recommended Service Material

			B838H14208001
Material	SUZUKI recommended produce	ct or Specification	Note
Brake fluid	DOT 4	—	☞(Page 4B-5) / ☞(Page 4B-
			5)
Thread lock cement	Thread Lock Cement Super 1360 or	P/No.: 99000-32130	☞(Page 4B-7)
	equivalent		

NOTE

Required service material is also described in the following. "Front Brake Components (Page 4B-1)"

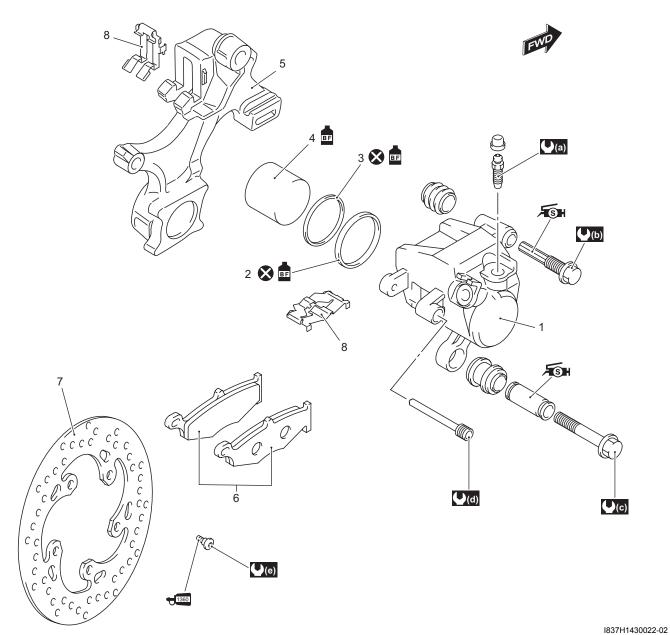
Special Tool

Special 1001			B838H14208002
09900–20205		09900–20607	
Micrometer (0 – 25 mm)		Dial gauge (1/100 mm, 10 mm)	
☞(Page 4B-7)		☞(Page 4B-8)	
09900–20701	_	09930–11920	
Magnetic stand		Torx bit (JT40H)	
☞(Page 4B-8)		☞(Page 4B-3) / ☞(Page 4B- 4) / ☞(Page 4B-6)	
09930–11940			
Bit holder	~		
☞(Page 4B-3) / ☞(Page 4B- 4) / ☞(Page 4B-6)			

Rear Brakes

Repair Instructions

Rear Brake Components



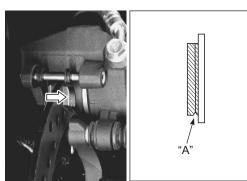
1. Rear caliper	7. Rear brake disc	(€) : 35 N⋅m (3.5 kgf-m, 2.5 lb-ft)
2. Piston seal	8. Brake pad spring	Fight: Apply silicone grease to sliding surface.
3. Dust seal	(♥(a): 7.5 N⋅m (0.75 kgf-m, 5.5 lb-ft)	1360 : Apply thread lock to the thread part.
4. Piston	(D): 33 N·m (3.3 kgf-m, 24.0 lb-ft)	EF: Apply brake fluid.
5. Rear caliper bracket	() (C) : 18 N⋅m (1.8 kgf-m, 13.0 lb-ft)	🐼 : Do not reuse.
Rear brake pad set	() (d) : 16 N·m (1.6 kaf-m, 11.5 lb-ft)	

Rear Brake Pad Inspection

B838H14306002

The extent of brake pads wear can be checked by observing the grooved limit line "A" on the pads. When the wear exceeds the grooved limit line, replace the pads with new ones. Refer to "Rear Brake Pad Replacement (Page 4C-2)".

Replace the brake pad as a set, otherwise braking performance will be adversely affected.



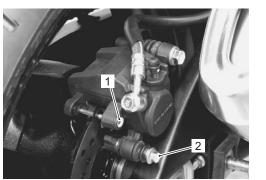
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Rear Brake Pad Replacement

B838H14306003

- 1) Remove the pad mounting pin (1).
- 2) Remove the caliper mounting bolt (2).

Do not operate the brake pedal while dismounting the pads.

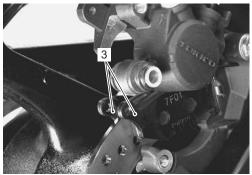


I837H1430002-01

3) Remove the brake pads (3) with the rear caliper pivoted up.

NOTE

When removing the pads, push the piston all the way into brake caliper.



I837H1430003-01

4) Clean up the caliper, especially around the caliper piston.

Replace the brake pads as a set, otherwise braking performance will be adversely affected.

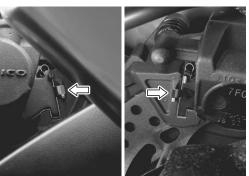


I837H1430004-01

5) Install the new brake pads.

NOTE

Make sure that the detent of the pad is seated onto the retainer on the caliper bracket.



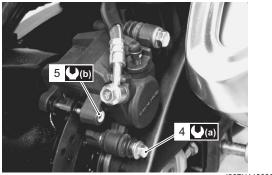
1837H1430005-01

4C-3 Rear Brakes:

6) Tighten the caliper mounting bolt (4) and pad mounting pin (5) to the specified torque.

Tightening torque

Rear brake caliper mounting bolt (a): 18 N·m (1.8 kgf-m, 13.0 lbf-ft) Rear brake pad mounting pin (b): 16 N·m (1.6 kgf-m, 11.5 lbf-ft)



I837H1430006-02

NOTE

After replacing the brake pads, pump the brake pedal several times to check for proper brake operation and then check the brake fluid level.

Rear Brake Caliper Removal and Installation

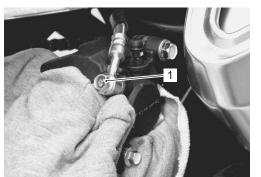
B838H14306004

Removal

- 1) Drain brake fluid. Refer to "Brake Fluid Replacement in Section 4A (Page 4A-7)".
- 2) Remove the brake hose from the caliper by removing the union bolt (1) and catch the brake fluid in a suitable receptacle.

NOTE

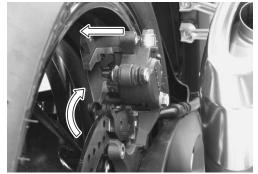
Place a rag underneath the union bolt on the brake caliper to catch any spilt brake fluid.



I837H1430007-01

3) Remove the brake pads. Refer to "Rear Brake Pad Replacement (Page 4C-2)".

4) Pivot the caliper up and remove the caliper from the caliper bracket.



I837H1430008-01

Installation

Install the brake caliper in the reverse order of removal. Pay attention to the following points:

- Install the brake pad and remount the brake caliper. Refer to "Rear Brake Pad Replacement (Page 4C-2)".
- After setting the brake hose union to the stopper, tighten the union bolt (1) to the specified torque.

The seal washers should be replaced with the new ones to prevent fluid leakage.

Tightening torque

Brake hose union bolt (a): 23 N·m (2.3 kgf-m, 16.5 lbf-ft)



I837H1430009-01

- Bleed air from the brake system after installing the caliper. Refer to "Air Bleeding from Brake Fluid Circuit in Section 4A (Page 4A-5)".
- Check the brake fluid leakage and brake operation.

A WARNING

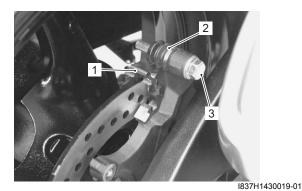
Brake fluid, if it leaks, will interfere with safe running and discolor painted surfaces. Check the brake hose and hose joints for cracks and fluid leakage.

Rear Brake Caliper Disassembly and Assembly

Refer to "Rear Brake Caliper Removal and Installation (Page 4C-3)".

Disassembly

1) Remove the pad spring (1), rubber boot (2) and sliding pin (3).



- 2) Remove the pad spring (4).
- 3) Remove the spacer (5) and rubber boot (6) from the caliper.



I837H1430010-01

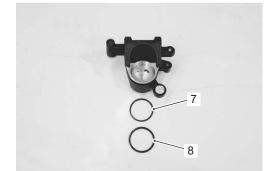
 Place a rag over the piston to prevent it from popping out and then force out the piston using compressed air.

Do not use high pressure air to prevent piston damage.



I837H1430011-02

5) Remove the dust seal (7) and piston seal (8).



I837H1430012-01

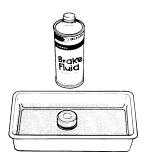
Assembly

Assemble the caliper in the reverse order of disassembly. Pay attention to the following points:

• Wash the caliper bore and piston with specified brake fluid. Particularly wash the dust seal groove and piston seal groove.

BF: Brake fluid (DOT 4)

- Wash the caliper components with fresh brake fluid before reassembly. Never use cleaning solvent or gasoline to wash them.
- Do not wipe the brake fluid off after washing the components.
- When washing the components, use the specified brake fluid. Never use different types of fluid or cleaning solvent such as gasoline, kerosine or the others.



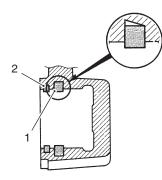
I649G1430018-02

• Apply the brake fluid to piston seal (1) and dust seal (2).

Replace the piston seal (1) and dust seal (2) with new ones.

BF: Brake fluid (DOT 4)

• Install the piston seal (1) as shown in the figure.

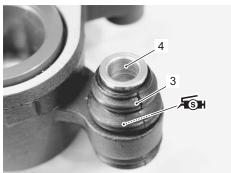


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• Apply grease to the inside of the rubber boot.

র্ন্ত⊪ : Grease 99000–25100 (SUZUKI Silicone Grease or equivalent)

- Set the rubber boot (3) to the caliper.
- Install the spacer (4) into the rubber boot.



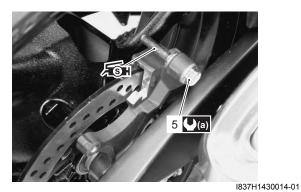
I837H1430013-01

• Tighten the sliding pin (5) and apply grease to the sliding pin.

র্ছ⊪: Grease 99000–25100 (SUZUKI Silicone Grease or equivalent)

Tightening torque

Rear brake caliper sliding pin (a): 33 N·m (3.3 kgfm, 24.0 lbf-ft)



• Set the rubber boot onto the brake caliper and sliding pin.

• Install the brake caliper to its bracket.



I837H1430020-01

Rear Brake Caliper Parts Inspection

Refer to "Rear Brake Caliper Disassembly and Assembly (Page 4C-4)".

Brake Caliper Cylinder

Inspect the brake caliper cylinder wall for nicks, scratches or other damage. If any damage is found, replace the caliper with a new one.



I837H1430015-01

Brake Caliper Piston

Inspect the brake caliper piston surface for any scratches or other damage. If any damage is found, replace the piston with a new one.



I837H1430021-01

Brake Caliper Sliding Pin

Inspect the brake caliper sliding pin for wear and other damage. If any damage is found, replace the sliding pin with a new one.



I823H1430019-01

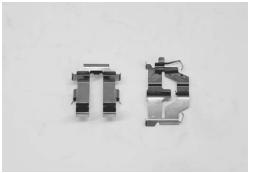
Boot and Spacer

Inspect the boots and spacer for damage and wear. If any defects are found, replace them with new ones.



Brake Pad Spring

Inspect the brake pad springs for damage and excessive bend. If any defects are found, replace them with new ones.

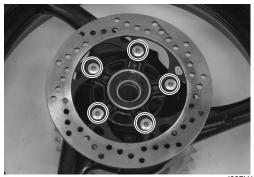


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Rear Brake Disc Removal and Installation B838H14306007

Removal

- 1) Remove the rear wheel assembly. Refer to "Rear Wheel Assembly Removal and Installation in Section 2D (Page 2D-11)".
- 2) Remove the rear brake disc.



I837H1430017-01

Installation

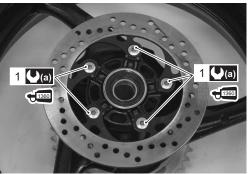
Install the rear brake disc in the reverse order of removal. Pay attention to the following points:

- Make sure that the brake disc is clean and free of any grease.
- Apply thread lock to the brake disc bolts (1) and tighten them to the specified torque.

etision : Thread lock cement 99000–32130 (Thread Lock Cement Super 1360 or equivalent)

Tightening torque

Brake disc bolt (Rear) (a): 35 N⋅m (3.5 kgf-m, 25.5 lbf-ft)



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Rear Brake Disc Inspection

Brake Disc Thickness

Check the brake disc for damage or cracks and measure the thickness using the micrometer.

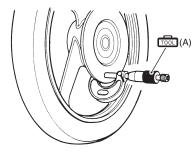
Replace the brake disc if the thickness is less than the service limit or if defect is found.

Special tool

(A): 09900-20205 (Micrometer (0 - 25 mm))

Brake disc thickness

Service limit (Rear): 4.5 mm (0.18 in)



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Brake Disc Runout

 Dismount the rear brake caliper. Refer to "Rear Brake Caliper Removal and Installation (Page 4C-3)".

Specifications

Service Data

Brake

Unit: mm (in)

Item	Standard		Limit
Brake disc thickness	Rear	4.8 - 5.2 (0.19 - 0.20)	4.5 (0.18)
Brake disc runout			0.30 (0.012)
Brake caliper cylinder bore	Rear	38.180 – 38.256 (1.5031 – 1.5061)	—
Brake caliper piston diam.	Rear	38.098 – 38.148 (1.4999 – 1.5019)	—
Brake fluid type		DOT 4	—

Tightening Torque Specifications

Eastening part	Т	ightening torq	Note	
Fastening part	N⋅m	kgf-m	lbf-ft	Note
Rear brake caliper mounting bolt	18	1.8	13.0	@(Page 4C-3)
Rear brake pad mounting pin	16	1.6	11.5	@(Page 4C-3)
Brake hose union bolt	23	2.3	16.5	@(Page 4C-3)
Rear brake caliper sliding pin	33	3.3	24.0	@(Page 4C-5)
Brake disc bolt (Rear)	35	3.5	25.5	@(Page 4C-6)

NOTE

The specified tightening torque is described in the following. "Rear Brake Components (Page 4C-1)"

Reference:

For the tightening torque of fastener not specified in this section, refer to "Tightening Torque List in Section 0C (Page 0C-9)".

 Measure the runout using the dial gauge. Replace the disc if the runout exceeds the service limit.

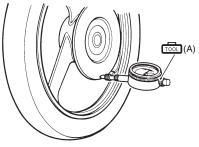
Special tool

(A): 09900–20607 (Dial gauge (1/100 mm, 10 mm))

1001: 09900-20701 (Magnetic stand)

Brake disc runout

Service limit: 0.30 mm (0.012 in)



I649G1430028-03

 Remount the rear brake caliper. Refer to "Rear Brake Caliper Removal and Installation (Page 4C-3)".

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B838H14307002

Special Tools and Equipment

Recommended Service Material

			B838H14308001
Material	SUZUKI recommended produce	ct or Specification	Note
Brake fluid	DOT 4	—	@(Page 4C-4) / @(Page 4C-
			4)
Grease	SUZUKI Silicone Grease or	P/No.: 99000-25100	@(Page 4C-5) / @(Page 4C-
	equivalent		5)
Thread lock cement	Thread Lock Cement Super 1360 or	P/No.: 99000-32130	☞(Page 4C-6)
	equivalent		

NOTE

Required service material is also described in the following. "Rear Brake Components (Page 4C-1)"

Special Tool

			B838H14308002
09900–20205		09900–20607	
Micrometer (0 – 25 mm)		Dial gauge (1/100 mm, 10 mm)	
☞(Page 4C-7)		☞(Page 4C-7)	
09900–20701	_		
Magnetic stand			
☞(Page 4C-7)			

Section 5

Transmission / Transaxle

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Precautions

Precautions

Precautions for Transmission / Transaxle

Refer to "General Precautions in Section 00 (Page 00-1)".

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Manual Transmission

Diagnostic Information and Procedures

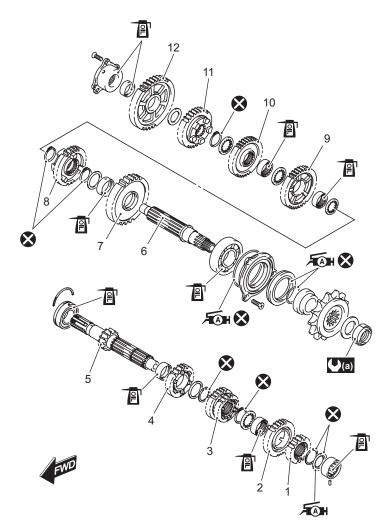
Manual Transmission Symptom Diagnosis

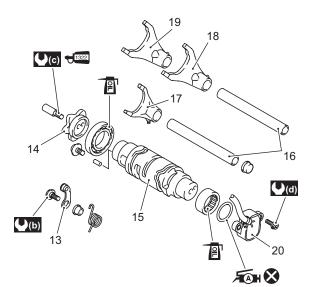
Condition	Possible cause	Correction / Reference Item
Engine is noisy (Noise	Worn or rubbing gear.	Replace.
seems to come from the	Worn countershaft spline.	Replace countershaft.
transmission)	Worn driveshaft spline.	Replace driveshaft.
-	Worn or rubbing primary gear.	Replace.
	Worn bearing.	Replace.
Transmission will not	Broken gearshift cam.	Replace.
shift	Distorted gearshift fork.	Replace.
	Worn gearshift pawl.	Replace.
Transmission will not	Broken return spring on shift shaft.	Replace.
shift back	Rubbing or stuck gearshift shaft.	Repair or replace.
	Worn or distorted gearshift fork.	Replace.
Transmission jumps out	Worn shifting gears on driveshaft or	Replace.
of gear	countershaft.	
	Worn or distorted gearshift fork.	Replace.
	Weakened gearshift stopper spring.	Replace.
	Worn gearshift cam plate.	Replace.

Repair Instructions

Transmission Components

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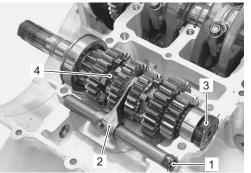
1. 2nd drive gear	11. 5th driven gear	(a) : 115 N·m (11.5 kgf-m, 83.0 lb-ft)
2. 6th drive gear	12. 1st driven gear	(). 10 N⋅m (1.0 kgf-m, 7.0 lb-ft)
3. 3rd/4th drive gears	13. Gearshift cam stopper	(C) : 13 N⋅m (1.3 kgf-m, 9.5 lb-ft)
4. 5th drive gear	14. Gearshift cam plate	(U(d)): 6.5 N⋅m (0.65 kgf-m, 4.7 lb-ft)
5. Countershaft/1st drive gear	15. Gearshift cam	Fight: Apply grease to the oil seal lip.
6. Driveshaft	16. Gearshift fork shaft	€1322 : Apply thread lock to the thread part.
7. 2nd driven gear	17. Gearshift fork (For 3rd/4th drive gears)	PI : Apply engine oil.
8. 6th driven gear	18. Gearshift fork (For 6th driven gear)	🔇 : Do not reuse.
9. 3rd driven gear	19. Gearshift fork (For 5th driven gear)	
10. 4th driven gear	20. GP switch	

Transmission Removal

- B838H15206002
- Remove the engine assembly from the frame. Refer to "Engine Assembly Removal in Section 1D (Page 1D-19)".
- 2) Remove the engine top side. Refer to "Engine Top Side Disassembly in Section 1D (Page 1D-25)".
- Separate the upper and lower crankcases. Refer to "Engine Bottom Side Disassembly in Section 1D (Page 1D-47)".

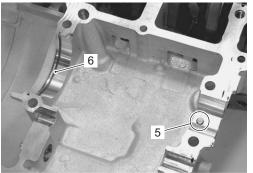
Countershaft Assembly

- 1) Remove the gearshift shaft plug (1) and gearshift fork/gearshift shaft (2).
- 2) Remove the clutch push rod oil seal (3) and countershaft assembly (4).



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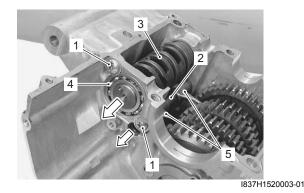
3) Remove the bearing pin (5) and C-ring (6).



I838H1520001-01

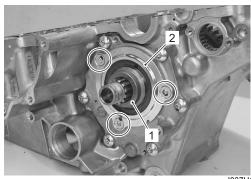
Gearshift Fork and Gearshift Cam

- 1) Remove the screws (1).
- 2) Remove the gearshift fork shaft (2).
- 3) Remove the gearshift cam (3) along with its bearing (4).
- 4) Remove the gearshift fork (5).



Driveshaft Assembly

- 1) Remove the spacer (1).
- 2) Remove the oil seal retainer (2) by removing the dust seal retainer bolts.



I837H1520004-01

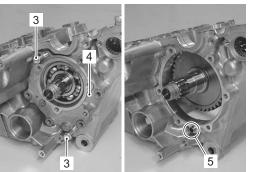
3) Remove the driveshaft left bearing case bolts.



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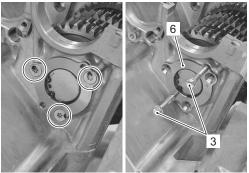
4) By using suitable size bolts (3), remove the driveshaft left bearing case (4).

5) Remove the dowel pin (5).



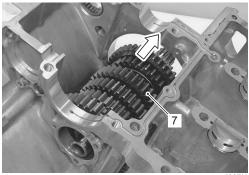
I837H1520006-01

- 6) Remove the driveshaft right bearing case bolts.
- 7) By using suitable size bolts (3), remove the driveshaft right bearing assembly (6).



I837H1520007-01

8) Remove the driveshaft assembly (7).



I837H1520008-01

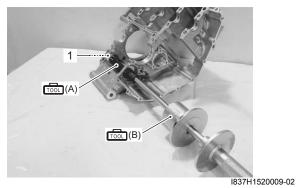
Bearing and Oil Seal

1) Remove the gearshift cam bearing (1) with the special tools.

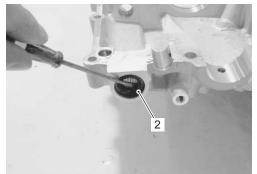
Be careful not to lean the bearing remover.

Special tool

(A): 09923–74511 (Bearing remover) () (B): 09930–30104 (Rotor remover sliding shaft)

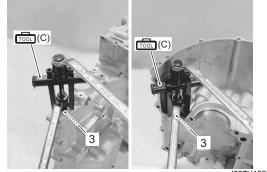


2) Remove the gearshift shaft oil seal (2). (LH only)



I837H1520010-01

3) Remove the gearshift shaft bearings (3) with the special tool.



I837H1520011-01

4) Remove the driveshaft left bearing (4) with the special tool.

Special tool

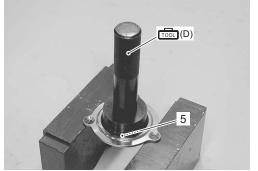
(D): 09913–70210 (Bearing installer set)



I837H1520012-01

5) Remove the driveshaft left bearing oil seal (5) from the retainer using the special tool.

Special tool roon (D): 09913–70210 (Bearing installer set)



I837H1520013-01

Transmission Installation

B838H15206003 Install the transmission in the reverse order of removal. Pay attention to the following points:

Bearing and Oil Seal

Replace the removed bearings and oil seals with new ones.

• Install the driveshaft left bearing dust oil seal (1) with the special tool.

Special tool

(A): 09913-70210 (Bearing installer set)



I837H1520014-01

• Install the driveshaft left bearing (2) with the special tool.

NOTE

The stamped mark side of the driveshaft left bearing faces outside.

Special tool roon (A): 09913–70210 (Bearing installer set)



I837H1520015-01

5B-6 Manual Transmission:

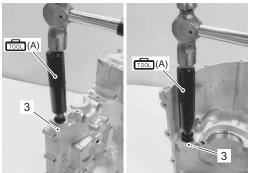
• Install the gearshift shaft bearings (3) with the special tool.

NOTE

The stamped mark side of the gearshift shaft bearing faces outside.

Special tool

(A): 09913–70210 (Bearing installer set)



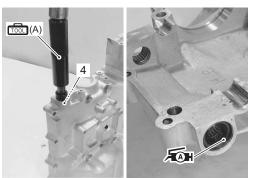
I837H1520016-01

• Install the gearshift shaft oil seal (4) with the special tool.

Special tool (A): 09913–70210 (Bearing installer set)

• Apply grease to the oil seal lip.

त्रि⊪: Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent)



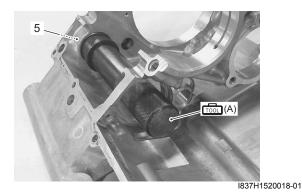
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Install the gearshift cam bearing (5) with the special tool.

Special tool

•

(A): 09913–70210 (Bearing installer set)

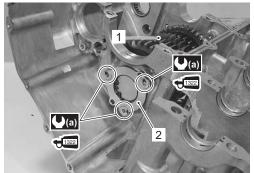


Driveshaft Assembly

- Put the driveshaft assembly (1) into the lower crankcase.
- Install the driveshaft right bearing assembly (2).
- Apply thread lock to the bolts and tighten them to the specified torque.

€1322 : Thread lock cement 99000–32110 (THREAD LOCK CEMENT SUPER 1322 or equivalent)

Tightening torque Driveshaft right bearing case bolt (a): 12 N·m (1.2 kgf-m, 8.7 lbf-ft)



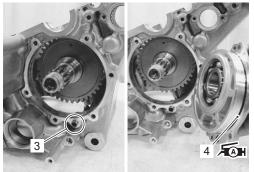
I837H1520019-03

• Install the dowel pin (3).

Apply grease to the O-ring (4).

Replace the O-ring (4) with a new one.

রি⊮: Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent)



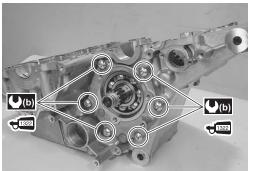
I837H1520020-02

• Apply thread lock to the bolts and tighten them to the specified torque.

• Thread lock cement 99000–32110 (THREAD LOCK CEMENT SUPER 1322 or equivalent)

Tightening torque

Driveshaft left bearing case bolt (b): 12 N·m (1.2 kgf-m, 8.7 lbf-ft)



I837H1520021-03

• Apply grease to the dust seal lip and O-ring (5).

Replace the O-ring (5) with a new one.

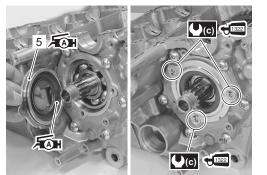
后日: Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent)

• Apply thread lock to the bolts and tighten them to the specified torque.

• 1322 : Thread lock cement 99000–32110 (THREAD LOCK CEMENT SUPER 1322 or equivalent)

Tightening torque

Driveshaft retainer bolt (c): 12 N·m (1.2 kgf-m, 8.7 lbf-ft)



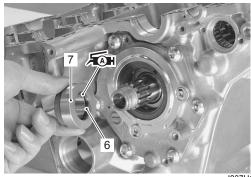
I837H1520022-03

• Apply grease to the O-ring (6).

Replace the O-ring (6) with a new one.

𝔅𝔥: Grease 99000–25010 (SUZUKI SUPERGREASE A or equivalent)

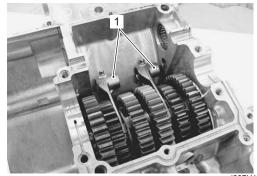
• Install the spacer (7).



I837H1520023-03

Gearshift Cam and Gearshift Fork

• Install the gearshift forks (1).



- I837H1520024-01
- Install the gearshift cam (2) with the bearing fitted.



I837H1520025-01

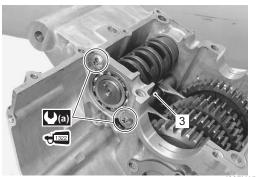
5B-8 Manual Transmission:

- With engaging each fork end to the cam groove, insert the fork shaft (3).
- Apply thread lock to the screws and tighten them to the specified torque.

eter : Thread lock cement 99000–32110 (THREAD LOCK CEMENT SUPER 1322 or equivalent)

Tightening torque

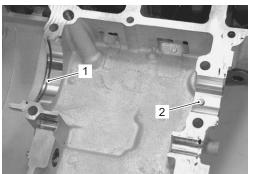
Bearing retainer screw (a): 10 N·m (1.0 kgf-m, 7.0 lbf-ft)



I837H1520026-02

Countershaft

• Install the C-ring (1) and bearing pin (2) to the upper crankcase.

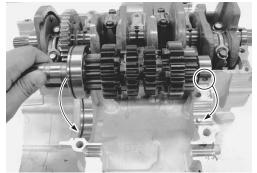


I838H1520002-01

Install the countershaft assembly to the upper crankcase.

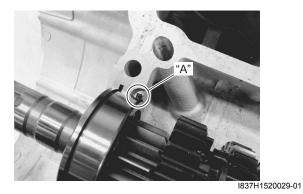
NOTE

Align the C-ring with the groove of bearing and the bearing pin with the indent on the bearing.

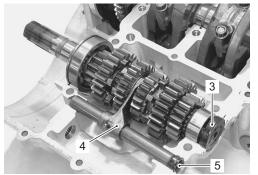


I837H1520028-01

• Turn the bearing to fit the bearing dowel pin in the position "A".



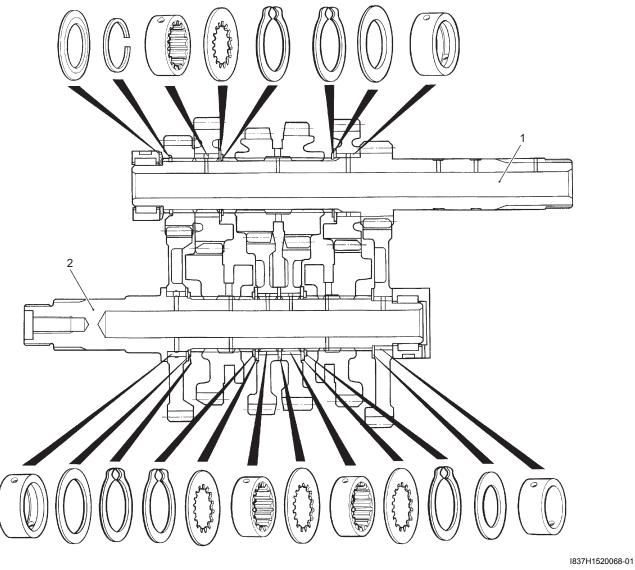
- Install the clutch push rod oil seal (3).
- Install the gearshift fork/gearshift shaft (4) and gearshift shaft plug (5).



I837H1520030-01

Transmission Construction

B838H15206004



1. Countershaft 2. Driveshaft

Countershaft Gear / Driveshaft Gear Disassembly and Assembly

B838H15206005

Refer to "Transmission Removal (Page 5B-3)" and "Transmission Installation (Page 5B-5)".

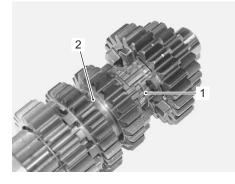
Disassembly

Identify the position of each removed part. Organize the parts in their respective groups (i.e., drive or driven) so that they can be reinstalled in their original positions.

Countershaft

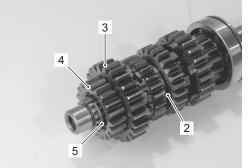
Disassemble the countershaft as shown in the transmission construction. Refer to "Transmission Construction (Page 5B-9)". Pay attention to the following points: • Remove the 6th drive gear snap ring (1) from its groove and slide it towards the 3rd/4th drive gears (2).

Special tool roon: 09900–06104 (Snap ring pliers)



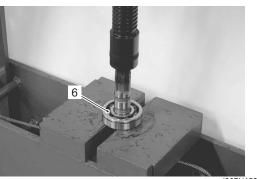
I837H1520031-01

- Slide the 6th (3) and 2nd (4) drive gears toward the 3rd/4th drive gears (2), then remove the 2nd drive gear circlip (5).
- Remove the 2nd drive gear (4) and 6th drive gear (3).



I837H1520032-01

• Remove the countershaft bearing (6) using hydraulic press.



I837H1520033-01

Driveshaft

• Disassembly the driveshaft as shown in the transmission construction. Refer to "Transmission Construction (Page 5B-9)".



I837H1520034-01

Assembly

NOTE

When reassembling the transmission gears, attention must be given to the locations and positions of washers and snap rings. The cross sectional view shows the correct position of the gears, bushings, washers and snap rings. Refer to "Transmission Construction (Page 5B-9)".

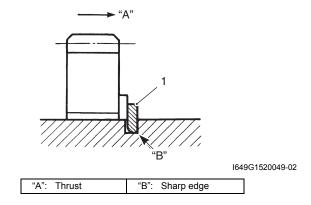
- Never reuse a snap ring. After a snap ring has been removed from the shaft, it should be discarded and a new snap ring must be installed.
- When installing a new snap ring, do not expand the end gap larger than required to slip the snap ring over the shaft.
- After installing a snap ring, make sure that it is completely seated in the groove and securely fitted.

NOTE

- Rotate the bearing by hand to inspect if there is any abnormal noise and for smooth rotation. Replace the bearing if there is anything unusual.
- Before installing the gears, apply engine oil to the driveshaft and countershaft.
- Before installing the oil seal, apply grease to the oil seal lip.

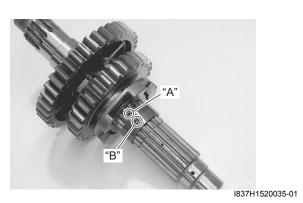
त्रि⊪: Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent)

• When installing a new snap ring (1), pay attention to its direction. Fit it to the side where the thrust is as shown in the figure.



Driveshaft

 When installing the gear bushings onto the driveshaft, align the shaft oil holes "A" with the bushing oil hole "B".



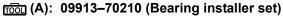
"A" "B"

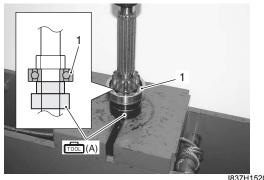
I837H1520036-01

Countershaft

• Install the countershaft bearing (1) using a hydraulic press and special tool.

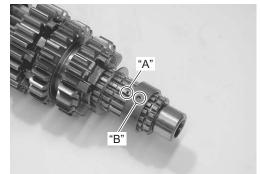
Special tool





1837H1520037-01

• When installing the gear bushing onto the countershaft, align the shaft oil hole "A" with the bushing oil hole "B".



I837H1520038-01

Transmission Related Parts Inspection

B838H15206006 Refer to "Transmission Removal (Page 5B-3)", "Transmission Installation (Page 5B-5)" and "Countershaft Gear / Driveshaft Gear Disassembly and Assembly (Page 5B-9)".

Gearshift Fork to Groove Clearance

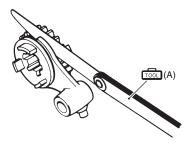
NOTE

The clearance for each gearshift fork plays an important role in the smoothness and positiveness of the shifting action.

Using the thickness gauge, check the gearshift fork clearance in the groove of its gear. If the clearance checked is noted to exceed the limit specified, replace the fork or its gear, or both.

Special tool reconstruction (A): 09900–20803 (Thickness gauge)

<u>Gearshift fork to gearshift fork groove clearance</u> Standard: 0.1 – 0.3 mm (0.004 – 0.012 in) Service limit: 0.5 mm (0.02 in)



I649G1520056-03

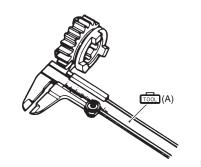
Gearshift Fork Groove Width

Measure the gearshift fork groove width using the vernier calipers.

Special tool

(A): 09900–20102 (Vernier calipers (1/20 mm, 200 mm))

<u>Gearshift fork groove width</u> Standard: 5.0 – 5.1 mm (0.197 – 0.201 in)



I649G1520057-03

Gearshift Fork Thickness

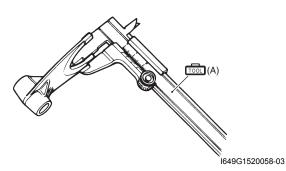
Measure the gearshift fork thickness using the vernier calipers.

Special tool

(A): 09900–20102 (Vernier calipers (1/20 mm, 200 mm))

Gearshift fork thickness

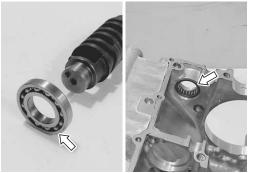
Standard: 4.8 – 4.9 mm (0.189 – 0.193 in)



Gearshift Cam Bearing

Inspect the gearshift cam bearings, left and right for abnormal noise and smooth rotation. Replace the bearing if there is anything unusual. Refer

to "Transmission Removal (Page 5B-3)" and "Transmission Installation (Page 5B-5)".



Driveshaft Bearing

 Inspect the driveshaft left bearing for abnormal noise and smooth rotation while it is in the case.
 Replace the bearing if there is anything unusual.
 Refer to "Transmission Removal (Page 5B-3)" and "Transmission Installation (Page 5B-5)".



I837H1520040-01

Inspect the driveshaft right bearing for abnormal noise and smooth rotation.

If there is anything unusual, replace the bearing assembly. Refer to "Transmission Removal (Page 5B-3)" and "Transmission Installation (Page 5B-5)".



I837H1520041-01

Driveshaft Oil Seal

Inspect the driveshaft left bearing dust seal for wear and damage.

Replace the dust seal if there is anything unusual. Refer to "Transmission Removal (Page 5B-3)" and "Transmission Installation (Page 5B-5)".



I837H1520042-01

Gear Position (GP) Switch Inspection

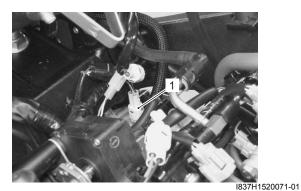
Refer to "Side-stand / Ignition Interlock System Parts Inspection in Section 11 (Page 1I-8)".

Gear Position (GP) Switch Removal and Installation

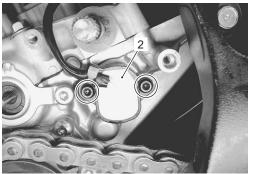
B838H15206008

Removal

- 1) Turn the ignition switch OFF.
- Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- Remove the engine sprocket cover. Refer to "Engine Sprocket Removal and Installation in Section 3A (Page 3A-2)".
- 4) Disconnect the gear position switch coupler (1).



5) Remove the gear position switch (2).



I837H1520043-01

Installation

Install the gear position switch in the reverse order of removal. Pay attention to the following points:

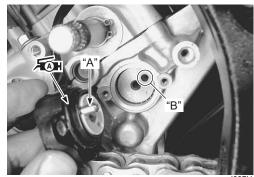
Apply grease to the O-ring.

Replace the O-ring with a new one.

NOTE

Align the gear position switch pin "A" with the gearshift cam hole "B".

र Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent)



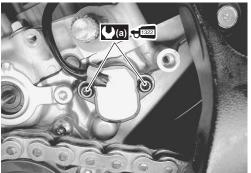
1837H1520044-02

• Apply thread lock to the gear position switch bolts and tighten them to the specified torque.

€1322 : Thread lock cement 99000–32110 (THREAD LOCK CEMENT SUPER 1322 or equivalent)

Tightening torque

GP switch mounting bolt (a): 6.5 N·m (0.65 kgf-m, 4.7 lbf-ft)

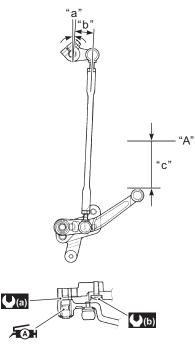


I837H1520045-01

• Route the gear position switch lead wire. Refer to "Wiring Harness Routing Diagram in Section 9A (Page 9A-5)".

Gearshift Lever Construction

B838H15206009



I837H1520073-02

"A": Footrest top surface	"b": 30 mm (1.2 in)	(a): 40 N·m (4.0 kgf-m, 29.0 lb-ft)	Apply grease.
"a": Approx. 4° 50'	"c": 65 – 75 mm (2.6 – 3.0 in)	(b) : 28 N·m (2.8 kgf-m, 20.0 lb-ft)	

Gearshift Lever Removal and Installation B838H15206010

Removal

Remove the gearshift lever as shown in the gearshift lever construction. Refer to "Gearshift Lever Construction (Page 5B-14)".

Installation

- Install the gearshift lever as shown in the gearshift lever construction. Refer to "Gearshift Lever Construction (Page 5B-14)".
- After installing the gearshift lever, check the gearshift lever height. Refer to "Gearshift Lever Height Inspection and Adjustment (Page 5B-14)".

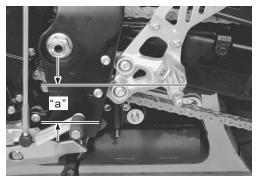
Gearshift Lever Height Inspection and Adjustment

B838H15206011

Inspect and adjust the gearshift lever height in the following procedures:

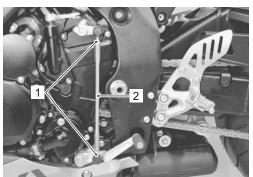
 Inspect the gearshift lever height "a" between the lever top and footrest.
 Adjust the gearshift lever height if necessary.

<u>Gearshift lever height "a"</u> Standard: 65 – 75 mm (2.6 – 3.0 in)



I837H1520046-01

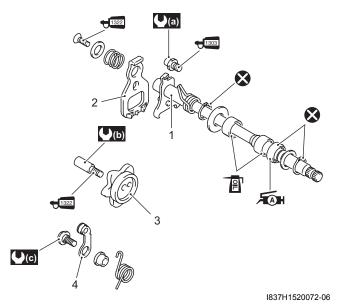
- 2) Loosen the lock-nuts (1).
- Turn the gearshift link rod (2) until the gearshift lever is 65 – 75 mm (2.6 – 3.0 in) below the top of the footrest.
- 4) Tighten the lock-nuts securely.



I837H1520047-01

Gearshift Shaft / Gearshift Cam Plate Components

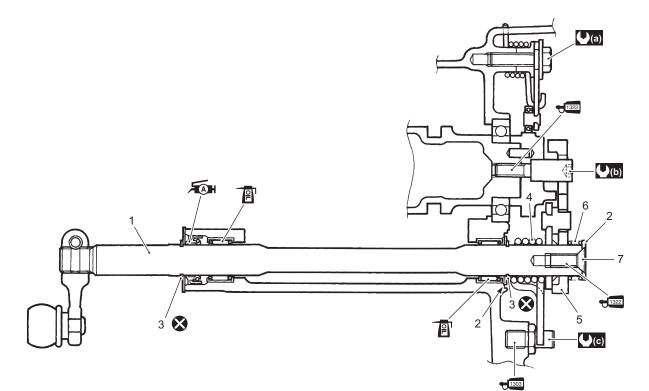
B838H15206012



1. Gearshift shaft	(a) : 19 N⋅m (1.9 kgf-m, 13.5 lb-ft)	
2. Gearshift cam drive plate	(b) : 13 N⋅m (1.3 kgf-m, 9.5 lb-ft)	1322 : Apply thread lock to the thread part.
3. Gearshift cam plate	【	P: Apply engine oil to bearing.
4. Gearshift cam stopper	For : Apply grease to oil seal lip.	🔇 : Do not reuse.

Gearshift Shaft Construction

B838H15206013



I837H1520048-02

1. Gearshift shaft	6. Gearshift plate return spring	Apply grease.
2. Washer	7. Gearshift shaft and screw	1303 : Apply thread lock to the thread part.
3. Snap ring	(, 10 N⋅m (1.0 kgf-m, 7.0 lb-ft)	1322 : Apply thread lock to the thread part.
4. Gearshift shaft return spring	【●】(D): 13 N·m (1.3 kgf-m, 9.5 lb-ft)	: Apply engine oil to bearing.
5. Gearshift cam drive plate	♥(C) : 19 N⋅m (1.9 kgf-m, 13.5 lb-ft)	🐼 : Do not reuse.

Gearshift Shaft / Gearshift Cam Plate Removal and Installation

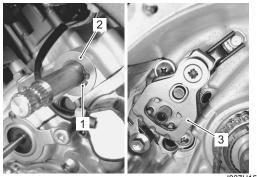
B838H15206014

Removal

- Remove the engine sprocket cover. Refer to "Engine Sprocket Removal and Installation in Section 3A (Page 3A-2)".
- 2) Remove the clutch components. Refer to "Clutch Removal in Section 5C (Page 5C-5)".
- 3) Remove the snap ring (1) and washer (2) from the gearshift shaft.

Special tool roon: 09900–06107 (Snap ring pliers)

4) Remove the gearshift shaft assembly (3).

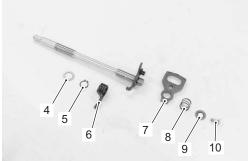


I837H1520049-01

5) Remove the following parts in the figure from the gearshift shaft.

Special tool

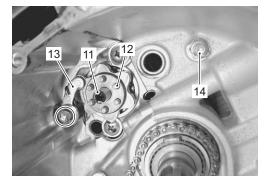
1000 : 09900-06107 (Snap ring pliers)



I837H1520050-01

4.	Washer
5.	Snap ring
6.	Gearshift shaft return spring
7.	Gearshift cam drive plate
8.	Gearshift plate return spring
9.	Washer
10.	Gearshift shaft end screw

- 6) Remove the gearshift cam plate bolt (11) and gearshift cam plate (12).
- 7) Remove the gearshift cam stopper (13).
- 8) Remove the gearshift arm stopper (14).



I837H1520051-01

Installation

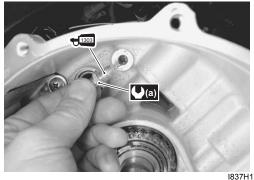
Install the gearshift shaft and gearshift cam plate in the reverse order of removal. Pay attention to the following points:

The removed snap rings must be replaced with new ones.

Apply a small quantity of thread lock to the gearshift arm stopper and tighten it to the specified torque.

€1303 : Thread lock cement 99000–32030 (THREAD LOCK CEMENT SUPER 1303 or equivalent)

Tightening torque Gearshift arm stopper (a): 19 N·m (1.9 kgf-m, 13.5 lbf-ft)



I837H1520052-01

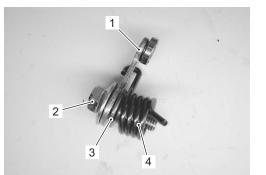
- Install the gearshift cam stopper (1), bolt (2), collar (3) and return spring (4).
- Tighten the gearshift cam stopper bolt (2) to the specified torque.

NOTE

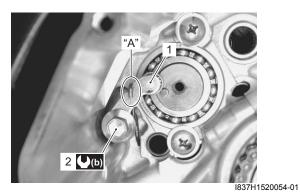
Hook the return spring end "A" to the stopper (1).

Tightening torque

Gearshift cam stopper bolt (b): 10 N·m (1.0 kgfm, 7.0 lbf-ft)



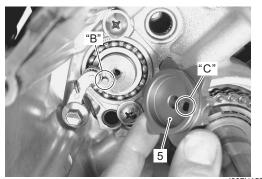
I837H1520053-01



- · Check the gearshift cam stopper moves smoothly.
- · Locate the gearshift cam in the neutral position.
- Install the gearshift cam stopper plate (5).

NOTE

Align the gearshift cam pin "B" with the gearshift cam stopper plate hole "C".



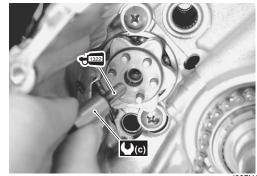
I837H1520055-01

 Apply a small quantity of thread lock to the gearshift cam stopper plate bolt and tighten it to the specified torque.

€1322 : Thread lock cement 99000–32110 (THREAD LOCK CEMENT SUPER 1322 or equivalent)

Tightening torque

Gearshift cam stopper plate bolt (c): 13 N·m (1.3 kgf-m, 9.5 lbf-ft)



I837H1520056-01

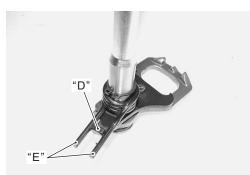
• Apply a small quantity of thread lock to the gearshift shaft end screw.

€1322 : Thread lock cement 99000–32110 (THREAD LOCK CEMENT SUPER 1322 or equivalent)



I837H1520057-02

 When installing the gearshift shaft return spring, position the stopper "D" of gearshift arm between the shaft return spring ends "E".



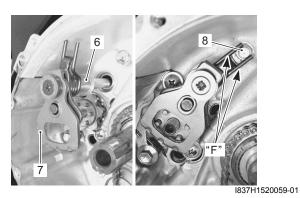
I837H1520058-01

5B-18 Manual Transmission:

• Install the washer (6) and gearshift shaft assembly (7) as shown in the figure.

NOTE

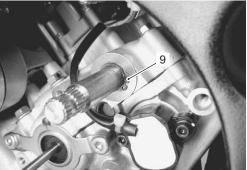
Pinch the gearshift arm stopper (8) with return spring ends "F".



Install a new snap ring (9).

Special tool

1001: 09900–06107 (Snap ring pliers)



l837H1520060-01

 After installing the gearshift lever, check the gearshift lever height. Refer to "Gearshift Lever Height Inspection and Adjustment (Page 5B-14)".

Gearshift Linkage Inspection

B838H15206015 Refer to "Gearshift Shaft / Gearshift Cam Plate Removal and Installation (Page 5B-16)".

Gearshift Shaft

Check the gearshift shaft for bend or wear. Check the return spring for damage or fatigue. If any defects are found, replace the defective part(-s).



I837H1520061-01

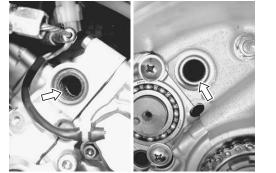
Gearshift Shaft Oil Seal

Inspect the gearshift shaft oil seal lip for damage or wear. If any defect is found, replace the oil seal with a new one.



Gearshift Shaft Bearing

Inspect the gearshift shaft bearing for abnormal noise and smooth rotation. Replace the bearing if there is anything unusual.



I837H1520063-01

Gearshift Shaft Oil Seal / Bearing Removal and Installation

Removal

- 1) Remove the gearshift shaft. Refer to "Gearshift Shaft / Gearshift Cam Plate Removal and Installation (Page 5B-16)".
- 2) Remove the gearshift shaft oil seal (1).

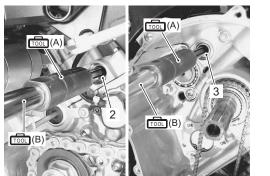


I837H1520064-01

3) Remove the bearings (2) and (3) with the special tools.

Special tool

(A): 09921–20210 (Bearing remover) (C): 09930–30104 (Rotor remover sliding shaft)



I837H1520065-01

Installation

Install the oil seal and bearing in the reverse order of removal. Pay attention to the following points:

The removed oil seal and bearings must be replaced with new ones.

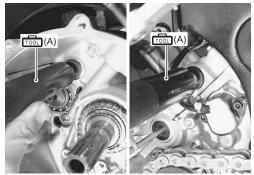
• Install the bearings with the special tool.

NOTE

The stamped mark side of gearshift shaft bearing faces outside.

Special tool

(A): 09913-70210 (Bearing installer set)



I837H1520066-02

· Install the oil seal with the special tool.



• Apply grease to the oil seal lip.

র্ন্জ⊪: Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent)



I837H1520067-01

Specifications

Service Data

Drive Train

Unit: mm (in) Except ratio

Item		Standard	Limit
Primary reduction ratio		1.761 (74/42)	—
Final reduction ratio		2.647 (45/17)	—
Gear ratios	Low	2.785 (39/14)	—
	2nd	2.052 (39/19)	—
	3rd	1.714 (36/21)	—
	4th	1.500 (36/24)	—
	5th	1.347 (31/23)	—
	Тор	1.208 (29/24)	—
Gearshift fork to groove clearance		0.1 - 0.3 (0.004 - 0.012)	0.5 (0.02)
Gearshift fork groove width		5.0 - 5.1 (0.197 - 0.201)	—
Gearshift fork thickness		4.8 - 4.9 (0.189 - 0.193)	—
Gearshift lever height		65 – 75 (2.6 – 3.0)	—

Tightening Torque Specifications

Eastoning part	Tightening torque			Note
Fastening part	N⋅m	kgf-m	lbf-ft	Note
Driveshaft right bearing case bolt	12	1.2	8.7	@(Page 5B-6)
Driveshaft left bearing case bolt	12	1.2	8.7	@ (Page 5B-7)
Driveshaft retainer bolt	12	1.2	8.7	@ (Page 5B-7)
Bearing retainer screw	10	1.0	7.0	@ (Page 5B-8)
GP switch mounting bolt	6.5	0.65	4.7	@ (Page 5B-13)
Gearshift arm stopper	19	1.9	13.5	@ (Page 5B-16)
Gearshift cam stopper bolt	10	1.0	7.0	@(Page 5B-17)
Gearshift cam stopper plate bolt	13	1.3	9.5	@(Page 5B-17)

NOTE

The specified tightening torque is described in the following.

"Transmission Components (Page 5B-2)"

"Gearshift Lever Construction (Page 5B-14)"

"Gearshift Shaft / Gearshift Cam Plate Components (Page 5B-15)"

"Gearshift Shaft Construction (Page 5B-15)"

Reference:

For the tightening torque of fastener not specified in this section, refer to "Tightening Torque List in Section 0C (Page 0C-9)".

B838H15207001

B838H15207002

Special Tools and Equipment

Recommended Service Material

			B838H15208001
Material	SUZUKI recommended product or Specification		Note
Grease	SUZUKI SUPER GREASE A or equivalent	P/No.: 99000–25010	© (Page 5B-6) / © (Page 5B- 6) / © (Page 5B-7) / © (Page 5B-7) / © (Page 5B- 10) / © (Page 5B-13) / © (Page 5B-19)
Thread lock cement	THREAD LOCK CEMENT SUPER 1303 or equivalent THREAD LOCK CEMENT SUPER 1322 or equivalent	P/No.: 99000–32030 P/No.: 99000–32110	 ☞(Page 5B-16) ☞(Page 5B-6) / ☞(Page 5B-7) / ☞(Page 5B-7) / ☞(Page 5B-8) / ☞(Page 5B-8)
			13) / @(Page 5B-17) / @(Page 5B-17)

NOTE

Required service material is also described in the following.

"Transmission Components (Page 5B-2)"

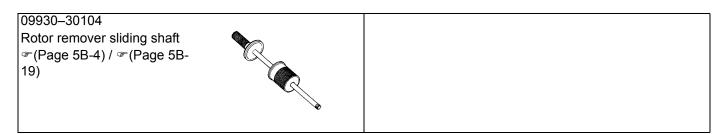
"Gearshift Lever Construction (Page 5B-14)"

"Gearshift Shaft / Gearshift Cam Plate Components (Page 5B-15)"

"Gearshift Shaft Construction (Page 5B-15)"

Special Tool

Special 1001		B838H15208002
09900–06104 Snap ring pliers ☞(Page 5B-9)	09900–06107 Snap ring pliers ☞(Page 5B-16) / ☞(Page 5B-16) / ☞(Page 5B-18)	
09900–20102 Vernier calipers (1/20mm, 200mm) ☞(Page 5B-12) / ☞(Page 5B-12)	09900–20803 Thickness gauge ☞(Page 5B-11)	
09913–70210 Bearing installer set (Page 5B-5) / (Page 5B- 5) / (Page 5B-5) / (Page 5B-5) / (Page 5B- 6) / (Page 5B-5) / (Page 5B- 6) / (Page 5B-6) / (Page 5B-6) / (Page 5B- 11) / (Page 5B-19) / (Page 5B-19)	09921–20210 Bearing remover ☞(Page 5B-19)	
09921–20240 Bearing remover set ☞(Page 5B-4)	09923–74511 Bearing remover ☞(Page 5B-4)	



Clutch

Precautions

Precautions for Clutch System

Refer to "General Precautions in Section 00 (Page 00-1)".

Schematic and Routing Diagram

Clutch Cable Routing Diagram

Refer to "Throttle Cable Routing Diagram in Section 1D (Page 1D-2)".

Diagnostic Information and Procedures

Clutch System Symptom Diagnosis

B838H15304001

Condition	Possible cause	Correction / Reference Item
Engine is noisy (Noise	Worn countershaft spline.	Replace countershaft.
seems to come from the	Worn clutch hub spline.	Replace clutch hub.
clutch)	Worn clutch plate teeth.	Replace clutch plate.
	Distorted clutch plate.	Replace.
	Worn clutch release bearing.	Replace.
	Weakened clutch damper.	Replace primary driven gear.
Clutch slips	Weakened clutch spring.	Replace.
	Worn or distorted clutch pressure plate.	Replace.
	Distorted clutch plate.	Replace.

B838H15300001

B838H15302001

5C-2 Clutch:

Repair Instructions

Clutch Lever Position Switch Inspection

B838H15306001 Inspect the clutch lever position switch in the following procedures:

1) Disconnect the clutch lever position switch lead wires (1).



I837H1530048-01

2) Inspect the clutch lever position switch for continuity with the tester.

If any abnormality is found, replace the switch with a new one.

Tester knob indication Continuity (•)))

Clutch lever position switch

Color Position	Terminal (B/Y)	Terminal (B/W)
FREE		
•	<u> </u>	O
		I649G1530004-03

3) Connect the clutch lever position switch lead wires.

Clutch Cable Inspection

Refer to "Clutch Cable Play Inspection and Adjustment in Section 0B (Page 0B-14)".

Clutch Cable Removal and Installation

Removal

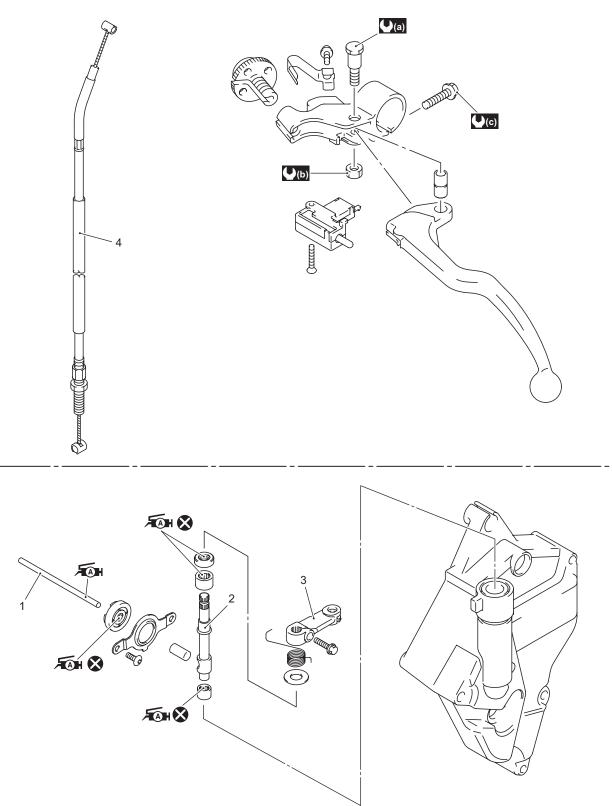
- 1) Remove the right under cowling. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 2) Disconnect the clutch cable from the clutch lever. Refer to "Handlebar Removal and Installation in Section 6B (Page 6B-2)".
- Remove the clutch cable as shown in the throttle cable routing diagram. Refer to "Throttle Cable Routing Diagram in Section 1D (Page 1D-2)".

Installation

- Install the clutch cable as shown in the throttle cable routing diagram. Refer to "Throttle Cable Routing Diagram in Section 1D (Page 1D-2)".
- 2) Reinstall the removed parts.

Clutch Control System Components

B838H15306004



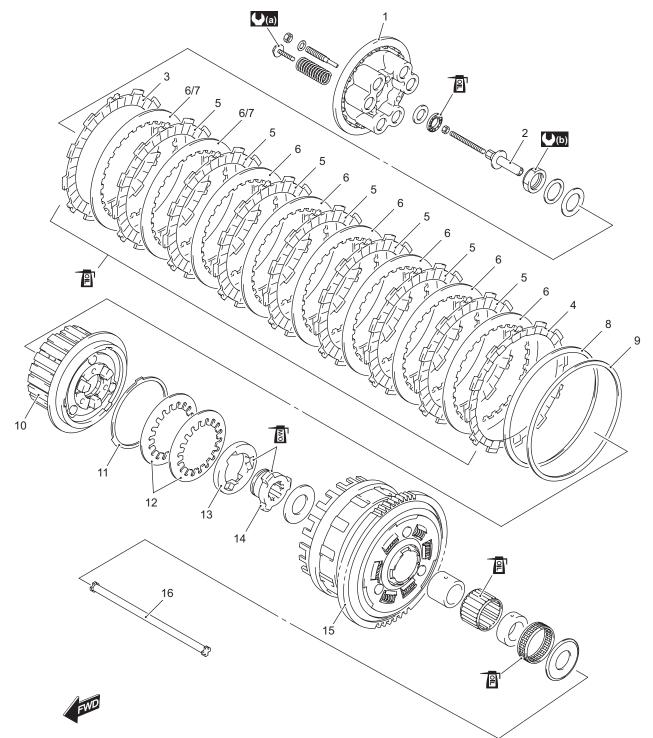
I837H1530049-04

1. Push rod	4. Clutch cable	(C): 10 N·m (1.0 kgf-m, 0.7 lb-ft)
2. Clutch release camshaft	(a) : 1 N⋅m (0.1 kgf-m, 0.7 lb-ft)	Apply grease.
3. Clutch release arm	(b): 6 N·m (0.6 kgf-m, 4.5 lb-ft)	🐼 : Do not reuse.

5C-4 Clutch:

Clutch Components

B838H15306005



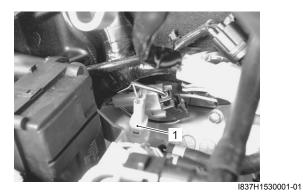
I837H1530047-02

1. Clutch pressure plate	8. Spring washer	15. Primary driven gear assembly
2. Clutch push piece	9. Spring washer seat	16. Push rod
3. No. 2 drive plate	10. Clutch sleeve hub	(a) : 10 N⋅m (1.0 kgf-m, 7.0 lb-ft)
4. No. 3 drive plate	11. Seat washer	(b) : 95 N⋅m (9.5 kgf-m, 68.7 lb-ft)
5. No. 1 drive plate	12. Wave spring washer	Apply engine oil.
6. No. 1 driven plate (6 – 8 pcs.)	13. Clutch lifter driven cam	: Apply molybdenum oil solution.
7. No. 2 driven plate (0 – 2 pcs.)	14. Clutch lifter drive cam	

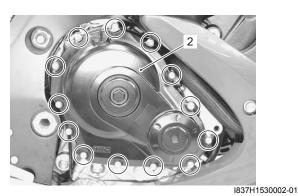
Clutch Removal

B838H15306006

- 1) Drain engine oil. Refer to "Engine Oil and Filter Replacement in Section 0B (Page 0B-10)".
- 2) Lift and support the fuel tank with the prop stay. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- 3) Disconnect the CKP sensor coupler (1).



4) Remove the clutch cover (2).



5) Remove the gasket (3) and dowel pins.

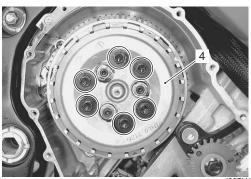


I837H1530003-01

6) Remove the clutch springs and pressure plate (4).

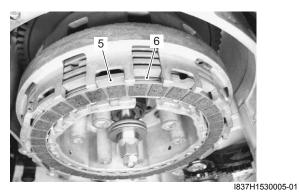
NOTE

Loosen the clutch spring set bolts little by little and diagonally.

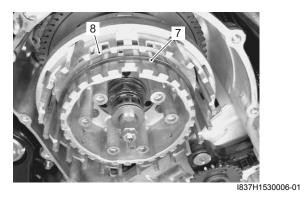


I837H1530004-01

7) Remove the clutch drive plates (5) and driven plates (6).

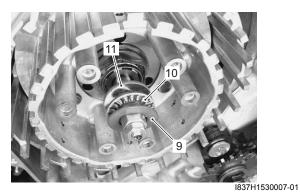


8) Remove the spring washer (7) and its seat (8).



5C-6 Clutch:

9) Remove the thrust washer (9), bearing (10) and clutch push piece (11).



10) Remove the clutch push rod (12).

NOTE

If it is difficult to pull out the push rod (12), use a magnetic hand or wire.



11) Unlock the clutch sleeve hub nut.

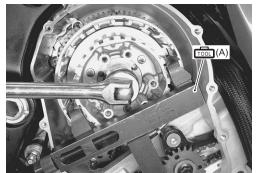
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I837H1530009-01

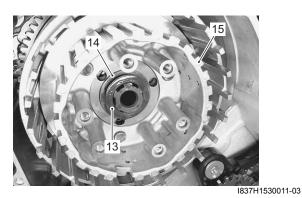
12) Hold the clutch sleeve hub with the special tool.

Special tool rooi (A): 09920–53740 (Clutch sleeve hub holder) 13) Remove the clutch sleeve hub nut.



I837H1530010-02

14) Remove the conical spring washer (13), washer (14) and clutch sleeve hub (15).

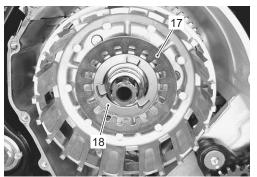


15) Remove the seat washer (16).



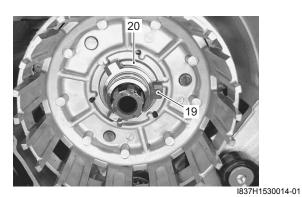
I837H1530012-03

16) Remove the wave spring washers (17) and clutch lifter driven cam (18).



1837H1530013-03

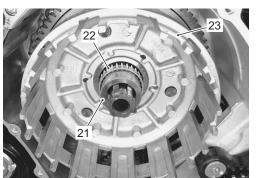
17) Remove the clutch lifter drive cam (19) and thrust washer (20).



- 18) Remove the spacer (21) and bearing (22).
- 19) Remove the primary driven gear assembly (23).

NOTE

If it is difficult to remove the primary driven gear, rotate the crankshaft.



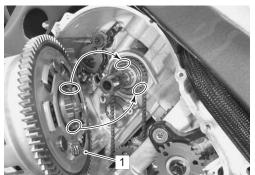
1837H1530015-01

Clutch Installation

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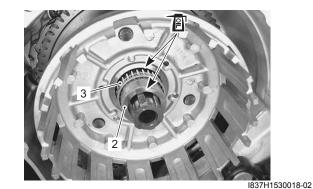
1) Install the primary driven gear assembly (1).

- If it is difficult to install the primary driven gear, rotate the crankshaft.
- Be sure to engage the oil pump drive sprocket with the primary driven gear.

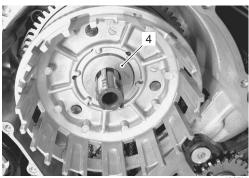


I837H1530016-03

2) Install the spacer (2) and bearing (3), and apply engine oil to them.



3) Install the thrust washer (4).



- I837H1530017-02
- 4) Install the seat washer (5).

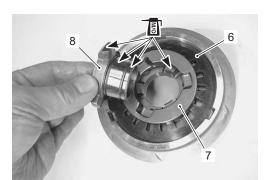


I837H1530019-01

- 5) Install the wave spring washers (6) and clutch lifter driven cam (7).
- 6) Apply a small quantity of molybdenum oil solution to the contact surfaces of the clutch sleeve hub, clutch lifter drive cam and clutch lifter driven cam.

M/O: Molybdenum oil (MOLYBDENUM OIL SOLUTION)

7) Install the clutch lifter drive cam (8).

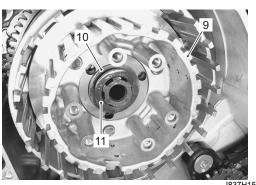


I837H1530020-02

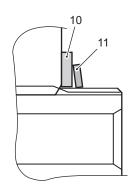
8) Install the clutch sleeve hub (9), washer (10) and spring washer (11).

NOTE

The conical curve side of spring washer (11) faces outside.



I837H1530021-01

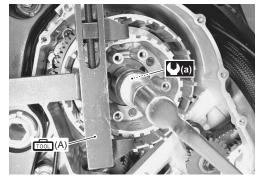


I837H1530024-02

9) Hold the clutch sleeve hub with the special tool.

Special tool (A): 09920–53740 (Clutch sleeve hub holder) 10) Tighten the clutch sleeve hub nut to the specified torque.

Tightening torque Clutch sleeve hub nut (a): 95 N⋅m (9.5 kgf-m, 68.7 lbf-ft)



I837H1530022-01

11) Lock the clutch sleeve hub nut with a center punch.



I837H1530023-01

12) Install the clutch push rod (12) into the countershaft.

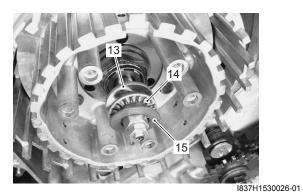


I837H1530025-01

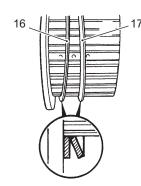
13) Install the clutch push piece (13), bearing (14) and thrust washer (15) to the countershaft.

NOTE

Thrust washer (15) is located between the pressure plate and bearing (14).



14) Install the spring washer seat (16) and spring washer (17) onto the clutch sleeve hub correctly.

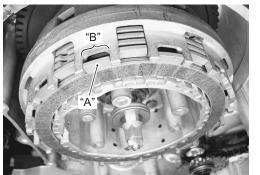


l837H1530028-01

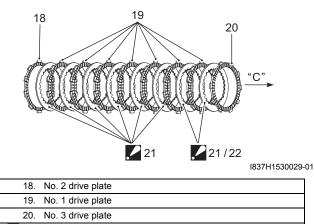
15) Insert the clutch drive plates and driven plate one by one into the clutch sleeve hub in the prescribed order.

NOTE

Insert the outermost No. 3 drive plate claws "A" to the other slits "B" of clutch housing as shown in the figure.



I837H1530027-01

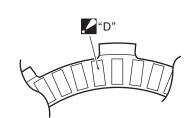


20.	No. 3 drive plate
/ 21.	No. 1 driven plate (6 – 8 pcs.) : The No. 1 and No. 2 driven plates are 8 in total.
, 22.	No. 2 driven plate (0 – 2 pcs.) : The No. 1 and No. 2 driven plates are 8 in total.
"C":	Direction of outside

NOTE

For drive plate

Three kinds of the drive plate (No. 1, No. 2 and No. 3) are equipped in the clutch system, they can be distinguished by the inside diameter and clutch facing "D".



I718H1530055-01

"D": Clutch facing : No. 1 and No. 2 drive plates resemble each other very closely in external appearance. Make sure to check the numbers of clutch facing, before installing them.

Drive plate	I.D.	Clutch facing "D"
No. 1	111 mm (4.4 in)	48 pcs.
No. 2	118 mm (4.6 in)	36 pcs.
No. 3	111 mm (4.4 in)	36 pcs.

NOTE

Two kinds of the driven plate (No. 1 and No. 2) are equipped in the clutch system, they can be distinguished by the thickness. The No. 1 and No. 2 driven plates are 8 pcs. in total.

6 - 8 pcs. of No. 1 driven plates are used with 0 - 2 pc(-s). of No. 2 driven plate(-s) as a set. The driven plate No. 2 should be installed pressure plate side.

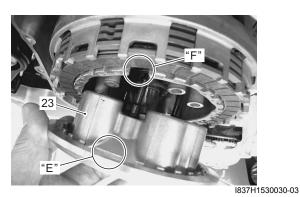
Driven plate	Thickness
No. 1	2.0 mm (0.08 in)
No. 2	1.6 mm (0.06 in)

5C-10 Clutch:

16) Install the pressure plate (23).

NOTE

When install the pressure plate, fit the convex part "E" of the pressure plate onto the concave part "F" of the clutch sleeve hub.



- 17) Install the clutch springs and bolts.
- 18) Tighten the clutch spring set bolts to the specified torque.

Tightening torque

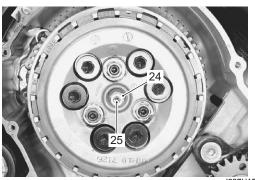
Clutch spring set bolt: 10 N·m (1.0 kgf-m, 7.0 lbf-ft)

NOTE

Tighten the clutch spring set bolt diagonally.



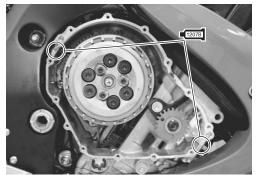
- I837H1530031-02
- 19) Loosen the lock nut (24) and turn in the release screw (25) to feel resistance.
- 20) From that position, turn out the release screw (25) 1/2 turn and tighten the lock nut (24) securely by holding the release screw (25).



I837H1530032-02

21) Apply a bond lightly to the mating surfaces at the parting line between the upper and lower crankcase as shown in the figure.

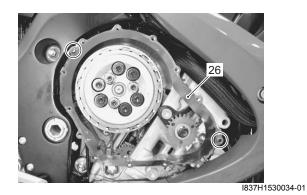
•12075]: Sealant 99000–31140 (SUZUKI BOND No.1207B or equivalent)



I837H1530033-04

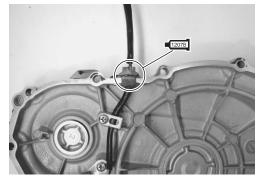
22) Install the dowel pins and gasket (26).

Use the new gasket to prevent oil leakage.



23) Apply a bond lightly to the CKP sensor grommet.

■12075 : Sealant 99000–31140 (SUZUKI BOND No.1207B or equivalent)



I837H1530035-01

24) Install the clutch cover and tighten the clutch cover bolts.

NOTE

Fit the new gasket washer to the bolt "G".



I837H1530036-02

- 25) Rout the CKP sensor lead wire properly. Refer to "Wiring Harness Routing Diagram in Section 9A (Page 9A-5)".
- 26) Install the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- 27) Pour engine oil. Refer to "Engine Oil and Filter Replacement in Section 0B (Page 0B-10)".

Clutch Parts Inspection

Refer to "Clutch Removal (Page 5C-5)" and "Clutch Installation (Page 5C-7)".

Clutch Drive and Driven Plate

NOTE

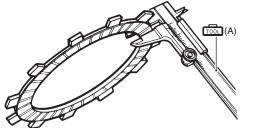
Wipe off the engine oil from the drive and driven plates with a clean rag.

Measure the thickness of drive plates with a vernier calipers. If the drive plate thickness is found to have reached the limit, replace it with a new one.

Special tool

(A): 09900–20102 (Vernier calipers (1/20 mm, 200 mm))

<u>Clutch drive plate thickness</u> Service limit (No. 1, No. 2 and No. 3 drive plates): 2.42 mm (0.095 in)



l649G1530056-03

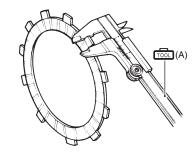
Measure the claw width of drive plates with a vernier calipers. Replace the drive plates found to have worn down to the limit.

Special tool

(A): 09900–20102 (Vernier calipers (1/20 mm, 200 mm))

Clutch drive plate claw width

Service limit (No. 1, No. 2 and No. 3 drive plates): 13.05 mm (0.514 in)

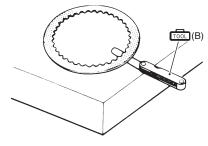


l649G1530057-03

Measure each driven plate for distortion with a thickness gauge and surface plate.

Replace driven plates which exceed the limit.

<u>Clutch driven plate distortion</u> Service limit: 0.10 mm (0.004 in)



I649G1530058-03

5C-12 Clutch:

Clutch Spring

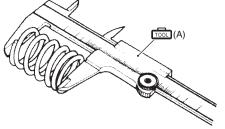
Measure the free length of each coil spring with a vernier calipers, and compare the length with the specified limit. Replace all the springs if any spring is not within the limit.

Special tool

(A): 09900–20102 (Vernier calipers (1/20 mm, 200 mm))

Clutch spring free length Service limit: 53.2 mm (2.09

Service limit: 53.2 mm (2.09 in)



-I718H1530062-01

Clutch Release Bearing

Inspect the clutch release bearing for any abnormality, especially cracks. When removing the bearing from the clutch, decide whether it can be reused or if it should be replaced.

Smooth engagement and disengagement of the clutch depends on the condition of this bearing.



l649G1530059-02

Push Rod (Right)

Inspect the push rod for wear and damage. If any defects are found, replace the push rod with a new one.



I837H1530037-01

Clutch Sleeve Hub and Primary Driven Gear Assembly

Inspect the slot of the clutch sleeve hub and primary driven gear assembly for damage or wear caused by the clutch plates. If necessary, replace it with a new one.



I837H1530038-01

Wave Spring Washer

Measure the free height "A" of each wave spring washer with a vernier calipers.

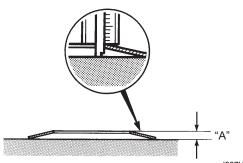
If each wave spring washer height "A" is not within the specified limit, replace it with a new one.

Special tool

(1/20 mm, 200 mm))

Wave spring washer height "A"

Service limit: 4.30 mm (0.169 in)



I837H1530043-01

Clutch Lifter Drive Cam and Clutch Lifter Driven Cam

Inspect the clutch lifter drive cam and clutch lifter driven cam for wear and damage. If any defects are found, replace the clutch lifter drive cam or clutch lifter driven cam.



Clutch Lifter Pin Inspection and Adjustment

Refer to "Clutch Removal (Page 5C-5)" and "Clutch Installation (Page 5C-7)".

NOTE

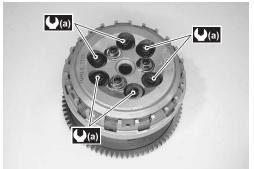
When inspection and adjusting the clutch lifter pin, it is not necessary to install the clutch onto the countershaft.

Inspect and adjust the clutch lifter pin in the following procedures:

- 1) Assemble the following parts into the primary driven gear assembly.
 - · Clutch sleeve hub
 - Spring washer seat, spring washer
 - Clutch drive plates, clutch driven plates
 - Pressure plate
 - · Clutch springs, clutch springs set bolts

Tightening torque

Clutch spring set bolt (a): 10 N·m (1.0 kgf-m, 7.0 lbf-ft)



I837H1530040-01

2) Remove the clutch assembly from the primary driven gear assembly.

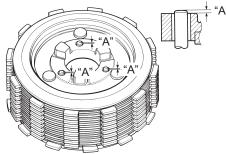


I837H1530041-01

 Inspect the height "A" of clutch lifter adjusting pin screws at three positions using the thickness gauge. If the measurement is out of the specification, adjust the height "A" as shown in the figure.

Special tool roon: 1 09900–20803 (Thickness gauge)

<u>Clutch lifter adjusting pin screw height "A"</u> Standard: 0.2 – 0.4 mm (0.008 – 0.016 in)

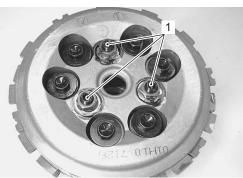


I837H1530044-01

4) Loosen the lock-nut and turn out the adjusting pin screw (1).

NOTE

Each clutch lifter adjusting pin screw height should be as closely as possible.



1837H1530045-02

5) Set the thickness gauge to 0.3 mm (0.012 in).

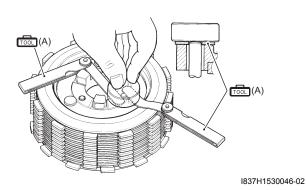
Special tool (A): 09900–20803 (Thickness gauge)

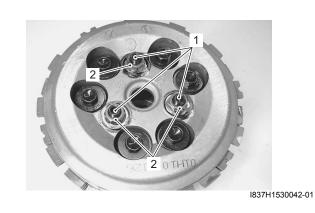
6) Place a proper flat plate on the thickness gauges and hold them by hand.

7) Slowly turn in the adjusting pin screw (1) until resistance is felt. Tighten the lock-nut (2).

Tightening torque

Clutch lifter lock-nut: 23 N·m (2.3 kgf-m, 16.5 lbf-ft)





Specifications

Service Data

Clutch

Unit: mm (in)

ltem	Standard		Limit
Clutch drive plate thickness	No. 1, 2 & 3	2.72 – 2.88 (0.107 – 0.113)	2.42 (0.095)
Clutch drive plate claw width	No. 1, 2 & 3	13.85 – 13.96 (0.5453 – 0.5496)	13.05 (0.5138)
Clutch driven plate distortion			
Clutch spring free length	56.0 (2.205)		53.2 (2.09)
Clutch lifter adjusting pin screw	0.2 - 0.4 (0.008 - 0.016)		_
height	0.2 0.4 (0.000 0.010)		
Wave spring washer height	_		4.30 (0.169)
Clutch lever play	10 – 15 (0.4 – 0.6)		—
Clutch release screw	1/2 turn back		—

Tightening Torque Specifications

				B838H15307002
Eastoning part	T	ightening torq	ue	Note
Fastening part	N⋅m	kgf-m	lbf-ft	Note
Clutch sleeve hub nut	95	9.5	68.7	☞(Page 5C-8)
Clutch spring set bolt	10	1.0	7.0	☞(Page 5C-10) / ☞(Page 5C-13)
Clutch lifter lock-nut	23	2.3	16.5	☞(Page 5C-14)

NOTE

The specified tightening torque is described in the following. "Clutch Control System Components (Page 5C-3)" "Clutch Components (Page 5C-4)"

Reference:

For the tightening torque of fastener not specified in this section, refer to "Tightening Torque List in Section 0C (Page 0C-9)".

B838H15307001

Special Tools and Equipment

Recommended Service Material

			B838H15308001
Material	SUZUKI recommended prod	uct or Specification	Note
Molybdenum oil	MOLYBDENUM OIL SOLUTION	—	☞(Page 5C-7)
Sealant	SUZUKI BOND No.1207B or	P/No.: 99000–31140	☞(Page 5C-10) /
	equivalent		☞(Page 5C-10)

NOTE

Required service material is also described in the following. "Clutch Control System Components (Page 5C-3)" "Clutch Components (Page 5C-4)"

Special Tool

	B838H15308002
09900–20102	09900–20803
Vernier calipers (1/20 mm, 200 mm)	Thickness gauge
@(Page 5C-11) /	@ (Page 5C-11) /
@(Page 5C-11) /	@ (Page 5C-13) /
@(Page 5C-12) /	@ (Page 5C-13)
@(Page 5C-12)	
09900–25008	09920–53740
Multi-circuit tester set	Clutch sleeve hub holder
@(Page 5C-2)	@(Page 5C-6) / @(Page 5C-
	8)

Section 6

Steering

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Precautions

Precautions

Precautions for Steering

Refer to "General Precautions in Section 00 (Page 00-1)".

B838H16000001

Steering General Diagnosis

Diagnostic Information and Procedures

Steering Symptom Diagnosis

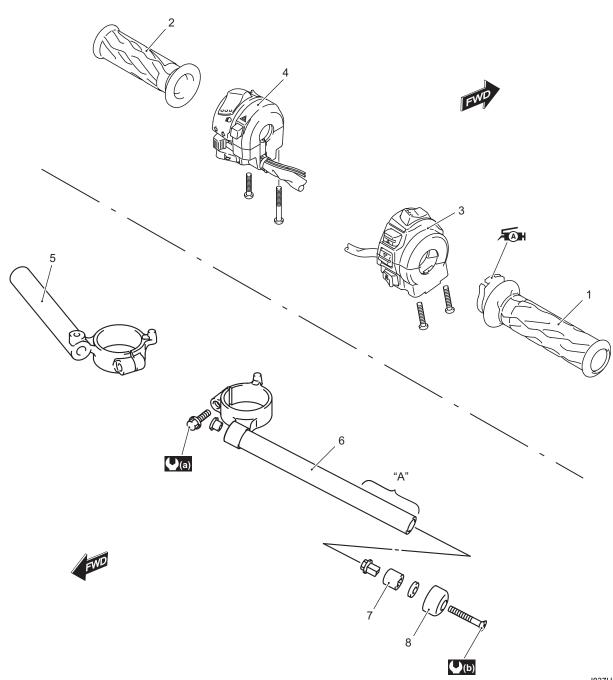
	-g	B838H16104001
Condition	Possible cause	Correction / Reference Item
Heavy steering	Over tightened steering stem nut.	Adjust.
	Broken bearing in steering stem.	Replace.
	Distorted steering stem.	Replace.
	Not enough pressure in tires.	Adjust.
	Defective steering damper unit.	Replace.
Wobbly handlebars	Loss of balance between right and left	Replace fork, adjust fork oil level or replace
	front forks.	spring.
	Distorted front fork.	Repair or replace.
	Distorted front axle or crooked tire.	Replace.
	Loose steering stem nut.	Adjust.
	Worn or incorrect tire or wrong tire	Adjust or replace.
	pressure.	
	Worn bearing/race in steering stem.	Replace.

Steering / Handlebar

Repair Instructions

Handlebar Components

B838H16206001



I837H1620038-01

1. Throttle grip	5. Right handlebar	"A": Apply handle grip bond.
2. Grip rubber	6. Left handlebar	(a): 23 N·m (2.3 kgf-m, 16.5 lb-ft)
3. Right handlebar switch box	7. Handlebar expander	() 5.5 N⋅m (0.55 kgf-m, 4.0 lb-ft)
4. Left handlebar switch box	8. Handlebar balancer	Apply grease.

Handlebar Removal and Installation

B838H16206002

Removal

1) Remove the following parts from the left handlebar.

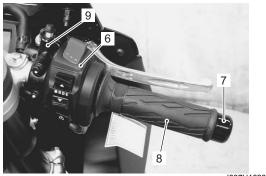
- a) Left handlebar switch box (1)
- b) Handlebar balancer (2)
- c) Grip rubber (3)
- d) Disconnect the clutch cable (4)
- e) Clutch lever (5)



I837H1620001-01

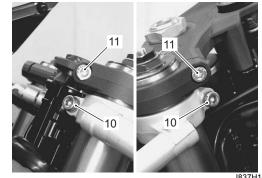
- 2) Remove the following parts from the right handlebar.
 - a) Right handlebar switch box (6)
 - b) Handlebar balancer (7)
 - c) Throttle grip (8)
 - d) Front brake master cylinder/Front brake lever (9)

Do not turn the front brake master cylinder upside down.



I837H1620002-01

3) Loosen the handlebar clamp bolts (10) and front fork upper clamp bolts (11).

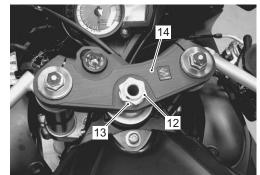


I837H1620003-02

- Remove the steering stem head nut (12) and washer (13).
- 5) Remove the steering stem upper bracket assembly (14).

NOTE

Place a rag under the steering stem upper bracket to prevent scratching the body cowling and the combination meter.



I837H1620004-01

6) Remove the handlebars (15) upward.



I837H1620005-01

6B-3 Steering / Handlebar:

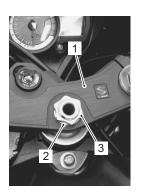
Installation

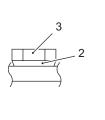
Install the handlebars in the reverse order of removal. Pay attention to the following points:

- Install the handlebars temporarily.
- Install the upper bracket (1), washer (2) and steering stem head nut (3) temporarily.

NOTE

Pay attention to the direction of the washer.

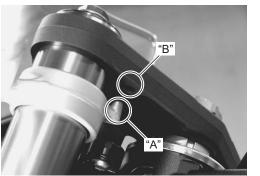




I837H1620036-01

•

• Insert the protrusion "A" of the handlebars into the hole "B" of the steering stem upper bracket.



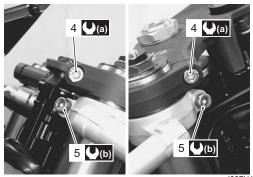
I837H1620006-01

• Tighten the front fork upper clamp bolts (4) and handlebar clamp bolts (5) to the specified torque.

Tightening torque

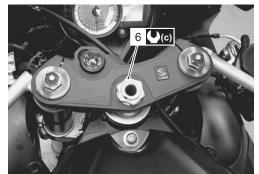
Front fork upper clamp bolt (a): 23 N·m (2.3 kgfm, 16.5 lbf-ft)

Handlebar clamp bolt (b): 23 N·m (2.3 kgf-m, 16.5 lbf-ft)



- I837H1620007-02
- Tighten the steering stem head nut (6) to the specified torque.

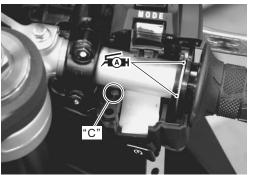
Tightening torque Steering stem head nut (c): 90 N·m (9.0 kgf-m, 65.0 lbf-ft)



I837H1620037-01

- Install the front brake master cylinder. Refer to "Front Brake Master Cylinder Assembly Removal and Installation in Section 4A (Page 4A-11)".
- Apply grease to the end of the throttle cables and cable pulley.

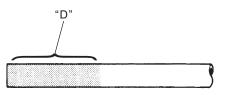
র⊙н : Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent) • Insert the projection "C" of the right handlebar switch box into the hole of the handlebars.



I837H1620008-01

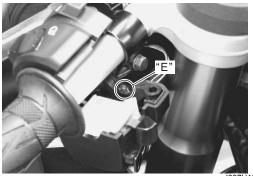
- Install the clutch lever holder. Refer to "Clutch Control System Components in Section 5C (Page 5C-3)".
- Apply a handle grip bond "D" onto the left handlebar before installing the handlebar grip.

• BOND : Handle grip bond (Handle Grip Bond (commercially available))



I837H1620009-01

• Insert the projection "E" of the left handlebar switch box into the hole of the handlebars.



I837H1620010-01

- After installing the steering, the following adjustments are required before driving.
 - Throttle cable routing (Refer to "Throttle Cable Routing Diagram in Section 1D (Page 1D-2)")
 - Clutch cable routing (Refer to "Throttle Cable Routing Diagram in Section 1D (Page 1D-2)")
 - Throttle cable play (Refer to "Throttle Cable Play Inspection and Adjustment in Section 1D (Page 1D-7)")
 - Clutch cable play (Refer to "Clutch Cable Play Inspection and Adjustment in Section 0B (Page 0B-14)")

Handlebars Inspection

B838H16206003

Refer to "Handlebar Removal and Installation (Page 6B-2)".

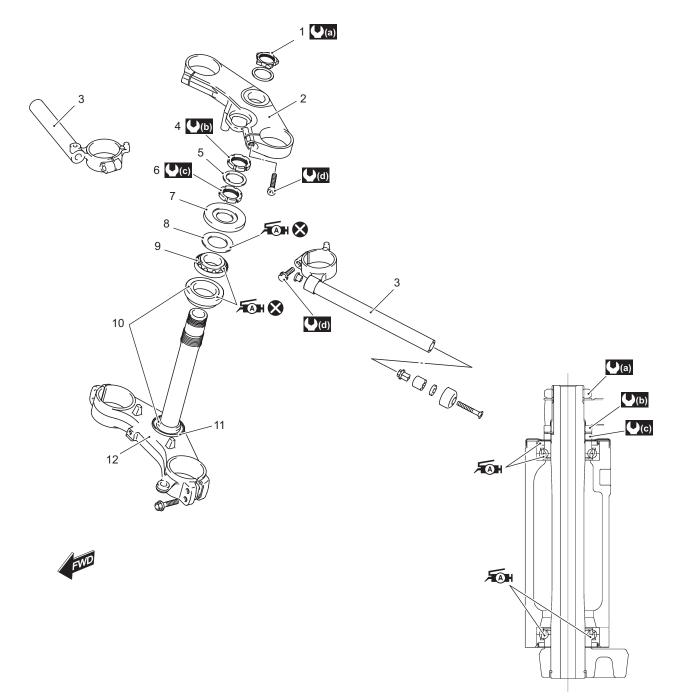
Inspect the handlebars for distortion and damage. If any defect is found, replace the handlebars with a new one.



I837H1620011-01

Steering Components

B838H16206004

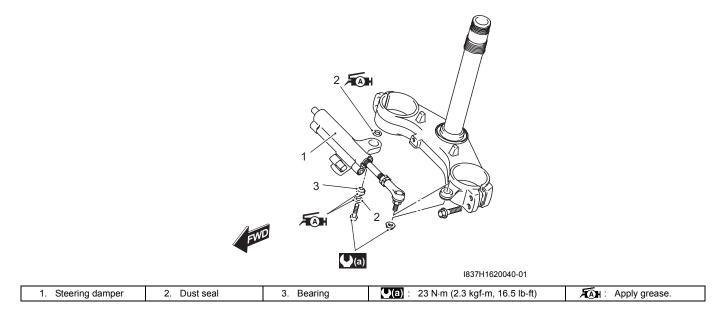


I837H1620039-02

1. Steering stem head nut	7. Dust seal cover	(♥(a): 90 N·m (9.0 kgf-m, 65.0 lb-ft)
2. Steering stem upper bracket	8. Dust seal	() : 90 N·m (9.0 kgf-m, 65.0 lb-ft)
3. Handlebars	9. Steering stem upper bearing	(4.5 kgf-m, 32.5 lb-ft) then turn back 1/2 – 1/4
4. Steering stem lock-nut	10. Steering stem lower bearing	(d): 23 N·m (2.3 kgf-m, 16.5 lb-ft)
5. Washer	11. Lower seal	Apply grease.
6. Steering stem nut	12. Steering stem lower bracket	🐼 : Do not reuse.

Steering Damper Construction

B838H16206005

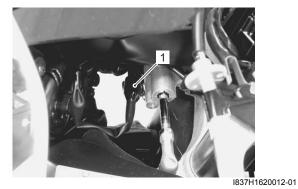


Steering / Steering Damper Removal and Installation

B838H16206006

Removal Steering damper

- 1) Turn the ignition switch OFF.
- Disconnect the steering damper solenoid coupler (1).

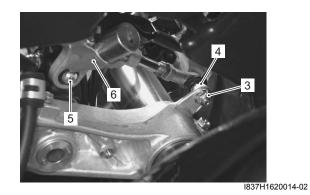


3) Remove the lower bracket cover (2).



- 4) Remove the steering damper mounting nut (3) by holding the lock-nut (4).
- 5) Remove the steering damper mounting bolt (5).

6) Remove the steering damper (6).



Steering

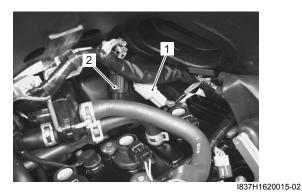
- Remove the under cowlings. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 2) Support the motorcycle with a jack or wooden block.

Do not work by using side stand. Do not support the motorcycle with exhaust pipe. Make sure that the motorcycle is supported securely.

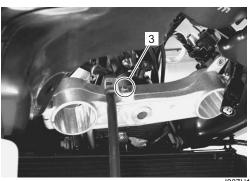
- Remove the front wheel assembly. Refer to "Front Wheel Assembly Removal and Installation in Section 2D (Page 2D-4)".
- 4) Remove the front forks. Refer to "Front Fork Removal and Installation in Section 2B (Page 2B-2)".
- 5) Remove the steering damper. Refer to "Steering / Steering Damper Removal and Installation (Page 6B-6)".

6B-7 Steering / Handlebar:

- Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- Remove the air cleaner box. Refer to "Air Cleaner Box Removal and Installation in Section 1D (Page 1D-7)".
- B) Disconnect the ignition switch lead wire coupler (1) and immobilizer antenna lead wire coupler (For E-02, 19, 24) (2). Refer to "Ignition Switch Removal and Installation in Section 1H (Page 1H-11)".

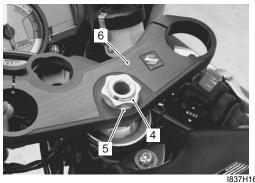


9) Remove the brake hose clamp bolt (3).



I837H1620016-02

- 10) Remove the steering stem head nut (4) and washer(5).
- 11) Remove the steering stem upper bracket assembly (6).



I837H1620017-03

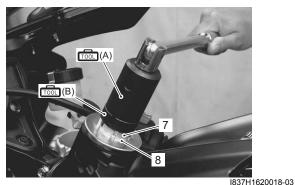
- 12) It is not necessary to remove the ignition switch from the upper bracket when servicing the steering system. Refer to "Ignition Switch Removal and Installation in Section 1H (Page 1H-11)", if necessary.
- 13) Remove the steering stem lock-nut (7), washer and steering stem nut (8) with the special tools.

NOTE

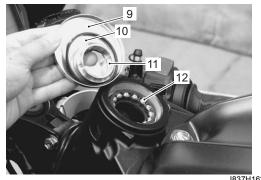
When loosening the stem nuts, hold the steering stem lower bracket to prevent it from falling.

Special tool

(A): 09940–14911 (Steering stem nut wrench) (B): 09940–14960 (Steering nut wrench socket)



- 14) Remove the steering stem lower bracket.
- 15) Remove the dust seal cover (9), dust seal (10), upper bearing inner race (11) and bearing (12).



1837H1620019-02

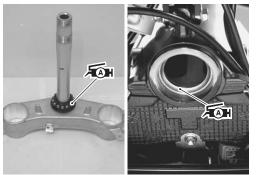
Installation Install the steering in the reverse order of removal.

Pay attention to the following points:

Bearing

• Apply grease to the bearings, bearing races and dust seals before remounting the steering stem.

রি⊮: Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent)



I837H1620020-01



Steering stem nut

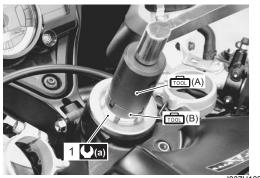
• Tighten the steering stem nut (1) to the specified torque with the special tools.

Special tool

(A): 09940–14911 (Steering stem nut wrench) (B): 09940–14960 (Steering nut wrench socket)

Tightening torque

Steering stem nut (a): 45 N·m (4.5 kgf-m, 32.5 lbft) then turn back 1/2 – 1/4

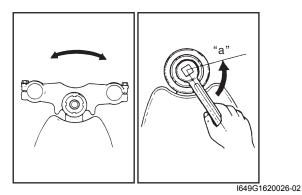


I837H1620022-01

- Turn the steering stem lower bracket about five or six times to the left and right so that the angular ball bearings seat properly.
- Loosen the steering stem nut 1/4 1/2 turn "a".

NOTE

This adjustment will vary from motorcycle to motorcycle.



• When installing the washer (2), align the lug of the washer to the groove of the steering stem.



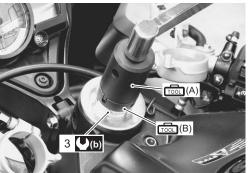
I837H1620023-01

• Tighten the steering stem lock-nut (3) to the specified torque with the special tools.

Special tool

(A): 09940–14911 (Steering stem nut wrench) (B): 09940–14960 (Steering nut wrench socket)

Tightening torque Steering stem lock-nut (b): 90 N·m (9.0 kgf-m, 65.0 lbf-ft)

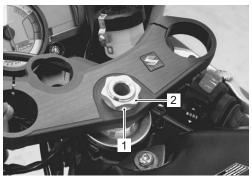


837H1620024-01

Steering stem upper bracket

Install the front forks and steering stem upper bracket in the following steps:

1) Temporarily install the upper bracket, washer (1) and steering stem head nut (2). Refer to "Handlebar Removal and Installation (Page 6B-2)".



I837H1620025-01

- 2) Temporarily install the front forks.
- 3) Tighten the steering stem head nut (2) to the specified torque.

Tightening torque Steering stem head nut (a): 90 N⋅m (9.0 kgf-m, 65.0 lbf-ft)



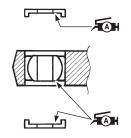
I837H1620026-01

 Tighten the front fork upper and lower clamp bolts. Refer to "Front Fork Removal and Installation in Section 2B (Page 2B-2)".

Steering damper

· Apply grease to the bearings and dust seals.

র⊗ম : Grease 99000–25010 (SUZUKI SUPER GREASE A or equivalent)



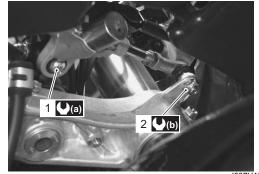
I823H1620019-02

 Install the steering damper and tighten the bolt (1) and nut (2).

Tightening torque

Steering damper bolt (a): 23 N·m (2.3 kgf-m, 16.5 lbf-ft)

Steering damper nut (b): 23 N·m (2.3 kgf-m, 16.5 lbf-ft)



1837H1620027-01

Inspection after installation

• Check the steering tension. Refer to "Steering Tension Adjustment (Page 6B-11)".

Steering / Steering Damper Related Parts Inspection

B838H16206007 Refer to "Steering / Steering Damper Removal and Installation (Page 6B-6)". Inspect the removed parts for the following abnormalities:

Steering Stem

• Distortion of the steering stem



I837H1620028-01

Bearing

- · Bearing wear or damage
- Abnormal bearing noise
- Race wear or damage
- Bearing lower seal damage



I837H1620029-01



Steering Damper

- Inspect the steering damper body, bearing and oil seal for damage and oil leaking.
- Move the steering damper rod by hand to inspect for a smooth movement.
- If any defects are found, replace the steering damper with a new one.

NOTE

The steering damper operation can be checked without removing it. Refer to "DTC "C93" (P1769): Steering Damper Solenoid Valve Circuit Malfunction in Section 1A (Page 1A-138)".



Steering System Inspection

B838H16206008

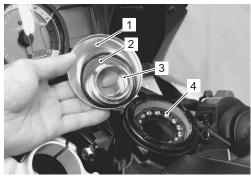
Refer to "Steering System Inspection in Section 0B (Page 0B-19)".

Steering Stem Bearing Removal and Installation

B838H16206009

Removal

- 1) Remove the steering stem lower bracket. Refer to "Steering / Steering Damper Removal and Installation (Page 6B-6)".
- 2) Remove the dust seal cover (1), dust seal (2), steering stem upper bearing inner race (3) and bearing (4).



I837H1620032-01

3) Remove the steering stem lower bearing and inner race using a chisel.



l649G1620033-02

4) Remove the steering stem upper and lower bearing races using the steel rod.



I837H1620033-01

Installation

Install the steering stem bearings in the reverse order of removal. Pay attention to the following points:

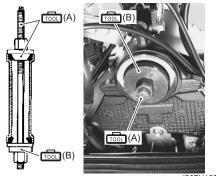
The removed bearings and races should be replaced with new ones.

Outer race

• Press in the upper and lower outer races using the special tool.

Special tool

(A): 09941–34513 (Steering race installer)



I837H1620034-02

Inner race

• Press in the lower bearing inner race using the special tool.

Special tool

(A): 09925–18011 (Steering bearing installer)



I837H1620035-01

 Install the steering. Refer to "Steering / Steering Damper Removal and Installation (Page 6B-6)".

Steering Tension Adjustment

B838H16206010

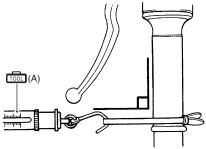
Check the steering movement in the following procedures:

- 1) By supporting the motorcycle with a jack, lift the front wheel unit is off the floor 20 30 mm (0.8 1.2 in).
- 2) Remove the steering damper. Refer to "Steering Damper Construction (Page 6B-6)".
- Check to make sure that the cables and wire harnesses are properly routed.
- 4) With the front wheel in the straight ahead state, hitch the spring scale (special tool) on one handlebar grip end as shown in the figure and read the graduation when the handlebar starts moving.

Initial force 200 – 500 grams

Special tool

(A): 09940-92720 (Spring scale)



l649G1620040-02

- 5) Do the same on the other grip end.
- 6) If the initial force read on the scale when the handlebar starts turning is either too heavy or too light, adjust it till it satisfies the specification.
 - a) First, loosen the front fork upper clamp bolts, handlebar clamp bolts, steering stem head nut and steering stem lock-nut, and then adjust the steering stem nut by loosening or tightening it.
 - b) Tighten the steering stem lock-nut, stem head nut, handlebar clamp bolts and front fork upper clamp bolts to the specified torque and re-check the initial force with the spring scale according to the previously described procedure.
 - c) If the initial force is found within the specified range, adjustment has been completed.

NOTE

Hold the front fork legs, move them back and forth and make sure that the steering is not loose.

Specifications

Tightening Torque Specifications

rightening forque opcomoutione				B838H16207001
Eastoning part	Т	ightening torq	Nata	
Fastening part	N⋅m	kgf-m	lbf-ft	Note
Front fork upper clamp bolt	23	2.3	16.5	@(Page 6B-3)
Handlebar clamp bolt	23	2.3	16.5	@(Page 6B-3)
Steering stem head nut	90	9.0	65.0	@(Page 6B-3) /
	90	90 9.0	05.0	☞(Page 6B-9)
Steering stem nut	45 N⋅m (4.5 k	gf-m, 32.5 lb-ft)	then turn back	@(Page 6B-8)
	1/2 – 1/4			
Steering stem lock-nut	90	9.0	65.0	@(Page 6B-8)
Steering damper bolt	23	2.3	16.5	@(Page 6B-9)
Steering damper nut	23	2.3	16.5	@(Page 6B-9)

NOTE

The specified tightening torque is described in the following.

"Handlebar Components (Page 6B-1)"

"Steering Components (Page 6B-5)"

"Steering Damper Construction (Page 6B-6)"

Reference:

For the tightening torque of fastener not specified in this section, refer to "Tightening Torque List in Section 0C (Page 0C-9)".

Special Tools and Equipment

			B838H16208001
Material	SUZUKI recommended prod	uct or Specification	Note
Grease	SUZUKI SUPER GREASE A or	P/No.: 99000–25010	@(Page 6B-3) / @(Page 6B-
	equivalent		8) / ☞(Page 6B-9)
Handle grip bond	Handle Grip Bond (commercially	—	@(Page 6B-4)
	available)		

Recommended Service Material

NOTE

Required service material is also described in the following. "Handlebar Components (Page 6B-1)" "Steering Components (Page 6B-5)" "Steering Damper Construction (Page 6B-6)"

Special Tool

	B838H16208002
09913–70210	09925–18011
Bearing installer set	Steering bearing installer
(Page 6B-11)	(Page 6B-11)
09940–14911	09940–14960
Steering stem nut wrench	Steering nut wrench socket
@ (Page 6B-7) / @ (Page 6B-	@(Page 6B-7) / @(Page 6B-
8) / @ (Page 6B-8)	8) / @(Page 6B-8)
09940–92720	09941–34513
Spring scale	Steering race installer
☞(Page 6B-11)	☞(Page 6B-11)

Section 9

Body and Accessories

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Precautions

Precautions

Precautions for Electrical System

Refer to "General Precautions in Section 00 (Page 00-1)" and "Precautions for Electrical Circuit Service in Section 00 (Page 00-2)".

Component Location

Electrical Components Location

Refer to "Electrical Components Location in Section 0A (Page 0A-7)".

B838H19003001

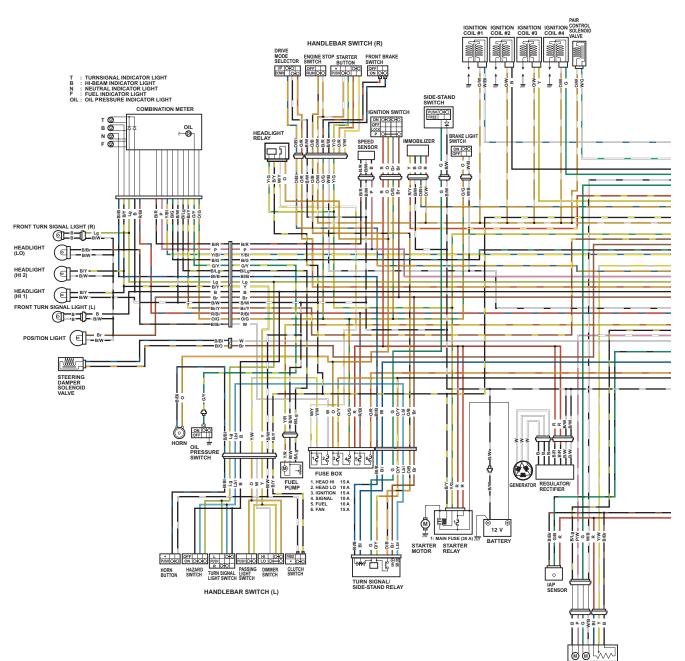
Wiring Systems

Schematic and Routing Diagram

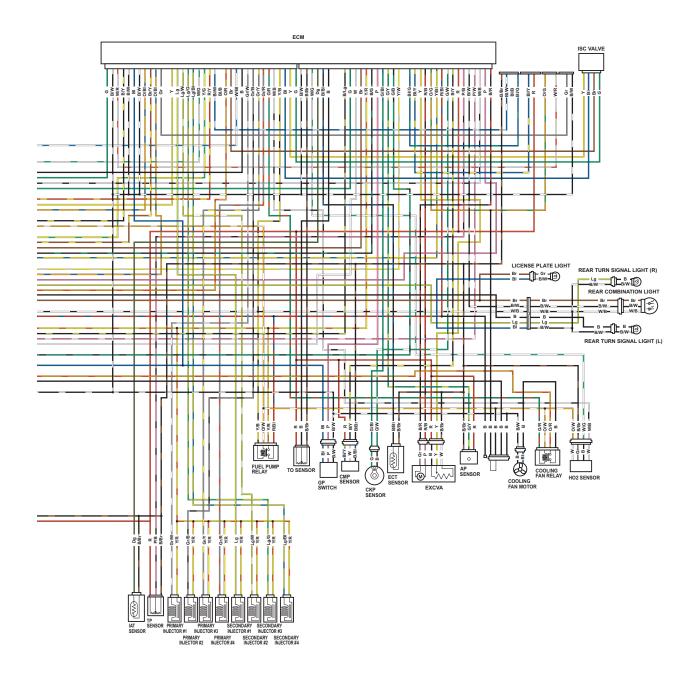
Wiring Diagram

Refer to "Wire Color Symbols in Section 0A (Page 0A-5)".

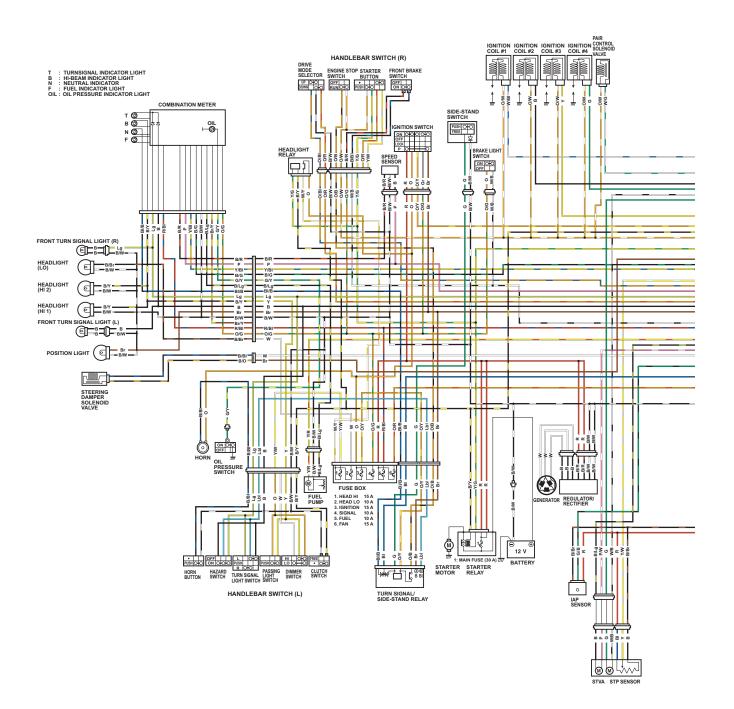
For E-02, 19, 24

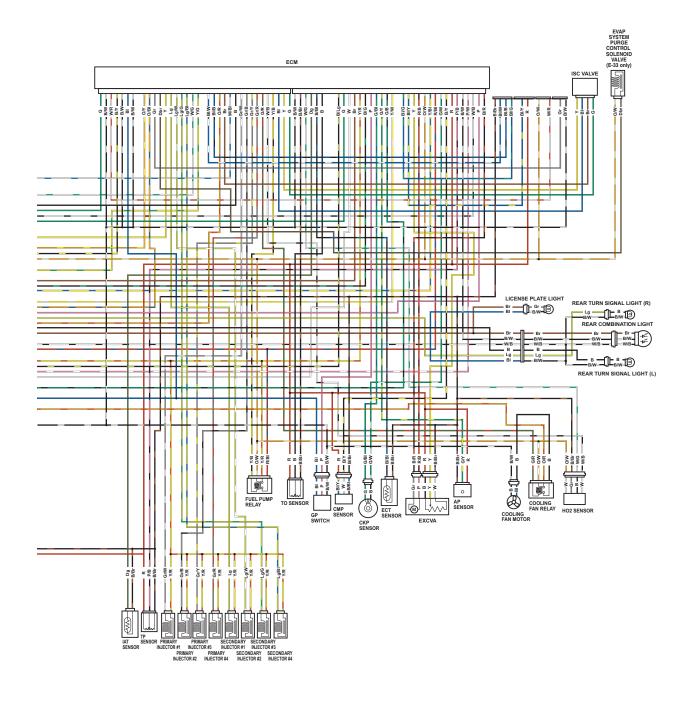


B838H19102001



For E-03, 28, 33

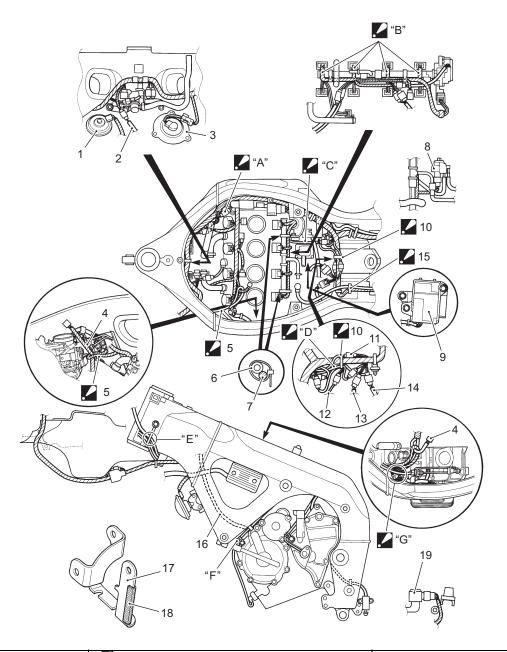




I837H1910908-04

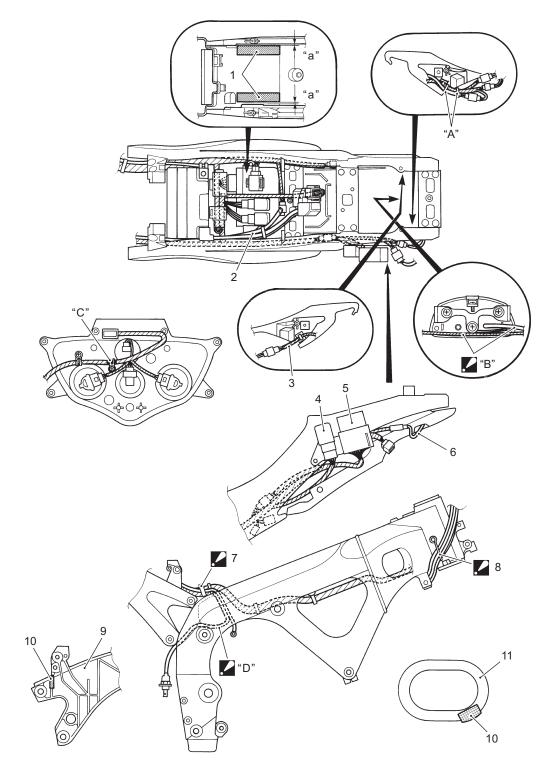
Wiring Harness Routing Diagram

B838H19102002



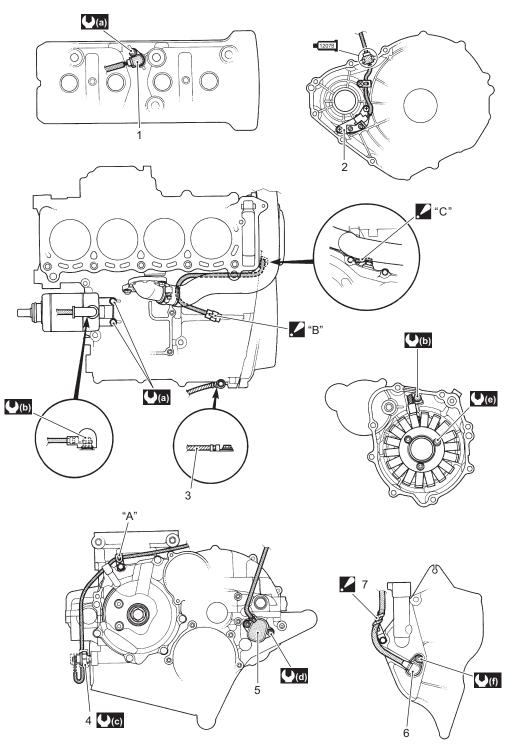
I837H1910901-03

1. Horn	10. Clamp : Bind the wiring harness, CKP sensor lead wire, rear brake light switch lead wire, HO2 sensor lead wire and side-stand switch lead wire with the clamp. Cut off the excess tip of the clamp.	19. IAP sensor
2. CMP sensor lead wire	11. Rear brake light switch lead wire coupler	"A": Place the coupler under the PAIR hose.
3. Cooling fan	12. CKP sensor lead wire	"B": Secondary fuel injector lead wires are covered with the tube.
4. IAT sensor lead wire	13. Fuel pump lead wire	"C": Pass the CKP sensor lead wire under the clutch cable.
 5. Generator lead wire Pass the generator lead wire above the IAT sensor lead wire. 	14. Gear position switch lead wire	"D": Do not slacken the HO2 sensor lead wire at this point.
 Fuel delivery pipe 	15. Clamp : Bind the wiring harness and starter motor lead wire with the clamp. Cut off excess tip of the clamp.	"E": Gray tape
7. Wiring harness	16. Generator lead wire	"F": White tape
 EVAP system purge control solenoid valve (E-33 only) 	17. EXCVA bracket	"G": Prevent the couplers from contacting strongly to the elbow of the throttle body.
9. EXCVA	18. Protector	



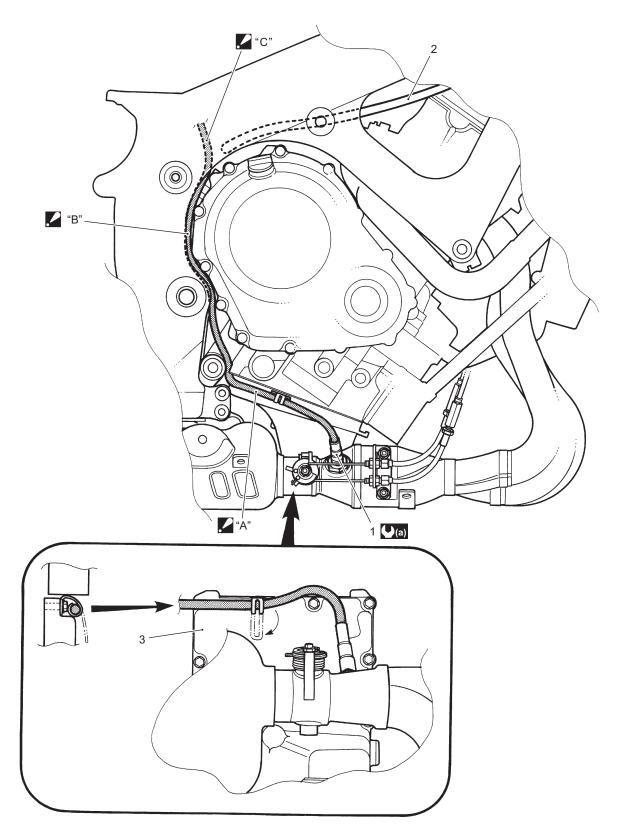
I837H1910902-02

1. ECM cushion	7. Clamp : Bind the wiring harness and battery (–) lead wire with the clamp. Set the lock part of the clamp to inside.	"B": Do not slacken the lead wires.
2. Purge hose (E-33 only)	8. Guide : Pass the right handlebar switch lead wire and ignition switch lead wire through the guide.	"C": Blue tape
3. Rear combination light lead wire	9. Right seat rail	"D": Pass the rear brake switch lead wire under the frame bridge.
4. Headlight relay	10. Protector	"a": 0 − 3 mm (0.0 − 0.12 in)
5. Turn signal/Side-stand relay	11. Right air intake (Frame)	
6. License plate light lead wire	"A": White tape	



I837H1910903-04

1. CMP sensor	 7. Clamp Fix the clamp in parallel with the cover surface. 	【●】(C): 14 N·m (1.4 kgf-m, 10 lb-ft)
2. CKP sensor	"A": White tape	(d): 6.5 N·m (0.65 kgf-m, 4.7 lb-ft)
3. Battery (–) lead wire	"B": Pass the CKP sensor lead wire over the clutch cable.	(€) : 11 N⋅m (1.1 kgf-m, 8.0 lb-ft)
4. Oil pressure switch	"C": Pass the CKP sensor lead wire under the radiator inlet hose.	() : 5 N⋅m (0.5 kgf-m, 3.5 lb-ft)
5. Gear position sensor	((a)): 10 N⋅m (1.0 kgf-m, 7.0 lb-ft)	1207B : Apply bond.
Speed sensor	((b)) : 6 N·m (0.6 kgf-m, 4.5 lb-ft)	



I837H1910904-04

1. HO2 sensor	"B": Pass the HO2 sensor lead wire between the frame and engine.
2. Clutch cable	"C": Pass the HO2 sensor lead wire rear of the clutch cable.
3. Oil pan	
"A": Pass the HO2 sensor lead wire inside the right side cowling.	

Specifications

Service Data

B838H1910S001

Electrical				
	ltem		Specification	Note
Headlight	Headlight	HI	15 A	
	Treadilynt	LO	10 A	
	Ignitior	1	15 A	
Fuse size	Signal		10 A	
	Fuel		10 A	
	Fan		15 A	
	Main		30 A	

Tightening Torque Specifications

NOTE

The specified tightening torque is described in the following. "Wiring Harness Routing Diagram (Page 9A-5)"

Reference:

For the tightening torque of fastener not specified in this section, refer to "Tightening Torque List in Section 0C (Page 0C-9)".

Special Tools and Equipment

Recommended Service Material

NOTE

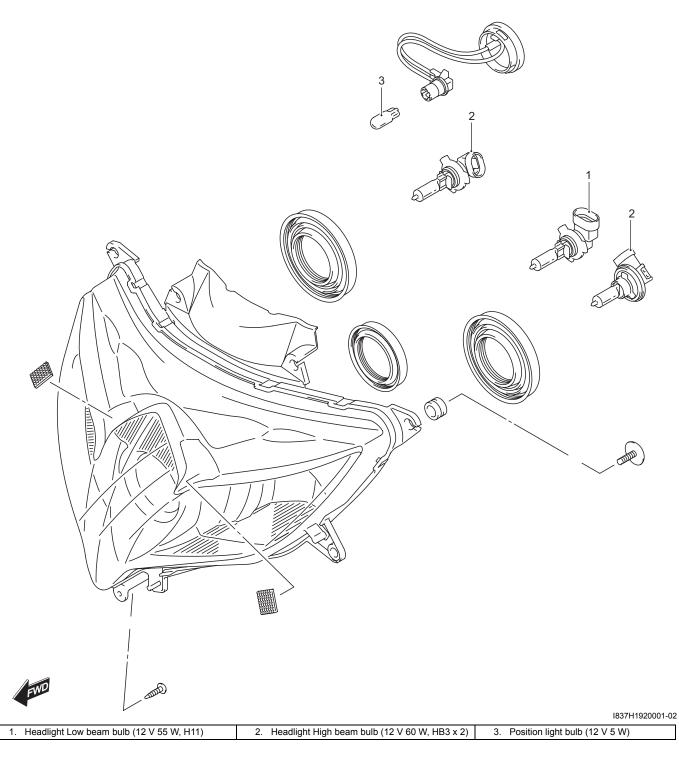
Required service material is also described in the following. "Wiring Harness Routing Diagram (Page 9A-5)" B838H1910S002

B838H1910T001

Lighting Systems

Repair Instructions

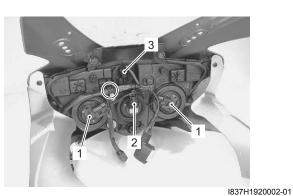
Headlight Components



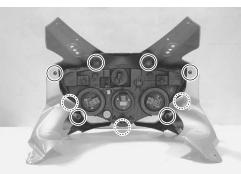
Headlight Removal and Installation

Removal

- 1) Remove the body cowlings. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- Remove the air intake pipes. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- Disconnect the High beam headlight couplers (1), Low beam headlight coupler (2) and position light coupler (3).



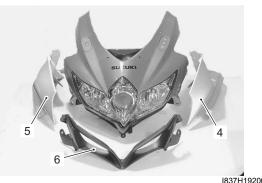
4) Remove the screws.



I837H1920003-02

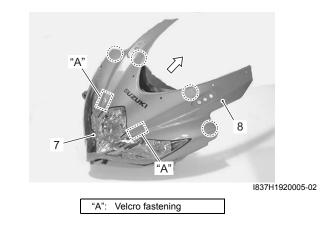
B838H19206002

5) Remove the intake pipe cover (LH) (4), intake pipe cover (RH) (5) and intake pipe cover (6).



I837H1920004-01

6) Remove the headlight assembly (7) from body cowling (8).



Installation

Installation is in the reverse order of removal. Pay attention to the following point:

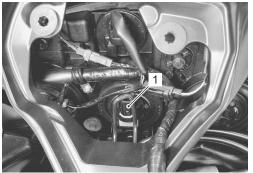
• After installing, be sure to inspect the headlight beam. Refer to "Headlight Beam Adjustment (Page 9B-4)".

Headlight Bulb and Position Light Bulb Replacement

B838H19206003

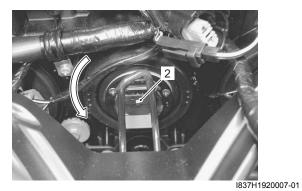
When you touch the bulb with your bare hands, clean the bulb with a cloth moistened with alcohol or soap water to prevent premature bulb failure.

- Remove the combination meter. Refer to "Combination Meter Removal and Installation in Section 9C (Page 9C-2)".
- 2) Disconnect the headlight (Low beam) coupler (1).



I837H1920006-01

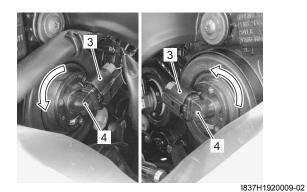
 Remove the headlight bulb/socket (Low beam) (2) by turning it counterclockwise.



4) Replace the headlight bulb (Low beam) with a new one.



- I837H1920008-01
- 5) Disconnect the headlight (High beam) couplers (3).
- 6) Remove the headlight bulb/sockets (High beam) (4) by turning it counterclockwise.

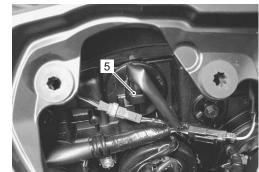


7) Replace the headlight bulb (High beam) with a new one.



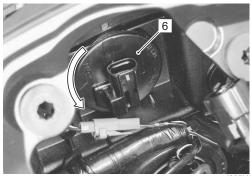
I837H1920010-01

8) Disconnect the position light coupler (5).



I837H1920011-02

9) Remove the back cover assembly (6) by turning it coupler clockwise.



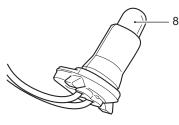
I837H1920012-02

10) Remove the position light socket (7).



I837H1920013-02

11) Replace the position light bulb (8) with a new one.



I837H1920037-01

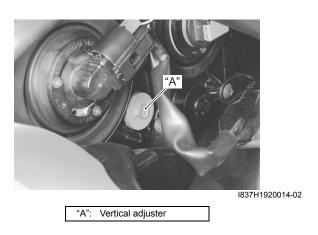
12) Reinstall the removed parts.

Headlight Beam Adjustment

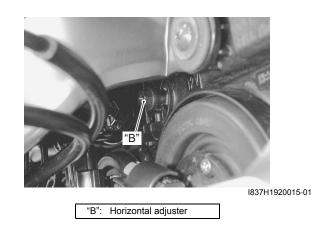
Adjust the headlight beam, both horizontally and vertically.

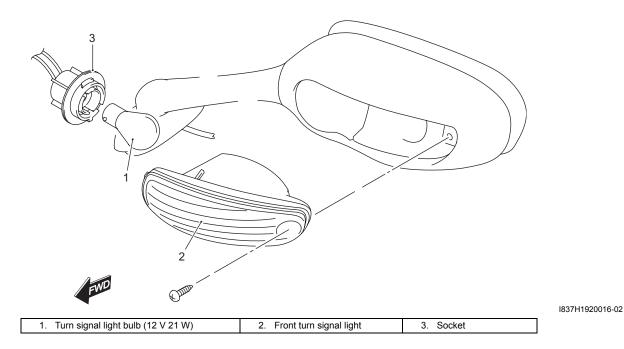
NOTE

To adjust the headlight beam, adjust the beam horizontally first, then vertically.



Front Turn Signal Light Components



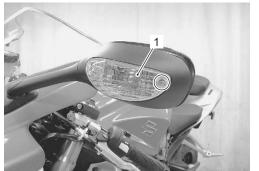


Front Turn Signal Light Removal and Installation

B838H19206006

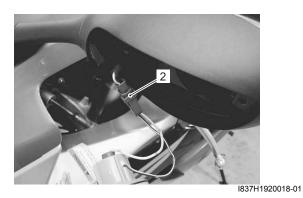
Removal

1) Remove the turn signal light assembly (1).



I837H1920017-01

2) Disconnect the front turn signal coupler (2).



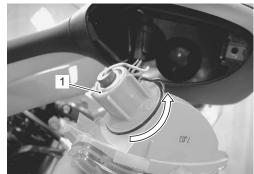
Installation

Install the front turn signal light in the reverse order of removal.

Front Turn Signal Light Bulb Replacement B838H19206007

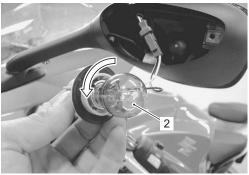
When you touch the bulb with your bare hands, clean the bulb with a cloth moistened with alcohol or soap water to prevent premature bulb failure.

- 1) Remove the turn signal light assembly.
- 2) Remove the socket (1) by turning it counterclockwise.



I837H1920019-01

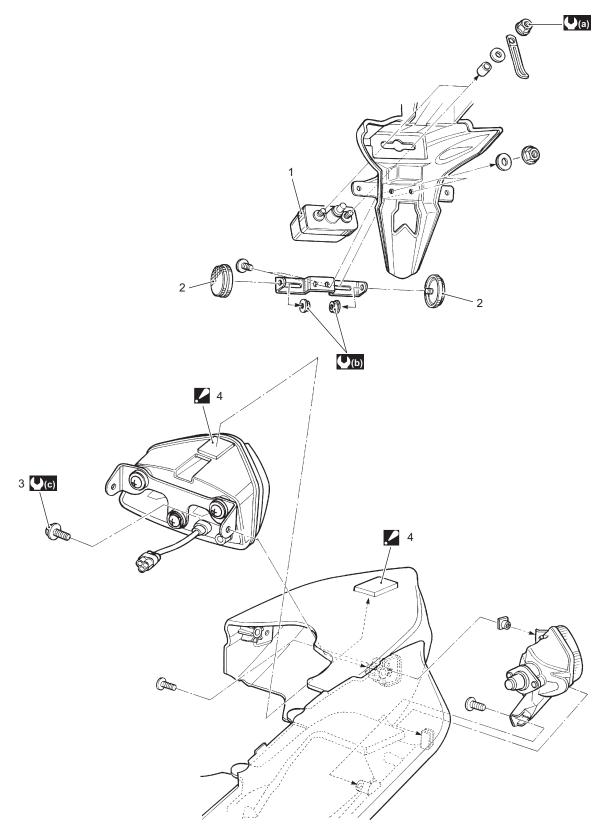
3) Replace the front turn signal light bulb (2).



I837H1920020-01

Rear Lighting System Construction

B838H19206008



I837H1920021-03

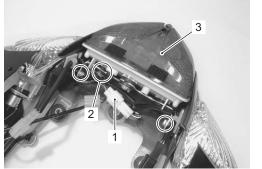
1.	License plate light assembly	(()) : 5 N⋅m (0.5 kgf-m, 3.5 lb-ft)
2.	Reflex reflector (E-03, 28, 33 only)	(). 1.8 N⋅m (0.18 kgf-m, 1.5 lb-ft)
3.	Rear combination light screw	(C): 2.8 N⋅m (0.28 kgf-m, 2.0 lb-ft)
4 .	Velcro fastening : Securely fasten the velcro fastenings after tightening the rear combination light screws.	

Rear Combination Light Removal and Installation

B838H19206009

Removal

- 1) Remove the frame cover assembly. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 2) Disconnect the combination light coupler (1).
- 3) Disconnect the combination light lead wire from its clamp (2).
- 4) Remove the rear combination light (3).



- I837H1920022-01
- 5) Remove the combination light brackets (upper and lower) (4).



I837H1920023-01

Installation

Install the rear combination light in the reverse order of removal. Pay attention to the following point:

Tighten the combination light mounting bolts (1) to the specified torque.

NOTE

When reusing the removed bolts (1), apply a small quantity of the thread lock to them.

Tightening torque

Combination light mounting bolt (a): 2.8 N·m (0.28 kgf-m, 2.0 lbf-ft)

• 1322 : Thread lock cement 99000–32110 (THREAD LOCK CEMENT SUPER 1322 or equivalent)



I837H1920024-01

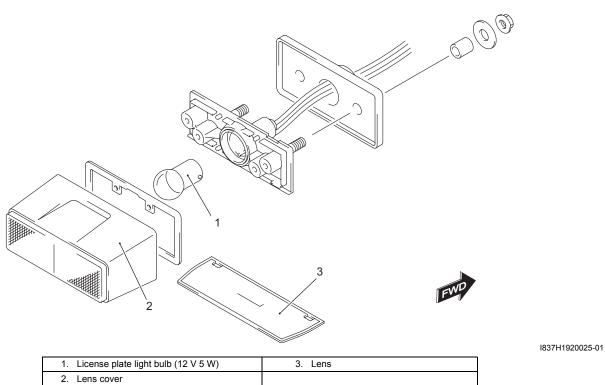
Rear Combination Light Replacement

B838H19206010

If LED operation is abnormal, replace the rear combination light with a new one.

License Plate Light Components

B838H19206011



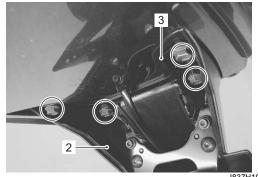
License Plate Light Removal and Installation B838H19206012

Removal

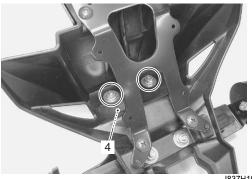
- 1) Remove the frame cover. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 2) Disconnect the license plate light coupler (1).



3) Remove the rear fender (rear) plate (2) and rear fender (rear) assembly (3) from the motorcycle.



4) Remove the license plate light (4).



I837H1920027-01

I837H1920028-01

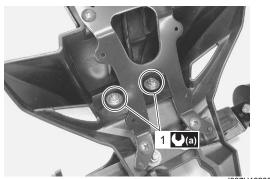
Installation

Install the license plate light in the reverse order of removal. Pay attention to the following point:

• Tighten the license plate light mounting nuts (1) to the specified torque.

Tightening torque

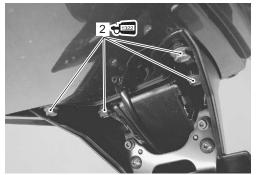
License plate light mounting nut (a): 5 N·m (0.5 kgf-m, 3.5 lbf-ft)



I837H1920029-02

• Apply thread lock to the rear fender (rear) bolts (2) and tighten them.

• Thread lock cement 99000–32110 (THREAD LOCK CEMENT SUPER 1322 or equivalent)



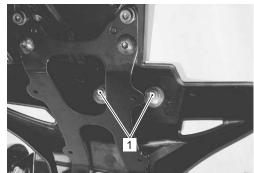
I837H1920030-01

License Plate Light Bulb Replacement B838H19206013

A CAUTION

When you touch the bulb with your bare hands, clean the bulb with a cloth moistened with alcohol or soap water to prevent premature bulb failure.

1) Remove the license plate light mounting nuts (1).

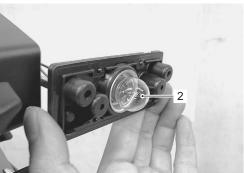


I837H1920031-01

2) Remove the lens by removing the screws.



3) Replace the bulb (2).

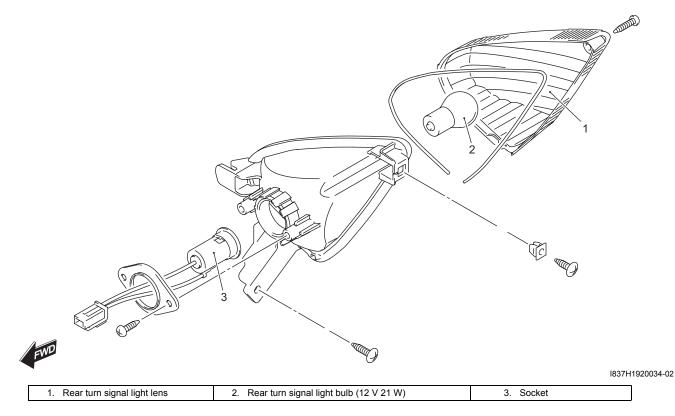


4) Reinstall the removed parts.

I837H1920033-02

Rear Turn Signal Light Components

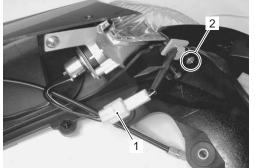
B838H19206014



Rear Turn Signal Light Removal and Installation B838H19206015

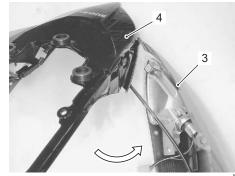
Removal

- 1) Remove the frame cover. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 2) Remove the rear combination light.
- 3) Disconnect the lead wire coupler (1). (LH: White, RH: Black)
- 4) Remove the screw (2).

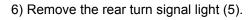


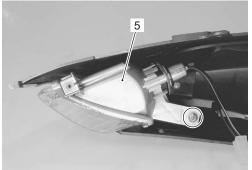
I837H1920035-01

5) Remove the side frame cover (3) from the center frame cover (4). Refer to "Frame Cover Construction in Section 9D (Page 9D-5)".



I837H1920036-01



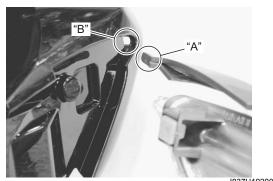


I837H1920046-01

Installation

Install the rear turn signal light in the reverse order of removal. Pay attention to the following point:

• Insert the convex part "A" of the side frame cover to the hole "B" of the center frame cover.



I837H1920038-01

Rear Turn Signal Light Bulb Replacement B838H19206016

When you touch the bulb with your bare hands, clean the bulb with a cloth moistened with alcohol or soap water to prevent premature bulb failure.

Reflex Reflector Construction

1) Remove the rear turn signal light lens (1).

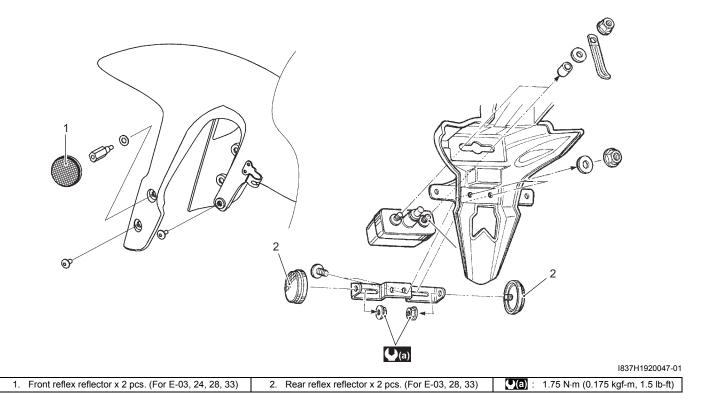


I837H1920039-01

2) Replace the bulb (2).



3) Reinstall the removed parts.



Headlight Relay Inspection

Refer to "Electrical Components Location in Section 0A (Page 0A-7)".

Inspect the headlight relay in the following procedure:

- 1) Remove the frame cover. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 2) Remove the headlight relay (1).



I837H1920048-01

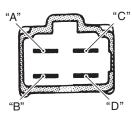
3) First check the continuity between "A" and "B" terminals with tester. Then apply 12 volts to "C" and "D" terminals, (+) to "C" and (–) to "D", and check the insulation between "A" and "B".

If there is no insulation, replace it with a new one.

Special tool

mod: 09900-25008 (Multi-circuit tester set)

Tester knob indication set Continuity test (•)))



I718H1160006-03

4) Reinstall the removed parts.

Turn Signal / Side-Stand Relay Inspection

Refer to "Electrical Components Location in Section 0A (Page 0A-7)".

NOTE

Make sure that the battery is fully charged.

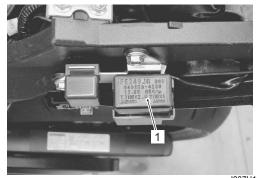
Before removing the turn signal/side-stand relay, check the operation of the turn signal light.

If the turn signal light does not illuminate, inspect the bulb, turn signal switch and circuit connection. If the bulb, turn signal switch and circuit connection are OK, the turn signal relay may be faulty; therefore, replace the turn signal/side-stand relay with a new one. Refer to "Turn Signal / Side-Stand Relay Removal and Installation (Page 9B-12)".

Turn Signal / Side-Stand Relay Removal and Installation

Removal

- 1) Remove the frame cover. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 2) Remove the turn signal/side-stand relay (1).



I837H1920041-01

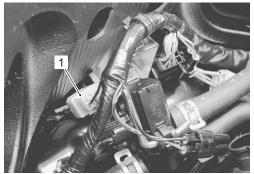
Installation

Install the turn signal/side-stand relay in the reverse order of removal.

Hazard Switch Inspection

B838H19206021 Inspect the hazard switch in the following procedures:

- Remove the air cleaner box. Refer to "Air Cleaner Box Removal and Installation in Section 1D (Page 1D-7)".
- 2) Disconnect the left handlebar switch coupler (1).



1837H1920042-01

3) Inspect the hazard switch for continuity with a tester. If any abnormality is found, replace the left handlebar switch assembly with a new one. Refer to "Handlebar Removal and Installation in Section 6B (Page 6B-2)".

Special tool rectant tool (Multi-circuit tester set)

Tester knob indication Continuity (•)))

Color Position	В	Lbl	Lg
OFF			
ON	0	0	O
		1	I815H1920046-01

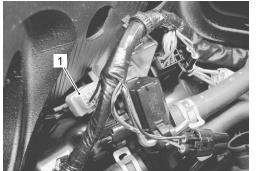
4) After finishing the hazard switch inspection, reinstall the removed parts.

Turn Signal Switch Inspection

B838H19206022

Inspect the turn signal switch in the following procedures:

- Remove the air cleaner box. Refer to "Air Cleaner Box Removal and Installation in Section 1D (Page 1D-7)".
- 2) Disconnect the left handlebar switch coupler (1).



I837H1920043-01

 Inspect the turn signal switch for continuity with a tester. If any abnormality is found, replace the left handlebar switch assembly with a new one.
 Refer to "Handlebar Removal and Installation in Section 6B (Page 6B-2)".

Special tool fron : 09900–25008 (Multi-circuit tester set)

Tester knob indication Continuity (•)))

Color Position	Lg	Lbl	В
L		0	0
PUSH			
R	0	O	
			1045114000047

I815H1920047-01

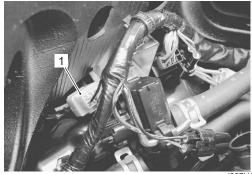
4) After finishing the turn signal switch inspection, reinstall the removed parts.

Passing Light Switch Inspection

B838H19206023

Inspect the passing light switch in the following procedures:

- Remove the air cleaner box. Refer to "Air Cleaner Box Removal and Installation in Section 1D (Page 1D-7)".
- 2) Disconnect the left handlebar switch coupler (1).



I837H1920044-01

3) Inspect the passing light switch for continuity with a tester.

If any abnormality is found, replace the left handlebar switch assembly with a new one. Refer to "Handlebar Removal and Installation in Section 6B (Page 6B-2)".

Special tool moil: 09900–25008 (Multi-circuit tester set)

Tester knob indication Continuity (•)))

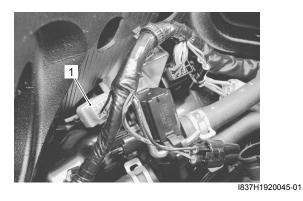
Color	0	Y
•		
PUSH	0	0
		I815H1920042-01

4) After finishing the passing light switch inspection, reinstall the removed parts.

Dimmer Switch Inspection

B838H19206024 Inspect the dimmer switch in the following procedures:

- Remove the air cleaner box. Refer to "Air Cleaner Box Removal and Installation in Section 1D (Page 1D-7)".
- 2) Disconnect the left handlebar switch coupler (1).



 Inspect the dimmer switch for continuity with a tester. If any abnormality is found, replace the left handlebar switch assembly with a new one. Refer to "Handlebar Removal and Installation in Section 6B (Page 6B-2)".

Special tool real: 09900–25008 (Multi-circuit tester set)

Tester knob indication Continuity (•)))

Color Position	W	Y	0
HI		0	O
LO	0		0
			I815H1920044-01

4) After finishing the dimmer switch inspection, reinstall the removed parts.

Specifications

Service Data

B838H19207001

B838H19207002

Wattage

Unit: W

Item		Specification	
Headlight	HI	60 x 2	
rieaulight	LO	55	
Position light		5	
Brake light/Taillight		LED	
Turn signal light		21 x 4	
License plate light		5	

Tightening Torque Specifications

Fastening part	Ti	ghtening torq	Note	
r astening part	N⋅m	kgf-m	lbf-ft	Note
Combination light mounting bolt	2.8	0.28	2.0	☞(Page 9B-7)
License plate light mounting nut	5	0.5	3.5	☞(Page 9B-9)

NOTE

The specified tightening torque is described in the following. "Rear Lighting System Construction (Page 9B-6)" "Reflex Reflector Construction (Page 9B-11)"

Reference:

For the tightening torque of fastener not specified in this section, refer to "Tightening Torque List in Section 0C (Page 0C-9)".

Special Tools and Equipment

Recommended Service Material

			B838H19208001	
Material	SUZUKI recommended produc	t or Specification	Note	
Thread lock cement	THREAD LOCK CEMENT SUPER	P/No.: 99000–32110	☞(Page 9B-7) / ☞(Page 9B-	
	1322 or equivalent		9)	

Special Tool

Special 1001	B838H19208002
09900–25008	
Multi-circuit tester set	
☞(Page 9B-12) /	
@(Page 9B-13) /	
☞(Page 9B-13) /	
☞(Page 9B-13) /	
☞(Page 9B-14)	

Combination Meter / Fuel Meter / Horn

General Description

Combination Meter System Description

B838H19301001 This combination meter mainly consists of the stepping motor, LCD (Liquid Crystal Display) and LED (Light Emitting Diode).

The rpm pointer is driven by the stepping motor.

The LCDs indicate Speed, Odo / Trip 1 / Trip 2 / Fuel reserve's trip / Clock / FI (DTC), Gear position, Engine revolution indicator and Fuel level indicator respectively.

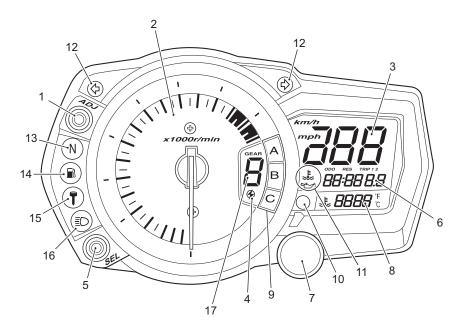
LED (Light Emitting Diode)

LED is used for the illumination light and each indicator light.

LED is maintenance free. LED is less power consuming and more resistant to vibration resistance compared to the bulb.

Engine Revolution Indicator Light

This speedometer is equipped the engine revolution indicator light. The engine revolution indicator light is adjustable from 7 000 – 15 000 r/min. (from 7 000 r/min to 10 000 r/min, every 250 r/min and 10 000 r/min to 15 000 r/min, every 50 r/min: Initial setting: 13 000 r/min)



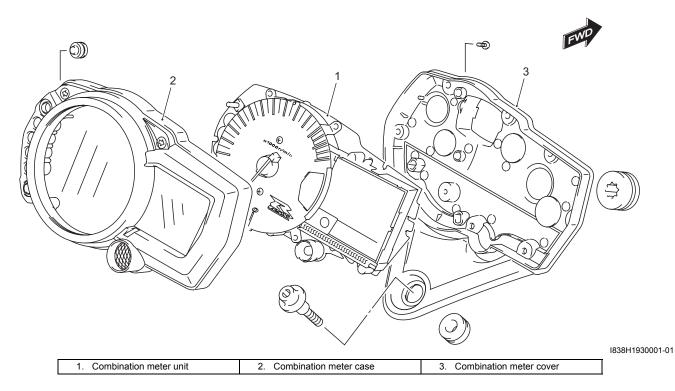
I837H1930001-03

1. ADJ button	 LED (FI indicator light / Oil pressure indicator light / Engine coolant temperature indicator light / Sd indicator light)
2. Tachometer	11. LCD (Oil pressure indicator / Engine coolant temperature indicator)
3. LCD (Speedometer)	12. LED (Turn signal indicator light)
4. LCD (Engine RPM indicator)	13. LED (Neutral indicator light)
5. SEL button	14. LED (Fuel indicator light)
 LCD (Odo / Trip 1 / Trip 2 / Fuel reserve's trip / Clock / Adjustment of brightness of lighting) 	15. LED (Immobilizer indicator light) (For E-02, 19, 24)
7. LED (Engine RPM indicator light)	16. LED (High-beam indicator light)
8. LCD (Engine coolant temperature / FI / Sd)	17. LCD (Gear position indicator)
9. LCD (Drive mode indicator)	

Repair Instructions

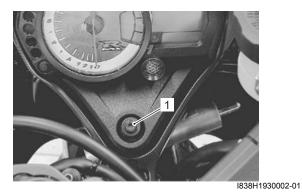
Combination Meter Components

B838H19306001

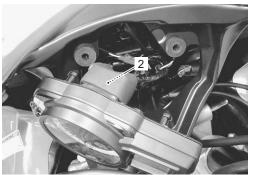


Combination Meter Removal and Installation B838H19306002 Removal

1) Remove the combination meter mounting bolt (1).



2) Disconnect the coupler (2) and remove the combination meter assembly.



I837H1930003-01

Installation

Install the combination meter in the reverse order of removal.

NOTE

Fix the boot of the combination meter coupler firmly.

Combination Meter Disassembly and Assembly B838H19306003

Refer to "Combination Meter Removal and Installation (Page 9C-2)".

Disassembly

Disassemble the combination meter as shown in the combination meter components. Refer to "Combination Meter Components (Page 9C-2)".

Assembly

Assemble the combination meter as shown in the combination meter components. Refer to "Combination Meter Components (Page 9C-2)".

Combination Meter Inspection

B838H19306004

LED Inspection

Check that the LEDs (FI, fuel, engine RPM, indicator lights, immobilizer indicator light (E-02, 19, 24) and meter panel illumination) immediately light up when the ignition switch is turned ON.

Check that other LEDs (neutral, high-beam and turn signal indicator lights) light up/go off by operating each switch.

If abnormal condition is found, replace the combination meter assembly with a new one after checking its wire harness/coupler. Refer to "Combination Meter Removal and Installation (Page 9C-2)".



I837H1930004-01

Stepping Motor Inspection and Adjustment

 Check that the pointers calibrate immediately after turning the ignition switch ON and stop at zero point. If abnormal condition is found, replace the combination meter assembly with a new one after checking its wire harness/coupler.



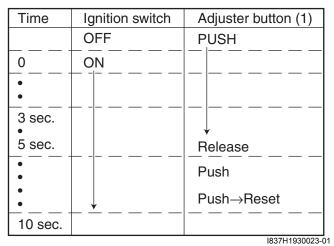
NOTE

- The pointers may not return to the proper position even turning the ignition switch on under low temperature condition. In that case, you can reset the pointers to the proper position by the following instruction.
- Complete the operation within 10 seconds after the ignition switch has been turned on.

- 2) With the ADJ button (1) pressed, turn the ignition switch ON.
- 3) Keep pushing the ADJ button for more than 3 to 5 sec.



I837H1930006-01

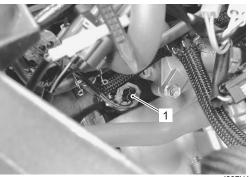


Pointers will return to the proper position right after the completion of the operation. In the case of the pointers not returning to the proper position after doing above, replace the combination meter unit. Refer to "Combination Meter Removal and Installation (Page 9C-2)".

Engine Coolant Temperature Indicator Light Inspection

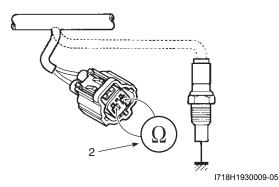
B838H19306005 Inspect the engine coolant temperature meter and indicator light (LED) in the following procedures:

- 1) Lift and support the fuel tank. Refer to "Fuel Tank Removal and Installation in Section 1G (Page 1G-9)".
- 2) Disconnect the ECT sensor coupler (1).



I837H1930007-01

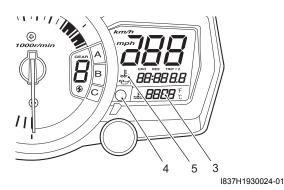
3) Connect a variable resistor (2) between the terminals.



4) Turn the ignition switch ON.

5) Check the engine coolant temperature meter (LCD) (3) and indicator light (LED) (4) operations when the resistance is adjusted to the specified values.

If either one or both indications are abnormal, replace the combination meter assembly with a new one. Refer to "Combination Meter Removal and Installation (Page 9C-2)".



Resistance "A"	LCD (3)		LED (4)	LCD (5)	Engine coolant temperature
Resistance A	°C	°F		LOD (3)	Engine coolant temperature
2.45 k Ω and more	""	""	OFF	—	19 °C (67 °F) and below
Approx. 0.318 kΩ	"80"	"177"	OFF	—	Approx. 80 °C (177 °F)
0.1108 kΩ and less	"120" – "139"	"248" – "282"	ON	Flicker	120 – 139 °C (248 – 282 °F)
0 kΩ (Jumper wire)	"HI"	"HI"	ON	Flicker	140 °C (283 °F) and over

6) Connect the ECT sensor coupler.

7) Install the removed parts.

ECT Sensor Removal and Installation

Refer to "ECT Sensor Removal and Installation in Section 1C (Page 1C-4)".

Fuel Level Indicator Inspection

B838H19306007 If the fuel level indicator light does not function properly, check the fuel level gauge and its lead wire/coupler. If the fuel level gauge and its lead wire/coupler are functioning properly, replace the combination meter with a new one.



Fuel Level Gauge Inspection

Inspect the fuel level gauge in the following procedures:

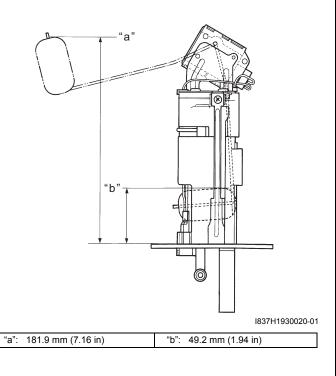
- 1) Remove the fuel pump. Refer to "Fuel Pump Disassembly and Assembly in Section 1G (Page 1G-11)".
- 2) Measure the resistance at each fuel level gauge in float position. If the resistance is incorrect, replace fuel level gauge with a new one.

Special tool real: 09900–25008 (Multi-circuit tester set)

Tester knob indication

Resistance (Ω)

Float position	Resistance
Full "a"	4.5 – 6.5 Ω
Empty "b"	80 – 83 Ω



 Install the fuel pump. Refer to "Fuel Pump Disassembly and Assembly in Section 1G (Page 1G-11)".

Speedometer Inspection

B838H19306009 If the speedometer, odometer or tripmeter does not function properly, inspect the speed sensor and the coupler connections. If the speed sensor and coupler connections are OK, replace the combination meter unit with a new one. Refer to "Combination Meter Removal and Installation (Page 9C-2)".

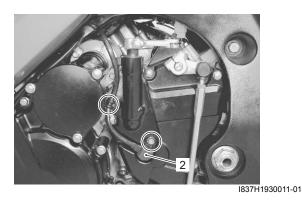
Speed Sensor Removal and Installation B838H19306010

Removal

- Remove the air cleaner box. Refer to "Air Cleaner Box Removal and Installation in Section 1D (Page 1D-7)".
- 2) Disconnect the speed sensor lead wire coupler (1).



3) Remove the speed sensor (2).



I837H1930010-01

Installation

Install the speed sensor in the reverse order of removal. Pay attention to the following points:

• Tighten the speed sensor mounting bolt (1) to the specified torque.

Tightening torque

Speed sensor mounting bolt (a): 4.5 N·m (0.45 kgf-m, 3.25 lbf-ft)



I837H1930012-01

 Route the speed sensor lead wire. Refer to "Wiring Harness Routing Diagram in Section 9A (Page 9A-5)".

Speed Sensor Inspection

B838H19306011

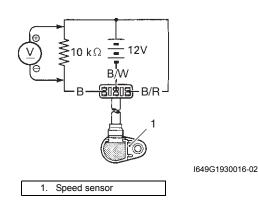
Inspect the speed sensor in the following procedures:

- 1) Remove the speed sensor. Refer to "Speed Sensor Removal and Installation (Page 9C-5)".
- 2) Connect a 12 V battery (between B and B/W), 10 k Ω resistor (between B/R and B) and multi-circuit tester (tester (+) probe to B and tester (–) probe to B/R) as shown in the figure.

Special tool mol: 09900-25008 (Multi-circuit tester set)

Tester knob indication

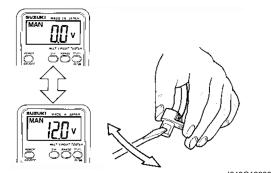
Voltage (____)



3) Move a screwdriver back and forth across the pickup surface of the speed sensor. The voltage readings should cycle as follows (0 V \rightarrow 12 V or 12 V \rightarrow 0 V). If the voltage reading does not change, replace the speed sensor with a new one.

NOTE

While testing, the highest voltage reading should be the same as the battery voltage (12 V).



l649G1930017-02

Oil Pressure Indicator Inspection

B838H19306012 Inspect the oil pressure indicator in the following procedures:

NOTE

Before inspecting the oil pressure switch, check if the engine oil level is correct. Refer to "Engine Oil and Filter Replacement in Section 0B (Page 0B-10)".

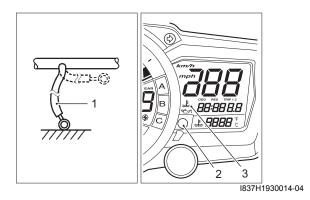
- 1) Remove the left side cowling. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 2) Disconnect the oil pressure switch lead wire (1) from the oil pressure switch.



3) Turn the ignition switch ON.

4) Check if the oil pressure indicator (LED) (2) will light up and LCD (3) will flicker when grounding the lead wire (1).

If the oil pressure indicator does not light up, replace the combination meter assembly with a new one after checking the connection of couplers.



Oil Pressure Switch Removal and Installation

B838H19306013 Refer to "Oil Pressure Switch Removal and Installation in Section 1E (Page 1E-9)".

Oil Pressure Switch Inspection

B838H19306014 Inspect the oil pressure switch in the following procedures:

NOTE

Before inspecting the oil pressure switch, check if the engine oil level is correct. Refer to "Engine Oil and Filter Replacement in Section 0B (Page 0B-10)".

- 1) Remove the left side cowling. Refer to "Exterior Parts Removal and Installation in Section 9D (Page 9D-11)".
- 2) Disconnect the oil pressure switch lead wire from the oil pressure switch.
- Inspect the oil pressure switch for continuity with the tester. If any abnormality is found, replace the oil pressure switch with a new one.

Special tool 100 Specia

Tester knob indication Continuity (•)))

Color	G/Y	Ground
ON (Engine is at stop.)	0	
OFF (Engine is running.)		
		I823H1930033-

4) After finishing the oil pressure switch inspection, reinstall the removed parts.

Ignition Switch Inspection

B838H19306015

Inspect the ignition switch in the following procedures:

- Remove the air cleaner box. Refer to "Air Cleaner Box Removal and Installation in Section 1D (Page 1D-7)".
- 2) Disconnect the ignition switch lead wire coupler (1).



 Inspect the ignition switch for continuity with a tester. If any abnormality is found, replace the ignition switch with a new one.

Special tool mole: 09900–25008 (Multi-circuit tester set)

Tester knob indication Continuity (•)))

E-02, 19, 24

Color Position	R	0	Gr	Br
ON	0	-0	0	-0
OFF				
LOCK				
Р	0			-0
	-	-		I823H1930019-0

E-03, 28, 33

Color Position	R	0	O/Y	Gr	Br
ON	0-	-0-	-0	<u> </u>	$\left \right $
OFF					
LOCK					
Р	0—				-0
				1837	7H1930021-0

4) After finishing the ignition switch inspection, reinstall the removed parts.

Ignition Switch Removal and Installation

B838H19306016 Refer to "Ignition Switch Removal and Installation in Section 1H (Page 1H-11)".

Horn Inspection

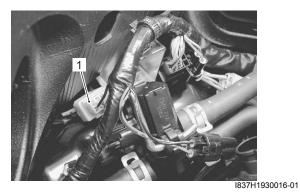
NOTE

B838H19306017

If the horn sound condition is normal, it is not necessary to inspect the horn button continuity.

Horn Button Inspection

- Remove the air cleaner box. Refer to "Air Cleaner Box Removal and Installation in Section 1D (Page 1D-7)".
- 2) Disconnect the left handlebar switch lead wire coupler (1).



 Inspect the horn button for continuity with a tester. If any abnormality is found, replace the left handlebar switch assembly with a new one. Refer to "Handlebar Removal and Installation in Section 6B (Page 6B-2)".

Special tool rcol : 09900–25008 (Multi-circuit tester set)

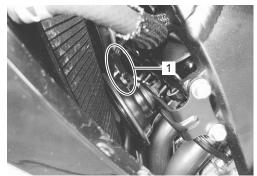
Tester knob indication Continuity (•)))

Color Position	B/BI	B/W
•		
PUSH	0	0

I718H1930028-03

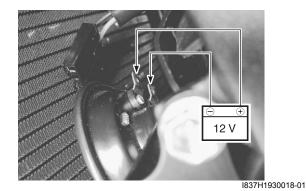
Horn Inspection

1) Disconnect the horn coupler (1).



837H1930017-01

2) Connect a 12 V battery to the horn terminals. If the sound is not heard from the horn, replace the horn with a new one.

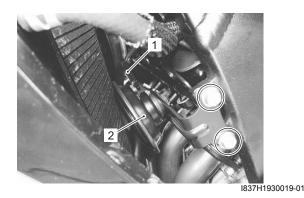


3) Connect the horn coupler.

Horn Removal and Installation

Removal

- 1) Disconnect the horn coupler (1).
- 2) Remove the horn (2) by removing the mounting bolts.



Installation Install the horn in the reverse order of removal.

Specifications

Service Data

Wattage

Unit: W

Item	Specification		
item	E-02, 19, 24	The other countries	
Combination meter light	LED	←	
Turn signal indicator light	LED	←	
High beam indicator light	LED	←	
Neutral position indicator light	LED	←	
FI indicator light/Oil pressure			
indicator light/Engine coolant temp.	LED	\leftarrow	
indicator light/Sd indicator light			
Fuel level indicator light	LED	←	
Engine RPM indicator light	LED	←	
Immobilizer indicator light	LED	_	

Tightening Torque Specifications

B838H19307002

Fastening part	Tightening torque			Note
l'asterning part	N⋅m	kgf-m	lbf-ft	Note
Speed sensor mounting bolt	4.5	0.45	3.25	☞(Page 9C-6)

Reference:

For the tightening torque of fastener not specified in this section, refer to "Tightening Torque List in Section 0C (Page 0C-9)".

Special Tools and Equipment

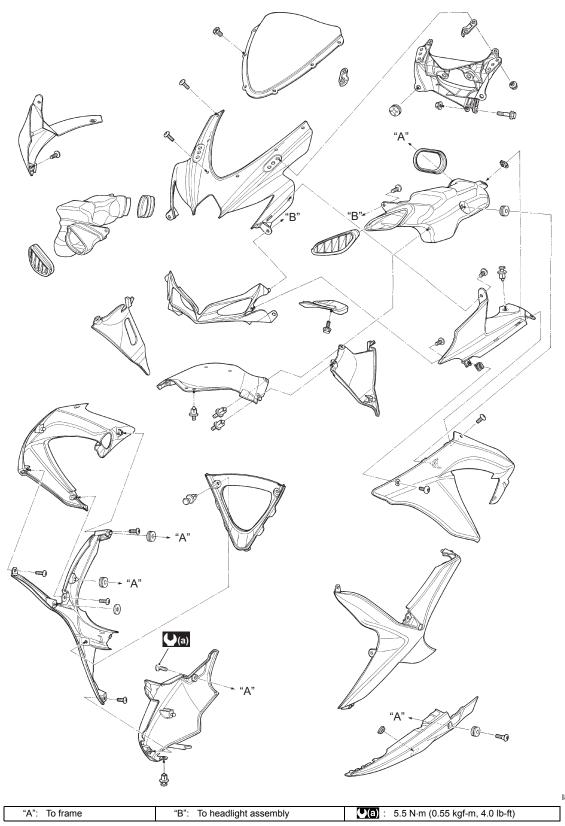
Special Tool	B838H19308001
09900–25008 Multi-circuit tester set @(Page 9C-5) / @(Page 9C- 6) / @(Page 9C-7) / @(Page 9C-7) / @(Page 9C- 8)	

Exterior Parts

Repair Instructions

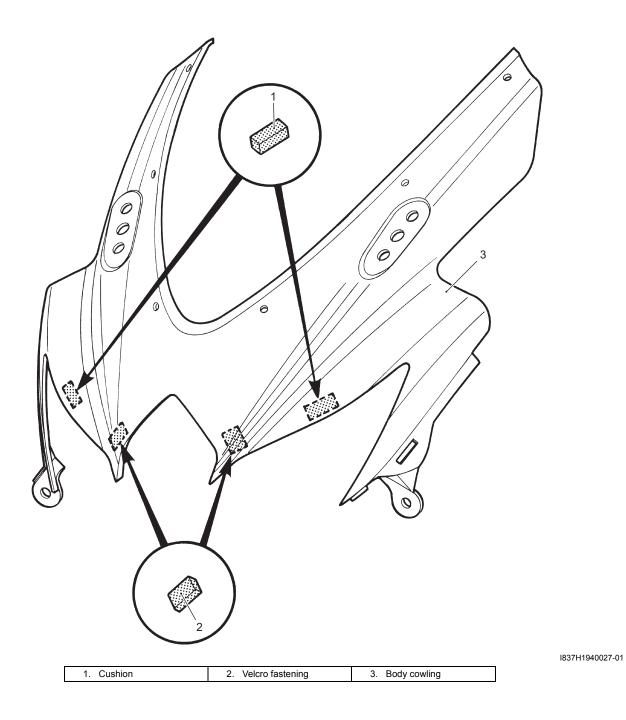
Exterior Parts Construction

B838H19406001

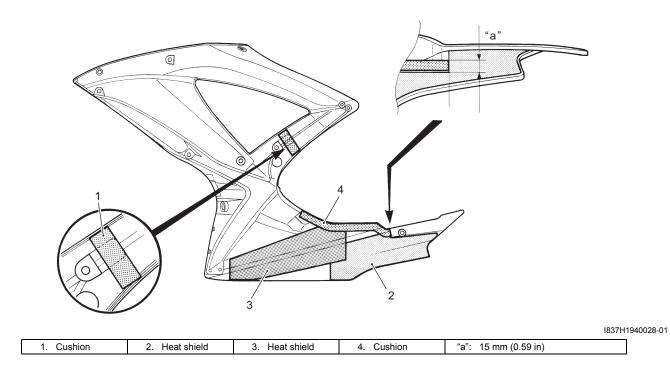


I837H1940026-02

Body Cowling Cushion Attachment

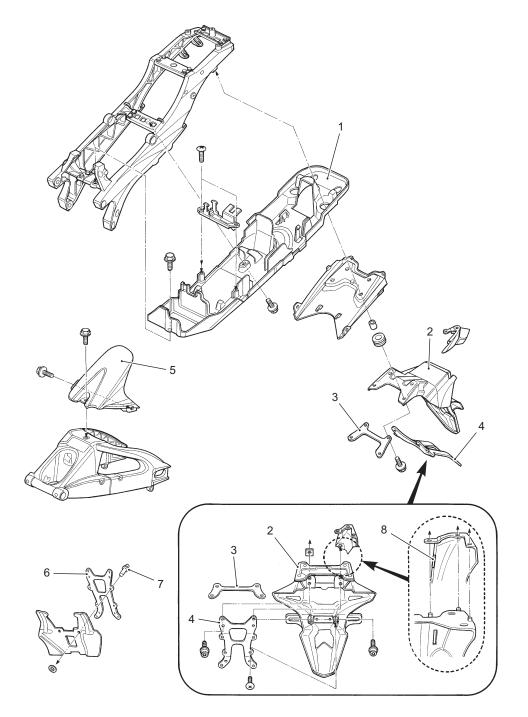


Under Cowling Heat Shield / Cushion Attachment



Rear Fender Construction

B838H19406004

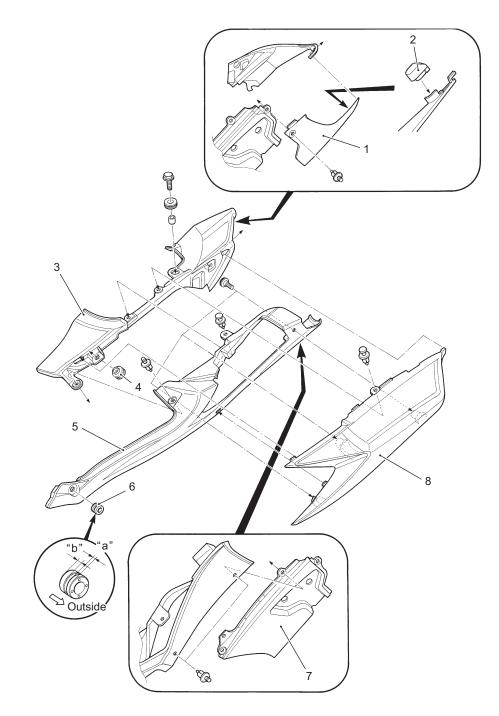


I837H1940029-02

1. Rear fender (Front)	3. Plate	5. Rear fender (Lower)	7. Rivet
2. Rear fender (Rear)	4. Bracket	6. Bracket (For E-24)	8. Hooking

Frame Cover Construction

B838H19406005

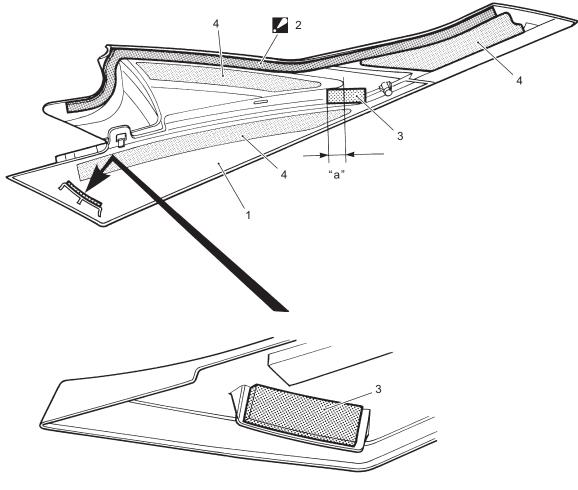


I837H1940030-02

1. Frame cover (Rear)	3. Frame cover (Center)	5. Frame cover (LH/RH)	7. Rear fender front cover	"a": 3 mm (0.12 in)
2. Cushion	4. Cushion	6. Cushion	8. Frame cover (Rear, LH/RH)	"b": 4.5 mm (0.18 in)

Frame Side Cover Cushion Attachment

B838H19406006

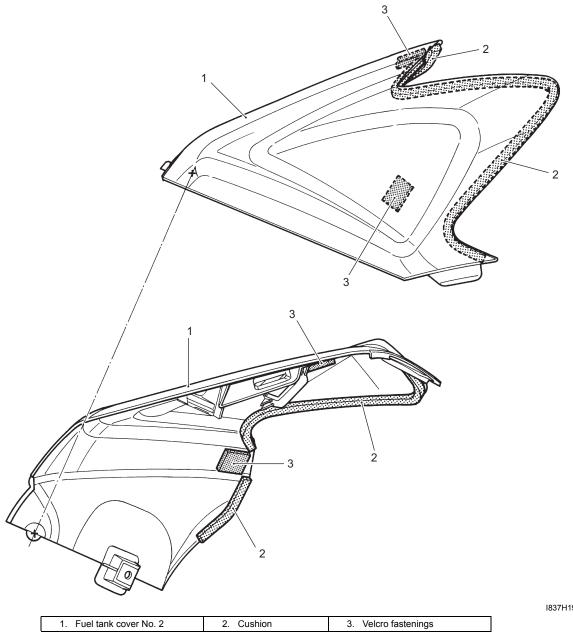


I837H1940031-02

1. Frame side cover	3. Cushion	"a": 15 mm (0.59 in)
 Cushion Adhere the cushion along the rib of the cover. 	4. Double-faced adhesive tape	

Fuel Tank Cover Cushion Attachment

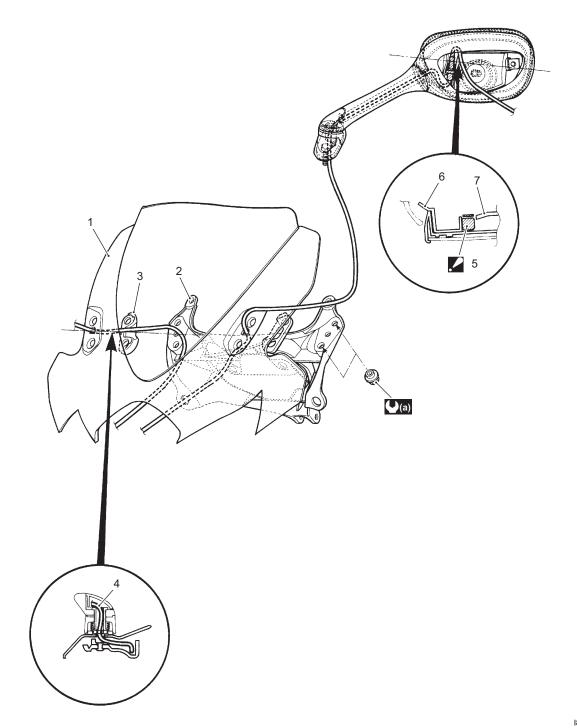
B838H19406007



I837H1940032-01

Rear View Mirror Construction

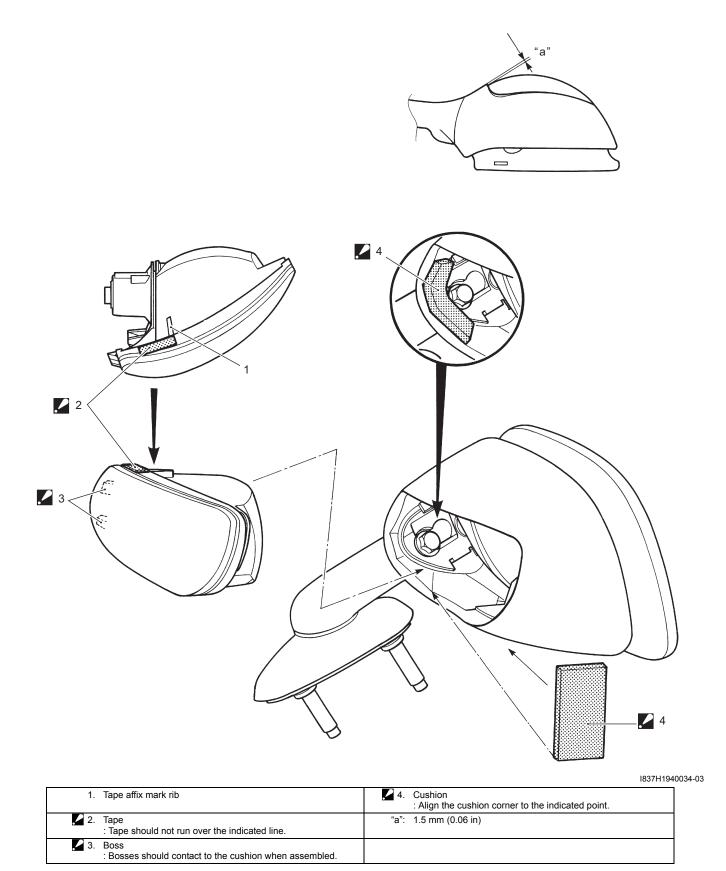
B838H19406008



I837H1940033-01

1. Body cowling	4. Turn signal lead wire	7. Mirror body
2. Cowling brace	 5. Turn signal lead wire coupler : Locate the turn signal lead wire coupler (5) between the mirror cover (6) and mirror body (7). 	♥(a): 10 N·m (1.0 kgf-m, 7.0 lb-ft)
3. Cushion	6. Mirror cover	

Rear View Mirror Cushion Attachment

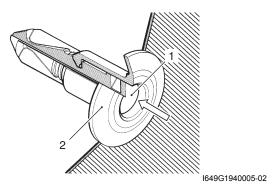


Fastener Removal and Installation

B838H19406010

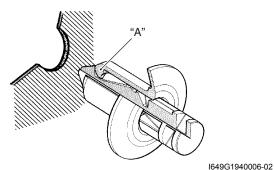
Type A Removal

- 1) Depress the head of fastener center piece (1).
- 2) Pull out the fastener (2).



Installation

1) Let the center piece stick out toward the head so that the pawls "A" closes.

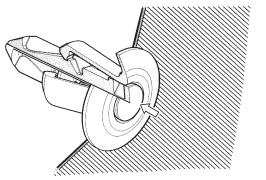


2) Insert the fastener into the installation hole.

NOTE

To prevent the pawl "A" from damage, insert the fastener all the way into the installation hole.

3) Push in the head of center piece until it becomes flush with the fastener outside face.

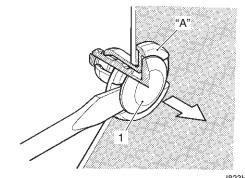


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Type B

Removal

- 1) Pry up the head of fastener center piece (1) with a screw driver.
- 2) Pull out the fastener "A".



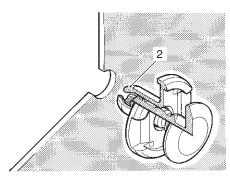
I823H1940001-01

Installation

1) Insert the fastener into the installation hole.

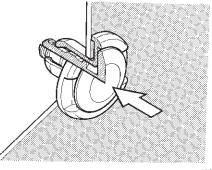
NOTE

To prevent the pawl (2) from damage, insert the fastener all the way into the installation hole.



I823H1940002-01

2) Push in the head of center piece.



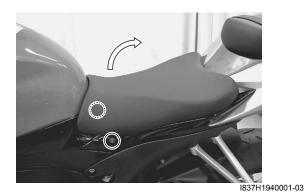
I823H1940003-01

Exterior Parts Removal and Installation B838H19406011

Front Seat

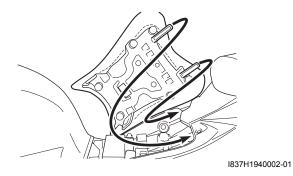
Removal

Remove the front seat by removing the bolts.



Installation

- 1) Slide the seat hooks into the seat hook retainers on the frame.
- 2) Insert the spacer to each side and tighten the bolts securely.



Rear Seat / Seat Tail Cover Removal

Remove the rear seat or seat tail cover with the ignition key.

Rear Seat



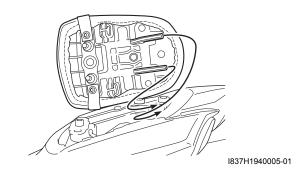
I838H1940001-01

Seat Tail Cover



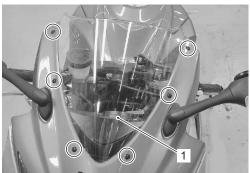
Installation

Slide the seat hooks into the seat hook retainers and push down firmly until the seat snaps into the locked position.



Windscreen Removal

- 1) Remove the screws.
- 2) Remove the windscreen (1).



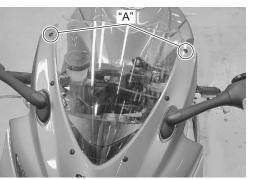
I837H1940006-01

Installation

Install the windscreen in the reverse order of removal. Pay attention to the following point:

NOTE

The screws "A" are 3 mm shorter than the others.



I837H1940035-01

Body Cowling Cover Removal

- 1) Remove the fasteners (6 pcs.).
- 2) Remove the body cowling cover (1).



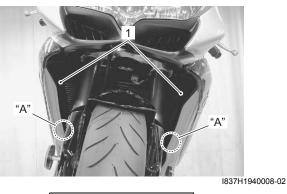
I837H1940007-01

Installation

Install the body cowling cover in the reverse order of removal.

Inner Under Cowling Removal

- 1) Remove the body cowling cover.
- 2) Remove the inner under cowlings (1).



"A": Hooked point

Installation

Install the inner under cowlings in the reverse order of removal.

Under Cowling

Removal

1) Remove the fasteners.



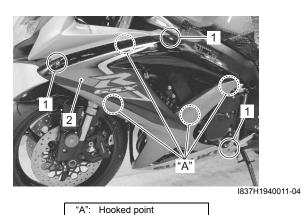
I837H1940009-01



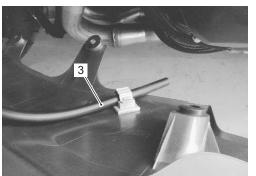
I837H1940010-01

2) Remove the bolts (1).

3) Pull out the hooked points "A" from each lug hole and remove the side cowling (2).



4) Remove the drain hose (3) from left side of the cowling (2).



I837H1940012-01

Installation

Install each side cowling in the reverse order of removal.

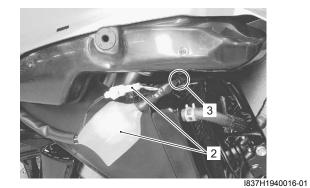
Body Cowling Removal

- 1) Remove the left and right side cowlings.
- 2) Remove the screen.
- Remove the combination meter. Refer to "Combination Meter Removal and Installation in Section 9C (Page 9C-2)".
- 4) Disconnect the turn signal lead wire couplers (1).

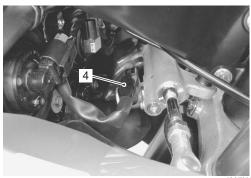


5) Remove the rear view mirror/turn signal assemblies.

6) Disconnect the lead wire coupler (2) and remove the wire clamp (3).

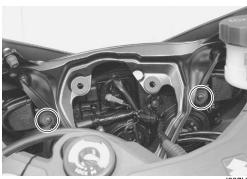


 Disconnect the steering damper lead wire coupler (4).



I837H1940017-01

8) Remove the screws.



I837H1940015-01

9) Remove the body cowling (5) forward.

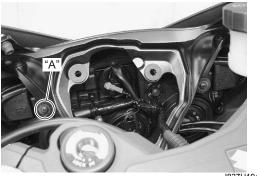


I837H1940018-01

Installation

Install the body cowling in the reverse order of removal. Pay attention to the following points:

· Fit the lead wire clamp to the screw "A".

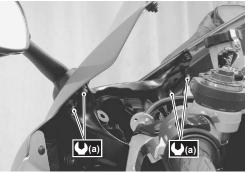


I837H1940025-01

• Tighten the mounting nuts to the specified torque.

Tightening torque Rear view mirror mo

Rear view mirror mounting nut (a): 10 N·m (1.0 kgf-m, 7.0 lbf-ft)

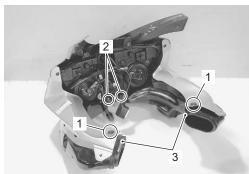


I837H1940014-02

 Adjust the headlight beam if necessary. Refer to "Headlight Beam Adjustment in Section 9B (Page 9B-4)".

Intake Pipe Removal

- 1) Remove the body cowling.
- 2) Remove the fasteners (1) and screws (2).
- 3) Remove the intake pipes (3). (LH & RH)

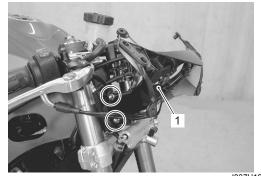


I837H1940019-01

Installation Install the intake pipes in the reverse order of removal.

Cowling Brace Removal

- 1) Remove the body cowling.
- 2) Remove the cowling brace (1).



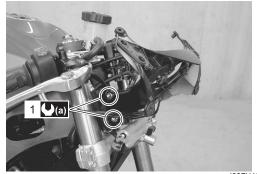
I837H1940020-01

Installation

Install the cowling brace in the reverse order of removal. Pay attention to the following point:

• Tighten the cowling brace mounting bolts (1) to the specified torque.

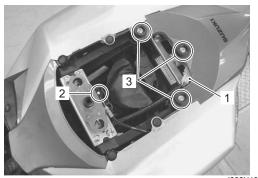
Tightening torque Cowling brace mounting bolt (a): 23 N·m (2.3 kgfm, 16.5 lbf-ft)



I837H1940021-01

Frame Cover Removal

- 1) Remove the front and rear seats.
- 2) Disconnect the rear combination light coupler (1) and seat lock cable (2).
- 3) Remove the screws (3).



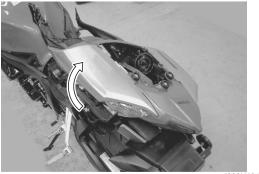
I838H1940003-01

4) Remove the following fasteners.



I837H1940023-04

5) Remove the frame cover assembly from the frame.



I838H1940004-01

Installation Install the frame cover assembly in the reverse order of removal.

Front Fender

Removal

Refer to "Front Fork Removal and Installation in Section 2B (Page 2B-2)".

Installation

Refer to "Front Fork Removal and Installation in Section 2B (Page 2B-2)".

Rear Fender Removal Refer to "Rear Fender Construction (Page 9D-4)".

Installation

Refer to "Rear Fender Construction (Page 9D-4)".

Specifications

Tightening Torque Specifications

B838H19407001

Eastoning part	Ti	ghtening torq	Note	
Fastening part	N⋅m	kgf-m	lbf-ft	NOLE
Rear view mirror mounting nut	10	1.0	7.0	☞(Page 9D-14)
Cowling brace mounting bolt	23	2.3	16.5	☞(Page 9D-14)

NOTE

The specified tightening torque is described in the following. "Exterior Parts Construction (Page 9D-1)" "Rear View Mirror Construction (Page 9D-8)"

Reference:

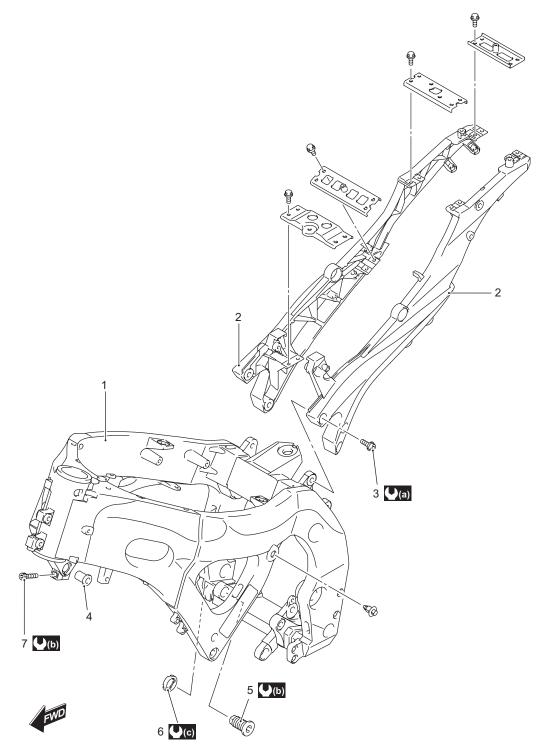
For the tightening torque of fastener not specified in this section, refer to "Tightening Torque List in Section 0C (Page 0C-9)".

Body Structure

Repair Instructions

Body Frame Construction

B838H19506001

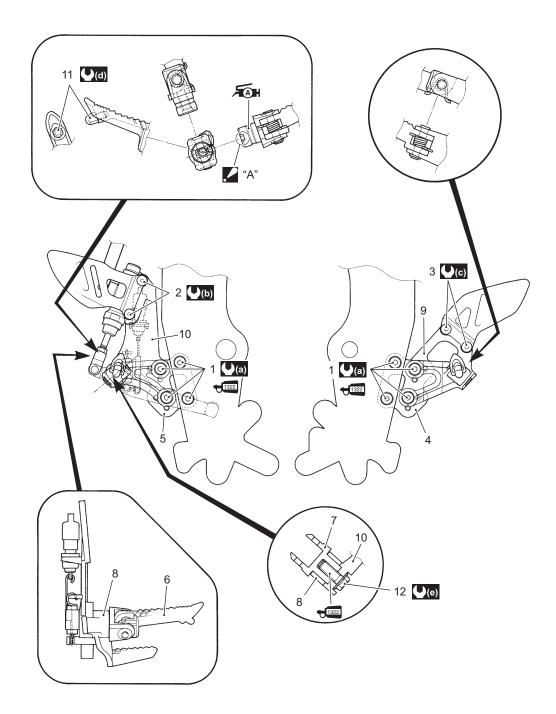


I837H1950001-03

1. Frame	5. Adjuster	(b) : 23 N·m (2.3 kgf-m, 16.5 lb-ft)
2. Seat rail	6. Adjuster lock-nut	(C) : 45 N⋅m (4.5 kgf-m, 32.5 lb-ft)
3. Seat rail bolt	Engine mounting pinch bolt	
4. Spacer		

B838H19506002

Front Footrest Bracket Construction

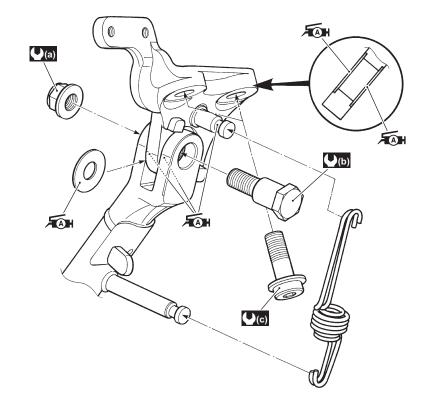


I837H1950002-03

1. Footrest bracket bolt	8. Rear brake pedal	() : 10 N·m (1.0 kgf-m, 7.0 lb-ft)
2. Rear master cylinder bolt	9. Footrest bracket No. 2 (Left)	(C): 4.5 N·m (0.45 kgf-m, 3.0 lb-ft)
3. Footrest guard screw	10. Footrest bracket No. 2 (Right)	(d): 18 N·m (1.8 kgf-m, 13.0 lb-ft)
4. Footrest bracket No. 1 (Left)	11. Bank sensor bolt	(e): 35 N·m (3.5 kgf-m, 25.5 lb-ft)
5. Footrest bracket No. 1 (Right)	12. Footrest holder bolt	Apply grease to the sliding surface.
6. Footrest	A": Align the cutaway when installing.	1322 : Apply thread lock to the thread part.
7. Footrest holder	(a): 23 N·m (2.3 kgf-m, 16.5 lb-ft)	

Side-stand Construction

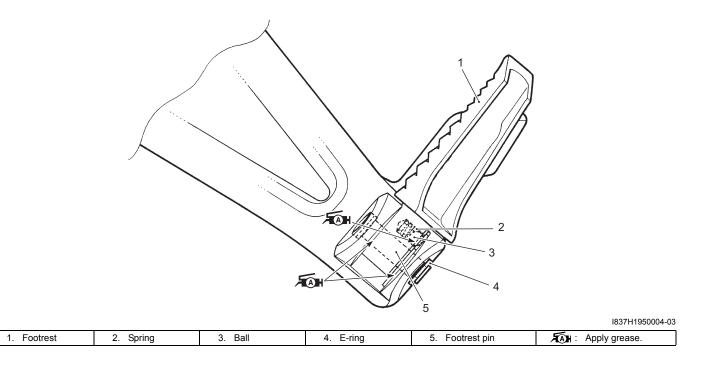
B838H19506003



I837H1950003-02

(a): 40 N·m (4.0 kgf-m, 29.0 lb-ft)	() (c) : 50 N⋅m (5.0 kgf-m, 36.0 lb-ft)
(L): 50 N·m (5.0 kgf-m, 36.0 lb-ft)	Apply grease to sliding surface.

Pillion Footrest Construction



B838H19506005

Side-stand Removal and Installation

Removal

1) Support the motorcycle with a jack or wooden block.

- · Do not support the motorcycle with the exhaust pipes.
- Make sure that the motorcycle is supported securely.

2) Remove the side-stand as shown in the side-stand construction. Refer to "Side-stand Construction (Page 9E-3)".

Installation

Install the side-stand as shown in the side-stand construction. Refer to "Side-stand Construction (Page 9E-3)".

Specifications

Tightening Torque Specifications

NOTE

The specified tightening torque is described in the following. "Body Frame Construction (Page 9E-1)" "Front Footrest Bracket Construction (Page 9E-2)" "Side-stand Construction (Page 9E-3)"

Reference:

For the tightening torque of fastener not specified in this section, refer to "Tightening Torque List in Section 0C (Page 0C-9)".

Special Tools and Equipment

Recommended Service Material

NOTE

B838H19508001

B838H19507001

Required service material is also described in the following. "Front Footrest Bracket Construction (Page 9E-2)" "Side-stand Construction (Page 9E-3)" "Pillion Footrest Construction (Page 9E-3)" Prepared by

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