

SUZUKI
PARTS CATALOGUE

XF650

(AC111/AC121/AC211)

XF650V

XF650UV

XF650W

XF650UW

XF650X

XF650UX

XF650Y

XF650UY

2001 - 06

XF650V
XF650UV



PHOTO : XF650V

XF650W
XF650UW



PHOTO : XF650W

XF650X
XF650UX



PHOTO : XF650X

XF650Y
XF650UY



PHOTO : XF650Y

PREFACE

When it becomes necessary to replace parts on SUZUKI MOTORCYCLES, always use SUZUKI GENUINE PARTS which have passed a strict inspection which guarantees quality and performance.

This parts catalogue covers the list of all service parts for SUZUKI XF650V, XF650UV, XF650W, XF650UW, XF650X, XF650UX, XF650Y, XF650UY.

INSTRUCTIONS FOR QUOTING THE CATALOGUE

1. DIMENSIONS

Dimensions of the parts in this catalogue are indicated in unit millimeters.

2. ABBREVIATIONS

Abbreviations used in this catalogue are as follows:

AR	: As required	NT	: Number of teeth
ASSY	: Assembly	OPT	: Optional
E.No.	: Engine number	OS	: Over size
F.No.	: Frame number	STD	: Standard
d	: Diameter of material	T	: Thickness
ID	: Inside diameter	US	: Under size
OD	: Outside diameter	W	: Width
L	: Length		
LH	: Left hand side		
RH	: Right hand side		
~100045	: Up to F.No. 100045		
100046~	: From F.No. 100046		

12 x 34 x 5.6 Figures in the description column show the dimensions of parts.

ID OD T(or W, L)

→12345-56781 (Parts No.) : indicates that the parts number was changed to 12345-56781 and the new parts are interchangeable with the former ones but the former ones are not interchangeable with new ones.

←12345-56781 (Parts No.) : indicates that the former and new parts are interchangeable with each other and both are usable.

3. INNER PARTS OF ASSEMBLY

Part name with a dot (.) in front as shown in the description column indicates the component of the assembly also available individually.

4. MODIFICATION NOTICE

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

5. NOTE

- 5-1. There are some different parts from those of production models among spare parts for the administrative reasons and common use of them with other models.
- 5-2. In respect of rubber hoses and vinyl tubes, please be sure to use them by cutting off according to the length mentioned on parts catalogue or what is actually required on the vehicle.
- 5-3. Note that the drawings on the illustration page are for ready reference of spare parts number, not to be used as an assembly manual.
When assembling, use "SUZUKI SERVICE MANUAL".

6. SPECIFICATION CODE

This catalogue contains the parts for the model designed for the following spec.:

spec. code:	XF650V	: E2, E4, E17, E18, E22, E24, E25, E34.
	XF650W	: E2, E4, E17, E18, E22, E24, E25, E34, P9.
	XF650X	: E2, E4, E17, E18, E22, E24, E25, E34.
	XF650Y	: E2, E4, E17, E18, E22, E24, E25, E34, P9.
	XF650UV/UW/UX/UY:	E22.

7. SERIAL FRAME NUMBER

XF650V (E2)	: JS1AC111100100001~
XF650V (E4,E17,E22,E25,E34)	: JS1AC111200100001~
XF650V (E18)	: JS1AC121300100001~
XF650V (E24)	: JS1AC111400100001~
XF650UV (E22)	: JS1AC211200100001~
XF650W (E2)	: JS1AC111100100245~
XF650W (E4,E17,E22,E25,E34)	: JS1AC111200103736~
XF650W (E18)	: JS1AC121300100457~
XF650W (E24)	: JS1AC111400100085~
XF650UW (E22)	: JS1AC211200104113~
XF650X (E2)	: JS1AC111100100343~
XF650X (E4,E17,E22,E25,E34)	: JS1AC111200109547~
XF650X (E18)	: JS1AC121300100906~
XF650X (E24)	: JS1AC111400100215~
XF650UX (E22)	: JS1AC211200101380~
XF650Y (E2)	: JS1AC111100100435~
XF650Y (E4,E17,E22,E25,E34)	: JS1AC111200112017~
XF650Y (E18)	: JS1AC121300101067~
XF650Y (E24)	: JS1AC111400100270~
XF650UY (E22)	: JS1AC211200101640~

COLOR CHART
TABLEAU DES COULEURS

COLOR NO. NO DE COULEUR	COLOR DESCRIPTION DESCRIPTION DE COULEUR	COLOR NO. NO DE COULEUR	COLOR DESCRIPTION DESCRIPTION DE COULEUR
CF7	U79,6BY,17U	U79	LIGHT CHACOAL
CH3	17U,20G,Y7H	YA5	VITRO.XF GRAY
CH4	20G,1ZZ,Y7M	YA6	VITRO.XF BLUE
CH5	20G,1ZZ,YC7	YC7	LIGHT GREENISH GOLD METALLIC
CH7	YC7,Y7L	YH7	VITRO XF GOLD
G8V	0AT,Y0W	YH8	VITRO XF RED
H3S	T28,6BY	YH9	VITRO XF BLUE
H3T	T29,6BY	Y0P	CANDY MOON SHADOW BLUE
H4G	24G,Y0W	Y0W	CANDY KORAN ORANGE
H4H	28C,Y2D	Y2D	FLASU SILVER METALLIC
H4J	163,Y0P	Y3F	EMBLEM,XF SILVER
J3Y	Z94,019	Y3J	EMBLEM,XF RED
J9Y	U78,6BY	Y3M	EMBLEM,XF BLACK / ORANGE
J9Z	U79,6BY	Y7H	DARK SPACE BLUE
K1B	19A,Y2D	Y7L	SATURN BLACK METALLIC
M2R	0AT,33J	Y7M	PEARL HELIOS RED
M2S	0AT,Y7H	Y98	CANDY FOREST GREEN
M4L	Y7L,Y7M	Z1A	EMBLEM,XF ORANGE
M4R	Y2D,Y7L	Z1B	EMBLEM,XF GRAY
T28	FOREST GREEN (LEATHER)	Z1C	EMBLEM,XF BLUE
T29	TAUPE GRAY NO.2 (LEATHER)	Z94	MARBLE AZTECA ORANGE
U78	ACADEMY MAROON (LEATHER)	0AT	SILVER

COLOR CHART
TABLEAU DES COULEURS

COLOR NO. NO DE COULEUR	COLOR DESCRIPTION DESCRIPTION DE COULEUR	COLOR NO. NO DE COULEUR	COLOR DESCRIPTION DESCRIPTION DE COULEUR
019	BLACK		
1ZZ	URBAN MIDIAM GRAY METALLIC		
13L	BRIGHT SILVER METALLIC		
163	PHLOLINA YELLOW		
17U	GRAY METALLIC		
19A	CANDY ANTARES RED		
20G	CHARCOAL GRAY METALLIC		
20H	WARM SILVER METALLIC		
22U	CANDY ACADEMY MAROON		
24G	LEGATO GOLD METALLIC		
24K	LIGHT CHARCOAL METALLIC		
28C	DUNE GRAY METALLIC		
291	BLACK (SEMI-GLOSS)		
33J	PEARL NOVELTY BLACK		
35W	CHARCOAL GRAY METALLIC NO.2		
6BY	BLACK		

MILLIMETER → INCH CONVERSION CHART

	0	1	2	3	4	5	6	7	8	9
00	.000	.039	.079	.118	.157	.197	.236	.276	.315	.354
10	.394	.433	.472	.512	.551	.591	.630	.669	.709	.748
20	.787	.827	.866	.906	.945	.984	1.024	1.063	1.102	1.142
30	1.181	1.220	1.260	1.299	1.339	1.378	1.417	1.457	1.496	1.535
40	1.575	1.614	1.654	1.693	1.732	1.772	1.811	1.850	1.890	1.929
50	1.969	2.008	2.047	2.087	2.126	2.165	2.205	2.244	2.283	2.323
60	2.362	2.402	2.441	2.480	2.520	2.559	2.598	2.638	2.677	2.717
70	2.756	2.795	2.835	2.874	2.913	2.953	2.992	3.031	3.071	3.110
80	3.150	3.189	3.228	3.268	3.307	3.346	3.386	3.425	3.465	3.504
90	3.543	3.583	3.622	3.661	3.701	3.740	3.780	3.819	3.858	3.898

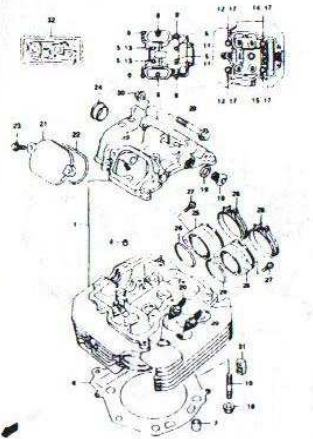
How to read

	0	1	2	3	4
00	---	---	---	---	---
10	---	---	---	---	---
20	---	---	---	0.906	---
30	---	---	---	---	---

23 millimeters equal 0.906 inch

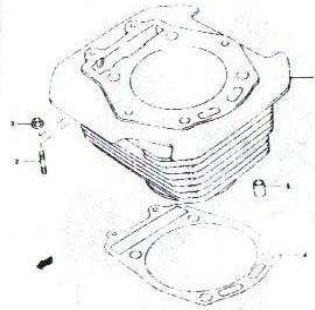
Contents are subject to change without notice or obligation.

FIG. 1 CYLINDER HEAD (B-2)



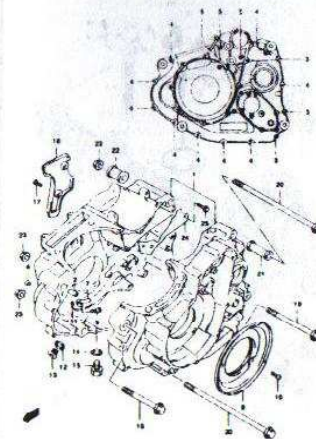
XF660Y E02 001
CYLINDER HEAD

FIG. 2 CYLINDER (B-3)



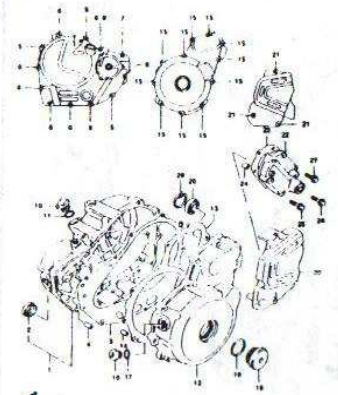
XF660Y E02 002
CYLINDER

FIG. 3 CRANKCASE (B-4)



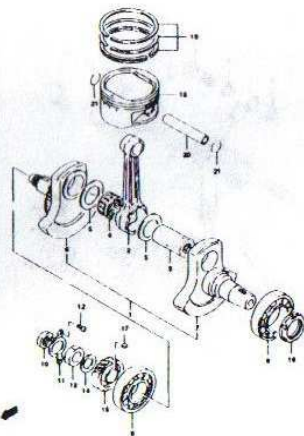
XF660Y E02 003
CRANKCASE

FIG. 4 CRANKCASE COVER (B-5)



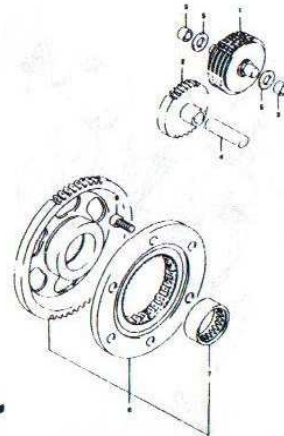
XF660Y E02 004
CRANKCASE COVER

FIG. 5 CRANKSHAFT (B-6)



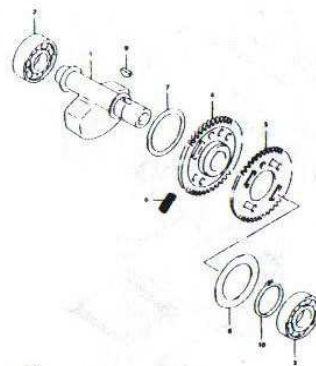
XF660Y E02 005
CRANKSHAFT

FIG. 6 STARTER CLUTCH (B-7)



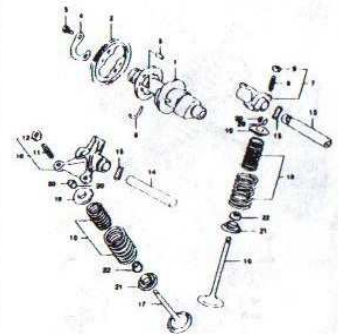
XF660Y E02 006
STARTER CLUTCH

FIG. 7 CRANK BALANCER (B-8)



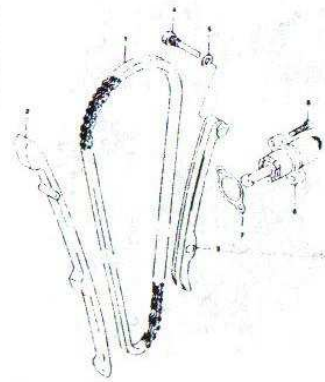
XF660Y E02 007
CRANK BALANCER

FIG. 8 CAM SHAFT - VALVE (B-9)



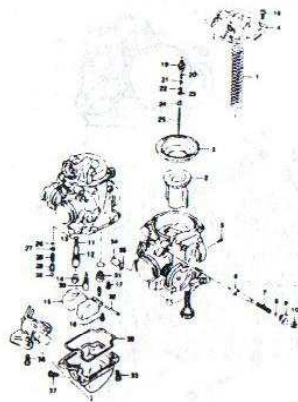
XF660Y E02 008
CAM SHAFT/VALVE

FIG. 9 CAM CHAIN (B-10)



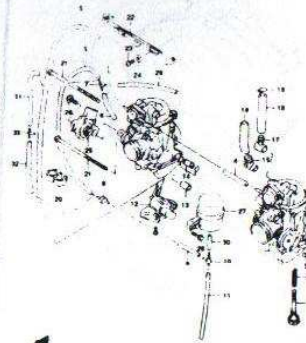
77607 EQ2 008
CAM CHAIN

FIG. 10 CARBURETOR (C-2)



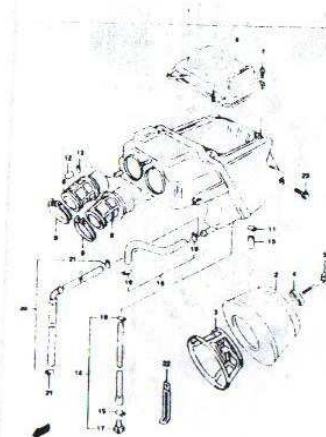
77607 EQ2 010
CARBURETOR

FIG. 10A CARBURETOR FITTINGS (C-4)



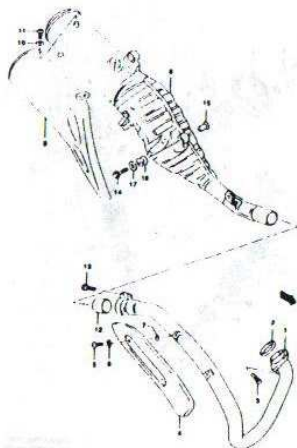
77607 EQ2 010A
CARBURETOR FITTINGS

FIG. 11 AIR CLEANER (C-5)



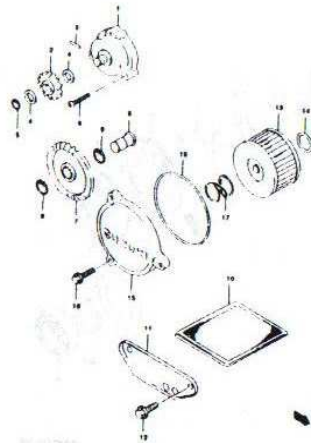
77607 EQ2 011
AIR CLEANER

FIG. 12 MUFFLER (C-6)



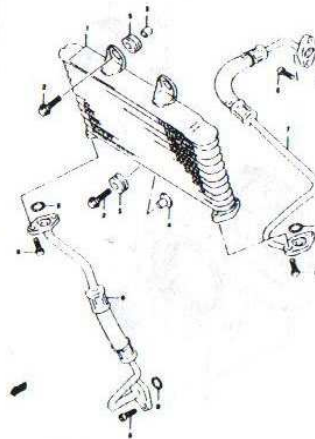
77607 EQ2 012
MUFFLER

FIG. 13 OIL PUMP (C-7)



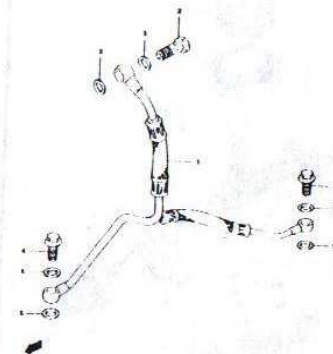
77607 EQ2 013
OIL PUMP

FIG. 14 OIL COOLER (C-8)



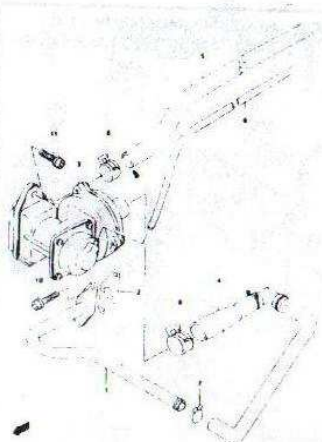
77607 EQ2 014
OIL COOLER

FIG. 15 OIL PIPE (C-9)



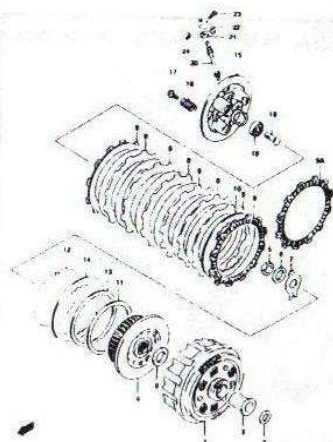
77607 EQ2 015
OIL PIPE

FIG. 16 2ND AIR [E18] (C-10)



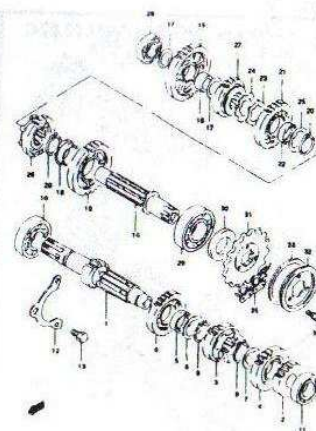
XF600Y E02 016
2ND AIR(E18)

FIG. 17 CLUTCH (C-11)



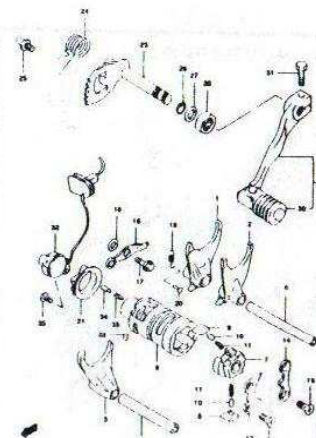
XF600Y E02 017
CLUTCH

FIG. 18 TRANSMISSION (C-12)



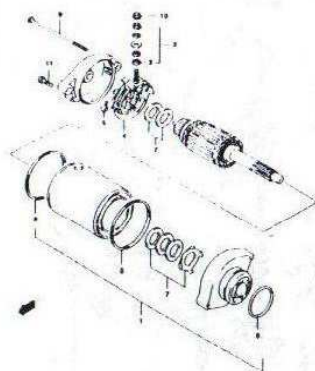
XF600Y E02 018
TRANSMISSION

FIG. 19 GEAR SHIFTING (C-14)



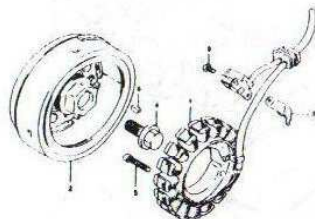
XF600Y E02 019
GEAR SHIFTING

FIG. 20 STARTING MOTOR (D-2)



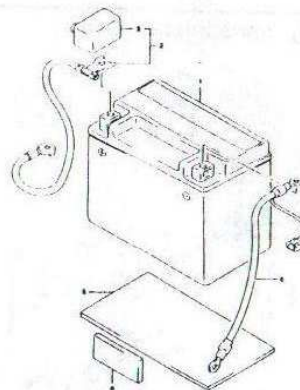
XF600Y E02 020
STARTING MOTOR

FIG. 21 MAGNETO (D-3)



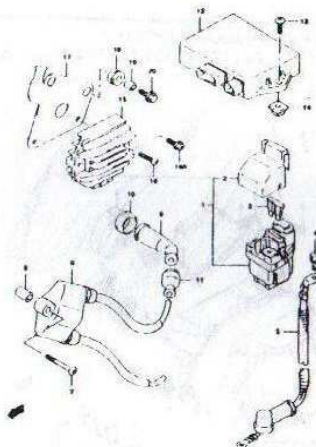
XF600Y E02 021
MAGNETO

FIG. 22 BATTERY (D-4)



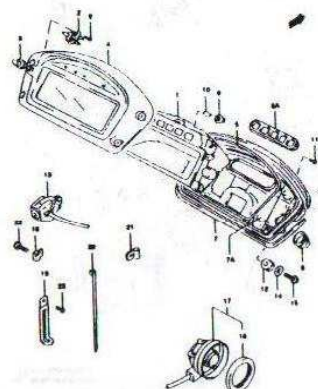
XF600Y E02 022
BATTERY

FIG. 23 ELECTRICAL (D-5)



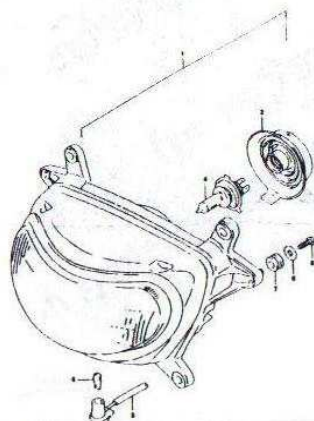
XF600Y E02 023
ELECTRICAL

FIG. 24 SPEEDOMETER (D-6)



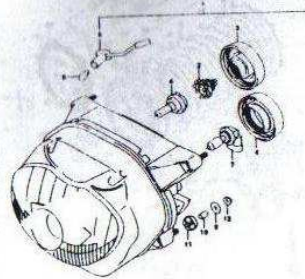
XP860Y E02_024
SPEEDOMETER

FIG. 25 HEADLAMP (MODEL V/W/X E2,E24) (D-7)



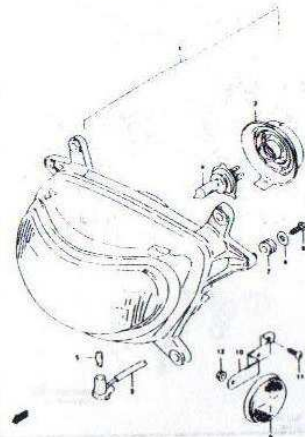
XP860Y E02_025
HEADLAMP (MODEL V/W/X E2,E24)

FIG. 25A HEADLAMP (MODEL Y E2,E24) (D-8)



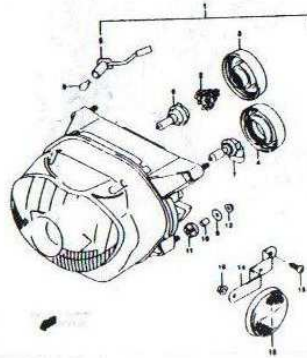
XP860Y E02_025A
HEADLAMP (MODEL Y E2,E24)

FIG. 25B HEADLAMP (MODEL V/W/X E4,E17,E18,E22,E25,E34,P9) (D-9)



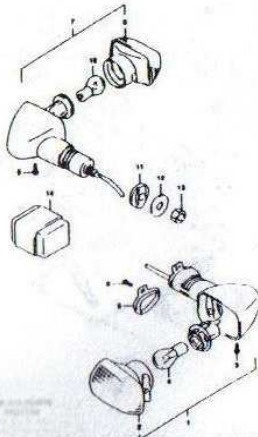
XP860Y E02_025B
HEADLAMP (MODEL V/W/X E4,E17,E18,E22,E25,E34,P9)

FIG. 25C HEADLAMP (MODEL Y E4,E17,E18,E22,E25,E34,P9) (D-10)



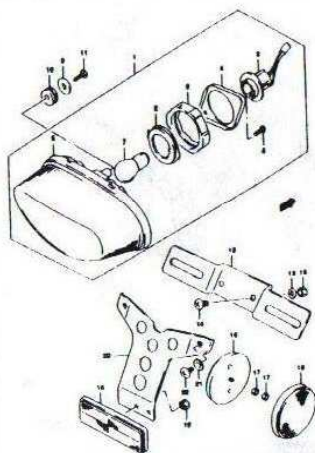
XP860Y E02_025C
HEADLAMP (MODEL Y E4,E17,E18,E22,E25,E34,P9)

FIG. 26 TURN SIGNAL LAMP (D-11)



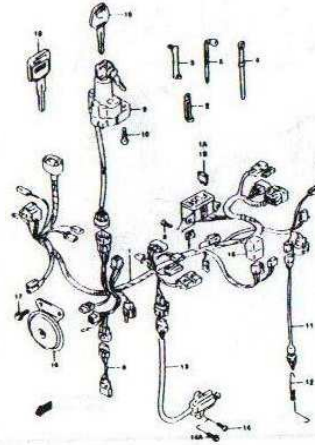
XP860Y E02_026
TURN SIGNAL LAMP

FIG. 27 REAR COMBINATION LAMP (D-12)



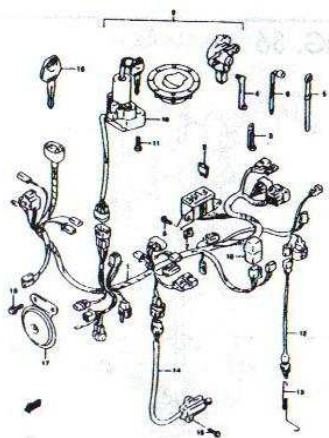
XP860Y E02_027
REAR COMBINATION LAMP

FIG. 28 WIRING HARNESS (MODEL V/W/X) (D-13)



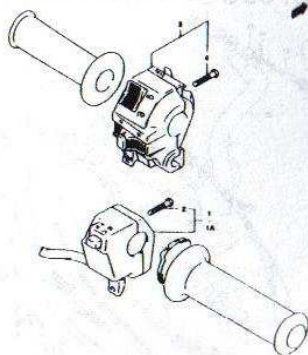
XP860Y E02_028
WIRING HARNESS (MODEL V/W/X)

FIG. 28A WIRING HARNESS (MODEL Y) (D-14)



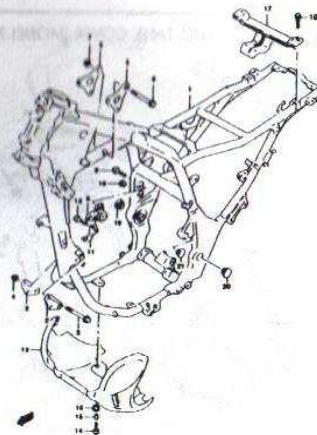
XP607Y EQ2_008A
WIRING HARNESS(Y)

FIG. 29 HANDLE SWITCH (D-15)



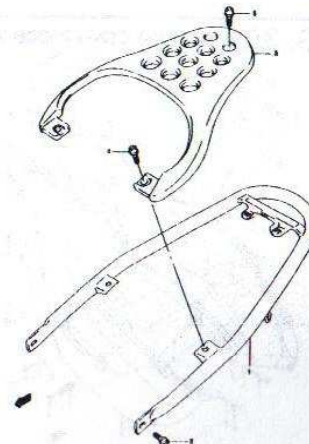
XP607Y EQ2_009
HANDLE SWITCH

FIG. 30 FRAME (E-2)



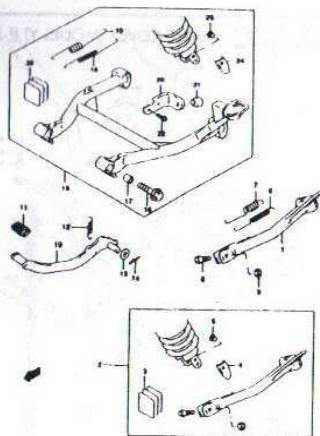
XP607Y EQ2_000
FRAME

FIG. 31 CARRIER (E-3)



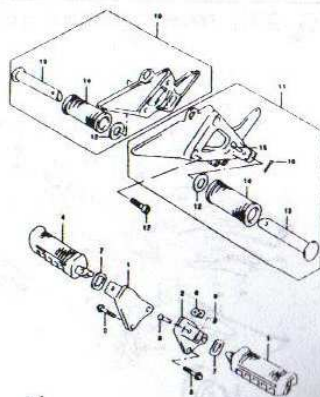
XP607Y EQ2_001
CARRIER

FIG. 32 STAND (E-4)



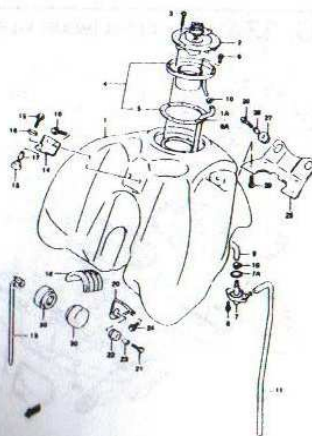
XP607Y EQ2_002
STAND

FIG. 33 FOOTREST (E-5)



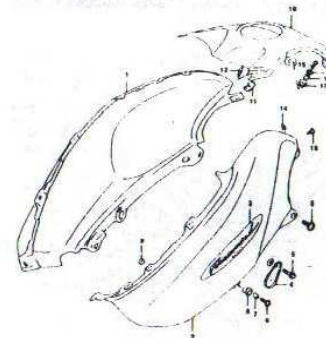
XP607Y EQ2_003
FOOTREST

FIG. 34 FUEL TANK (E-6)



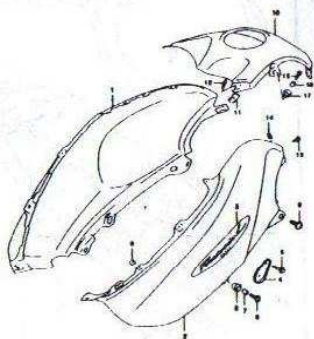
XP607Y EQ2_004
FUEL TANK

FIG. 35 FUEL TANK COVER (MODEL V) (E-7)



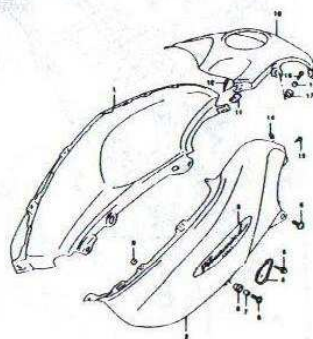
XP607Y EQ2_005
FUEL TANK COVER(V)

FIG. 35A FUEL TANK COVER (MODEL W) (E-8)



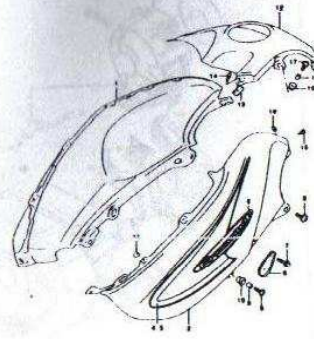
XP660Y E02 006A
FUEL TANK COVER(W)

FIG. 35B FUEL TANK COVER (MODEL X) (E-9)



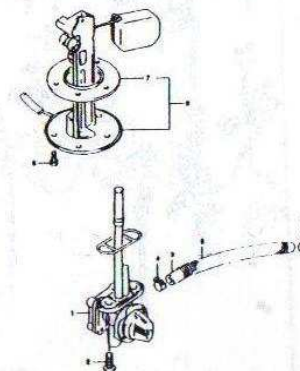
XP660Y E02 006B
FUEL TANK COVER(X)

FIG. 35C FUEL TANK COVER (MODEL Y) (E-10)



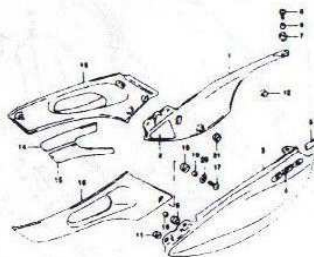
XP660Y E02 006C
FUEL TANK COVER(Y)

FIG. 36 FUEL COCK (E-11)



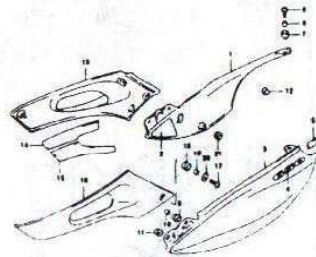
XP660Y E02 008
FUEL COCK

FIG. 37 FRAME COVER (MODEL V) (F-2)



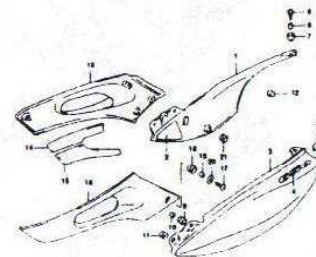
XP660Y E02 007
FRAME COVER(V)

FIG. 37A FRAME COVER (MODEL W) (F-3)



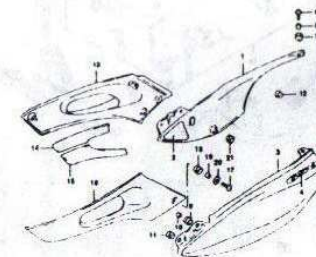
XP660Y E02 007A
FRAME COVER(W)

FIG. 37B FRAME COVER (MODEL X) (F-4)



XP660Y E02 007B
FRAME COVER(X)

FIG. 37C FRAME COVER (MODEL Y) (F-5)



XP660Y E02 007C
FRAME COVER(Y)

FIG. 38 FRONT FENDER (MODEL V) (F-6)

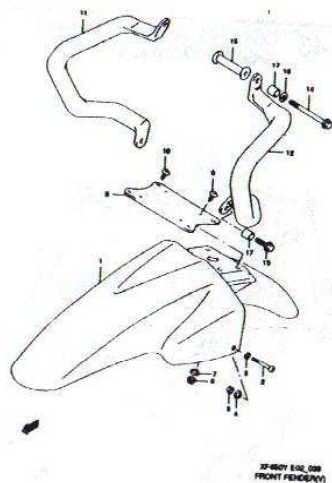


FIG. 38A FRONT FENDER (MODEL W) (F-7)

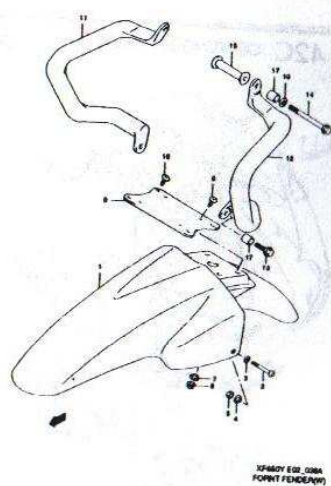


FIG. 38B FRONT FENDER (MODEL X) (F-8)

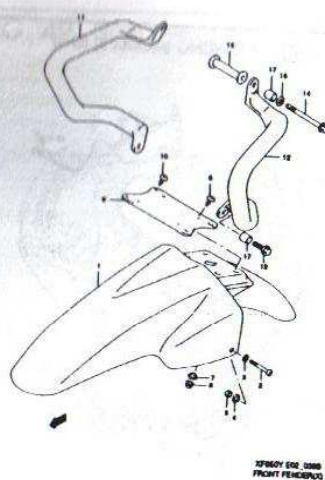


FIG. 38C FRONT FENDER (MODEL Y) (F-9)

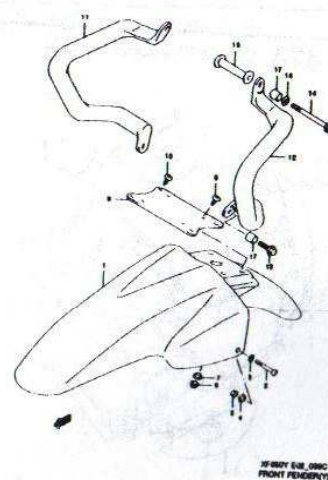


FIG. 39 HANDLEBAR (F-10)

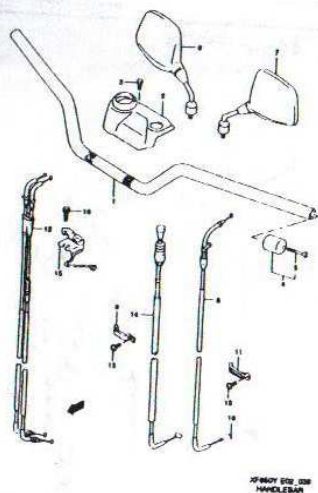


FIG. 40 HANDLE LEVER (F-11)

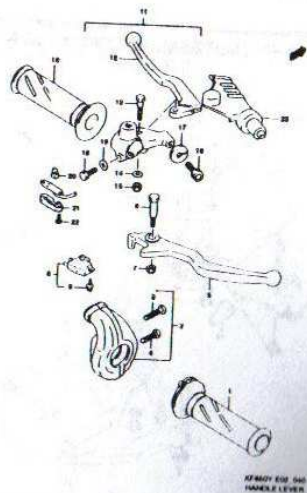


FIG. 41 REAR FENDER (F-12)

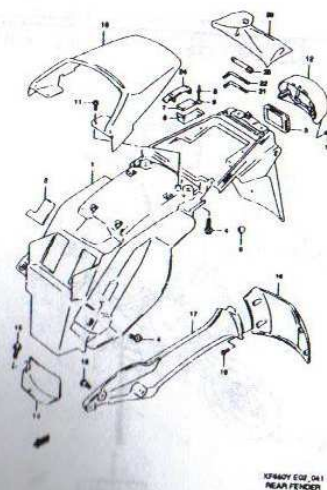


FIG. 42 COWLING (MODEL V) (G-2)

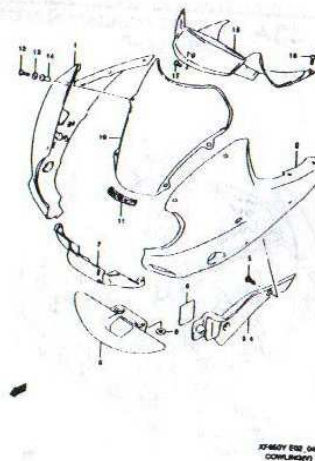
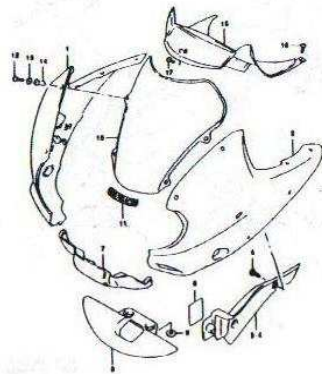
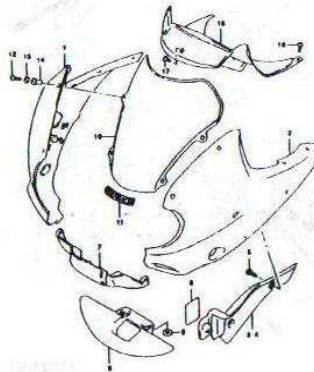


FIG. 42A COWLING (MODEL W) (G-3)



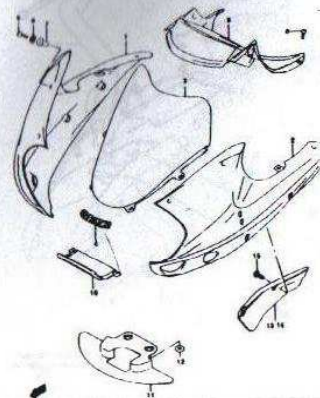
XF650Y E02_042A
COWLING(W)

FIG. 42B COWLING (MODEL X) (G-4)



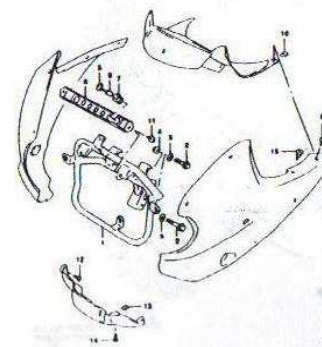
XF650Y E02_042B
COWLING(X)

FIG. 42C COWLING (MODEL Y) (G-5)



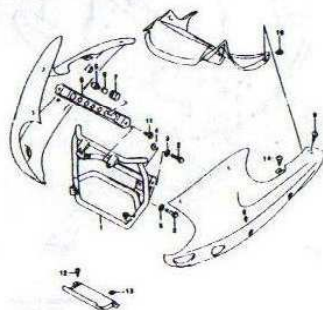
XF650Y E02_042C
COWLING(Y)

FIG. 43 COWLING INSTALLATION PARTS (MODEL V/W/X) (G-6)



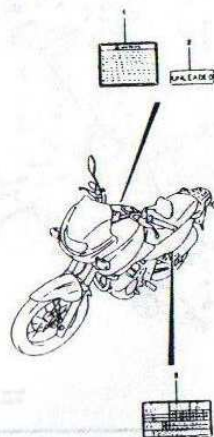
XF650Y E02_043
COWLING INSTALLATION PARTS(V/W/X)

FIG. 43A COWLING INSTALLATION PARTS (MODEL Y) (G-7)



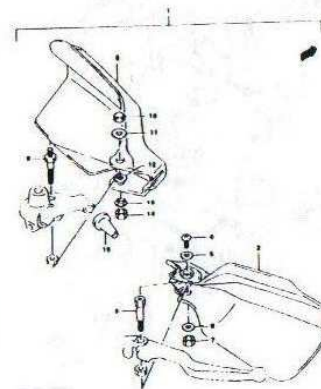
XF650Y E02_043A
COWLING INSTALLATION PARTS(Y)

FIG. 44 LABEL (G-8)



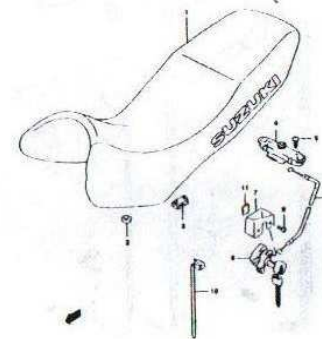
XF650Y E02_044
LABEL

FIG. 45 KNUCKLE COVER (OPTION) (G-9)



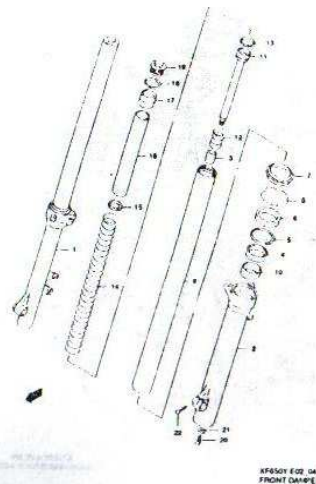
XF650Y E02_045
KNUCKLE COVER(OP)

FIG. 46 SEAT (G-10)



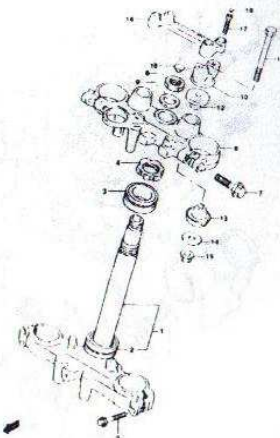
XF650Y E02_046
SEAT

FIG. 47 FRONT DAMPER (H-2)



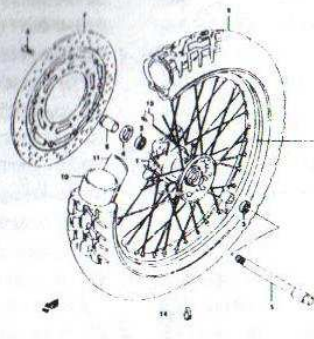
XF650Y E02 047
FRONT DAMPER

FIG. 48 STEERING STEM (H-3)



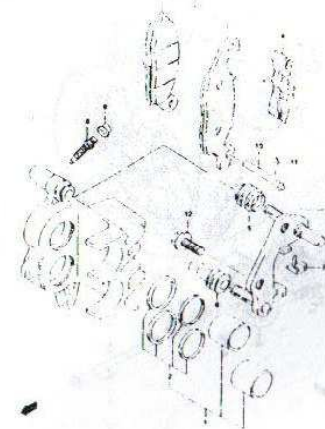
XF650Y E02 048
STEERING STEM

FIG. 49 FRONT WHEEL (H-4)



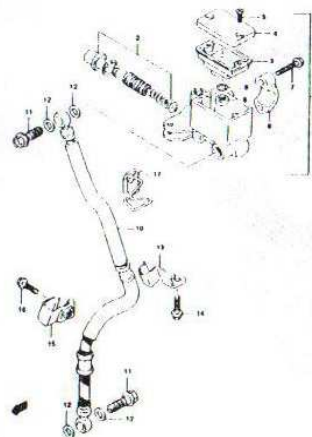
XF650Y E02 049
FRONT WHEEL

FIG. 50 FRONT CALIPER (H-5)



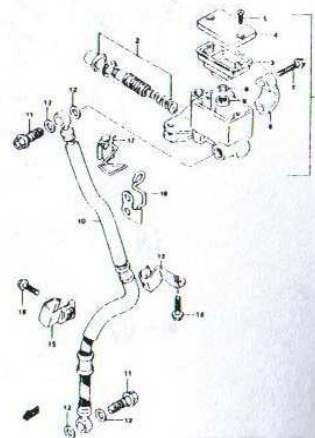
XF650Y E02 050
FRONT CALIPER

FIG. 51 FRONT MASTER CYLINDER
(MODEL V/W/X) (H-6)



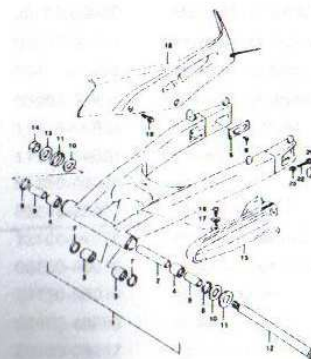
XF650Y E02 051
FRONT MASTER CYLINDER(V/W/X)

FIG. 51A FRONT MASTER CYLINDER
(MODEL Y) (H-7)



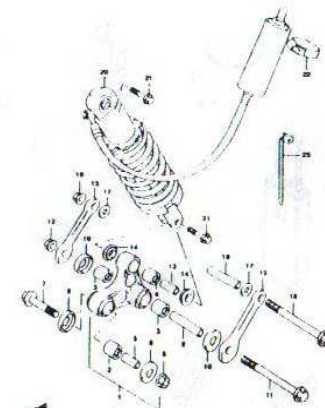
XF650Y E02 051A
FRONT MASTER CYLINDER(Y)

FIG. 52 REAR SWINGING ARM (H-8)



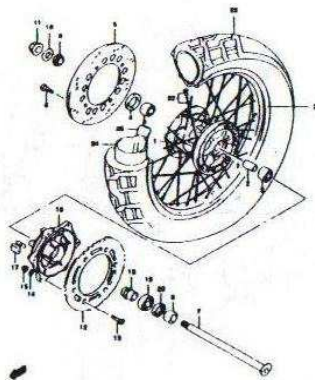
XF650Y E02 052
REAR SWINGING ARM

FIG. 53 REAR CUSHION LEVER (H-9)



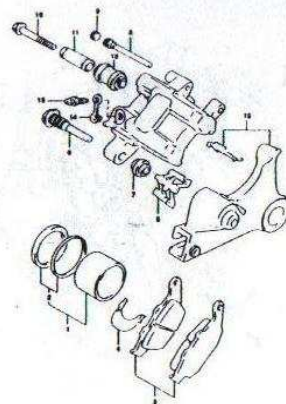
XF650Y E02 053
REAR CUSHION LEVER

FIG. 54 REAR WHEEL (H-10)



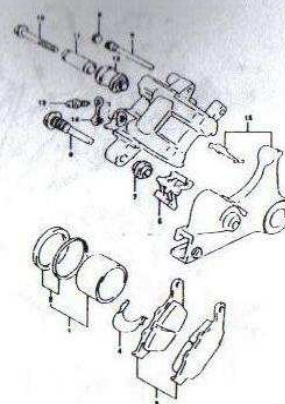
X7880Y 002, 004
REAR WHEEL

FIG. 55 REAR CALIPER (MODEL V/W) (H-11)



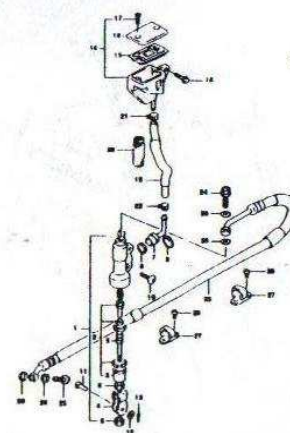
X7880Y 002, 006
REAR CALIPER(V/W)

FIG. 55A REAR CALIPER (MODEL X/Y) (H-12)



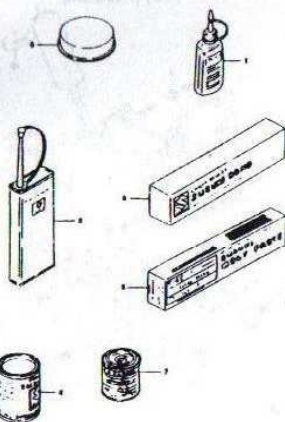
X7880Y 002, 006A
REAR CALIPER(X/Y)

FIG. 56 REAR MASTER CYLINDER (H-13)



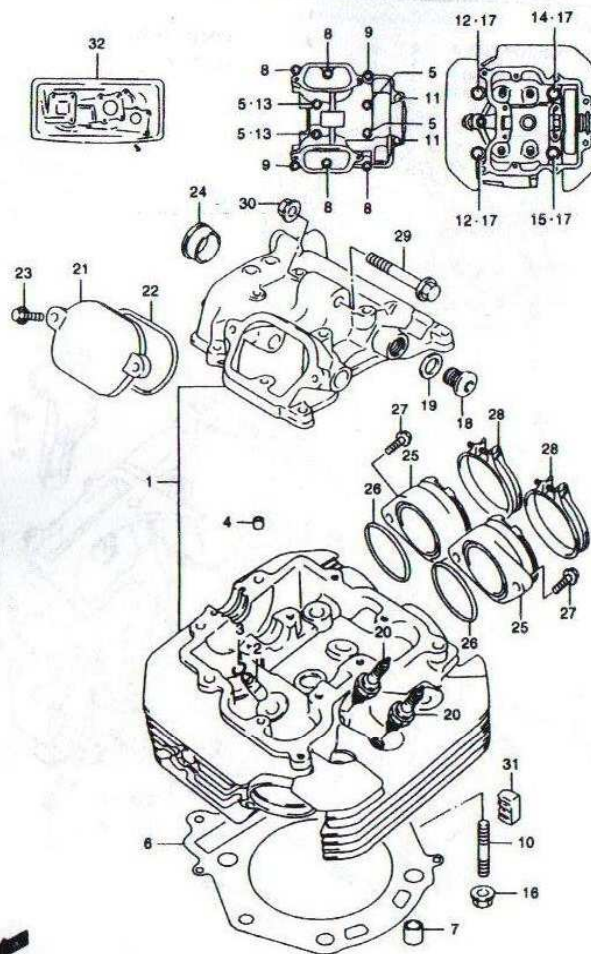
X7880Y 002, 008
REAR MASTER CYLINDER

FIG. 57 OPTIONAL (H-14)



X7880Y 002, 007
OPTIONAL

FIG.1



XF850Y E02_001
CYLINDER HEAD

FIG.1 (B-2) CYLINDER HEAD

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1-1	11100-04F00	HEAD ASSY. CYLINDER	1	
1-2	11100-04F10	HEAD ASSY. CYLINDER	1	E18
2	11115-32E70	·GUIDE, VALVE	4	
3	09381-10004	·RING, VALVE GUIDE	4	
4	09206-08001	·PIN	2	
5	09103-06102	·BOLT (6X55)	4	
6	11141-32E00	GASKET, CYLINDER HEAD	1	
7	04211-1316S	PIN	2	
8	01550-06253	BOLT (6X25)	4	
9	01550-06303	BOLT (6X30)	2	
10	09108-08142	STUD BOLT (8X30)	2	
11	09103-06167	BOLT (6X115)	2	
12	09103-10178	BOLT (10X180)	2	
13	09168-06023	WASHER	2	
14	09103-10179	BOLT (10X190)	1	
15	09103-10180	BOLT (10X200)	1	
16	08316-10083	NUT	2	
17	09168-10017	GASKET (10.5X22X2.3)	4	
18	09248-14005	PLUG, HEAD COVER	2	
19	09168-14002	GASKET (13.8X18.8X0.4)	2	
20-1	09482-00460	SPARK PLUG (NGK, CR10E)	2	
20-2	09482-00461	SPARK PLUG (DENSO, U31ESR-N)	2	
20-3	09482-00458	SPARK PLUG (NGK, CR9E)	2	OPT
20-4	09482-00459	SPARK PLUG (DENSO, U27ESR-N)	2	OPT
21	11175-44B00	CAP, INSPECTION	2	
22	11177-44B01	O RING	2	
23	01550-06203	BOLT	4	
24	09241-25007	PLUG, HEAD	1	
25	13100-04F00	PIPE ASSY. INTAKE	2	
26	09280-40010	·O RING (D:2.4, ID:39.7)	2	
27	09120-06010	SCREW (6X18)	4	
28	09402-48208	CLAMP	2	
29	09103-08217	BOLT (8X60)	1	
30	08319-31083	NUT	1	
31	11151-32E00	PAD, RUBBER	1	
32	11401-04821	GASKET SET	1	NOT INCLUDE 2ND AIR GASKET

XF850Y E2

FIG.2

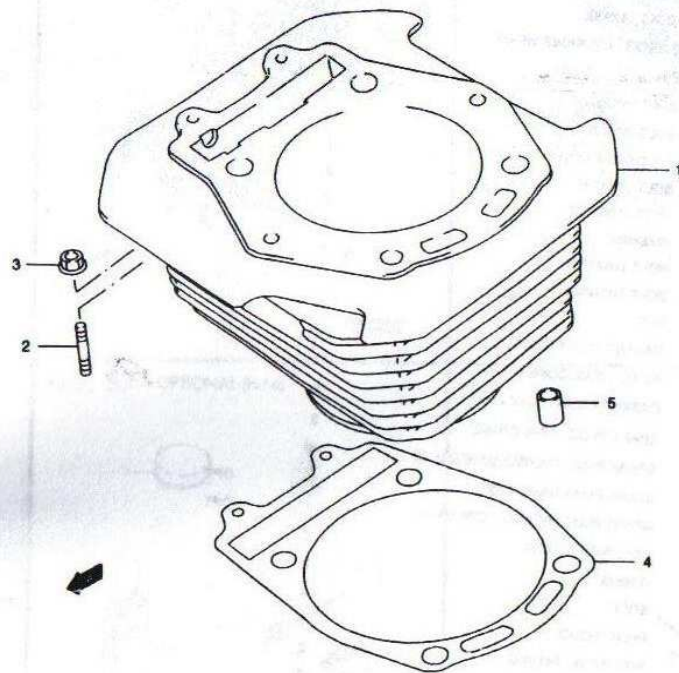


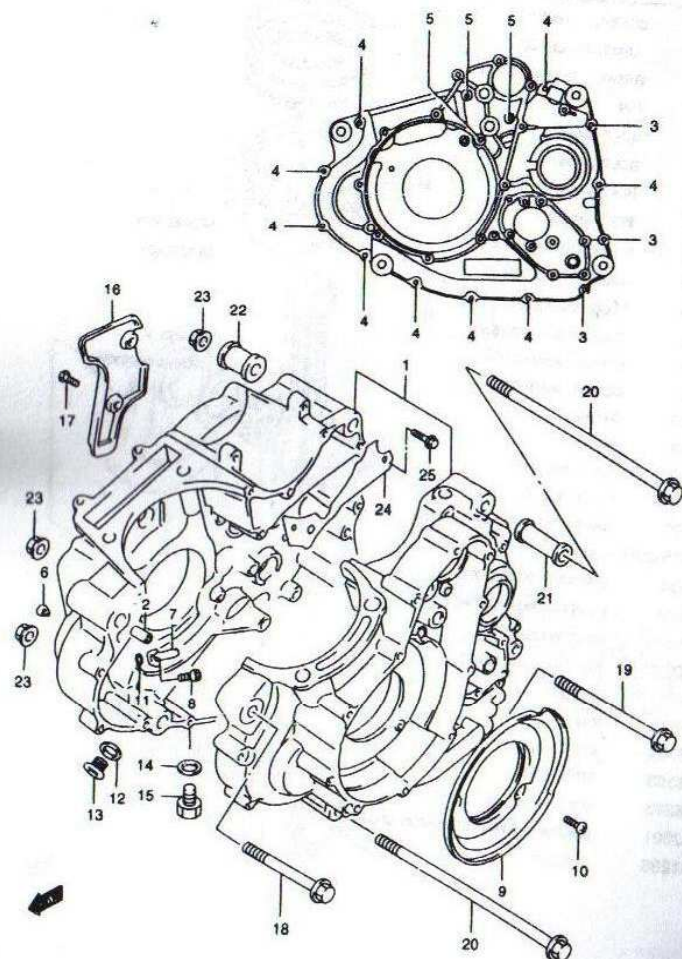
FIG.2 (B-3) CYLINDER

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	11211-32E02-0F0	CYLINDER	1	
2-1	01421-06208	STUD BOLT (L:20) (WHITE)	2	MODEL V/W/X
2-2	01421-06203	STUD BOLT (L:20) (GREEN)	2	MODEL Y
3	08316-10063	NUT	2	
4	11241-04F00	GASKET, CYLINDER	1	
5	04211-13189	PIN	2	

XF650Y E02_002
CYLINDER

XF650Y E2

FIG.3



XF650Y E02_003
CRANKCASE

FIG.3 (B-4) CRANKCASE

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	11300-32861	CRANKCASE SET	1	
2	09202-10006	PIN	2	
3	01547-06607	BOLT (6X60)	4	
4	01547-06407	BOLT (6X40)	9	
5	01547-06803	BOLT (6X80)	3	
6	11180-43410	JET, OIL GALLERY	1	
7	11390-04F00	JET, PISTON COOLING	1	
8	09106-06075	BOLT (6X12)	1	
9	11323-32E00	SEPARATOR, OIL BREATHER	1	
10	02112-06123	SCREW	3	
11	09280-04004	O RING (D:1.2, ID:4.0)	1	
12	09168-14002	GASKET, OIL GALLERY PLUG	1	
13	09248-14005	PLUG, OIL GALLERY	1	
14	09168-14002	GASKET, OIL DRAIN PLUG	1	
15-1	09247-14001	PLUG, OIL DRAIN	1	MODEL V/W
15-2	09247-14026	PLUG, OIL DRAIN	1	MODEL X/Y
16	11317-32E00	COVER, BREATHER	1	
17	02112-06123	SCREW, BREATHER COVER	2	
18	09103-10110	BOLT (10X100)	1	
19	09103-10237	BOLT (10X130)	1	
20	09103-10239	BOLT (10X235)	2	
21	11610-45410	SPACER (L.65)	1	
22	11610-20C00	SPACER (L.27)	1	
23	09159-10058	NUT	4	
24	11318-32E00	PLATE, BREATHER	1	MODEL W/X/Y
25	01547-06123	BOLT	2	MODEL W/X/Y

XF650Y E2

FIG.4

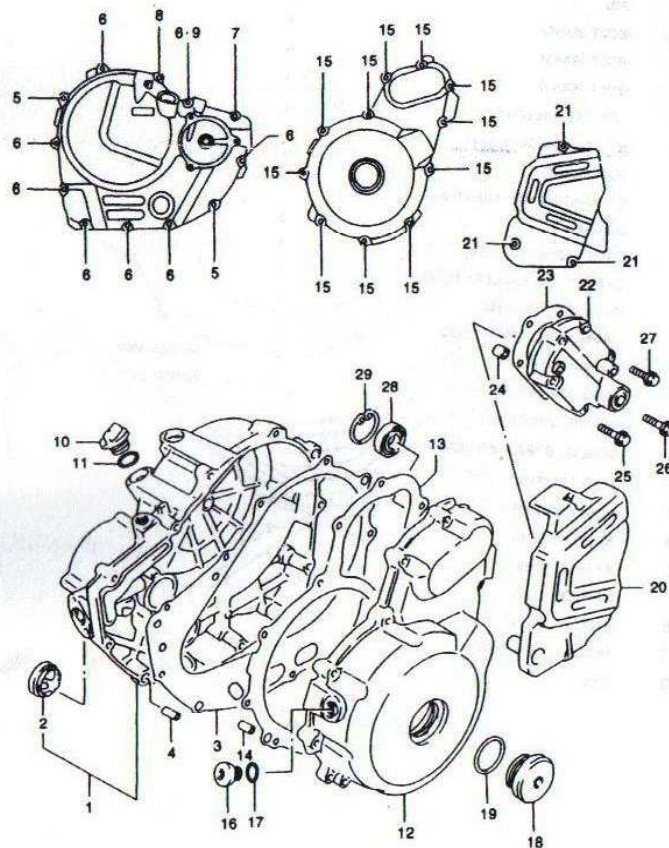


FIG.4 (B-5) CRANKCASE COVER

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	11340-32E00	COVER, CLUTCH	1	
2	11971-33210	LENS, OIL LEVEL	1	
3	11482-32E00	GASKET, CLUTCH COVER	1	
4	04211-09149	PIN	2	
5	01547-06457	BOLT (6X45)	2	
6	01547-06357	BOLT (6X35)	8	
7	01547-06307	BOLT (6X30)	1	
8	01547-06257	BOLT (6X25)	1	
9-1	09168-06024	GASKET (5.8X11X1.2)	1	MODEL VW
9-2	09168-06023	GASKET (5.8X13X1.2)	1	MODEL X/Y
10	09259-20019	PLUG, OIL FILLER	1	
11	09280-17003	O RING (D:3.1, ID:16.8)	1	
12-1	11351-32E00	COVER, MAGNETO	1	MODEL V
12-2	11351-32E01	COVER, MAGNETO	1	MODEL W/X/Y
13	11483-32E00	GASKET	1	
14	04211-09149	PIN	1	
15	01547-06307	BOLT (6X30)	11	
16	09248-14005	PLUG, T.D.C	1	
17	09168-14002	GASKET (13.8X18.8X0.4)	1	
18	09259-36016-20H	PLUG	1	
19	09280-33004	O RING (D:3.1, ID:32.7)	1	
20	11361-32E00	COVER, ENGINE SPROCKET	1	
21	01547-06357	BOLT (6X35)	3	
22	11371-12D30	COVER, GEAR SHIFT	1	
23	11485-12D01	GASKET	1	
24	04211-09129	PIN	2	
25	01547-06353	BOLT (6X35)	1	
26	01547-06303	BOLT (6X30)	4	
27	01547-06203	BOLT (6X20)	1	
28	09262-12001	BEARING, STARTER PINION SHAFT	1	
29	08331-41286	CIRCLIP	1	

XF650Y E02_004
CRANKCASE COVER

XF650Y E2

FIG.5

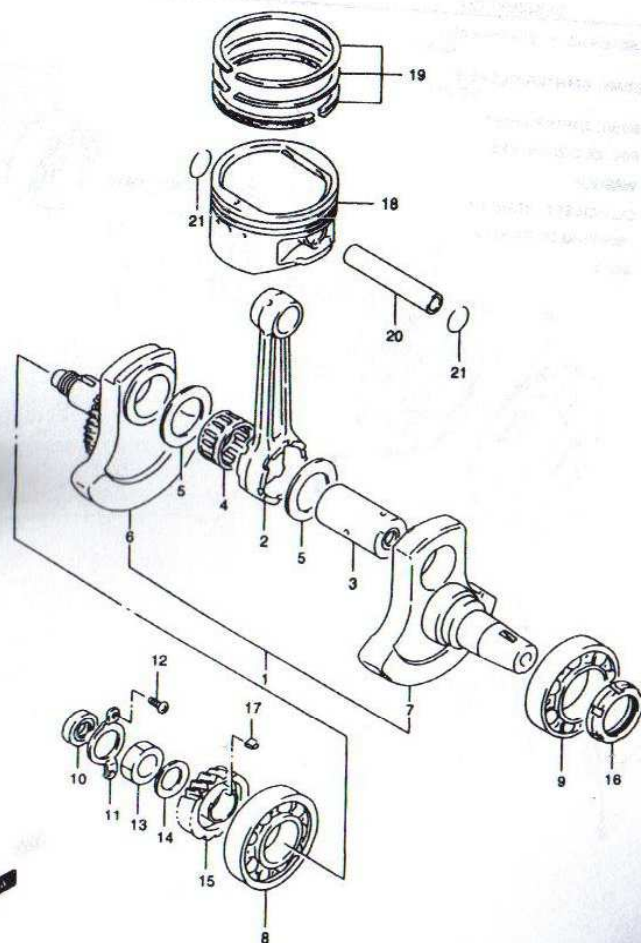


FIG.5 (B-6) CRANKSHAFT

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	12000-04820	CRANKSHAFT SET	1	
2	12161-04F00	ROD, CONNECTING	1	
3	12211-32E00	PIN, CRANK	1	
4	09263-37006	BEARING (37X47X25)	1	
5	09160-37006	WASHER (37X55X1)	2	
6	12221-32810	CRANKSHAFT SET, RH	1	
7	12261-32E00	CRANKSHAFT, LH	1	
8	09262-40008	BEARING, RH (40X80X18)	1	
9	09262-45011	BEARING, LH (45X85X19)	1	
10	09282-16002	OIL SEAL, RH (16X30X6)	1	
11	12548-37400	PLATE, RH	1	
12	02112-05083	SCREW	2	
13	09140-20008	NUT	1	
14	09164-20003	LOCK WASHER	1	
15	21111-32E00	GEAR, PRIMARY DRIVE (NT:28)	1	
16	12664-04F00	NUT	1	
17	09420-05007	KEY, GEAR	1	
18	12111-04F00-0F0	PISTON	1	
19	12140-32E10	RING SET, PISTON	1	
20	12151-14A01	PIN, PISTON	1	
21	09381-23003	CIRCLIP	2	

XF650Y E02_005
CRANKSHAFT

XF650Y E2

FIG.6

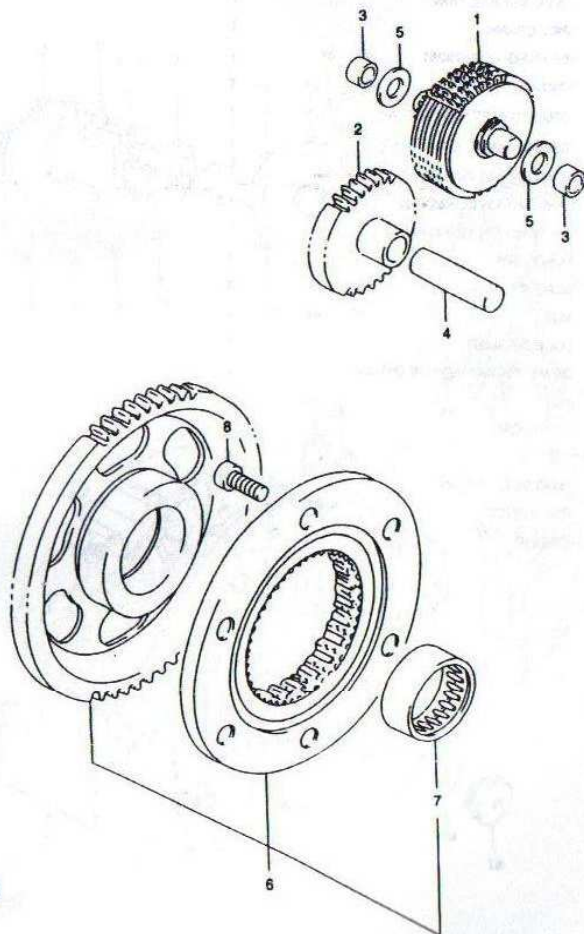


FIG.6 (B-7) STARTER CLUTCH

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	12600-12D00	LIMITER ASSY, STARTER IDLE GEAR	1	
2	12612-12D01	GEAR, STARTER IDLE NO.2 (NT.27)	1	
3	12618-31D01	BUSH, LIMITER SHAFT	2	
4	09202-12002	PIN, IDLE GEAR NO.2	1	
5	08211-10221	WASHER	2	
6	12600-09860	CLUTCH SET, STARTER	1	←12600-12810
7	09263-31009	BEARING (31X39X17.8)	1	
8	07130-08203	BOLT	6	

XF650Y E02_006
STARTER CLUTCH

XF650Y E2

FIG.7

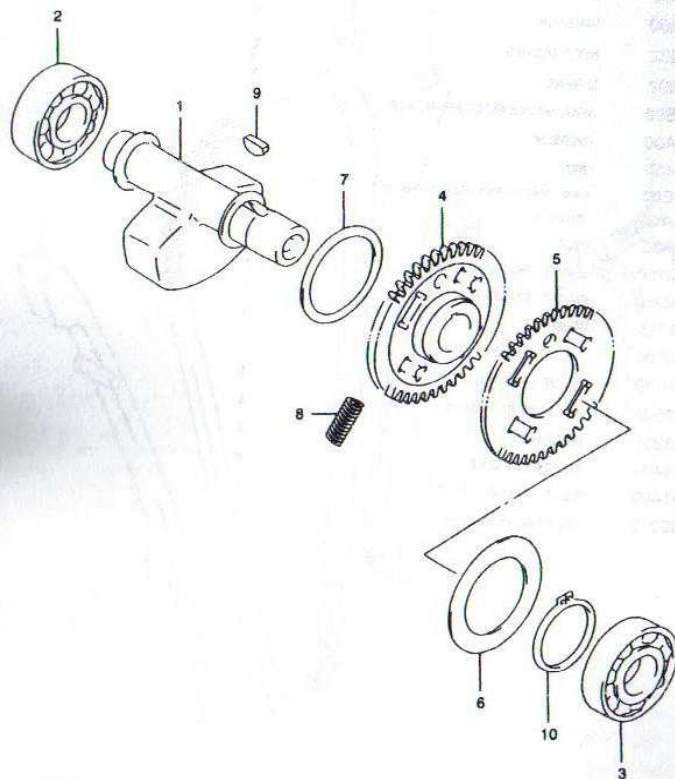


FIG.7 (B-8) CRANK BALANCER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	12651-32E00	BALANCER, CRANK	1	
2	09262-22029	BEARING, RH (22X56X16)	1	
3	09262-20121	BEARING, LH (20X47X14)	1	
4-1	12666-04F00	GEAR, BALANCER DRIVEN NO.1 (NT:43)	1	MODEL V/W/X
4-2	12666-04F01	GEAR, BALANCER DRIVEN NO.1 (NT:43)	1	MODEL Y
5-1	12667-04F00	GEAR, BALANCER DRIVEN NO.2 (NT:43)	1	MODEL V/W/X
5-2	12667-04F01	GEAR, BALANCER DRIVEN NO.2 (NT:43)	1	MODEL Y
6	09164-38004	WASHER (38X56X0.5)	1	
7	08211-38582	WASHER, DRIVEN GEAR	1	
8	09440-06020	SPRING	4	
9	09420-04008	KEY	1	
10	08331-31383	CIRCLIP	1	

XF650Y E02_007
CRANK BALANCER

XF650Y E2

FIG.8

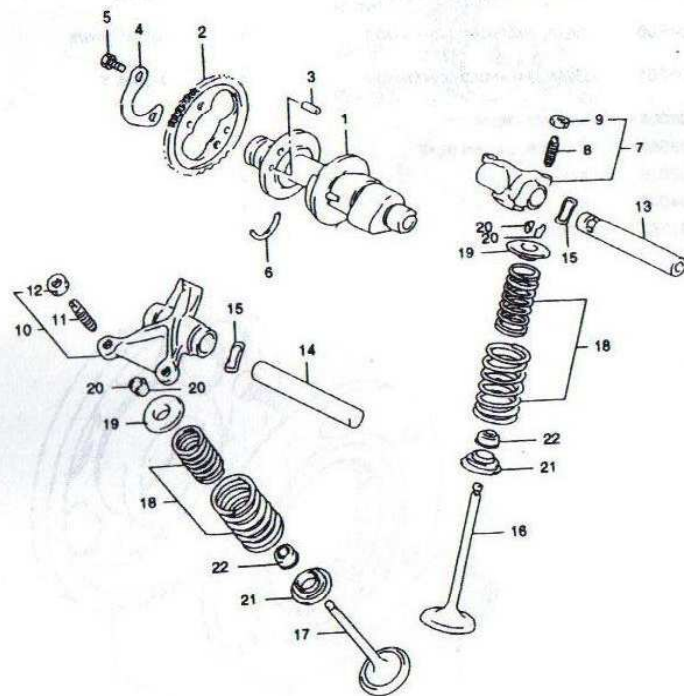


FIG.8 (B-9) CAM SHAFT - VALVE

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	12710-32E01	CAM SHAFT	1	
2	12741-32E00	SPROCKET (NT:38)	1	
3	09261-05005	PIN	1	
4	12747-44B00	WASHER	1	
5	09111-06032	BOLT (6X10.5)	2	
6	09390-22002	C RING	1	
7	12840-32E00	ARM, VALVE ROCKER INTAKE	1	
8	12842-38A00	SCREW	2	
9	12843-32400	NUT	1	
10	12850-32E00	ARM, VALVE ROCKER EXHAUST	2	
11	12842-38A00	SCREW	2	
12	12843-32400	NUT	2	
13	12861-14D50	SHAFT, ROCKER ARM IN	1	
14	12871-14D50	SHAFT, ROCKER ARM EX	1	
15	09164-12018	WASHER	2	
16	12911-04F00	VALVE, INTAKE	2	
17	12912-04F00	VALVE, EXHAUST	2	
18	12920-32E00	SPRING SET, VALVE	4	
19	12931-33200	RETAINER	4	
20	12932-24400	COTTER, VALVE	8	
21	12933-81400	SEAT, VALVE	4	
22	09289-05015	OIL SEAL (5.5X11X0.2)	4	

XF650Y E02_008
CAM SHAFT/VALVE

XF650Y E2

FIG.9

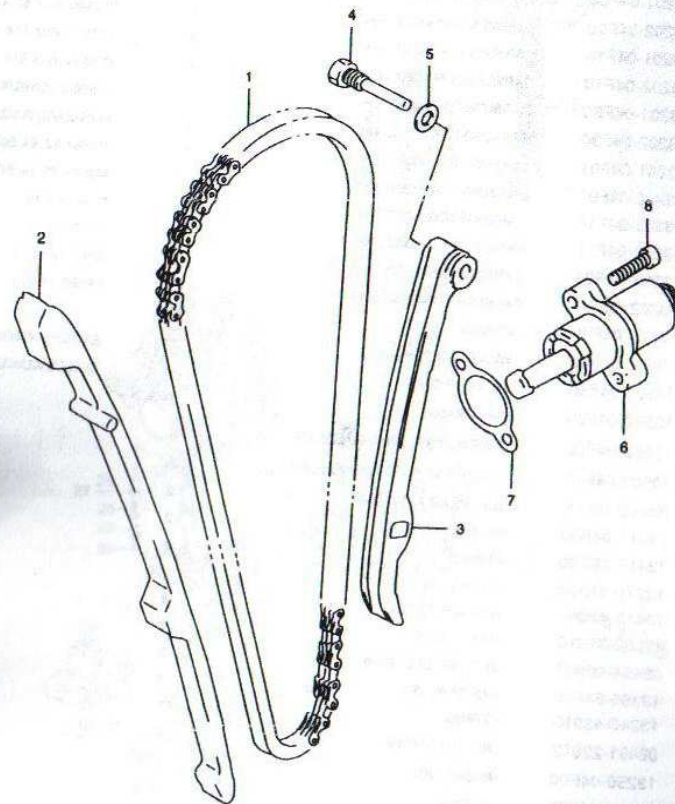


FIG.9 (B-10) CAM CHAIN

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	12780-32E00	CHAIN, CAM SHAFT DRIVE	1	120LE
2	12771-32E00	GUIDE, CAM CHAIN	1	
3	12811-32E00	TENSIONER, CAM CHAIN	1	
4	12812-32410	BOLT	1	
5	09168-08008	WASHER (8.2X14X1)	1	
6	12830-32E00	ADJUSTER ASSY, TENSIONER	1	
7	12837-24A10	GASKET, ADJUSTER	1	
8	07130-06253	BOLT	2	

XF650Y E02_009
CAM CHAIN

XF650Y E2

FIG.10

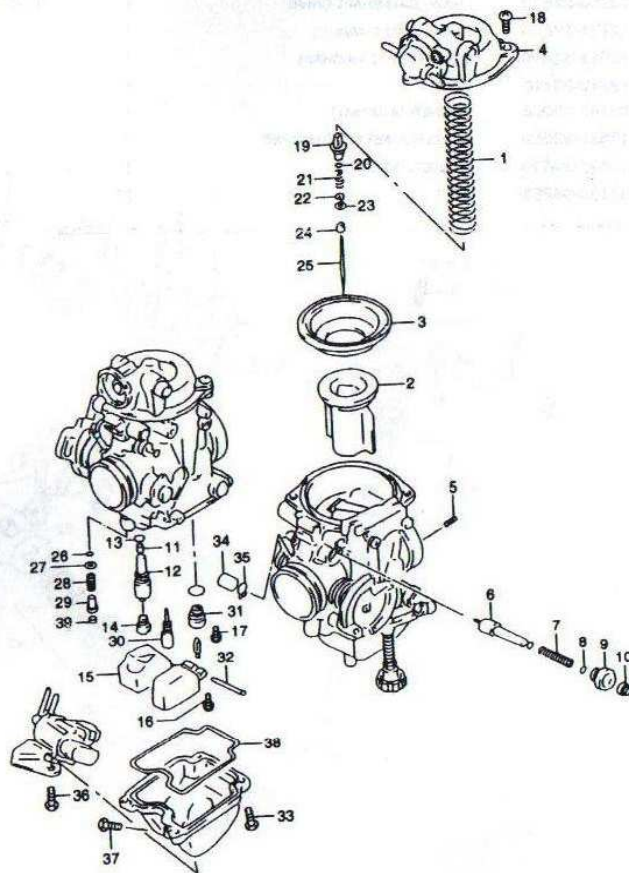


FIG.10 (C-2) CARBURETOR

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
	13201-04F00	CARBURETOR ASSY, LH	1	XF650V/W/X E2, E4, E17, E22
	13202-04F00	CARBURETOR ASSY, RH	1	XF650V/W/X E2, E4, E17, E22
	13201-04F10	CARBURETOR ASSY, LH	1	XF650V/W/X E18
	13202-04F10	CARBURETOR ASSY, RH	1	XF650V/W/X E18
	13201-04F30	CARBURETOR ASSY, LH	1	XF650UV/UW/UX E22
	13202-04F30	CARBURETOR ASSY, RH	1	XF650UV/UW/UX E22
	13201-04F01	CARBURETOR ASSY, LH	1	XF650Y E2, E4, E17, E22, E24, E25, E34
	13202-04F01	CARBURETOR ASSY, RH	1	XF650Y E2, E4, E17, E22, E24, E25, E34
	13201-04F11	CARBURETOR ASSY, LH	1	XF650Y E18
	13202-04F11	CARBURETOR ASSY, RH	1	XF650Y E18
	13201-04F31	CARBURETOR ASSY, RH	1	XF650UY E22
	13202-04F31	CARBURETOR ASSY, LH	1	XF650UY E22
1	13573-04F00	·SPRING	2	
2-1	13501-04F00	·VALVE, PISTON	2	EXCEPT XF650UV/UW/UX/UY E22
2-2	13501-04F30	·VALVE, PISTON	2	
3	13507-04F00	·DIAPHRAGM	2	
4-1	13502-04F00	·COVER ASSY, DIAPHRAGM, LH	1	
4-2	13502-04F10	·COVER ASSY, DIAPHRAGM, RH	1	
5	09492-30013	·JET, PILOT AIR (150)	2	
6	13411-04F00	·PLUNGER ASSY	2	
7	13417-26D00	·SPRING	2	
8	13278-47080	·O RING	2	
9	13418-44080	·HOLDER, GUIDE	2	
10	13682-31210	·CAP	2	
11	09494-00907	·JET, NEEDLE (P-0)	2	
12	13385-04F00	·HOLDER, JET	2	
13	13246-43010	·O RING	2	
14	09491-23012	·JET, MAIN (115)	2	
15	13250-04F00	·FLOAT ASSY	2	
16	02112-04083	·SCREW	2	
17	13602-05A10	·SCREW	4	
18	02112-05127	·SCREW	2	
19	13418-33E00	·HOLDER	2	

XF650Y E02_010
CARBURETOR

XF650Y E2

FIG.10

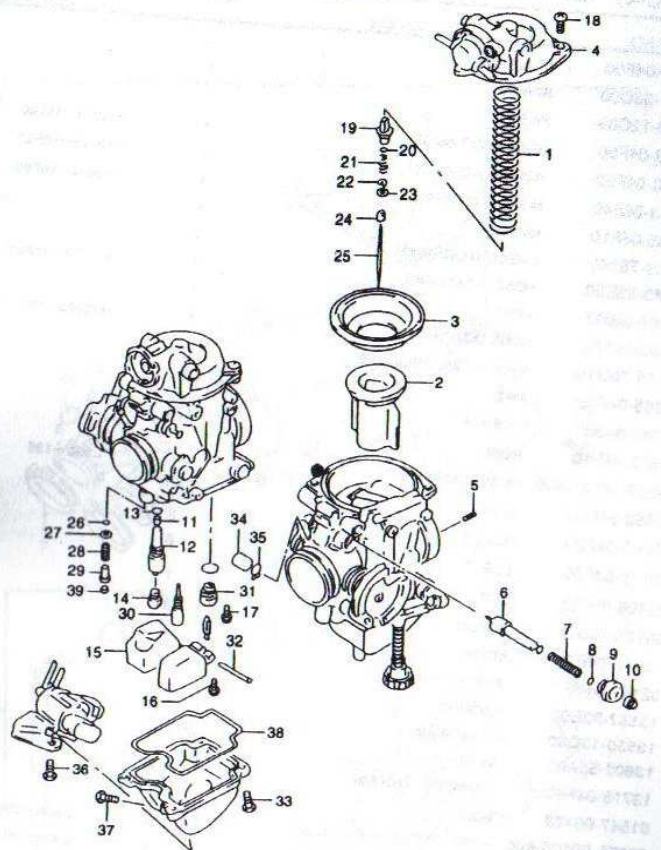


FIG.10 (C-3) CARBURETOR

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
20	09280-05004	·O RING	2	
21	13481-04F00	·SPRING	2	
22	13394-17E60	·E RING	2	
23	13382-44030	·WASHER	2	
24	13387-44030	·RING	2	←13387-33E00
25	13383-04F00	·NEEDLE, JET (5DH23-53-3)	2	
26	13295-29900	·O RING	2	
27	13291-29900	·WASHER	2	
28	13268-48700	·SPRING	2	
29	13279-33E00	·SCREW, PILOT (3.0)	2	
30	09492-20024	·JET, PILOT (20)	2	
31	13370-04F00	·VALVE ASSY, NEEDLE	2	
32	13254-01010	·PIN	2	
33	02112-04107	·SCREW	8	
34	13274-84000	·CAP	1	
35	09401-06101	·CLIP	1	
36	02112-04083	·SCREW	2	
37	13247-02340	·SCREW, DRAIN	2	←13247-13A00
38	13258-04F00	·GASKET	2	
39	13281-05A00	·PLUG	2	E18

XF650Y E02_010
CARBURETOR

XF650Y E2

FIG.10

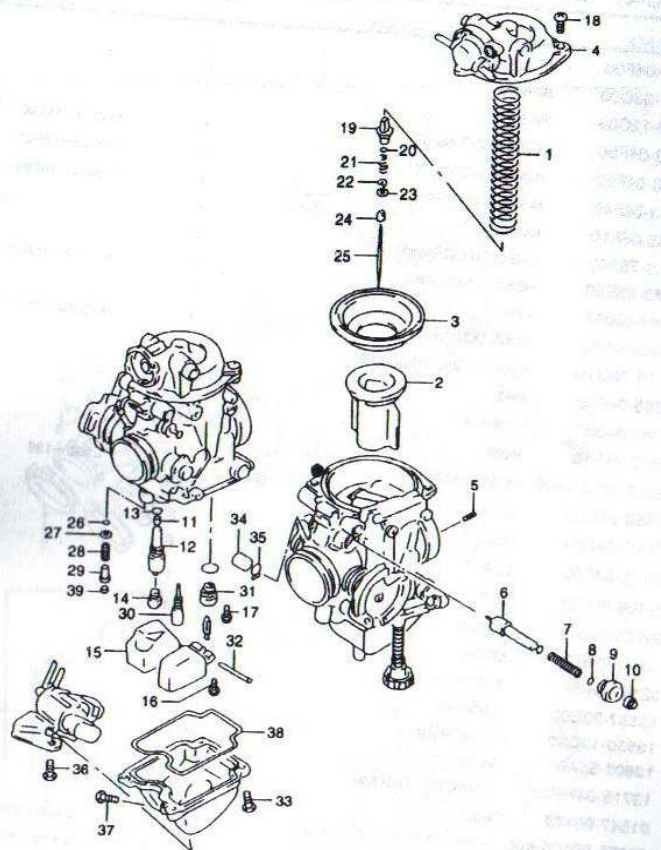


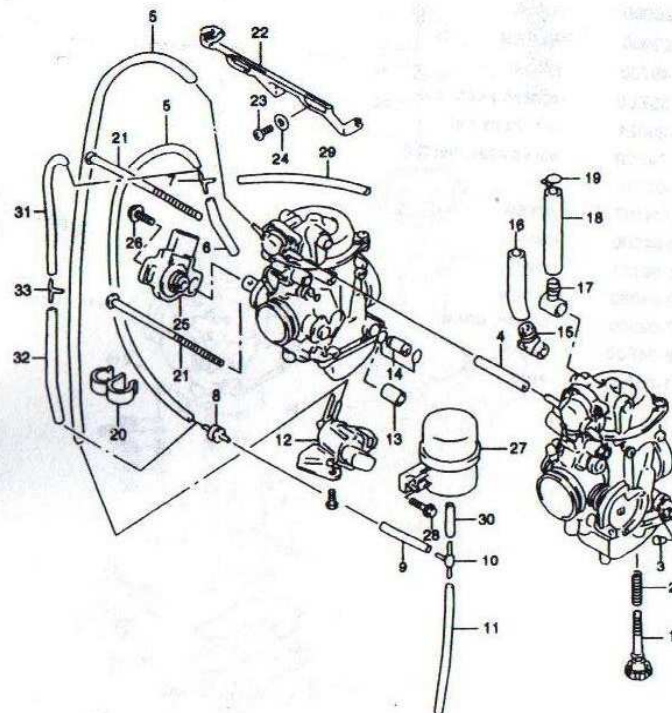
FIG.10 (C-3) CARBURETOR

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
20	09280-05004	·O RING	2	
21	13481-04F00	·SPRING	2	
22	13394-17E60	·E RING	2	
23	13382-44030	·WASHER	2	
24	13387-44030	·RING	2	←13387-33E00
25	13383-04F00	·NEEDLE, JET (5DH23-53-3)	2	
26	13295-29900	·O RING	2	
27	13291-29900	·WASHER	2	
28	13268-48700	·SPRING	2	
29	13279-33E00	·SCREW, PILOT (3.0)	2	
30	09492-20024	·JET, PILOT (20)	2	
31	13370-04F00	·VALVE ASSY, NEEDLE	2	
32	13254-01010	·PIN	2	
33	02112-04107	·SCREW	8	
34	13274-84000	·CAP	1	
35	09401-06101	·CLIP	1	
36	02112-04083	·SCREW	2	
37	13247-02340	·SCREW, DRAIN	2	←13247-13A00
38	13258-04F00	·GASKET	2	
39	13281-05A00	·PLUG	2	E18

XF650Y E02_010
CARBURETOR

XF650Y E2

FIG.10A



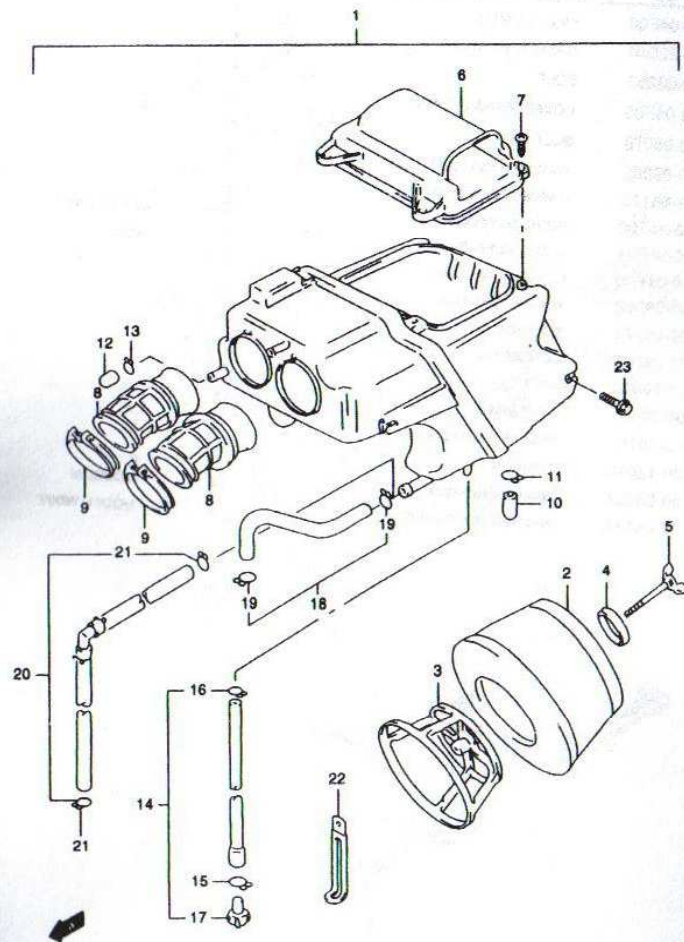
XF650Y E02_010A
CARBURETOR FITTINGS

FIG.10A (C-4) CARBURETOR FITTINGS

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	13267-04F00	ADJUSTER	1	
2	13271-33C00	SPRING	1	
3	13236-12C00	FILTER	1	
4	13683-04F00	HOSE (3.2X7.4X45)	1	→13683-10F60
5	13683-04F30	HOSE (3.2X7.4X230)	1	→13683-10F60
6	13683-04F40	HOSE (3.2X7.4X50)	1	→13683-10F60
7	13685-04F10	NIPPLE	1	
8	95569-78040	CHECK VALVE ASSY	1	
9	13683-33E50	HOSE (3.2X7.4X80)	1	→13683-10F60
10	09367-04007	NIPPLE	1	
11	13683-04F50	HOSE (3.2X7.4X200)	1	→13683-10F60
12	18115-70G10	VALVE ASSY, SOLENOID	1	
13	13685-04F00	PIPE	2	
14	13685-34380	PIPE ASSY	1	
15	13683-04F10	HOSE	1	
16	09352-70121-600	HOSE (7X12.1X600)	1	L:600→125
17	13683-34C00	HOSE	1	
18	13683-04F20	HOSE	1	
19	13671-04F00	CLIP	1	
20	09408-00033	CLIP	1	
21	09125-06003	SCREW	2	
22	13413-04F00	LEVER	1	
23	02142-04083	SCREW	2	
24	13557-33E00	PACKING	2	
25	13550-13D60	SENSOR ASSY	1	
26	13602-55A00	SCREW	2	
27	13715-04F00	CHAMBER, VACUUM	1	
28	01547-06123	BOLT	1	
29	09355-50105-600	HOSE, FUEL COCK VACUUM	1	L:600→230
30	09355-35755-600	HOSE, CONTROL AIR NO.1	1	L:600→30
31	13683-04F60	HOSE	1	E18 →13683-10F60
32	13683-04F70	HOSE	1	E18 →13683-10F60
33	09367-04007	NIPPLE	1	E18

XF650Y E2

FIG.11

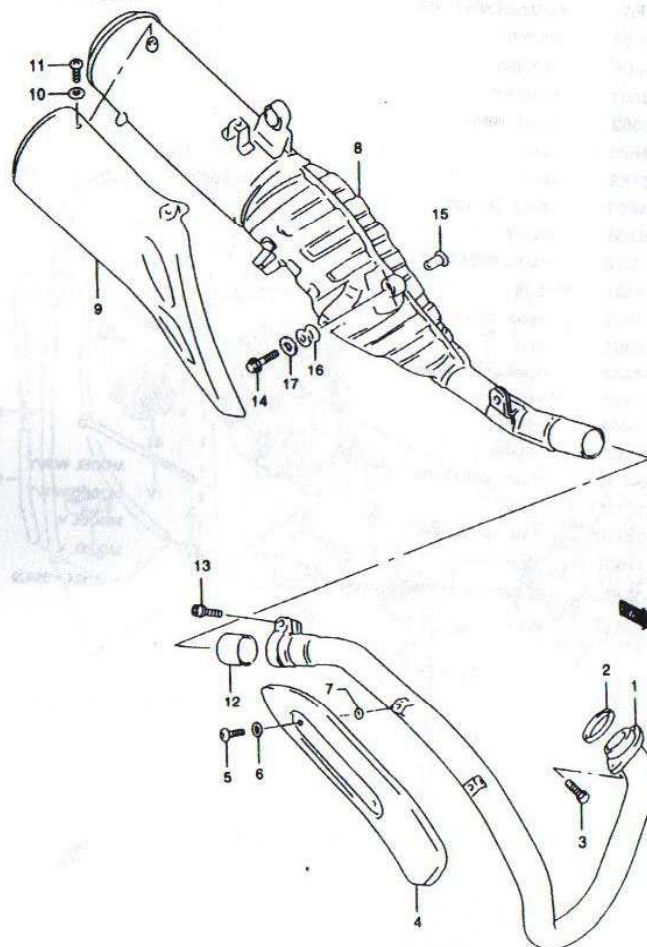


XF650F E02_011
AIR CLEANER

FIG.11 (C-5) AIR CLEANER

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1-1	13700-04F00	CLEANER ASSY, AIR	1	MODEL V
1-2	13700-04F01	CLEANER ASSY, AIR	1	MODEL W/X/Y
2	13780-04F00	FILTER	1	
3	13791-04F00	HOLDER	1	
4	13792-13A01	WASHER	1	
5	09119-06062	BOLT, WING	1	
6	13740-04F00	CAP	1	
7	02142-05163	BOLT	4	
8	13881-04F00	TUBE, OUTLET	2	
9	09402-58208	CLAMP	2	
10	13859-41B10	PLUG, BREATHER	1	
11	09401-14301	CLIP	1	
12	13859-41B10	PLUG, 2ND AIR	1	
13	09401-14301	CLIP	1	
14	13870-11458	TUBE ASSY, DRAIN	1	
15	09401-11101	CLIP	1	
16	09401-13409	CLIP	1	
17	13877-38A00	PLUG	1	
18	13850-04F00	TUBE, BREATHER	1	MODEL W/X/Y
19	09401-14301	CLIP	2	MODEL W/X/Y
20	13850-04F10	TUBE, BREATHER	1	MODEL V
21	09401-14301	CLIP	4	MODEL V
22	09404-06432	CLAMP, AIR CLEANER DRAIN	1	→09404-06429
23	01550-06123	BOLT	2	

FIG.12



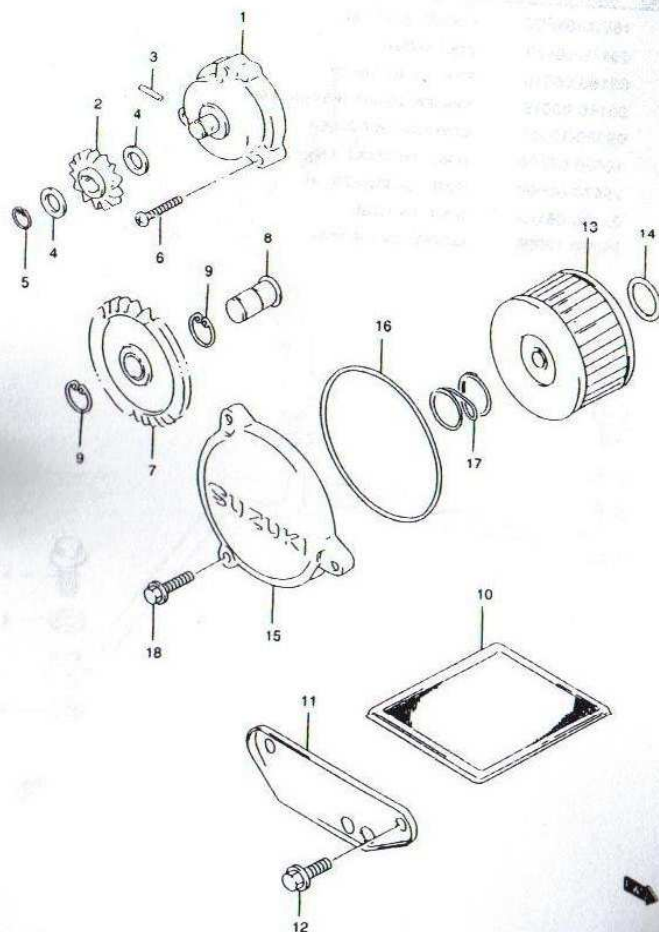
XF650Y E02_012
MUFFLER

FIG.12 (C-6) MUFFLER

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	14150-04F00	PIPE, EXHAUST	1	
2	14181-22D01	GASKET, EXHAUST PIPE	1	
3	07130-08253	BOLT	2	
4	14180-04F00	COVER, EXHAUST PIPE	1	
5	09139-06078	BOLT (6X10)	2	
6	09160-06082	WASHER (6.5X13X1)	2	
7	09168-06122	GASKET (6X16X1.4)	2	
8-1	14310-04F00	BODY, MUFFLER	1	MODEL V/W/X
8-2	14310-04F01	BODY, MUFFLER	1	MODEL Y
9	14780-04F00	COVER, MUFFLER	1	
10	09160-06082	WASHER (6.5X13X1)	4	
11	09139-06078	BOLT (6X10)	4	
12	14771-32E00	CONNECTOR	1	
13	07120-08403	BOLT	1	
14	09106-08131	BOLT (8X22)	3	
15	09180-08151	SPACER (8.6X12X17.5)	3	
16	09320-12043	CUSHION	3	
17-1	09160-08057	WASHER (8.5X29X1.6)	3	MODEL V
17-2	09160-08135	WASHER (8.5X28X1.6)	3	MODEL W/X/Y

XF650Y E2

FIG.13



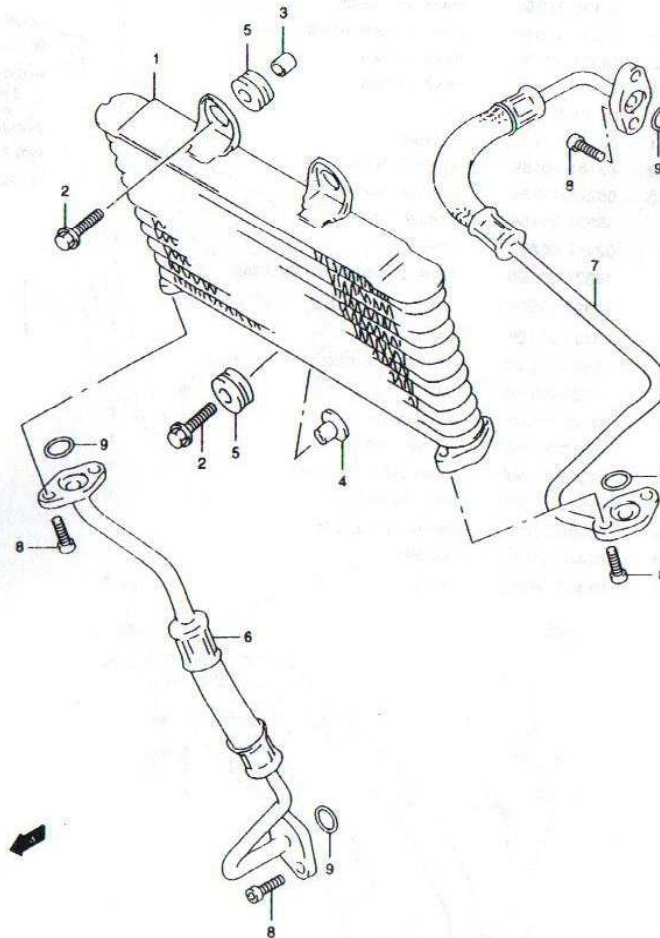
XF650Y E02_013
OIL PUMP

FIG.13 (C-7) OIL PUMP

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	16400-32E00	PUMP, ENGINE OIL	1	
2-1	16331-44B00	GEAR, DRIVEN (NT:15)	1	MODEL V/W
2-2	16331-32E00	GEAR, DRIVEN	1	MODEL X/Y
2-3	16331-44B00	GEAR, DRIVEN	1	MODEL Y P9
3	09261-04009	PIN	1	
4-1	08221-10185	WASHER	2	MODEL V/W
4-2	09181-10186	WASHER (10X20X0.5)	1	MODEL X/Y
4-3	08221-10185	WASHER (10X20X0.5)	2	MODEL Y P9
5	08331-31106	CIRCLIP	1	
6	02112-06253	SCREW	3	
7	16321-32E00	GEAR, OIL PUMP DRIVE (NT:30)	1	
8	16322-32E00	SHAFT	1	
9	08331-31126	CIRCLIP	2	
10	16520-32E00	STRAINER, ENGINE OIL	1	
11	16523-32E00	CAP	1	
12	09103-06083	BOLT (6X12)	2	
13	16510-37450	FILTER, ENGINE OIL	1	
14	09280-15007	O RING (D:2.4, ID:15.8)	1	
15	16512-14D00	CAP, OIL FILTER	1	
16	09280-72001	O RING (D:2.4, ID:73)	1	
17	09440-21006	SPRING	1	
18	01547-06167	BOLT	3	

XF650Y E2

FIG.14



XF650Y E02_014
OIL COOLER

FIG.14 (C-8) OIL COOLER

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	16600-04F00	COOLER ASSY. OIL	1	
2	09116-06129	BOLT (6X30)	3	
3	09180-06310	SPACER (6.5X10X10)	2	
4	09180-06319	SPACER, LOWER (6.5X10X11.6)	1	
5	09320-10015	CUSHION, OIL COOLER	3	
6	16460-04F00	HOSE, OIL COOLER, RH	1	
7	16470-04F00	HOSE, OIL COOLER, LH	1	
8	07130-06163	BOLT, OIL HOSE	3	
9	09280-12008	O RING (D:2.4, ID:12.3)	4	

XF650Y E2

FIG.15

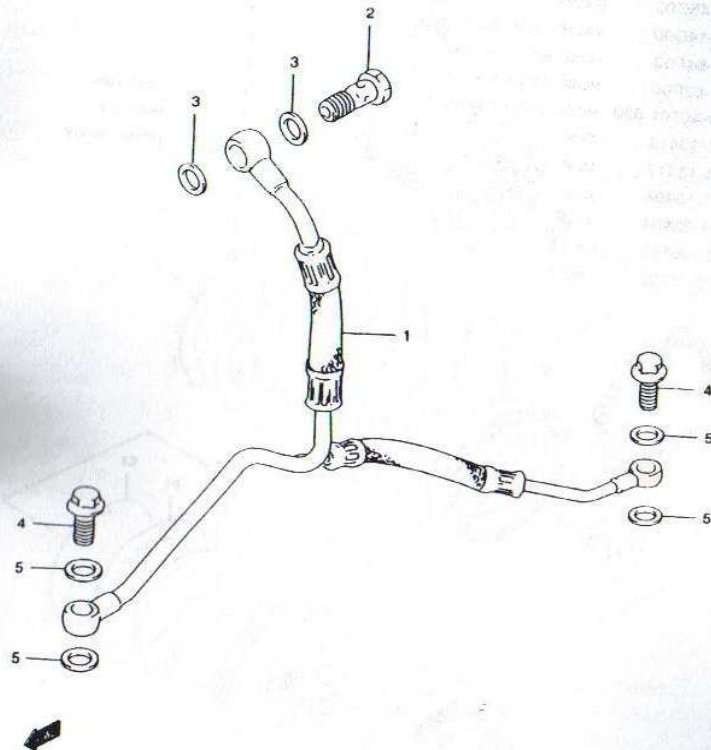


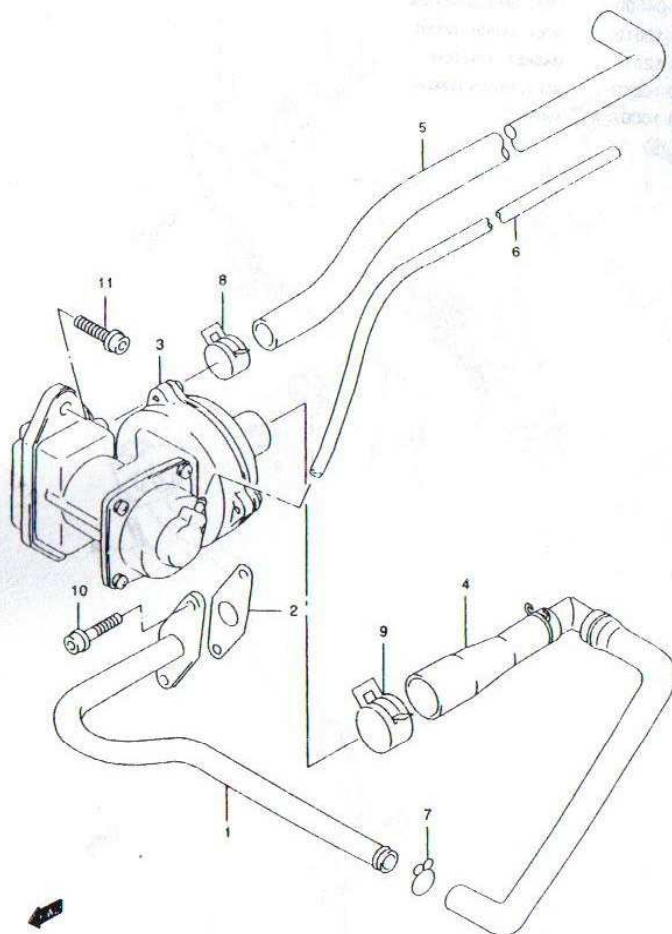
FIG.15 (C-9) OIL PIPE

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	16480-04F00	PIPE, T/M & SHAFT OIL	1	
2	09360-12010	BOLT, UNION (12X27)	1	
3	09168-12017	GASKET (12X17X1)	2	
4	09360-10032	BOLT, UNION (10X24)	2	
5	09168-10007	GASKET	4	

XF650Y E02_015
OIL PIPE

XF650Y E2

FIG.16



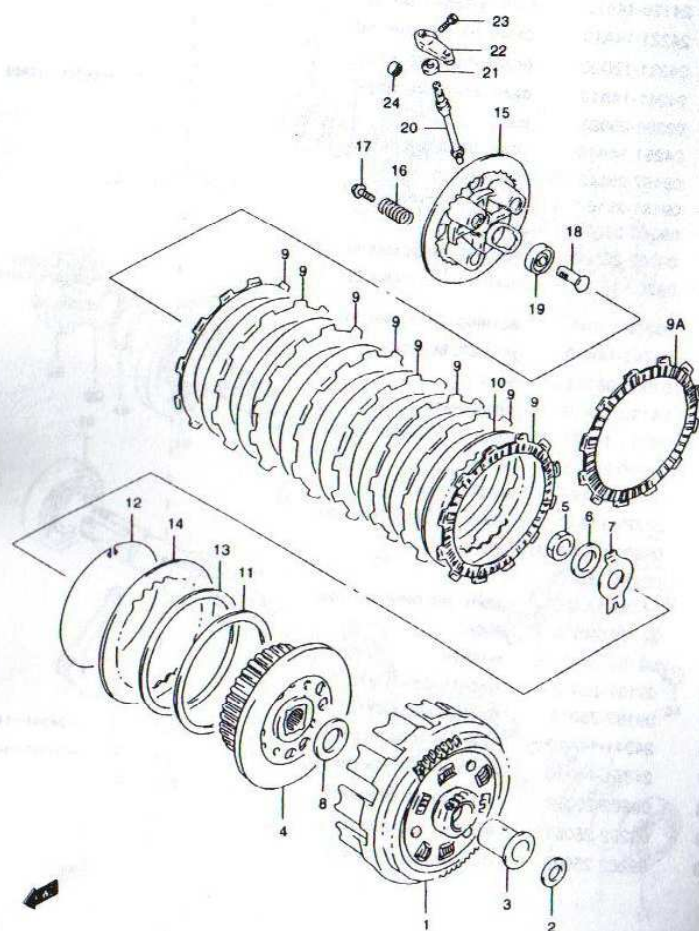
XF650Y E02_016
2ND AIR(E18)

FIG.16 (C-10) 2ND AIR (E18)

REF NO	PART NO	DESCRIPTION	QTY	REMARKS
1	18410-32E00	PIPE, 2ND AIR	1	
2	18441-45C00	GASKET	1	
3	18450-14D00	VALVE ASSY, 2ND AIR REED	1	
4	18460-04F00	HOSE ASSY, 2ND AIR	1	
5	18711-02F00	HOSE, 2ND AIR INLET	1	
6	09359-40701-600	HOSE, 2ND AIR VACUUM	1	L 600--500
7-1	09401-13413	CLIP	1	MODEL V
7-2	09401-13417	CLIP	1	MODEL W/X/Y
8	09401-15404	CLIP	1	
9	09401-22404	CLIP	1	
10	07120-06163	BOLT	2	
11	07120-06203	BOLT	2	

XF650Y E2

FIG.17



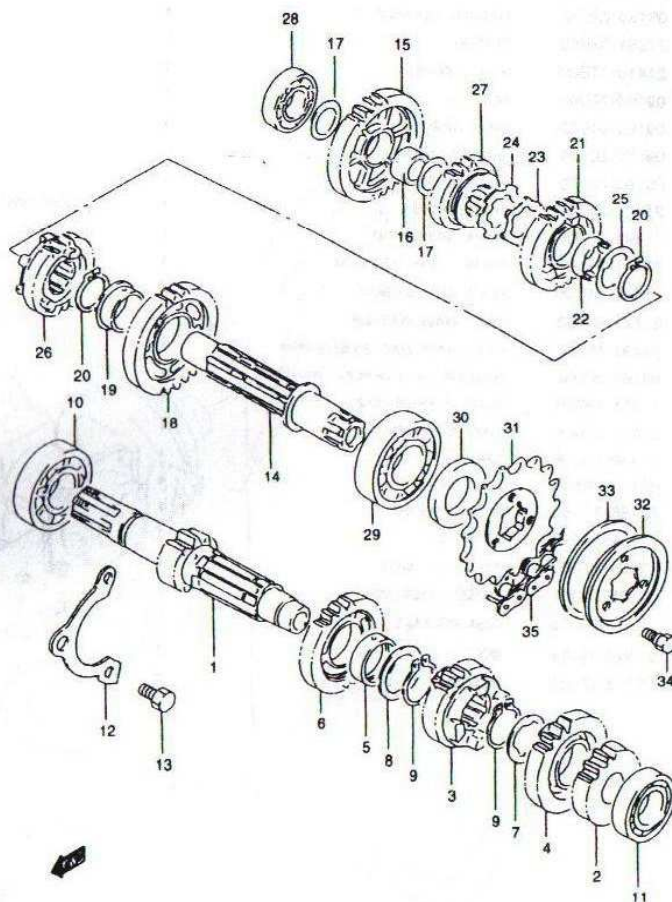
XF650Y E02_017
CLUTCH

FIG.17 (C-11) CLUTCH

REF NO.	PART NO	DESCRIPTION	QTY	REMARKS
1	21200-44B21	GEAR, PRIMARY DRIVEN	1	NT:61/20
2	09160-22032	WASHER (22X32X3)	1	
3	21251-32E00	SPACER	1	
4	21410-44B00	HUB, SLEEVE	1	
5	09140-20001	NUT	1	
6	09164-20002	WAVE WASHER	1	
7	09169-20005	WASHER, LOCK	1	
8	09160-22068	WASHER (22X44X2)	1	
9-1	21441-31D10	PLATE, DRIVE (T:3)	8	MODEL V/W/X
9-2	21441-31D00	PLATE, DRIVE (T:3)	7	MODEL Y
9A	21441-44B01	PLATE, DRIVE NO.2 (T:3)	1	MODEL Y
10	21451-44B00	PLATE, DRIVEN, NO.1	7	T:1.6
11	21471-49100	SEAT, WAVE WASHER	1	
12	21481-45100	RING, WAVE WASHER STOPPER	1	
13	09164-00003	WASHER, CLUTCH PLATE WAVE	1	
14	21451-49200	PLATE, DRIVEN, NO.2	1	T:2
15	21462-31D00	DISK, PRESSURE	1	
16	09440-20016	SPRING	4	
17	09116-06168	BOLT (6X16)	4	
18	23165-31D00	RACK, RELEASE	1	
19	08150-62007	BEARING	1	
20	23261-32E00	PINION, RELEASE	1	
21	09285-10004	OIL SEAL (10X17X5)	1	
22	23271-31D00	ARM, RELEASE	1	
23	01500-06163	BOLT	1	
24	09263-12024	BEARING (12X16X10)	1	

XF650Y E2

FIG.18



XF650Y E02_018
TRANSMISSION

FIG.18 (C-12) TRANSMISSION

REF NO	PART NO	DESCRIPTION	QTY	REMARKS
1	24120-14810	COUNTERSHAFT (NT:12)	1	
2	24221-14A10	GEAR, 2ND DRIVE (NT:16)	1	
3	24231-12D20	GEAR, 3RD DRIVE (NT:21)	1	
4	24241-14A10	GEAR, 4TH DRIVE (NT:21)	1	--24241--14A00
5	09300-25023	BUSH	1	
6	24251-14A10	GEAR, 5TH DRIVE (NT:23)	1	
7	09167-25012	WASHER	1	
8	09181-25167	WASHER (25X34X1.0)	1	
9	09380-25003	CIRCLIP	2	
10	09262-22028	BEARING, RH (22X56X16)	1	
11-1	09262-17027	BEARING, LH (17X40X12)	1	MODEL V/W/X --09262--17018
11-2	09262-17045	BEARING, LH (17X40X12)	1	MODEL Y
12	24741-14A00	HOLDER, BEARING	1	
13	01500-08163	BOLT	3	
14	24130-14A10	DRIVESHAFT	1	
15	24311-14A01	GEAR, 1ST DRIVEN (NT:29)	1	
16	09300-20032	BUSH	1	
17	09181-20195	WASHER (20X30X1.0)	2	
18	24321-14A10	GEAR, 2ND DRIVEN (NT:26)	1	
19	09301-25002	BUSH	1	
20	09380-25003	CIRCLIP	2	
21	24331-14A20	GEAR, 3RD DRIVEN (NT:26)	1	
22	24332-24500	BUSH	1	
23	09169-25001	WASHER	1	
24	09167-25013	WASHER (25.1X41X1.5)	1	
25	09167-25016	WASHER (25.5X35X1.0)	1	
26	24341-14A10	GEAR, 4TH DRIVEN (NT:21)	1	--24341--14A01
27	24351-14A10	GEAR, 5TH DRIVEN (NT:19)	1	--24351--14A00
28	09262-20059	BEARING, RH (20X42X12)	1	
29	09262-25083	BEARING, LH (25X62X17)	1	
30	09283-25096	OIL SEAL, LH (25X44X7)	1	

XF650Y E2

FIG.18

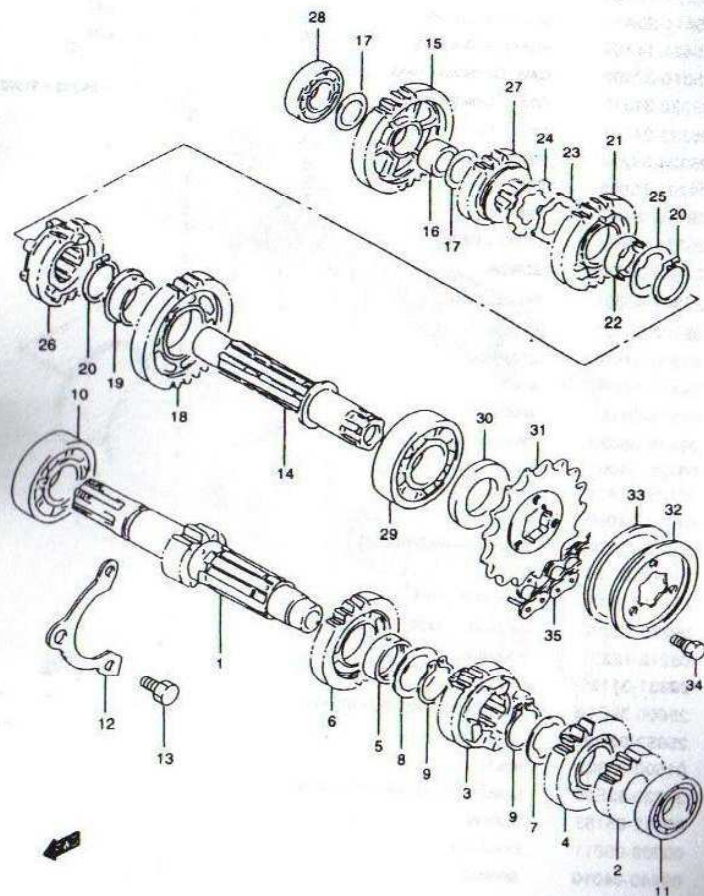


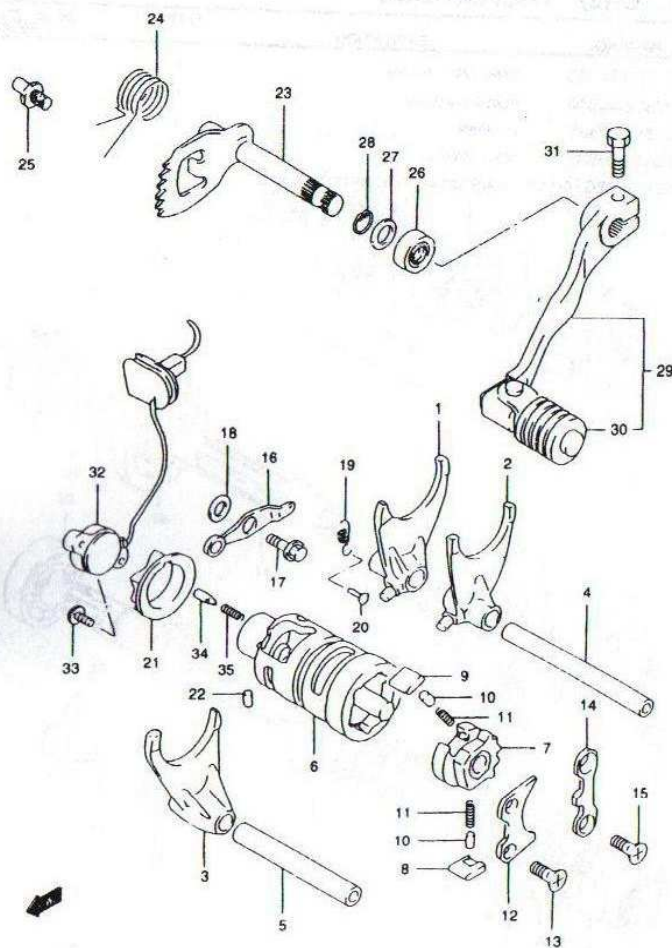
FIG.18 (C-13) TRANSMISSION

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
31	27511-31D00	SPROCKET (NT:15)	1	
32	27512-44B00	PLATE (YELLOW)	1	
33	27517-37400	DAMPER	1	
34	09111-06039	BOLT (6X13)	3	
35	27600-32C10-110	CHAIN, DRIVE (DID525V9X110LE)	1	

XF650Y E02_01B
TRANSMISSION

XF650Y E2

FIG.19



XF650Y E02_019
GEAR SHIFTING

FIG.19 (C-14) GEAR SHIFTING

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	25211-37401	FORK, GEAR SHIFTING NO.1	1	
2	25221-37401	FORK, GEAR SHIFTING NO.2	1	
3	25231-14A01	FORK, GEAR SHIFTING NO.3	1	
4	25411-20A11	SHAFT, FORK NO.1	1	L:95
5	25421-14A02	SHAFT, FORK NO.2	1	L:75
6	25310-37400	CAM, GEAR SHIFTING	1	
7	25322-31310	GEAR, CAM DRIVEN	1	←25322-31302
8	25323-34201	PAWL, NO.1	1	
9	25324-34201	PAWL, NO.2	1	
10	09261-05003	PIN	2	
11	09440-04003	SPRING	2	
12	25331-14A00	LIFTER, PAWL	1	
13	02122-06123	SCREW	2	
14	25341-40001	GUIDE, CAM	1	
15	02122-06123	SCREW	2	
16	25350-37400	STOPPER	1	
17	09111-06054	BOLT	1	
18	08211-06141	WASHER	1	
19	09443-08020	SPRING	1	
20	09223-04001	HOOK	1	
21	25381-37401	PLATE, STOPPER	1	
22	04221-04069	PIN	1	
23	25510-32E00	SHAFT, GEAR SHIFTING	1	
24	09444-26023	SPRING	1	
25	25671-01000	STOPPER, ARM	1	
26	09285-12002	OIL SEAL (12X22X9)	1	
27	08212-12201	WASHER	1	
28	08331-31126	CIRCLIP	1	
29	25600-32E10	LEVER ASSY, GEAR SHIFTING	1	
30	25652-03D00	-RUBBER	1	
31	01500-06203	BOLT	1	
32	37720-32E00	BASE ASSY, GEAR SHIFT TERM	1	
33	02112-05163	SCREW	2	
34	09209-05011	CONTACT	1	
35	09440-04010	SPRING	1	

XF650Y E2

FIG.20

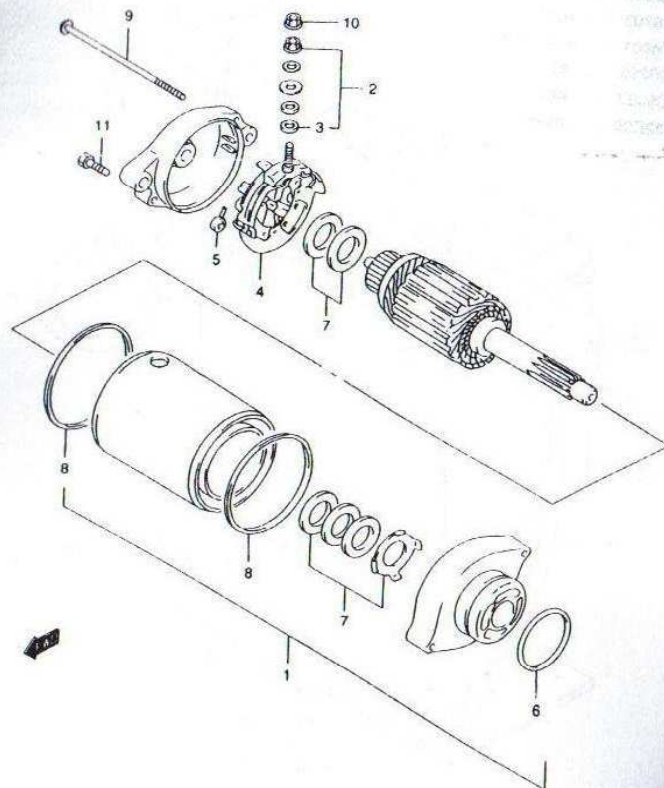


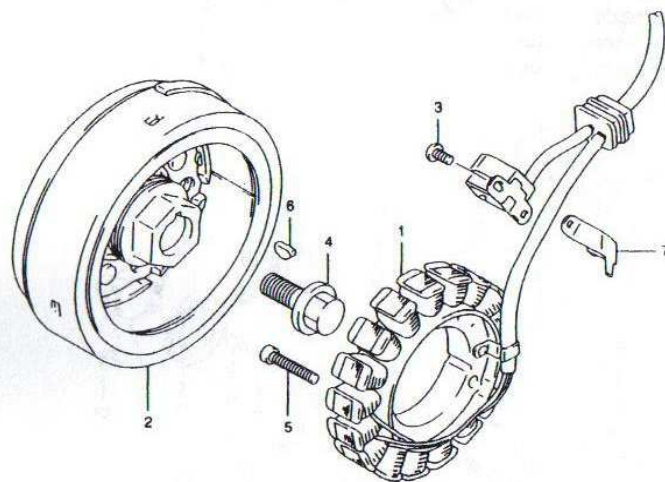
FIG.20 (D-2) STARTING MOTOR

REF NO	PART NO	DESCRIPTION	QTY	REMARKS
1	31100-32E01	MOTOR ASSY, STARTING	1	←31100-32E00
2	31130-38B00	TERMINAL SET, BRUSH	1	
3	31143-49040	O RING	1	
4	31132-38B00	HOLDER SET, BRUSH	1	
5	31135-38B00	SPRING, BRUSH	4	
6	31156-48B00	O RING	1	
7	31170-32E00	WASHER SET	1	
8	31264-32E00	O RING	2	←31264-31300
9	31280-26D00	BOLT	2	
10	08361-35068	NUT	1	
11	01547-06303	BOLT	2	

XF650Y E02_020
STARTING MOTOR

XF650Y E2

FIG.21



XF650Y E02_021
MAGNETO

FIG.21 (D-3) MAGNETO

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	32101-32E00	STATOR ASSY	1	
2	32102-32E00	ROTOR	1	
3	02112-05103	BOLT	2	
4	09103-14001	BOLT (14X43)	1	
5	07130-06303	BOLT	3	
6	09420-05007	KEY	1	
7	32371-32E00	CLAMP	1	

XF650Y E2

FIG.22

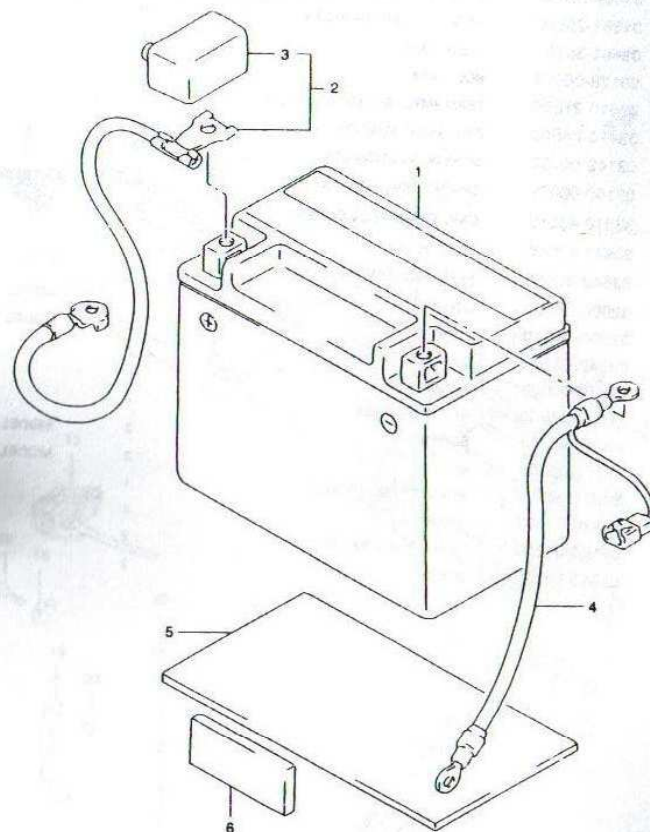


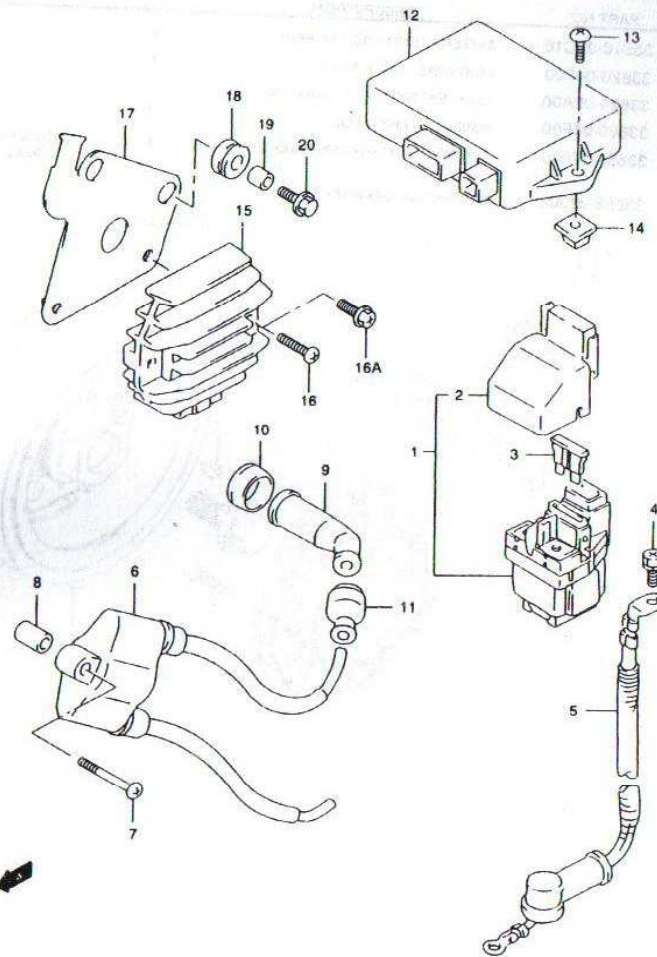
FIG.22 (D-4) BATTERY

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	33610-32C10	BATTERY (YTX9-BS, 12V, 8AH)	1	
2	33820-04F00	LEAD WIRE, BATTERY (+)	1	
3	33624-05A00	CAP. BATTERY PLUS TERMINAL	1	
4	33860-04F00	WIRE, BATTERY MINUS	1	
5	33651-37000	CUSHION, BATTERY (170X95X3.0)	4	CUT AS REQUIRED PROFILE (40X85X3), (130X20X3)
6	33652-28000	PROTECTOR (20X45X6)	1	

XF650Y E02_022
BATTERY

XF650Y E2

FIG.23



XF650Y E02_023
ELECTRICAL

FIG.23 (D-5) ELECTRICAL

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	31800-26E00	RELAY ASSY, STARTING MOTOR	1	
2	31861-26E00	COVER, STARTER RELAY	1	
3	09481-30101	FUSE, 30A	2	
4	09128-06013	BOLT (6X8)	2	
5	33810-21E00	LEAD WIRE, STARTING MOTOR	1	
6	33410-04F00	COIL ASSY, IGNITION	1	
7	02142-06403	SCREW, IGNITION COIL	2	
8	09180-06079	SPACER, IGNITION COIL	2	6.5X10.5X15
9	33510-43010	CAP. SPARK PLUG OUTER	2	
10	33541-47D00	SEAL, PLUG	2	
11	33542-38B00	SEAL, HIGHTENSION CORD	2	
12-1	32900-04F00	CDI UNIT	1	MODEL VW/X
12-2	32900-04F10	CDI UNIT	1	MODEL Y
13	03542-06203	SCREW	2	
14	09148-06006	NUT, CDI UNIT	2	
15	32800-32E00	RECTIFIER ASSY	1	
16	02142-06203	SCREW	2	MODEL VW/X
16A	02162-06203	BOLT	2	MODEL Y
17	32831-04F00	BRACKET, ELEC PARTS	1	
18	09320-09036	CUSHION	2	
19	09180-06258	SPACER (6.5X9X6.7)	2	
20	01560-06163	BOLT	2	

XF650Y E2

FIG.24

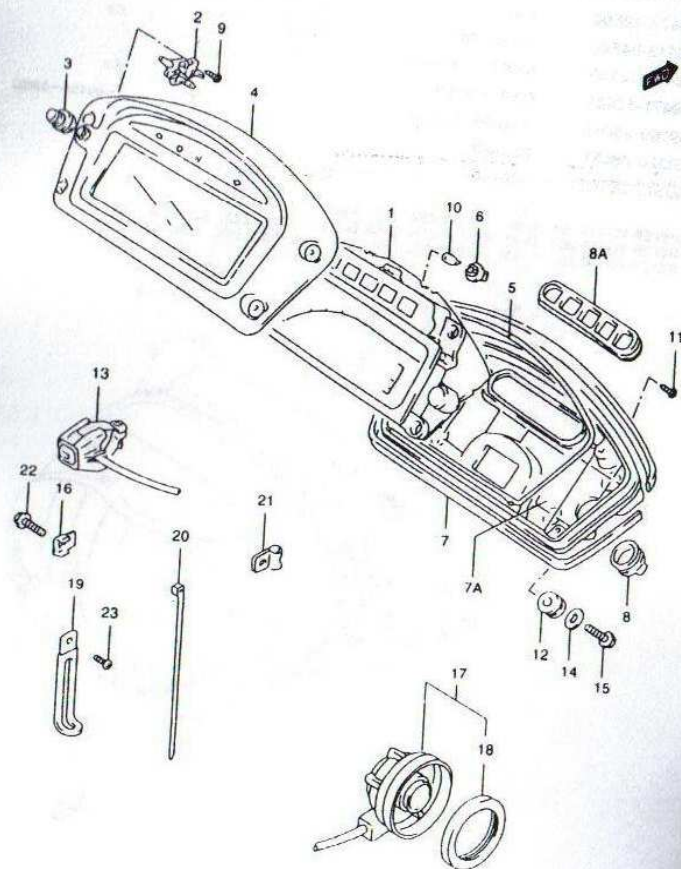


FIG.24 (D-6) SPEEDOMETER

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1-1	34120-04F10	SPEED & TACHO ASSY (MILE/KILO)	1	MODEL V/W/X E2
1-2	34120-04F20	SPEED & TACHO ASSY (MILE/KILO)	1	MODEL Y E2
1-3	34120-04F00	SPEED & TACHO ASSY (KILO)	1	E4, E17, E18, E22, E24, E25, E34, P9
2	34123-33E00	ATTACHMENT, SWITCH	1	
3	34124-33E00	SWITCH, GUM	1	
4	34150-04F00	VISOR ASSY	1	
5	34153-04F00	PACKING	1	
6	34172-33E00	SOCKET, T6 S	1	
7A	34111-04F00	CASE	6	
7	34188-04F00	PACKING	1	
8	34198-33E00	CAP, BLIND NO.1	1	
8A	34198-04F00	CAP, BLIND	2	
9	09132-03005	SCREW	1	
10	09471-12108	BULB (12V, 1.7W)	2	
11	03541-04203	SCREW	6	
12	34955-33E00	CUSHION, METER	4	
13	37910-04F00	SWITCH ASSY, SPEEDOMETER	4	
14	09160-05037	WASHER (5.5X16X1.20)	1	E2
15	02162-05083	BOLT	4	
16	34938-04F00	GUIDE, SENSOR LEAD	4	
17	34990-04F01	SENSOR, SPEED	2	
18	09285-43001	SEAL, SENSOR (43X58X7.0)	1	→ 34990-04F00
19	09404-06432	CLAMP (L 80)	1	
20	09407-14407	CLAMP (L 145)	1	→ 09404-06429
21	09403-07401	CLAMP	3	
22	01550-05163	SCREW, SENSOR LEAD	1	
23	02142-06103	SCREW	2	
			1	

XF650Y E02_024
SPEEDOMETER

XF650Y E2

FIG.25

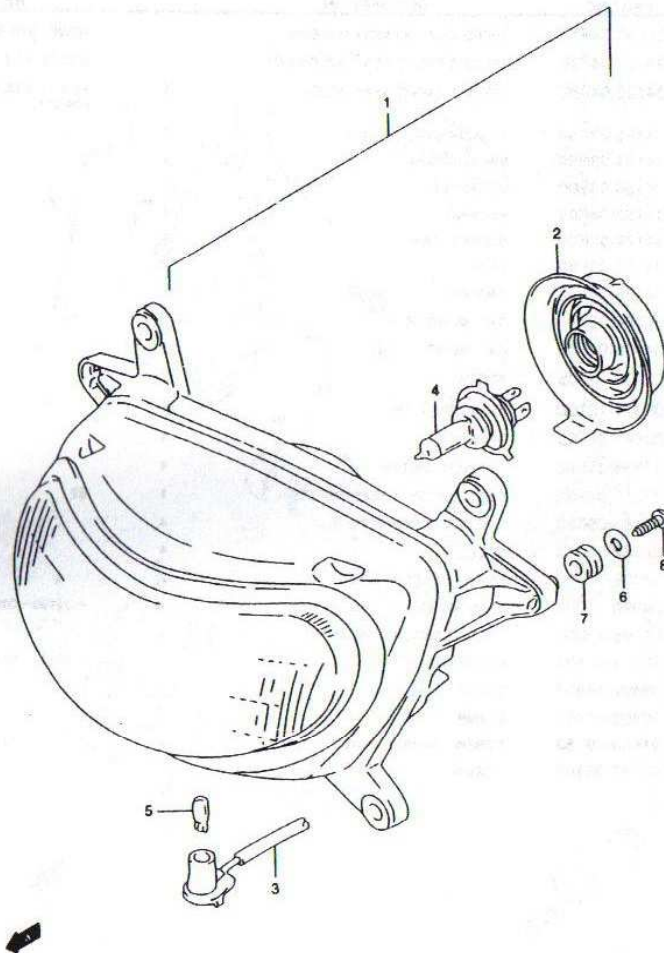


FIG.25 (D-7) HEADLAMP (MODEL V/W/X E2, E24)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	35100-04F20-999	HEADLAMP ASSY	1	E2
1-2	35100-04F30-999	HEADLAMP ASSY	1	E24
2	35173-42E00	COVER	1	
3	36118-04F20	CORD ASSY	1	E2
4	09471-12185	BULB (12V, 60/55W)	1	
5	09471-12081	BULB (12V, 5W)	1	E2
6	09160-05045	WASHER (5.5X18X1)	3	←09160-05003
7	09320-08051	CUSHION	3	
8	03512-05163	SCREW	3	

REFER TO FIG.25A (D-8) FOR MODEL Y E2, E24
 REFER TO FIG.25B (D-9) FOR MODEL V/W/X E4, E17, E18, E22, E25, E34, P9
 REFER TO FIG.25C (D-10) FOR MODEL Y E4, E17, E18, E22, E25, E34, P9

XF650Y E02_025
 HEADLAMP(V/W/X:E02,E24)

XF650Y E2

FIG.25A

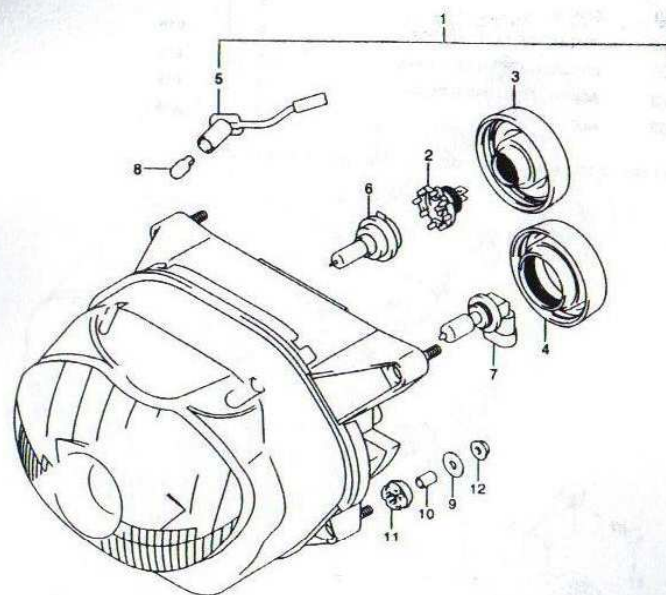


FIG.25A (D-8) HEADLAMP (MODEL Y E2, E24)

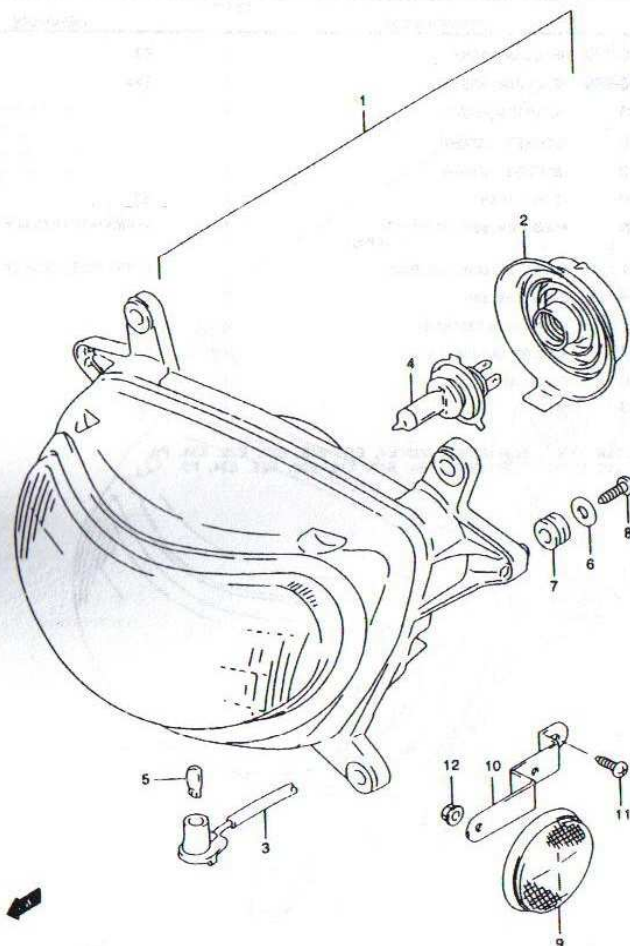
REF NO	PART NO.	DESCRIPTION	QTY	REMARKS
1-1	35100-04F70-999	HEADLAMP ASSY	1	E2
1-2	35100-04F80-999	HEADLAMP ASSY	1	E24
2	35175-24F00	ADAPTOR ASSY	1	
3	35125-24F10	SOCKET, COVER	1	
4	35125-24F00	SOCKET, COVER	1	
5	36118-04F90	CORD ASSY	1	E2
6	09471-12188	BULB (12V, 55W, H7, PX26D, PHILIPS)	1	PURCHASE LOCALLY
7	09471-12151	BULB (12V, 60W, HB3, P20D)	1	PURCHASE LOCALLY
8	09471-12081	BULB (12V, 5W)	1	E2
9	09160-06088	WASHER (6.5X20X1.6)	4	
10	09180-06267	SPACER (6.5X9X12.5)	4	
11	09320-09010	CUSHION	4	
12	08316-10063	NUT	4	

REFER TO FIG.25B (D-9) FOR MODEL V/W/X E4, E17, E18, E22, E25, E34, P9
REFER TO FIG.25C (D-10) FOR MODEL Y E4, E17, E18, E22, E25, E34, P9

XF650Y E02_025A
HEAD LAMP(Y:E02,E24)

XF650Y E2

FIG.25B



XF650Y E02_025B
HEADLAMP(V/W/X:E04...etc.)

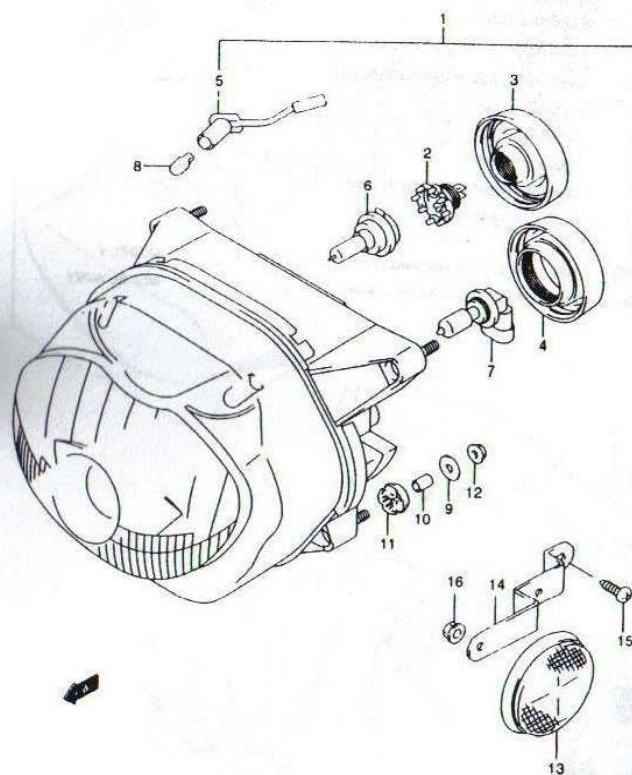
FIG.25B (D-9) HEADLAMP (MODEL V/W/X E4, E17, E18, E22, E25, E34, P9)

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	35100-04F50-999	HEADLAMP ASSY	1	
2	35173-42E00	COVER	1	
3	36118-04F20	CORD ASSY	1	
4	09471-12185	BULB (12V. 60/55W)	1	
5	09471-12081	BULB (12V. 5W)	1	
6	09160-05045	WASHER (5.5X18X1)	3	←09160-05003
7	09320-08051	CUSHION	3	
8	03512-05163	SCREW	3	
9	35950-14A10	REFLECTOR ASSY, FR SIDE	2	E18
10	35956-04F00	BRACKET, FRONT SIDE REAR	2	E18
11	03512-05163	SCREW, FRONT SIDE REAR	4	E18
12	08316-10053	NUT	2	E18

REFER TO FIG.25C (D-10) FOR MODEL Y E4, E17, E18, E22, E25, E34, P9

XF650Y E2

FIG.25C

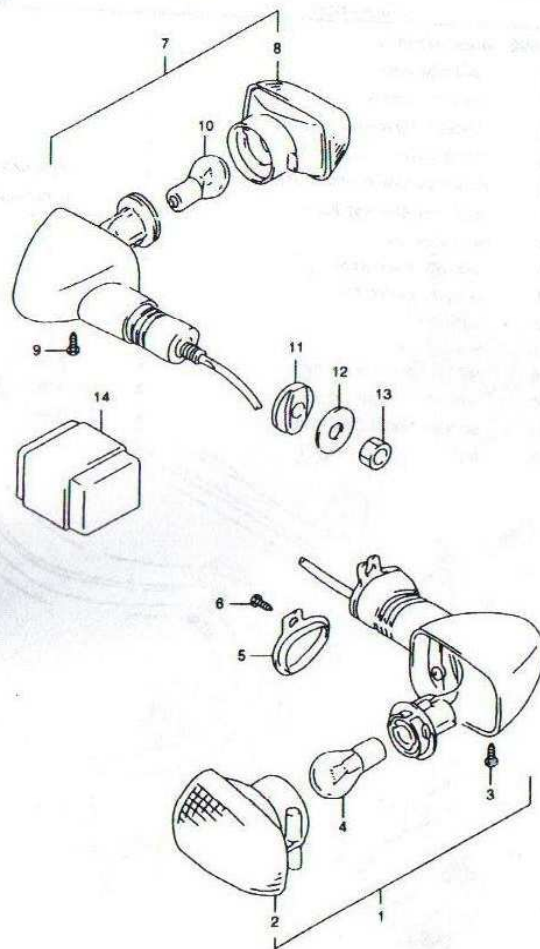


XF650Y E02_025C
HEADLAMP(Y:E04...etc.)

FIG.25C (D-10) HEADLAMP (MODEL Y E4, E17, E18, E22, E25, E34, P9)

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	35100-04F90-999	HEADLAMP ASSY	1	
2	35175-24F00	ADAPTOR ASSY	1	
3	35125-24F10	SOCKET, COVER	1	
4	35125-24F00	SOCKET, COVER	1	
5	36118-04F90	CORD ASSY	1	
6	09471-12188	BULB (12V, 55W, H7, PX26D, PHILIPS)	1	PURCHASE LOCALLY
7	09471-12151	BULB (12V, 60W, HB3, P20D)	1	PURCHASE LOCALLY
8	09471-12081	BULB (12V, 5W)	1	
9	09160-06088	WASHER (6.5X20X1.6)	4	
10	09180-06267	SPACER (6.5X9X12.5)	4	
11	09320-09010	CUSHION	4	
12	08316-10063	NUT	4	
13	35950-14A10	REFLECTOR ASSY, FR SIDE	2	E18
14	35956-04F00	BRACKET, FRONT SIDE REAR	2	E18
15	03512-05163	SCREW, FRONT SIDE REAR	4	E18
16	08316-10053	NUT	2	E18

FIG.26



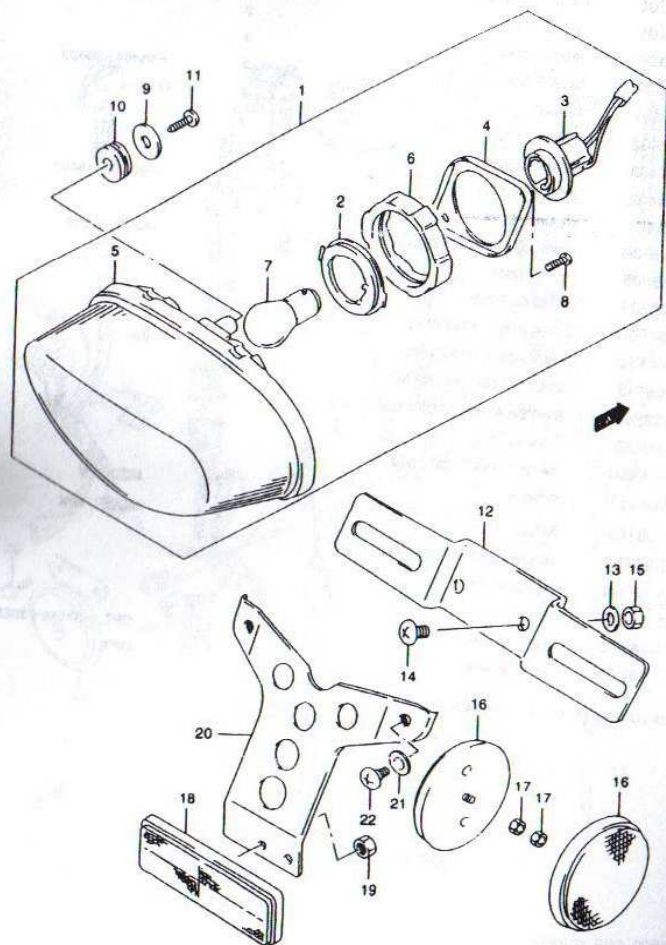
XF650Y E02_026
TURN SIGNAL LAMP

FIG.26 (D-11) TURN SIGNAL LAMP

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1-1	35601-33E30	LAMP ASSY, FRONT TURN SIGNAL RH	1	←35601-33E00
1-2	35602-33E30	LAMP ASSY, FRONT TURN SIGNAL LH	1	←35602-33E00
2	35610-33E00	LAMP UNIT	2	
3	03242-04123	SCREW	2	
4	09471-12045	BULB (12V, 21W)	2	
5	35629-33E00	PLATE, FRONT	2	
6	03511-05103	SCREW, FRONT	4	
7-1	35603-33E30	LAMP ASSY, REAR TURN SIGNAL RH	1	
7-2	35604-33E30	LAMP ASSY, REAR TURN SIGNAL LH	1	
8	35610-33E00	LAMP UNIT	2	
9	03242-04123	SCREW	2	
10	09471-12045	BULB (12V, 21W)	2	
11	35695-17C00	SPACER, REAR TURN SIGNAL LAMP	2	
12	09160-10501	WASHER (10.5X30X2.30)	2	
13	08310-00103	NUT	2	
14-1	38610-45D01	RELAY ASSY, TURN SIGNAL LAMP	1	MODEL V
14-2	38610-26E00	RELAY ASSY, TURN SIGNAL LAMP	1	MODEL W/X/Y

XF650Y E2

FIG.27

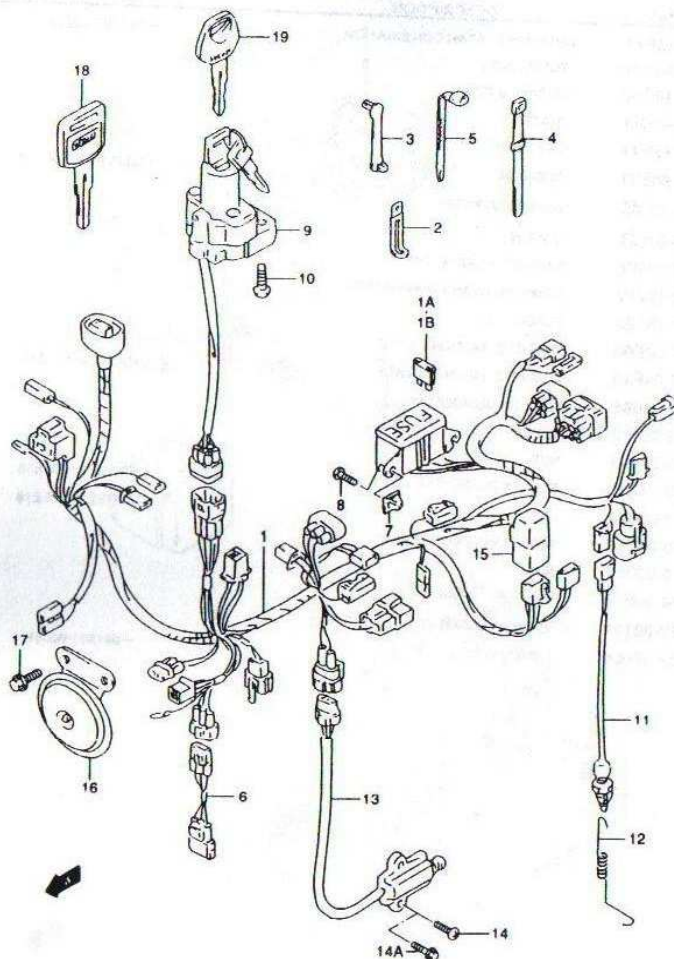


XF650Y E02_027
REAR COMBINATION LAMP

FIG.27 (D-12) REAR COMBINATION LAMP

REF. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	35710-42E11	LAMP ASSY, REAR COMBINATION	1	→35710-42E10
2	35716-48B21	PLATE, NO.1	1	
3	35718-42E10	SOCKET & CORD	1	
4	35736-48B21	PLATE	1	
5	35740-42E11	LAMP UNIT	1	→35740-42E10
6	35765-48B21	CUSHION	1	→35765-42E00
7	09471-12083	BULB (12V, 21/5W)	1	
8	03211-04123	SCREW	2	
9	09160-05501	WASHER (5.5X20X1.20)	3	
10	09320-10015	CUSHION, REAR COMBINATION	3	
11	03541-05123	SCREW	3	
12-1	35927-04F00	BRACKET, LICENSE PLATE	1	
12-2	35927-04F10	BRACKET, LICENSE PLATE	1	MODEL V/W/X E18
13	09160-06088	WASHER (6.5X20X1.60)	2	
14	02142-06123	SCREW	2	
15	08310-00063	NUT	2	
16	35950-14A10	REFLEX REFLECTOR ASSY	2	MODEL V/W/X E18
17	08310-00053	NUT	2	MODEL V/W/X E18
18	35970-24D60	REFLEX REFLECTOR ASSY	1	
19	08310-00053	NUT	1	
20	35974-33E00	BRACKET, REAR REAR	1	
21	09160-08114	WASHER (8.5X18X1.6)	2	
22	09122-66004	SCREW (6X14)	2	→09139-06081

FIG.28



XF650Y E02_028
WIRING HARNESS(V/W/X)

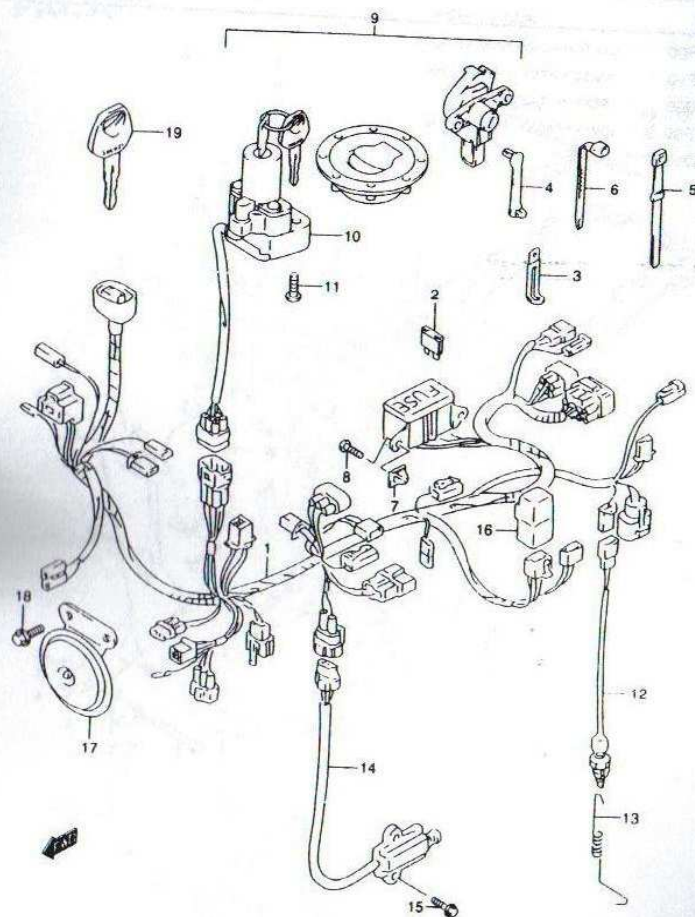
FIG.28 (D-13) WIRING HARNESS (MODEL V/W/X)

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	36610-04F00	HARNESS WIRING	1	
1A	09481-10101	FUSE (10A)	2	
1B	09481-15101	FUSE (15A)	3	
2	09404-06432	CLAMP (L:80)	3	→09404-06429
3	09407-03401	CLAMP	4	
4	09407-12402	CLAMP (L:120)	2	
5-1	09407-14403	CLAMP (L:125)	7	
5-2	09407-18402	CLAMP (L:165)	3	→09407-18403
5-3	09407-25401	CLAMP (L:235)	3	
6	36851-32E00	WIRE, THROTTLE SENSOR	1	MODEL V E18
7	09148-06006	NUT, FUSE	2	
8	03542-06203	SCREW, FUSE	2	
9-1	37100-04F00	LOCK ASSY, STEERING	1	
9-2	37100-04F10	LOCK ASSY, STEERING	1	E24
10	09139-08016	BOLT, STEERING (8X20)	2	
11	37740-32E00	SWITCH ASSY, STOP LAMP	1	
12	09443-06058	SPRING	1	
13	37840-44X50	SWITCH ASSY, SIDE STAND	1	
14	02112-06163	SCREW	2	MODEL V
14A	01550-06163	BOLT	2	MODEL W/X
15	38740-24X50	RELAY ASSY, SIDE STAND	1	
16	38500-12D01	HORN ASSY	1	
17	01550-06163	BOLT	2	
18	37146-46E00	KEY, BLANK	1	OPT. →37146-33E00
19	37146-33E00	KEY, BLANK	1	OPT

REFER TO FIG.28A (D-14) FOR MODEL Y

XF650Y E2

FIG.28A



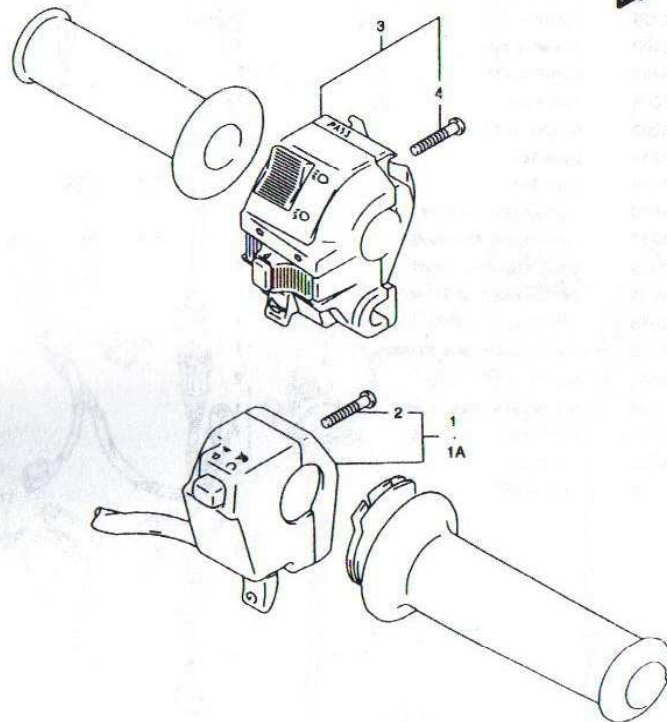
XF650Y E02_028A
WIRING HARNESS(Y)

FIG.28A (D-14) WIRING HARNESS (MODEL Y)

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	36610-04F20	HARNESS WIRING	1	
2-1	09481-10101	·FUSE (10A)	2	
2-2	09481-15101	·FUSE (15A)	3	
3	09404-06432	CLAMP (L.80)	3	
4	09407-03401	CLAMP	4	
5	09407-12402	CLAMP (L.120)	2	
6-1	09407-14403	CLAMP (L.125)	7	
6-2	09407-18402	CLAMP (L.165)	3	
6-3	09407-25401	CLAMP (L.235)	3	
7	09148-06006	NUT, FUSE	2	
8	03542-06203	SCREW, FUSE	2	
9-1	37000-04840	LOCK SET	1	
9-2	37000-04850	LOCK SET	1	E24
10-1	37100-04F00	·LOCK ASSY, STEERING	1	
10-2	37100-04F10	·LOCK ASSY, STEERING	1	E24
11	09139-08016	BOLT, STEERING (8X20)	2	
12	37740-32E00	SWITCH ASSY, STOP LAMP	1	
13	09443-06058	SPRING	1	
14	37840-44X50	SWITCH ASSY, SIDE STAND	1	
15	01550-06163	BOLT	2	
16	38740-24X50	RELAY ASSY, SIDE STAND	1	
17	38500-04F00	HORN ASSY	1	
18	01550-06163	BOLT	2	
19	37146-33E00	KEY, BLANK	1	OPT

XF650Y E2

FIG.29



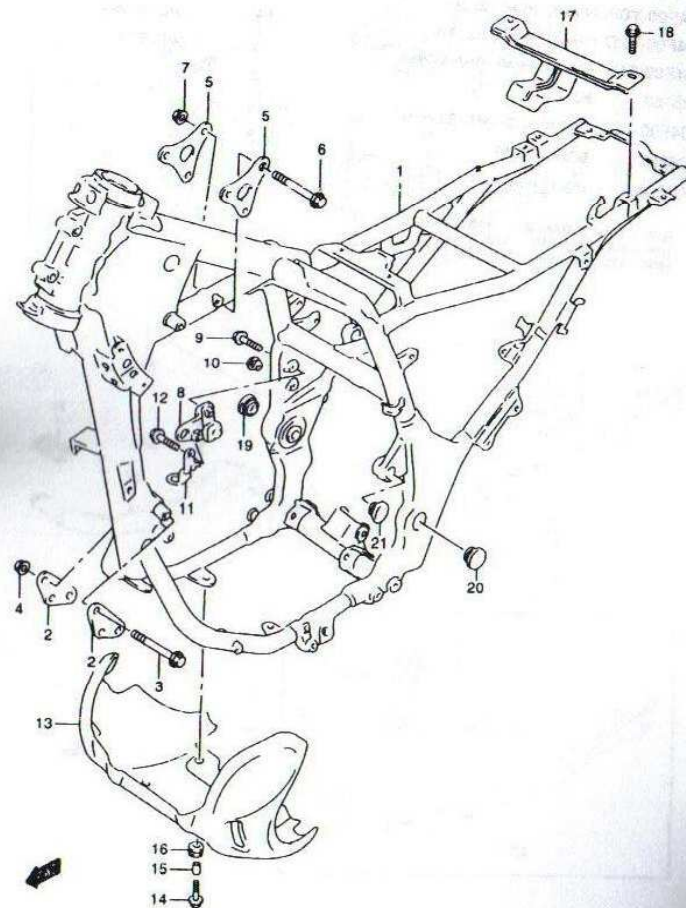
XF650Y E02_029
HANDLE SWITCH

FIG.29 (D-15) HANDLE SWITCH

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	37200-04F00	SWITCH ASSY. HANDLE, RH	1	
1A	37200-04F10	SWITCH ASSY. HANDLE, RH	1	E24
2	09125-05066	-SCREW (5X25)	2	
3	37400-04F00	SWITCH ASSY. HANDLE, LH	1	
4	02112-05305	-SCREW	2	

XF650Y E2

FIG.30



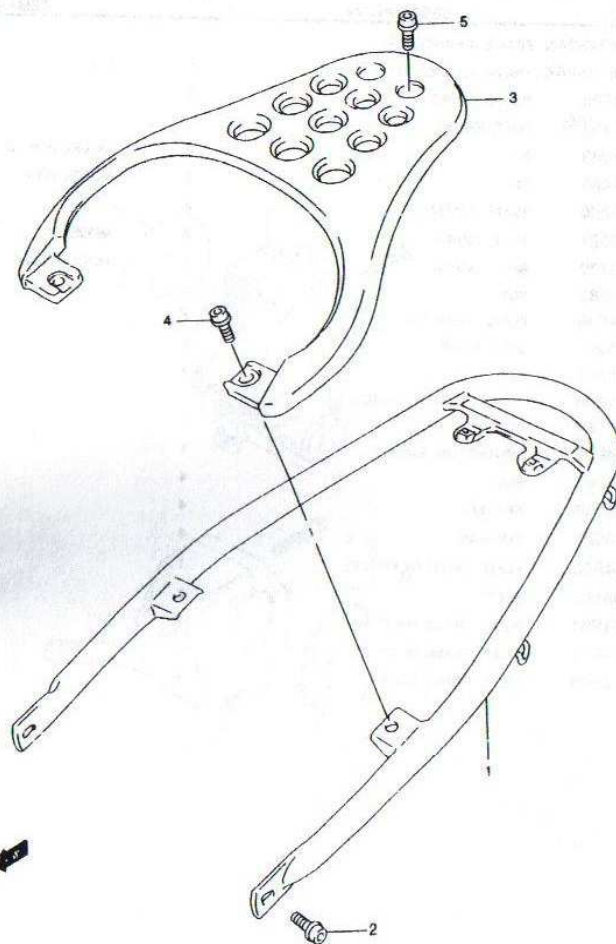
XF650Y E02_030
FRAME

FIG.30 (E-2) FRAME

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1-1	41100-04F00-24K	FRAME (CHARCOAL)	1	
1-2	41100-04F10-24K	FRAME (CHARCOAL)	1	E18
2	41911-04F00	PLATE, FRONT	2	
3	09103-08139	BOLT, FRONT	2	
4-1	08319-21083	NUT	2	MODEL V/W
4-2	08319-31083	NUT	2	MODEL X/Y
5	41991-04F00	PLATE, UPPER	2	
6-1	09103-08027	BOLT, UPPER	2	MODEL V
6-2	09103-08170	BOLT, UPPER	2	MODEL W/X/Y
7	08319-31083	NUT	2	
8	41930-04F00	PLATE, REAR RH	1	
9	09103-08254	BOLT, REAR	2	
10	09250-20012	CAP	2	
11	43251-32E00	BRACKET, STOP SWITCH	1	
12	02162-06163	BOLT	1	
13	42510-04F00	PROTECTOR, ENGINE	1	
14	09116-06006	BOLT	4	
15	09180-06259	SPACER	4	
16	09320-08021	CUSHION	4	
17	41560-04F00	PLATE, BATTERY FITTING	1	
18	01550-06163	BOLT	2	
19	43585-04F00	PLUG, FRAME PIVOT RH	1	
20	43595-04F00	PLUG, FRAME PIVOT LH	1	
21	43586-32E00	PLUG, FRAME BOSS	1	

XF650Y E2

FIG.31



XF650Y E02_031
CARRIER

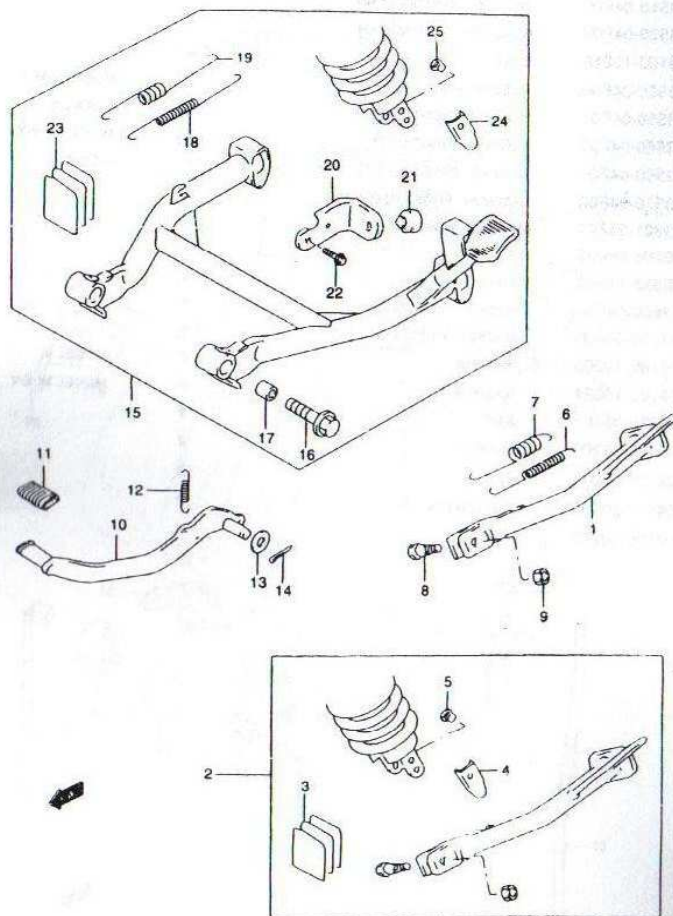
FIG.31 (E-3) CARRIER

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1-1	41200-04F00-Y0W	FRAME, REAR (ORANGE)	1	MODEL V FOR G7G
1-2	41200-04F00-Y2D	FRAME, REAR (SILVER)	1	MODEL V FOR H3P
1-3	41200-04F00-Y0P	FRAME, REAR (BLUE)	1	MODEL V FOR H3R
1-4	41200-04F00-Y2D	FRAME, REAR (SILVER)	1	MODEL W/X
1-5	41200-04F00-24K	FRAME, REAR (CHARCOAL)	1	MODEL Y
2	07120-08163	BOLT	2	
3	46311-04F00-Y2D	CARRIER, SPORT (SILVER)	1	
4	07120-08303	BOLT, FRONT	2	
5	07120-08203	BOLT, REAR	2	

COLOR : G7G = Y0W (ORANGE) , Y98 (GREEN)
H3P = Y2D (SILVER) , 33J (BLACK)
H3R = Y2D (SILVER) , Y0P (BLUE)

XF650Y E2

FIG.32

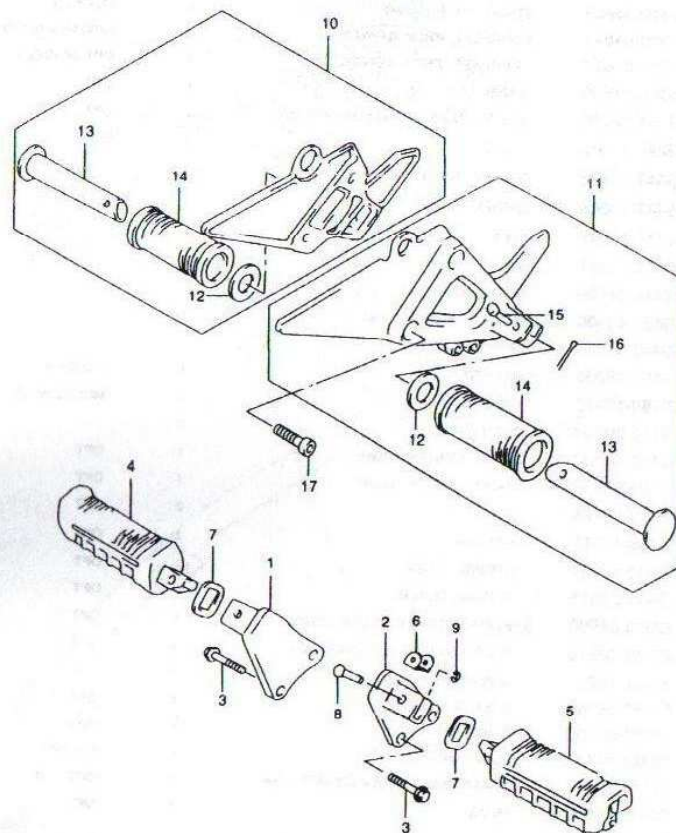


XF650Y E02_032
STAND

FIG.32 (E-4) STAND

REF NO	PART NO	DESCRIPTION	QTY	REMARKS
1-1	42310-04F00	STAND, PROP (HIGH)	1	MODEL V/W/X
1-2	42310-04F01	STAND, PROP (HIGH)	1	MODEL Y
2-1	42300-04821	STAND SET, PROP (LOW)	1	OPT, MODEL V/W/X
2-2	42300-04822	STAND SET, PROP (LOW)	1	OPT, MODEL Y
3	68380-04F00	·LABEL SET	1	OPT
4	62184-32E00	·PLATE, REAR SHOCK LOWER (LOW)	1	OPT
5	09248-10006	·PLUG	1	OPT
6	09443-12025	SPRING, INNER	1	
7	09443-19006	SPRING, OUTER	1	
8	09111-10047	BOLT	1	
9	09159-10097	NUT	1	
10	43110-04F00	PEDAL, BRAKE	1	
11	25652-49300	RUBBER, BRAKE PEDAL	1	
12	09443-11030	SPRING, RETURN	1	
13-1	09160-15002	WASHER	1	MODEL V
13-2	09160-15049	WASHER	1	MODEL W/X/Y
14	04111-30308	COTTER PIN	1	
15-1	42100-04820	STAND, CENTER (HIGH)	1	OPT
15-2	42100-04830	STAND, CENTER (LOW)	1	OPT
16	09103-10126	·BOLT	2	OPT
17	09180-10113	·SPACER	2	OPT
18	09443-14059	·SPRING, INNER	1	OPT
19	09443-22013	·SPRING, OUTER	1	OPT
20-1	42260-04F00	·PLATE, STAND CUSHION (HIGH)	1	OPT
20-2	42260-04F10	·PLATE, STAND CUSHION (LOW)	1	OPT
21	09321-10001	·CUSHION	1	OPT
22	01550-06163	·BOLT, PLATE	2	OPT
23-1	68380-04F00	·LABEL SET	1	OPT
23-2	68380-04F10	·LABEL SET	1	E24 OPT
24	62184-32E00	·PLATE, REAR SHOCK LOWER (LOW)	1	OPT
25	09248-10006	·PLUG	1	OPT

FIG.33



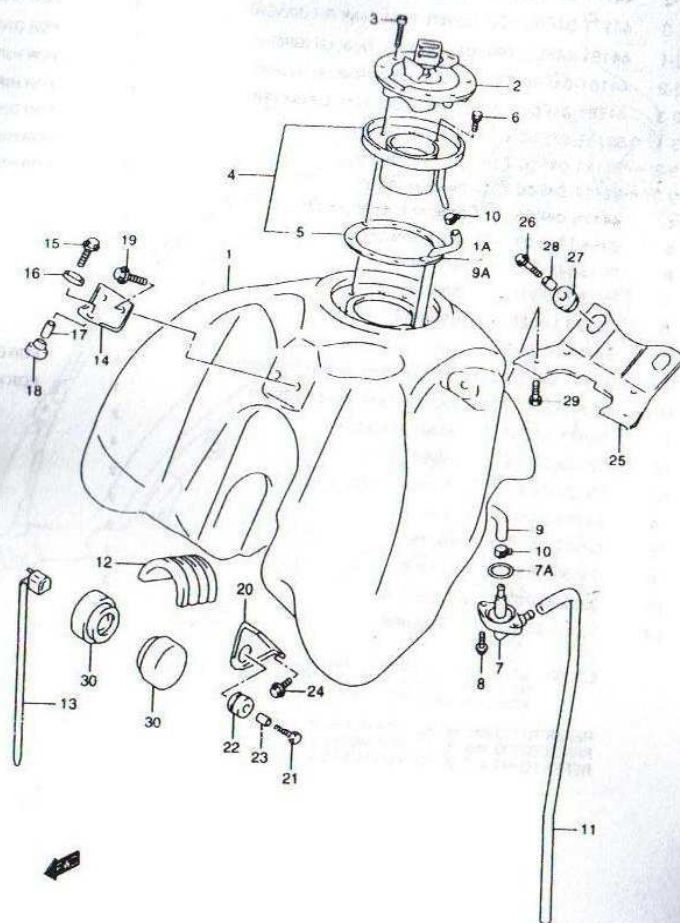
XF650Y E02_033
FOOTREST

FIG.33 (E-5) FOOTREST

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	43510-04F00	BRACKET, FOOTREST RH	1	
2	43520-04F00	BRACKET, FOOTREST LH	1	
3	09103-10218	BOLT	4	
4-1	43550-04F00	RUBBER, FRONT RH	1	MODEL V/W/X
4-2	43550-04F01	RUBBER, FRONT RH	1	MODEL Y
5-1	43560-04F00	RUBBER, FRONT LH	1	MODEL V/W/X
5-2	43560-04F01	RUBBER, FRONT LH	1	MODEL Y
6	43570-04F00	CUSHION, FRONT FOOTREST	2	
7	43631-34A01	WASHER, RUBBER	2	
8	09208-06005	PIN	2	
9	08332-11043	E RING	2	
10	43600-04F00	BRACKET, PILLION RH	1	
11	43700-04F00	BRACKET, PILLION LH	1	
12-1	09160-19006	WASHER	1	MODEL V
12-2	09160-19024	WASHER	2	MODEL W/X/Y
13	43610-03001	BAR	2	
14	43612-33200	RUBBER	2	
15	09200-06041	PIN	2	
16	04111-20158	COTTER PIN	2	
17	07130-08203	BOLT	4	

XF650Y E2

FIG.34



XF650Y E02_034
FUEL TANK

FIG.34 (E-6) FUEL TANK

REF NO	PART NO	DESCRIPTION	QTY	REMARKS
1	44100-04020	TANK SET, FUEL	1	
1A	44194-04F00	GASKET, INLET	1	
2	44200-33870	CAP SET, FUEL TANK	1	
3	44244-04F00	BOLT, CAP	4	
4	44190-04820	INLET SET, FUEL TANK	1	
5	44194-04F00	GASKET, INLET	1	
6	09117-05003	SCREW	4	
7	44400-04F00	JOINT, WATER DRAIN HOSE	1	
7A	44348-04F00	O RING	1	
8	02112-76163	SCREW	2	
9	44420-04820	HOSE SET, INNER	1	
9A	44194-04F00	GASKET, INLET	1	
10	09401-10409	CLIP	2	
11	44423-04F00	HOSE, OUT	1	
12-1	44541-13E00	CUSHION, UPPER	2	MODEL V
12-2	44541-04F00	CUSHION, UPPER	2	MODEL W/X/Y
13	09407-25402	CLAMP	2	
14	44121-04F00	BRACKET, FRONT UPPER	1	
15	09116-06172	BOLT, BRACKET	1	
16	44512-42E00	CUSHION, UPPER	1	
17	09180-06271	SPACER	1	
18	09320-10020	CUSHION, LOWER	1	
19	01550-06103	BOLT	2	
20	44130-04F00	BRACKET, SIDE	2	
21	09116-06147	BOLT, SIDE	2	
22	44512-04F00	CUSHION	2	
23	09180-06268	SPACER	2	
24	01550-06103	BOLT	4	
25	44140-04F00	BRACKET, REAR	1	
26	09116-06147	BOLT	2	
27	44512-04F00	CUSHION	2	
28	09180-06268	SPACER	2	
29	01550-06103	BOLT	4	
30	44515-04F00	CUSHION, SIDE INNER	2	

FIG.35

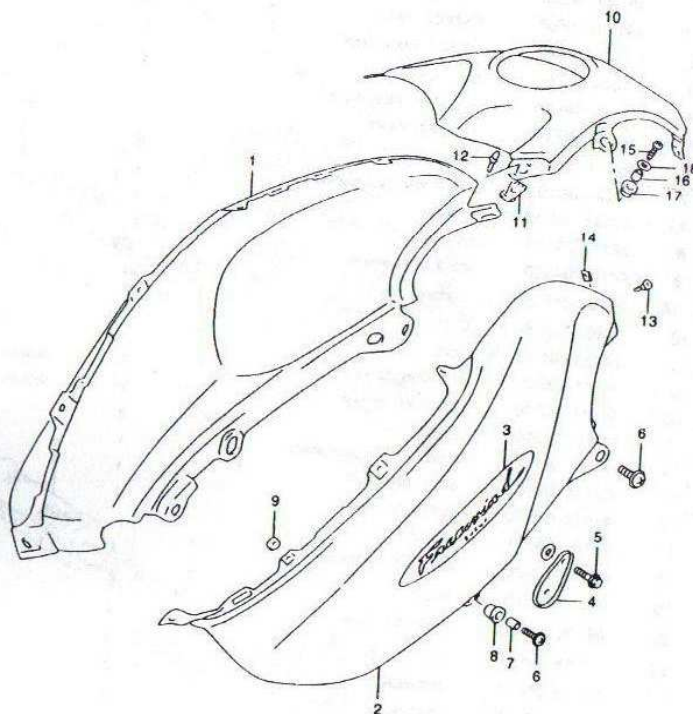


FIG.35 (E-7) FUEL TANK COVER (MODEL V)

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1-1	44171-04F00-Y98	COVER, FUEL TANK RH (GREEN)	1	FOR G7G
1-2	44171-04F00-33J	COVER, FUEL TANK RH (BLACK)	1	FOR H3P
1-3	44171-04F00-Y2D	COVER, FUEL TANK RH (SILVER)	1	FOR H3R
2-1	44181-04F00-Y98	COVER, FUEL TANK LH (GREEN)	1	FOR G7G
2-2	44181-04F00-33J	COVER, FUEL TANK LH (BLACK)	1	FOR H3P
2-3	44181-04F00-Y2D	COVER, FUEL TANK LH (SILVER)	1	FOR H3R
3-1	68111-04F00-Z1A	EMBLEM (ORANGE)	2	FOR G7G
3-2	68111-04F00-Z1B	EMBLEM (GRAY)	2	FOR H3P
3-3	68111-04F00-Z1C	EMBLEM (BLUE)	2	FOR H3R
4	44175-04F00	BRACKET, SIDE COVER	2	
5	01550-06103	BOLT, BRACKET	2	
6	09136-06085	SCREW	4	
7	09180-06307	SPACER	4	
8	09320-09026	CUSHION	4	
9	94484-32B00	NUT	6	
10-1	44191-04F00-35W	COVER, TANK UPPER (CHARCOAL)	1	FOR G7G, H3R
10-2	44191-04F00-28C	COVER, TANK UPPER (GRAY)	1	FOR H3P
11	94483-12C01	PLATE, FRONT	2	
12	09229-03019	RIVET	4	
13	09139-05054	SCREW, UPPER & SIDE	2	
14	94484-32B00	NUT	2	
15	02142-06163	SCREW	3	
16	09180-06307	SPACER	3	
17	09320-09026	CUSHION	3	
18	09160-06056	WASHER	3	

COLOR : G7G = Y0W (ORANGE) , Y98 (GREEN)
H3P = Y2D (SILVER) , 33J (BLACK)
H3R = Y2D (SILVER) , Y0P (BLUE)

REFER TO FIG.35A (E-8) FOR MODEL W
REFER TO FIG.35B (E-9) FOR MODEL X
REFER TO FIG.35C (E-10) FOR MODEL Y

XF650Y E02_035
FUEL TANK COVER(V)

XF650Y E2

FIG.35A

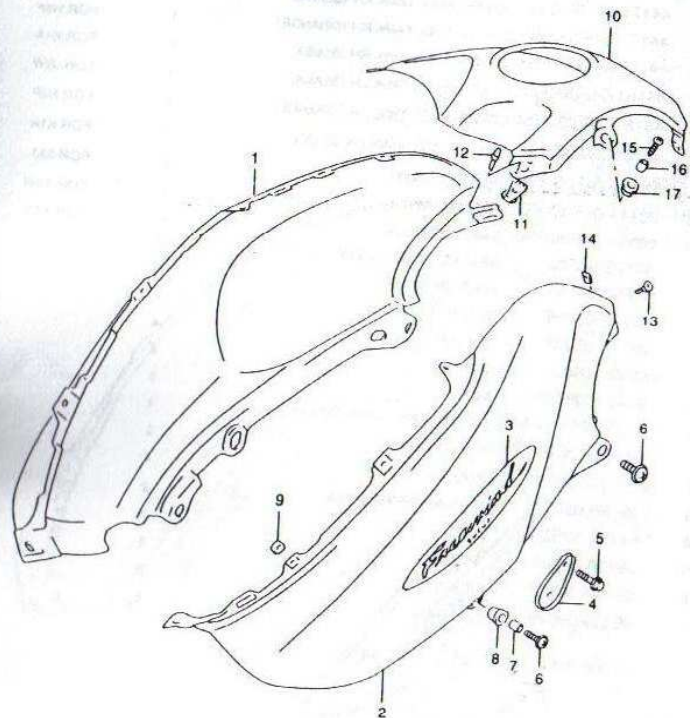


FIG.35A (E-8) FUEL TANK COVER (MODEL W)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	44171-04F00-22U	COVER, FUEL TANK RH (MAROON)	1	FOR J9W
1-2	44171-04F00-33J	COVER, FUEL TANK RH (BLACK)	1	FOR H3P
1-3	44171-04F00-Y2D	COVER, FUEL TANK RH (SILVER)	1	FOR K1A
2-1	44181-04F00-22U	COVER, FUEL TANK LH (MAROON)	1	FOR J9W
2-2	44181-04F00-33J	COVER, FUEL TANK LH (BLACK)	1	FOR H3P
2-3	44181-04F00-Y2D	COVER, FUEL TANK LH (SILVER)	1	FOR K1A
3-1	68111-04F00-Y3F	EMBLEM (SILVER)	2	FOR J9W
3-2	68111-04F00-Y3J	EMBLEM (RED)	2	FOR H3P
3-3	68111-04F00-Y3M	EMBLEM	2	FOR K1A
4	44175-04F00	BRACKET, SIDE COVER	2	
5	01550-06103	BOLT, BRACKET	2	
6	09136-06085	SCREW	4	
7	09180-06307	SPACER	4	
8	09320-09026	CUSHION	4	
9	94484-32B00	NUT	6	
10-1	44191-04F00-35W	COVER, TANK UPPER (CHARCOAL)	1	FOR J9W, H3P
10-2	44191-04F00-24K	COVER, TANK UPPER (CHARCOAL)	1	FOR K1A
11	94483-12C01	PLATE, FRONT	2	
12	09229-03019	RIVET	4	
13	09139-05054	SCREW, UPPER & SIDE	2	
14	94484-32B00	NUT	2	
15	09136-06085	SCREW	3	
16	09180-06307	SPACER	3	
17	09320-09026	CUSHION	3	

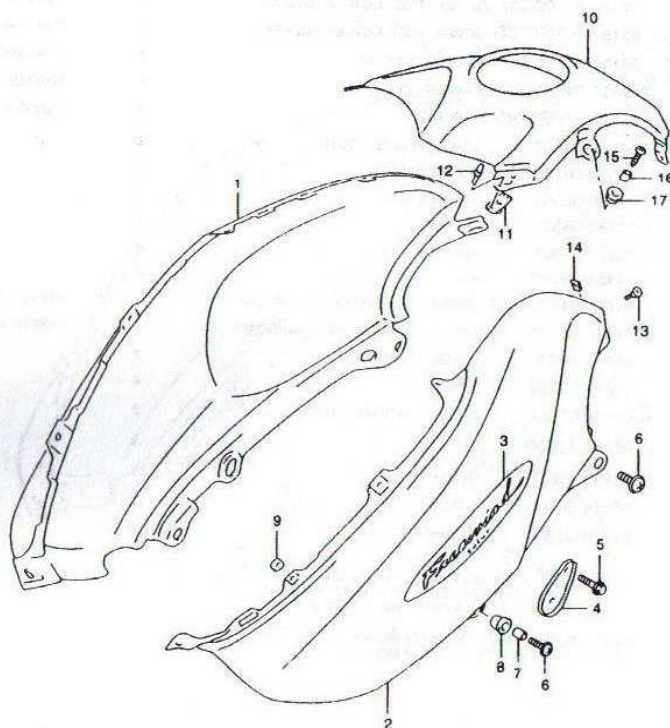
COLOR : H3P = Y2D (SILVER) , 33J (BLACK)
 J9W = Y2D (SILVER) , 22U (MAROON)
 K1A = Y2D (SILVER) , Z94 (ORANGE)

REFER TO FIG.35B (E-9) FOR MODEL X
 REFER TO FIG.35C (E-10) FOR MODEL Y

XF650Y E02_035A
 FUEL TANK COVER(W)

XF650Y E2

FIG.35B



XF650Y E02_035B
FUEL TANK COVER(X)

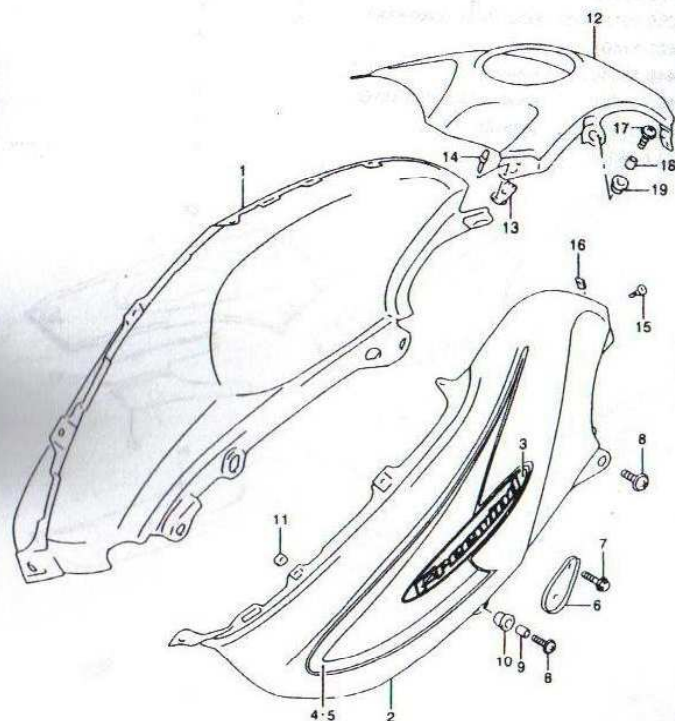
FIG.35B (E-9) FUEL TANK COVER (MODEL X)

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1-1	44171-04F00-33J	COVER, FUEL TANK RH (BLACK)	1	FOR J9W
1-2	44171-04F00-Y0W	COVER, FUEL TANK RH (ORANGE)	1	FOR H3P
1-3	44171-04F00-Y7H	COVER, FUEL TANK RH (BLUE)	1	FOR K1A
2-1	44181-04F00-33J	COVER, FUEL TANK LH (BLACK)	1	FOR J9W
2-2	44181-04F00-Y0W	COVER, FUEL TANK LH (ORANGE)	1	FOR H3P
2-3	44181-04F00-Y7H	COVER, FUEL TANK LH (BLUE)	1	FOR K1A
3-1	68111-04F00-YA5	EMBLEM (GRAY)	2	FOR 33J
3-2	68111-04F00-Y3J	EMBLEM (RED)	2	FOR Y0W
3-3	68111-04F00-YA6	EMBLEM (BLUE)	2	FOR Y7H
4	44175-04F00	BRACKET, SIDE COVER	2	
5	01550-06103	BOLT, BRACKET	2	
6	09136-06085	SCREW	4	
7	09180-06307	SPACER	4	
8	09320-09026	CUSHION	4	
9	94484-32B00	NUT	6	
10	44191-04F00-24K	COVER, TANK UPPER (CHARCOAL)	1	
11	94483-12C01	PLATE, FRONT	2	
12	09229-03019	RIVET	4	
13	09139-05054	SCREW, UPPER & SIDE	2	
14	94484-32B00	NUT	2	
15	09136-06085	SCREW	3	
16	09180-06307	SPACER	3	
17	09320-09026	CUSHION	3	

REFER TO FIG.35C (E-10) FOR MODEL Y

XF650Y E2

FIG.35C



XF650Y E02.035C
FUEL TANK COVER(Y)

FIG.35C (E-10) FUEL TANK COVER (MODEL Y)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	44171-04F00-Y7H	COVER, FUEL TANK RH (BLUE)	1	
1-2	44171-04F00-Y7M	COVER, FUEL TANK RH (RED)	1	
1-3	44171-04F00-YC7	COVER, FUEL TANK RH (GOLD)	1	
2-1	44181-04F00-Y7H	COVER, FUEL TANK LH (BLUE)	1	
2-2	44181-04F00-Y7M	COVER, FUEL TANK LH (RED)	1	
2-3	44181-04F00-YC7	COVER, FUEL TANK LH (GOLD)	1	
3-1	68111-04F10-YH9	EMBLEM (BLUE)	2	FOR Y7H
3-2	68111-04F10-YH8	EMBLEM (RED)	2	FOR Y7M
3-3	68111-04F10-YH7	EMBLEM (GOLD)	2	FOR YC7
4-1	68115-04F00-CH3	TAPE, RH	1	FOR Y7H
4-2	68115-04F00-CH4	TAPE, RH	1	FOR Y7M
4-3	68115-04F00-CH5	TAPE, RH	1	FOR YC7
5-1	68116-04F00-CH3	TAPE, LH	1	FOR Y7H
5-2	68116-04F00-CH4	TAPE, LH	1	FOR Y7M
5-3	68116-04F00-CH5	TAPE, LH	1	FOR YC7
6	44175-04F00	BRACKET, SIDE COVER	2	
7	01550-06103	BOLT, BRACKET	2	
8	09136-06085	SCREW	4	
9	09180-06307	SPACER	4	
10	09320-09026	CUSHION	4	
11	94484-24F00	NUT	6	
12	44191-04F00-24K	COVER, TANK UPPER (CHARCOAL)	1	
13	94483-12C01	PLATE, FRONT	2	
14	09229-03019	RIVET	4	
15	09139-05054	SCREW, UPPER & SIDE	2	
16	94484-24F00	NUT	2	
17	09136-06085	SCREW	3	
18	09180-06307	SPACER	3	
19	09320-09026	CUSHION	3	

XF650Y E2

FIG.36

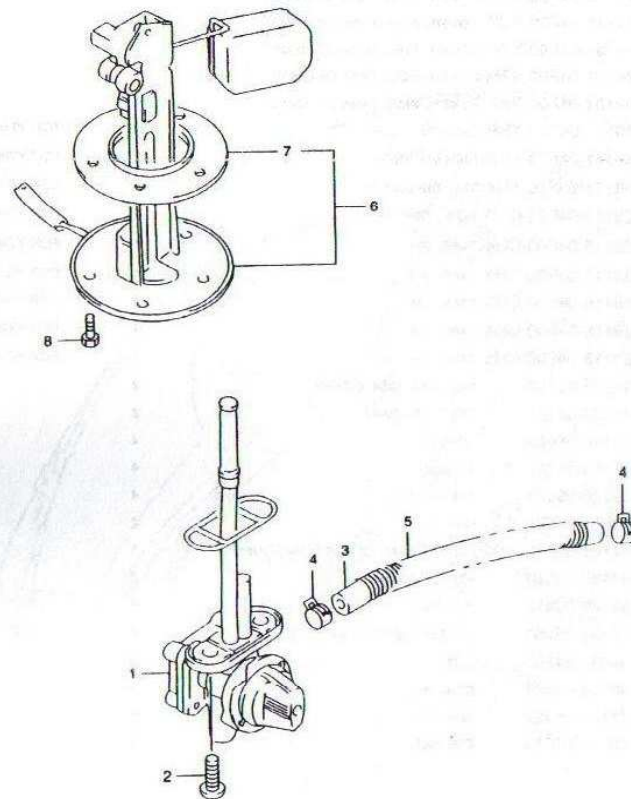


FIG.36 (E-11) FUEL COCK

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1-1	44300-04F00	COCK ASSY, FUEL	1	MODEL V
1-2	44300-04F01	COCK ASSY, FUEL	1	MODEL W/X/Y
2	02112-36163	SCREW	2	
3	09355-70125-600	HOSE, FUEL (L:800→160)	1	
4	09401-11407	CLIP	2	
5	09440-14048	SPRING	1	
6	34810-04F00	GAUGE ASSY, FUEL LEVEL	1	
7	34825-04F00	GASKET	1	
8	09117-05003	SCREW	5	

XF650Y E02_036
FUEL COCK

XF650Y E2

FIG.37

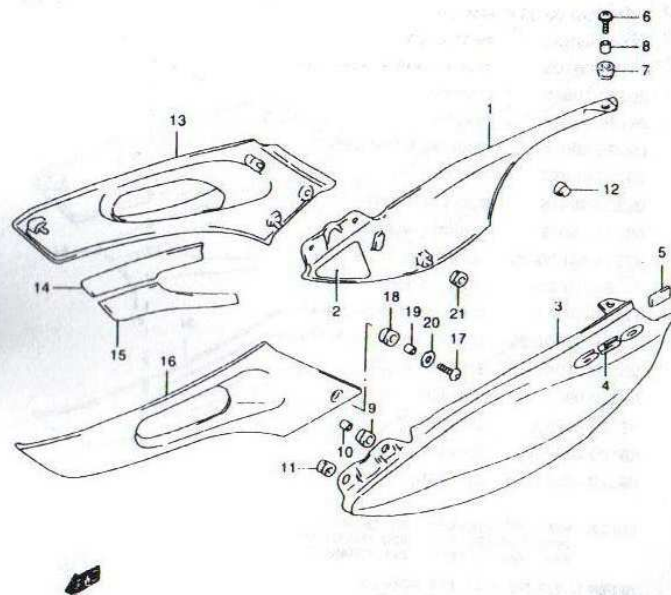


FIG.37 (F-2) FRAME COVER (MODEL V)

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1-1	47111-04F00-Y0W	COVER, FRAME RH (ORANGE)	1	FOR G7G
1-2	47111-04F00-Y2D	COVER, FRAME RH (SILVER)	1	FOR H3P
1-3	47111-04F00-Y0P	COVER, FRAME RH (BLUE)	1	FOR H3R
2	47168-04F00	SHIELD, RH	1	
3-1	47211-04F00-Y0W	COVER, FRAME LH (ORANGE)	1	FOR G7G
3-2	47211-04F00-Y2D	COVER, FRAME LH (SILVER)	1	FOR H3P
3-3	47211-04F00-Y0P	COVER, FRAME LH (BLUE)	1	FOR H3R
4-1	68131-04F00-H4G	EMBLEM	2	FOR G7G
4-2	68131-04F00-H4H	EMBLEM	2	FOR H3P
4-3	68131-04F00-H4J	EMBLEM	2	FOR H3R
5	53145-48B00	PROTECTOR	2	
6	09136-06105	SCREW, UPPER	2	
7	09320-10045	CUSHION	2	
8	09180-06286	SPACER	2	
9	09320-09016	CUSHION, FRONT UPPER	2	
10	09180-06263	SPACER	2	
11	09320-08018	CUSHION, FRONT	2	
12	09321-10018	CUSHION, MUFFLER	2	
13	47511-04F00-291	COVER, FRONT RH (BLACK)	1	
14	47166-04F00	SHIELD, FRONT RH UPPER	1	
15	47167-04F00	SHIELD, FRONT RH LOWER	1	
16	47611-04F00-291	COVER, FRONT LH (BLACK)	1	
17	09139-06042	SCREW, FRONT	2	
18	09320-09016	CUSHION	2	
19	09180-06263	SPACER	2	
20	09160-06006	WASHER	2	
21	09320-08028	CUSHION	5	

COLOR : G7G = Y0W (ORANGE) , Y98 (GREEN)
H3P = Y2D (SILVER) , 33J (BLACK)
H3R = Y2D (SILVER) , Y0P (BLUE)

REFER TO FIG.37A (F-3) FOR MODEL W
REFER TO FIG.37B (F-4) FOR MODEL X
REFER TO FIG.37C (F-5) FOR MODEL Y

XF650Y E02_037
FRAME COVER(V)

XF650Y E2

FIG.37A

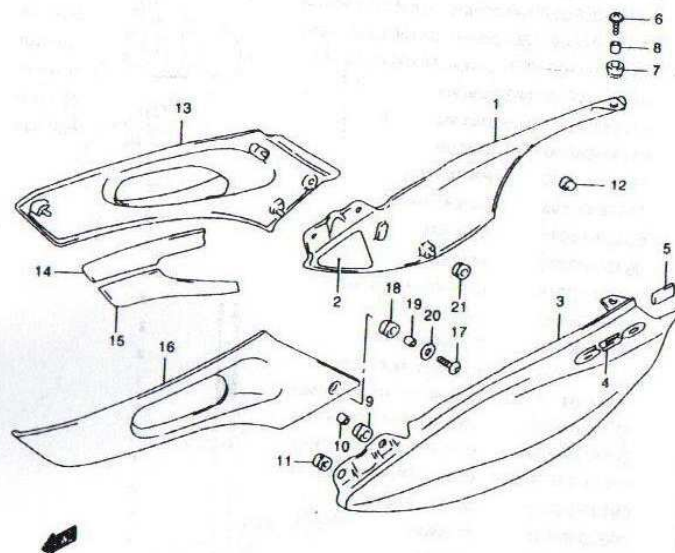


FIG.37A (F-3) FRAME COVER (MODEL W)

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1-1	47111-04F00-Y2D	COVER, FRAME RH (SILVER)	1	FOR J9W, H3P
1-2	47111-04F00-Z94	COVER, FRAME RH (ORANGE)	1	FOR K1A
2	47168-04F00	SHIELD, RH	1	
3-1	47211-04F00-Y2D	COVER, FRAME LH (SILVER)	1	FOR J9W, H3P
3-2	47211-04F00-Z94	COVER, FRAME LH (ORANGE)	1	FOR K1A
4-1	68131-04F00-K1B	EMBLEM	2	FOR J9W, H3P
4-2	68131-04F00-J3Y	EMBLEM	2	FOR K1A
5	53145-48B00	PROTECTOR	2	
6	09136-06105	SCREW, UPPER	2	
7	09320-10045	CUSHION	2	
8	09180-06286	SPACER	2	
9	09320-09016	CUSHION, FRONT UPPER	2	
10	09180-06263	SPACER	2	
11	09320-08018	CUSHION, FRONT	2	
12	09321-10018	CUSHION, MUFFLER	2	
13	47511-04F00-291	COVER, FRONT RH (BLACK)	1	
14	47166-04F00	SHIELD, FRONT RH UPPER	1	
15	47167-04F00	SHIELD, FRONT RH LOWER	1	
16	47611-04F00-291	COVER, FRONT LH (BLACK)	1	
17	09139-06042	SCREW, FRONT	2	
18	09320-09016	CUSHION	2	
19	09180-06263	SPACER	2	
20	09160-06132	WASHER	2	
21	09320-08028	CUSHION	2	

COLOR : H3P = Y2D (SILVER) , 33J (BLACK)
 J9W = Y2D (SILVER) , 22U (MAROON)
 K1A = Y2D (SILVER) , Z94 (ORANGE)

REFER TO FIG.37B (F-4) FOR MODEL X
 REFER TO FIG.37C (F-5) FOR MODEL Y

XF650Y E02_037A
 FRAME COVER(W)

XF650Y E2

FIG.37B

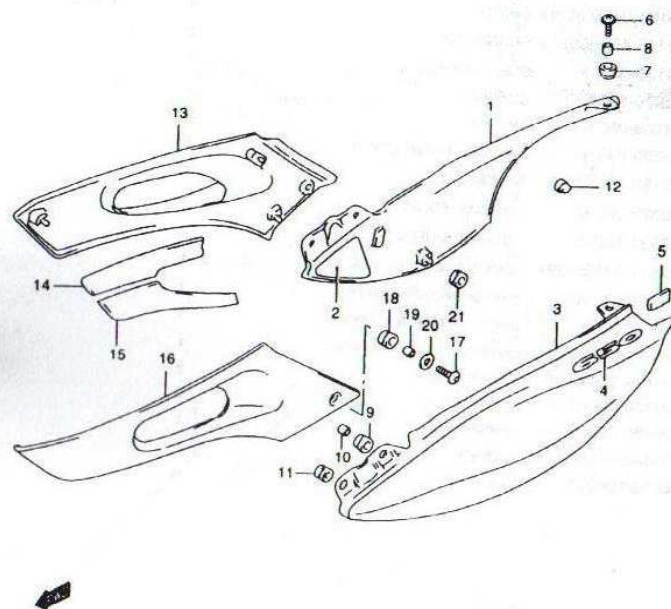


FIG.37B (F-4) FRAME COVER (MODEL X)

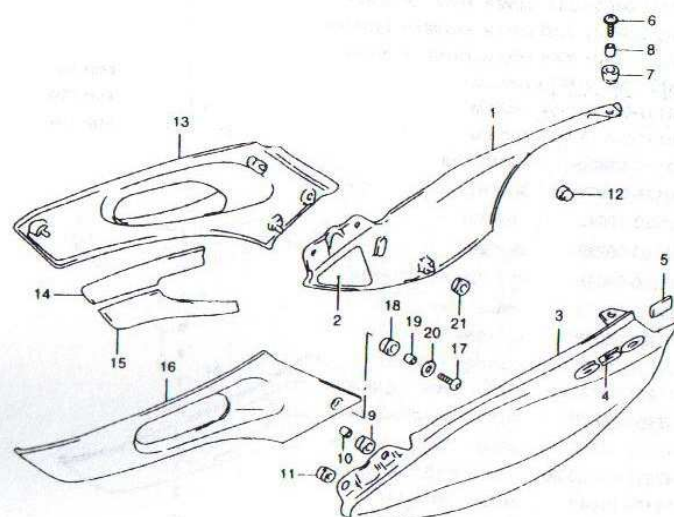
REF NO	PART NO	DESCRIPTION	QTY	REMARKS
1-1	47111-04F01-33J	COVER, FRAME RH (BLACK)	1	
1-2	47111-04F01-Y0W	COVER, FRAME RH (ORANGE)	1	
1-3	47111-04F01-Y7H	COVER, FRAME RH (BLUE)	1	
2	47168-04F00	SHIELD, RH	1	
3-1	47211-04F01-33J	COVER, FRAME LH (BLACK)	1	
3-2	47211-04F01-Y0W	COVER, FRAME LH (ORANGE)	1	
3-3	47211-04F01-Y7H	COVER, FRAME LH (BLUE)	1	
4-1	68131-04F10-M2R	EMBLEM	2	FOR 33J
4-2	68131-04F10-G6V	EMBLEM	2	FOR Y0W
4-3	68131-04F10-M2S	EMBLEM	2	FOR Y7H
5	53145-48B00	PROTECTOR	2	
6	09136-06105	SCREW, UPPER	2	
7	09320-10045	CUSHION	2	
8	09180-06286	SPACER	2	
9	09320-09016	CUSHION, FRONT UPPER	2	
10	09180-06263	SPACER	2	
11	09320-08018	CUSHION, FRONT	2	
12	09321-10018	CUSHION, MUFFLER	2	
13	47511-04F00-291	COVER, FRONT RH (BLACK)	1	
14	47166-04F00	SHIELD, FRONT RH UPPER	1	
15	47167-04F00	SHIELD, FRONT RH LOWER	1	
16	47611-04F00-291	COVER, FRONT LH (BLACK)	1	
17	09139-06042	SCREW, FRONT	2	
18	09320-09016	CUSHION	2	
19	09180-06263	SPACER	2	
20	09160-06084	WASHER	2	
21	09320-08028	CUSHION	6	

REFER TO FIG.37C (F-5) FOR MODEL Y

XF650Y E02_037B
FRAME COVER(X)

XF650Y E2

FIG.37C



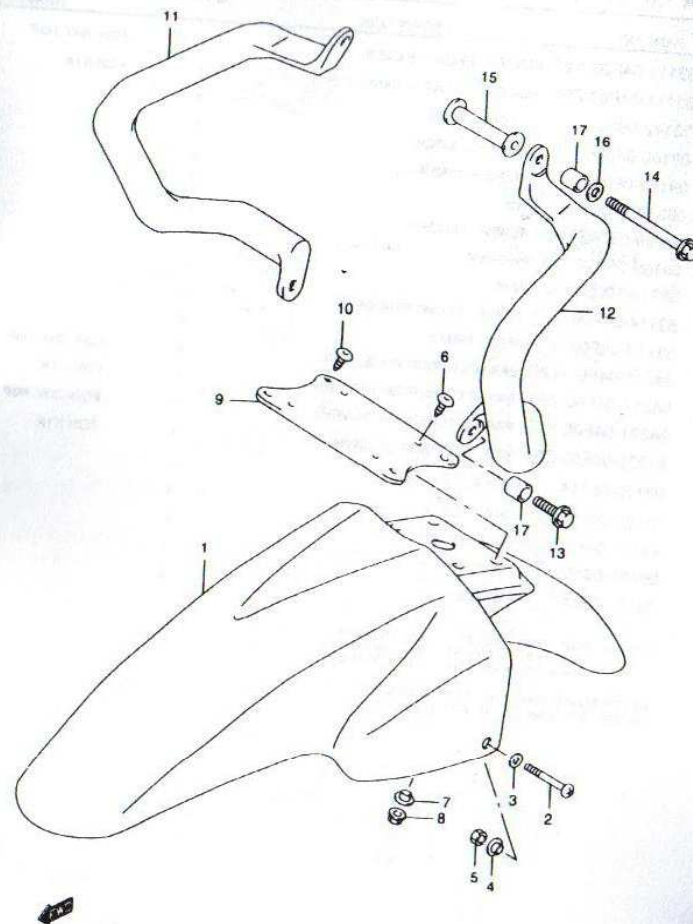
XF650Y E02_037C
FRAME COVER(Y)

FIG.37C (F-5) FRAME COVER (MODEL Y)

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	47111-04F01-Y7L	COVER, FRAME RH (BLACK)	1	
2	47168-04F00	SHIELD, RH	1	
3	47211-04F01-Y7L	COVER, FRAME LH (BLACK)	1	
4-1	68131-04F00-M4R	EMBLEM	2	FOR Y7H
4-2	68131-04F00-M4L	EMBLEM	2	FOR Y7M
4-3	68131-04F00-CH7	EMBLEM	2	FOR YC7
5	53145-48B00	PROTECTOR	2	
6	09136-06105	SCREW, UPPER	2	
7	09320-10045	CUSHION	2	
8	09180-06286	SPACER	2	
9	09320-09016	CUSHION, FRONT UPPER	2	
10	09180-06263	SPACER	2	
11	09320-08018	CUSHION, FRONT	2	
12	09321-10018	CUSHION, MUFFLER	2	
13	47511-04F00-291	COVER, FRONT RH (BLACK)	1	
14	47166-04F00	SHIELD, FRONT RH UPPER	1	
15	47167-04F00	SHIELD, FRONT RH LOWER	1	
16	47611-04F00-291	COVER, FRONT LH (BLACK)	1	
17	09139-06042	SCREW, FRONT	2	
18	09320-09016	CUSHION	2	
19	09180-06263	SPACER	2	
20	09160-06084	WASHER	2	
21	09320-08028	CUSHION	6	

XF650Y E2

FIG.38



XF650Y E02_038
FRONT FENDER(V)

FIG.38 (F-6) FRONT FENDER (MODEL V)

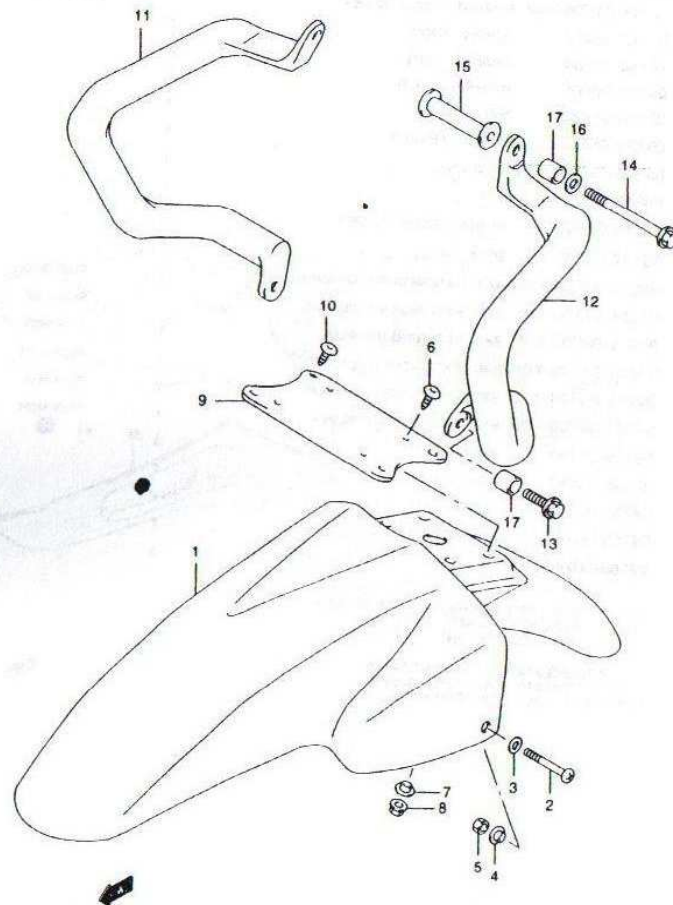
REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1-1	53111-04F00-Y0W	FENDER, FRONT (ORANGE)	1	FOR G7G
1-2	53111-04F00-Y2D	FENDER, FRONT (SILVER)	1	FOR H3P
1-3	53111-04F00-Y0P	FENDER, FRONT (BLUE)	1	FOR H3R
2	02142-06457	SCREW, FRONT	2	
3	09160-06084	WASHER, OUTER	2	
4	09169-06045	WASHER, INNER	2	
5	08319-31063	NUT	2	
6	09139-05042	SCREW, FENDER	4	
7	09169-05010	WASHER	4	
8	08316-10053	NUT	4	
9	53114-04F00	BRACE, FRONT FENDER	1	
10	53117-04F00	BOLT, BRACE	4	
11-1	94211-04F00-Y0W	BAR, EXTERIOR RH (ORANGE)	1	FOR G7G
11-2	94211-04F00-Y2D	BAR, EXTERIOR RH (SILVER)	1	FOR H3P
11-3	94211-04F00-Y0P	BAR, EXTERIOR RH (BLUE)	1	FOR H3R
12-1	94221-04F00-Y0W	BAR, EXTERIOR LH (ORANGE)	1	FOR G7G
12-2	94221-04F00-Y2D	BAR, EXTERIOR LH (SILVER)	1	FOR H3P
12-3	94221-04F00-Y0P	BAR, EXTERIOR LH (BLUE)	1	FOR H3R
13	09116-06144	BOLT	3	
14	01550-06753	BOLT, LH	1	
15	94231-04F00	SPACER, LH	1	
16	09160-06109	WASHER	1	
17	09180-06247	SPACER	4	

COLOR : G7G = Y0W (ORANGE) , Y98 (GREEN)
H3P = Y2D (SILVER) , 33J (BLACK)
H3R = Y2D (SILVER) , Y0P (BLUE)

REFER TO FIG.38A (F-7) FOR MODEL W
REFER TO FIG.38B (F-8) FOR MODEL X
REFER TO FIG.38C (F-9) FOR MODEL Y

XF650Y E2

FIG.38A



XF650Y E02_038A
FRONT FENDER(W)

FIG.38A (F-7) FRONT FENDER (MODEL W)

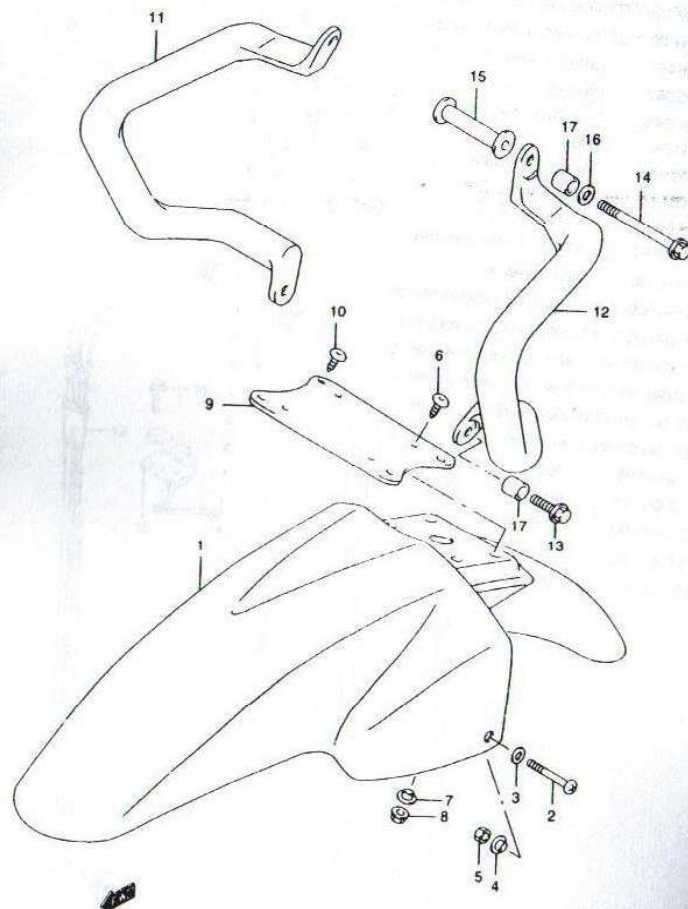
REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1-1	53111-04F00-Y2D	FENDER, FRONT (SILVER)	1	FOR J9W, H3P
1-2	53111-04F00-Z94	FENDER, FRONT (ORANGE)	1	FOR K1A
2	02142-06457	SCREW, FRONT	2	
3	09160-06084	WASHER, OUTER	2	
4	09169-06045	WASHER, INNER	2	
5	08319-31063	NUT	2	
6	09139-05042	SCREW, FENDER	4	
7	09169-05010	WASHER	4	
8	08316-10053	NUT	4	
9	53114-04F00	BRACE, FRONT FENDER	1	
10	53117-04F00	BOLT, BRACE	4	
11-1	94211-04F00-Y2D	BAR, EXTERIOR RH (SILVER)	1	FOR J9W, H3P
11-2	94211-04F00-Z94	BAR, EXTERIOR RH (ORANGE)	1	FOR K1A
12-1	94221-04F00-Y2D	BAR, EXTERIOR LH (SILVER)	1	FOR J9W, H3P
12-2	94221-04F00-Z94	BAR, EXTERIOR LH (ORANGE)	1	FOR K1A
13	09116-06144	BOLT	3	
14	01550-06753	BOLT, LH	1	
15	94231-04F00	SPACER, LH	1	
16	09160-06109	WASHER	1	
17	09180-06247	SPACER	4	

COLOR : H3P = Y2D (SILVER) : 33J (BLACK)
J9W = Y2D (SILVER) : 22U (MAROON)
K1A = Y2D (SILVER) : Z94 (ORANGE)

REFER TO FIG.38B (F-8) FOR MODEL X
REFER TO FIG.38C (F-9) FOR MODEL Y

XF650Y E2

FIG.38B



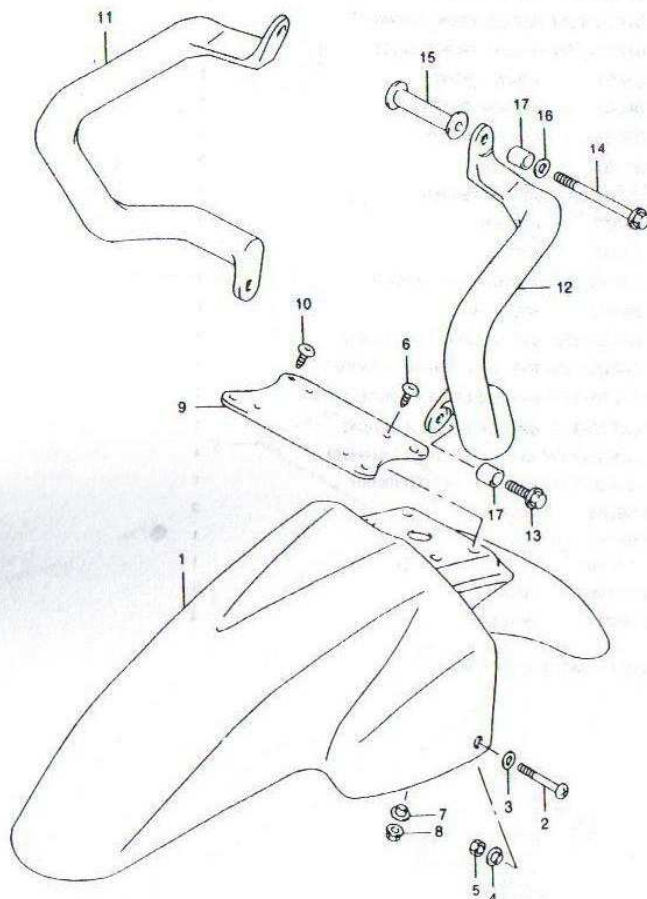
XF650Y E02_038B
FRONT FENDER(X)

FIG.38B (F-8) FRONT FENDER (MODEL X)

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1-1	53111-04F00-33J	FENDER, FRONT (BLACK)	1	
1-2	53111-04F00-Y0W	FENDER, FRONT (ORANGE)	1	
1-3	53111-04F00-Y7H	FENDER, FRONT (BLUE)	1	
2	02142-06457	SCREW, FRONT	2	
3	09160-06084	WASHER, OUTER	2	
4	09169-06045	WASHER, INNER	2	
5	08319-31063	NUT	2	
6	09139-05042	SCREW, FENDER	4	
7	09169-05010	WASHER	4	
8	08316-10053	NUT	4	
9	53114-04F00	BRACE, FRONT FENDER	1	
10	53117-04F00	BOLT, BRACE	4	
11-1	94211-04F00-33J	BAR, EXTERIOR RH (BLACK)	1	
11-2	94211-04F00-Y0W	BAR, EXTERIOR RH (ORANGE)	1	
11-3	94211-04F00-Y7H	BAR, EXTERIOR RH (BLUE)	1	
12-1	94221-04F00-33J	BAR, EXTERIOR LH (BLACK)	1	
12-2	94221-04F00-Y0W	BAR, EXTERIOR LH (ORANGE)	1	
12-3	94221-04F00-Y7H	BAR, EXTERIOR LH (BLUE)	1	
13	09116-06165	BOLT	3	
14	01550-06753	BOLT, LH	1	
15	94231-04F00	SPACER, LH	1	
16	09160-06109	WASHER	1	
17	09180-06247	SPACER	4	

REFER TO FIG.38C (F-9) FOR MODEL Y

FIG.38C



XF650Y E02_038C
FRONT FENDER(Y)

FIG.38C (F-9) FRONT FENDER (MODEL Y)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	53111-04F00-Y7H	FENDER, FRONT (BLUE)	1	
1-2	53111-04F00-Y7M	FENDER, FRONT (RED)	1	
1-3	53111-04F00-YC7	FENDER, FRONT (GOLD)	1	
2	02142-06457	SCREW, FRONT	2	
3	09160-06084	WASHER, OUTER	2	
4	09169-06045	WASHER, INNER	2	
5	08319-31063	NUT	2	
6	09139-05042	SCREW, FENDER	4	
7	09169-05010	WASHER	4	
8	08316-10053	NUT	4	
9	53114-04F00	BRACE, FRONT FENDER	1	
10	53117-04F00	BOLT, BRACE	4	
11-1	94211-04F00-Y7H	BAR, EXTERIOR RH (BLUE)	1	
11-2	94211-04F00-Y7M	BAR, EXTERIOR RH (RED)	1	
11-3	94211-04F00-YC7	BAR, EXTERIOR RH (GOLD)	1	
12-1	94221-04F00-Y7H	BAR, EXTERIOR LH (BLUE)	1	
12-2	94221-04F00-Y7M	BAR, EXTERIOR LH (RED)	1	
12-3	94221-04F00-YC7	BAR, EXTERIOR LH (GOLD)	1	
13	09116-06165	BOLT	3	
14	01550-06753	BOLT, LH	1	
15	94231-04F00	SPACER, LH	1	
16	09160-06109	WASHER	1	
17	09180-06247	SPACER	4	

XF650Y E2

FIG.39

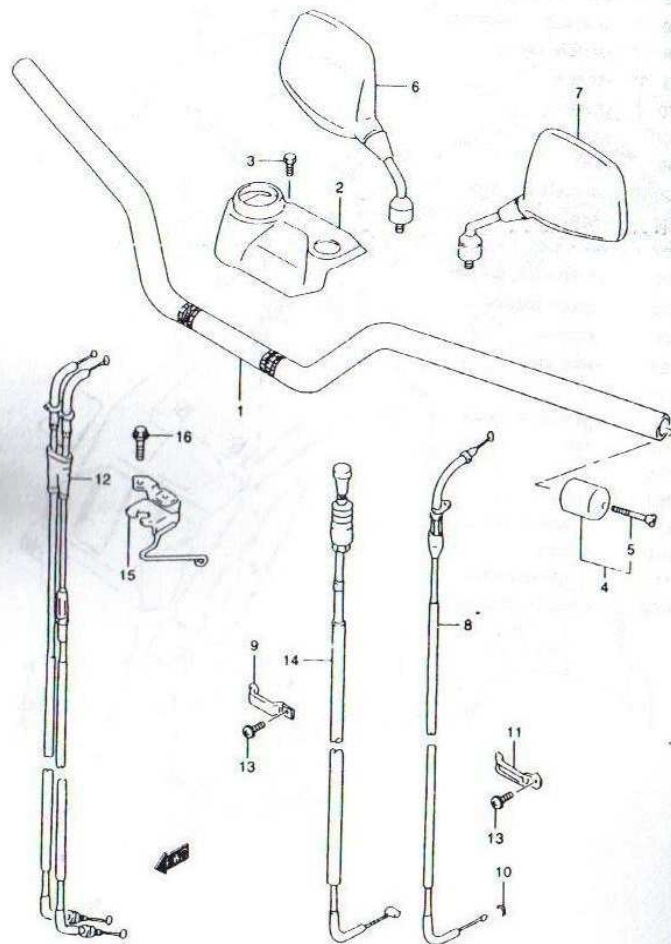


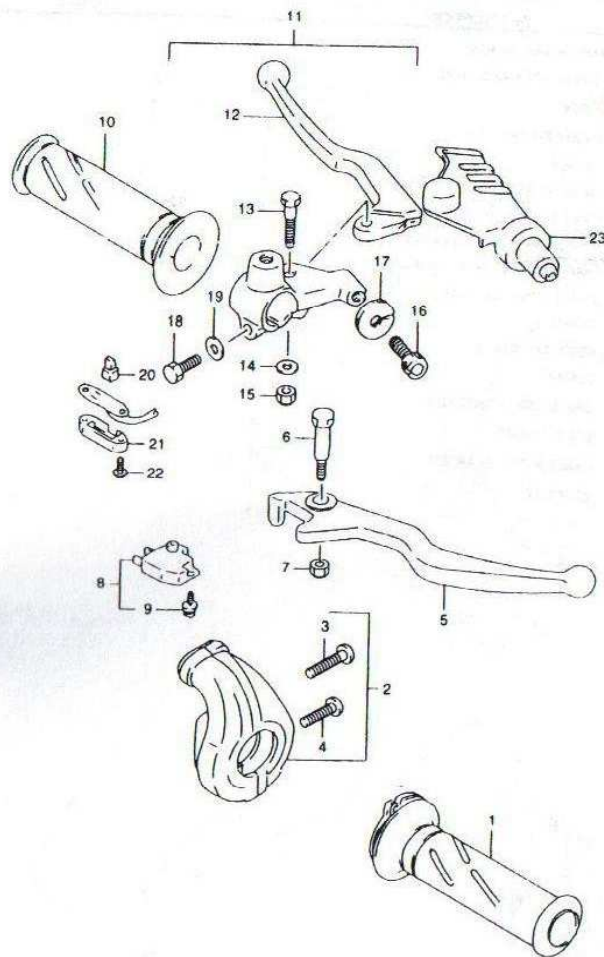
FIG.39 (F-10) HANDLEBAR

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	56110-04F00-291	HANDLEBAR (BLACK)	1	
2	56171-04F00	COVER, STEERING HEAD	1	
3	09139-06027	SCREW	1	
4	56200-04821	BALANCER SET	2	
5	02122-06603	SCREW	2	
6-1	56500-04F00	MIRROR ASSY, REAR VIEW RH	1	
6-2	56500-04F10	MIRROR ASSY, REAR VIEW RH	1	E24
7-1	56600-04F00	MIRROR ASSY, REAR VIEW LH	1	
7-2	56600-04F10	MIRROR ASSY, REAR VIEW LH	1	E24
8	58200-04F00	CABLE ASSY, CLUTCH	1	
9	09403-10307	CLAMP	1	
10	58634-32E00	STOPPER, CABLE	1	
11	09403-09307	CLAMP	1	
12	58300-04F00	CABLE ASSY, THROTTLE	1	
13	01550-06123	BOLT, CLAMP	2	
14	58400-04F00	CABLE ASSY, STARTER	1	
15	58490-04F00	BRACKET	1	
16	01547-06163	BOLT	1	

XF650Y E02_039
HANDLEBAR

XF650Y E2

FIG.40



XF650Y E02_040
HANDLE LEVER

FIG.40 (F-11) HANDLE LEVER

REF NO.	PART NO	DESCRIPTION	QTY	REMARKS
1	57110-45D02	GRIP, THROTTLE	1	
2	57100-14D00	CASE ASSY, THROTTLE	1	
3	09125-05066	SCREW, UPPER	1	
4	02112-05203	SCREW	1	
5	57421-39D10	LEVER	1	
6	57431-04F00	BOLT	1	
7	57433-09F00	NUT	1	
8	57460-17C00	SWITCH ASSY, STOP	1	
9	57465-17C00	SCREW	1	
10	57211-22D01	GRIP, LH	1	
11	57500-04F00	LEVER ASSY, CLUTCH	1	
12	57620-20A02	LEVER, CLUTCH	1	
13	57531-14A00	BOLT	1	
14	08322-01063	WASHER	1	
15	57433-09F00	NUT	1	
16	57441-44400	ADJUSTER, CABLE	1	
17	57442-44400	NUT	1	
18	01204-06204	BOLT	1	
19	08322-01063	WASHER	1	
20	57465-18601	CONTACT, SWITCH	1	
21	57481-33010	COVER	1	
22	57464-37110	TAPPING SCREW	2	
23	57661-45C00	COVER, CLUTCH LEVER	1	

FIG.41

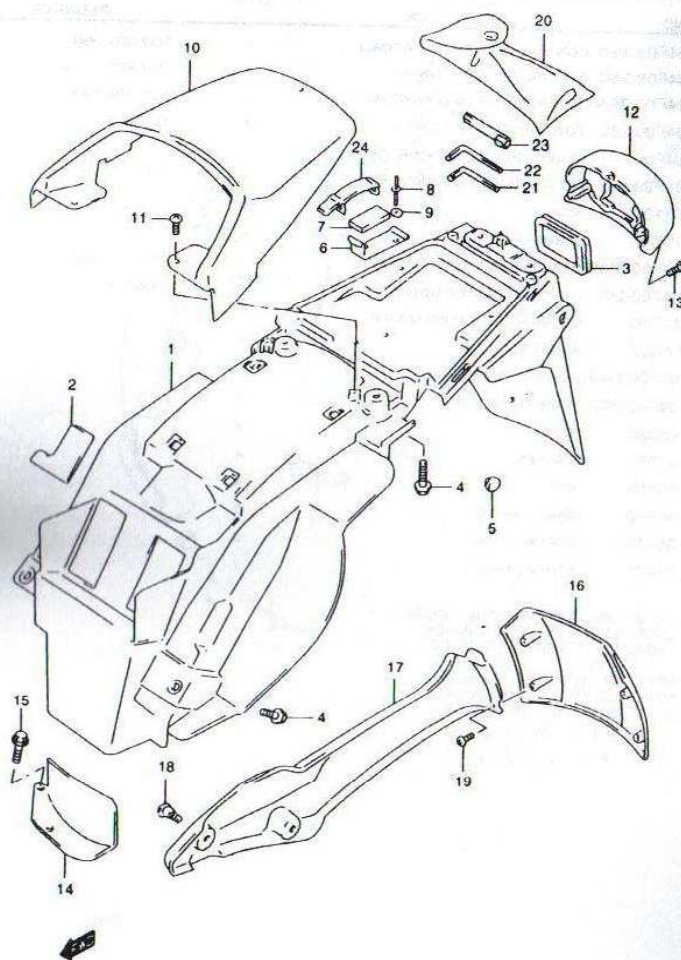


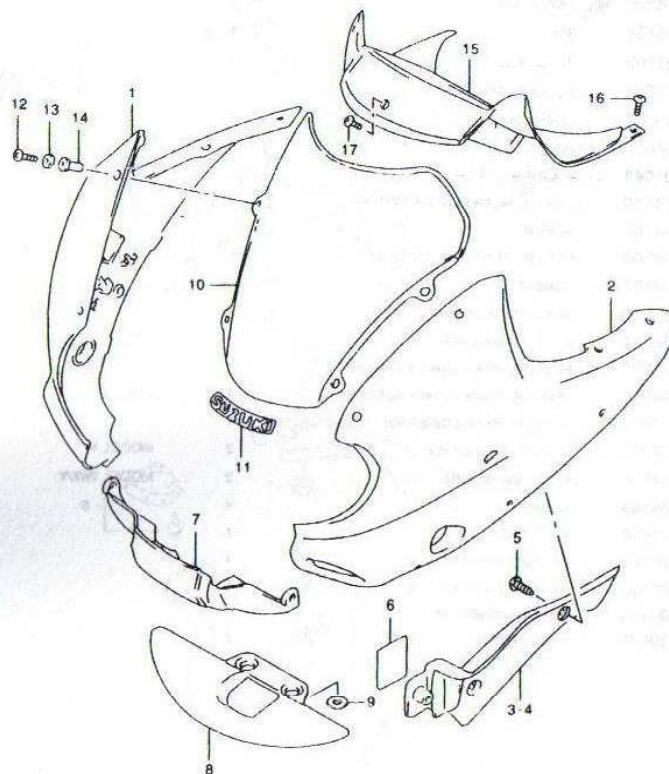
FIG.41 (F-12) REAR FENDER

REF NO	PART NO	DESCRIPTION	QTY	REMARKS
1	63110-04F00	BODY, REAR FENDER	1	
2	63116-04F00	SHIELD, REAR FENDER UPPER	1	
3	63191-48E00	CAP, BODY	1	
4	09116-06151	BOLT	6	
5	09250-21003	PLUG, ADJUST	1	
6	63466-02F00	HOLDER, TOOL	1	
7	53145-19C00	CUSHION	1	
8	09229-04020	RIVET	2	
9	08322-01043	WASHER	2	
10	63111-04F00	COVER, REAR FENDER UPPER	1	
11	03541-04163	SCREW	3	
12	63117-04F00	COVER, REAR FENDER REAR	1	
13	03541-05163	SCREW	3	
14	63411-32E00	MUDGUARD, REAR FENDER	1	
15	09111-06066	BOLT, MUD GUARD	2	
16-1	63112-04F00	FENDER, REAR LOWER CENTER	1	
16-2	63112-04F10	FENDER, REAR LOWER CENTER	1	E18
17	63114-04F00	FENDER, REAR LOWER RH	1	
18-1	09111-06063	SCREW, SWINGARM	2	MODEL V
18-2	63163-04F00	BOLT, SWINGARM	2	MODEL W/X/Y
19	03541-05163	SCREW	4	
20	09800-21034	TOOL ASSY	1	
21	09816-00103	HEXAGON SPANNER, 4	1	
22	09816-00050	HEXAGON SPANNER, 6	1	
23	09816-00100	BOX, SPANNER, 16	1	
24	09462-00072	BAND, TOOL	1	

XF650Y E02_041
REAR FENDER

XF650Y E2

FIG.42



XF650Y E02_042
COWLING(V)

FIG.42 (G-2) COWLING (MODEL V)

REF NO.	PART NO	DESCRIPTION	QTY	REMARKS
1-1	94411-04F00-35W	COWLING, SIDE RH (CHARCOAL)	1	FOR G7G, H3R
1-2	94411-04F00-28C	COWLING, SIDE RH (GRAY)	1	FOR H3P
2-1	94421-04F00-35W	COWLING, SIDE LH (CHARCOAL)	1	FOR G7G, H3R
2-2	94421-04F00-28C	COWLING, SIDE LH (GRAY)	1	FOR H3P
3	94412-04F00	COVER, SIDE COWL INNER, RH	1	
4	94422-04F00	COVER, SIDE COWL INNER, LH	1	
5	03541-05103	SCREW	6	
6	51553-15D40	CUSHION	2	
7-1	94431-04F00-35W	COWLING, CENTER (CHARCOAL)	1	FOR G7G, H3R
7-2	94431-04F00-28C	COWLING, CENTER (GRAY)	1	FOR H3P
8	94451-12D00	COVER, COWL FRONT LOWER	1	
9	09160-06039	WASHER	2	
10	94610-04F00-24G	SCREEN, WINDOW (GOLD)	1	
11	68280-04F00-24G	EMBLEM (GOLD)	1	
12	09139-05025	SCREW	4	
13	08322-01053	WASHER	4	
14	09159-05019	NUT	4	
15	94640-04F00	PANEL, METER	1	
16	09139-05033	SCREW, REAR	2	
17	09139-05021	SCREW, FRONT	1	

COLOR : G7G=Y0W (ORANGE) , Y98 (GREEN)
H3P=Y2D (SILVER) , 33J (BLACK)
H3R=Y2D (SILVER) , Y0P (BLUE)

REFER TO FIG.42A (G-3) FOR MODEL W
REFER TO FIG.42B (G-4) FOR MODEL X
REFER TO FIG.42C (G-5) FOR MODEL Y

XF650Y E2

FIG.42A

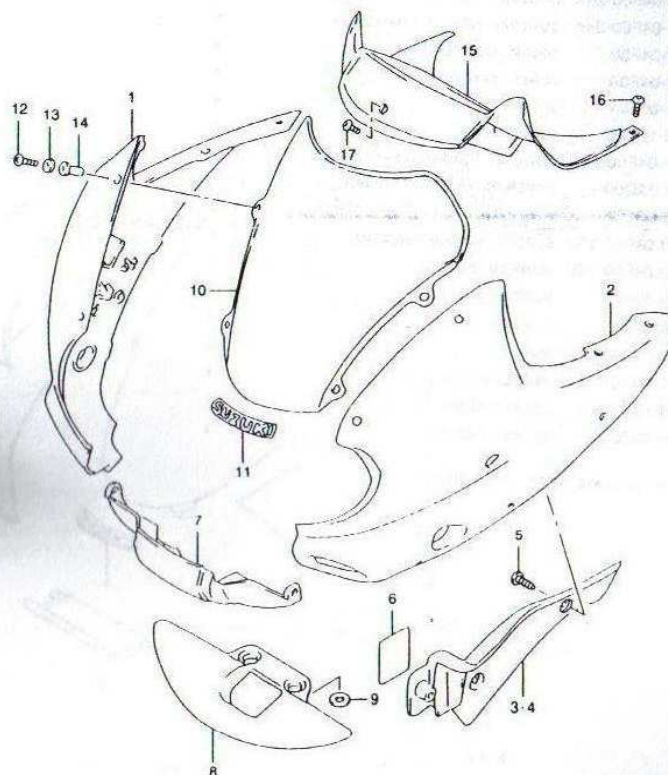


FIG.42A (G-3) COWLING (MODEL W)

REF NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	94411-04F00-35W	COWLING, SIDE RH (CHARCOAL)	1	FOR J9W
1-2	94411-04F00-24K	COWLING, SIDE RH (CHARCOAL)	1	FOR H3P, K1A
2-1	94421-04F00-35W	COWLING, SIDE LH (CHARCOAL)	1	FOR J9W
2-2	94421-04F00-24K	COWLING, SIDE LH (CHARCOAL)	1	FOR H3P, K1A
3	94412-04F00	COVER, SIDE COWL INNER, RH	1	
4	94422-04F00	COVER, SIDE COWL INNER, LH	1	
5	03541-05103	SCREW	6	
6	51553-15D40	CUSHION	2	
7-1	94431-04F00-35W	COWLING, CENTER (CHARCOAL)	1	FOR J9W
7-2	94431-04F00-24K	COWLING, CENTER (CHARCOAL)	1	FOR H3P, K1A
8	94451-12D00	COVER, COWL FRONT LOWER	1	
9	09160-06109	WASHER	2	
10	94610-04F00-13L	SCREEN, WINDOW (SILVER)	1	
11	68280-04F00-13L	EMBLEM (SILVER)	1	
12	09139-05025	SCREW	4	
13	08322-01053	WASHER	4	
14	09159-05019	NUT	4	
15	94640-04F00	PANEL, METER	1	
16	09139-05033	SCREW, REAR	2	
17	09139-05021	SCREW, FRONT	1	

COLOR : H3P-Y2D (SILVER) , 33J (BLACK)
 J9W-Y2D (SILVER) , 22U (MAROON)
 K1A-Y2D (SILVER) , Z94 (ORANGE)

REFER TO FIG.42B (G-4) FOR MODEL X
 REFER TO FIG.42C (G-5) FOR MODEL Y

XF650Y E02_042A
 COWLING(W)

XF650Y E2

FIG.42B

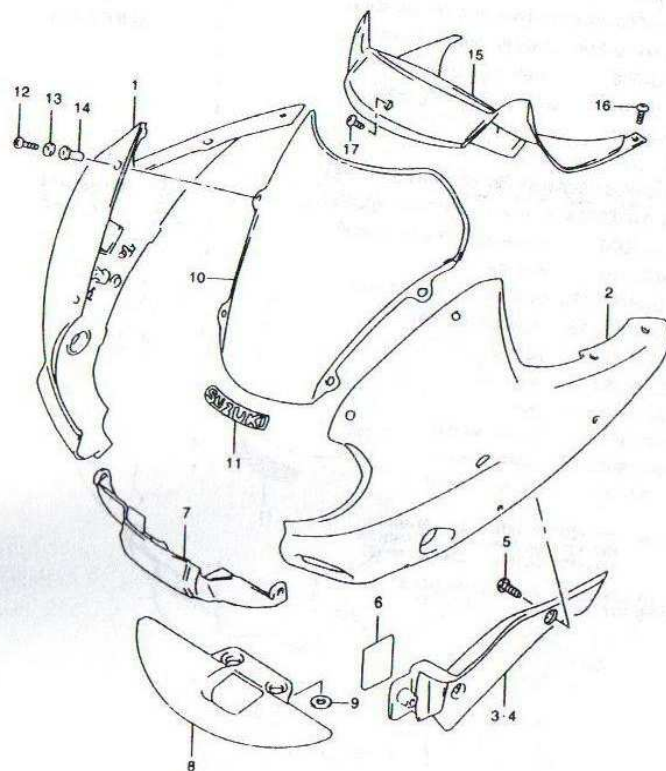


FIG.42B (G-4) COWLING (MODEL X)

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	94411-04F00-24K	COWLING, SIDE RH (CHARCOAL)	1	
2	94421-04F00-24K	COWLING, SIDE LH (CHARCOAL)	1	
3	94412-04F00	COVER, SIDE COWL INNER, RH	1	
4	94422-04F00	COVER, SIDE COWL INNER, LH	1	
5	03541-05103	SCREW	6	
6	94476-17E00	CUSHION	2	
7	94431-04F00-24K	COWLING, CENTER (CHARCOAL)	1	
8	94451-12D00	COVER, COWL FRONT LOWER	1	
9	09160-06109	WASHER	2	
10	94610-04F00-13L	SCREEN, WINDOW (SILVER)	1	
11	66280-04F00-13L	EMBLEM (SILVER)	1	
12	09139-05025	SCREW	4	
13	08322-01053	WASHER	4	
14	09159-05019	NUT	4	
15	94640-04F00	PANEL, METER	1	
16	09139-05033	SCREW, REAR	2	
17	09139-05021	SCREW, FRONT	1	

REFER TO FIG.42C (G-5) FOR MODEL Y

XF650Y E02_042B
COWLING(X)

XF650Y E2

FIG.42C

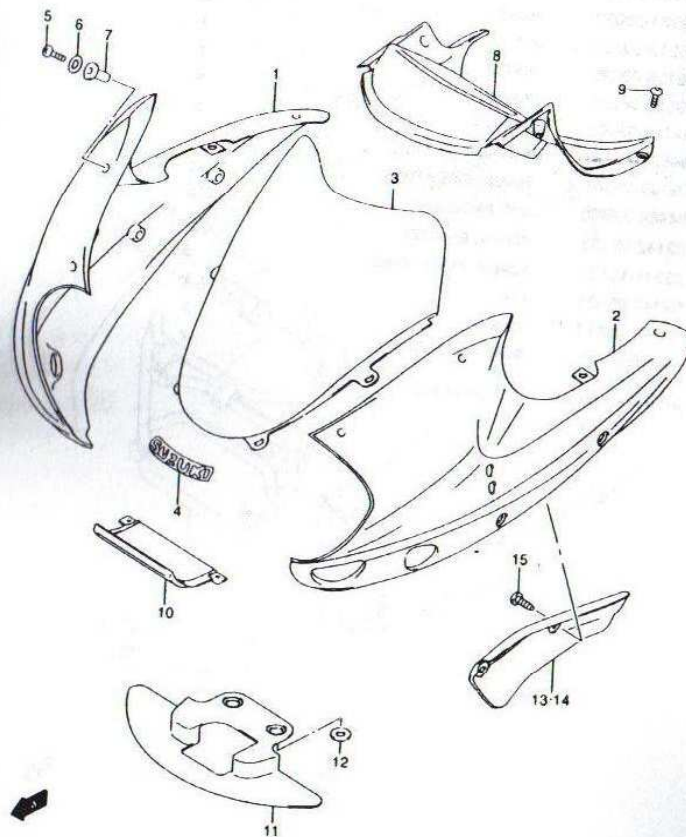


FIG.42C (G-5) COWLING (MODEL Y)

REF NO	PART NO	DESCRIPTION	QTY	REMARKS
1-1	94410-04F10-Y7H	COWLING, SIDE RH (BLUE)	1	
1-2	94410-04F10-Y7M	COWLING, SIDE RH (RED)	1	
1-3	94410-04F10-YC7	COWLING, SIDE RH (GOLD)	1	
2-1	94420-04F10-Y7H	COWLING, SIDE LH (BLUE)	1	
2-2	94420-04F10-Y7M	COWLING, SIDE LH (RED)	1	
2-3	94420-04F10-YC7	COWLING, SIDE LH (GOLD)	1	
3	94610-04F10-13L	SCREW, WINDOW (SILVER)	1	
4	68280-04F00-13L	EMBLEM	1	
5	09139-05025	SCREW	4	
6	08322-01053	WASHER	4	
7	09159-05019	NUT	4	
8	94640-04F10	PANEL, METER	1	
9	09139-05054	SCREW	4	
10-1	94431-04F10-Y7H	COWLING, CENTER (BLUE)	1	
10-2	94431-04F10-Y7M	COWLING, CENTER (RED)	1	
10-3	94431-04F10-YC7	COWLING, CENTER (GOLD)	1	
11	94451-04F00	COVER, FRONT LOWER	1	
12	09160-06109	WASHER	2	
13	94412-04F10	COVER, INNER RH	1	
14	94422-04F10	COVER, INNER RH	1	
15	03541-05103	SCREW	4	

XF650Y E02_042C
COWLING(Y)

XF650Y E2

FIG.43

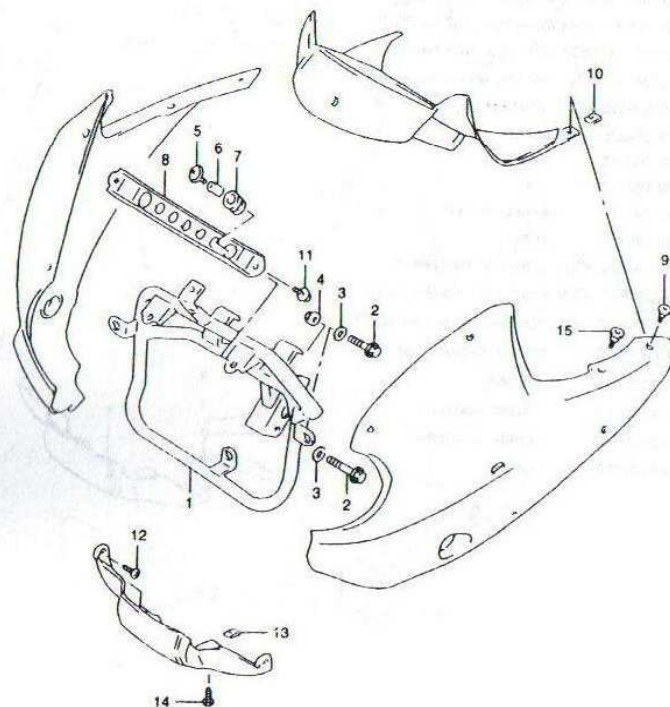


FIG.43 (G-6) COWLING INSTALLATION PARTS (MODEL V/W/X)

REF NO	PART NO.	DESCRIPTION	QTY	REMARKS
1	94510-04F00	BRACE, CAWLING	1	
2	09103-08068	BOLT	2	
3	09164-08020	WASHER	2	
4	08313-20083	NUT	1	
5	09136-06085	SCREW	2	
6	09180-06258	SPACER	2	
7	09320-09009	CUSHION	2	
8	94520-04F00	BRACKET, UPPER	1	
9	09139-05054	SCREW, SIDE & PANEL	8	
10	94484-32B00	NUT, PANEL & SIDE	2	
11	02142-05123	SCREW, BRACKET	2	
12	03241-15123	SCREW, SIDE & LOWER	2	
13	09148-05038	NUT	2	
14	03541-05123	SCREW	2	
15	09139-05055	SCREW, SIDE UPPER	2	

REFER TO FIG.43A (G 7) FOR MODEL Y

XF650Y E02_043
COWL INSTALLATION PARTS(V/W/X)

XF650Y E2

FIG.43A

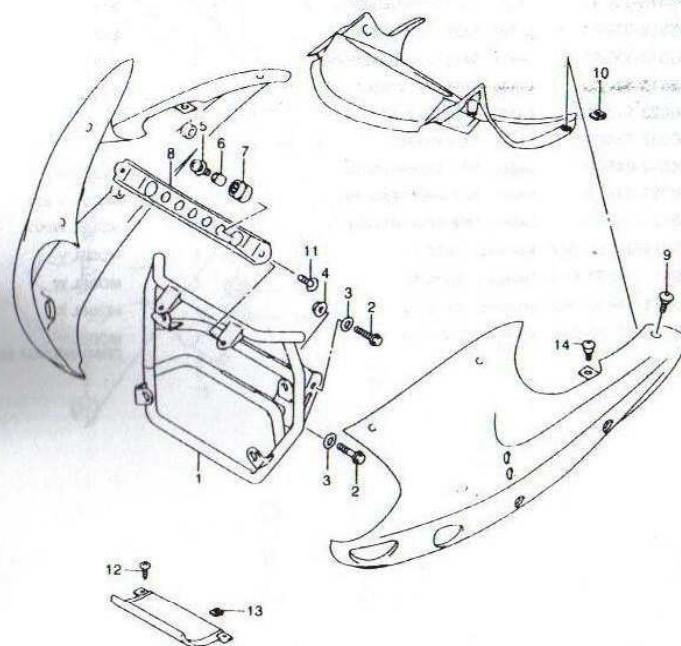


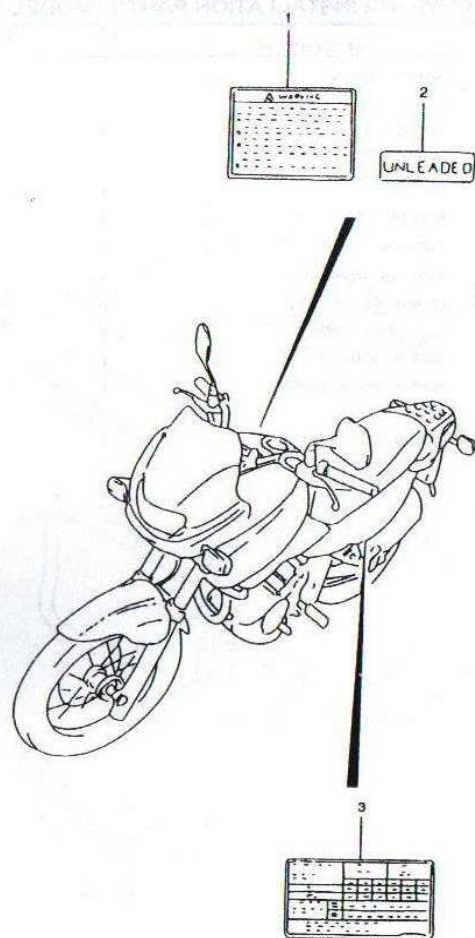
FIG.43A (G-7) COWLING INSTALLATION PARTS (MODEL Y)

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	94510-04F10	BRACE, CAWLING	1	
2	09103-08068	BOLT	2	
3	09164-08020	WASHER	2	
4	08313-20083	NUT	1	
5	09136-06085	SCREW	2	
6	09180-06258	SPACER	2	
7	09320-09009	CUSHION	2	
8	94520-04F00	BRACKET, UPPER	1	
9	09139-05054	SCREW, SIDE & PANEL	6	
10	94484-24F00	NUT, PANEL & SIDE	4	
11	02142-05123	SCREW, BRACKET	2	
12	03241-15123	SCREW, SIDE & LOWER	2	
13	09148-05038	NUT	2	
14	09139-05055	SCREW, SIDE UPPER	2	

XF650Y E02_043A
COWLING INSTALLATION PARTS(Y)

XF650Y E2

FIG.44



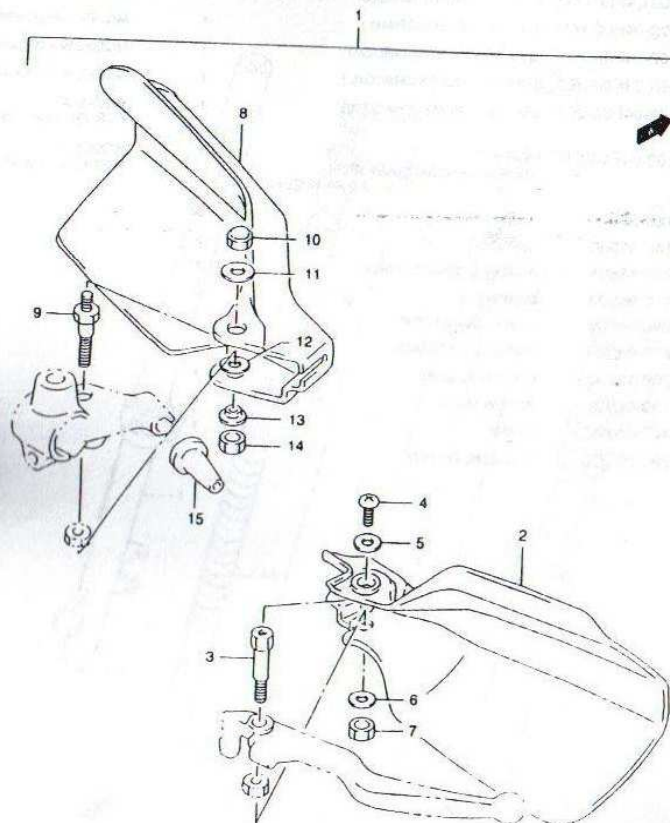
XF650Y E02_044
LABEL

FIG.44 (G-8) LABEL

REF NO	PART NO	DESCRIPTION	QTY	REMARKS
1-1	68319-33E01	LABEL, SAFETY (ENGLISH)	1	
1-2	68319-33E21	LABEL, SAFETY (GERMAN)	1	E18, E22, E34
1-3	68319-33E31	LABEL, SAFETY (FRENCH)	1	E4, E18, E34
1-4	68319-33E41	LABEL, SAFETY (ITALIAN)	1	E18, E34
1-5	68319-33E51	LABEL, SAFETY (SPANISH)	1	E34, P9
1-6	68319-33E71	LABEL, SAFETY (DUTCH)	1	E25, E34
1-7	68319-33E91	LABEL, SAFETY (SWEDISH)	1	E17
1-8	68319-33EA1	LABEL, SAFETY (FINNISH)	1	E17
1-9	68319-33EB1	LABEL, SAFETY (NORWEGIAN)	1	E17
1-10	68319-33EC1	LABEL, SAFETY (DANISH)	1	E17
2-1	68623-17D00	LABEL, CAUTION FUEL	1	E2
2-2	86932-73060	LABEL, CAUTION FUEL	1	E24
3-1	68332-04F00	LABEL, TIRE AIR PRESSURE	1	MODEL V
3-2	68332-04F10	LABEL, TIRE AIR PRESSURE	1	MODEL V E22
3-3	68332-04F20	LABEL, TIRE INFORMATION	1	MODEL W/X/Y
4-1	99011-04F50-042	MANUAL, OWNER'S	1	MODEL V
4-2	99011-04F51-042	MANUAL, OWNER'S	1	MODEL W
4-3	99011-04F52-042	MANUAL, OWNER'S	1	MODEL X
4-4	99011-04F53-042	MANUAL, OWNER'S	1	MODEL Y DRAWING NOT SHOWN

XF650Y E2

FIG.45



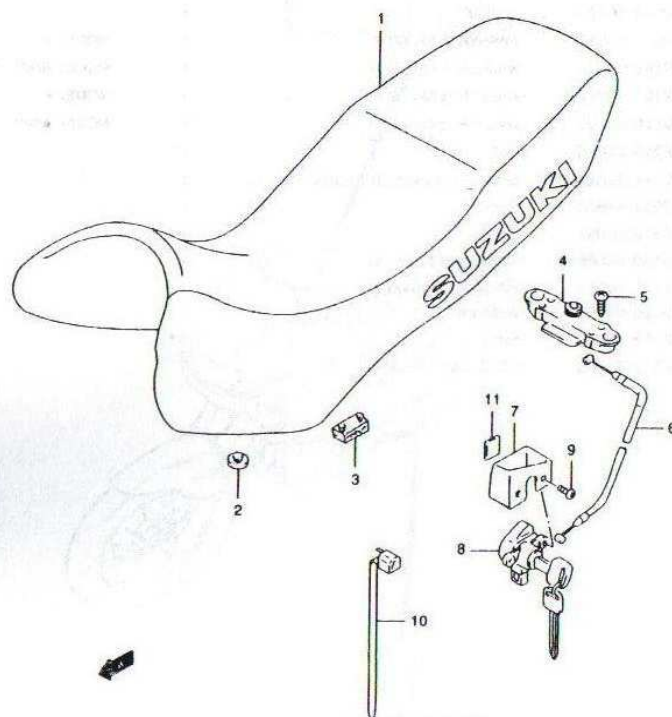
XF650Y E02_045
KNUCKLE COVER(OPT)

XF650Y E2

FIG.45 (G-9) KNUCKLE COVER (OPTION)

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	57300-31830-019	COVER SET, KNUCKLE (BLACK)	1	
2	57341-05D00-019	COVER, KNUCKLE RH (BLACK)	1	
3	57431-05D00	BOLT	1	
4	02142-05103	SCREW	1	
5-1	09160-05017	WASHER (5.5X16X1.2)	1	MODEL V
5-2	09160-05043	WASHER (5.5X16X1.2)	1	MODEL W/X/Y
6-1	09160-06042	WASHER (6.5X17X1.6)	1	MODEL V
6-2	09160-06130	WASHER (6.5X16X1.6)	1	MODEL W/X/Y
7	08319-21068	NUT	1	
8	57541-31D00-019	COVER, KNUCKLE LH (BLACK)	1	
9	57531-44B01	BOLT	1	
10	08313-10063	NUT	1	
11	09160-06088	WASHER (6.5X20X1.6)	1	
12	09160-06019	WASHER (6.5X16X1.2)	1	
13	09169-06055	WASHER	1	
14	08319-21068	NUT	1	
15	58273-31000	BOOT, CLUTCH CABLE	1	

FIG.46



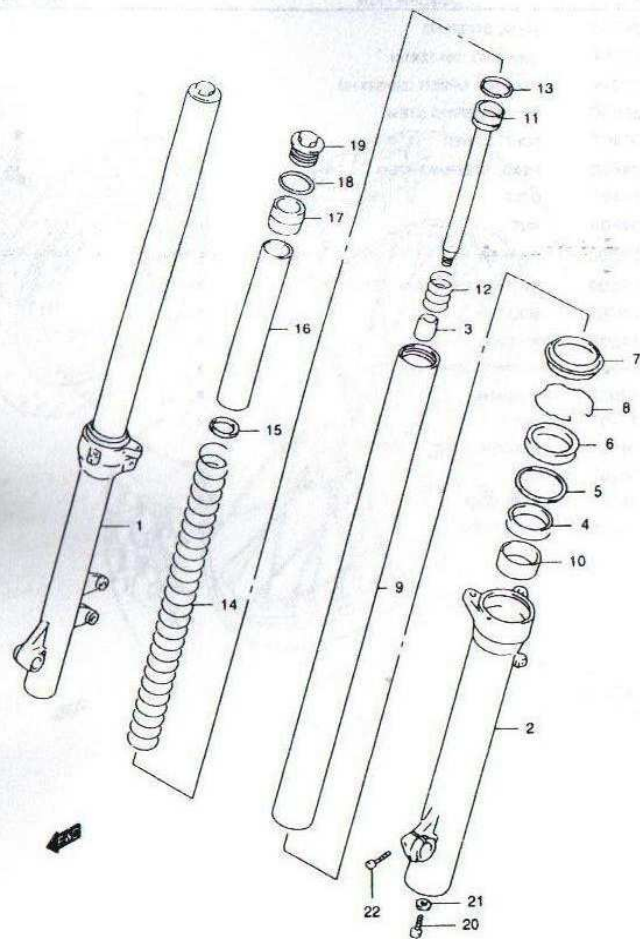
XF650Y E02_046
SEAT

FIG.46 (G-10) SEAT

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1-1	45100-04F00-H3S	SEAT SET (BLACK/GREEN)	1	MODEL V FOR G7G
1-2	45100-04F00-H3T	SEAT SET (BLACK/GRAH)	1	MODEL V FOR H3P, H3R
1-3	45100-04F00-J9Y	SEAT SET (BLACK/MAROON)	1	MODEL W FOR J9W
1-4	45100-04F00-J9Z	SEAT SET (BLACK/CHACOAL)	1	MODEL W FOR H3P, K1A
1-5	45100-04F00-J9Z	SEAT SET (BLACK/CHACOAL)	1	MODEL X FOR 33J, Y0W, Y7H
1-6	45100-04F10-CF7	SEAT SET (BLACK/CHACOAL/GRAY WITH MARK SUZUKI)	1	MODEL Y FOR Y7H, Y7M, YC7
2	45148-36C00	-CUSHION	3	
3	45149-31300	-CUSHION	5	
4	45220-13601	BRACKET, SEAT STRIKER	1	
5	02112-06303	SCREW	2	
6	45280-04F00	CABLE, SEAT LOCK	1	
7	45289-04F00	GUARD, SEAT LOCK	1	
8	95700-10833	LOCK SET, SEAT	1	
9	09139-06092	SCREW (6X14)	2	
10	09407-18402	CLAMP	1	
11	44281-29C00	CUSHION, GUARD	1	

XF650Y E2

FIG.47



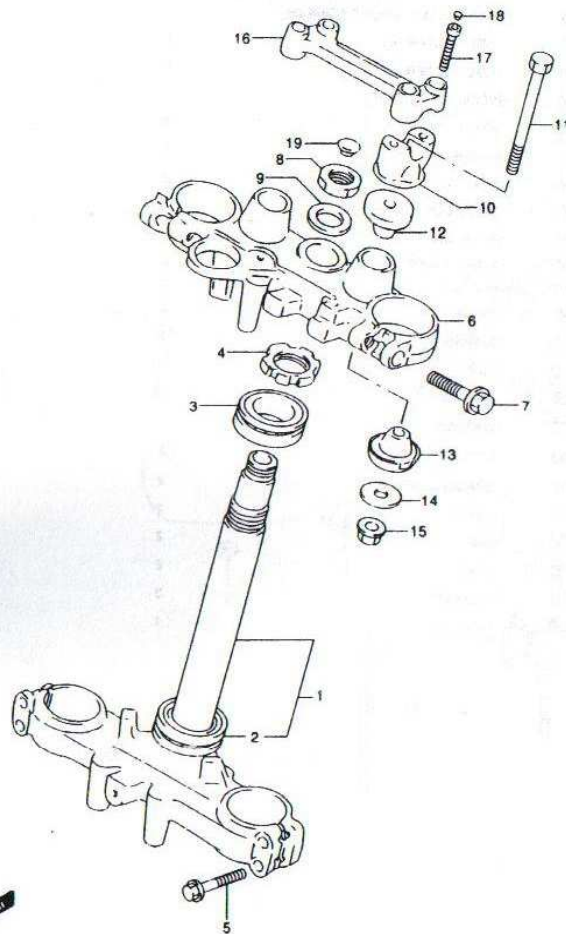
XF650Y E02_047
FRONT DAMPER

FIG.47 (H-2) FRONT DAMPER

REF NO	PART NO	DESCRIPTION	QTY	REMARKS
	51103-04F00	DAMPER ASSY. FRONT FORK RH	1	
	51104-04F00	DAMPER ASSY. FRONT FORK LH	1	
1	51130-04F00	TUBE, OUTER RH	1	
2	51140-04F00	TUBE, OUTER LH	1	
3	51195-06C00	PIECE, OIL LOCK	2	
4	51167-40C00	METAL, SLIDE	2	
5	51158-14200	WASHER	2	
6	51153-04F00	SEAL, OIL	2	
7	51173-04F00	SEAL, DUST	2	
8	51156-14200	RING, SNAP	2	
9	51110-04F00	TUBE, INNER	2	
10	51121-40C00	PISTON	2	
11	51190-04F00	CYLINDER	2	
12	51177-14330	SPRING	2	
13	51196-31D00	RING	2	
14	51171-04F00	SPRING	2	
15	51172-32E00	WASHER	2	
16	51175-04F00	SPACER, LOWER	2	
17	51176-04F00	SPACER, UPPER	2	
18	51117-14200	O RING	2	
19	51351-31D00	CAP	2	
20	51147-16510	BOLT	2	
21	51148-41310	GASKET	2	
22	51138-44B00	BOLT, LH	1	

XF650Y E2

FIG.48



XF650Y E02_048
STEERING STEM

FIG.48 (H-3) STEERING STEM

REF NO	PART NO	DESCRIPTION	QTY	REMARKS
1	51410-04F00	STEM, STEERING	1	
2	09265-30014	BEARING (30X52X16)	1	
3	09265-30014	BEARING, UPPER (30X52X16)	1	
4	51631-28E00	NUT, STEERING STEM	1	
5	01550-08407	BOLT, LOWER	4	
6	51311-04F00	HEAD, STEERING STEM	1	
7	01550-10407	BOLT	2	
8	51353-04F00	NUT	1	
9	51356-27C00	WASHER	1	
10	56221-12E00	HOLDER, HANDLE LOWER	2	
11	56321-28C00	BOLT	2	
12	56241-14200	RUBBER, UPPER	2	
13	56242-14200	RUBBER, LOWER	2	
14	09160-10035	WASHER	2	
15	08319-31107	NUT	2	
16	56211-04F01	HOLDER, HANDLE UPPER	1	
17	07130-08307	BOLT	4	
18	09250-06009	CAP, BOLT	4	
19	09250-12006	CAP, STEM	1	

XF650Y E2

FIG.49

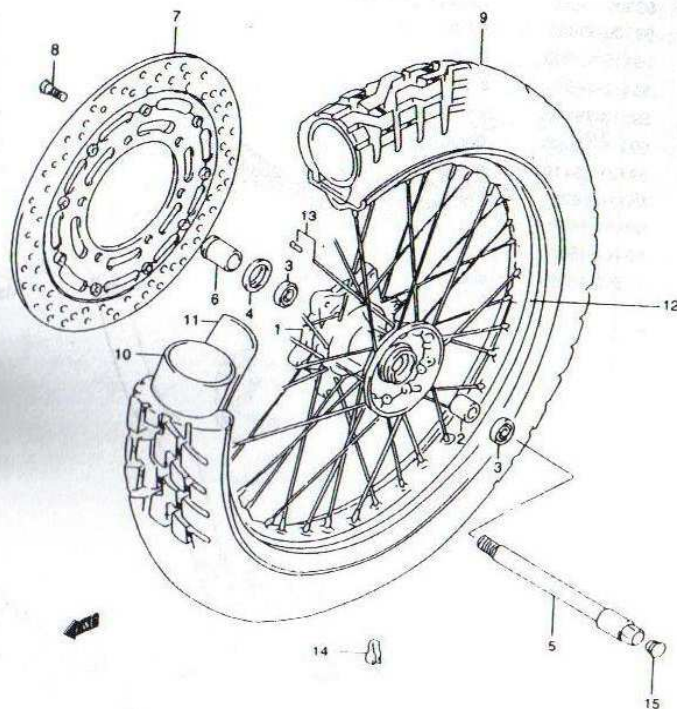


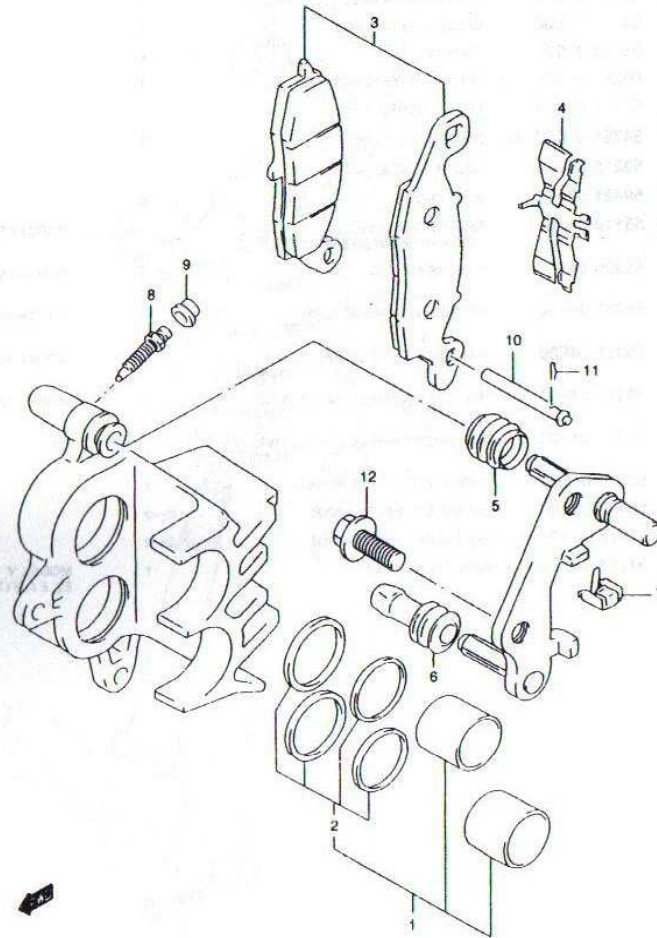
FIG.49 (H-4) FRONT WHEEL

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	54111-31D01	HUB, FRONT WHEEL	1	
2	54731-32E00	SPACER, FRONT HUB	1	
3	08123-60037	BEARING	2	
4	09284-23001	SEAL, HUB RH (23X35X6)	1	
5	54711-05D01	AXLE, FRONT	1	
6	54751-05D00	SPACER, AXLE, RH	1	
7	59210-04F00	DISC, FRONT BRAKE	1	
8	59421-03A10	BOLT (8X20)	6	
9	55110-04F00	TIRE, FRONT (PIRELLI) (100/90-19 57H MT80 FRONT)	1	PURCHASE LOCALLY
10	55200-04F00	TUBE ASSY, WHEEL INNER (PIRELLI)	1	PURCHASE LOCALLY
11	55261-04F00	PROTECTOR, INNER TUBE (PIRELLI)	1	PURCHASE LOCALLY
12-1	55311-04F00	RIM, FRONT WHEEL (MT2.50X19) (BLACK)	1	MODEL VW
12-2	55311-04F10	RIM, FRONT WHEEL (MT2.50X19) (SILVER)	1	MODEL X/Y
12-3	55311-04F00	RIM, FRONT WHEEL (MT2.50X19) (BLACK)	1	P9
13	55320-04F00	SPOKE SET, FRONT WHEEL	1	
14-1	55412-38A00	BALANCER, WHEEL (20G)	0~2	
14-2	55413-38A00	BALANCER, WHEEL (30G)	0~2	
15	54713-04F00	CAP, FRONT AXLE	1	MODEL Y E2, E4, E17, E18, E22, E25, E34

XF650Y E02_049
FRONT WHEEL

XF650Y E2

FIG.50



XF650Y E02_050
FRONT CALIPERS

FIG.50 (H-5) FRONT CALIPER

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
	59100-33D40	CALIPER ASSY, FRONT RH	1	
1	59300-33830	PISTON SET	1	
2	59300-33840	SEAL SET, PISTON	1	
3	59100-33880	PAD SET	1	
4	59115-33D00	SPRING	1	
5	59112-44B00	BOOT	1	
6	59313-36500	INSULATOR	1	
7	59116-33D00	GUIDE	1	
8	59121-18410	BLEEDER	1	
9	55156-66310	CAP	1	
10	59141-44B01	PIN	1	
11	69142-45000	CLIP	1	
12	01550-10253	BOLT	2	

XF650Y E2

FIG.51

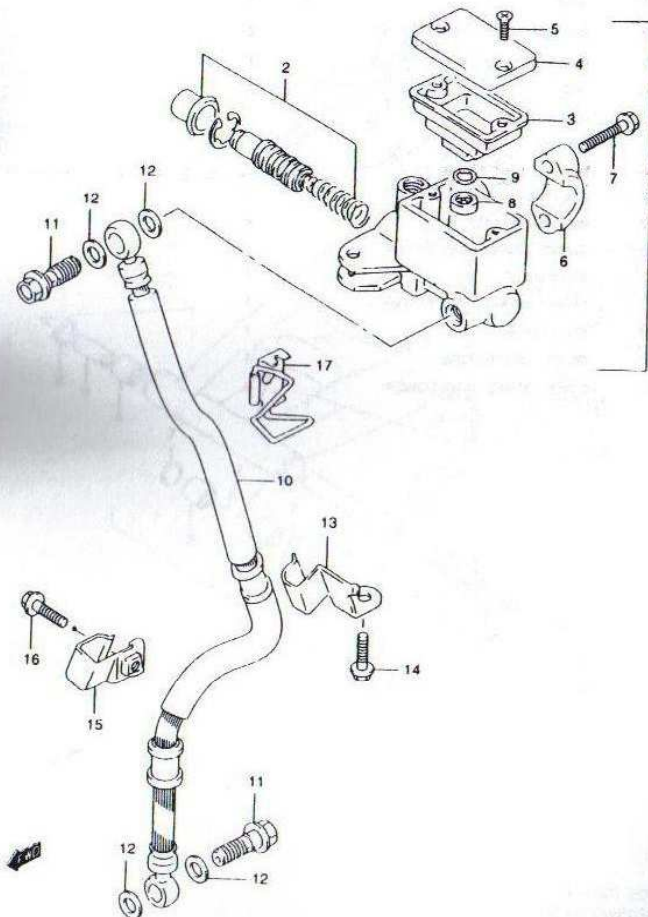


FIG.51 (H-6) FRONT MASTER CYLINDER (MODEL V/W/X)

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	59600-31D00	CYLINDER ASSY, FRONT MASTER	1	
2	59600-04810	PISTON/CUP SET	1	
3	59667-44B00	DIAPHRAGM	1	
4	69669-24A01	CAP	1	
5	69689-49300	SCREW	2	
6	59671-36500	HOLDER	1	
7	59675-19C00	BOLT	2	
8	59748-15400	SEPARATOR	1	
9	59749-15400	PLATE	1	
10	59480-04F00	HOSE, FRONT BRAKE	1	
11	09360-10042	BOLT (10X1.25X22)	2	
12	09161-10009	WASHER (10X15X1.5)	4	
13	59266-04F00	CLAMP, BRAKE HOSE UPPER	1	
14	01550-06123	BOLT (6X12)	1	
15	59270-04F00	CLAMP, BRAKE HOSE LOWER	1	
16	01550-06163	BOLT (6X16)	1	
17	59540-04F00	GUIDE, BRAKE HOSE	1	

REFER TO FIG 51A (H-7) FOR MODEL Y

FIG.51A

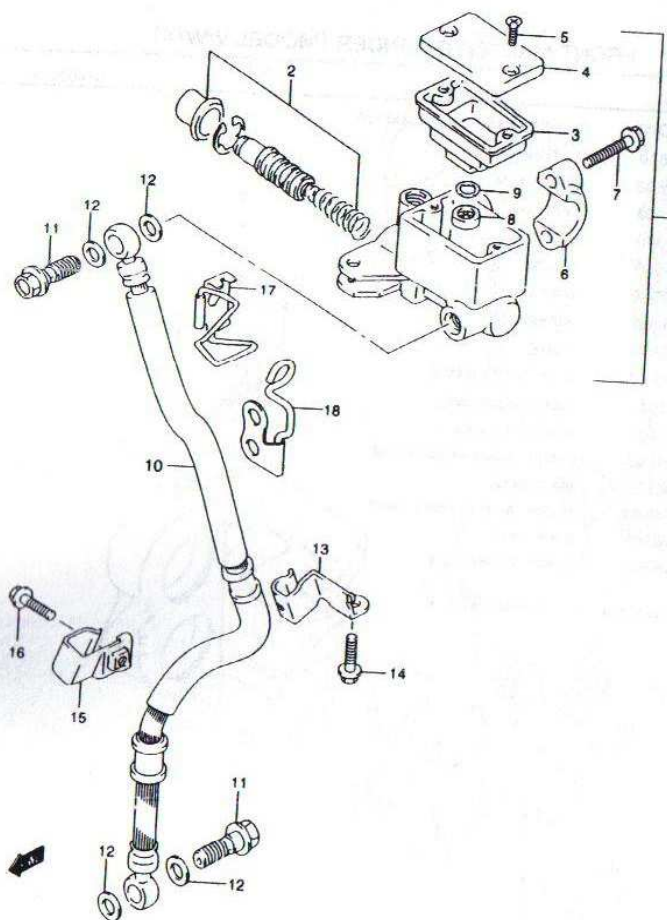


FIG.51A (H-7) FRONT MASTER CYLINDER (MODEL Y)

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	59600-31D00	CYLINDER ASSY, FRONT MASTER	1	
2	59600-04810	PISTON/CUP SET	1	
3	59667-44B00	DIAPHRAGM	1	
4	69669-24A01	CAP	1	
5	69689-49300	SCREW	1	
6	59671-36500	HOLDER	2	
7	59675-19C00	BOLT	1	
8	59748-15400	SEPARATOR	2	
9	59749-15400	PLATE	1	
10	59480-04F10	HOSE, FRONT BRAKE	1	
11	09360-10042	BOLT (10X1.25X22)	1	
12	09161-10009	WASHER (10X15X1.5)	2	
13	59266-04F10	CLAMP, BRAKE HOSE UPPER	4	
14	01550-06123	BOLT (6X12)	1	
15	59270-04F00	CLAMP, BRAKE HOSE LOWER	1	
16	01550-06163	BOLT (6X16)	1	
17	59540-04F00	GUIDE, BRAKE HOSE	1	
18	59550-04F00	GUIDE, BRAKE HOSE LOWER	1	

XF650Y E02_051A
FRONT MASTER CYLINDER(Y)

XF650Y E2

FIG.52

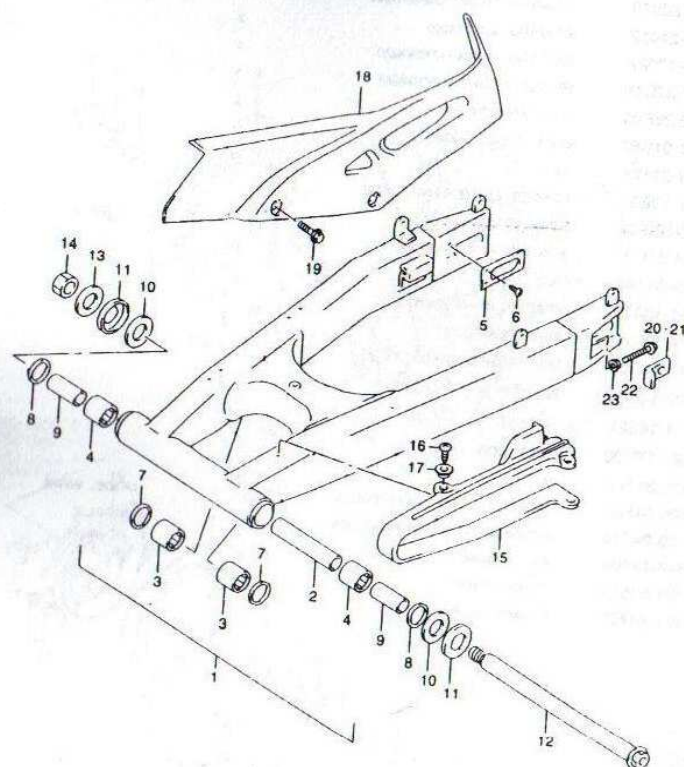


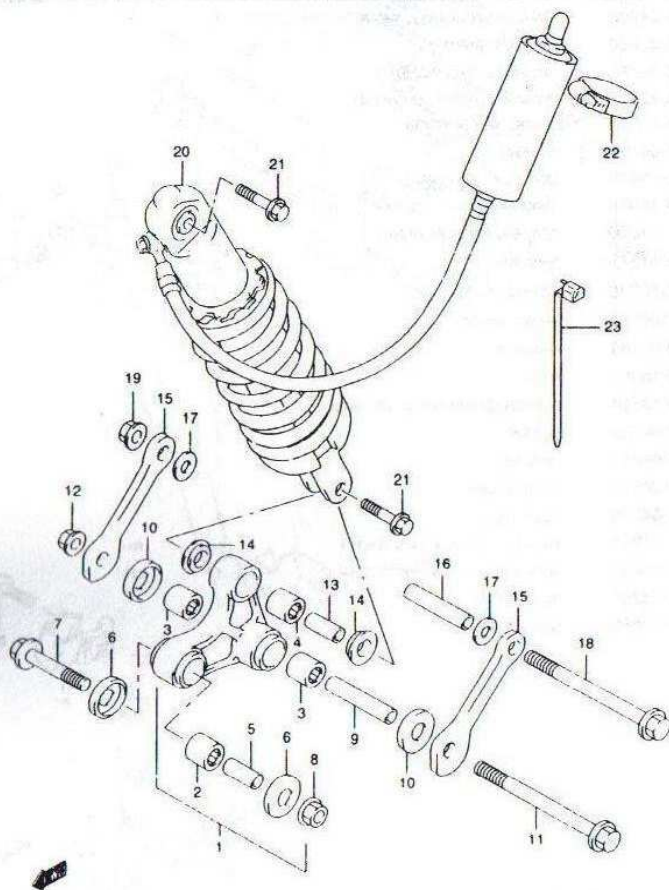
FIG.52 (H-8) REAR SWINGING ARM

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	61000-04F00	SWINGING ARM ASSY, REAR	1	
2	61282-32E00	SPACER, PIVOT	1	
3	09263-20071	BEARING (20X27X23.5)	1	
4	09263-22017	BEARING, PIVOT (22X29X30)	2	
5	61124-17E10	PLATE, ARM BRACKET	2	
6	02142-06163	SCREW	2	
7	09283-20031	SEAL, OIL (20X27X5)	2	
8	09285-22001	SEAL, PIVOT OIL (22X29X4)	2	
9	61251-14D00	SPACER, PIVOT BEARING	2	
10	08211-17341	WASHER	2	
11	61262-28C10	COVER, PIVOT DUST	2	
12	64711-08D00	SHAFT, PIVOT	1	
13	08322-01163	WASHER	1	
14	09159-16007	NUT	1	
15	61273-13E01	BUFFER, CHAIN TOUCH DEFENSE	1	
16	02142-06123	SCREW	1	
17	09169-06057	WASHER	3	
18	61311-04F00	CASE, CHAIN	3	
19	63163-04F00	BOLT (6X12)	1	
20	61446-17E10	WASHER, CHAIN ADJUSTER RH	2	
21	61446-27C20	WASHER, CHAIN ADJUSTER LH	1	RH
22	09100-08287	BOLT (8X50)	1	LH
23	08316-10083	NUT	2	

XF650Y E02_052
REAR SWINGING ARM

XF650Y E2

FIG.53



XF650Y E02_053
REAR CUSHION LEVER

FIG.53 (H-9) REAR CUSHION LEVER

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	62600-04860	LEVER SET, REAR CUSHION	1	
2	09263-20073	BEARING, FRONT (20X27X30)	1	
3	09263-21012	BEARING (21X27X20)	2	
4	09263-17027	BEARING, REAR (17X24X20)	1	
5	62317-27C10	SPACER, FRONT (12X20X34)	1	
6	62162-28E00	SEAL, FRONT DUST	2	
7	62658-01C60	BOLT, FRONT (12X65)	1	
8	08319-31128	NUT	1	
9	62626-13E00	SPACER, CENTER (15X21X74)	1	
10	62682-13E00	SEAL, CENTER DUST	2	
11	62621-27C20	BOLT, CENTER (14X109)	1	
12	08319-31148	NUT	1	
13	62684-40A10	SPACER, REAR (10X17X30)	1	
14	62624-13E00	SEAL, REAR DUST	2	
15	62641-04F00	ROD, REAR CUSHION LEVER	2	
16	62626-14D00	SPACER, ROD (14X20X74)	1	
17	08211-14321	WASHER	2	
18	62621-17C00	BOLT, ROD (14X112)	1	
19	08319-31148	NUT	1	
20-1	62100-04F00	ABSORBER ASSY, REAR SHOCK	1	MODEL V/W/X
20-2	62100-04F10	ABSORBER ASSY, REAR SHOCK	1	MODEL Y
21	62648-14500	BOLT (10X48)	2	
22	09402-50511	CLAMP, TANK	2	
23	09407-14403	CLAMP, HOSE	1	

FIG.54

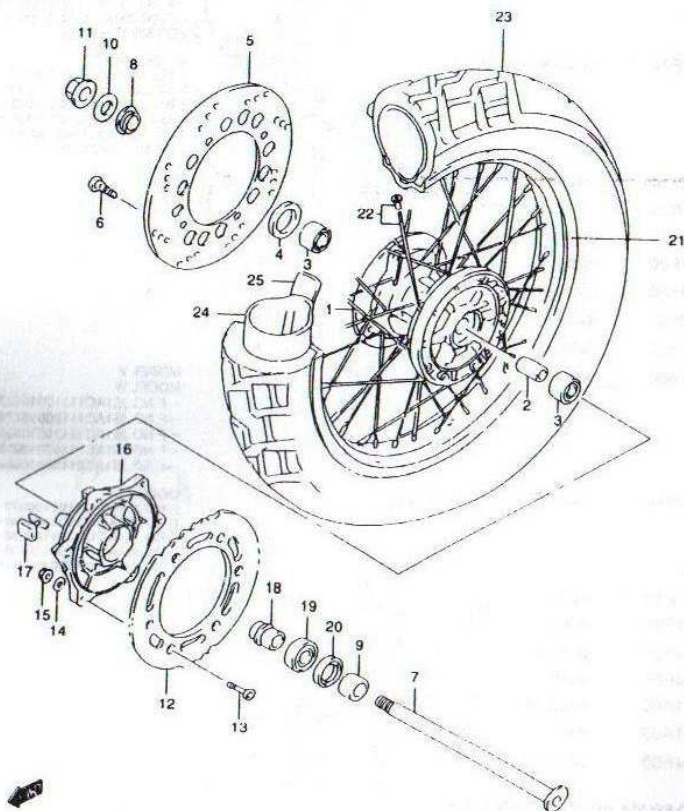


FIG.54 (H-10) REAR WHEEL

REF NO	PART NO	DESCRIPTION	QTY	REMARKS
1	64111-15D10	HUB, REAR WHEEL	1	
2	64731-15D00	SPACER, HUB BEARING	1	
3	08123-62047	BEARING	2	
4	09283-26019	SEAL, HUB RH (26X47X5)	1	
5	69211-32E01	DISC, REAR BRAKE	1	
6	59421-03A10	BOLT, DISC (8X20)	4	
7	64711-04F00	AXLE, REAR	1	
8	64741-05D00	SPACER, RH	1	
9	64751-15D00	SPACER, LH	1	
10	09160-19022	WASHER	1	
11	08319-21188	NUT	1	
12	64511-32E20	SPROCKET, REAR (NT.43)	1	
13	09120-08010	BOLT (8X30.5)	6	
14	08322-01083	WASHER	6	
15	08319-31087	NUT	6	
16	64611-15D01	DRUM, REAR SPROCKET	1	
17	64651-04F00	ABSORBER, REAR HUB SHOCK	6	
18	64733-15D00	RETAINER, SPROCKET DRUM	1	
19	09262-25061	BEARING (25X52X15) --	1	
20	09283-34003	SEAL, DUST (34X52X6)	1	
21-1	65311-04F00	RIM, REAR WHEEL (MT3.00X17) (BLACK)	1	MODEL V/W
21-2	65311-04F10	RIM, REAR WHEEL (MT3.00X17) (SILVER)	1	MODEL X/Y
21-3	65311 04F00	RIM, REAR WHEEL (MT3.00X17) (BLACK)	1	P9
22	65320 04F00	SPOKE SET, REAR WHEEL	1	
23	65110-04F00	TIRE, REAR (PIRELLI) (130/80 R17 65H MT80RS)	1	PURCHASE LOCALLY
24	65200-04F00	TUBE ASSY, WHEEL INNER (PIRELLI)	1	PURCHASE LOCALLY
25	65261-04F00	PROTECTOR, INNER TUBE (PIRELLI)	1	PURCHASE LOCALLY

XF650Y E02_054
REAR WHEEL

XF650Y E2

FIG.55

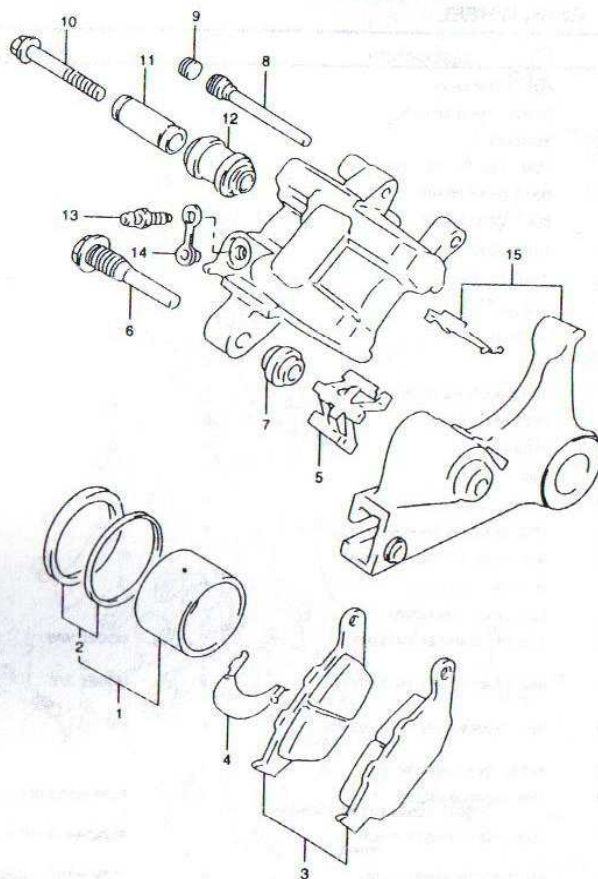


FIG.55 (H-11) REAR CALIPER (MODEL V/W)

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
	69100-04F00	CALIPER ASSY, REAR	1	→69100-04F01 MODEL V MODEL W ~F.NO.JS1AC111100100276 ~F.NO.JS1AC111200104748 ~F.NO.JS1AC121300100565 ~F.NO.JS1AC111400100104 ~F.NO.JS1AC211200100849 FOR 59345-14600
	69100-04F01	CALIPER ASSY, REAR	1	MODEL W F.NO.JS1AC111100100277~ F.NO.JS1AC111200104749~ F.NO.JS1AC121300100566~ F.NO.JS1AC111400100105~ F.NO.JS1AC211200100850~ FOR 59145-21E10
1	69100-04810	·PISTON SET	1	
2	69100-04820	·SEAL SET, PISTON	1	
3	69100-04830	·PAD SET	1	
4	69132-04F00	·SHIM	1	
5	69115-04F00	·PAD, SPRING	1	
6	69105-04F00	·BOLT	1	
7	59303-14500	·BOOT	1	
8-1	59345-14600	·PIN	1	MODEL V MODEL W ~F.NO.JS1AC111100100276 ~F.NO.JS1AC111200104748 ~F.NO.JS1AC121300100565 ~F.NO.JS1AC111400100104 ~F.NO.JS1AC211200100849
8-2	59145-21E10	·PIN	1	MODEL W F.NO.JS1AC111100100277~ F.NO.JS1AC111200104749~ F.NO.JS1AC121300100566~ F.NO.JS1AC111400100105~ F.NO.JS1AC211200100850~
9	59146-21E10	·PLUG	1	
10	69182-04F00	·BOLT	1	
11	69185-04F00	·SLEEVE	1	
12	69186-04F00	·BOOT	1	
13	59121-01A00	·BLEEDER	1	
14	59122-01A00	·CAP	1	
15	69150-04F00	·BRACKET	1	

REFER TO FIG.55A (H-12) FOR MODEL X/Y

XF650Y E02_055
REAR CALIPER(V/W)

XF650Y E2

FIG.55A

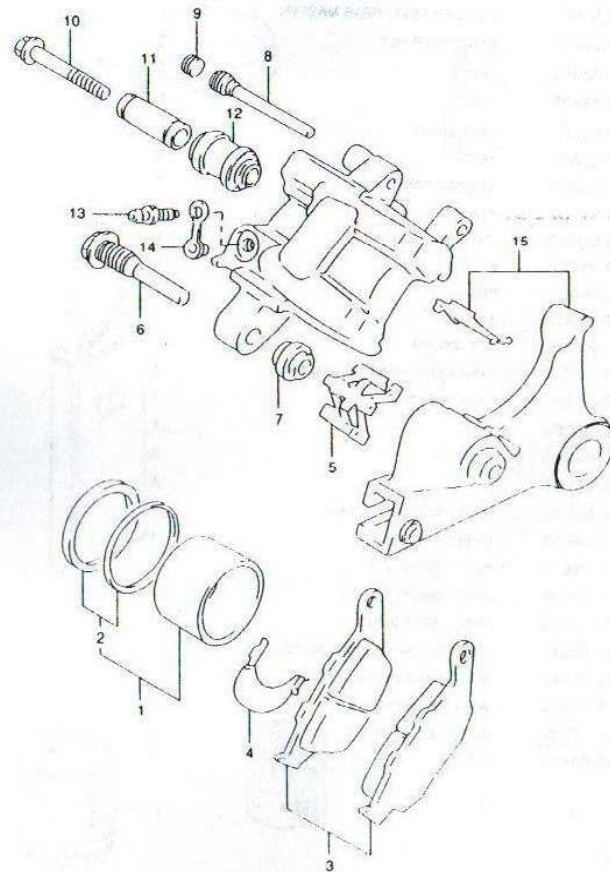


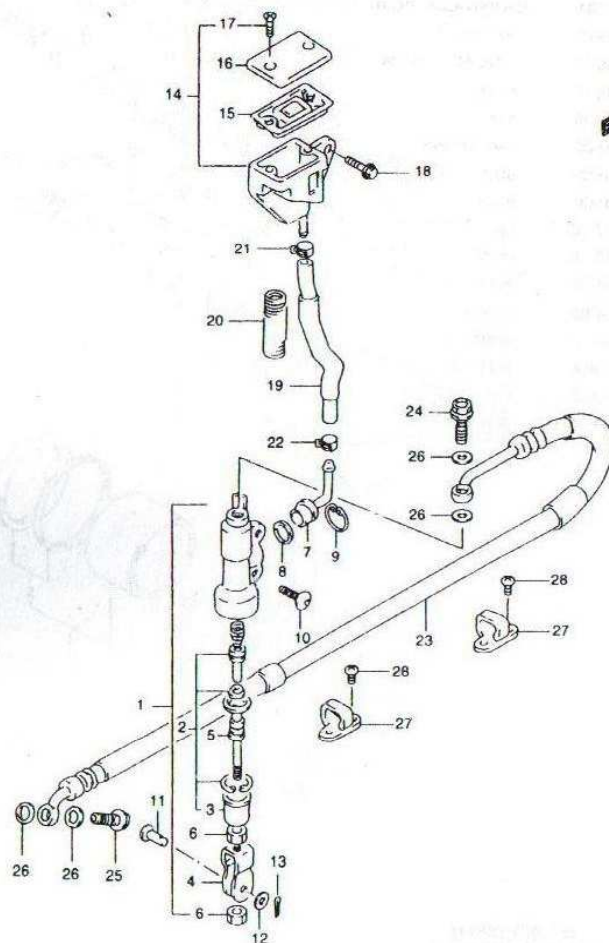
FIG.55A (H-12) REAR CALIPER (MODEL X/Y)

REF NO.	PART NO	DESCRIPTION	QTY	REMARKS
	69100-04F01	CALIPER ASSY. REAR	1	
1	69100-04810	-PISTON SET	1	
2	69100-04820	-SEAL SET, PISTON	1	
3	69100-04830	-PAD SET	1	
4	69132-04F00	-SHIM	1	
5	69115-04F00	-PAD. SPRING	1	
6	69105-04F00	-BOLT	1	
7	59303-14500	-BOOT	1	
8	59145-21E10	-PIN	1	
9	59146-21E10	-PLUG	1	
10	69182-04F00	-BOLT	1	
11	69185-04F00	-SLEEVE	1	
12	69186-04F00	-BOOT	1	
13	59121-01A00	-BLEEDER	1	
14	59122-01A00	-CAP	1	
15	69150-04F00	-BRACKET	1	

XF650Y E02_055A
REAR CALIPER(X/Y)

XF650Y E2

FIG.56

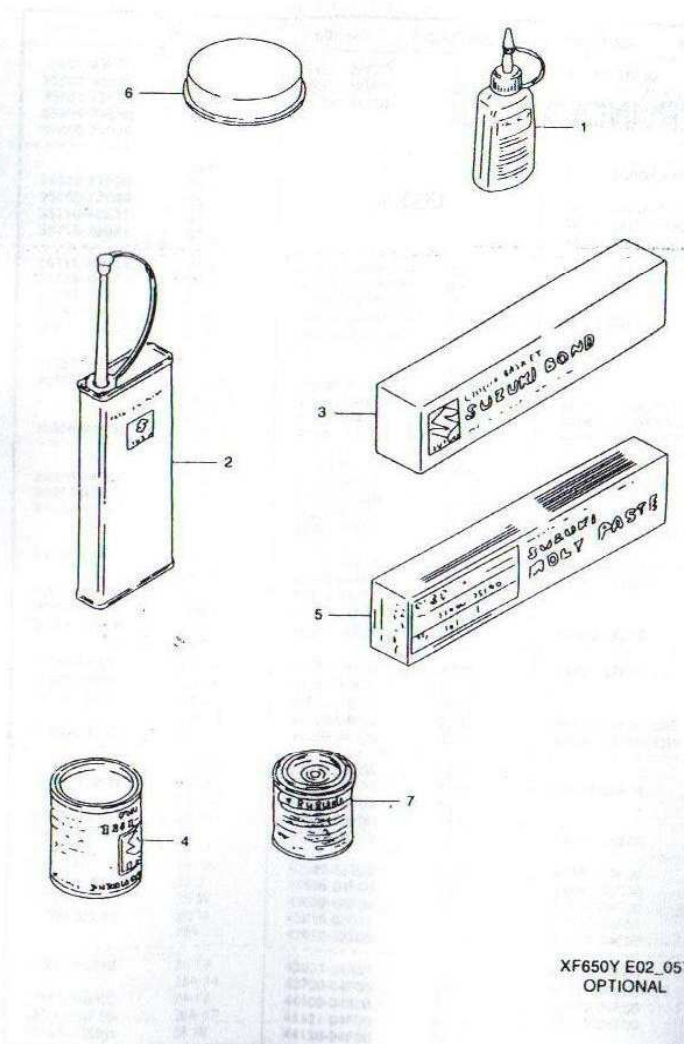


XF650Y E02_056
REAR MASTER CYLINDER

FIG.56 (H-13) REAR MASTER CYLINDER

REF NO.	PART NO.	DESCRIPTION	QTY	REMARKS
1	69600-14A51	CYLINDER ASSY, REAR MASTER	1	
2	69600-34820	PISTON/CUP SET	1	
3	69691-00A00	BOOT	1	
4	69692-27A30	YOKE	1	
5	69670-00B21	ROD, PUSH	1	
6	69693-05A00	NUT	2	
7	69672-00B20	CONNECTOR	1	
8	69686-34200	O RING	1	
9	69674-00B20	CIRCLIP	1	
10	09139-06067	BOLT (6X16)	2	
11	09200-06037	PIN	1	
12	08322-01063	WASHER	1	
13	04111-20158	COTTER PIN	1	
14	69740-01D02	TANK ASSY, REAR RESERVOIR	1	
15	59667-04700	DIAPHRAGM	1	
16	59669-05D00	CAP	1	
17	69689-04A00	SCREW	2	
18	01550-06123	BOLT	1	
19	69730-04F00	HOSE, RESERVOIR TANK	1	
20	69732-04F00	SHIELD, HOSE HEAT	1	
21	09401-13417	CLIP, UPPER	1	
22	09401-12404	CLIP, LOWER	1	
23	69480-04F00	HOSE, REAR BRAKE	1	
24	09360-10041	BOLT, CYLINDER (10X1.00X22)	1	
25	09360-10042	BOLT, CALIPER (10X1.25X22)	1	
26	09161-10009	WASHER (10X15X1.5)	4	
27	61196-27C30	GUIDE, BRAKE HOSE	2	
28	02142-05103	SCREW	2	

FIG.57



XF650Y E02_057
OPTIONAL

FIG.57 (H-14) OPTIONAL

REF NO.	PART NO.	DESCRIPTION	Q'TY		REMARKS
1-1	99000-32020	THREAD LOCK SUPER (1333B)	1	50G	
1-2	99000-32030	THREAD LOCK SUPER (1303B)	1	50G	
1-3	99000-32050	THREAD LOCK SUPER (1342)	1	50G	
1-4	99000-32100	THREAD LOCK SUPER (1305)	1	50G	
1-5	99000-32130	THREAD LOCK SUPER (1360)	1	50G	
2	99000-32040	THREAD LOCK CEMENT	1	200G	
3-1	99000-31140	SUZUKI BOND (1207B) BLACK	1	100G	
3-2	99000-31110	SUZUKI BOND (1215)	1	100G	
4	99000-25030	SUZUKI SUPER GREASE	1	150G	
5	99000-25140	SUZUKI MOLY PASTE	1	50G	
6	99000-25110	GREASE, BRAKE PAD (PBC)	1	20G	
7-1	99000-10209-24K	PAINT (LIGHT CHARCOAL METALLIC)	1	90G	
7-2	99000-10209-Y0P	PAINT (CANDY MOON SHADOW BLUE)	1	90G	
7-3	99000-10209-Y0W	PAINT (CANDY KORAN ORANGE)	1	90G	
7-4	99000-10209-Y2D	PAINT (FLASH SILVER METALLIC)	1	90G	
7-5	99000-10209-Y98	PAINT (CANDY FOREST GREEN)	1	90G	
7-6	99000-10209-13L	PAINT (BRIGHT SILVER METALLIC)	1	90G	
7-7	99000-10209-33J	PAINT (PEARL NOVELTY BLACK)	1	90G	
7-8	99000-10209-Z94	PAINT (MABLE AXTECA ORANGE)	1	90G	
7-9	99000-10209-22U	PAINT (CANDY ACADEMY MAROON)	1	90G	
7-10	99000-10209-35W	PAINT (CHARCOAL GRAY METALLIC)	1	90G	
7-11	99000-10209-Y7H	PAINT (DARK SPACE BLUE METALLIC)	1	90G	
7-12	99000-10209-YC7	PAINT (LIGHT GREENISH GOLD METALLIC)	1	90G	
7-13	99000-10209-Y7L	PAINT (SATURN BLACK METALLIC)	1	90G	

XF650Y E2

PARTS NUMBER INDEX

PART NO.	FIG. NO.-REF. NO.	PART NO.	FIG. NO.-REF. NO.	PART NO.	FIG. NO.-REF. NO.
35601-33E30	26-1	38610-26E00	26-14	44140-04F00	34-25
35602-33E30	26-1	38610-45D01	26-14	44171-04F00-YC7	35C-1
35603-33E30	26-7	38740-24X50	28-15	44171-04F00-Y0W	35B-1
35604-33E30	26-7		28A-16	44171-04F00-Y2D	35-1
35610-33E00	26-2				35A-1
35629-33E00	26-8	40000		44171-04F00-Y7H	35B-1
35695-17C00	26-5				35C-1
35710-42E11	26-11			44171-04F00-Y7M	35C-1
35716-48B21	27-1			44171-04F00-Y98	35-1
	27-2			44171-04F00-22U	35A-1
35718-42E10	27-3	41100-04F00-24K	30-1	44171-04F00-33J	35-1
35736-48B21	27-4	41100-04F10-24K	30-1		35A-1
35740-42E11	27-5	41200-04F00-Y0P	31-1		35B-1
35765-48B21	27-6	41200-04F00-Y0W	31-1	44175-04F00	35-4
35927-04F00	27-12	41200-04F00-Y2D	31-1		35A-4
35927-04F10	27-12		31-1		35B-4
35950-14A10	25B-9	41200-04F00-24K	31-1		35C-6
	25C-13	41560-04F00	30-17	44181-04F00-YC7	35C-2
	27-16	41911-04F00	30-2	44181-04F00-Y0W	35B-2
35956-04F00	25B-10	41930-04F00	30-8	44181-04F00-Y2D	35-2
	25C-14				
35970-24D60	27-18	41991-04F00	30-5		35A-2
35974-33E00	27-20	42100-04820	32-15	44181-04F00-Y7H	35B-2
36118-04F20	25-3	42100-04830	32-15		35C-2
	25B-3	42260-04F00	32-20	44181-04F00-Y7M	35C-2
		42260-04F10	32-20	44181-04F00-Y98	35-2
36118-04F50	25A-5	42300-04821	32-2	44181-04F00-22U	35A-2
	25C-5	42300-04822	32-2	44181-04F00-33J	35-2
36610-04F00	28-1	42310-04F00	32-1		35A-2
36610-04F20	28A-1	42310-04F01	32-1		35B-2
36851-32E00	28-6	42510-04F00	30-13	44190-04820	34-4
37000-04840	28A-9	43110-04F00	32-10	44191-04F00-24K	35A-10
37000-04850	28A-9	43251-32E00	30-11		35B-10
37100-04F00	28-9	43510-04F00	33-1		35C-12
	28A-10	43520-04F00	33-2	44191-04F00-28C	35-10
37100-04F10	28-9	43550-04F00	33-4	44191-04F00-35W	35-10
	28A-10				
37146-33E00	28-19	43550-04F01	33-4		35A-10
	28A-19	43560-04F00	33-5	44194-04F00	34-1A
37146-46E00	28-16	43560-04F01	33-5		34-5
37200-04F00	29-1	43570-04F00	33-6		34-9A
		43585-04F00	30-19	44200-33870	34-2
37200-04F10	29-1A				
37400-04F00	29-3	43586-32E00	30-21	44244-04F00	34-3
37720-32E00	19-32	43595-04F00	30-20	44281-29C00	46-11
37740-32E00	28-11	43600-04F00	33-10	44300-04F00	36-1
	28A-12	43610-03001	33-13	44300-04F01	36-1
		43612-33200	33-14	44348-04F00	34-7A
37840-44X50	28-13				
	28A-14	43631-34A01	33-7	44400-04F00	34-7
37910-04F00	24-13	43700-04F00	33-11	44420-04820	34-9
38500-04F00	28A-17	44100-04820	34-1	44423-04F00	34-11
38500-12D01	28-16	44121-04F00	34-14	44512-04F00	34-22
		44130-04F00	34-20		34-27

PART NO.	FIG. NO.-REF. NO.	PART NO.	FIG. NO.-REF. NO.	PART NO.	FIG. NO.-REF. NO.
44512-42E00	34-16	47611-04F00-291	37-16	53111-04F00-Z94	38A-1
44515-04F00	34-30		37A-16	53111-04F00-33J	38B-1
44541-04F00	34-12		37B-16	53114-04F00	38-9
44541-13E00	34-12		37C-16		38A-9
45100-04F00-H3S	46-1				38B-9
45100-04F00-H3T	46-1	50000			38C-9
45100-04F00-J9Y	46-1			53117-04F00	38-10
45100-04F00-J9Z	46-1				38A-10
	46-1				38B-10
45100-04F10-CF7	46-1				38C-10
45148-36C00	46-2	51103-04F00	47-	53145-19C00	41-7
45149-31300	46-3	51104-04F00	47-	53145-48B00	37-5
45220-13601	46-4	51110-04F00	47-9		37A-5
45280-04F00	46-6	51117-14200	47-18		37B-5
45289-04F00	46-7	51121-40C00	47-10		37C-5
46311-04F00-Y2D	31-3	51130-04F00	47-1	54111-31D01	49-1
47111-04F00-Y0P	37-1	51138-44B00	47-22	54711-05D01	49-5
47111-04F00-Y0W	37-1	51140-04F00	47-2	54713-04F00	49-15
47111-04F00-Y2D	37-1	51147-16510	47-20	54731-32E00	49-2
	37A-1	51148-41310	47-21	54751-05D00	49-6
47111-04F00-Z94	37A-1	51153-04F00	47-6	55110-04F00	49-9
47111-04F01-Y0W	37B-1	51156-14200	47-8	55156-66310	50-9
47111-04F01-Y7H	37B-1	51158-14200	47-5	55200-04F00	49-10
47111-04F01-Y7L	37C-1	51167-40C00	47-4	55261-04F00	49-11
47111-04F01-33J	37B-1	51171-04F00	47-14	55311-04F00	49-12
47166-04F00	37-14	51172-32E00	47-15		49-12
	37A-14	51173-04F00	47-7	55311-04F10	49-12
	37B-14	51175-04F00	47-16	55320-04F00	49-13
	37C-14	51176-04F00	47-17	55412-38A00	49-14
47167-04F00	37-15	51177-14330	47-12	55413-38A00	49-14
	37A-15	51190-04F00	47-11	56110-04F00-291	39-1
	37B-15	51195-06C00	47-3	56171-04F00	39-2
	37C-15	51196-31D00	47-13	56200-04821	39-4
47168-04F00	37-2	51311-04F00	48-6	56211-04F01	48-16
	37A-2	51351-31D00	47-19	56221-12E00	48-10
	37B-2	51353-04F00	48-5	56241-14200	48-12
	37C-2	51356-27C00	48-9	56242-14200	48-13
47211-04F00-Y0P	37-3	51410-04F00	48-1	56321-28C00	48-11
47211-04F00-Y0W	37-3	51553-15D40	42-6	56500-04F00	39-6
47211-04F00-Y2D	37-3		42A-6	56500-04F10	39-6
	37A-3	51631-28E00	48-4	56600-04F00	39-7
47211-04F00-Z94	37A-3	53111-04F00-YC7	38C-1	56600-04F10	39-7
47211-04F01-Y0W	37B-3	53111-04F00-Y0P	38-1	57100-14D00	40-2
47211-04F01-Y7H	37B-3	53111-04F00-Y0W	38-1	57110-45D02	40-1
47211-04F01-Y7L	37C-3		38B-1	57211-22D01	40-10
47211-04F01-33J	37B-3	53111-04F00-Y2D	38-1	57300-31830-019	45-1
47511-04F00-291	37-13		38A-1	57341-05D00-019	45-2
	37A-13	53111-04F00-Y7H	38B-1	57421-39D10	40-5
	37B-13		38C-1	57431-04F00	40-6
	37C-13	53111-04F00-Y7M	38C-1	57431-05D00	45-3

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
10000		12667-04F01	7-5	13291-29900	10-27
		12710-32E01	8-1	13295-29900	10-26
		12741-32E00	8-2	13370-04F00	10-31
		12747-44B00	8-4	13382-44030	10-23
		12760-32E00	9-1	13383-04F00	10-25
11100-04F00	1-1	12771-32E00	9-2	13385-04F00	10-12
11100-04F10	1-1	12811-32E00	9-3	13387-44030	10-24
11115-32E70	1-2	12812-32410	9-4	13394-17E60	10-22
11141-32E00	1-6	12830-32E00	9-6	13411-04F00	10-6
11151-32E00	1-31	12837-24A10	9-7	13413-04F00	10A-22
11175-44B00	1-21	12840-32E00	8-7	13417-26D00	10-7
11177-44B01	1-22	12842-38A00	6-6	13418-33E00	10-19
11180-43410	3-6		8-11	13418-44080	10-9
11211-32E02 OF0	2-1	12843-32400	8-9	13481-04F00	10-21
11241-04F00	2-4		8-12	13501-04F00	10-2
11300-32861	3-1	12850-32E00	8-10	13502-04F00	10-4
11317-32E00	3-16	12861-14D50	8-13	13502-04F10	10-4
11319-32E00	3-24	12871-14D50	8-14	13507-04F00	10-3
11323-32E00	3-9	12911-04F00	8-16	13550-13D60	10A-25
11340-32E00	4-1	12912-04F00	8-17	13557-33E00	10A-24
11351-32E00	4-12	12920-32E00	8-18	13573-04F00	10-1
11351-32E01	4-12	12931-33200	8-19	13602-05A10	10-17
11361-32E00	4-20	12932-24400	8-20	13602-55A00	10A-26
11371-12D30	4-22	12933-81400	8-21	13671-04F00	10A-19
11390-04F00	3-7	13100-04F00	1-25	13682-31210	10-10
11401-04821	1-32	13201-04F00	10-	13683-04F00	10A-4
11482-32E00	4-3	13201-04F01	10-	13683-04F10	10A-15
11483-32E00	4-13	13201-04F10	10-	13683-04F20	10A-18
11485-12D01	4-23	13201-04F11	10-	13683-04F30	10A-5
11610-20C00	3-22	13201-04F30	10-	13683-04F40	10A-6
11610-45410	3-21	13201-04F31	10-	13683-04F50	10A-11
11971-33210	4-2	13202-04F00	10-	13683-04F60	10A-31
12000-04820	5-1	13202-04F01	10-	13683-04F70	10A-32
12111-04F00 OF0	5-18	13202-04F10	10-	13683-33E50	10A-9
12140-32E10	5-19	13202-04F11	10-		
12151-14A01	5-20	13202-04F30	10-	13683-34C00	10A-17
12161-04F00	5-2	13202-04F31	10-	13685-04F00	10A-13
12211-32E00	5-3	13236-12C00	10A-3	13685-04F10	10A-7
12221-32810	5-6	13246-43010	10-13	13685-34380	10A-14
12261-32E00	5-7	13247-02340	10-37	13700-04F00	11-1
12548-37400	5-11	13250-04F00	10-15	13700-04F01	11-1
12600-09860	6-6	13254-01010	10-32	13715-04F00	10A-27
12600-12D00	6-1	13258-04F00	10-38	13740-04F00	11-6
12612-12D01	6-2	13267-04F00	10A-1	13780-04F00	11-2
12618-31D01	6-3	13268-48700	10-28	13791-04F00	11-3
12651-32E00	7-1	13271-33C00	10A-2	13792-13A01	11-4
12664-04F00	5-16	13274-84000	10-34	13850-04F00	11-18
12666-04F00	7-4	13278-47090	10-8	13850-04F10	11-20
12666-04F01	7-4	13279-33E00	10-29	13859-41B10	11-10
12667-04F00	7-5	13281-05A00	10-39		11-12

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
13870-11458	11-14	24120-14810	18-1	31861-26E00	23-2
13877-38A00	11-17	24130-14A10	18-14	32101-32E00	21-1
13881-04F00	11-8	24221-14A10	18-2	32102-32E00	21-2
14150-04F00	12-1	24231-12D20	18-3	32371-32E00	21-7
14180-04F00	12-4	24241-14A10	18-4	32800-32E00	23-15
14181-22D01	12-2	24251-14A10	18-6	32831-04F00	23-17
14310-04F00	12-8	24311-14A01	18-15	32900-04F00	23-12
14310-04F01	12-8	24321-14A10	18-18	32900-04F10	23-12
14771-32E00	12-12	24331-14A20	18-21	33410-04F00	23-6
14780-04F00	12-9	24332-24500	18-22	33510-43010	23-9
16321-32E00	13-7	24341-14A10	18-26	33541-47D00	23-10
16322-32E00	13-8	24351-14A10	18-27	33542-38B00	23-11
16331-32E00	13-2	24741-14A00	18-12	33610-32C10	22-1
16331-44B00	13-2	25211-37401	19-1	33624-05A00	22-3
		25221-37401	19-2	33651-37000	22-5
16400-32E00	13-1	25231-14A01	19-3	33652-28000	22-6
16460-04F00	14-6	25310-37400	19-6	33810-21E00	23-5
16470-04F00	14-7	25322-31310	19-7	33820-04F00	22-2
16480-04F00	15-1	25323-34201	19-8	33860-04F00	22-4
16510-37450	13-13	25324-34201	19-9	34111-04F00	24-7A
16512-14D00	13-15	25331-14A00	19-12	34120-04F00	24-1
16520-32E00	13-10	25341-40001	19-14	34120-04F10	24-1
16523-32E00	13-11	25350-37400	19-16	34120-04F20	24-1
16600-04F00	14-1	25381-37401	19-21	34123-33E00	24-2
18115-70G10	10A-12	25411-20A11	19-4	34124-33E00	24-3
18410-32E00	16-1	25421-14A02	19-5	34150-04F00	24-4
18441-45C00	16-2	25510-32E00	19-23	34153-04F00	24-5
18450-14D00	16-3	25600-32E10	19-29	34172-33E00	24-6
18460-04F00	16-4	25652-03D00	19-30	34188-04F00	24-7
18711-02F00	16-5	25652-49300	32-11	34198-04F00	24-8A
20000		25671-01000	19-25	34198-33E00	24-8
		27511-31D00	18-31	34810-04F00	36-6
		27512-44B00	18-32	34825-04F00	36-7
		27517-37400	18-33	34938-04F00	24-16
		27600-32C10-110	18-35	34955-33E00	24-12
21111-32E00	5-15	30000		34990-04F01	24-17
21200-44B21	17-1			35100-04F20-999	25-1
21251-32E00	17-3			35100-04F30-999	25-1
21410-44B00	17-4			35100-04F50-999	25B-1
21441-31D00	17-9			35100-04F70-999	25A-1
21441-31D10	17-9	31100-32E01	20-1	35100-04F80-999	25A-1
21441-44B01	17-9A	31130-38B00	20-2	35100-04F90-999	25C-1
21451-44B00	17-10	31132-38B00	20-4	35125-24F00	25A-4
21451-49200	17-14	31135-38B00	20-5		25C-4
21462-31D00	17-15	31143-49040	20-3	35125-24F10	25A-3
21471-49100	17-11	31156-48B00	20-6		25C-3
21481-45100	17-12	31170-32E00	20-7	35173-42E00	25-2
23165-31D00	17-18	31264-32E00	20-8		25B-2
23261-32E00	17-10	31280-26D00	20-9	35175-24F00	25A-2
23271-31D00	17-22	31800-26E00	23-1		25C-2

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
57433-09F00	40-7	59480-04F10	51A-10	62682-13E00	53-10
	40-15	59540-04F00	51-17	62684-40A10	53-13
57411-44400	40-16		51A-17	63110-04F00	41-1
57442-44400	40-17	59550-04F00	51A-18	63111-04F00	41-10
57460-17C00	40-8	59600-04B10	51-2	63112-04F00	41-16
57464-37110	40-22		51A-2	63112-04F10	41-16
57465-17C00	40-9	59600-31D00	51-1	63114-04F00	41-17
57465-18601	40-20		51A-1	63116-04F00	41-2
57481-33010	40-21	59667-04700	56-15	63117-04F00	41-12
57500-04F00	40-11	59667-44B00	51-3	63163-04F00	41-18
57531-14A00	40-13		51A-3		52-19
57531-44B01	45-9	59669-05D00	56-16	63191-48E00	41-3
57541-31D00-019	45-8	59671-36500	51-6	63411-32E00	41-14
57620-20A02	40-12		51A-6	63466-02F00	41-6
57661-45C00	40-23	59675-19C00	51-7	64111-15D10	54-1
58200-04F00	39-8		51A-7	64511-32E20	54-12
58273-31000	45-15	59748-15400	51-8	64611-15D01	54-16
58300-04F00	39-12		51A-8	64651-04F00	54-17
58400-04F00	39-14	59749-15400	51-9	64711-04F00	54-7
58490-04F00	39-15		51A-9	64711-08D00	52-12
58634-32E00	39-10			64731-15D00	54-2
59100-33D40	50-	60000		64733-15D00	54-18
59100-33880	50-3			64741-05D00	54-8
59112-44B00	50-5			64751-15D00	54-9
59115-33D00	50-4			65110-04F00	54-23
59116-33D00	50-7				
59121-01A00	55-13	61000-04F00	52-1	65200-04F00	54-24
	55A-13	61124-17E10	52-5	65261-04F00	54-25
59121-18410	50-8	61196-27C30	56-27	65311-04F00	54-21
59122-01A00	55-14	61251-14D00	52-9		54-21
		61262-28C10	52-11	65311-04F10	54-21
59141-44B01	55A-14	61273-13E01	52-15	65320-04F00	54-22
59145-21E10	50-10	61282-32E00	52-2	68111-04F00-YA5	35B-3
	55-8	61311-04F00	52-18	68111-04F00-YA6	35B-3
	55A-8	61446-17E10	52-20	68111-04F00-Y3F	35A-3
59146-21E10	55-9	61446-27C20	52-21	68111-04F00-Y3J	35A-3
					35B-3
59210-04F00	55A-9	62100-04F00	53-20	68111-04F00-Y3M	35A-3
59266-04F00	49-7	62100-04F10	53-20	68111-04F00-Z1A	35-3
59266-04F10	51-13	62162-28E00	53-6	68111-04F00-Z1B	35-3
59270-04F00	51A-13	62184-32E00	32-4	68111-04F00-Z1C	35-3
	51-15		32-24		
59300-33830	51A-15	62317-27C10	53-5	68111-04F10-YH7	35C-3
59300-33840	50-1	62600-04B60	53-1	68111-04F10-YH8	35C-3
59303-14500	50-2	62621-17C00	53-18	68111-04F10-YH9	35C-3
	55-7	62621-27C20	53-11	68115-04F00-CH3	35C-4
	55A-7	62624-13E00	53-14	68115-04F00-CH4	35C-4
59313-36500	50-6	62626-13E00	53-9	68115-04F00-CH5	35C-4
59345-14600	55-8	62626-14D00	53-16	68116-04F00-CH3	35C-5
59421-03A10	49-8	62641-04F00	53-15	68116-04F00-CH4	35C-5
	54-6	62648-14500	53-21	68116-04F00-CH5	35C-5
59480-04F00	51-10	62658-01C60	53-7	68131-04F00-CH7	37C-4

PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.	PART NO.	FIG.NO.-REF.NO.
68131-04F00-H4G	37-4	69182-04F00	55A-10	94211-04F00-33J	38B-11
68131-04F00-H4H	37-4	69185-04F00	55-11	94221-04F00-YC7	38C-12
68131-04F00-H4J	37-4		55A-11	94221-04F00-Y0P	38-12
68131-04F00-J3Y	37A-4	69186-04F00	55-12	94221-04F00-Y0W	38-12
68131-04F00-K1B	37A-4		55A-12		38B-12
68131-04F00-M4L	37C-4	69211-32E01	54-5	94221-04F00-Y2D	38-12
68131-04F00-M4R	37C-4	69480-04F00	56-23		38A-12
68131-04F10-G8V	37B-4	69600-14A51	56-1	94221-04F00-Y7H	38B-12
68131-04F10-M2R	37B-4	69600-34820	56-2		38C-12
68131-04F10-M2S	37B-4	69669-24A01	51-4	94221-04F00-Y7M	38C-12
68280-04F00-13L	42A-11		51A-4	94221-04F00-Z94	38A-12
	42B-11	69670-00B21	56-5	94221-04F00-33J	38B-12
	42C-4	69672-00B20	56-7	94231-04F00	38-15
68280-04F00-24G	42-11	69674-00B20	56-9		38A-15
68319-33EA1	44-1	69686-34200	56-8		38B-15
68319-33EB1	44-1	69689-04A00	56-17		38C-15
68319-33EC1	44-1	69689-49300	51-5	94410-04F10-YC7	42C-1
68319-33E01	44-1		51A-5	94410-04F10-Y7H	42C-1
68319-33E21	44-1	69691-00A00	56-3	94410-04F10-Y7M	42C-1
68319-33E31	44-1	69692-27A30	56-4	94411-04F00-24K	42A-1
68319-33E41	44-1	69693-05A00	56-6		42B-1
68319-33F51	44-1	69730-04F00	56-19	94411-04F00-28C	42-1
68319-33E71	44-1	69732-04F00	56-20	94411-04F00-35W	42-1
68319-33E91	44-1	69740-01D02	56-14		42A-1
68332-04F00	44-3			94412-04F00	42-3
68332-04F10	44-3	80000			42A-3
68332-04F20	44-3			94412-04F10	42B-3
68380-04F00	32-3			94420-04F10-YC7	42C-13
	32-23			94420-04F10-Y7H	42C-2
68380-04F10	32-23				
68623-17D00	44-2	86932-73060	44-2	94420-04F10-Y7M	42C-2
69100-04F00	55-			94421-04F00-24K	42A-2
69100-04F01	55-				42B-2
	55A-			94421-04F00-28C	42-2
69100-04B10	55-1			94421-04F00-35W	42-2
69100-04B20	55A-1	90000			42A-2
	55-2			94422-04F00	42-4
	55A-2				42A-4
69100-04B30	55-3			94422-04F10	42B-4
	55A-3				42C-14
69105-04F00	55-6	94211-04F00-YC7	38C-11	94431-04F00-24K	42A-7
	55A-6	94211-04F00-Y0P	38-11		42B-7
69115-04F00	55-5	94211-04F00-Y0W	38-11	94431-04F00-28C	42-7
	55A-5		38B-11	94431-04F00-35W	42-7
69132-04F00	55-4	94211-04F00-Y2D	38-11		42A-7
	55-4				
69142-45000	55A-4		38A-11	94431-04F10-YC7	42C-10
69150-04F00	50-11	94211-04F00-Y7H	38B-11	94431-04F10-Y7H	42C-10
	55-15		38C-11	94431-04F10-Y7M	42C-10
	55A-15	94211-04F00-Y7M	38C-11	94451-04F00	42C-11
69182-04F00	55-10	94211-04F00-Z94	38A-11	94451-12D00	42-8

PART NO.	FIG. NO.-REF. NO.	PART NO.	FIG. NO.-REF. NO.	PART NO.	FIG. NO.-REF. NO.
94451-12D00	42A-8	99000-32030	57-1	01550-06123	56-18
94476-17E00	42B-8	99000-32040	57-2	01550-06163	28-14A
94483-12C01	42B-6	99000-32050	57-1		28-17
	35-11	99000-32100	57-1		28A-15
	35A-11	99000-32130	57-1		28A-18
	35B-11	99011-04F50-042	44-4		30-18
94484-24F00	35C-13	99011-04F51-042	44-4		32-22
	35C-11	99011-04F52-042	44-4		51-16
	35C-16	99011-04F53-042	44-4	01550-06203	51A-16
	43A-10				1-23
94484-32B00	35-9			01550-06253	1-8
	35-14	00000		01550-06303	1-9
	35A-9			01550-06753	38-14
	35A-14				38A-14
	35B-9				38B-14
	35B-14	01204-06204	40-18		38C-14
94510-04F00	43-10	01421-06203	2-2	01550-08407	48-5
94510-04F10	43-1	01421-06208	2-2	01550-10253	50-12
94520-04F00	43A-1	01500-06163	17-23	01550-10407	48-7
	43-8	01500-06203	19-31	01560-06163	23-20
94610-04F00-13L	43A-8	01500-08163	18-13	02112-04083	10-16
	42A-10	01547-06123	3-25		10-36
	42B-10		10A-28	02112-04107	10-33
94610-04F00-24G	42-10	01547-06163	39-16	02112-05083	5-12
94610-04F10-13L	42C-3	01547-06167	13-18	02112-05103	21-3
94640-04F00	42-15	01547-06203	4-27	02112-05127	10-18
	42A-15	01547-06257	4-8	02112-05163	19-33
	42B-15	01547-06303	4-26	02112-05203	40-4
94640-04F10	42C-8		20-11	02112-05305	29-4
95569-78040	10A-8	01547-06307	4-7	02112-06123	3-10
95700-10833	46-8		4-15		3-17
99000-10209-YC7	57-7	01547-06353	4-25	02112-06163	28-14
99000-10209-Y0P	57-7	01547-06357	4-6	02112-06253	13-6
99000-10209-Y0W	57-7		4-21	02112-06303	46-5
99000-10209-Y2D	57-7	01547-06407	3-4	02112-36163	36-2
99000-10209-Y7H	57-7		4-5	02112-76163	34-8
99000-10209-Y7L	57-7	01547-06457	3-3	02122-06123	19-13
99000-10209-Y98	57-7	01547-06607	3-5		19-15
99000-10209-Z94	57-7	01547-06803	3-5	02122-06603	39-5
99000-10209-13L	57-7	01550-05163	24-22	02142-04083	10A-23
		01550-06163	34-19		
99000-10209-22U	57-7		34-24	02142-05103	45-4
99000-10209-24K	57-7		34-29		56-28
99000-10209-33J	57-7		35-5	02142-05123	43-11
99000-10209-35W	57-7		35A-5	02142-05163	43A-11
99000-25030	57-4		35B-5		11-7
99000-25110	57-6				
99000-25140	57-5	01550-06123	35C-7	02142-06103	24-23
99000-31110	57-3		11-23	02142-06123	27-14
99000-31140	57-3		39-13		52-16
99000-32020	57-1		51-14	02142-06163	35-15
			51A-14		52-6

PART NO.	FIG. NO.-REF. NO.	PART NO.	FIG. NO.-REF. NO.	PART NO.	FIG. NO.-REF. NO.
02142-06203	23-16	07130-08203	6-8	08322-01053	42-13
02142-06403	23-7		33-17		42A-13
02142-06457	38-2	07130-08253	12-3		42B-13
	38A-2	07130-08307	48-17		42C-6
	38B-2	08123-60037	49-3	08322-01063	40-14
	38C-2				40-19
02162-05083	24-15	08123-62047	54-3		56-12
02162-06163	30-12	08150-62007	17-19	08322-01083	54-14
02162-06203	23-16A	08211-06141	19-18	08322-01163	52-13
03211-04123	27-8	08211-10221	6-5	08331-31106	13-5
		08211-14321	53-17		
03241-15123	43-12	08211-17341	52-10	08331-31126	13-9
	43A-12	08211-38582	7-7		19-28
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